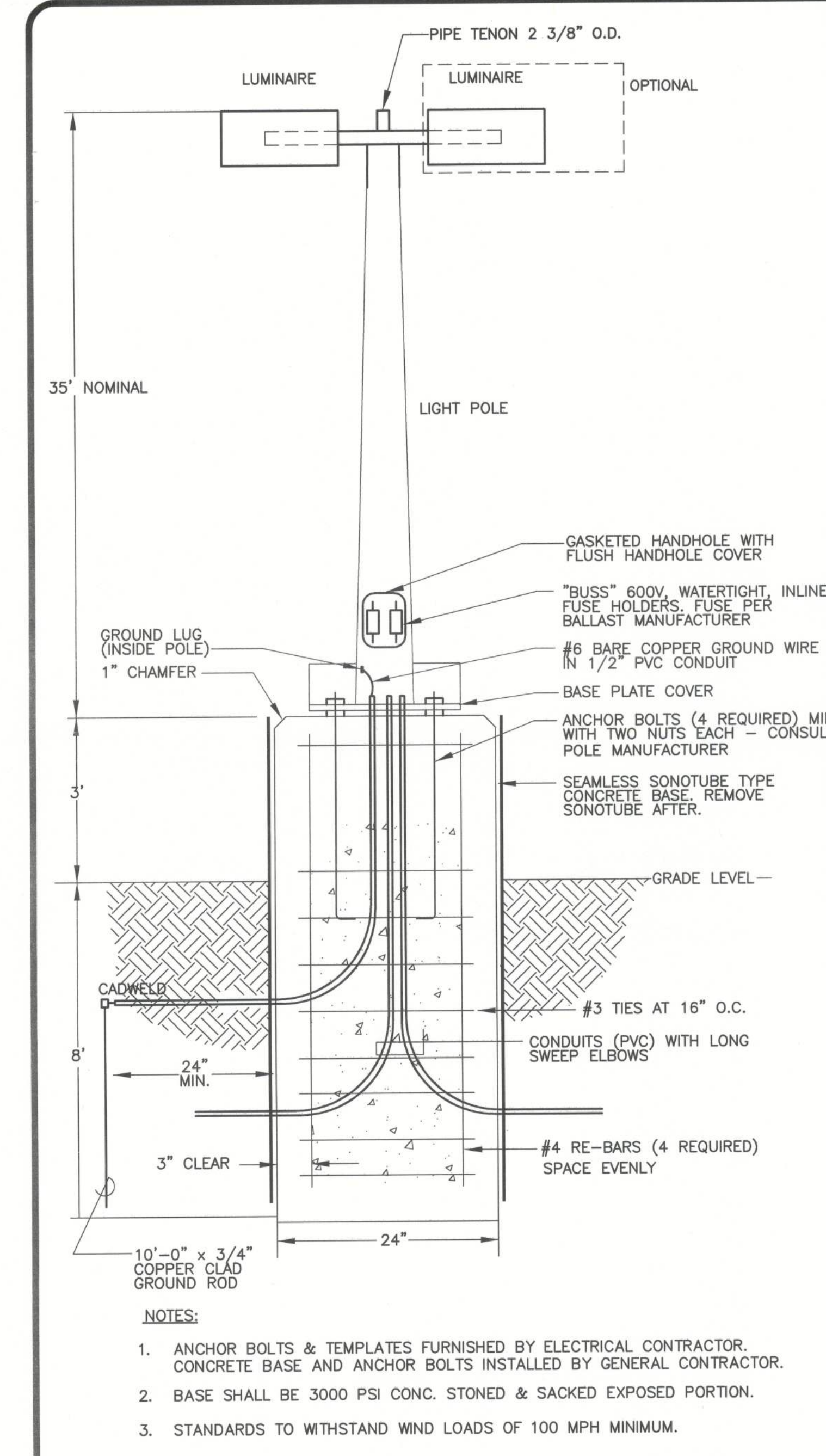
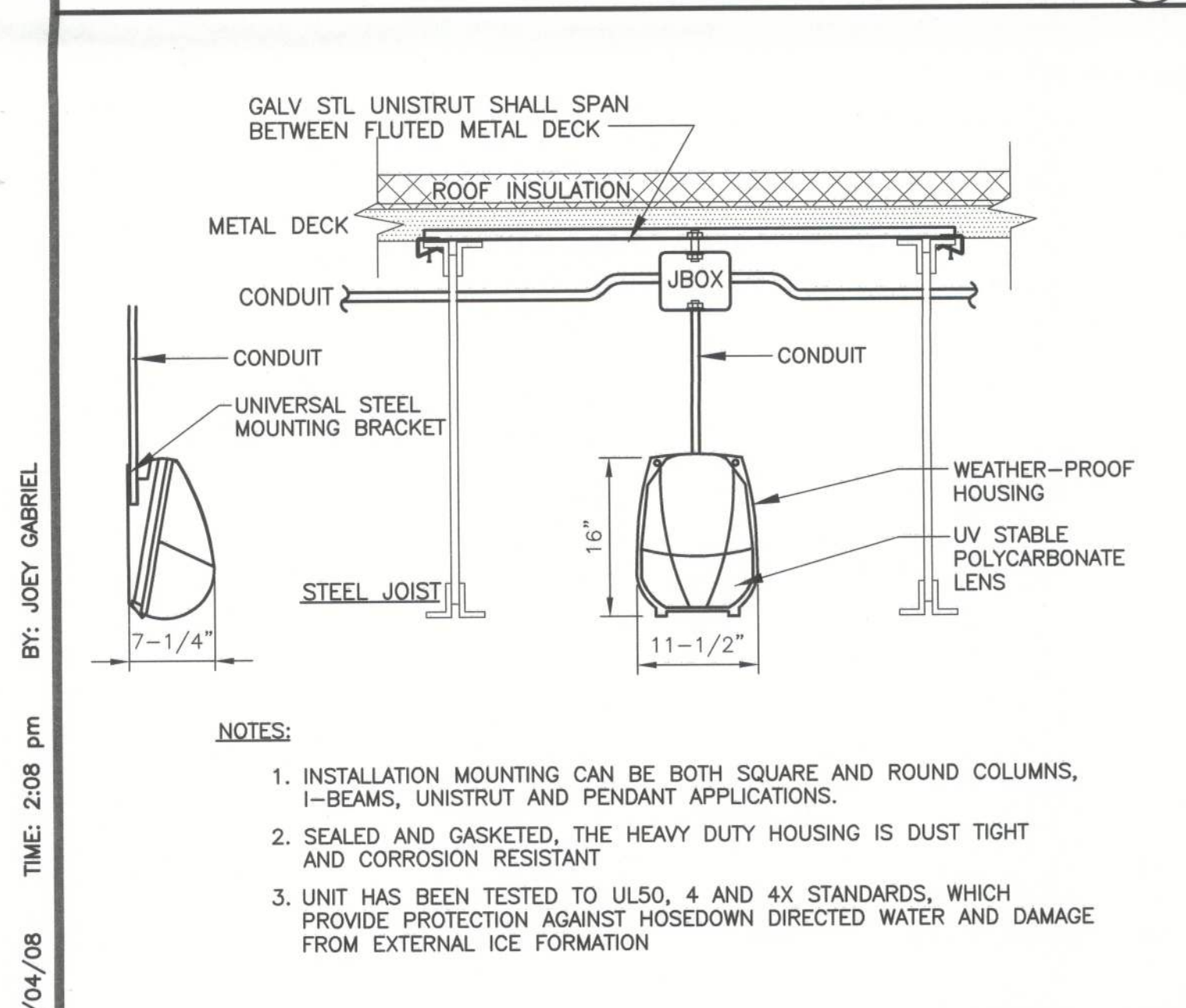


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SITE LUMINAIRE ASSEMBLY

1



EMERGENCY BATTERY PACK MOUNTING

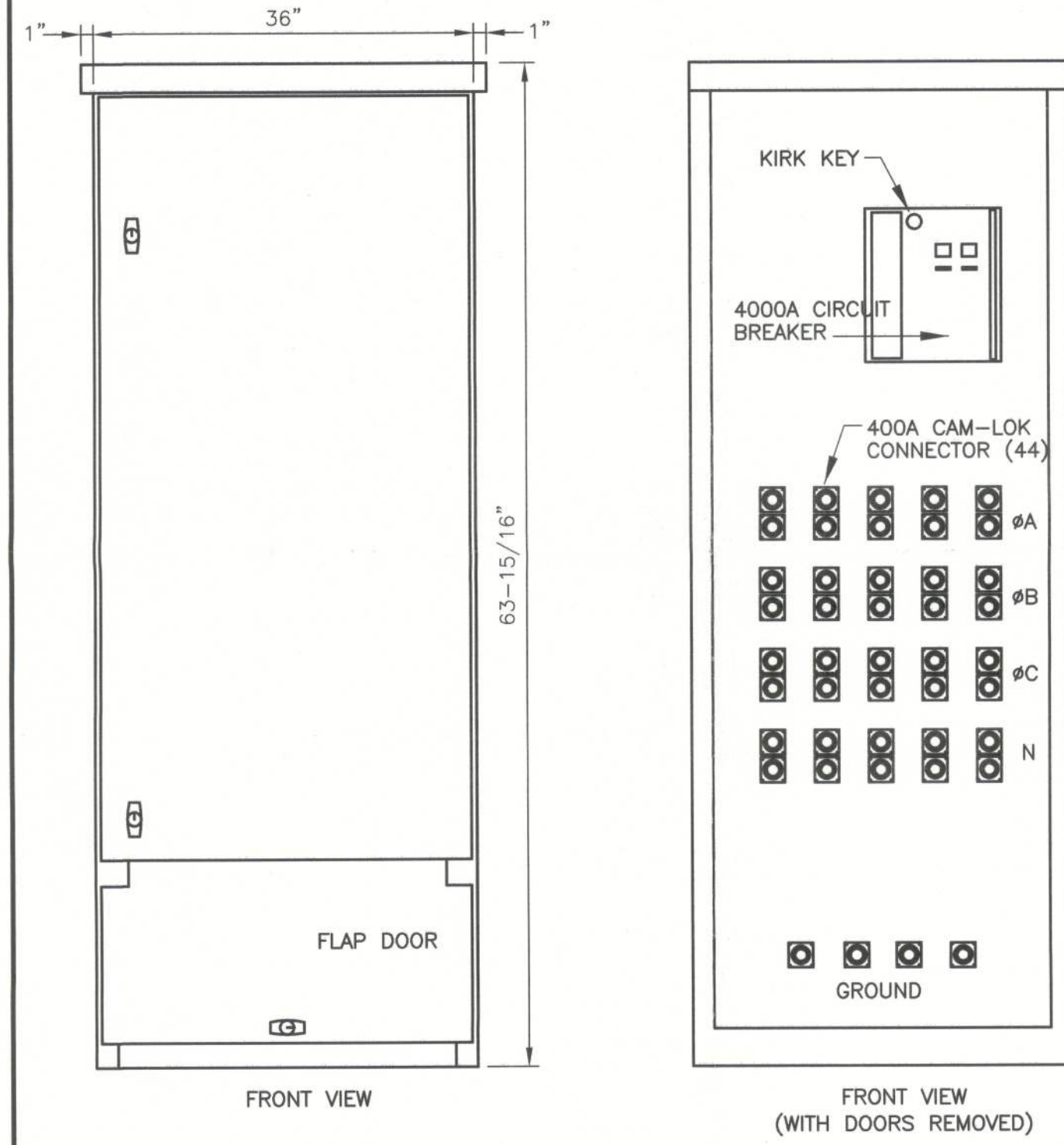
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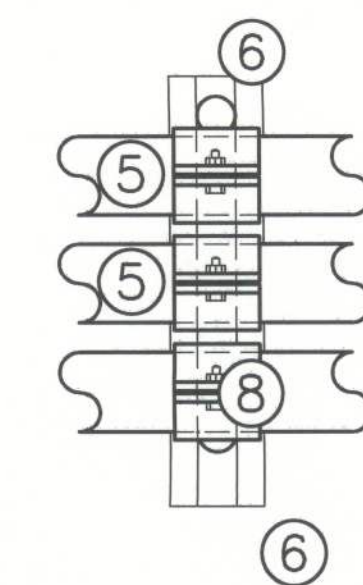
GENERATOR QUICK CONNECT SWITCHBOARD

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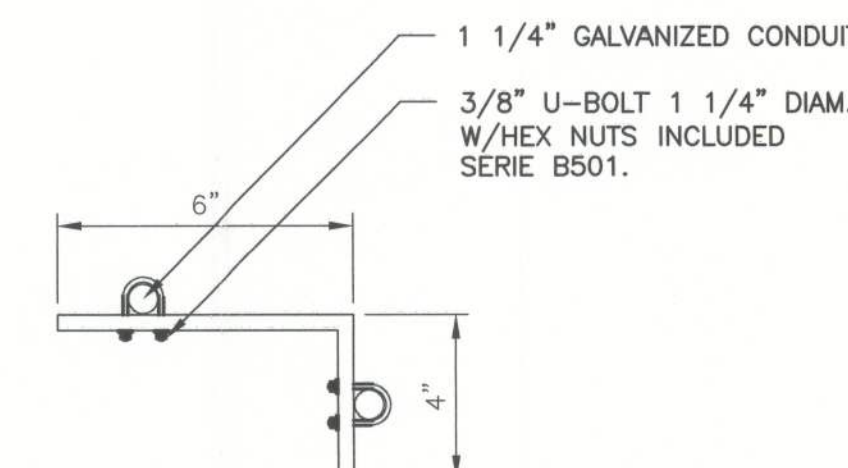


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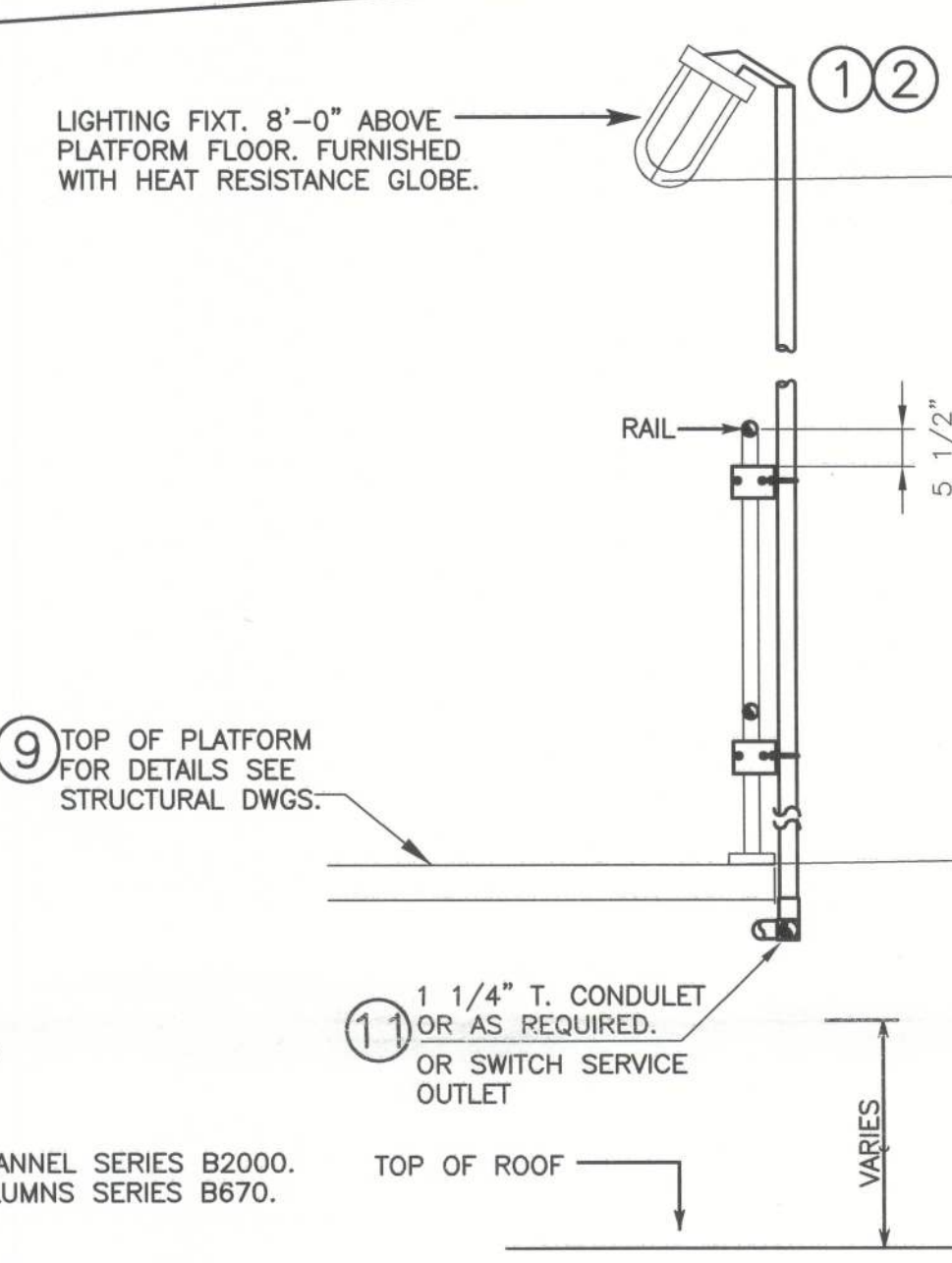
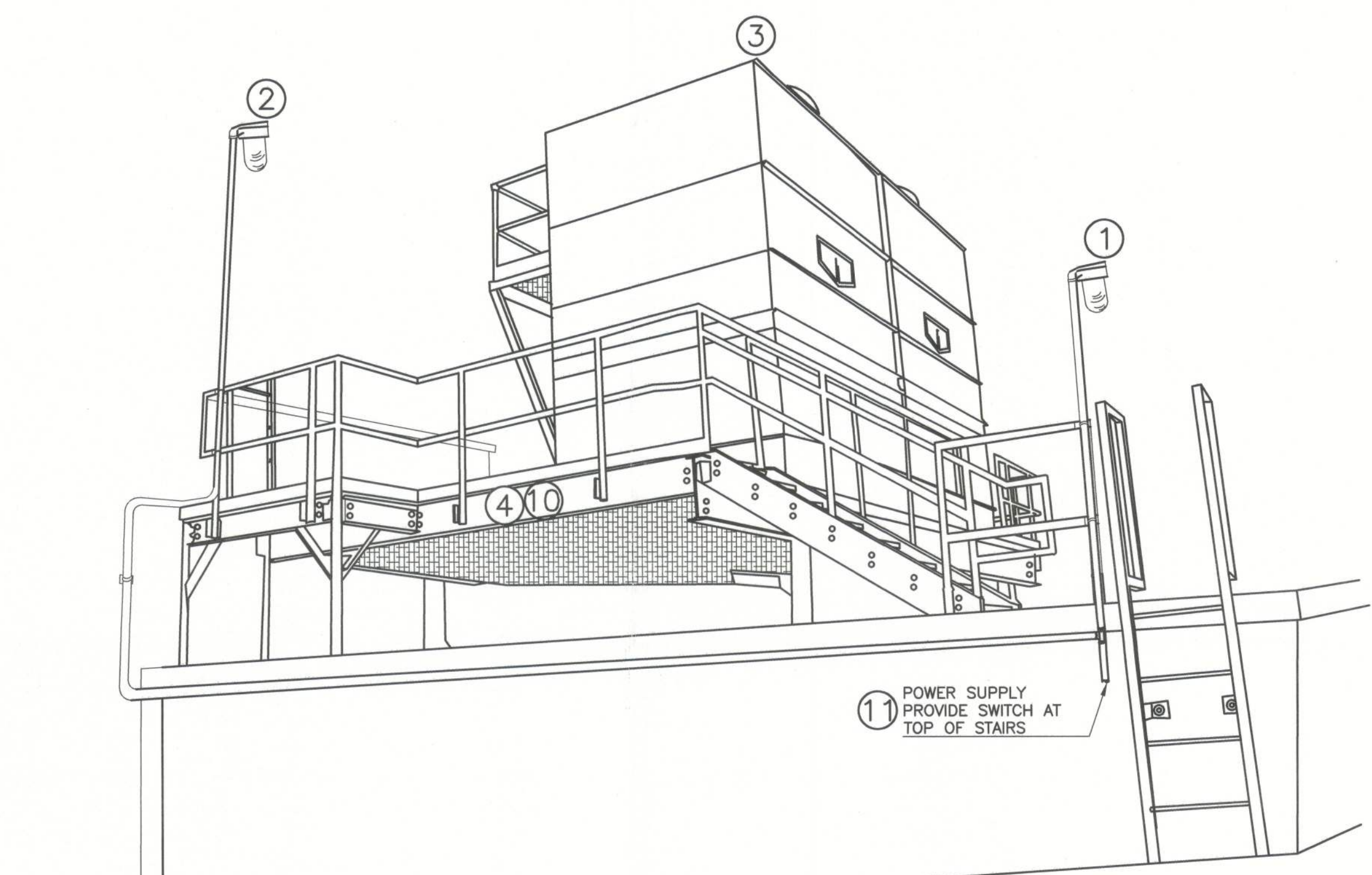
- ELECTRICAL CONTRACTOR USED B-LINE SYSTEMS COMPANY FOR CONDUIT ATTACHMENT AND SUPPORT.
- 1 TOP OF PLATFORM LIGHTING RIG-A-LITE STANCHION MOUNT SAF17H04GGS, 120VOLTS.
  - 2 CONDENSER UNIT
  - 3 CONDENSER UNIT
  - 4 TYPICAL INSTALLATION FOR DISCONNECTS.
  - 5 TYPICAL CONDUIT CONNECTION
  - 6 STAINLESS STEEL CHANNEL
  - 7 B-701 SERIES J HOOK W/ CLIP AND NUT.
  - 8 CONDUIT CLAMPS FOR CHANNEL SERIES B2000. SUPPORT CONDUIT IN COLUMNS SERIES B670.
  - 9 COLUMN STRUCTURAL. SEE B-LINE MAY USED OPTIONAL PARTS.
  - 10 SERVICES RECEPTACLE (RP1-19 WP)
  - 11 ALL RECEPTACLES SHALL BE G.F.C.I., WEATHER RESISTANT AND HAVE A W.P. COVER. SUBMIT FOR APPROVAL PER SPECIFICATIONS. PROVIDE RECEPTACLE AT LOCATIONS SHOWN ON PLANS.
  - 12 CIRCUIT LIGHTING FIXTURES TO CIRCUITS AS INDICATED ON PLAN.
  - 13 RECEPTACLES SHALL BE UNSWITCHED.



