

12 Doors walk in cooler

# BOHN

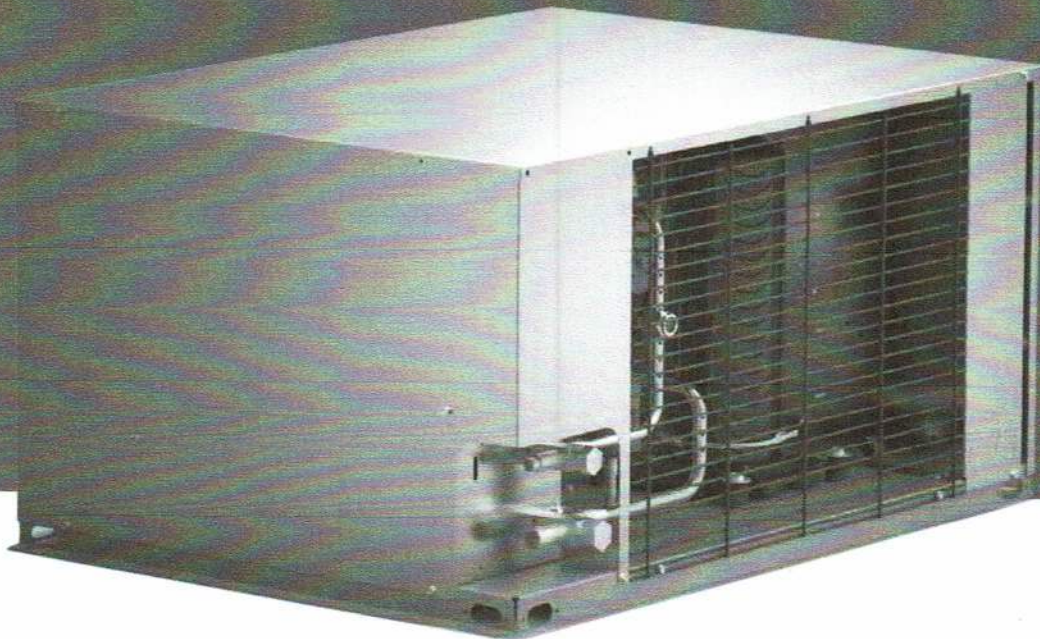
BN-HTS | JANUARY 2022  
Replaces August 2021

Condensing unit

BC 0045M AZ 208-230-1  
60 Amp Max

## 1/2 - 6 HP AIR-COOLED CONDENSING UNITS

Technical Guide  
Now including DOE compliant models





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## ■ FEATURES & BENEFITS

### CABINET AND CONSTRUCTION

- Microchannel coil technology standard on all units
- Painted steel cabinets for superior strength and corrosion protection
- Heavy duty, steel, 1-1/2" tall base

