

received
3.27.02

FEB - 4 2002

January 31, 2002

TO: OUR FLORIDA CUSTOMERS:

Effective February 1, 2002, the following TAMKO shingles, as manufactured at TAMKO's Tuscaloosa, Alabama, facility, comply with ASTM D-3161, Type I modified to 110 mph. Testing was conducted using four nails per shingle. These shingles also comply with Florida Building Code TAS 100 for wind driven rain.

- Glass-Seal AR
- Elite Glass-Seal AR
- ASTM Heritage 30 AR (formerly ASTM Heritage 25 AR)
- Heritage 40 AR (formerly Heritage 30 AR)
- Heritage 50 AR (formerly Heritage 40 AR)

All testing was performed by Florida State certified independent labs.

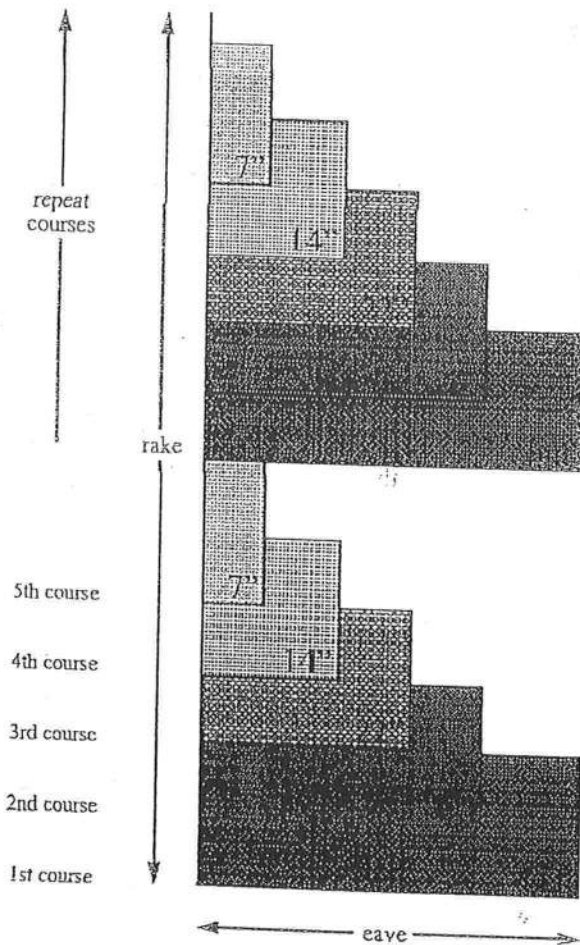
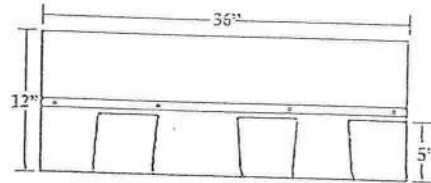
Please direct all questions to TAMKO's Technical Services Department at 1-800-641-4691.

TAMKO Roofing Products, Inc.

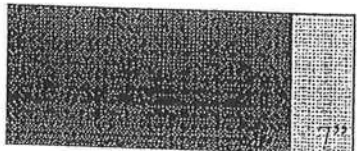
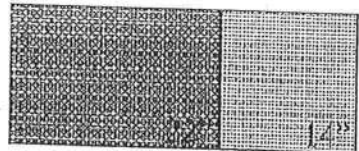
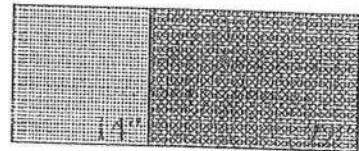
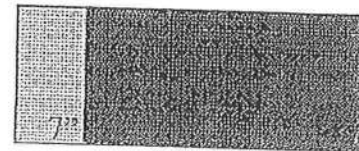


Application Instructions For Heritage® 40 & 30 Series Shingles

SPECIFICATIONS (APPROX.)	
Length	36"
Width	12"
Bundles per Sq.	4
Shingles per Sq.	80
Shingles per Bundle	20
Coverage per Sq. (Sq. Ft.)	100
Exposure	5"



The 4 cuts in the first 10 courses:

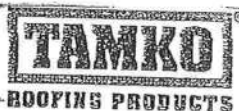


In the first 10 courses, there are 4 cuts and no waste.

When you reach the other side of the roof, whatever has to be trimmed off can be used in the field of roofing.

For additional application information consult the application instructions printed on the product package.

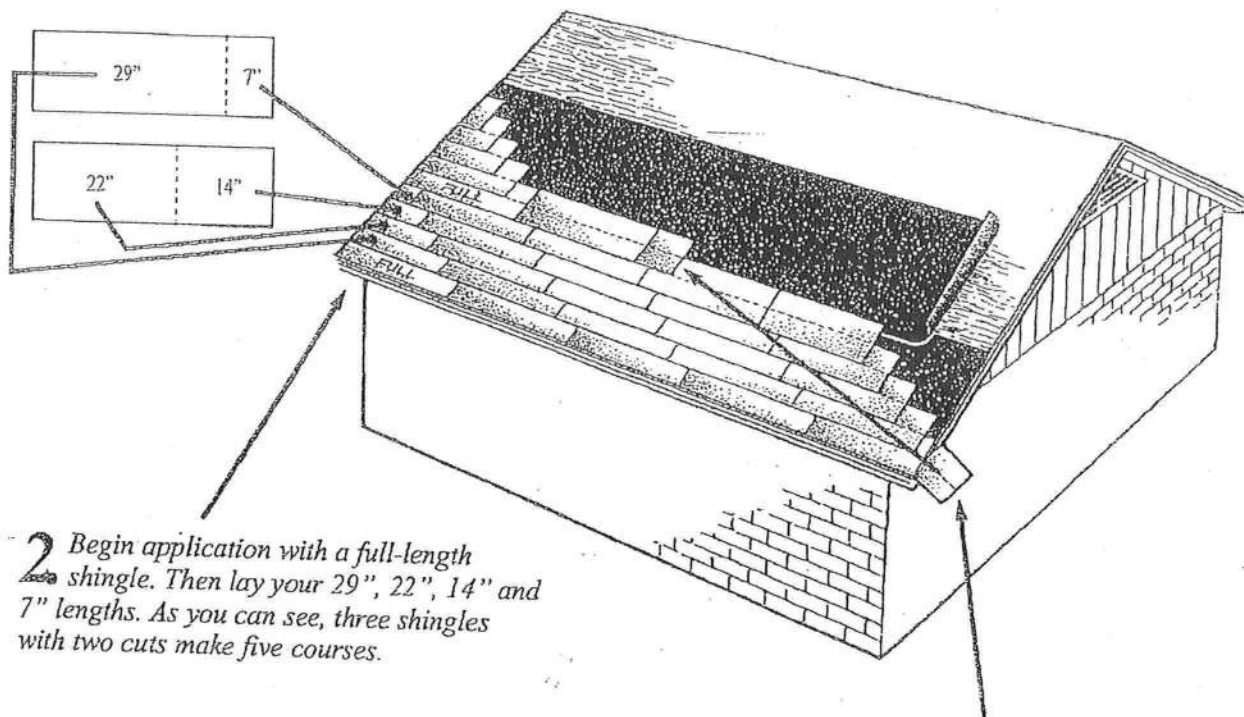
NOTE: These application instructions apply only to Heritage 40, Heritage 30, Heritage 40 AR, and Heritage 30 AR shingles.