TYPICAL PLATFORM WALKWAY LIGHTING AND CONDUIT ATTACHMENTS

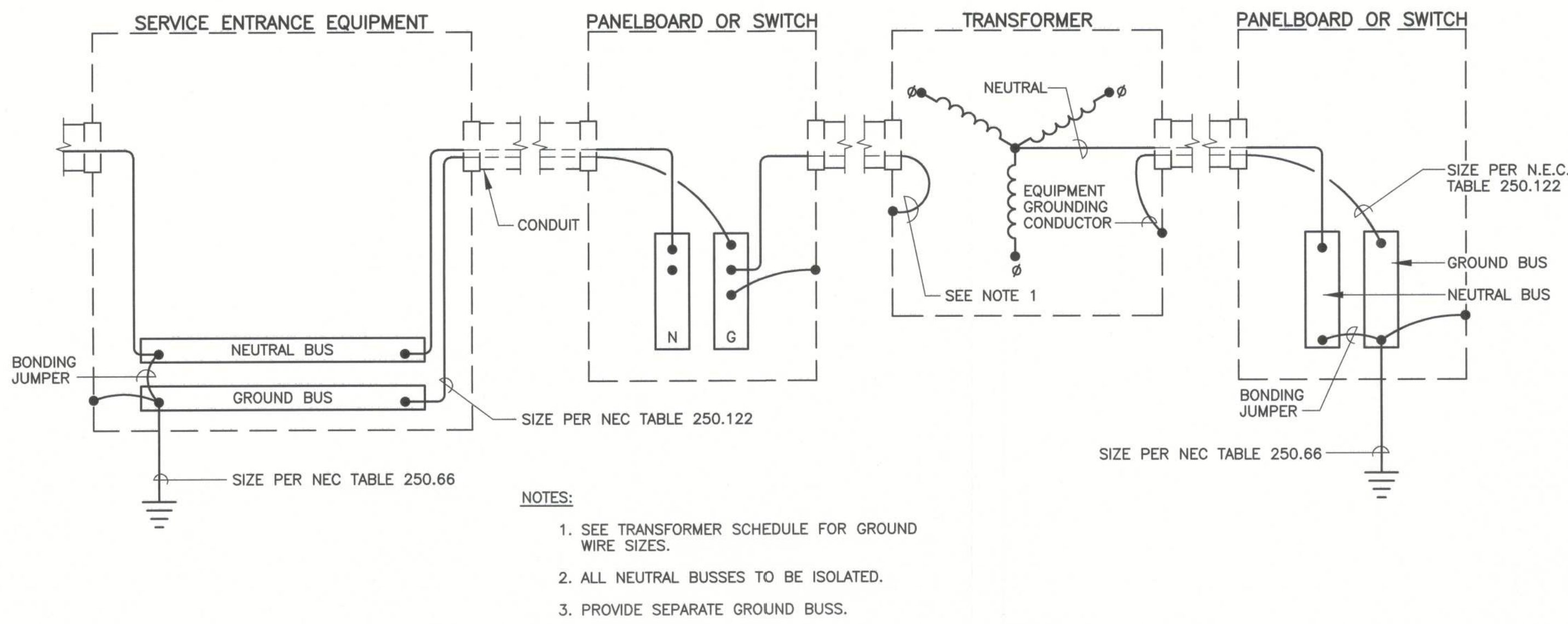
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12

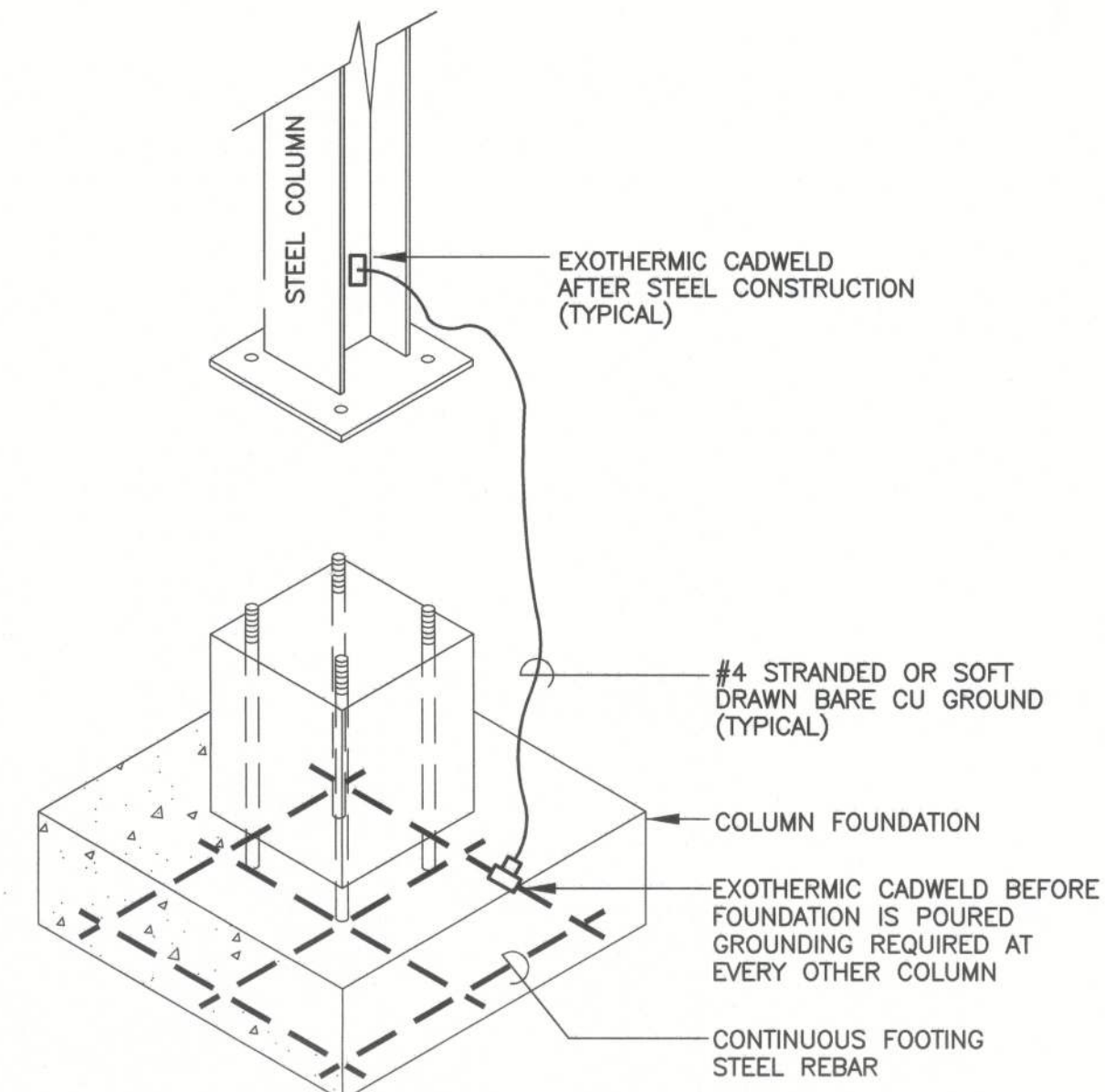




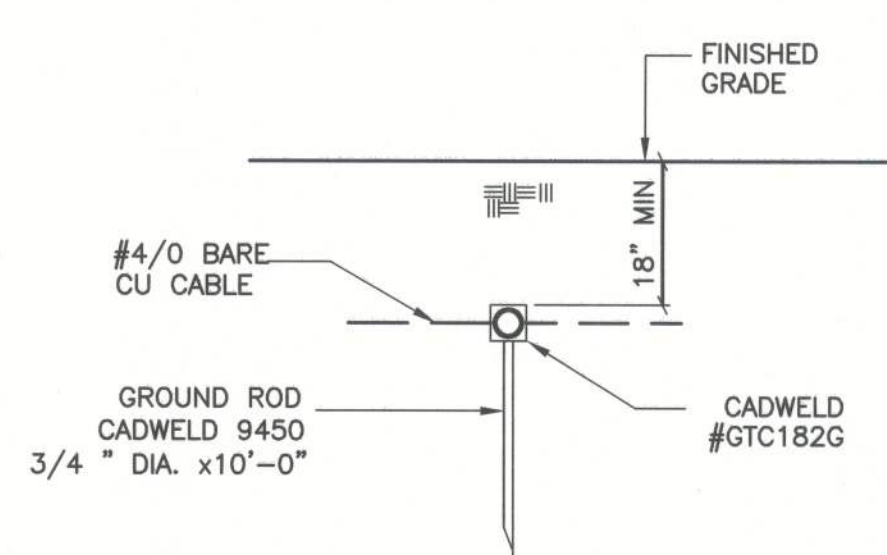
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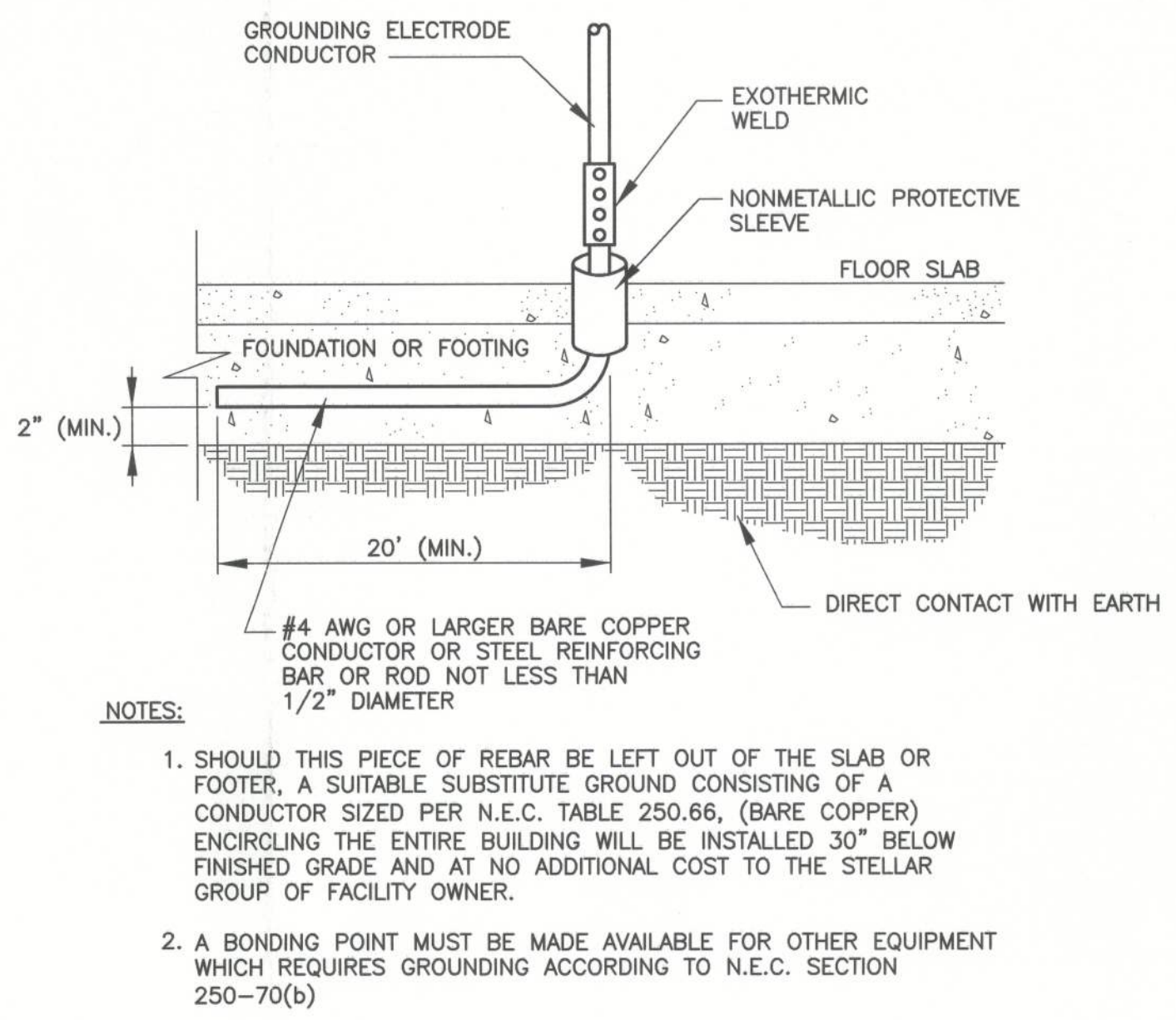
SERVICE AND DISTRIBUTION GROUNDING DETAIL