### SERVICEABILITY

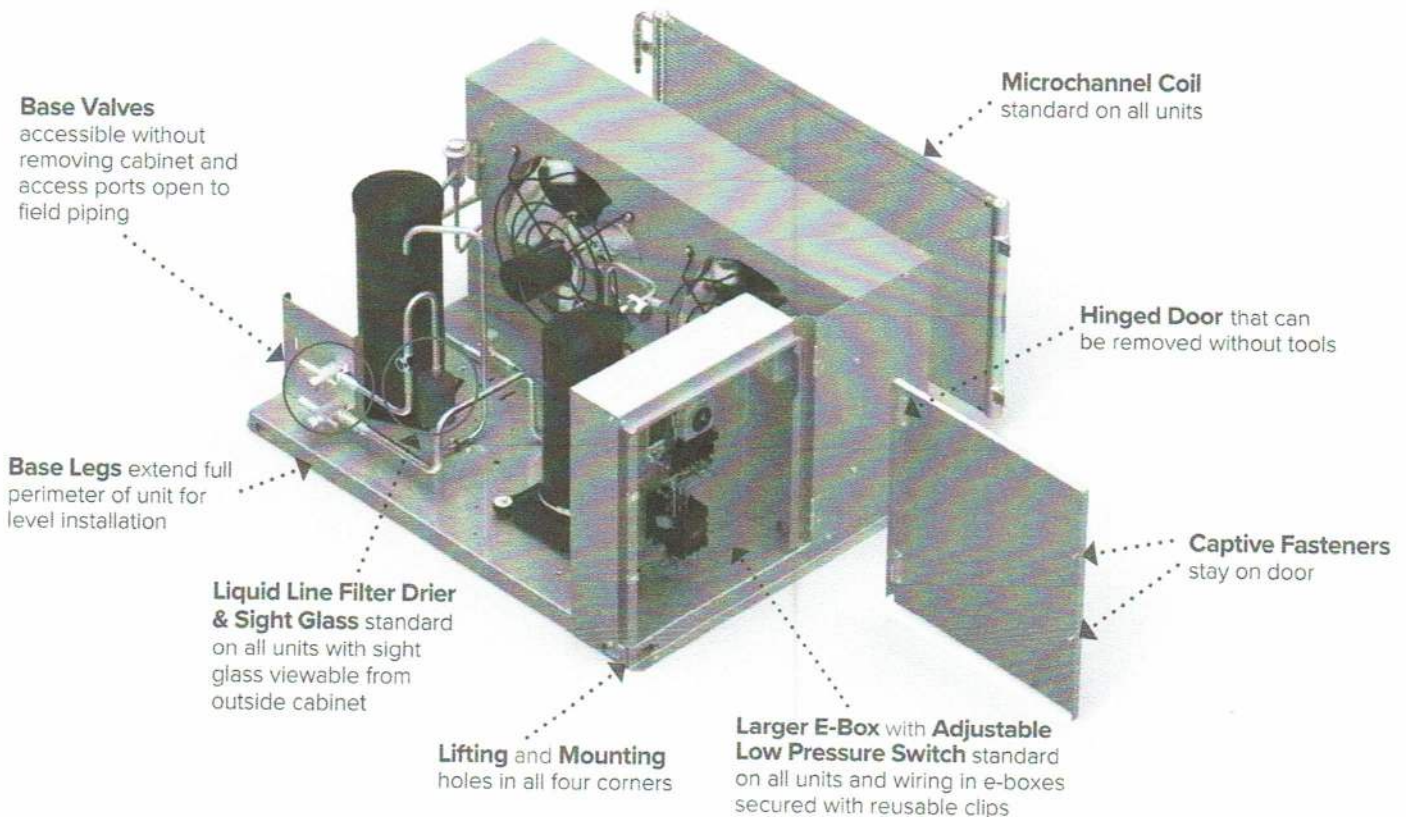
- Suction service valves for hermetic and scroll compressors located outside the cabinet for quick installations.
- Receiver with fusible plug, liquid shutoff valve and charging port is standard
- Large electrical panel for ease of access
- Prefabricated wiring harnesses for tight crimp connections and consistent labeling

- Unit stays on if the hood is removed for servicing
- Sight glass is easily viewable