Application Instructions For Heritage® 40 & 30 Series Shingles

With two simple cuts, you can create five courses out of three Heritage shingles with no waste. Fewer cuts mean labor savings and faster application. The TAMKO method also eliminates unsightly zipper patterns. And because you can work any piece over 8" long back into the field of roofing, you'll save money on materials. For the best-looking roof with the least waste, rely on TAMKO and the Heritage Series.

1 Cut your first shingle to make a 29" and a 7" length. Cut a second shingle to make a 22" and a 14" length.



2 Begin application with a full-length shingle. Then lay your 29", 22", 14" and 7" lengths. As you can see, three shingles with two cuts make five courses.

3 Continue working your way across the roof. When you make your final cut at the roof's edge, flip any pieces that are 8" or longer back onto the roof. These pieces can be worked in anywhere without creating zippers or color variations.

NOTE: Do not align joints of shingle courses when working in cut pieces. Joints should be no closer than 4" from one another.

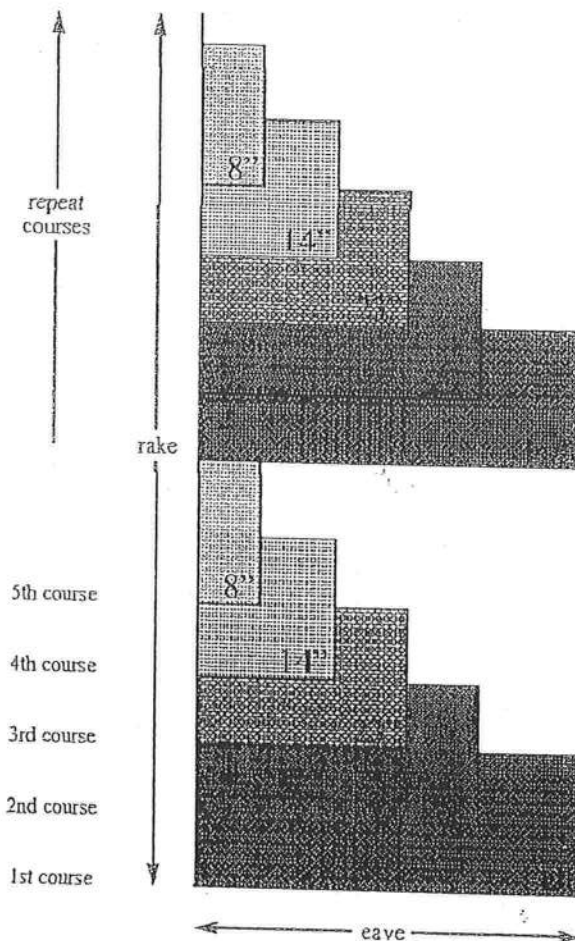
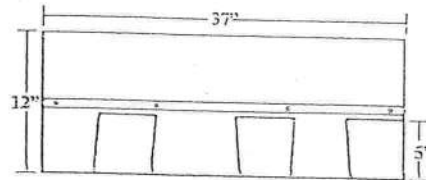


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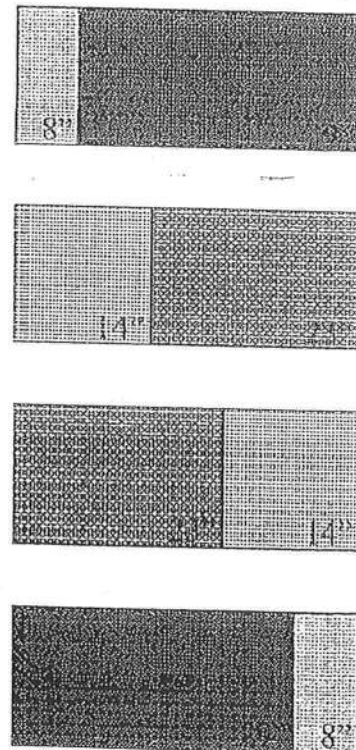


Application Instructions For Heritage® 25 Series Shingles

SPECIFICATIONS (APPROX.)	
Length	37"
Width	12"
Bundles per Sq.	3
Shingles per Sq.	78
Shingles per Bundle	26
Coverage per Sq. (Sq. Ft.)	100
Exposure	5"



The 4 cuts in the first 10 courses:



In the first 10 courses, there are 4 cuts and no waste.

When you reach the other side of the roof, whatever has to be trimmed off can be used in the field of roofing.

For additional application information consult the application instructions printed on the product package.