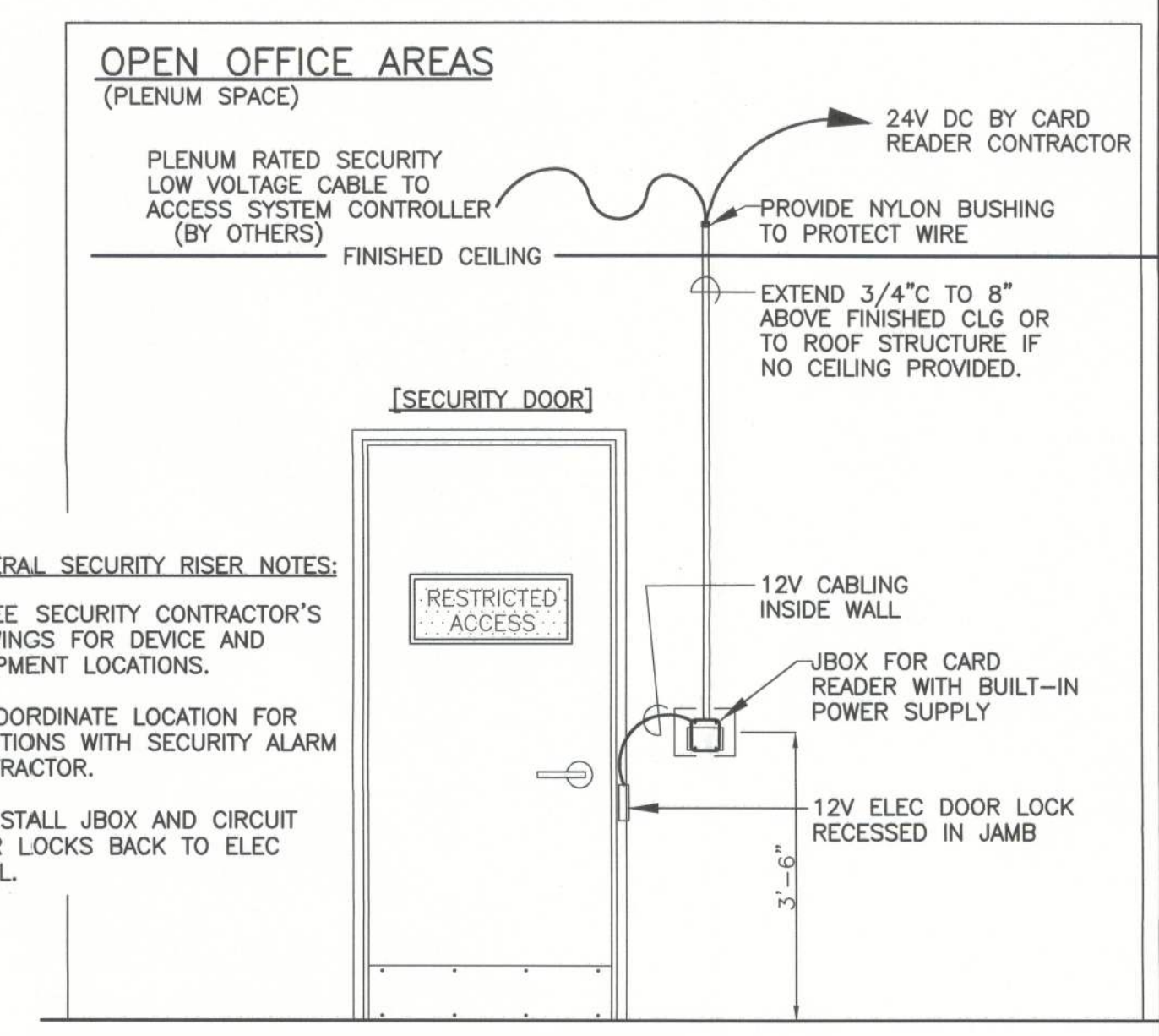
COLUMN BONDING GROUND



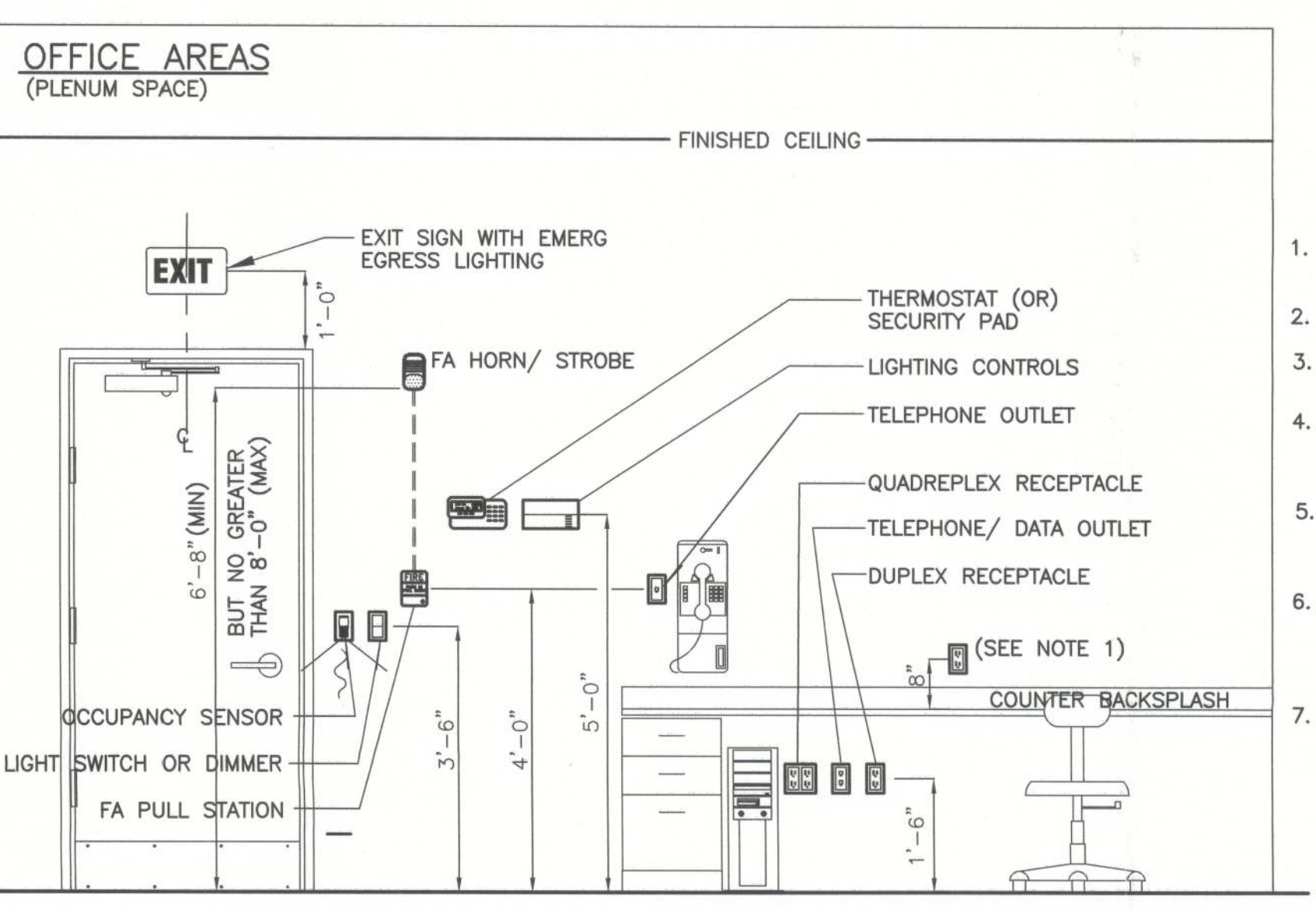
GROUND ROD DETAIL



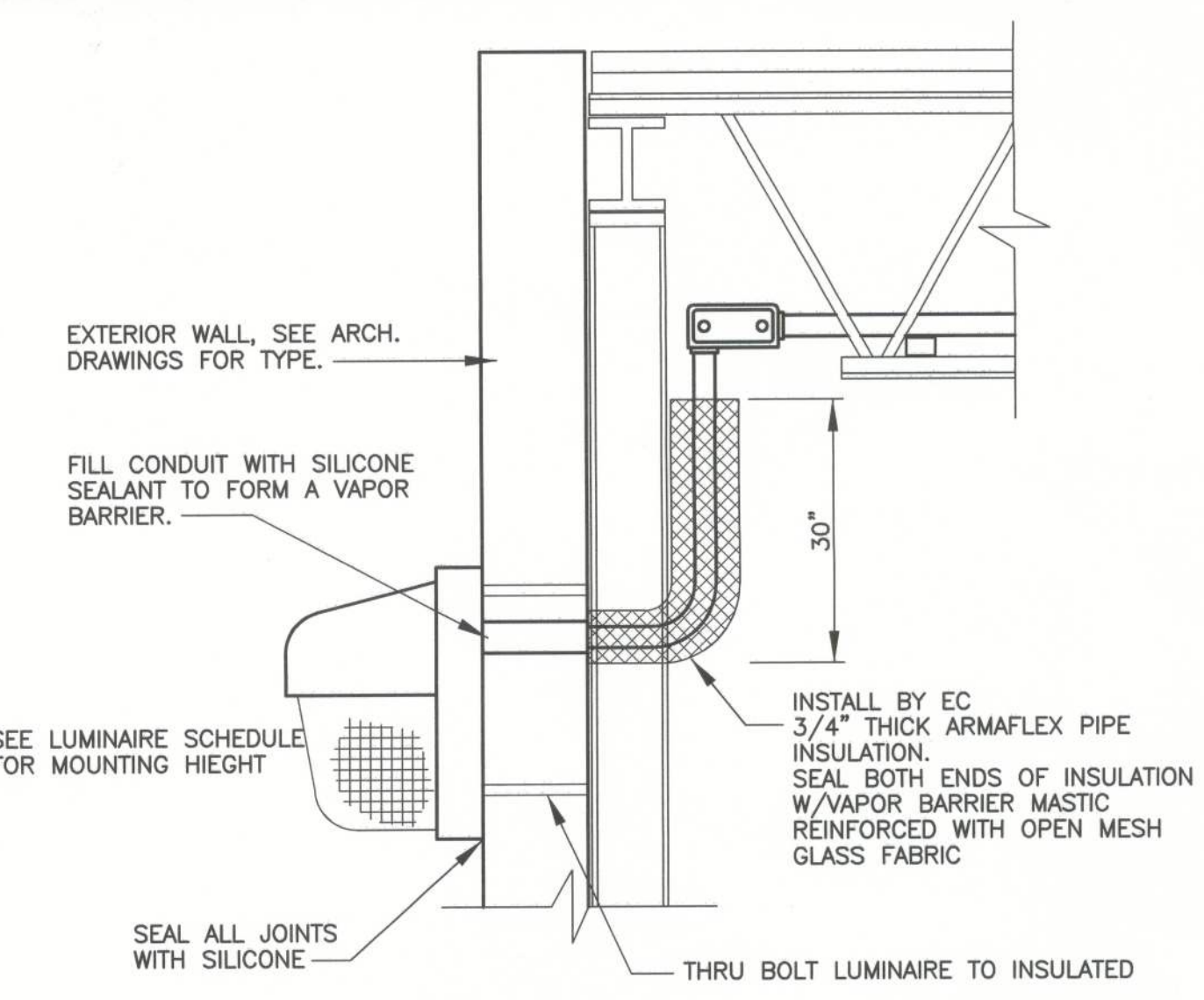
SERVICE GROUNDING DETAIL



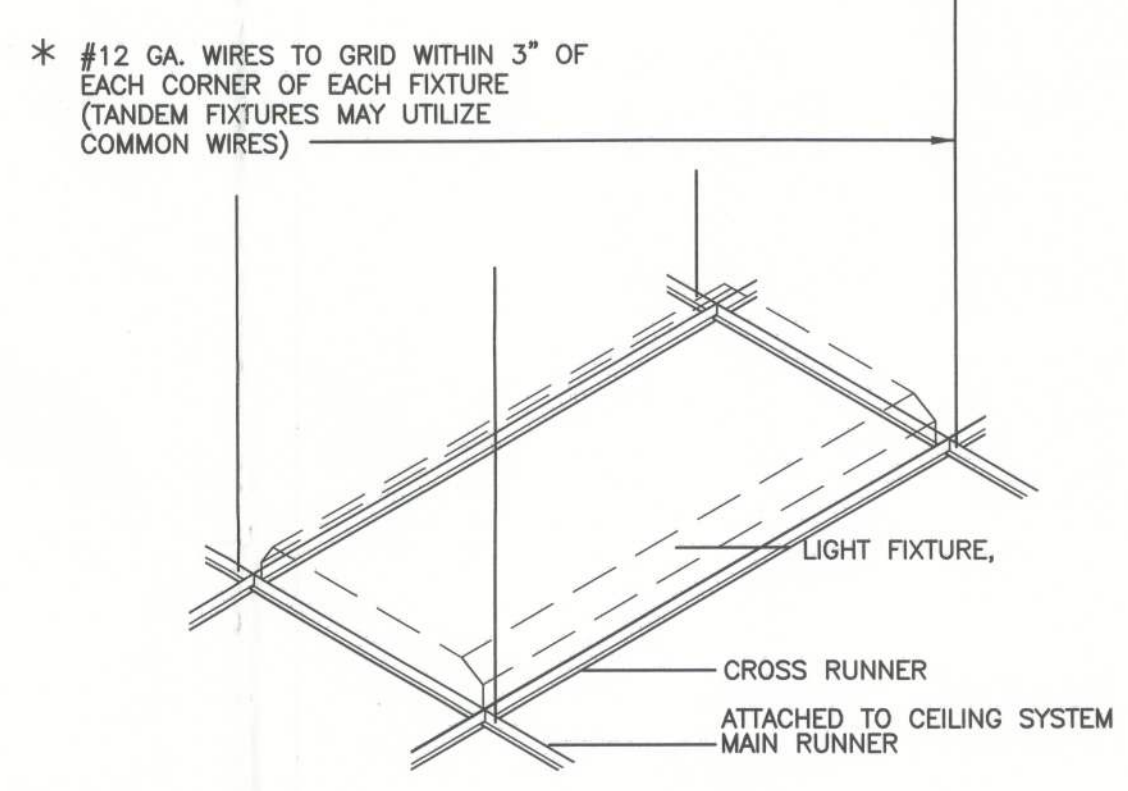
SECURITY DIAGRAM



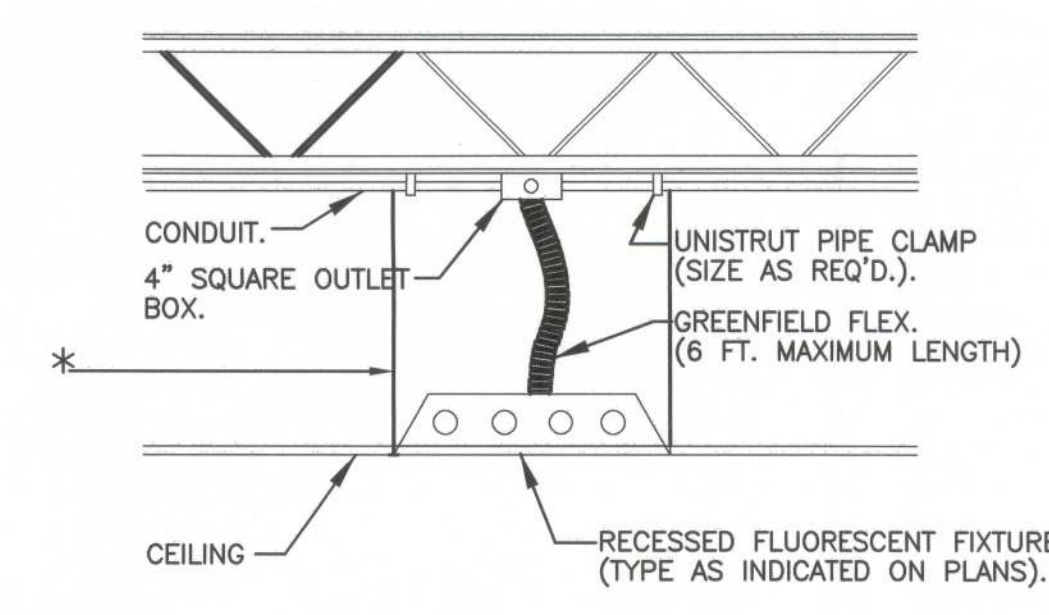
DEVICE MOUNTING DIAGRAM



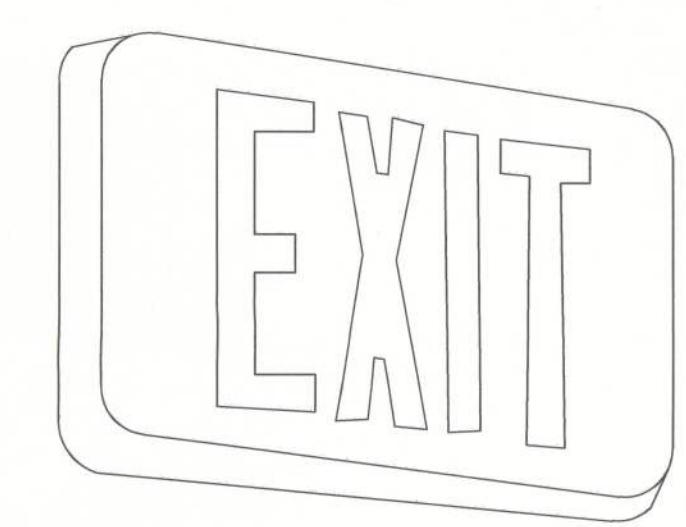
EXTERIOR WALL PACK MTG DETAIL



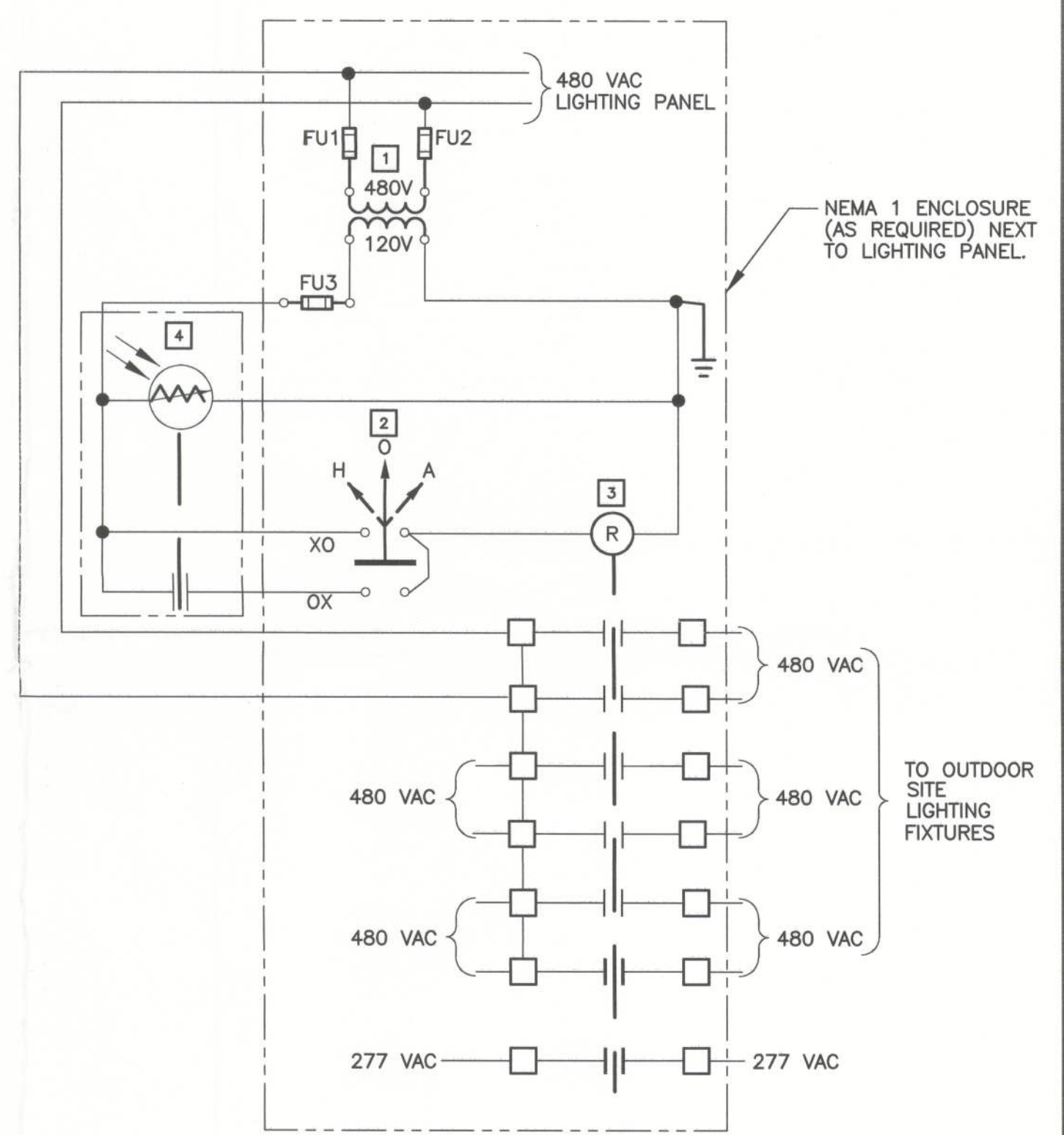
LIGHT FIXTURE SUPPORT



RECESSED FLUORESCENT FIXTURE MTG DETAIL

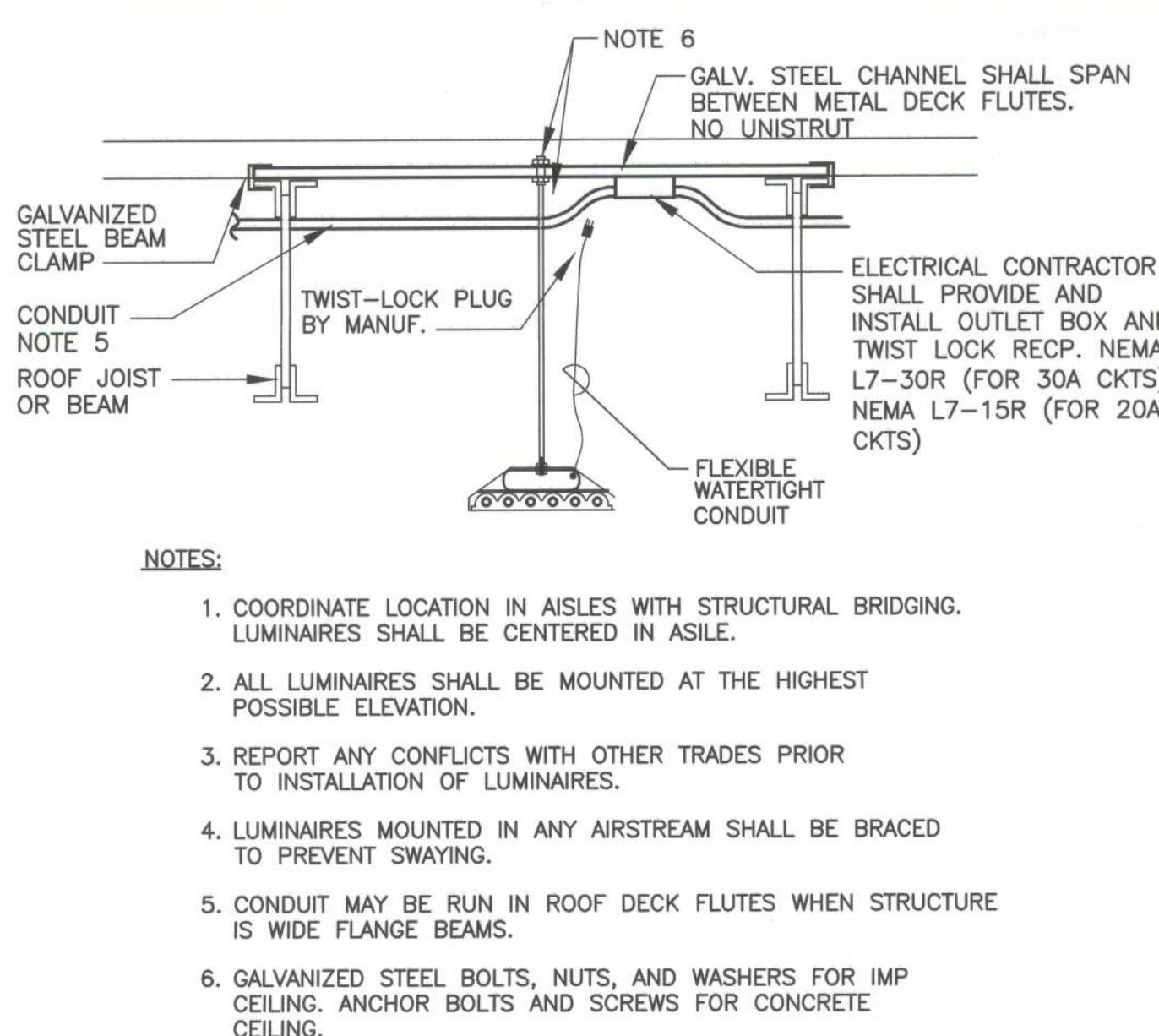


LIGHT MOUNTING



ITEM	DESCRIPTION
1	CONTROL POWER TRANSFORMER
2	HAND-OFF-AUTO SWITCH WITH HAND OFF AUTO LEGEND
3	LIGHTING CONTACTOR - 30 AMPS, 8 POLES, 120 VAC COIL - ELECTRICALLY HELD
4	120 VAC PHOTO CELL MOUNTED A ROOF OF BLDG. (POINTING NORTH)

SCHEMATIC DIAG EXTERIOR & SITE LTG CONTROL



LUMINIARE MOUNTING DETAIL



LIGHT FIXTURE SUPPORT



RECESSED FLUORESCENT FIXTURE MTG DETAIL



LIGHT MOUNTING

ITEM	DESCRIPTION
1	CONTROL POWER TRANSFORMER
2	HAND-OFF-AUTO SWITCH WITH HAND OFF AUTO LEGEND
3	LIGHTING CONTACTOR - 30 AMPS, 8 POLES, 120 VAC COIL - ELECTRICALLY HELD
4	120 VAC PHOTO CELL MOUNTED A ROOF OF BLDG. (POINTING NORTH)

SCHEMATIC DIAG EXTERIOR & SITE LTG CONTROL

UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

ELECTRICAL  
DETAILS

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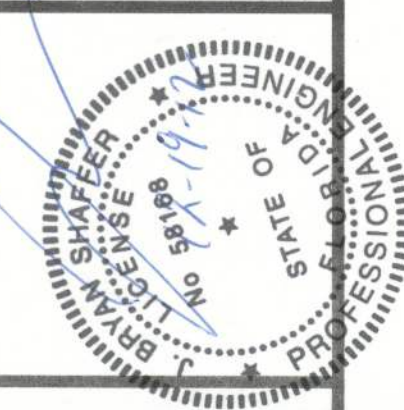
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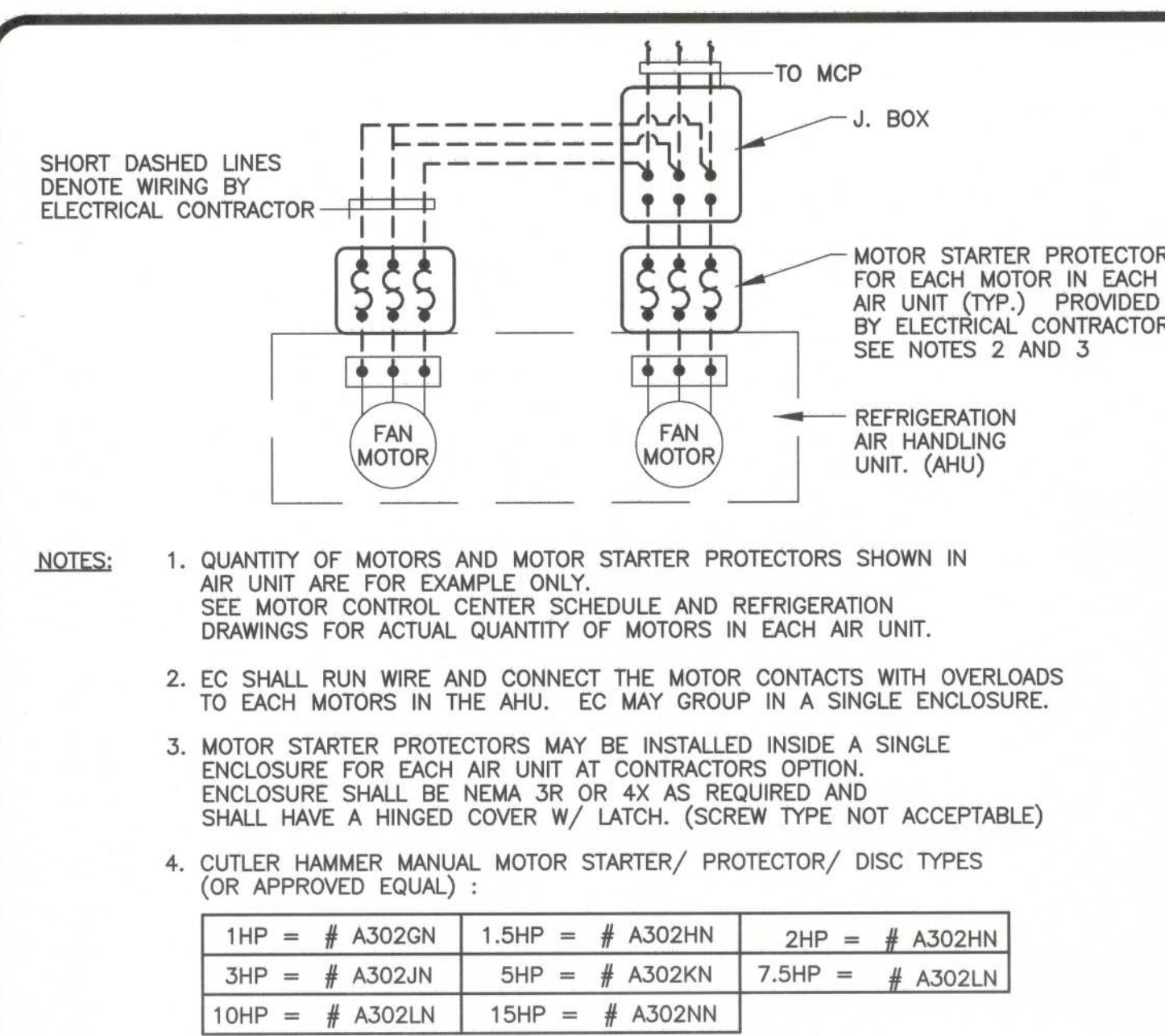
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DRAWING NO.

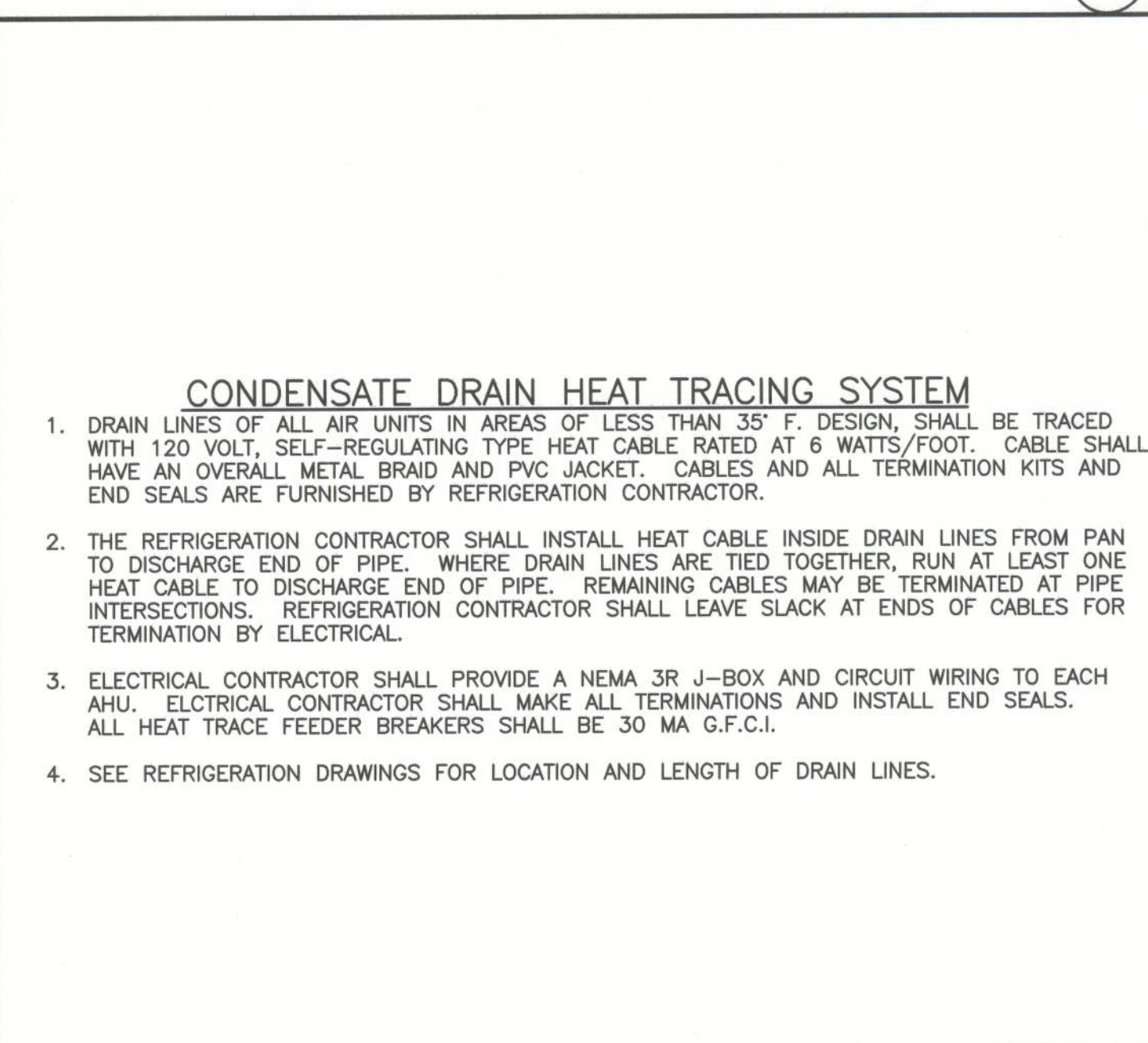
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2900 HAWLEY ROAD, MACONVILLE, FL 32057 (904) 380-2900  
FLORIDA ARCHITECTURAL LICENSE NO. AA-000112  
FLORIDA ENGINEERING LICENSE NO. 9600