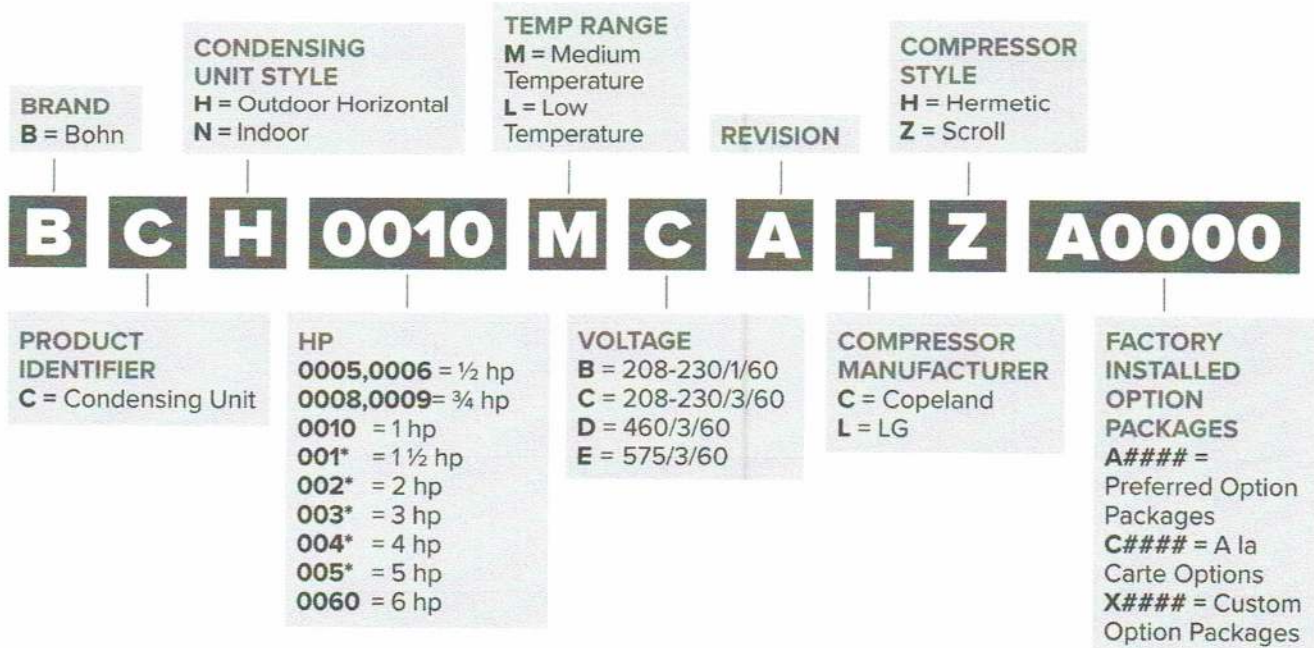
### QUALITY

- All units are completely leak tested in a helium environment, bump tested and allowed to cycle off on the high and low pressure control. Each unit has a copy of the run data shipped inside the electrical panel
- Electrical circuits are completely checked for continuity
- Piping is laid out to minimize stress and vibration and is pre-bent to eliminate leaks
- Encapsulated, auto-reset, high and low pressure controls to eliminate leaks (adjustable low pressure control standard on all models)

## OUTSTANDING FEATURES



## NOMENCLATURE



## PREFERRED OPTION PACKAGES:

Please see Price Book or The HUB for availability

Package	Description (standard base model features + indicated option below)
A0000	Standard Base
A0100	Timer-Air
A0200	Timer-Elec
A0300	Timer Contactor
A0400	intelliGen™/Beacon II™
A0800	Timer-Air-Paragon + Aluminum Fin/CopperTube Coil
A0900	intelliGen™/Beacon II™ + Suction Filter
A1000	Accumulator
A1200	R-404A Precharge
A1204	R-448A Precharge

## STANDARD FEATURES

### Microchannel Coil

### Head Pressure Control Valve

- 150 psi standard - except Low Temperature Scroll models which are 100 psi

### Crankcase Heater (optional for indoor models)

### Adjustable Low Pressure Control

### Fixed High Pressure Control

### Sealed Liquid Line Drier (new)

### Liquid Line Sight Glass (new)

### Liquid Line and Suction Line Base Valves

### Painted Steel Cabinet (outdoor and indoor models)

### Removable & Hinged E-box Door with Captive Fasteners

## ELECTRICAL OPTIONS

Option	Outdoor	Indoor
Fixed low pressure control	Option	Option
Air or Electric defrost timer only	Option	Option
intelliGen™/Beacon II™	Option	N/A
Crankcase Heater	Standard	Option
Dual pressure control (not available with intelliGen™/Beacon II™ or Low Ambient Kit)	Option	Option
Electric defrost with timer & contactors (C3 cabinet)	Option	Option
Fused disconnect	Option	Option
Phase loss / low voltage monitor (not available with intelliGen™/Beacon II™ or Low Ambient Kit)	Option	Option
Smart Defrost Kit™ (Factory-Installed)	Option	Option
Variable speed EC (VSEC) motors with Orbus controller	Option	Option