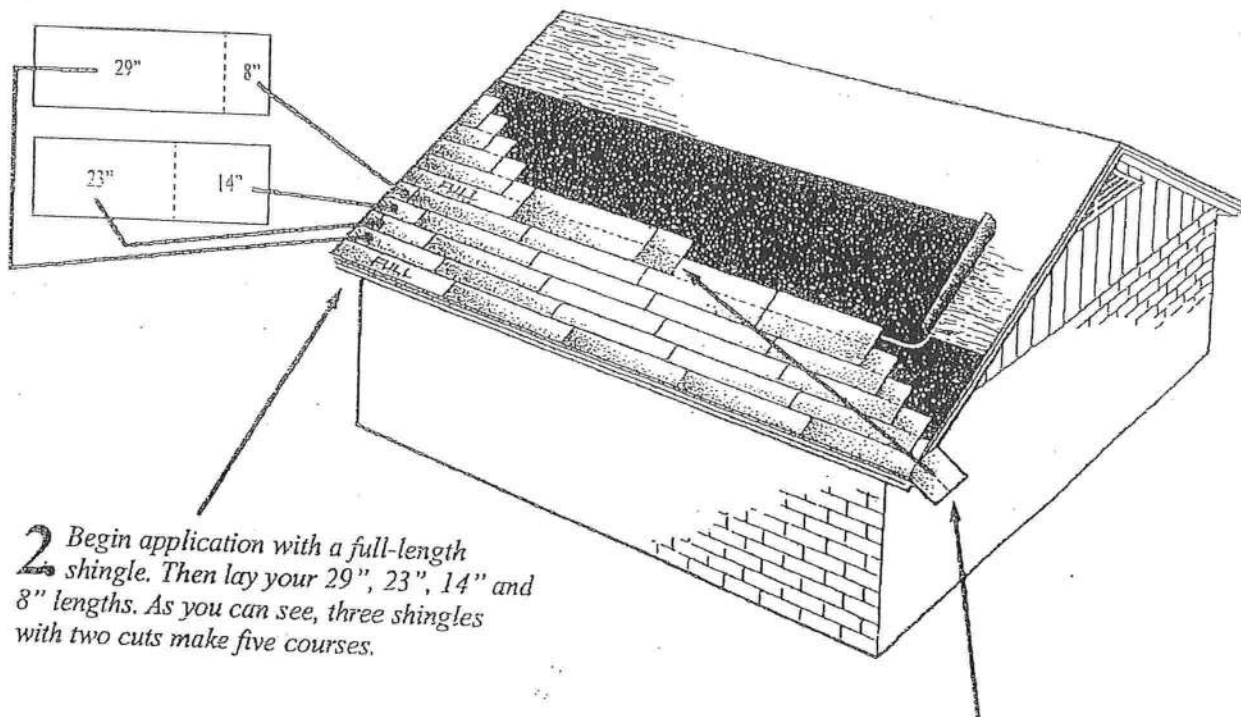
NOTE: These application instructions apply only to Heritage 25 and Heritage 25 AR shingles.



Application Instructions For Heritage® 25 Series Shingles

With two simple cuts, you can create five courses out of three Heritage shingles with no waste. Fewer cuts mean labor savings and faster application. The TAMKO method also eliminates unsightly zipper patterns. And because you can work any piece over 8" long back into the field of roofing, you'll save money on materials. For the best-looking roof with the least waste, rely on TAMKO and the Heritage Series.

1 Cut your first shingle to make a 29" and an 8" length. Cut a second shingle to make a 23" and a 14" length.



2 Begin application with a full-length shingle. Then lay your 29", 23", 14" and 8" lengths. As you can see, three shingles with two cuts make five courses.

3 Continue working your way across the roof. When you make your final cut at the roof's edge, flip any pieces that are 8" or longer back onto the roof. These pieces can be worked in anywhere without creating zippers or color variations.

NOTE: Do not align joints of shingle courses when working in cut pieces. Joints should be no closer than 4" from one another.



997493



Application Instructions for

- Glass-Seal
 - Glass-Seal AR
 - Elite Glass-Seal®
 - Elite Glass-Seal® AR
- ### THREE-TAB ASPHALT SHINGLES

THESE ARE THE MANUFACTURER'S APPLICATION INSTRUCTIONS FOR THE ROOFING CONDITIONS DESCRIBED. TAMKO ROOFING PRODUCTS, INC. ASSUMES NO RESPONSIBILITY FOR LEAKS OR OTHER ROOFING DEFECTS RESULTING FROM FAILURE TO FOLLOW THE MANUFACTURER'S INSTRUCTIONS. THIS PRODUCT IS COVERED BY A LIMITED WARRANTY, THE TERMS OF WHICH ARE PRINTED ON THE WRAPPER. IN COLD WEATHER (BELOW 40°F), CARE MUST BE TAKEN TO AVOID DAMAGE TO THE EDGES AND CORNERS OF THE SHINGLES.

IMPORTANT: It is not necessary to remove the plastic strip from the back of the shingles.

1. ROOF DECK

These shingles are for application to roof decks capable of receiving and retaining fasteners, and to inclines of not less than 2 in. per foot. For roofs having pitches 2 in. per foot to less than 4 in. per foot, refer to special instructions titled "Low Slope Application". Shingles must be applied properly. TAMKO assumes no responsibility for leaks or defects resulting from improper application, or failure to properly prepare the surface to be roofed over.

NEW ROOF DECK CONSTRUCTION: Roof deck must be smooth, dry and free from warped surfaces. It is recommended that metal drip edges be installed at eaves and rakes.

PLYWOOD: All plywood shall be exterior grade as defined by the American Plywood Association. Plywood shall be a minimum of 3/8 in. thickness and applied in accordance with the recommendations of the American Plywood Association.

SHEATHING BOARDS: Boards shall be well-seasoned tongue-and-groove boards and not over 6 in. nominal width. Boards shall be a 1 in. nominal minimum thickness. Boards shall be properly spaced and nailed.

2. VENTILATION

Inadequate ventilation of attic spaces can cause accumulation of moisture in winter months and a build up of heat in the summer. These conditions can lead to:

1. Vapor Condensation
2. Buckling of shingles due to deck movement.
3. Rotting of wood members.
4. Premature failure of roof.

To insure adequate ventilation and circulation of air, place louvers of sufficient size high in the gable ends and/or install continuous ridge and soffit vents.

FHA minimum property standards require one square foot of net free ventilation area to each 150 square feet of space to be vented, or one square foot per 300 square feet if a vapor barrier is installed on the warm side of the ceiling or if at least one half of the ventilation is provided near the ridge. If the ventilation openings are screened, the total area should be doubled.

IT IS PARTICULARLY IMPORTANT TO PROVIDE ADEQUATE VENTILATION.

3. FASTENING

NAILS: TAMKO recommends the use of nails as the preferred method of application.

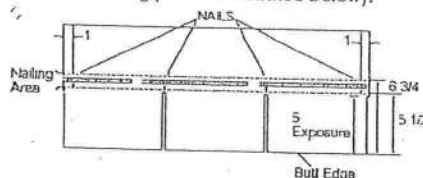
WIND CAUTION: Extreme wind velocities can damage these shingles after application when proper sealing of the shingles does not occur. This can especially be a problem if the shingles are applied in cooler months or in areas on the roof that do not receive direct sunlight. These

conditions may impede the sealing of the adhesive strips on the shingles. The inability to seal down may be compounded by prolonged cold weather conditions and/or blowing dust. In these situations, hand sealing of the shingles is recommended. Shingles must also be fastened according to the fastening instructions described below.

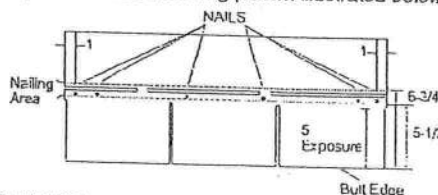
Correct placement of the fasteners is critical to the performance of the shingle. If the fasteners are not placed as shown in the diagram and described below, TAMKO will not be responsible for any shingles blown off or displaced. TAMKO will not be responsible for damage to shingles caused by winds or gusts exceeding gale force. Gale force shall be the standard as defined by the U.S. Weather Bureau.