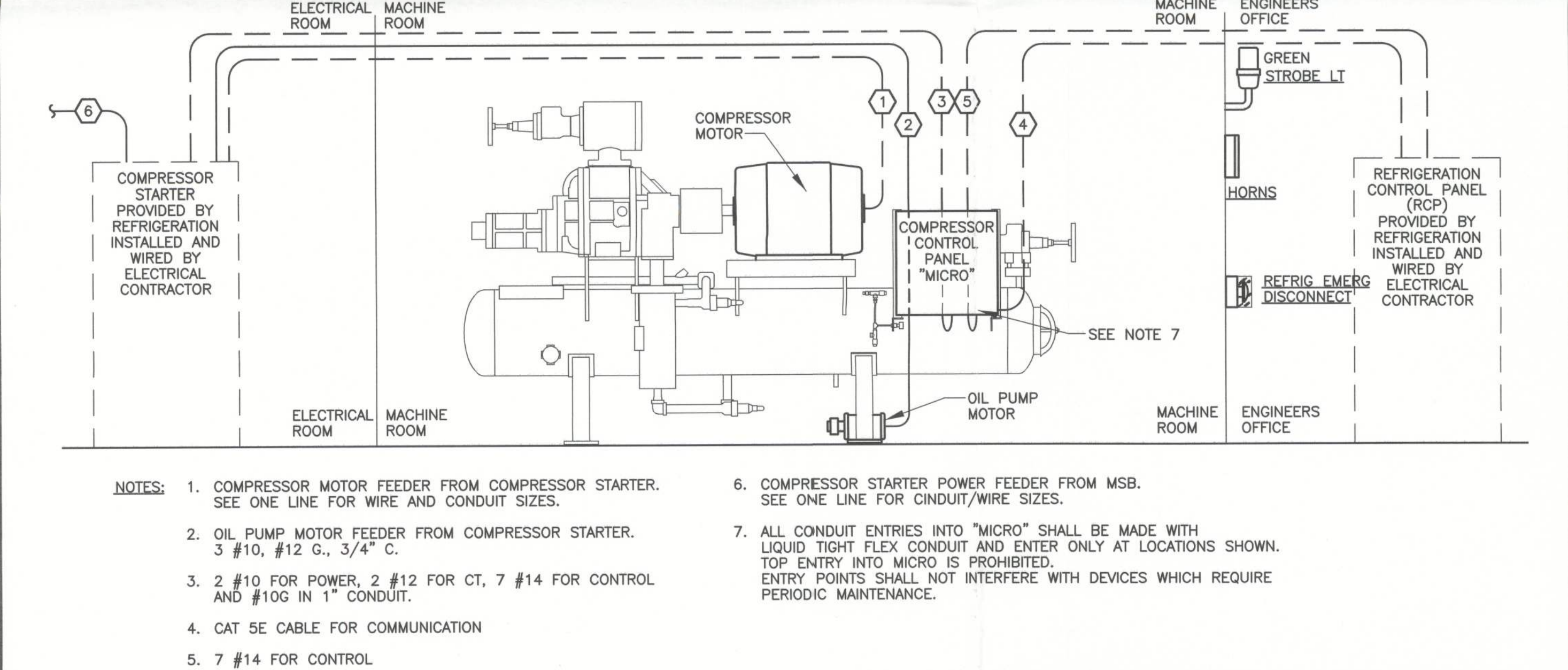




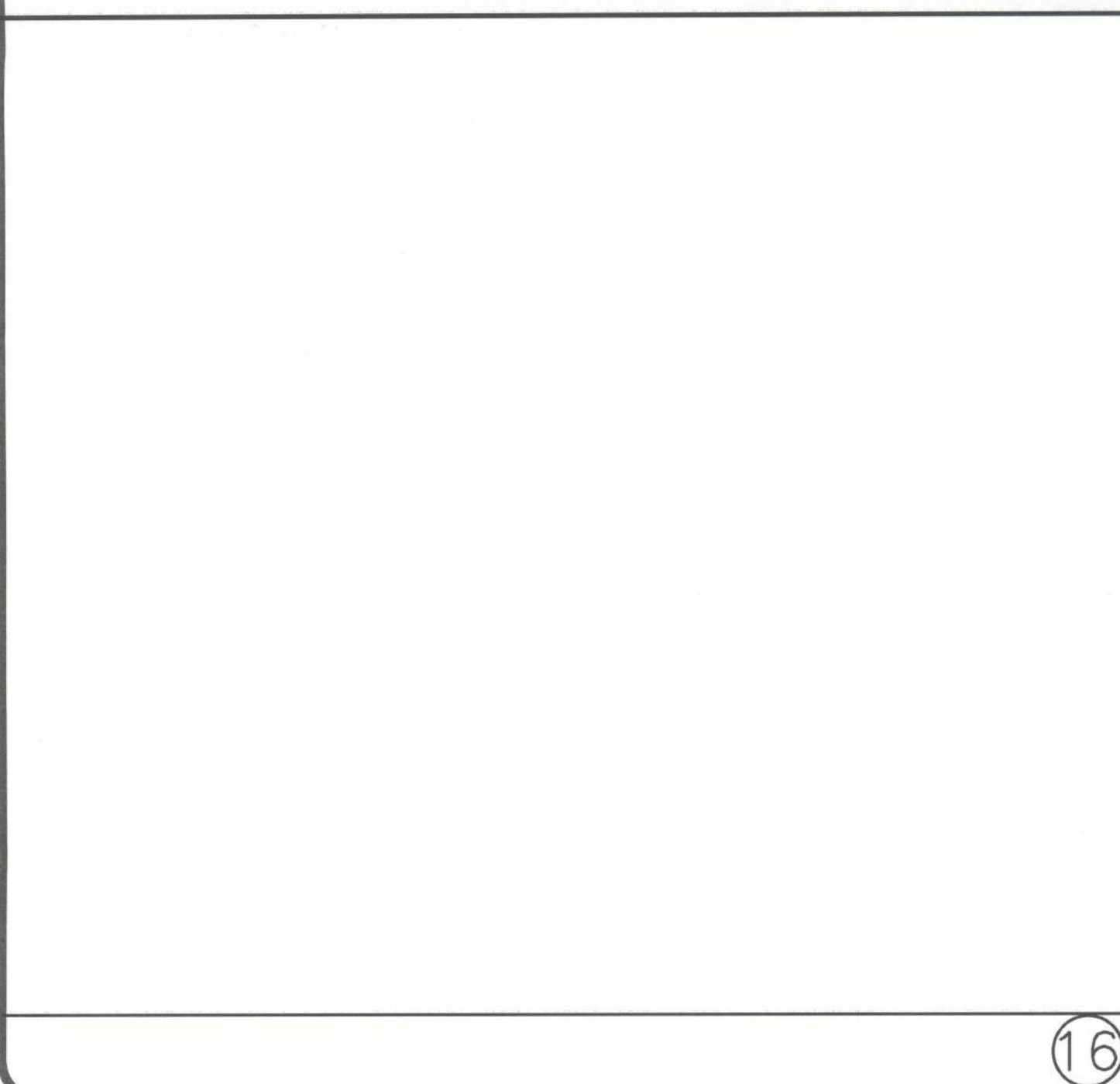
INTEGER HP AHU WIRING DIAGRAM ①



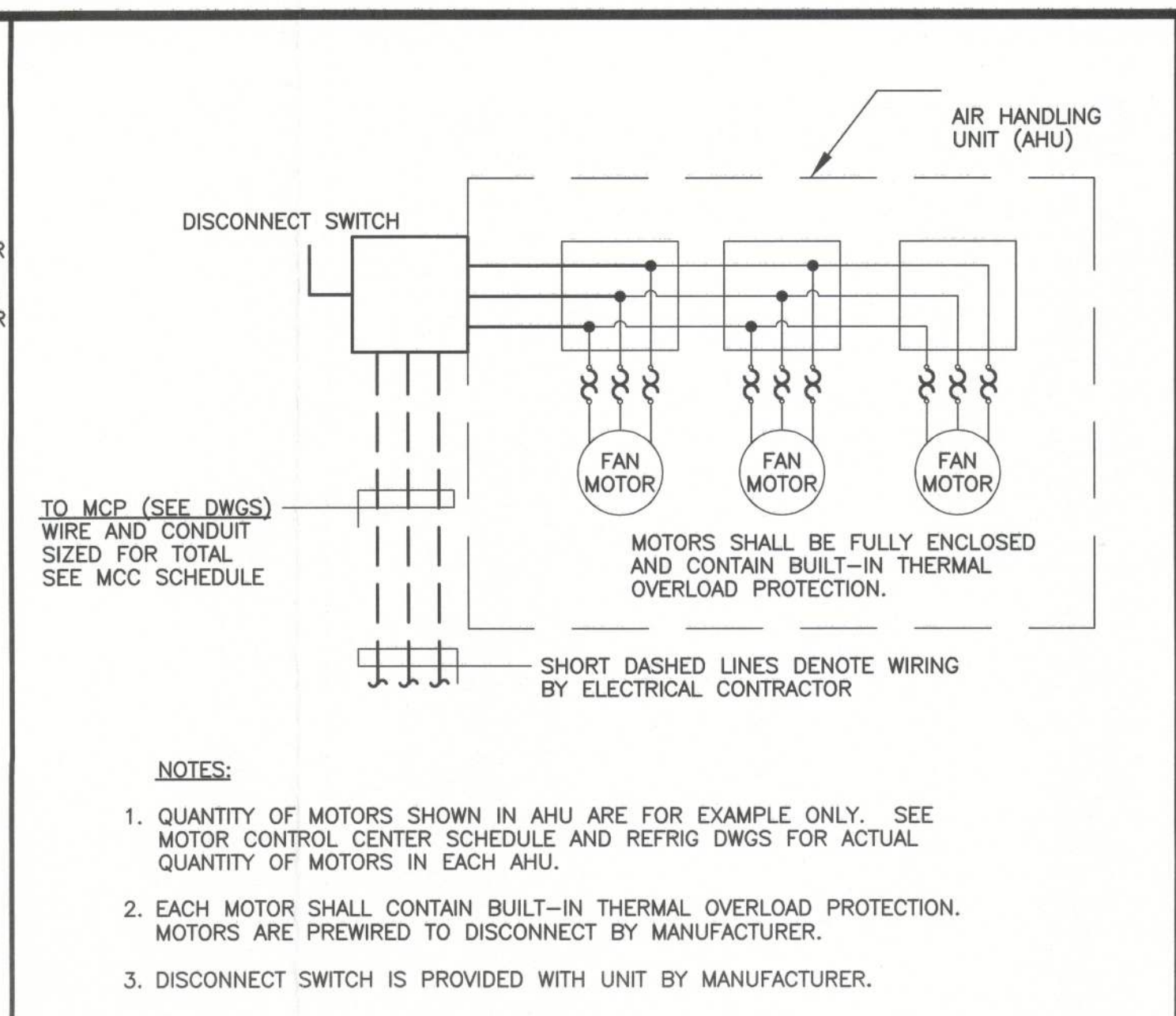
CONDENSATE HEAT TRACE INSTALLATION ⑥



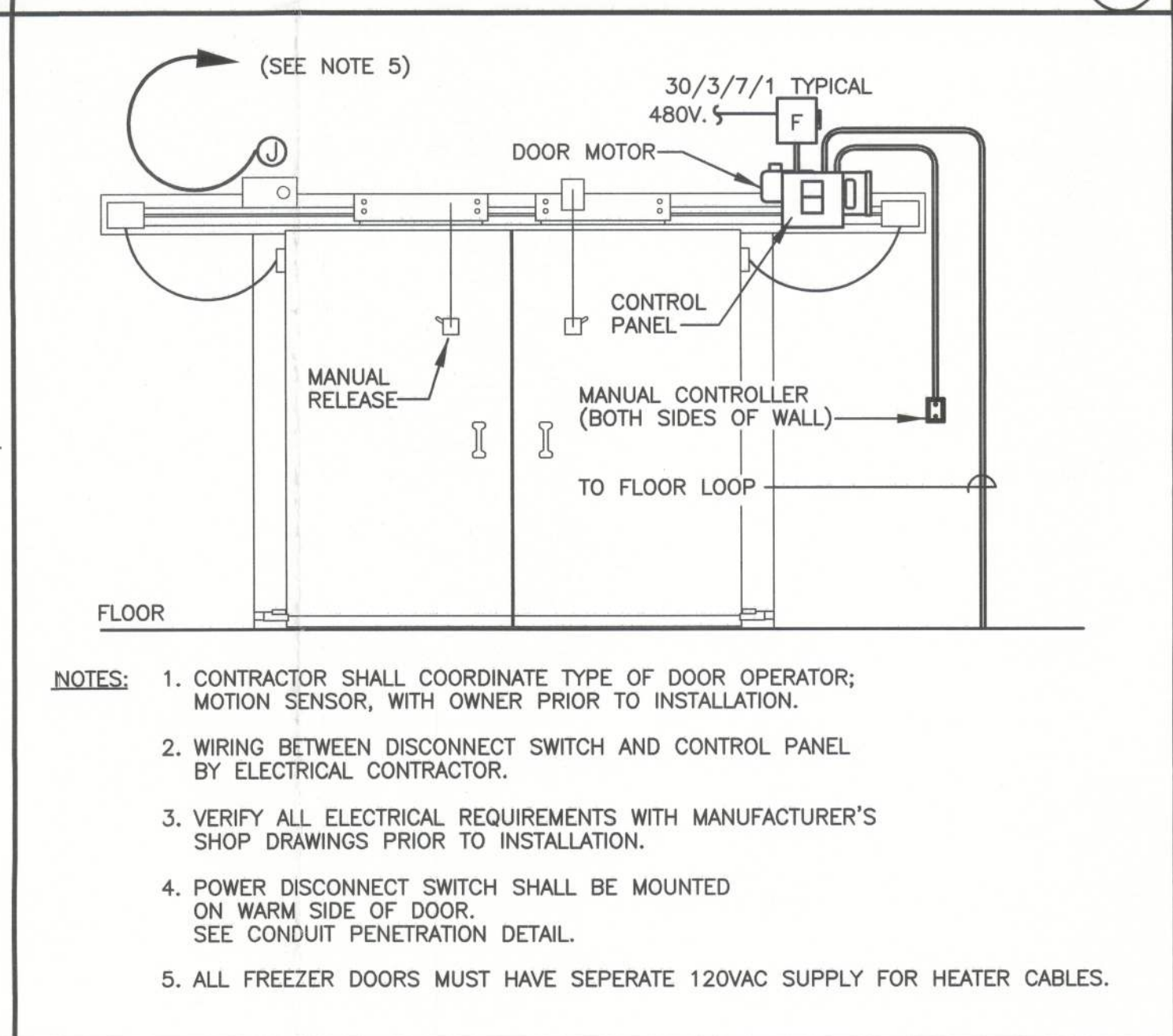
TYPICAL REFRIGERATION COMPRESSOR WIRING REQUIREMENTS ⑫



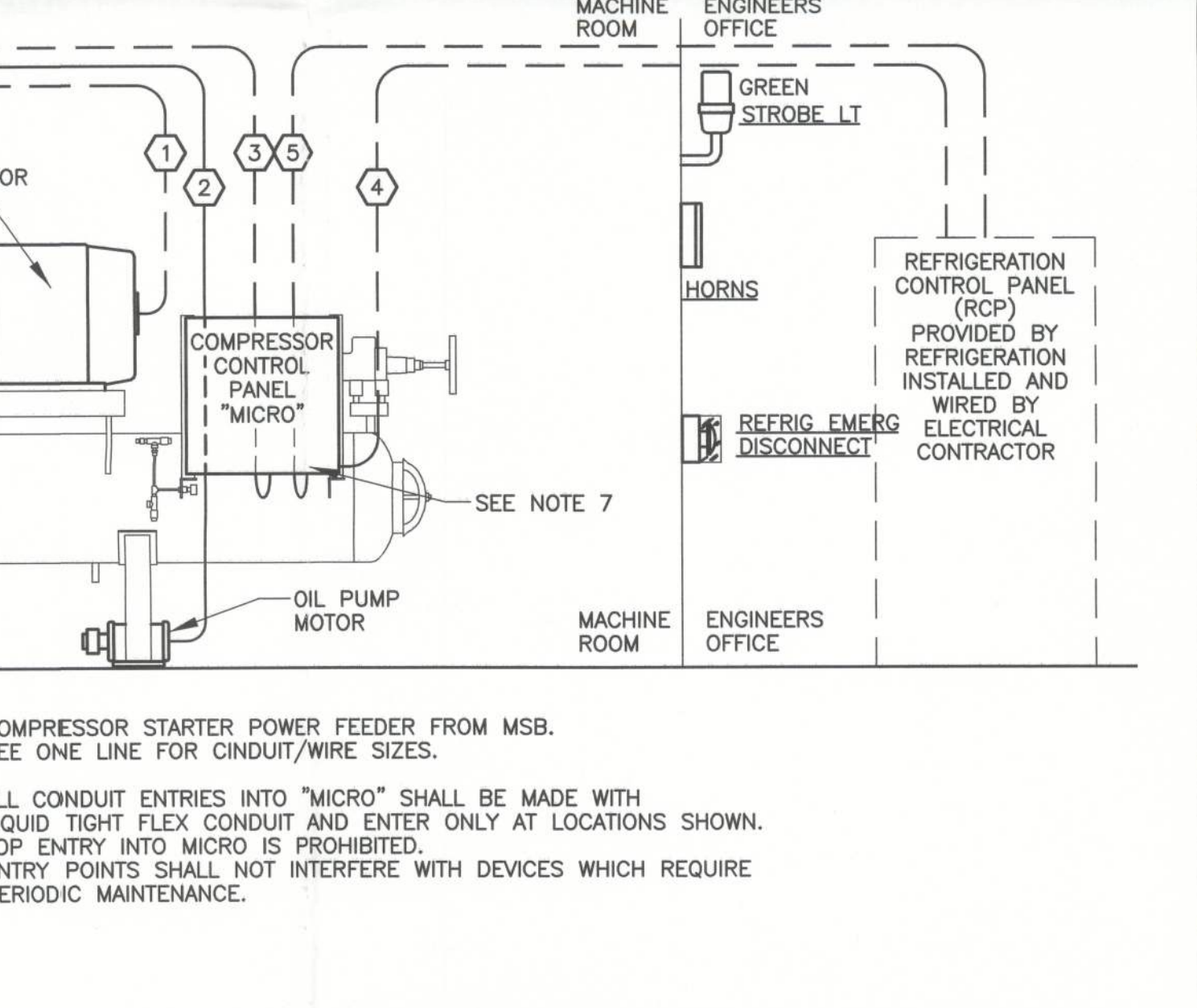
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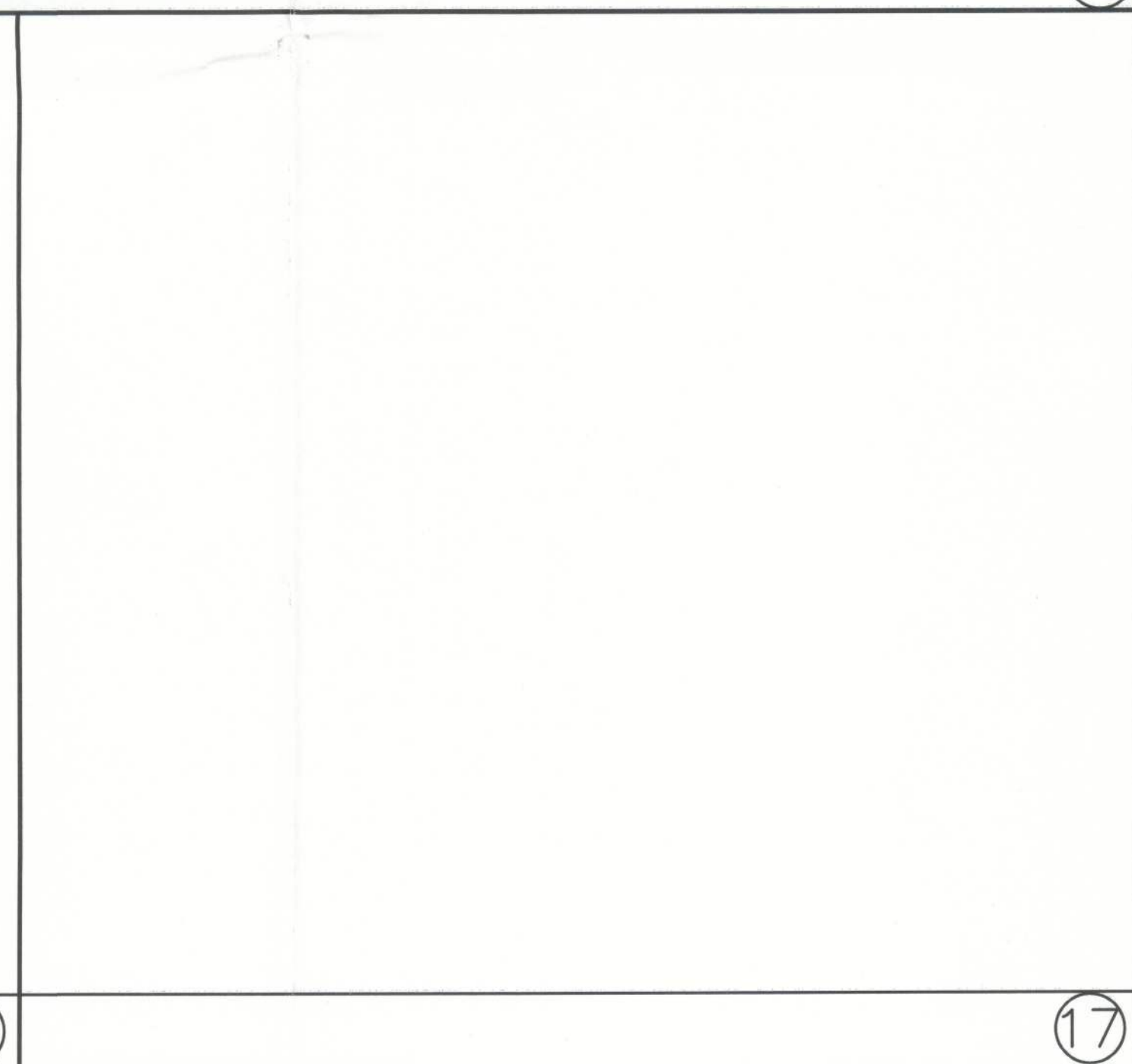
FRACTIONAL HP MULTI-MOTOR AHU ②