## MECHANICAL OPTIONS

Option	Outdoor	Indoor
Adjustable Head Pressure Valve	Option	Option
12" Extended legs	Option	Option
Head pressure control flooding valve	Standard	N/A
Liquid line drier, sight glass	Standard	Standard
Liquid line solenoid valve and pumpdown switch (not available with intelliGen™/Beacon II™)	Option	Option
Low ambient kit with heated and insulated receiver, Time Delay relay	Option	N/A
Oil separator with discharge line check valve (C3 cabinet)	Option	Option
Oversize receiver (C2 & C3 cabinets)	Option	Option
Precharged refrigerant with quick connect fittings	Option	Option
Replaceable core liquid line filter (C3 cabinet)	Option	Option
Replaceable core suction line filter (C3 cabinet)	Option	Option

## PERFORMANCE DATA – R-404A/R-507A

### Medium Temperature Models - Scroll Compressors

Please consult AWEF table on pages 27-29 to confirm DOE compliance per model

R-404A/R-507A		Capacity BTUH @ 90°F Ambient by SST							
Model	Compressor	+40°F	+35°F	+30°F	+25°F	+20°F	+15°F	+10°F	+0°F
BC*0005M^ACZ	ZB06KAE	10,480	9,630	8,790	7,980	7,220	6,500	5,830	4,660
BC*0008M^ACZ	ZB07KAE	12,370	11,280	10,280	9,350	8,520	7,740	7,020	5,710
BC*0009M^ACZ	ZB08KAE	13,590	12,390	11,300	10,320	9,430	8,630	7,890	6,540
BC*0010M^A±Z	ZS09KAE / MPA010	16,680	15,270	13,930	12,690	11,520	10,440	9,440	7,670
BC*0015M^A±Z	ZS13KAE / MPA013	24,210	22,090	20,090	18,230	16,490	14,910	13,440	10,860
BC*0020M^A±Z	ZS15KAE / MPA015	28,390	26,020	23,670	21,520	19,510	17,650	15,930	12,920
BC*0025M^A±Z	ZS19KAE / MPA019	31,330	28,660	26,160	23,780	21,570	19,540	17,650	14,330
BC*0030M^A±Z	ZS21KAE / MBA021	43,740	40,010	36,480	33,150	30,080	27,190	24,510	19,780
BC*0035M^A±Z	ZS26KAE / MBA026	48,200	44,100	40,210	36,550	33,130	29,970	27,050	21,850
BC*0045M^A±Z	ZS29KAE / MBA029	54,280	49,600	45,210	41,090	37,250	33,690	30,400	24,620
BC*0050M^A±Z	ZS33KAE / MBA033	58,310	53,440	48,880	44,540	40,470	36,690	33,160	26,890
BC*0055M^A±Z	ZS38K4E / MRA038	59,360	54,860	50,510	46,560	42,650	39,050	35,670	29,580
BC*0060M^A±Z	ZS45K4E / MRA045	68,420	63,390	58,660	53,990	49,520	45,550	41,660	34,740

R-404A/R-507A		Capacity BTUH @ 95°F Ambient by SST							
Model	Compressor	+40°F	+35°F	+30°F	+25°F	+20°F	+15°F	+10°F	+0°F
BC*0005M^ACZ	ZB06KAE	10,060	9,240	8,430	7,660	6,930	6,240	5,600	4,480
BC*0008M^ACZ	ZB07KAE	11,860	10,820	9,860	8,980	8,180	7,440	6,750	5,490
BC*0009M^ACZ	ZB08KAE	13,000	11,870	10,830	9,900	9,050	8,290	7,580	6,270
BC*0010M^A±Z	ZS09KAE / MPA010	16,020	14,670	13,380	12,200	11,080	10,040	9,080	7,390
BC*0015M^A±Z	ZS13KAE / MPA013	23,300	21,260	19,340	17,540	15,900	14,360	12,950	10,470
BC*0020M^A±Z	ZS15KAE / MPA015	27,300	24,980	22,770	20,700	18,770	16,990	15,340	12,450
BC*0025M^A±Z	ZS19KAE / MPA019	30,100	27,510	25,170	22,860	20,740	18,790	16,990	13,800
BC*0030M^A±Z	ZS21KAE / MBA021	42,040	38,470	35,080	31,930	28,950	26,180	23,610	19,080
BC*0035M^A±Z	ZS26KAE / MBA026	46,320	42,390	38,660	35,160	31,880	28,870	26,050	21,070
BC*0045M^A±Z	ZS29KAE / MBA029	52,140	47,650	43,440	39,500	35,820	32,410	29,260	23,720
BC*0050M^A±Z	ZS33KAE / MBA033	55,960	51,360	46,940	42,790	38,900	35,270	31,900	25,900
BC*0055M^A±Z	ZS38K4E / MRA038	56,980	52,660	48,570	44,620	40,930	37,470	34,230	28,380
BC*0060M^A±Z	ZS45K4E / MRA045	65,650	60,830	56,280	51,800	47,550	43,730	39,970	33,350