FASTENING PATTERNS: Fasteners must be placed above or below the factory applied sealant in an area between 5-1/2" and 6-3/4" from the butt edge of the shingle. Fasteners should be located horizontally according to the diagram below. Do not nail into the sealant. TAMKO recommends nailing below the sealant whenever possible for greater wind resistance.

1) Standard Fastening Pattern. (For use on decks with slopes 2 in. per foot to 21 in. per foot.) One fastener 1 in. back from each end and one 12 in. back from each end of the shingle for a total of 4 fasteners. (See standard fastening pattern illustrated below.)



2) Mansard or High Wind Fastening Pattern. (For use on decks with slopes greater than 21 in. per foot.) One fastener 1 in. back from each end and one fastener 10-1/2 in. back from each end and one fastener 13-1/2 in. back from each end for a total of 6 fastener per shingle. (See Mansard fastening pattern illustrated below.)



NAILS: TAMKO recommends the use of nails as the preferred method of application. Standard type roofing nails should be used. Nail shanks should be made of minimum 12-gauge wire, and a minimum head diameter of 3/8 in. Nails should be long enough to penetrate 3/4 in.

(Continued)

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Southwest District	7910 S. Central Exp., Dallas, TX 75216	800-443-1834
Western District	5300 East 43rd Ave., Denver, CO 80216	800-530-8868

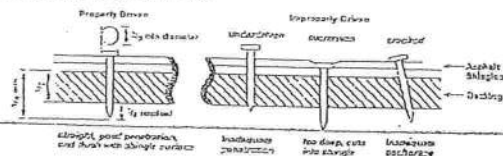
07/01

• Glass-Seal
• Glass-Seal AR

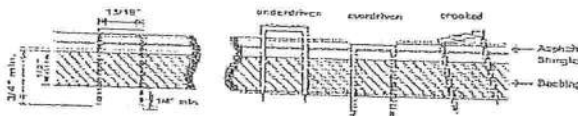
• Elite Glass-Seal®
• Elite Glass-Seal® AR

THREE-TAB ASPHALT SHINGLES

into the roof deck. Where the deck is less than 3/4 in. thick, the nails should be long enough to penetrate completely through plywood decking and extend at least 1/8 in. through the roof deck. Drive nail head flush with the shingle surface.



STAPLES: If staples are used in the attaching process, follow the above instructions for placement. All staples must be driven with pneumatic staplers. The staple must meet the following minimum dimensional requirements. Staples must be made from a minimum 16 gauge galvanized wire. Crown width must be at least 15/16 in. (staple crown width is measured outside the legs). Leg length should be a minimum of 1-1/4 in. for new construction and 1-1/2 in. for reroofing thus allowing a minimum deck penetration of 3/4 in. The crown of the staple must be parallel to the length of the shingle. The staple crown should be driven flush with the shingle surface. Staples that are crooked, underdriven or overdriven are considered improperly applied.



CAUTION: DO NOT FASTEN INTO THE FACTORY APPLIED ADHESIVE.

4. UNDERLAYMENT

UNDERLAYMENT: An underlayment consisting of asphalt saturated felt must be applied over the entire deck before the installation of TAMKO shingles. Failure to add underlayment can cause premature failure of the shingles which is not covered by TAMKO's limited warranty. Apply the felt when the deck is dry. On roof decks 4 in. per foot and greater apply the felt parallel to the eaves lapping each course of the felt over the lower course at least 2 in. Where ends join, lap the felt 4 in. If left exposed, the underlayment felt may be adversely affected by moisture and weathering. Laying of the underlayment and the shingle application must be done together.

Products which are acceptable for use as underlayment are:

- TAMKO No. 15 Asphalt Saturated Organic Felt
- A non-perforated asphalt saturated organic felt which meets ASTM: D226, Type I
- Any TAMKO non-perforated asphalt saturated organic felt

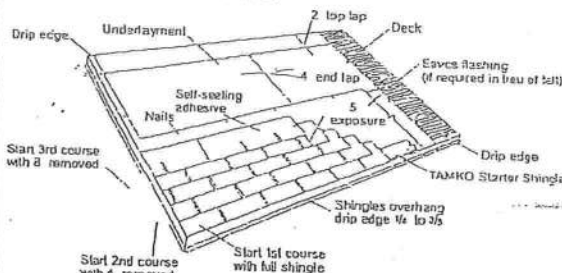
In areas where ice builds up along the eaves or a back-up of water from frozen or clogged gutters is a potential problem, TAMKO's Moisture Guard Plus® waterproofing underlayment (or any specialty eaves flashing product) may be applied to eaves, rakes, ridges, valleys, around chimneys, skylights or dormers to help prevent water damage. Contact TAMKO's Technical Services Department for more information.

TAMKO does not recommend the use of any substitute products as shingle underlayment.

5. APPLICATION INSTRUCTIONS

STARTER COURSE: A starter course may consist of TAMKO Shingle Starter, self-sealing type shingles or a 9 inch wide strip of mineral surface roll roofing. If self-sealing shingles are used, remove the exposed tab portion and install with the factory applied adhesive adjacent to the eaves. Attach the starter course with approved fasteners along a line parallel to and 3 in. to 4 in. above the eaves edge. The starter course should overhang both the eaves and rake edges 1/4 in. to 3/8 in. If a roll roofing is used, seal down the shingles in the first course by applying adhesive cement in four spots equally spaced to the surface of the starter strip and press the shingle down on the spots of cement. Plastic cement should be used sparingly, as excessive amounts may cause blistering.

SHINGLE APPLICATION: There are three different offset methods for applying strip shingles: the 4-inch method, the 5-inch method and the 6-inch method. By removing different lengths from the first shingle, cutouts in one course of shingles do not line up directly with those of the course below. It is recommended that the shingles be laid according to one of these methods consistent with procedures outlined in ARMA's Residential Asphalt Roofing Manual. This panel will feature the 4-inch method. For information regarding the other methods, please refer to the ARMA Residential Asphalt Roofing Manual. **CAUTION:** Never use an alignment system where shingle joints are closer than 4 in. to one another.



6. LOW SLOPE APPLICATION

On pitches 2 in. per foot to 4 in. per foot cover the deck with two layers of asphalt saturated felt. Begin by applying the felt in a 19 in. wide strip along the eaves and overhanging the drip edge by 1/4 to 3/4 in. Place a full 36 in. wide sheet over the 19 in. wide starter piece, completely overlapping it. All succeeding courses will be positioned to overlap the preceding course by 19 in. If winter temperatures average 25°F or less, thoroughly cement the felts to each other with plastic cement from eaves and rakes to a point of a least 24 in. inside the interior wall line of the building. As an alternative, TAMKO's Moisture Guard Plus® self-adhering waterproofing underlayment may be used in lieu of the cemented felts.