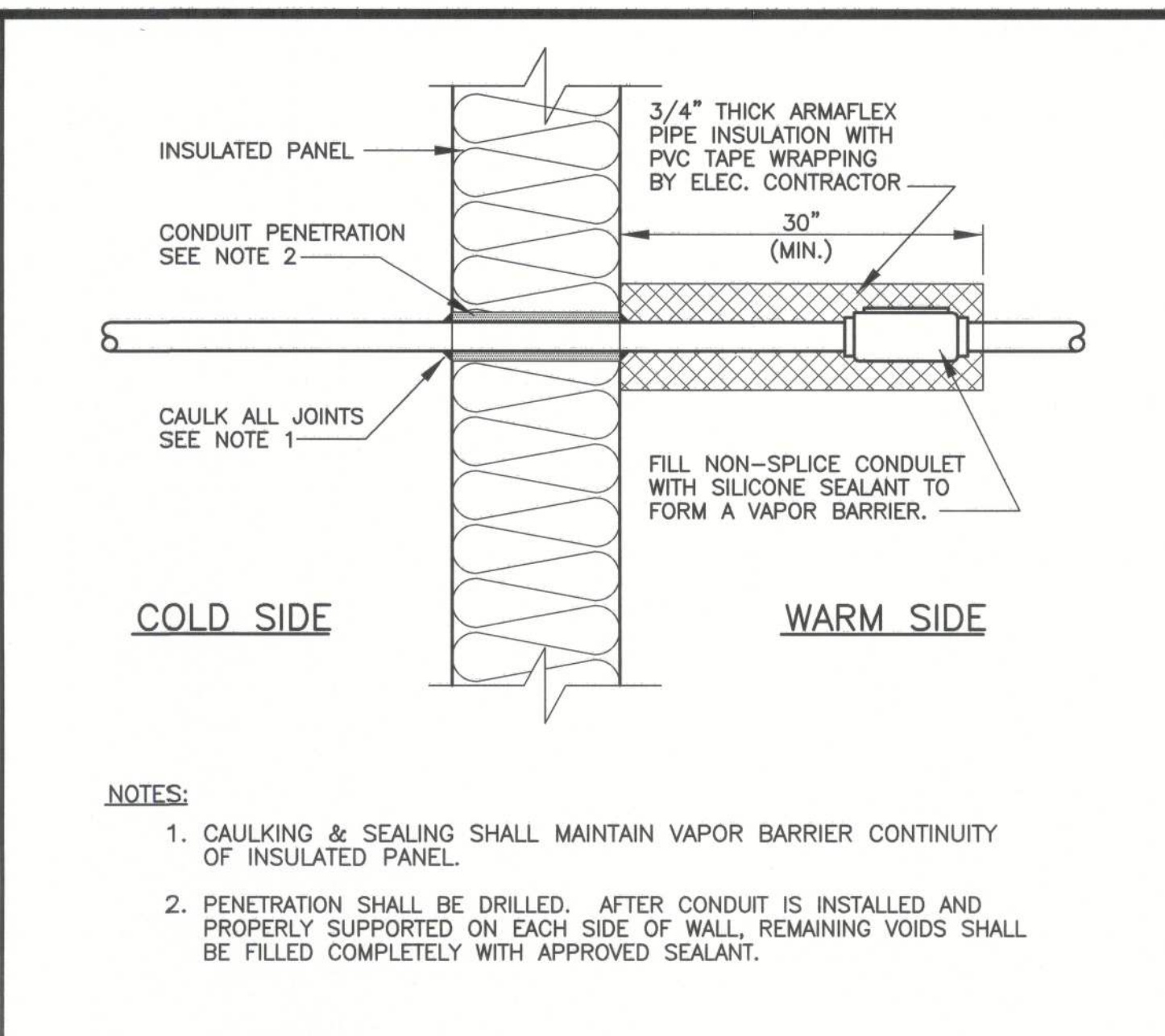
FREEZER DOOR DETAIL ⑦



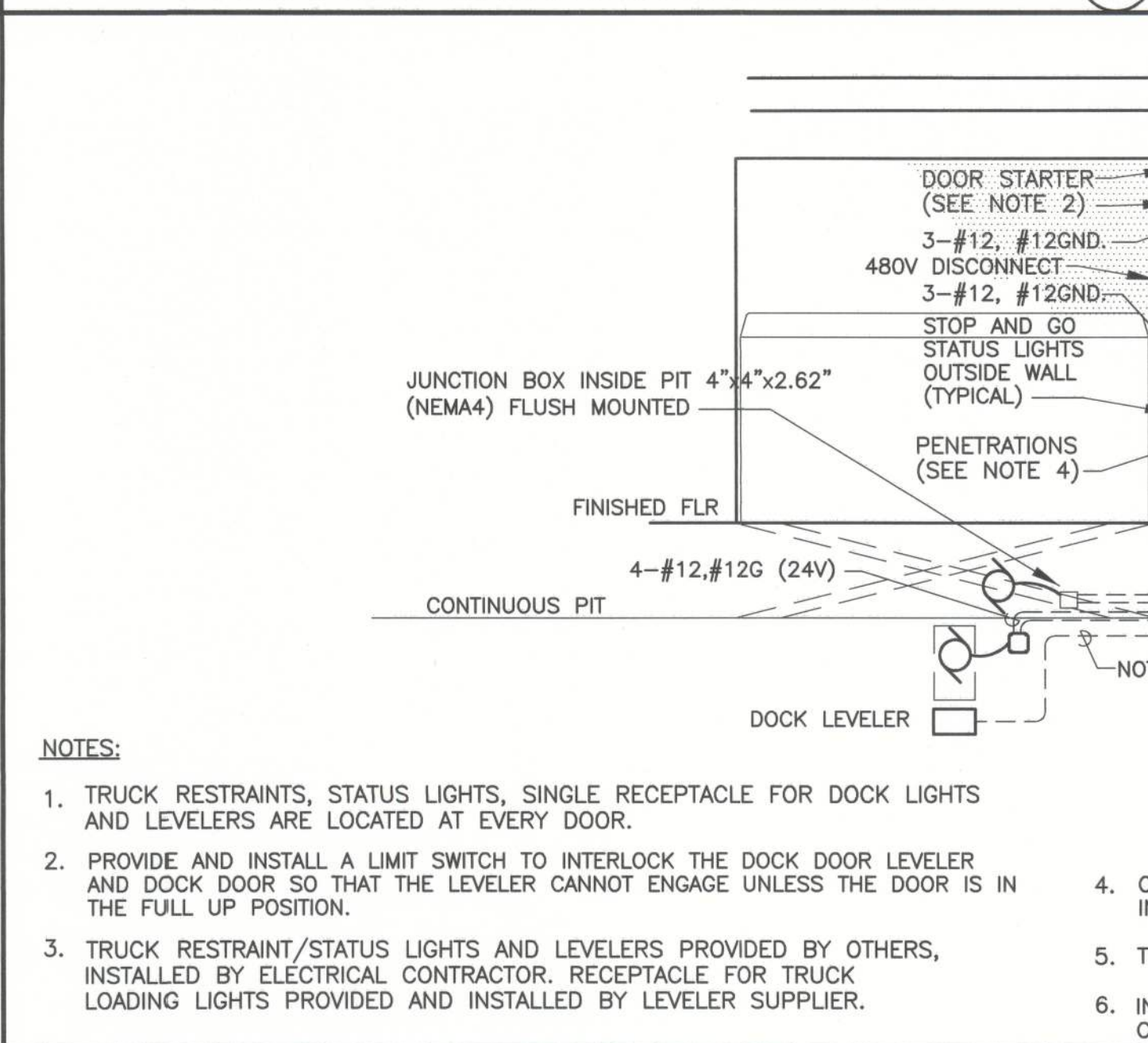
REFRIGERATION EMERGENCY DISCONNECT ⑬



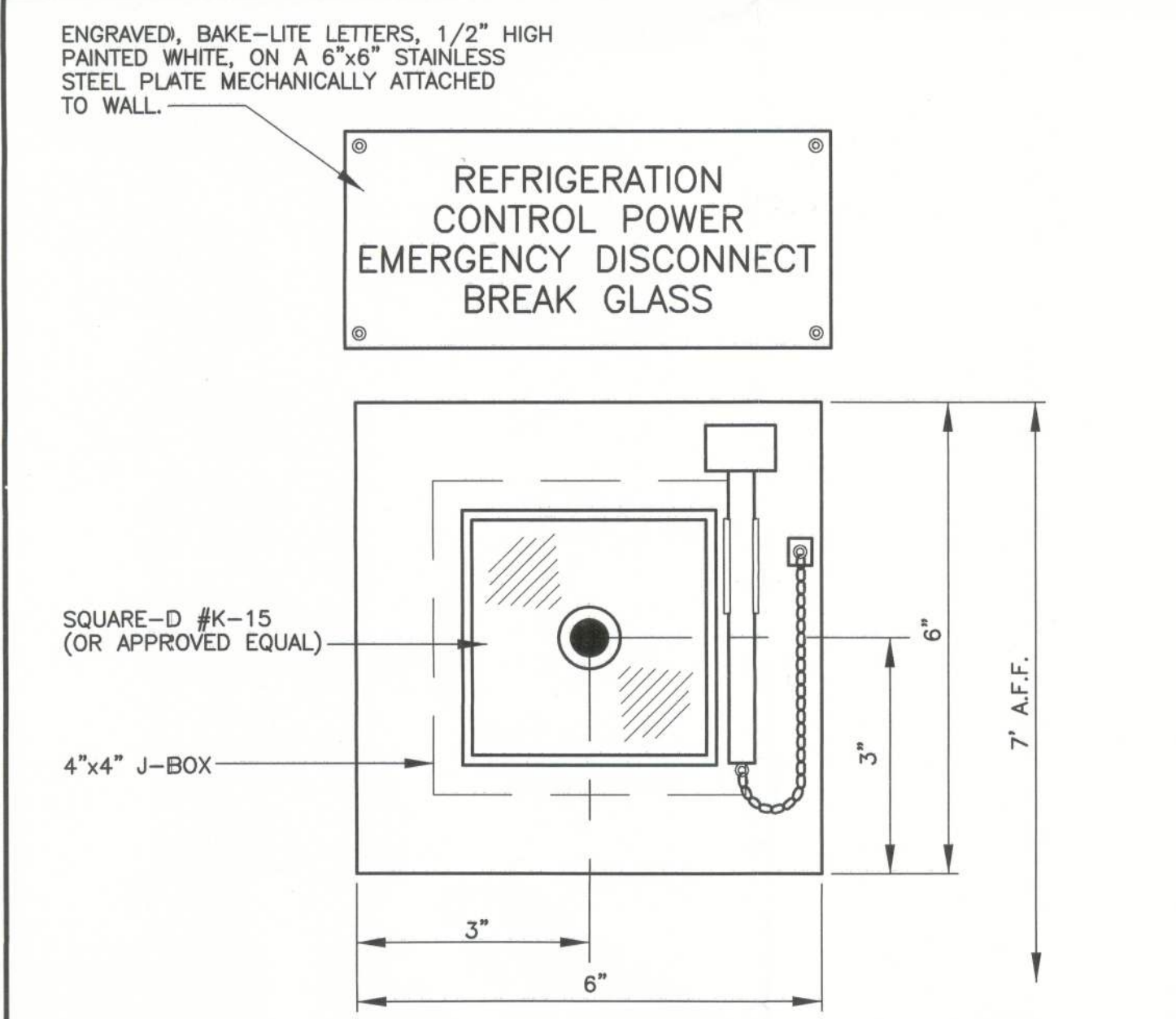
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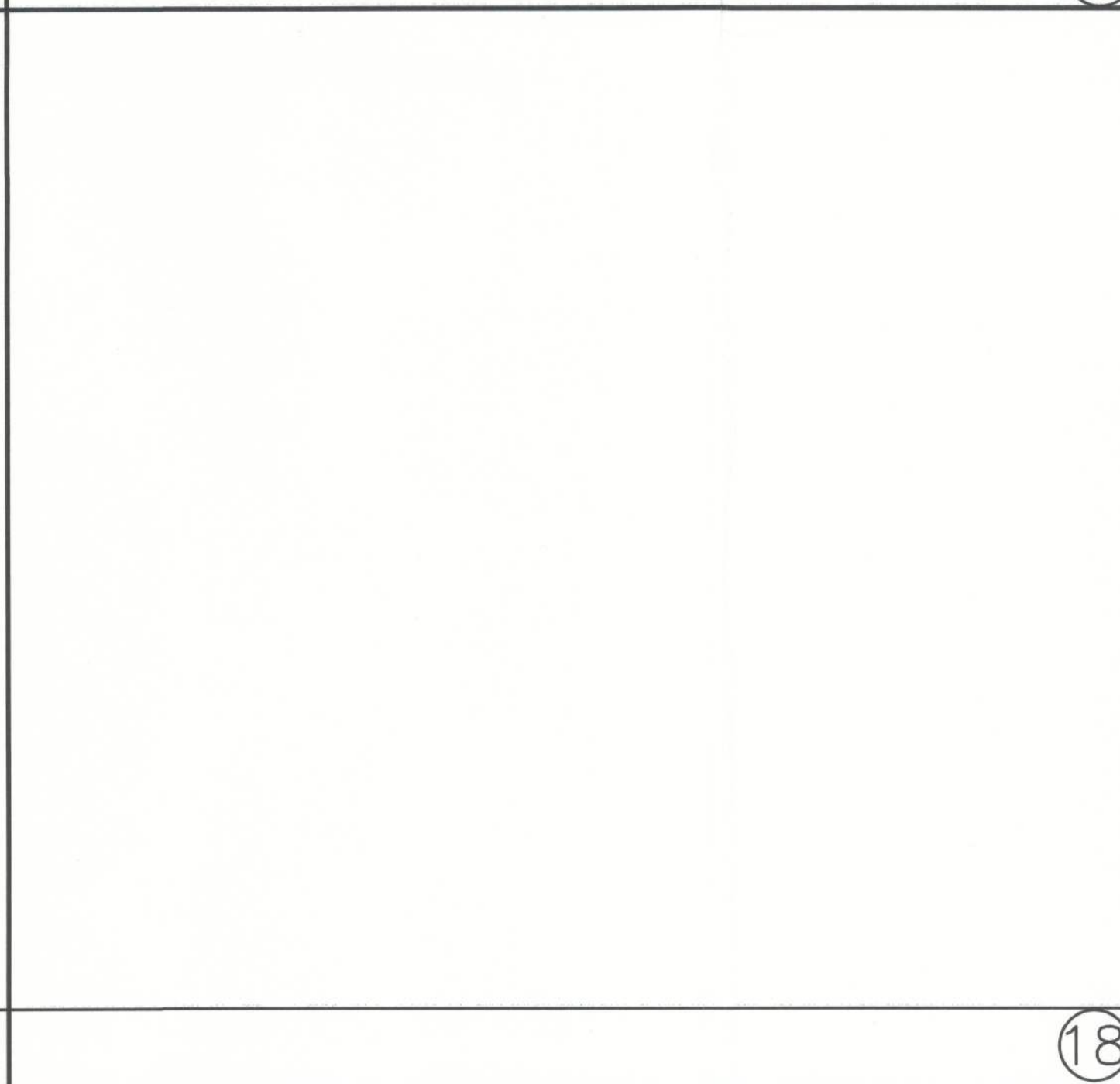
CONDUIT PENETRATION DETAIL ③



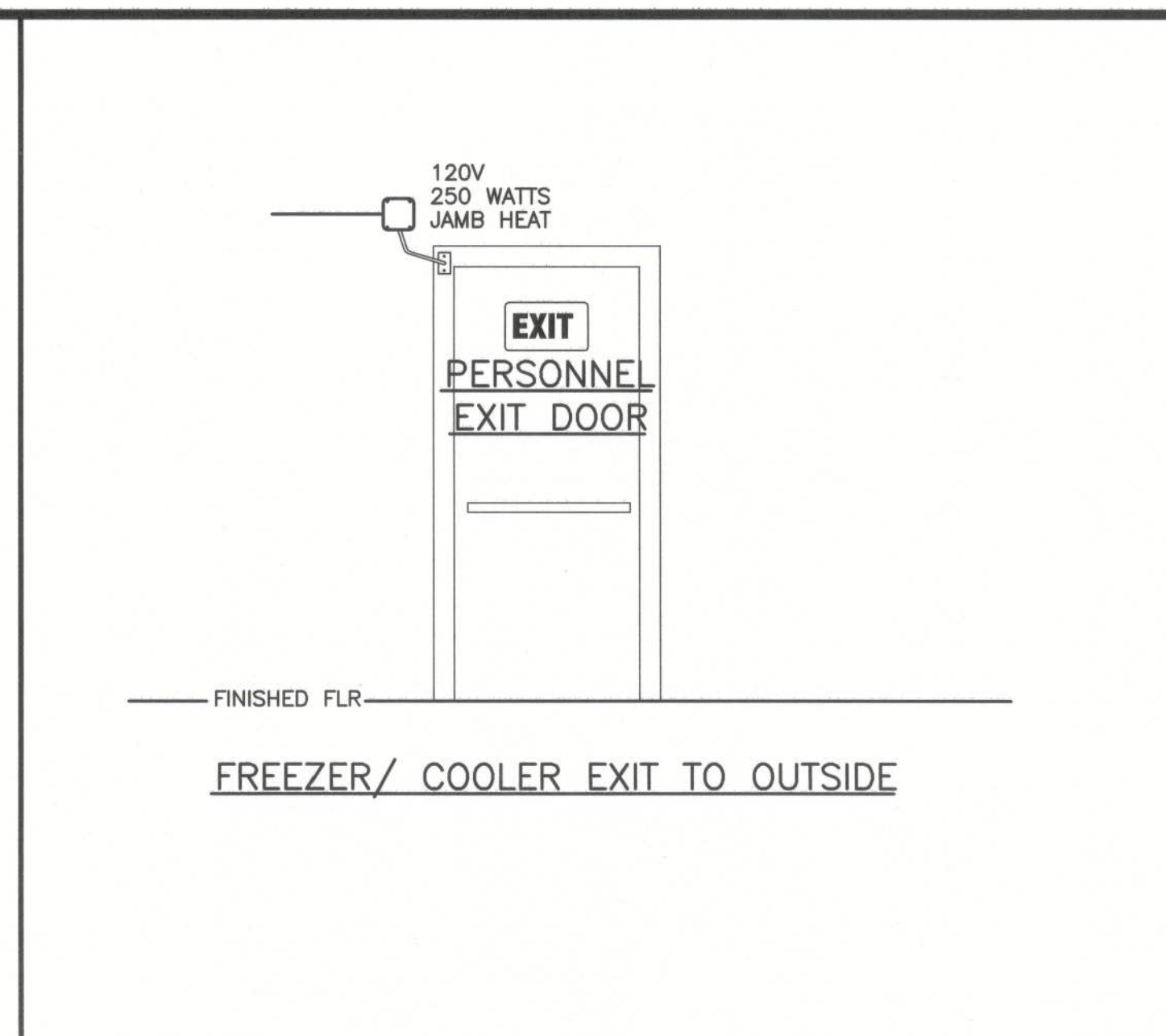
INTERIOR ELEVATION AT DOCK DOORS ⑨



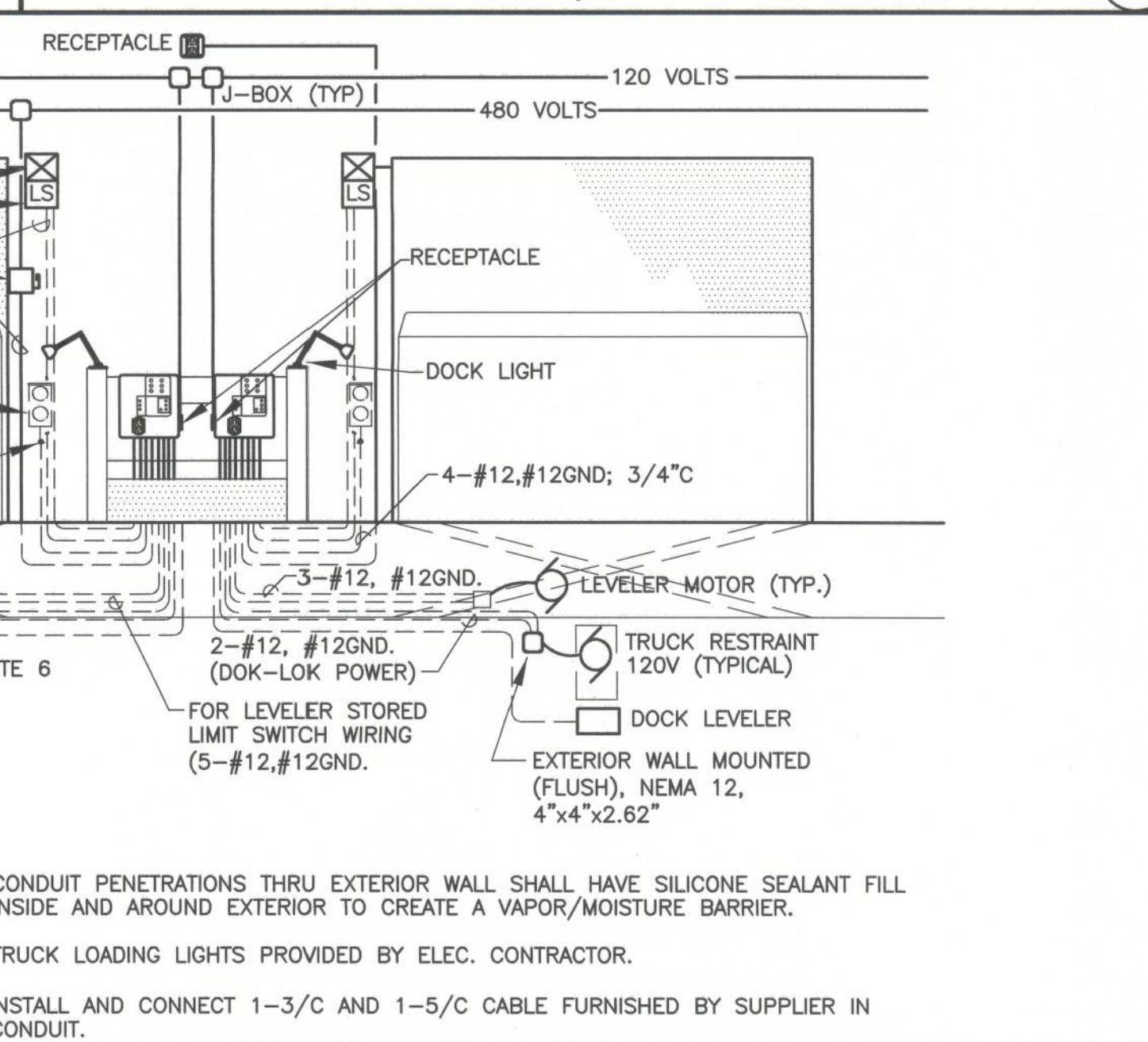
END OF AISLE EXIT LIGHT DETAIL ⑭



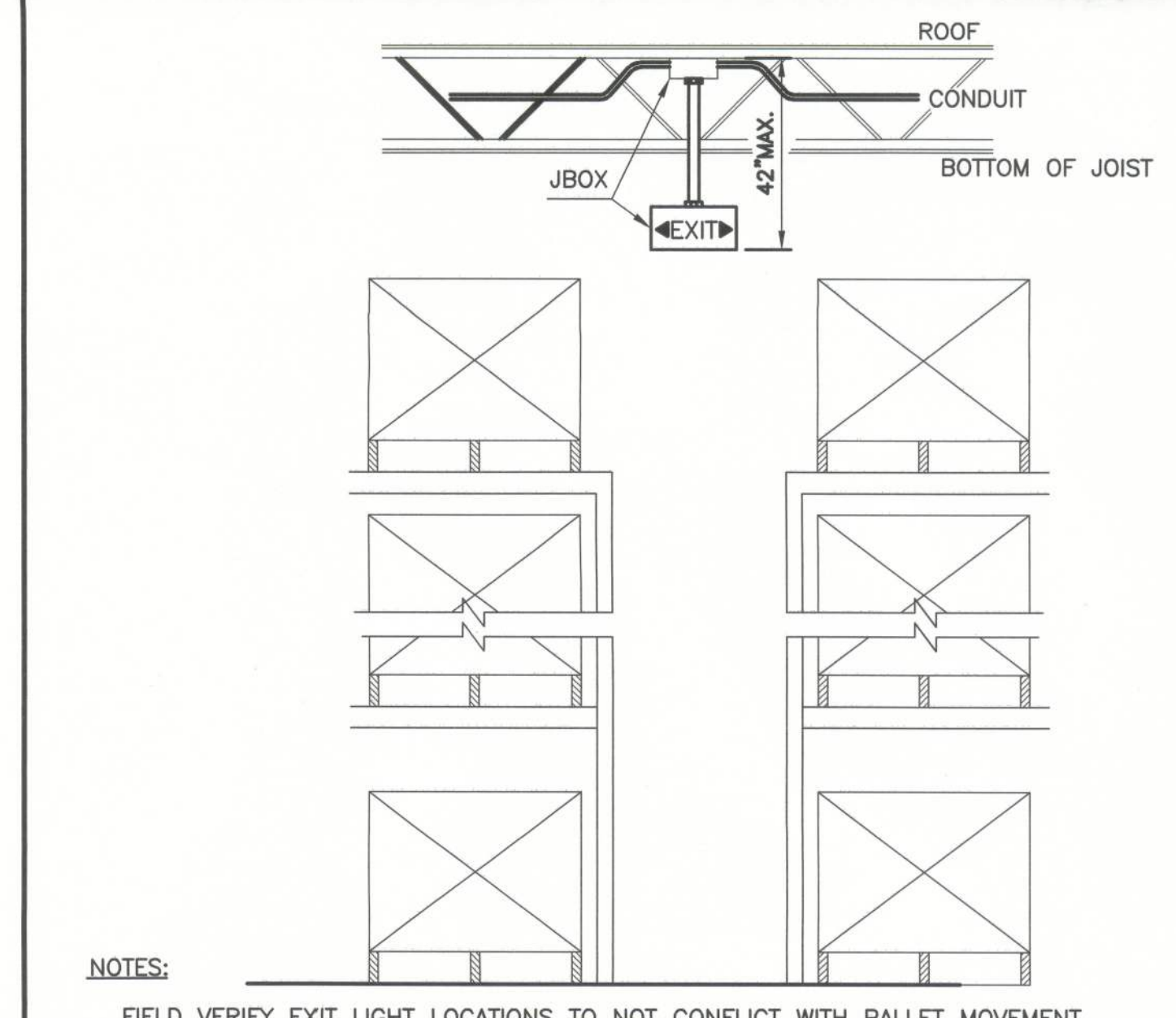
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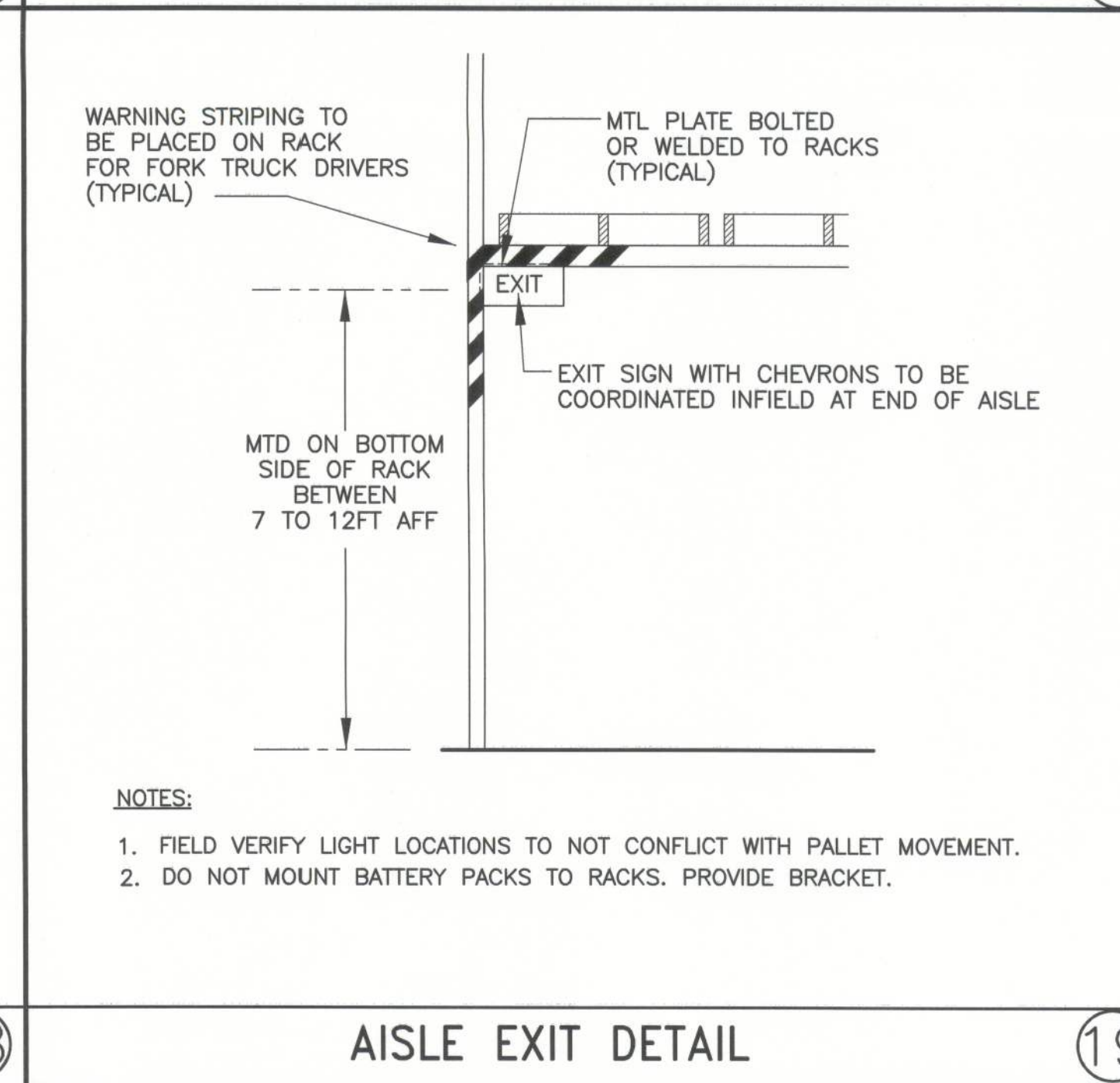
HEAT-TRACE FREEZER/ COOLER DOOR ④



TYPICAL BATTERY CHARGER CONNECTION ⑩



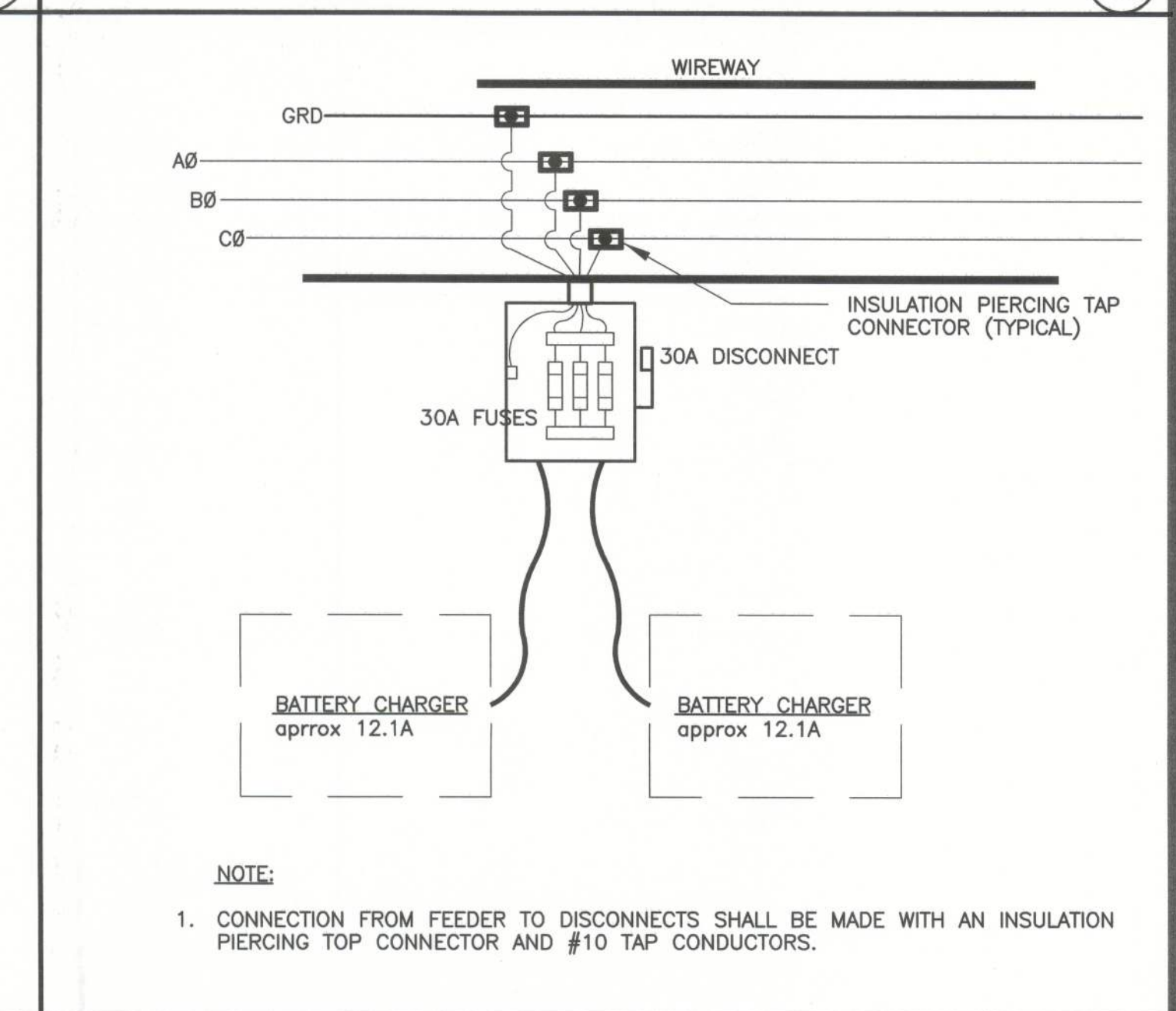
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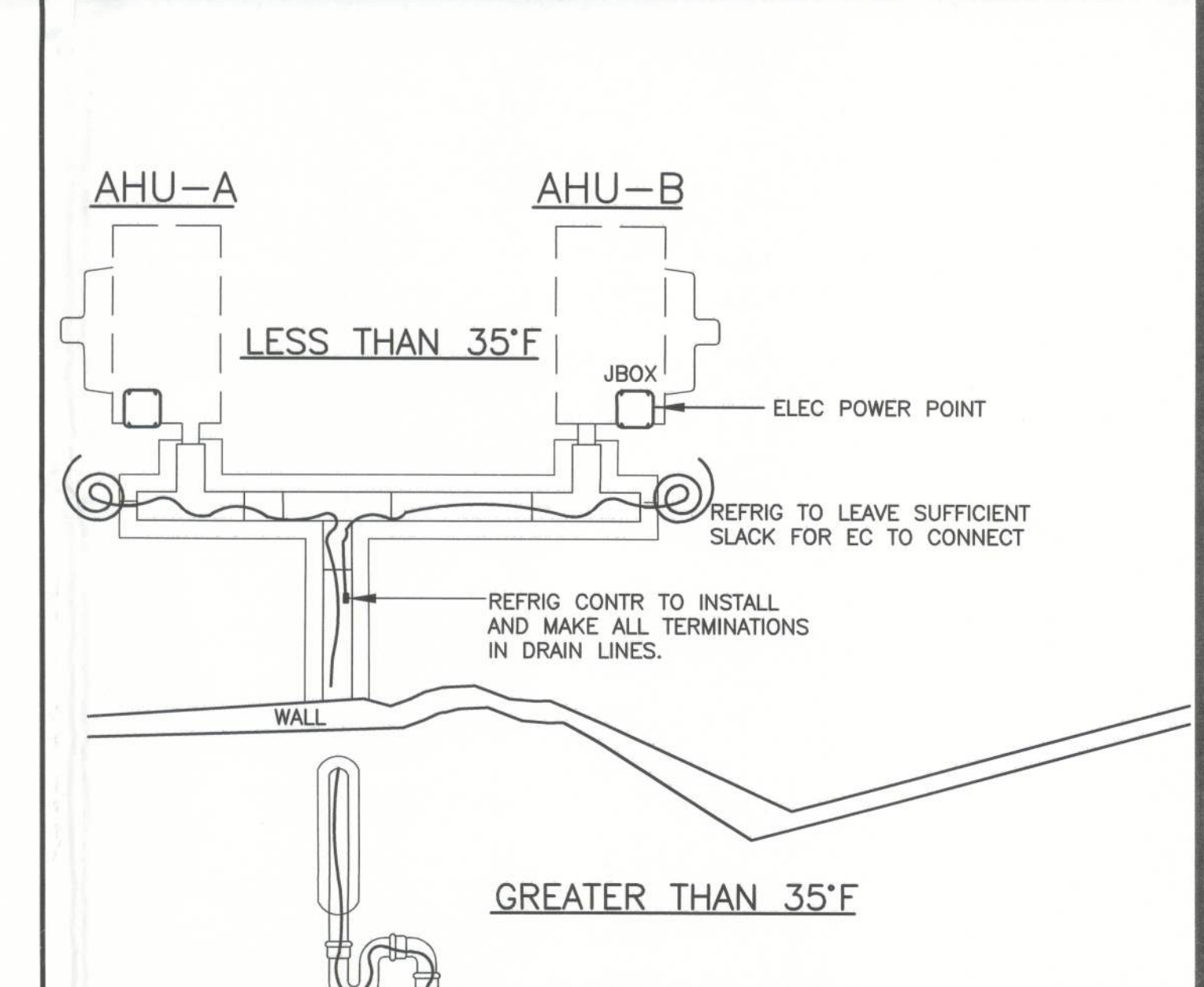
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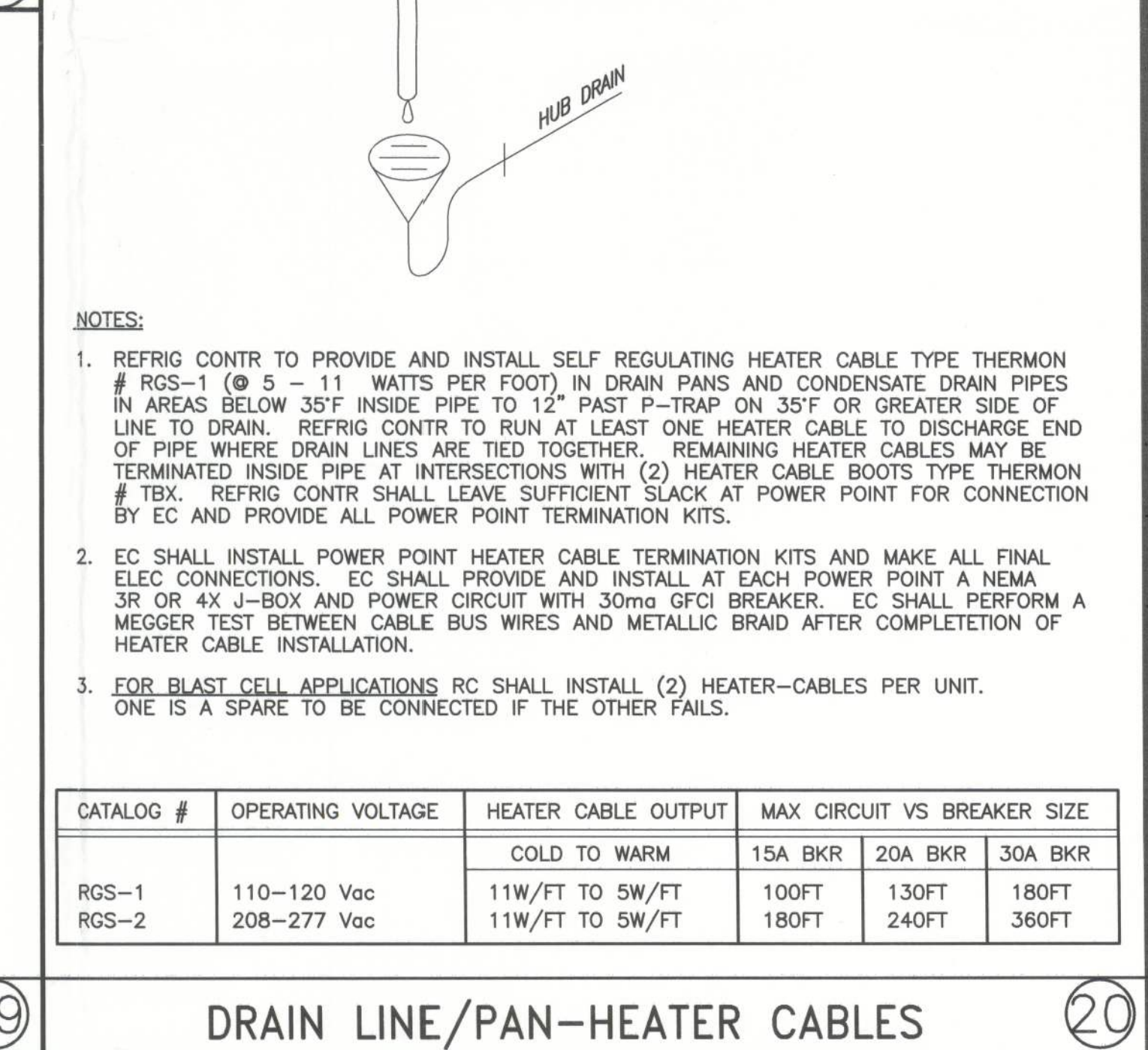
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20



UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

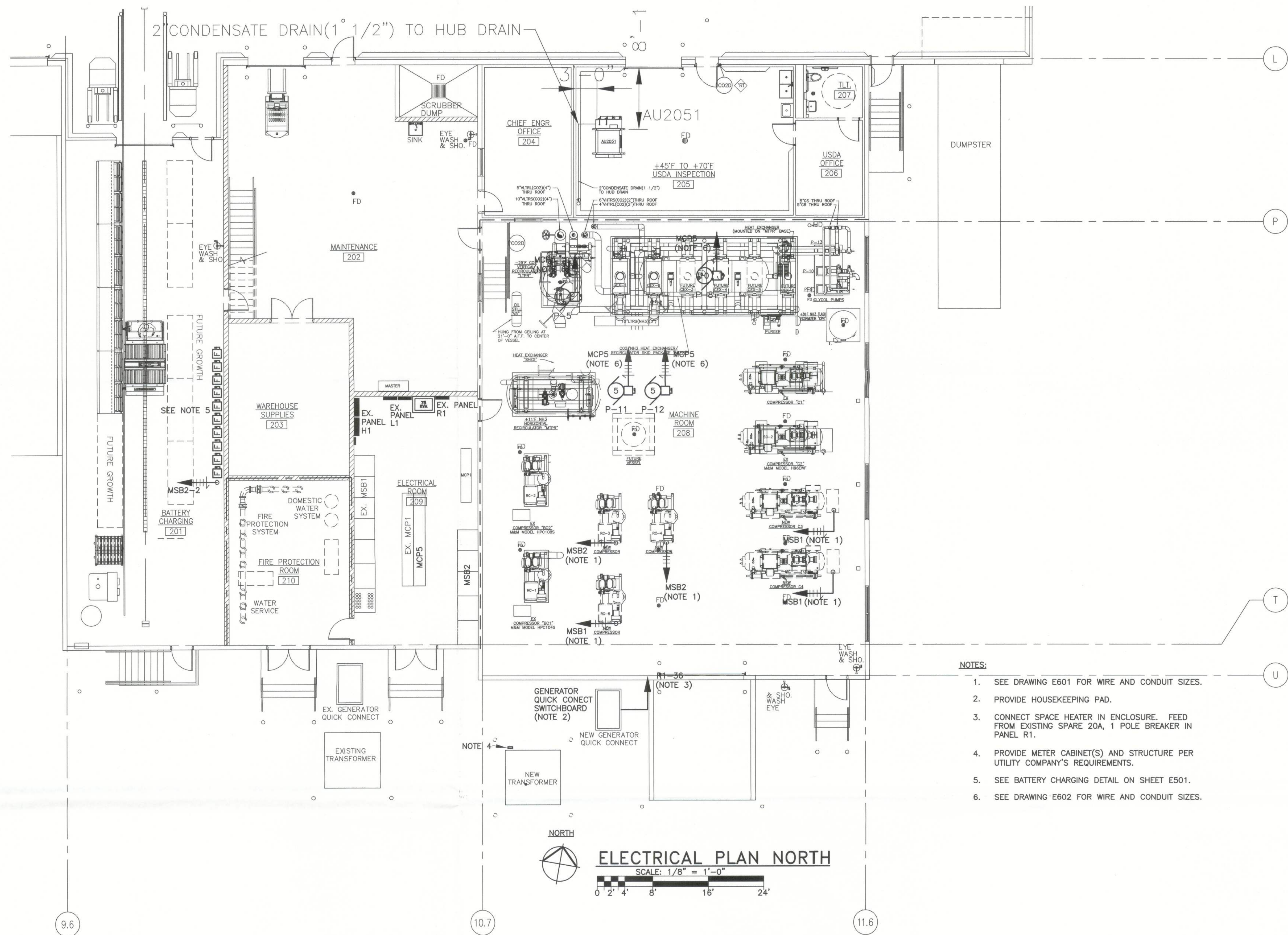
ELECTRICAL  
DETAILS

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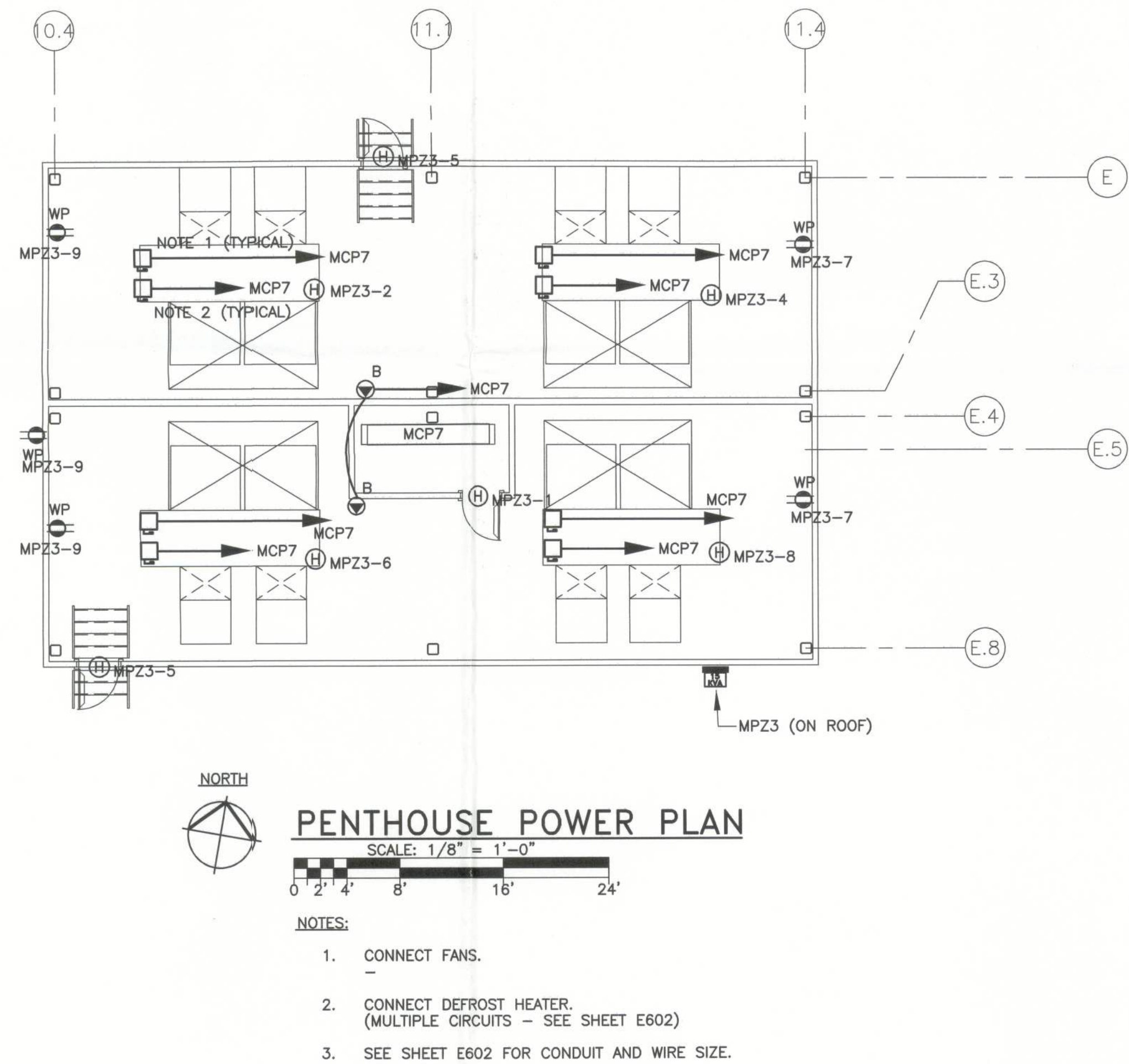
E501  
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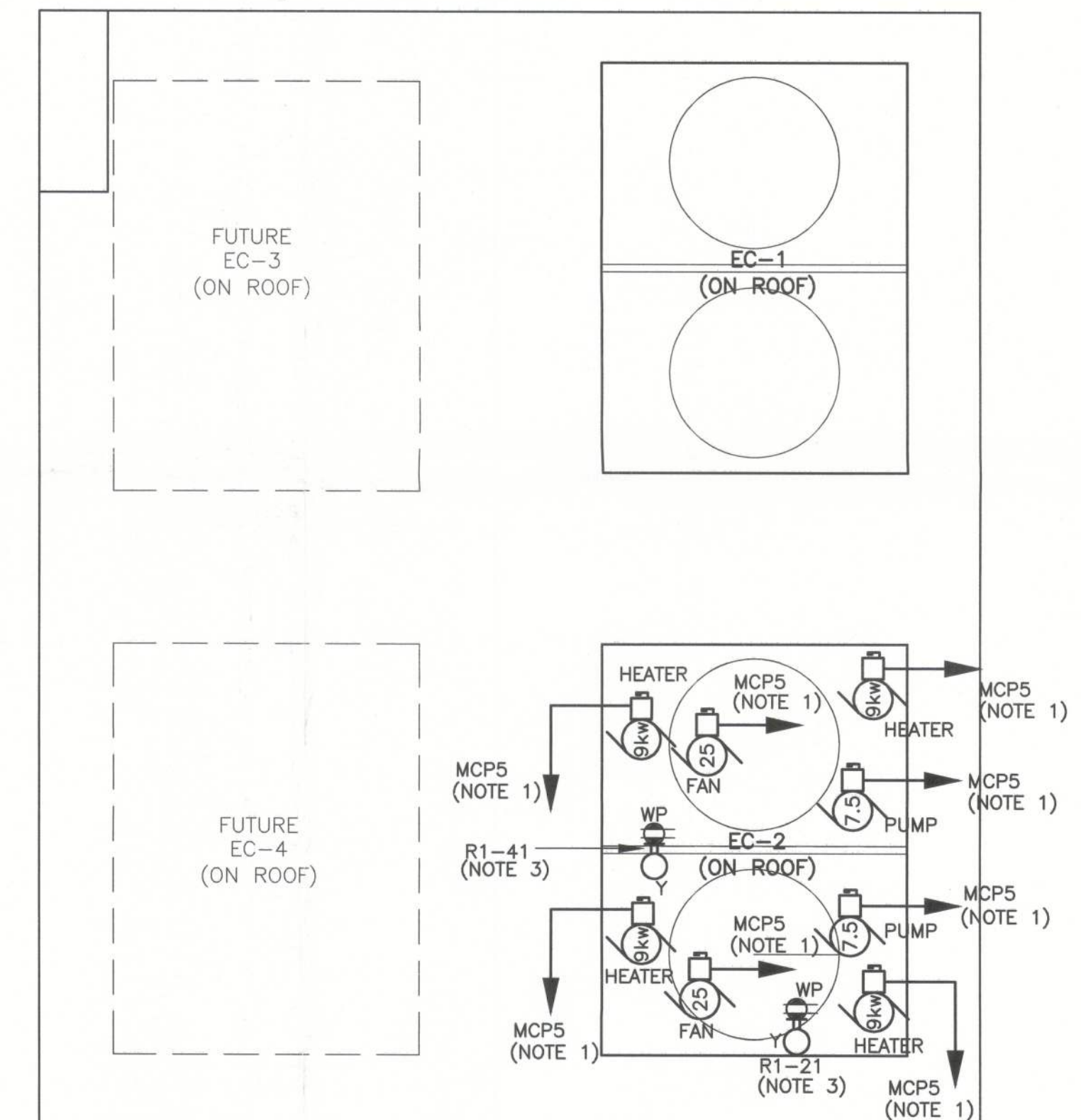
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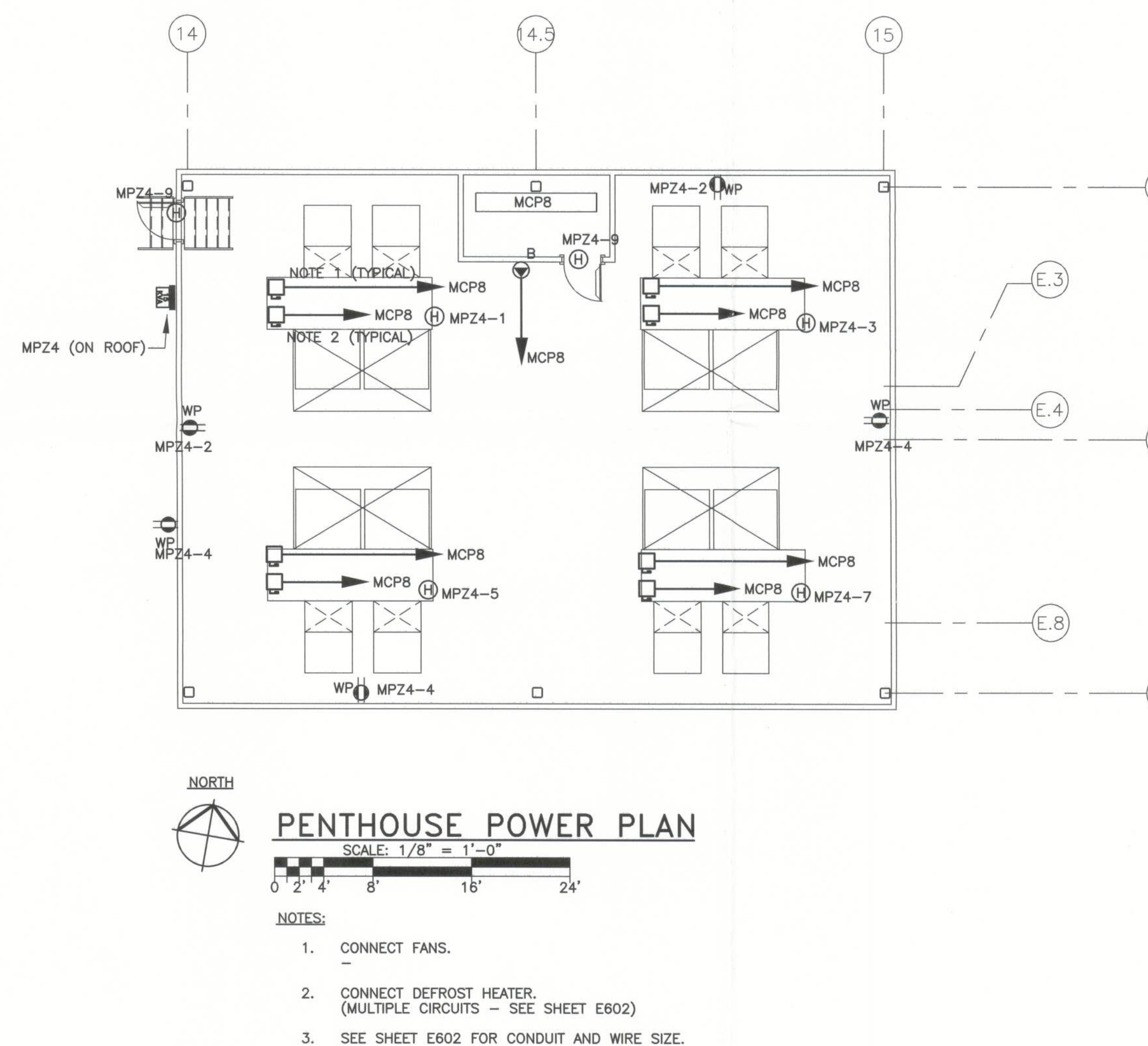
- NOTES:
1. SEE DRAWING E601 FOR WIRE AND CONDUIT SIZES.
  2. PROVIDE HOUSEKEEPING PAD.
  3. CONNECT SPACE HEATER IN ENCLOSURE. FEED FROM EXISTING SPARE 20A, 1 POLE BREAKER IN PANEL R1.
  4. PROVIDE METER CABINET(S) AND STRUCTURE PER UTILITY COMPANY'S REQUIREMENTS.
  5. SEE BATTERY CHARGING DETAIL ON SHEET E501.
  6. SEE DRAWING E602 FOR WIRE AND CONDUIT SIZES.



- NOTES:
1. CONNECT FANS.
  2. CONNECT DEFROST HEATER. (MULTIPLE CIRCUITS - SEE SHEET E602)
  3. SEE SHEET E602 FOR CONDUIT AND WIRE SIZE.



- NOTES:
1. SEE DRAWING E602 FOR CONDUIT AND WIRE SIZES.
  2. PROVIDE INTERLOCK WIRING BETWEEN PUMPS AND IMMERSION HEATERS PER EVAPCO.
  3. CONNECT TO EXISTING SPARE 20A, 1 POLE BREAKER IN PANEL R1.



- NOTES:
1. CONNECT FANS.
  2. CONNECT DEFROST HEATER. (MULTIPLE CIRCUITS - SEE SHEET E602)
  3. SEE SHEET E602 FOR CONDUIT AND WIRE SIZE.



UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

POWER PLAN  
MACHINE, ROOF  
MAINTENANCE  
PENTHOUSES &  
MEZZANINE  
NORTH

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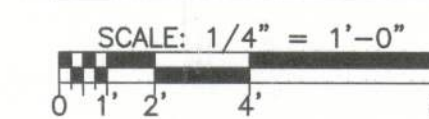
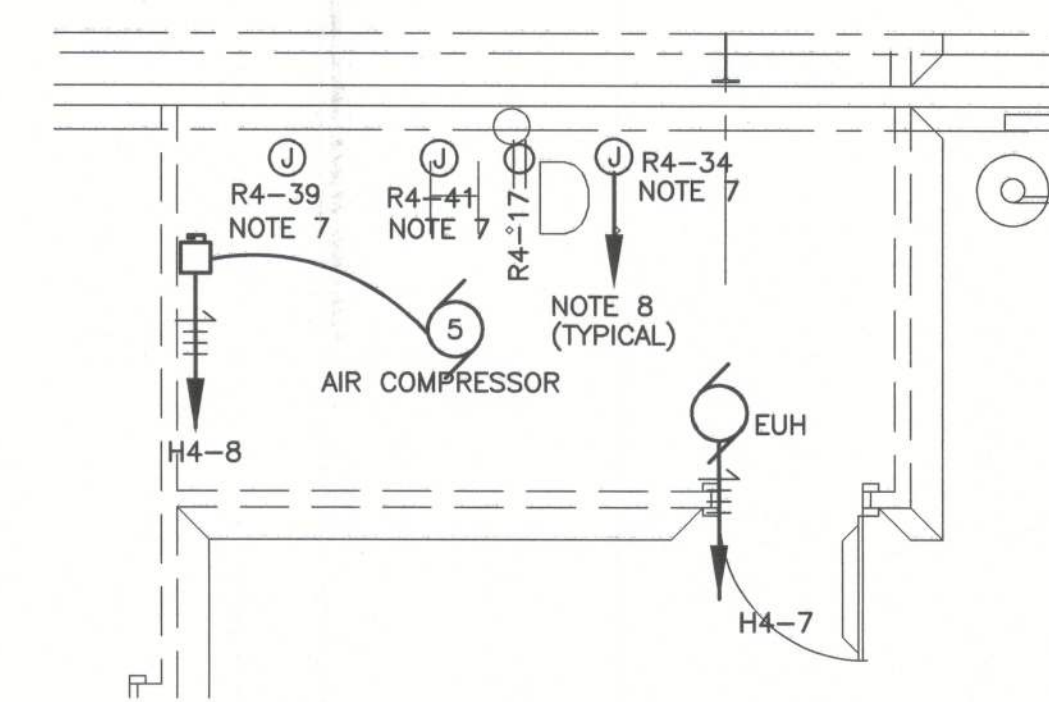
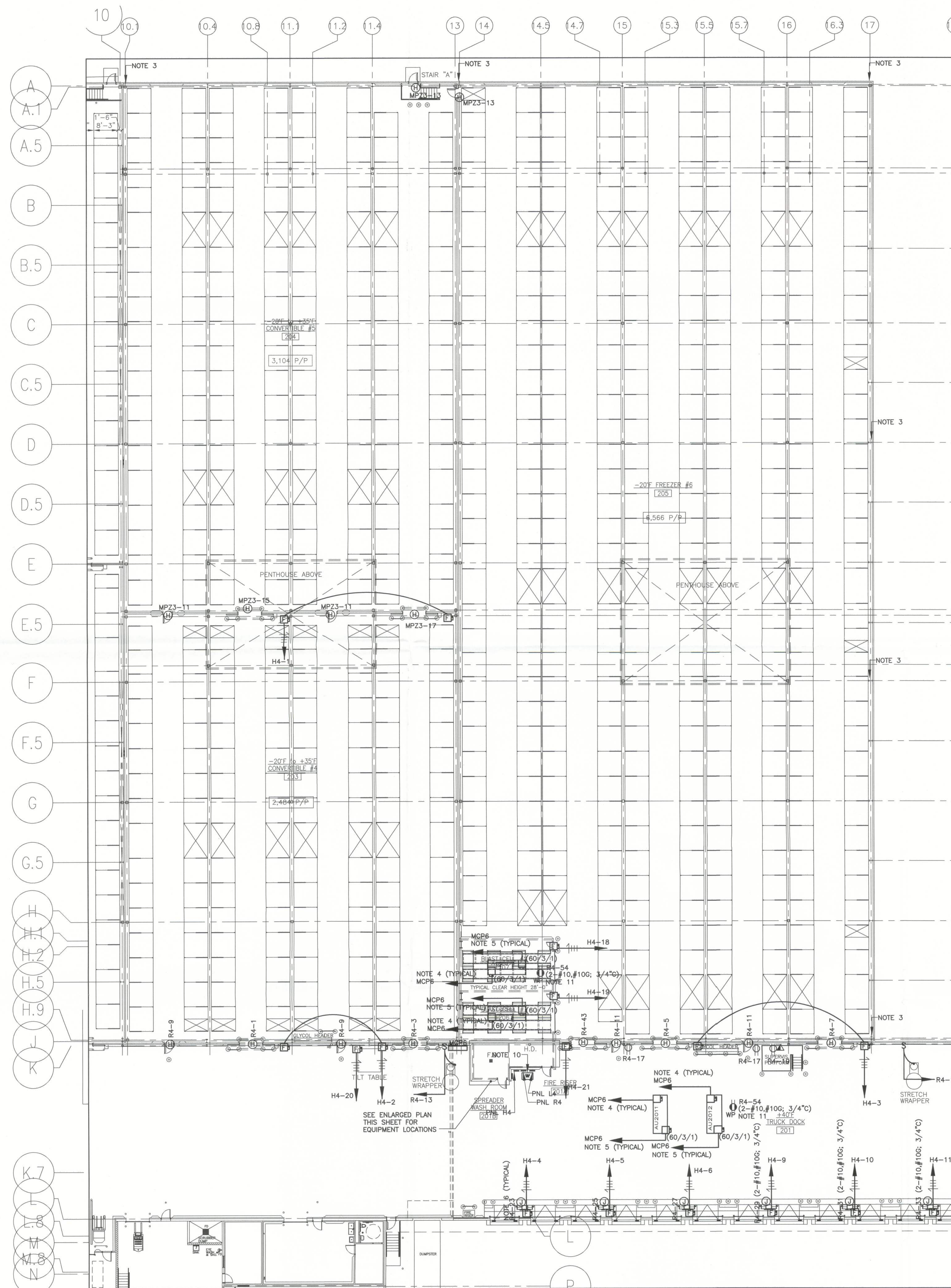
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SCALE: 1/8"=1'-0"

E202

DRAWING NO.