#### Notes:

\* H = Outdoor, N = Indoor

^ B = 208-230/1/60, C = 208-230/3/60, D = 460/3/60, E = 575/3/60

† C = Copeland, L = LG

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BN-LOP | JANUARY 2022  
Replaces May 2021

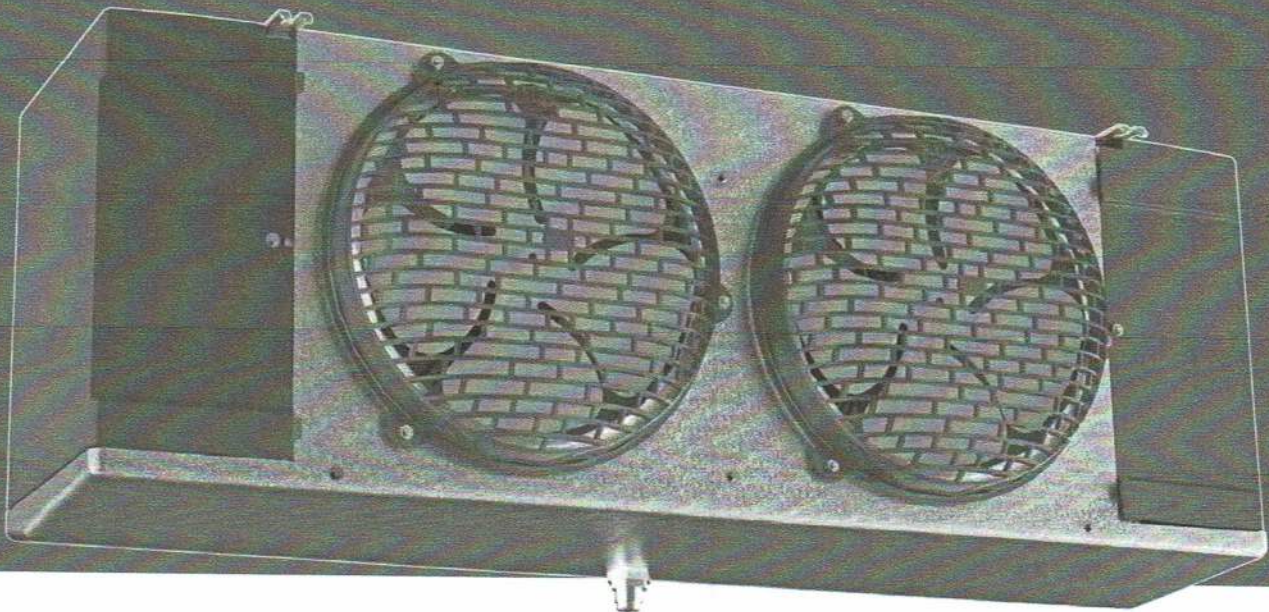
2 Evaporators BEL 0095 S6A 115V

1 Evaporator BEL 0055 S6A 115V

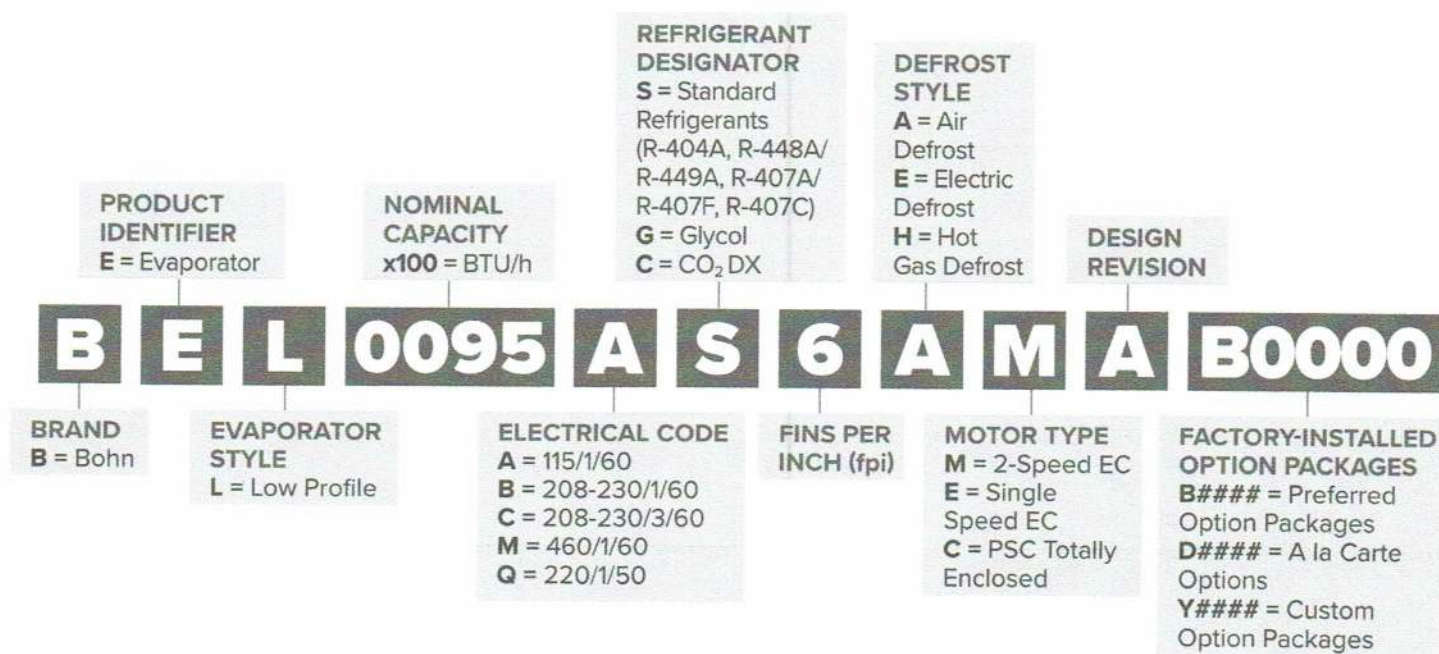
## LOW PROFILE UNIT COOLERS

Technical Guide

Including models meeting DOE minimum AWEF



# NOMENCLATURE



# FEATURES & BENEFITS

## CABINET

- Cabinet design features hinged, removable front access panels on each side for easy access to electrical and refrigeration components.
- Molded fan guard and access panels are made of strong, durable, NSF and UL Sanitation rated lightweight and damage-resistant molded plastic material.
- Quick-removal fan guard/motor assembly for easier servicing of air mover parts.
- Sweat connections to reduce potential for leaks.
- Liquid line solenoid wire harness is factory-installed for quick installation.

## COIL

- Internally enhanced tubing and fin design for higher efficiency.
- Coil heater slots have been enlarged for easier installation and replacement.
- Hot gas loop on bottom of coil for easier access is standard on hot gas defrost models.
- Fixed defrost termination for electric, adjustable defrost termination for hot gas.