7. HANSAARD ROOF OR STEEP SLOPE ROOF

If the slope exceeds 21 in. per foot (60°), each shingle must be sealed

(Continued)

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THREE-TAB ASPHALT SHINGLES

with quick setting asphalt adhesive cement immediately upon installation. Spots of cement must be equivalent in size to a \$.25 piece and applied to shingles with a 5 in. exposure, use 6 fasteners per shingle. See Section 3 for the Mansard Fastening Pattern.

9. RE-ROOFING

Before re-roofing, be certain to inspect the roof decks. All plywood shall meet the requirements listed in Section 1.

Nail down or remove curled or broken shingles from the existing roof. Replace all missing shingles with new ones to provide a smooth base. Shingles that are buckled usually indicate warped decking or protruding nails. Hammer down all protruding nails or remove them and refasten in a new location. Remove all drip edge metal and replace with new.

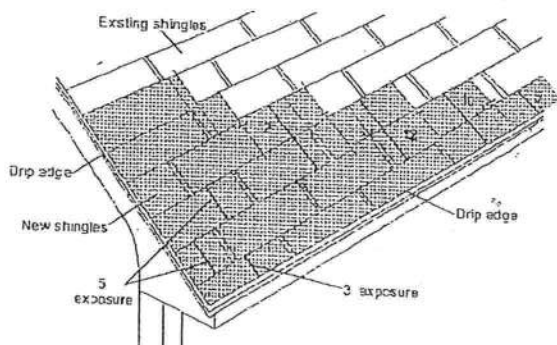
If re-roofing over an existing roof where new flashing is required to protect against ice dams (freeze/thaw cycle of water and/or the backup of water in frozen or clogged gutters), remove the old roofing to a point at least 24 in. beyond the interior wall line and apply TAMKO's Moisture Guard Plus® waterproofing underlayment. Contact TAMKO's Technical Services Department for more information.

The nesting procedure described below is the preferred method for re-roofing over square tab strip shingles with a 5 in. exposure.

Starter Course: Begin by using TAMKO Shingle Starter or by cutting shingles into 5 x 36 inch strips. This is done by removing the 5 in. tabs from the bottom and approximately 2 in. from the top of the shingles so that the remaining portion is the same width as the exposure of the old shingles. Apply the starter piece so that the self-sealing adhesive lies along the eaves and is even with the existing roof. The starter strip should be wide enough to overhang the eaves and carry water into the gutter. Remove 3 in. from the length of the first starter shingle to ensure that the joints from the old roof do not align with the new.

First Course: Cut off approximately 2 in. from the bottom edge of the shingles so that the shingles fit beneath the existing third course and align with the edge of the starter strip. Start the first course with a full 36 in. long shingle and fasten according to the instructions printed in Section 3.

Second and Succeeding Courses: According to the off-set application method you choose to use, remove the appropriate length from the



rake end of the first shingle in each succeeding course. Place the top edge of the new shingle against the butt edge of the old shingles in the courses above. The full width shingle used on the second course will reduce the exposure of the first course to 3 in. The remaining courses will automatically have a 5 in. exposure.

9. VALLEY APPLICATION

Over the shingle underlayment, center a 36 in. wide sheet of TAMKO Nail-Fast® or a minimum 50 lb. roll roofing in the valley. Nail the felt only where necessary to hold it in place and then only nail the outside edges.

IMPORTANT: PRIOR TO INSTALLATION WARM SHINGLES TO PREVENT DAMAGE WHICH CAN OCCUR WHILE BENDING SHINGLES TO FORM VALLEY.

- Apply the first course of shingles along the eaves of one of the intersecting roof planes and across the valley.

Note: For proper flow of water over the trimmed shingle, always start applying the shingles on the roof plane that has the lower slope or less height.

- Extend the end shingle at least 12 in. onto the adjoining roof. Apply succeeding courses in the same manner, extending them across the valley and onto the adjoining roof.
- Do not trim if the shingle length exceeds 12 in. Lengths should vary.
- Press the shingles tightly into the valley.
- Use normal shingle fastening methods.

Note: No fastener should be within 6 in. of the valley centerline, and two fasteners should be placed at the end of each shingle crossing the valley.

- To the adjoining roof plane, apply one row of shingles extending it over previously applied shingles and trim a minimum of 2 in. back from the centerline of the valley.

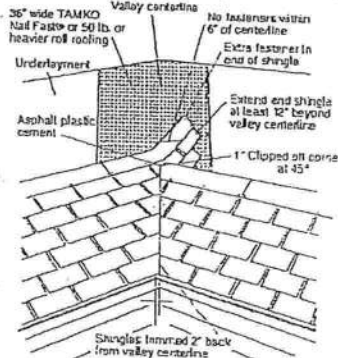
Note: For a neater installation, snap a chalkline over the shingles for guidance.

- Clip the upper corner of each shingle at a 45-degree angle and embed the end of the shingle in a 3 in. wide strip of asphalt plastic cement. This will prevent water from penetrating between the courses by directing it into the valley.

CAUTION:
Adhesive must be applied in smooth, thin, even layers.

Excessive use of adhesive will cause blistering to this product.

TAMKO assumes no responsibility for blistering.



(Continued)

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(CONTINUED from Pg. 3)

- Glass-Seal
- Glass-Seal AR

- Elite Glass-Seal®
- Elite Glass-Seal® AR

THREE-TAB ASPHALT SHINGLES

FOR ALTERNATE VALLEY APPLICATION METHODS, PLEASE CONTACT TAMKO'S TECHNICAL SERVICES DEPARTMENT.

10. HIP AND RIDGE FASTENING DETAIL

Apply the shingles with a 5 in. exposure beginning at the bottom of the hip or from the end of the ridge opposite the direction of the prevailing winds. Secure each shingle with one fastener 5-1/2 in. back from the exposed end and 1 in. up from the edge. Do not nail directly into the sealant.

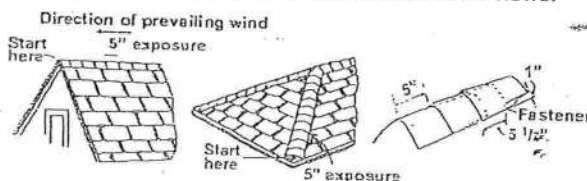
TAMKO recommends the use of TAMKO Hip & Ridge shingle products. Where matching colors are available, it is acceptable to use TAMKO's Glass-Seal or Elite Glass-Seal shingles cut down to 12 in. pieces.

NOTE: AR type shingle products should be used as Hip & Ridge on Glass-Seal AR and Elite Glass-Seal AR shingles.

Fasteners should be 1/4 in. longer than the one used for shingles.

IMPORTANT: PRIOR TO INSTALLATION, CARE NEEDS TO BE TAKEN TO PREVENT DAMAGE WHICH CAN OCCUR WHILE BENDING SHINGLES IN COOL WEATHER.

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THIS PRODUCT IS COVERED BY A LIMITED WARRANTY. THE TERMS OF WHICH ARE PRINTED ON THE WRAPPER.

IMPORTANT - READ CAREFULLY BEFORE OPENING BUNDLE

In this paragraph "You" and "Your" refer to the installer of the shingles and the owner of the building on which these shingles will be installed. This is a legally binding agreement between You and TAMKO Roofing Products, Inc. ("TAMKO"). By opening this bundle You agree: (a) to install the shingles strictly in accordance with the instructions printed on this wrapper; or (b) that shingles which are not installed strictly in accordance with the instructions printed on this wrapper are sold "AS IS" and are not covered by the limited warranty that is also printed on this wrapper, or any other warranty, including, but not limited to (except where prohibited by law) implied warranties of MERCHANTABILITY and FITNESS FOR USE.

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March 6, 2002

Subject: Elk Product Approval Information

All Prestique® and Capstone® products manufactured in Tuscaloosa, AL are certified under the Miami – Dade County Building Code Office (BCCO). These products also meet the requirements for the Florida Building Code since they are MD approved. The following test protocols must be passed by each of the products in order for MD product certification:

ASTM D3462

PA 100 (110 mph uplift and wind driven rain resistance)

PA 107 (Modified ASTM D3161 - 110 mph wind uplift resistance)

The nailing patterns that were used during the PA 100 and PA 107 wind test protocols for the Prestique and Capstone products are listed below. Also listed below are the Miami – Dade Notice of Acceptance Numbers (NOA).

Raised Profile, Prestique High Definition, Prestique 25, or Prestique 30 –

PA 100 = 4 nails

PA 107 = 5 nails

MD NOA# = 01-1226.04

Prestique I 35 or Prestique I* –

PA 100 = 4 nails

PA 107 = 5 nails

MD NOA# = 01-1226.05

Prestique Plus or Prestique Gallery Collection* –

PA 100 = 4 nails

PA 107 = 4 nails

MD NOA# = 01-1226.03

Capstone*

PA 100 = 4 Nails

PA 107 = 4 Nails

MD NOA# = 01-0523.01

* As per the Elk Limited Warranty, six nails are required for the Elk high wind warranty.

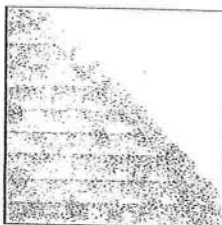
If there are any questions please contact:

Mike Reed – Technical Manager
(205) 342-0287

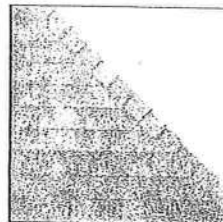
or

Daniel DeJarnette – QA Engineer
(205) 342-0298

ROOFING PRODUCTS SPECIFICATIONS – TUSCALOOSA, AL



**PRESTIQUE®
HIGH DEFINITION®**



RAISED PROFILE™

High Definition

Product size	13"x 39"	50-year limited warranty period:
Exposure	5"	non-prorated coverage for
Pieces/Bundle	16	shingles and application labor for
Bundles/Square	4/98.5 sq.ft.	the initial 5 years, plus an option
Squares/Pallet	11	for transferability*; prorated
		coverage for application labor and
		shingles for balance of limited
		warranty period; 5-year limited
		wind warranty*.

Product size	13"x 38"	30-year limited warranty period:
Exposure	5"	non-prorated coverage for
Pieces/Bundle	22	shingles and application labor for
Bundles/Square	3/100 sq.ft.	the initial 5 years, plus an option
Squares/Pallet	16	for transferability*; prorated
		coverage for application labor and
		shingles for balance of limited
		warranty period; 5-year limited
		wind warranty*.

High Definition

Product size	13"x 39"	40-year limited warranty period:
Exposure	5"	non-prorated coverage for
Pieces/Bundle	16	shingles and application labor for
Bundles/Square	4/98.5 sq.ft.	the initial 5 years, plus an option
Squares/Pallet	14	for transferability*; prorated
		coverage for application labor and
		shingles for balance of limited
		warranty period; 5-year limited
		wind warranty*.

HIP AND RIDGE SHINGLES

Size:	12"x 12"
Exposure:	6"
Pieces/Bundle:	45
Coverage:	4 Bundles = 100 linear feet

High Definition

Product size	13"x 38"	30-year limited warranty period:
Exposure	5"	non-prorated coverage for
Pieces/Bundle	22	shingles and application labor for
Bundles/Square	3/100 sq.ft.	the initial 5 years, plus an option
Squares/Pallet	16	for transferability*; prorated
		coverage for application labor and
		shingles for balance of limited
		warranty period; 5-year limited
		wind warranty*.

52 Bundles/Pallet
18 Pallets/Truck
936 Bundles/Truck
19 Pieces/Bundle
1 Bundle = 120.33 linear feet

Available Colors: Antique Slate, Weatheredwood, Shakeswood, Sablewood, Hickory, Barkwood**, Forest Green, Wedgewood**, Birchwood**, Sandalwood, Gallery Collection: Balsam Forest, Weathered Sage, Sienna Sunset.

All Prestique, Raised Profile and Seal-A-Ridge roofing products contain Elk WindGuard® sealant. WindGuard activates with the sun's heat, bonding shingles into a wind and weather resistant cover that resists blow-offs and leaks.

Check for availability with built-in StainGuard® treatment to inhibit the discoloration of roofing granules caused by the growth of certain types of algae. Not available in Sablewood.

All Prestique and Raised Profile shingles meet UL® Wind Resistant (UL 997) and Class "A" Fire Ratings (UL 790); and ASTM Specifications D 3018, Type-I; D 3161, Type-I; E 108 and the requirements of ASTM D 3462.

All Prestique and Raised Profile shingles meet the latest Metro Dade building code requirements.

*See actual limited warranty for conditions and limitations.
**Check for product availability.

SPECIFICATIONS

SCOPE: Work includes furnishing all labor, materials and equipment necessary to complete installation of (name) shingles specified herein. Color shall be (name of color). Hip and ridge type to be Elk Seal-A-Ridge with formula FLX.