## CONTROLS OPTIONS

- **intelliGen™ Refrigeration Controller (iRC)**
  - Factory mounted, tested and calibrated with an electronic expansion valve, pressure transducer, temperature sensors, control board and User Interface. Standard features include Door Sensor, Product Load Input and Alarm Output.
  - Optional Field installable intelliGen™ Webserver Card (iWC) enables local and remote monitoring on any smart phone, tablet or PC.
  - Optional Field installable intelliGen™ Integration Card (iIC) enables connectivity to BACnet and Modbus.
- **Quick Response Controller** units include factory mounted electronic expansion valve, pressure transducer, temperature sensors and control board.
- **Beacon II™** units include factory mounted electronic expansion valve, pressure transducer, temperature sensors and control board.

## MOTORS

- Motors plug into wiring harness for easier servicing.
- 2-Speed EC motors standard on Air Defrost models.
- Single Speed EC motors standard on Electric Defrost & Hot Gas Defrost models.

## DRAIN PAN

- Large diameter drain hole (3/4" ID) is located towards the back of the unit.
- Extended drain pan heaters for more uniform defrost throughout the drain pan and additional heat in end compartments.
- Hinged, removable drain pans allow for easy and safe access (3-6 fan units only).

## OTHER OPTIONS

- Units available with factory installed mounted components: Expansion Valve, Mechanical Room Thermostat, Solenoid Valve with Dual Voltage Coil.
- Units available with mounted TXV and mounted TXV with solenoid valve.
  - Pre-assembled units come with mounted TXV, liquid line solenoid valve and room thermostat.
  - Available in a master liquid line configuration.
  - Pre-charged units come with mounted TXV, liquid line solenoid valve, room thermostat and quick connect fittings.
- Units available with stainless steel housing and drain pan.
- All units come standard with aluminum fin, copper tube coils. Units available with various coil material / coating options including polyester fin coating, black electrostatic fin coating, copper fins and Bronz-Glow coil coating. Please review our price book for availability.
- Units available with insulated drain pan.

## FEATURES & BENEFITS

### OUTSTANDING FEATURES

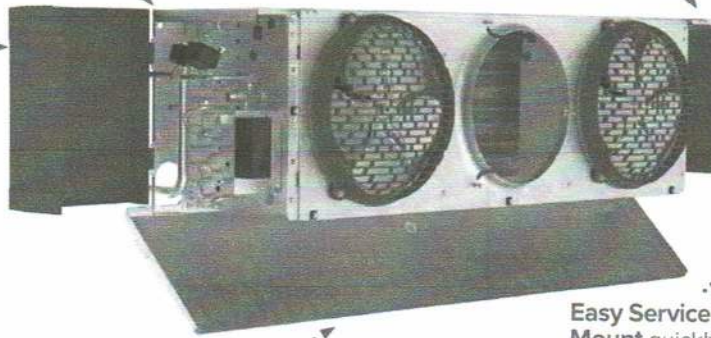
#### Optional Factory Mounted Components

Choose from Heatcraft's industry-leading IntelliGen™ Refrigeration Controller, Quick Response Controller, Beacon II Control or traditional mechanical components.

#### Composite Molded Access Panels

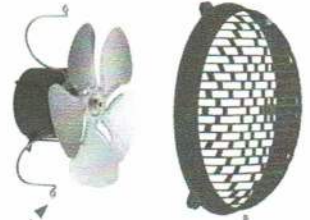
have undergone extensive engineering and laboratory testing to ensure they are damage resistant from drops, dents, and bangs.

**Hinged & Removeable Access Panels** allow for easy access to both refrigeration and electrical end of Low Profile units.



**Hinged Drain Pan** improves access to service and clean the drain pan and coil. (3-6 fan models only)

**Easy Service Motor Mount** quickly and easily allows motor to be removed for service or replacement.



**Re-Engineered Fan Guards** have been redesigned for optimized air circulation and comply to new UL60335 safety standard.