All exposed metal surfaces (flashing, vents, etc.) to be painted with matching Elk roof accessory paint.

PREPARATION OF ROOF DECK: Roof deck to be dry, well-seasoned 1" x 6" (25.4mm x 152.4mm) boards; exterior-grade plywood (exposure 1 rated sheathing) at least 3/8" (9.525mm) thick conforming to the specifications of the American Plywood Association; 7/16" (11.074mm) oriented strandboard; or chipboard. Most fire retardant plywood decks are NOT approved substrates for Elk shingles. Consult Elk Field Service for application specifications over other decks and other slopes.

MATERIALS: Underlayment for standard roof slopes, 4" per foot (101.6/304.8mm) or greater: apply non-perforated No. 15 or 30 asphalt-saturated felt underlayment. For low slopes (4" per foot (101.6/304.8mm)) to a minimum of 2" per foot (50.8/304.8mm), use two plies of underlayment overlapped a minimum of 19". Fasteners shall be of sufficient length and holding power for securing material as required by the application instructions printed on shingle wrapper.

For areas where algae is a problem, shingles shall be (name) with StainGuard treatment, as manufactured by the Elk Tuscaloosa plant. Hip and ridge type to be Seal-A-Ridge with formula FLX with StainGuard treatment.

Complete application instructions are published by Elk and printed on the back of every shingle bundle. All

warranties are contingent upon the correct installation as shown on the instructions. These instructions are the minimum required to meet Elk application requirements. In some areas, building codes may require additional application techniques or methods beyond our instructions. In these cases, the local code must be followed. Under no circumstances will Elk accept application requirements less than those contained in its application instructions.

For specifications in CSI format, call 800.354.SPEC (7732) or e-mail specinfo@elkcorp.com.

**SOUTHEAST &
ATLANTIC OFFICE:**
800.945.5551

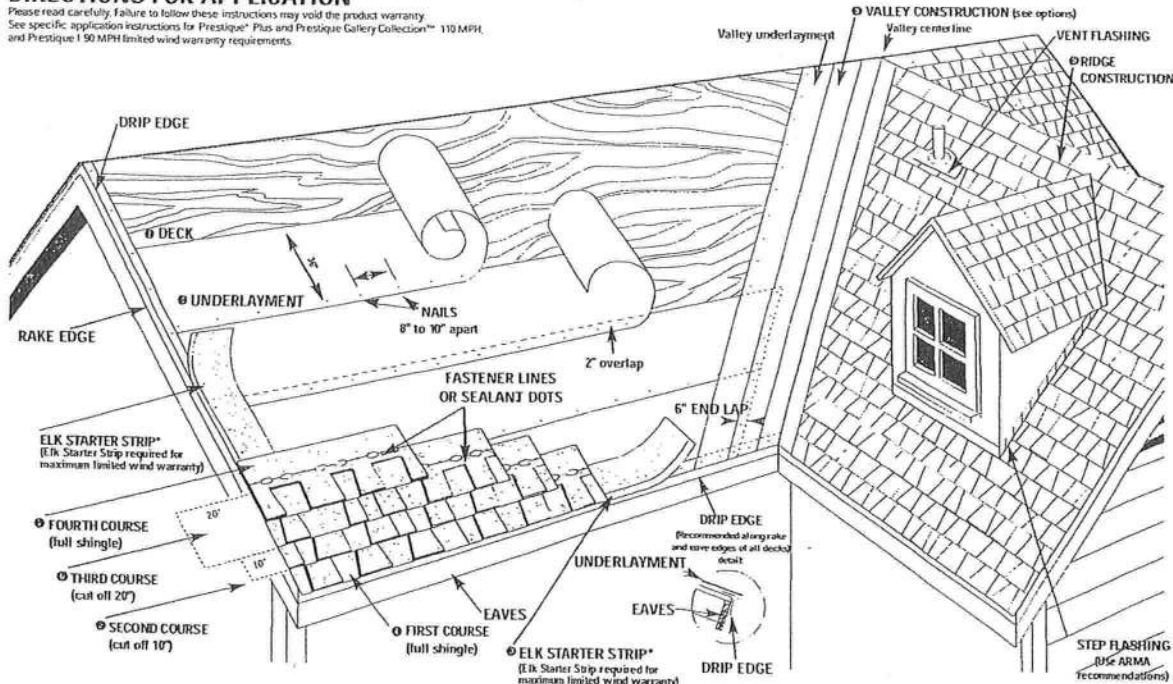
CORPORATE HEADQUARTERS:
800.354.7732

PLANT LOCATION:
800.945.5545

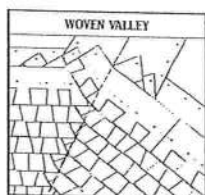
ELK
www.elkcorp.com
SPEC 4.1.02

DIRECTIONS FOR APPLICATION

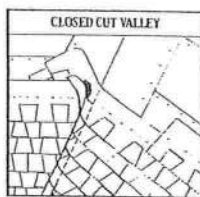
Please read carefully. Failure to follow these instructions may void the product warranty. See specific application instructions for Prestique® Plus and Prestique Gallery Collection™ 110 MPH and Prestique 150 MPH limited wind warranty requirements.



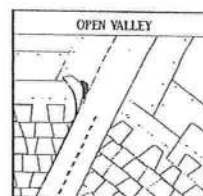
⑥ VALLEY CONSTRUCTION OPTION (California Open and California Closed are also acceptable) NOTE: For complete ARMA valley installation details, see ARMA Residential Asphalt Roofing Manual.



VALLEY CENTER LINE



VALLEY CENTER LINE



VALLEY CENTER LINE

DIRECTIONS FOR APPLICATION

These application instructions are the minimum required to meet Elk's application requirements. Your failure to follow these instructions may void the product warranty. In some areas, the building codes may require additional application techniques or methods beyond our instructions. In these cases, the local code must be followed. Under no circumstances will Elk accept application requirements that are less than those printed here. Shingles should not be jammed tightly together. All attics should be properly ventilated. Note: It is not necessary to remove tape on back of shingle.

① DECK PREPARATION

Roof decks should be dry, well-seasoned 1" x 6" boards or exterior grade plywood minimum 3/8" thick and conform to the specifications of the American Plywood Association or 7/16" oriented strandboard, or 7/16" chipboard.

② UNDERLAYMENT

Apply underlayment (Non-Perforated No. 15 or 30 asphalt saturated felt). Cover drip edge at eaves only.

For low slope (2/12 up to 4/12), completely cover the roof with two plies of underlayment overlapping a minimum of 19". Begin by fastening a 19" wide strip of underlayment placed along the eaves. Place a full 36" wide sheet over the starter, horizontally placed along the eaves and completely overlapping the starter strip.

EAVE FLASHING FOR ICE DAMS (ASK A ROOFING CONTRACTOR, REFER TO ARMA MANUAL OR CHECK LOCAL CODES)

For standard slope (4/12 to less than 2 1/2/12), use coated roll roofing of no less than 50 pounds over the felt underlayment extending from the eave edge to a point at least 24" beyond the inside wall of the living space below or one layer of a self-adhered eave and flashing membrane.

For low slope (2/12 up to 4/12), use a continuous layer of asphalt plastic cement between the two plies of underlayment from the eave edge up to a point at least 24" beyond the inside wall of the living space below or one layer of a self-adhered eave and flashing membrane.

Consult the Elk Field Service Department for application specifications over other decks and other slopes.

③ STARTER SHINGLE COURSE

USE AN ELK STARTER STRIP OR A STRIP SHINGLE INVERTED WITH THE HEADLAP APPLIED AT THE EAVE EDGE. With at least 4" trimmed from the end of the first shingle, start at the rake edge overhanging the eave 1/2" to 3/4". Fasten 2" from the lower edge and 1" from each side. Shingles may be applied with a course alignment of 45° on the roof.

④ FIRST COURSE

Start at rake and continue course with full shingles laid flush with the starter course.

⑤ SECOND COURSE

Start at the rake with the shingle having 10" trimmed off and continue across roof with full shingles.

⑥ THIRD COURSE

Start at the rake with the shingle having 20" trimmed off and continue across roof with full shingles.

⑦ FOURTH COURSE

Start at the rake and continue with full shingles across roof.

FIFTH AND SUCCEEDING COURSES.

Repeat application as shown for second, third, and fourth courses. Do not rack shingles straight up the roof.

⑧ VALLEY CONSTRUCTION

Open, woven and closed cut valleys are acceptable when applied by Asphalt Roofing Manufacturing Association (ARMA) recommended procedures. For metal valleys, use 36" wide vertical underlayment prior to applying 18" metal flashing (secure edge with nails). No nails are to be within 6" of valley center.

⑨ RIDGE CONSTRUCTION

For ridge construction use Class "A" Seal-A-Ridge® with formula FLX™ (See ridge package for installation instructions.)

FASTENERS

While nailing is the preferred method for Elk shingles, Elk will accept fastening methods according to the following instructions.

Always nail or staple through the fastener line or on products without fastener lines, nail or staple between and in line with sealant dots.

NAILS: Corrosive resistant, 3/8" head, minimum 12-gauge roofing nails. Elk recommends 1-1/4" for new roofs and 1-1/2" for re-roofs. In cases where you are applying shingles to a roof that has an exposed overhang, for new roofs only, 3/4" ring shank nails are allowed to be used from the eave's edge to a point up the roof that is past the outside wall line. 1" ring shank nails allowed for re-roof.

STAPLES: Corrosive resistant, 16-gauge minimum, crown width minimum of 15/16". Note: An improperly adjusted staple gun can result in raised staples that can cause a fish-mouthed appearance and can prevent sealing.

Fasteners should be long enough to obtain 3/4" deck penetration or penetration through deck, whichever is less.

MANSARD APPLICATIONS

Correct fastening is critical to the performance of the roof. For slopes exceeding 60° (or 2 1/2/12) use six fasteners per shingle. Locate fasteners in the fastener area 1" from each side edge with the remaining four fasteners equally spaced along the length of the double thickness (laminated) area. Only fastening methods according to the above instructions are acceptable.

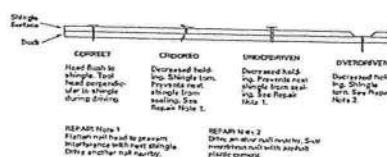
LIMITED WIND WARRANTY

For a Limited Wind Warranty, all Prestique and Raised Profile® shingles must be applied with 4 properly placed fasteners, or in the case of mansard applications, 6 properly placed fasteners per shingle.

For a Limited Wind Warranty up to 110 MPH for Prestique Gallery Collection or Prestique Plus or 90 MPH for Prestique I, shingles must be applied with 6 properly placed NAILS per shingle. SHINGLES APPLIED WITH STAPLES WILL NOT QUALIFY FOR THIS ENHANCED LIMITED WIND WARRANTY. Also, Elk Starter Strip shingles must be applied at the eaves and rake edges to qualify Prestique Plus, Prestique Gallery Collection and Prestique I shingles for this enhanced Limited Wind Warranty. Under no circumstances should the Elk Shingles or the Elk Starter Strip overhang the eaves or rake edge more than 3/4" of an inch.

HELP STOP BLOW-OFFS AND CALL-BACKS

A minimum of four fasteners must be driven into the DOUBLE THICKNESS (laminated) area of the shingle. Nails or staples must be placed along - and through - the fastener line or on products without fastener lines, nail or staple between and in line with sealant dots. CAUTION: Do not use fastener line for shingle alignment.



Refer to local codes which in some areas may require specific application techniques beyond those Elk has specified. All Prestique and Raised Profile shingles have a U.L.® Wind Resistance Rating when applied in accordance with these instructions using nails or staples on re-roofs as well as new construction.

CAUTION TO WHOLESALE: Careless and improper storage or handling can harm fiberglass shingles. Keep these shingles completely covered, dry, reasonably cool, and protected from the weather. Do not store near various sources of heat. Do not store in direct sunlight until applied. DO NOT DOUBLE STACK. Systematically rotate all stock so that the material that has been stored the longest will be the first to be moved out.

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ELK
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Phone 386-752-6204 ~ Fax 386-752-5952 ~ Email lcglass@isgroup.net
1-877-735-7720

received
4.11.02

April 08, 2002

To: All Contractors

Since the new windload code has been enforced for the State of Florida we have had several calls wanting information regarding the test reports and pricing. The following prices and enclosures should answer most of your questions. However, if you need further information please contact myself or Carl Bullard, Jr. We will be happy to assist you.

Contractor Prices:

Stratford Series

16 x 7 Raised Panel Steel Door (non-windload)	\$425.00
9 x 7 Raised Panel Steel Door (non-windload)	\$325.00
8 x 7 Raised Panel Steel Door (non-windload)	\$295.00

For 110 mph windload add:

16 x 7	\$125.00
9 x 7	\$ 45.00
8 x 7	\$ 45.00

Note glass, inserts, and insulation are extra, please call for pricing. The above prices do not include sales tax.

Sincerely,

Mandie Jo Page, Office Manager

Enc.: 4

cc: file