Table 1: Capacity Correction Factors

Electric and Hot Gas Defrost Units				
Saturated Suction Temperature °F	+20	-10	-20	-30
Saturated Suction Temperature °C	-7	-23	-29	-34
Multiply Capacity By	1.15	1.04	1.00	0.90

# PERFORMANCE DATA

Application Capacity: Air Defrost- 60 Hz

Please consult AWEF table on page 43 to confirm model meets DOE minimum AWEF

New Model	Legacy Model	R-404A/R-507A		R-448A/R-449A		Fan Data		
		Application Capacity¹		Application Capacity¹				
		10°F TD/25°F SST	6°C TD/-4°C SST	10°F TD/25°F SST	6°C TD/-4°C SST	No. of Fans	CFM	m³H
BEL0045*S6A^A	ADT040	4,000	1,200	4,600	1,300	1	653	1,109
BEL0055*S6A^A	ADT052	5,200	1,500	6,100	1,800	1	610	1,036
BEL0060*S6A^A	ADT065 ADT070	6,500	1,900	7,800	2,300	1	610	1,036
BEL0095*S6A^A	ADT070 ADT090	8,000	2,300	10,000	2,900	2	1,305	2,217
BEL0105*S6A^A	ADT090 ADT104	9,200	2,650	12,500	3,600	2	1,305	2,217
BEL0115*S6A^A	ADT120	11,700	3,370	14,500	4,180	2	1,220	2,073
BEL0125*S6A^A	ADT130	13,000	3,800	15,500	4,500	2	1,220	2,073
BEL0155*S6A^A	ADT140	14,000	4,100	16,800	4,900	3	1,958	3,327
BEL0190*S6A^A	ADT156 ADT180	18,000	5,300	21,200	6,200	3	1,830	3,109
BEL0250*S6A^A	ADT208	20,800	6,100	24,600	7,200	4	2,440	4,146
BEL0295*S6A^A	ADT260	26,000	7,600	30,700	9,000	5	3,050	5,182
BEL0350*S6A^A	ADT312	31,200	9,100	36,800	10,800	6	3,660	6,218
BEL0380*S6A^A	ADT370	37,000	10,800	44,400	13,000	6	3,660	6,218

New Model	Legacy Model	R-407A/R-407F		R-407C		Fan Data		
		Application Capacity¹		Application Capacity¹				
		10°F TD/25°F SST	6°C TD/-4°C SST	10°F TD/25°F SST	6°C TD/-4°C SST	No. of Fans	CFM	m³H
		BTUH	Watts	BTUH	Watts			
BEL0045*S6A^A	ADT040	4,600	1,300	4,600	1,300	1	653	1,109
BEL0055*S6A^A	ADT052	6,100	1,800	6,100	1,800	1	610	1,036
BEL0060*S6A^A	ADT065 ADT070	7,800	2,300	7,800	2,300	1	610	1,036
BEL0095*S6A^A	ADT070 ADT090	10,000	2,900	10,000	2,900	2	1,305	2,217
BEL0105*S6A^A	ADT090 ADT104	12,500	3,600	12,500	3,600	2	1,305	2,217
BEL0115*S6A^A	ADT120	14,500	4,180	14,500	4,180	2	1,220	2,073
BEL0125*S6A^A	ADT130	15,500	4,500	15,500	4,500	2	1,220	2,073
BEL0155*S6A^A	ADT140	16,800	4,900	16,800	4,900	3	1,958	3,327
BEL0190*S6A^A	ADT156 ADT180	21,200	6,200	21,200	6,200	3	1,830	3,109
BEL0250*S6A^A	ADT208	24,600	7,200	24,600	7,200	4	2,440	4,146
BEL0295*S6A^A	ADT260	30,700	9,000	30,700	9,000	5	3,050	5,182
BEL0350*S6A^A	ADT312	36,800	10,800	36,800	10,800	6	3,660	6,218
BEL0380*S6A^A	ADT370	44,400	13,000	44,400	13,000	6	3,660	6,218

## Notes:

<sup>1</sup> = Capacities shown are Application Capacities reflecting nominal operation at 10°F TD. For models within the scope of the DOE AWEF (Annual Walk-in Energy Factor) standard, the Net Capacity is determined by the AHRI 1250 test method. DOE will publish this compliance data at [www.regulations.doe.gov](http://www.regulations.doe.gov)

\* = Electrical Code Designator (see Nomenclature details)

^ = Motor Code Designator (see Nomenclature details)

Net Capacity is available upon request