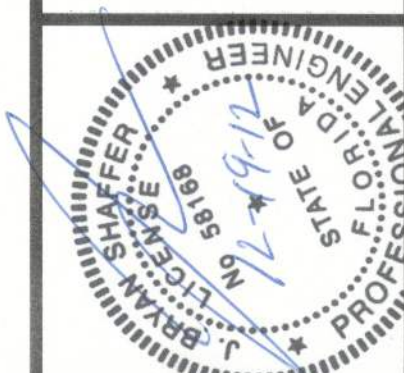
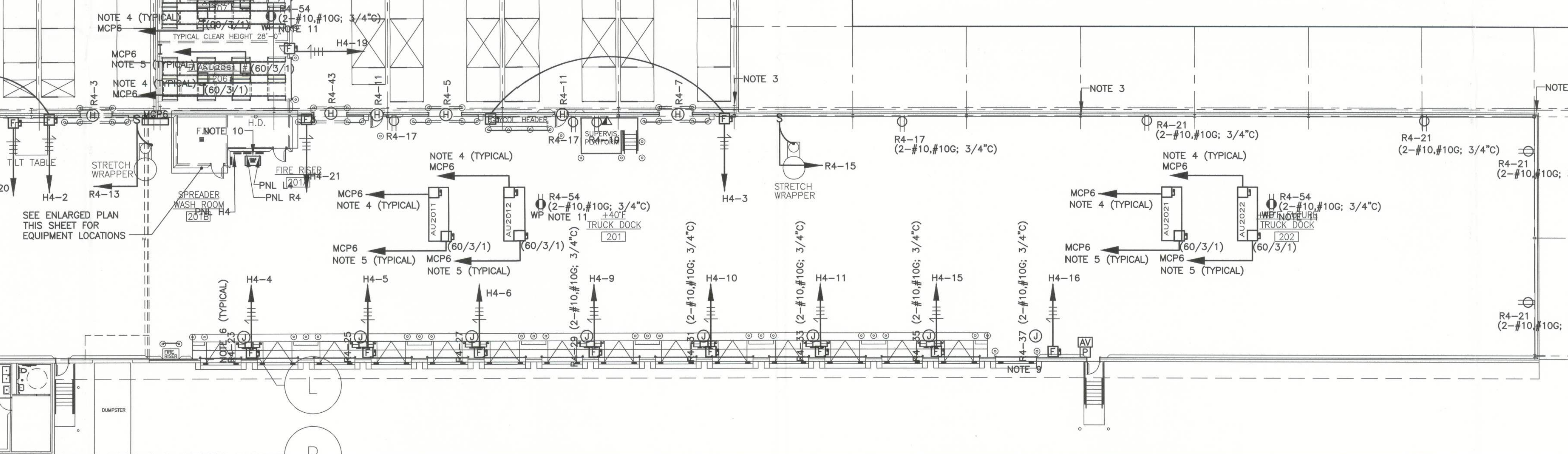


### ELECTRICAL FLOOR PLAN

SCALE:  $1/16" = 1'-0"$

NOTES

1. ALL DISCONNECTS SHOWN ARE NEMA 1 30A UON.
2. HOMERUN CIRCUITS TO SOURCE PER SHEET E602 & E603.
3. BOND FOOTING REBAR TO COLUMN STEEL PER DETAIL.
4. CONNECT FANS.
5. CONNECT DEFROST HEAT. (MULTIPLE CIRCUITS--SEE SHEET E602)
6. CONNECT RECEPTACLES AT DOCK COMMANDERS AND ABOVE DOCK DOOR.
7. CONNECT PRE-ACTION ALARM PANEL.
8. RUN 3/4" CONDUIT FROM EACH PRE-ACTION ALARM PANEL TO RCP.
9. ROUGH DOOR FOR FUTURE DOCK LOCK/LIGHT/RECEPTACLE.
10. SUSPEND TRANSFORMER AT ROOF BELOW STRUCTURAL STEEL.
11. INSTALL RECEPTACLE ON ROOF AT CONTROL GROUP.



UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

POWER  
PLAN  
WAREHOUSE  
AND DOCK

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JOB NO. 710-04224

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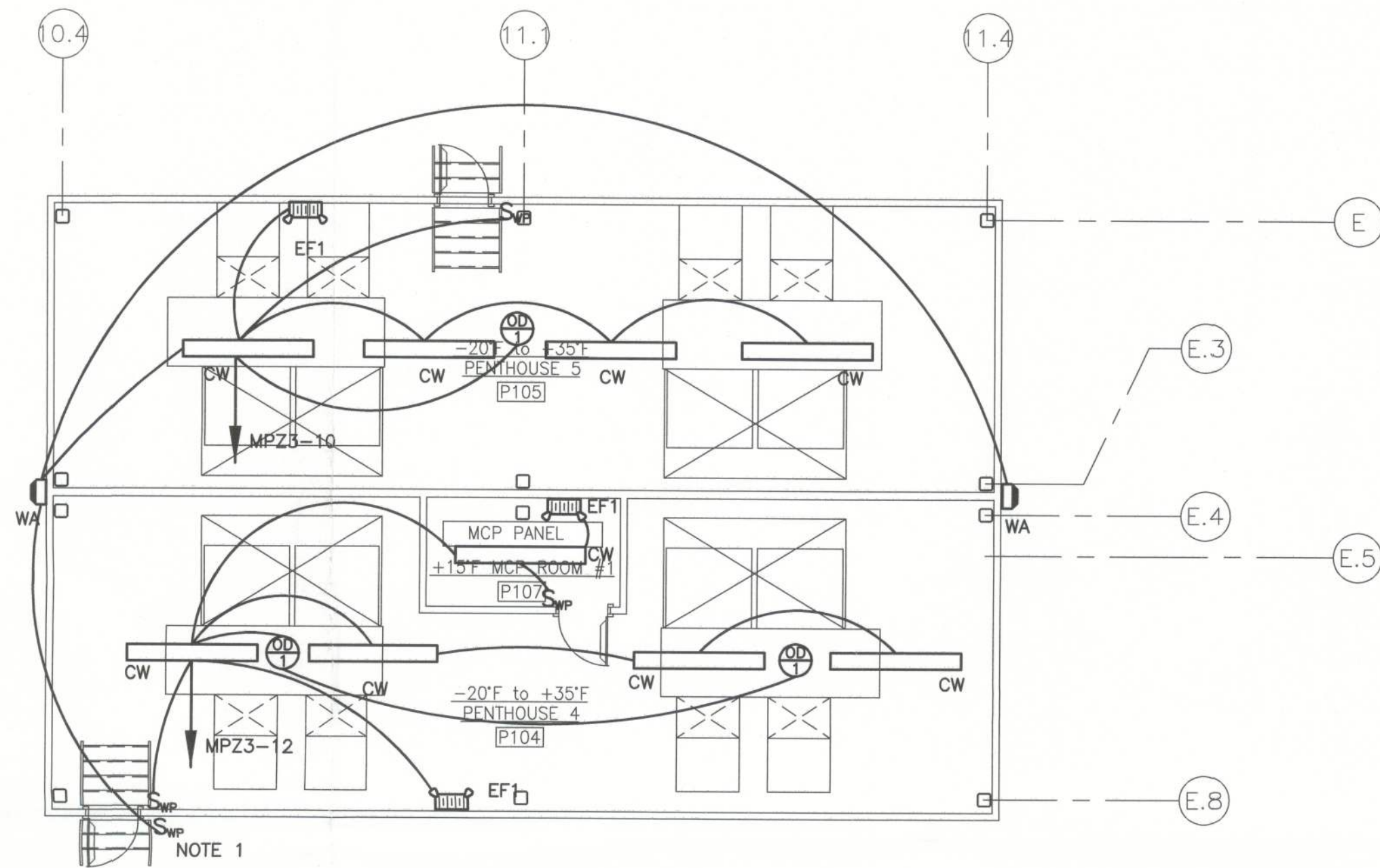
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E201

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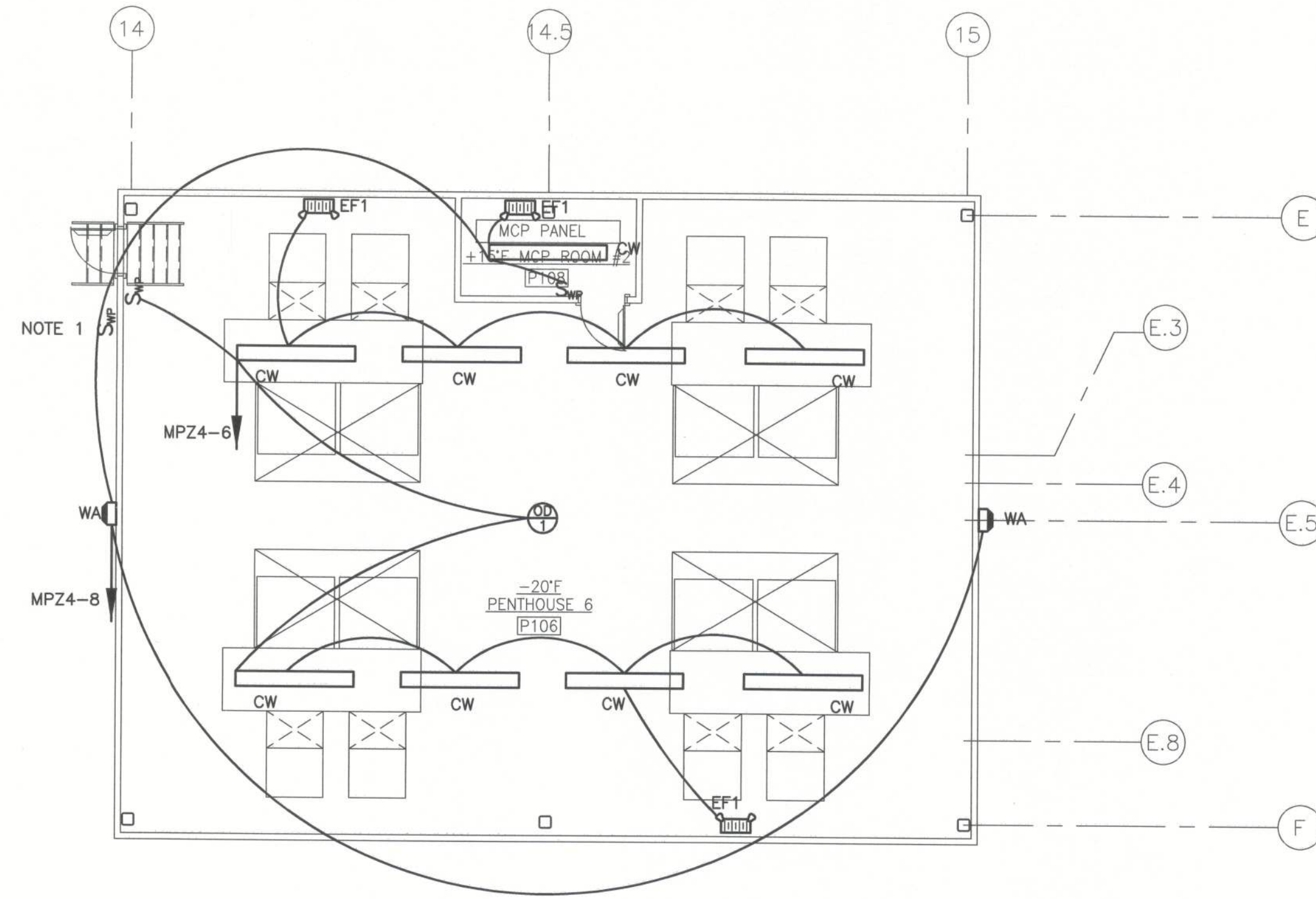


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PENTHOUSE ELECTRICAL PLAN SOUTH  
SCALE: 1/8" = 1'-0"

- NOTES:
1. CONTRACTOR TO COORDINATE EXTERIOR SWITCH LOCATION WITH OWNER PRIOR TO INSTALLATION.



PENTHOUSE ELECTRICAL PLAN NORTH  
SCALE: 1/8" = 1'-0"

- NOTES:
1. CONTRACTOR TO COORDINATE EXTERIOR SWITCH LOCATION WITH OWNER PRIOR TO INSTALLATION.

UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

LIGHTING PLAN  
PENTHOUSES

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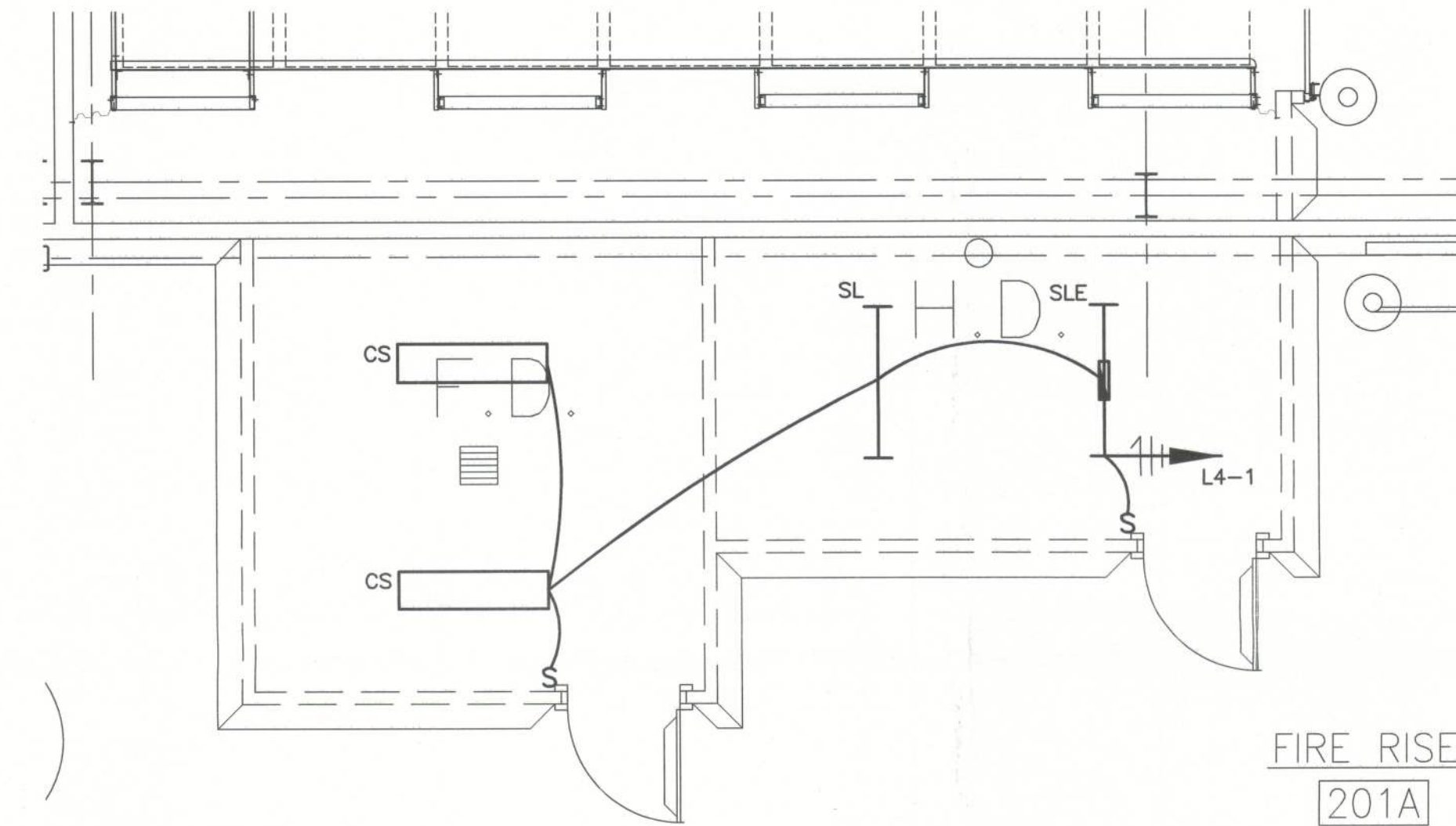
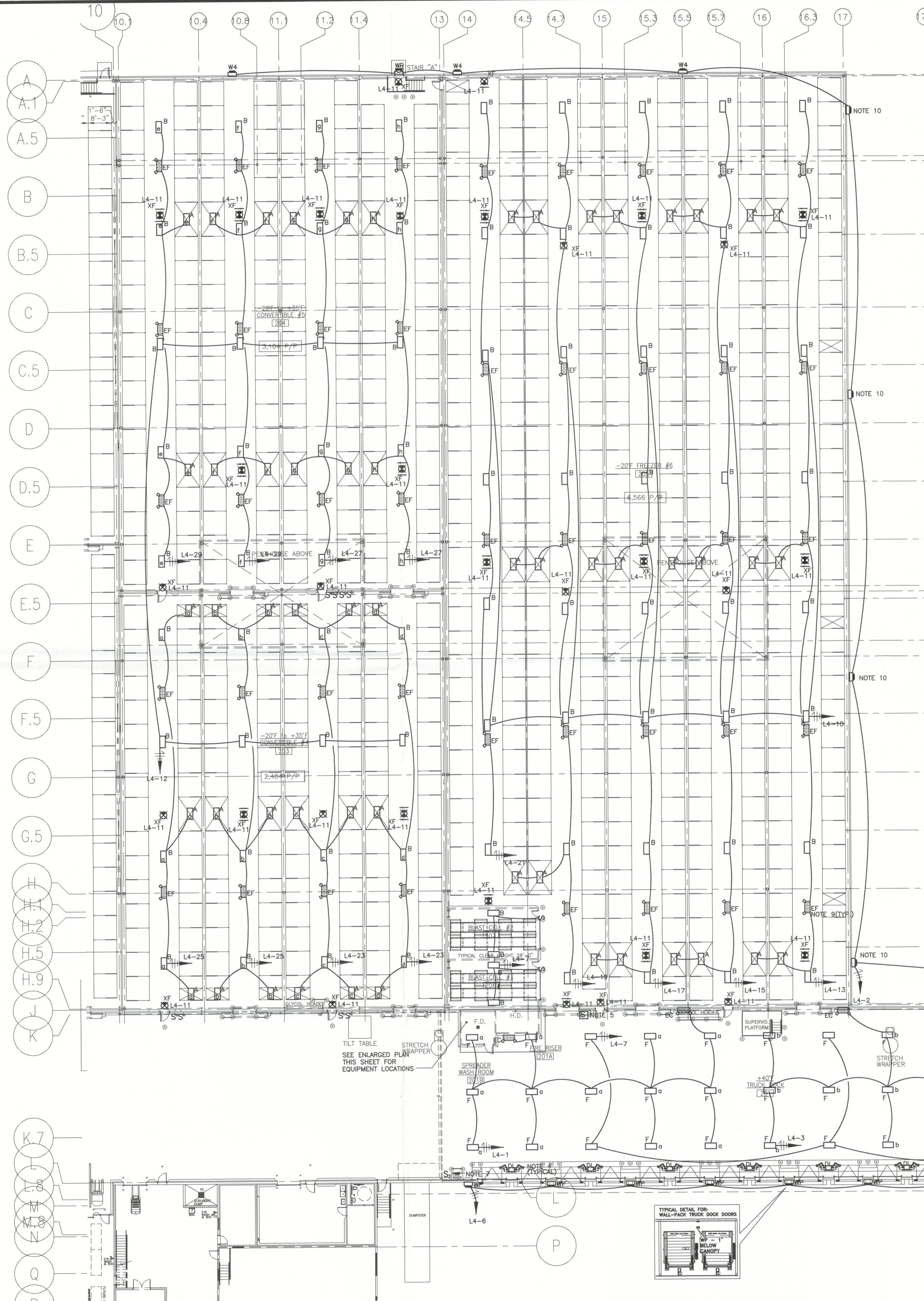
DRAWN: JBS

CHECKED: JBS

SCALE: 1/8" = 1'-0"

E102  
DRAWING NO.





ENLARGED FIRE RISER ROOM AND SPREADER WASH ROOM PLAN

SCALE: 1/4" = 1'-0"



ELECTRICAL FLOOR PLAN

SCALE: 1/16" = 1'-0"

NOTES:

1. CIRCUIT FREEZER AND CONVERTIBLE LIGHTS TO PANEL L4.
2. PROVIDE 3-WAY SWITCHES FOR DOCK LIGHTING CONTROL.
3. PROVIDE CONTACTOR AND PHOTOCELL FOR ALL EXTERIOR LIGHTING.
4. SEE DRAWING E201 FOR CIRCUITRY TO DOCK LIGHTS, MOUNT EACH LIGHT ON EITHER SIDE OF DOCK-COMMANDER.
5. PROVIDE 6 POLE LIGHTING CONTACTOR AND SWITCH WITH PILOT LIGHT TO CONTROL CONTACTORS, CIRCUITS: L4-13,15,17,19,21.
6. NOT USED.
7. PROVIDE 4 POLE LIGHTING CONTACTOR AND 3-WAY SWITCH WITH PILOT LIGHT TO CONTROL CONTACTOR FROM TWO LOCATIONS: CIRCUITS L4-1,3,5, AND ONE SPARES. L4-7 IS NIGHT LIGHT CIRCUIT.
8. SECOND 3-WAY SWITCH TO CONTROL CONTACTOR IN NOTE 7.
9. PROVIDE CONSTANT HOT, UN-SWITCHED CONDUCTOR FOR EMERGENCY LIGHTING FIXTURES.
10. RELOCATE EXISTING WALLPACK FROM EXISTING EXTERIOR WALL BETWEEN FREEZER 203/204 AND 102/103.



UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

LIGHTING  
PLAN  
WAREHOUSE  
AND DOCK

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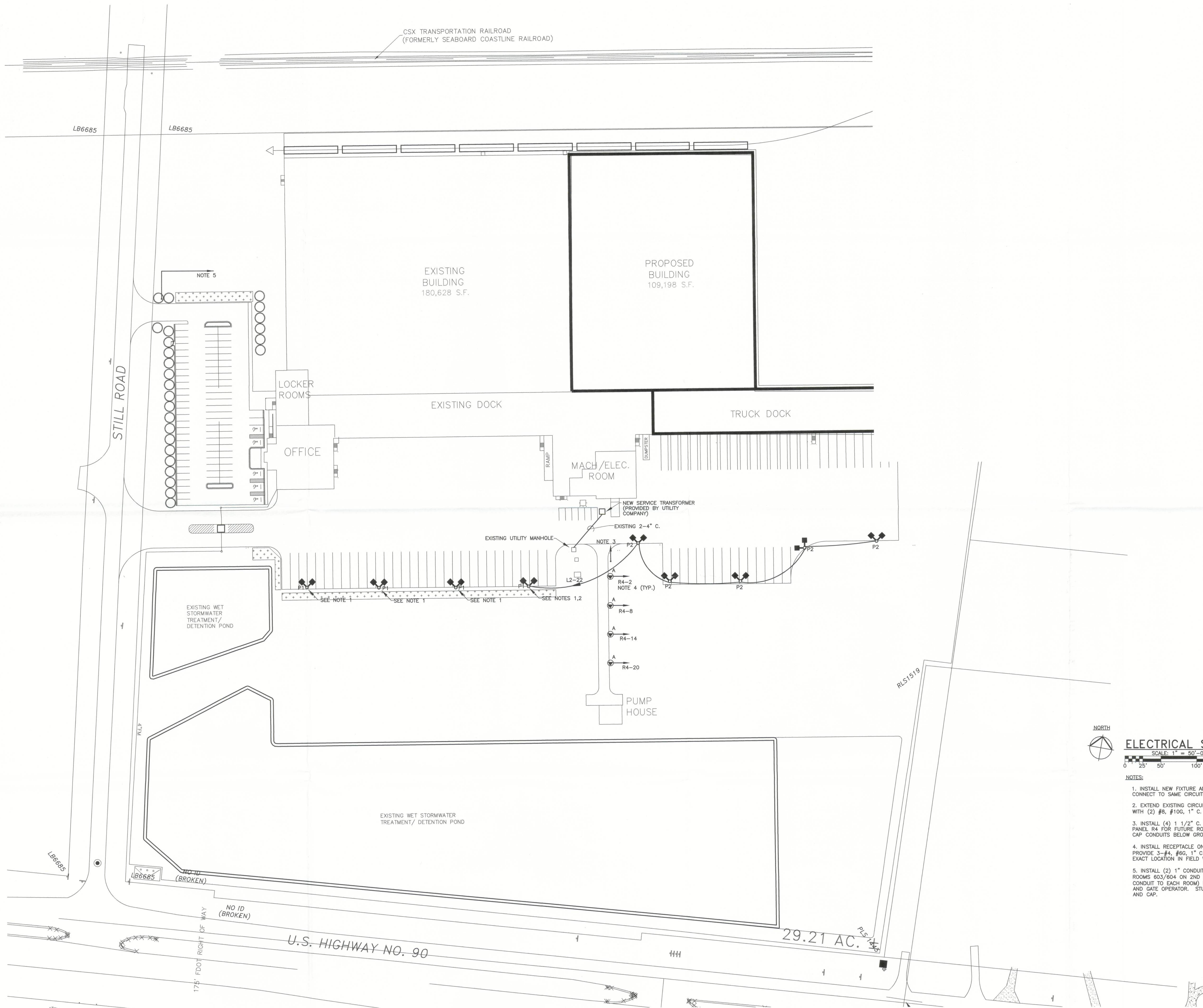
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SCALE: 1/16" = 1'-0"

E101  
DRAWING NO.



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**ELECTRICAL SITE PLAN**

SCALE: 1" = 50'-0"

NOTES:

1. INSTALL NEW FIXTURE AND ARM ON EXISTING POLE. CONNECT TO SAME CIRCUIT AS EXISTING FIXTURE.
2. EXTEND EXISTING CIRCUIT L2-22 FROM POLE BASE WITH (2) #8, #106, 1" C. TO NEW POLE LIGHTS.
3. INSTALL (4) 1 1/2" C. WITH PULL STRING TO PANEL R4 FOR FUTURE ROUTE TRUCK RECEPTACLES. CAP CONDUITS BELOW GROUND AND MARK LOCATIONS.
4. INSTALL RECEPTACLE ON 4"x4" CONCRETE POST. PROVIDE 3-#4, #66, 1" C TO PANEL. COORDINATE EXACT LOCATION IN FIELD WITH OWNER.
5. INSTALL (2) 1" CONDUITS WITH PULL STRING TO ROOMS 603/604 ON 2ND FLOOR OF OFFICE AREA (1 CONDUIT TO EACH ROOM) FOR FUTURE CARD READER AND GATE OPERATOR. STUB CONDUITS ABOVE GRADE AND CAP.

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**UNITED STATES COLD STORAGE**  
**PHASE II EXPANSION**  
**LAKE CITY, FL**

**ELECTRICAL**  
**SITE**  
**PLAN**

REV.	DATE	BY	DESCRIPTION
1	03/04/08	JBS	ISSUE

JOB NO. 710-04224

DRAWN: JBS

CHECKED: JBS

SCALE: 1"=50'-0"

**E002**  
DRAWING NO.



LUMINAIRE SCHEDULE								
TYPE	LUMINAIRE DESCRIPTION	MANUFACTURER AND CATALOG NO. (OR APPROVED EQUIAL)		INPUT VOLTS	DATA WATTS	QTY.	LAMP INFORMATION DESCRIPTION	REFERENCE NOTES
A	1x4 LENSED LED	BEGHELLI	BS100LED-4-HT-BOW-WT41-120/277-SS	277	69	NA	4100K LED INCLUDED	6
B	LED HIGHBAY	SMARTWATT	HX-2-VH-50-U2-20-4-1	277	257	NA	5000K LED INCLUDED	7,14
CW	ENCLOSED FLUORESCENT COLD WEATHER	LITHONIA	DM 2 96T8 120 CW20	120	160	2	59W T8H0	-
CS	ENCLOSED FLUORESCENT COLD WEATHER	LITHONIA	DM 3 32T8 277 CW20	277	95	3	32W T8 GE, 5000K LAMP	-
DL	DOCK LIGHT LED	DL MANUF.	VERSA LIGHT 450	120	58	1	LED INCLUDED	9
EC	EMER. BATTERY W/HEADS -	LITHONIA	IND654-H2006-PREM	277	21	2	20W HALOGEN INCLUDED	2
EF	EMER. BATTERY W/HEADS WITH HEATER	LITHONIA	IND12100-H5012S-ULT-ELAINDPM	277	22	2	50W LAMPS INCLUDED	12
F	2x4 LENSED FLUORESCENT	ORION	ENF8PIDSPL-42064-PS113	277	258	8	32W T8 GE, 5000K LAMP	14
S1E	STRIP LIGHT WITH BATTERY	LITHONIA	C 2 32 GEB10IS WGCUN HC36 EL	277	64	2	32 WATT, T8 3500K	-
SL	STRIP LIGHT -	LITHONIA	C 2 32 GEB10IS WGCUN HC36	277	64	2	32 WATT, T8 3500K	-
WA	WALLPACK -	LITHONIA	TWP-150S-120-SF-DWH	120	175	1	150 WATT HPS	10
WP	WALLPACK	LITHONIA	TWP-150S-480-DF-DWH	480	175	1	150 WATT HPS	10
W4	OUTDOOR WALLPACK -	LITHONIA	TWH-400S-480-PE-DWH	480	450	1	400 WATT HPS	11
XC	EXIT LIGHT	LITHONIA	LV S 1 R 120/277 UM ELN	277	10	1	LED INCLUDED	2
XF	EXIT LIGHT -	LITHONIA	LV S 1 R 120/277 UM ELN CW	277	10	1	LED INCLUDED	2
Y	CONDENSING TOWER LIGHT	RIG A LITE	SAF-15-S-12-R5G-S1	120	165	1	150W HPS	8
P1	POLE LIGHT	LITHONIA	KVF 400PSMH ASYFL 480 RP04 EHS DWH	480	462	1	400W PSMH	5
P2	POLE LIGHT	LITHONIA	KVF 400PSMH ASYFL 480 RP04 EHS DWH	480	924	2	400W PSMH	13

1. ALL EMERGENCY EGRESS LUMINAIRES REQUIRE AN UNSWITCHED CONNECTION. WHERE EMERGENCY EGRESS DEVICES ARE CONTAINED WITHIN NORMAL USE LUMINAIRES, PROVIDE LOCAL SWITCHING AS INDICATED ON DRAWINGS.
2. EXIT LIGHTING:  
ALL EXIT SIGNS SHALL BE MOUNTED 7'-6" A.F.F. (UON)  
ALL EGRESS LIGHTING SHALL BE MOUNTED 10'-0" A.F.F. (UON)
3. FOR MOUNTING HEIGHTS AND DETAILS NOT LISTED ON SCHEDULE, REFER TO LIGHTING DRAWINGS.
4. PROVIDE LOW TEMP OPTION IN FREEZERS.  
—
5. FIXTURE TO BE ADDED TO EXISTING POLE. PROVIDE MOUNTING HARDWARE TO ACCEPT 2ND FIXTURE.
6. VERIFY MOUNTING LOCATION AND METHOD WITH OWNER PRIOR TO INSTALLATION. FIXTURE SHALL BE MOUNTED TO BOTTOM OF RACK IN TUNNEL.
7. VERIFY FIXTURE OPTIONS WITH OWNER PRIOR TO BID.
8. SEE DETAIL ON SHEET E503.
9. MOUNT ON SIDE OF DOCK COMMANDER.
10. EXTERIOR WALL MOUNT 15'-0" AFG, UONO.
11. WALL MOUNT 30'-0" AFG.
12. SEE MOUNTING DETAIL ON SHEET E503 FOR INSTALLATION IN FREEZER AISLES.
13. POLE SHALL BE TAPERED ALUMINUM, WHITE IN COLOR. SEE DETAIL 6 ON SHEET E503. POLE SHALL COMPLY WITH STATE OF FLORIDA WIND LOAD REQUIREMENTS.
14. ALL FIXTURES INSTALLED WHERE SUBJECT TO AN AIRSTREAM SHALL BE RIGIDLY MOUNTED TO AVOID SWAYING.

3. COORDINATE FINAL LOCATIONS OF ALL MECHANICAL AND REFRIGERATION EQUIPMENT WITH THE APPROPRIATE TRADES.
2. ALL FLEXIBLE CONDUIT SHALL BE LIQUID TIGHT FLEX WITH SUITABLE FITTINGS AND SEALS.
3. CONDUIT SHALL PASS THROUGH WALLS ONLY AT 90 DEGREES AND TO BE RUN PARALLEL OR PERPENDICULAR TO BUILDING COLUMN LINES.
4. BRANCH CIRCUIT HOMERUNS SHALL BE MINIMUM #12 WIRE AND 3/4" CONDUIT. EVERY CONDUIT SHALL HAVE A GROUND WIRE (#12 MINIMUM). CONTROL WIRING SHALL USE #14 SIGNAL AND GROUND (MINIMUM).
4. ALL UNDERGROUND CONDUIT RUNS ENTERING THE BUILDING SHALL BE SEALED TO PREVENT THE ENTRANCE OF MOISTURE AND GASES.
6. ALL LIGHTING FIXTURES SHALL BE PROVIDED WITH ALL THE APPROPRIATE MOUNTING HARDWARE FOR A COMPLETE INSTALLATION.
7. PROVIDE PLASTIC ENGRAVED NAMEPLATES ON ALL PANELBOARDS (INCLUDING NAMEPLATES FOR CIRCUITS IN I-LINE NAMEBOARDS), SWITCHGEAR, MOTOR CONTROL CENTERS AND TRANSFORMERS. USE THE NAMES PER THE PANEL SCHEDULES. COORDINATE IN FIELD FOR NAMEPLATES OF EQUIPMENT NOT SHOWN ON PANEL SCHEDULES. PROVIDE NAMEPLATE INFORMATION AS INDICATED IN FIELD ON AS BUILT DRAWINGS.
8. IN NO INSTANCE SHALL LIGHT FIXTURES BE LOCATED DIRECTLY OVER PIPING OR DUCTWORK. IF PIPING IS RUN DIRECTLY UNDER A SET LIGHT FIXTURE, THE LIGHT FIXTURE SHALL BE RELOCATED AT NO ADDITIONAL COST. COORDINATE WITH MECHANICAL TRADES FOR LOCATION OF MAJOR PIPE RUNS AND DUCTWORK. IN AREAS WITH HEAVY PIPE AND DUCT WORK, IT IS PERMISSIBLE TO MOUNT LIGHT FIXTURES UNDERNEATH PIPING OR DUCTWORK PROVIDED AMPLE HEAD ROOM IS AVAILABLE.
9. SEE M&M DRAWINGS FOR REFRIGERATION CONTROL. DIV. 16 CONTRACTOR SHALL INSTALL AND CONNECT ALL REMOTE CONTROL DEVICES AND PROVIDE ALL CONDUIT WIRING. ALL WIRING SHALL BE IN CONDUIT.
10. ROOMS CONTAINING AMMONIA WILL NOT BE CLASSIFIED PER NEC 500-5(A) FPM NO. 4 AND ASHRAE 15. ALL ROOMS CONTAINING AMMONIA ARE EQUIPPED WITH CONTINUOUS VENTILATION AND DETECTION MEANS THAT AUTOMATICALLY START PURGE FANS.
11. ALL ATTACHMENTS TO IMP WALLS SHALL USE "TAB LOCK" SCREWS.
12. EXPOSED CONDUIT BELOW 10' SHALL BE RIGID GALVANIZED, ABOVE 10' SHALL BE EMT. CONCEALED CONDUIT SHALL BE EMT OR MC CABLE (MC CABLE IN OFFICE AREAS ONLY).
13. ALL WIRING DEVICES IN INDUSTRIAL AREAS SHALL BE MOUNTED AT 42" AFF U.O.N.
14. ALL CONDUIT PENETRATIONS THROUGH WALLS OR ROOFS WITH A 10 DEGREE TEMP. DIFFERENCE SHALL BE SEALED AND INSULATED ON THE WARM SIDE.
15. THE ELECTRICAL CONTRACTOR IS RESPONSIBLE FOR INSTALLING THE REFRIGERATION CONTROLS SYSTEM. IN GENERAL, THE REFRIGERATION CONTRACTOR WILL PROVIDE SENSORS, CONTROL PANELS, LIQUID LEVEL CONTROLLERS AND SOLENOID VALVE OPERATORS. THE ELECTRICAL CONTRACTOR WILL INSTALL THE DEVICES AND WIRE THEM.
16. ALL UNDERGROUND CONDUIT SHALL BE OVERSIZED BY 1 TRADE SIZE.
17. ALL CONDUIT THAT RUNS BEHIND WAREHOUSE RACKS SHALL BE PROTECTED FROM PALETT IMPACT. KEEP CONDUIT PROTECTED BY ROUTING IT DIRECTLY BEHIND VERTICAL OR HORIZONTAL RACK SUPPORTS. ALSO UTILIZE STRUCTURAL STEEL BRACE PROTECTION BY RUNNING BEHIND OR WITHIN THE WEB OF THE GIRT. KEEP CONDUIT AS FAR AWAY AS POSSIBLE FROM THE BACK OF THE RACKS.

	2 x 4 FLUORESCENT LUMINAIRE	F.A.P.	FIRE ALARM PANEL
	EMERGENCY 2 x 4 FLUORESCENT LUMINAIRE	P	FIRE ALARM PULL STATION
	FLUORESCENT STRIP LUMINAIRE	HA	FIRE ALARM HORN
	EMERGENCY FLUORESCENT STRIP LUMINAIRE	AV	FIRE ALARM AUDIO/VISUAL DEVICE
	ENCLOSED FLUORESCENT LUMINAIRE	V	FIRE ALARM STROBE DEVICE
	EMERGENCY ENCLOSED FLUORESCENT LUMINAIRE	SD	SMOKE DETECTOR
	WALL MOUNTED FLUORESCENT LUMINAIRE	ESD	DUCT SMOKE DETECTOR
	EMERGENCY WALL MOUNTED FLUORESCENT LUMINAIRE	HD	HEAT DETECTOR
	RECESSED OR PENDANT MOUNTED LUMINAIRE	TS	TEMPER SWITCH - ELECTRICALLY SUPERVISED
	EMERGENCY RECESSED OR PENDANT MOUNTED LUMINAIRE	FS	FLOW SWITCH - ELECTRICALLY SUPERVISED
	WALL MOUNTED LUMINAIRE	LS	LIMIT SWITCH
	WALL MOUNTED LUMINAIRE WITH ADJUSTABLE ARM	SS	SELECTOR SWITCH
	POLE MOUNTED AREA LIGHT (ONE LUMINAIRE SHOWN)	HOA	HAND/OFF/AUTO SELECTOR SWITCH
	FLOOD LIGHT MOUNTING AS NOTED	OA	OFF/AUTO SELECTOR SWITCH
	BUILDING MOUNTED WALL PACK	HA	HAND/AUTO SELECTOR SWITCH
	EMERGENCY BATTERY PACK WITH TWO INTEGRAL LIGHTS	CTV	CLOSED CIRCUIT TELEVISION CAMERA
	EMERGENCY REMOTE SINGLE LIGHT HEAD	CR	ELECTRONIC CARD READER
	EMERGENCY REMOTE DOUBLE LIGHT HEAD	DL	MAGNETIC DOOR LOCK
	EXIT LIGHT (SINGLE, DOUBLE, WALL MOUNTED)	DS	ELECTRONIC DOOR SENSOR
S	SINGLE POLE SINGLE THROW SWITCH (SPST)	WS	ELECTRONIC WINDOW SENSOR
S <sup>2</sup>	DOUBLE POLE SINGLE THROW SWITCH (DPST)	MS	ELECTRONIC MOTION SENSOR
S <sup>3</sup>	THREE WAY SPST SWITCH	J	JUNCTION BOX (SIZE PER N.E.C.)
S <sup>M</sup>	MOTOR RATED SWITCH (SPST UNLESS NOTED OTHERWISE)	J <sup>2</sup>	JUNCTION BOX FOR DOOR JAMB OR CONDENSATE TRAP (SIZE PER N.E.C.)
S <sup>D</sup>	SLIDE TYPE DIMMER SWITCH (1000W CAPACITY) LUTRON #DV-1000-WH	DIS	NON-FUSED DISCONNECT SWITCH (FRAME SIZE/# POLES/ENCLOSURE)
	WALL MOUNTED INFRARED OCCUPANCY DETECTOR (800W @120V - 1200W @277V) LITHONIA LIRW OR EQUAL	FDS	FUSED DISCONNECT SWITCH (FRAME SIZE/# POLES/FUSE SIZE/ENCLOSURE)
	WALL MOUNTED INFRARED OCCUPANCY DETECTOR BI LEVEL (800W @120V - 1200W @277V) LITHONIA LIRW-DS OR EQUAL	CS	COMBINATION STARTER (STARTER SIZE/# POLES/ENCLOSURE)
	CEILING MOUNTED OCCUPANCY DETECTOR - LITHONIA #LIMO H OR EQUAL. PROVIDE POWER PACKS AS REQ.	MSF	MOTOR STARTER PROTECTOR (GROUP MOTOR STARTING) SIEMENS PRODUCT #SML + SIZE (OR APPROVED EQUAL)
	DUPLEX RECEPTACLE WALL MOUNTED	■	PANELBOARD (SEE SCHEDULE FOR CONFIGURATION)
	QUADRAPOLE RECEPTACLE WALL MOUNTED	25	MOTOR - NUMBER DENOTES HORSEPOWER
	DUPLEX ISOLATED GROUND RECEPTACLE WALL MOUNTED	PP	POWER POLE WITH 2 SECTIONS
	DUPLEX RECEPTACLE WITH INTEGRAL GROUND FAULT CIRCUIT INTERRUPTER	—	CONDUIT
	EQUIPMENT MOUNTED DUPLEX RECEPTACLE WITH INTEGRAL GROUND FAULT CIRCUIT INTERRUPTER AND WEATHERPROOF COVER	— — —	UNDERFLOOR/UNDERGROUND CONDUIT
	FLUSH MOUNTED MULTI USE FLOOR OUTLET WITH COVER POWER, TELEPHONE AND DATA - AS SPECIFIED	— — —	EMERGENCY OR LOW VOLTAGE CONDUIT
	FLUSH MOUNTED FLOOR RECEPTACLE WITH COVER	— — — — —	BRANCH CIRCUIT HOMERUN: SEE PANELBOARD SCHEDULE FOR NUMBER OF CONDUCTORS REQUIRED
	DUPLEX RECEPTACLE ABOVE COUNTER		
	50 AMP, 3 PH, 3W, 208 VOLT RECEPTACLE, NEMA 3R.		
	50 AMP, 3 PH, 3W, 480 VOLT RECEPTACLE, NEMA 3R.		
	PROVISIONS FOR TELEP/DATA WALL OUTLET 4" SQUARE BOX WITH 3/4" CONDUIT STUB UP		
	INFRARED CONTROLLED FLUSH VALVE SENSORS LV FOR LAVATORIES, URINALS AND TOILETS		
	CEILING MOUNTED TRANSFORMER FOR ELECTRONIC VALVE		
	CONNECT PRE-WIRED FURNITURE - 4 CIRCUITS FROM CEILING. CONCEAL CONDUIT IN COLUMN.		
	1 1/2". TO PRE-WIRED FURNITURE FROM CEILING. CONCEAL CONDUIT IN CEILING.		

AFB	ABOVE FINISHED FLOOR	DISC	DISCONNECT	MSB	MAIN SWITCHBOARD
AFG	ABOVE FINISHED GRADE	EF	EXHAUST FAN	N/C	NORMALLY CLOSED
AL	ALUMINUM	EW	ELECTRIC WATER COOLER	N/O	NORMALLY OPEN
BATT	BATTERY	FWR	FULL VOLTAGE NON REVERSING	PNL	PANEL
CONC	CONCRETE	GFCI	GROUND FAULT CIRCUIT INTERRUPTER	RCP	REFRIGERATION CONTROL PANEL
CONTR	CONTRACTOR	HOA	HAND OFF AUTO	T/M	THERMAL MAGNETIC
CT	CURRENT TRANSFORMER	INST	INSTANTANEOUS	TRANSF	TRANSFORMER
CPT	CONTROL POWER TRANSFORMER	MCC	MOTOR CONTROL CENTER	TYP	TYPICAL
CU	COPPER	MDP	MAIN DISTRIBUTION PANEL	UON	UNLESS OTHERWISE NOTED
				WP	WEATHERPROOF

E001	LEGEND NOTES AND FUTURE SCHEDULE
E002	ELECTRICAL SITE PLAN
E101	LIGHTING PLAN WAREHOUSE AND DOCK
E102	LIGHTING PLANS PENTHOUSES
E201	POWER PLAN WAREHOUSE AND DOCK
E202	POWER PLANS MACHINE, MAINTENANCE AND PENTHOUSES
E501	ELECTRICAL DETAILS
E502	ELECTRICAL DETAILS
E503	ELECTRICAL DETAILS
E601	ELECTRICAL SINGLE LINE DIAGRAM
E602	REFRIGERATION MCP DIAGRAM
E603	PANEL SCHEDULES

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UNITED STATES COLD STORAGE  
PHASE II EXPANSION  
LAKE CITY, FL

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DRAWN: JBS

CHECKED: JBS

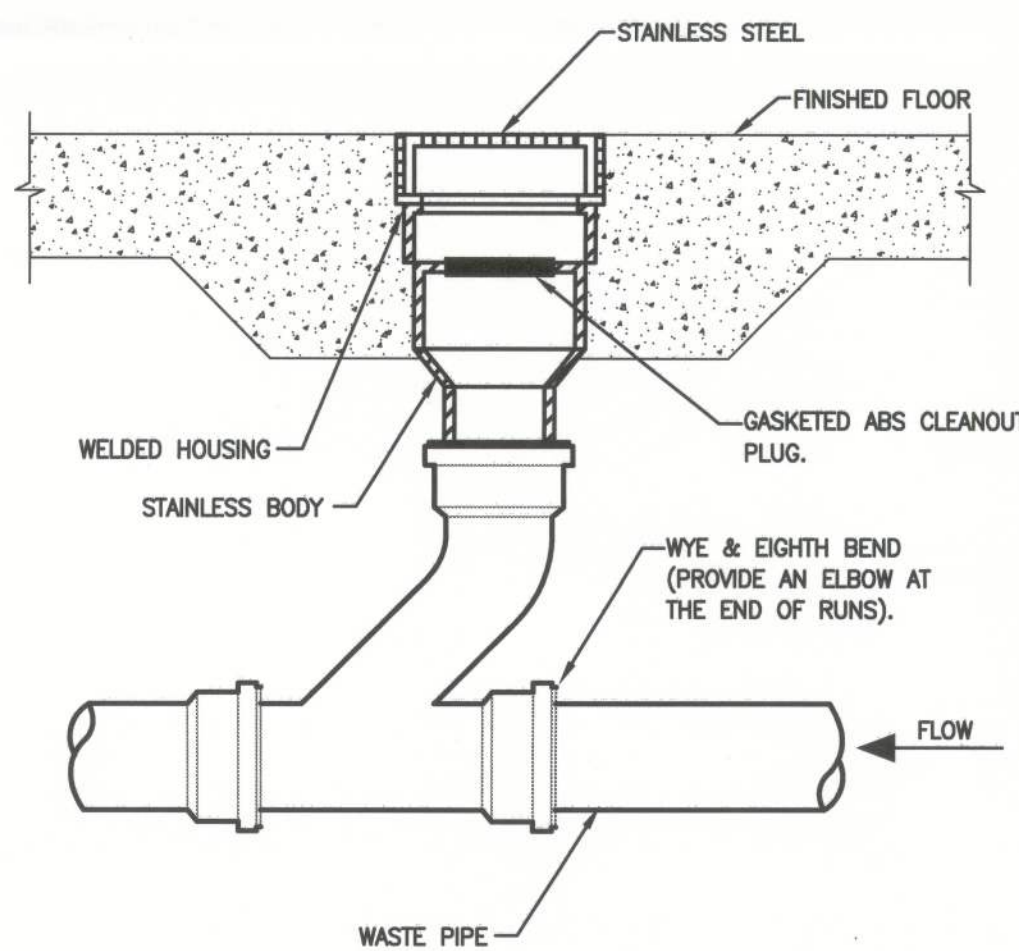
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E001

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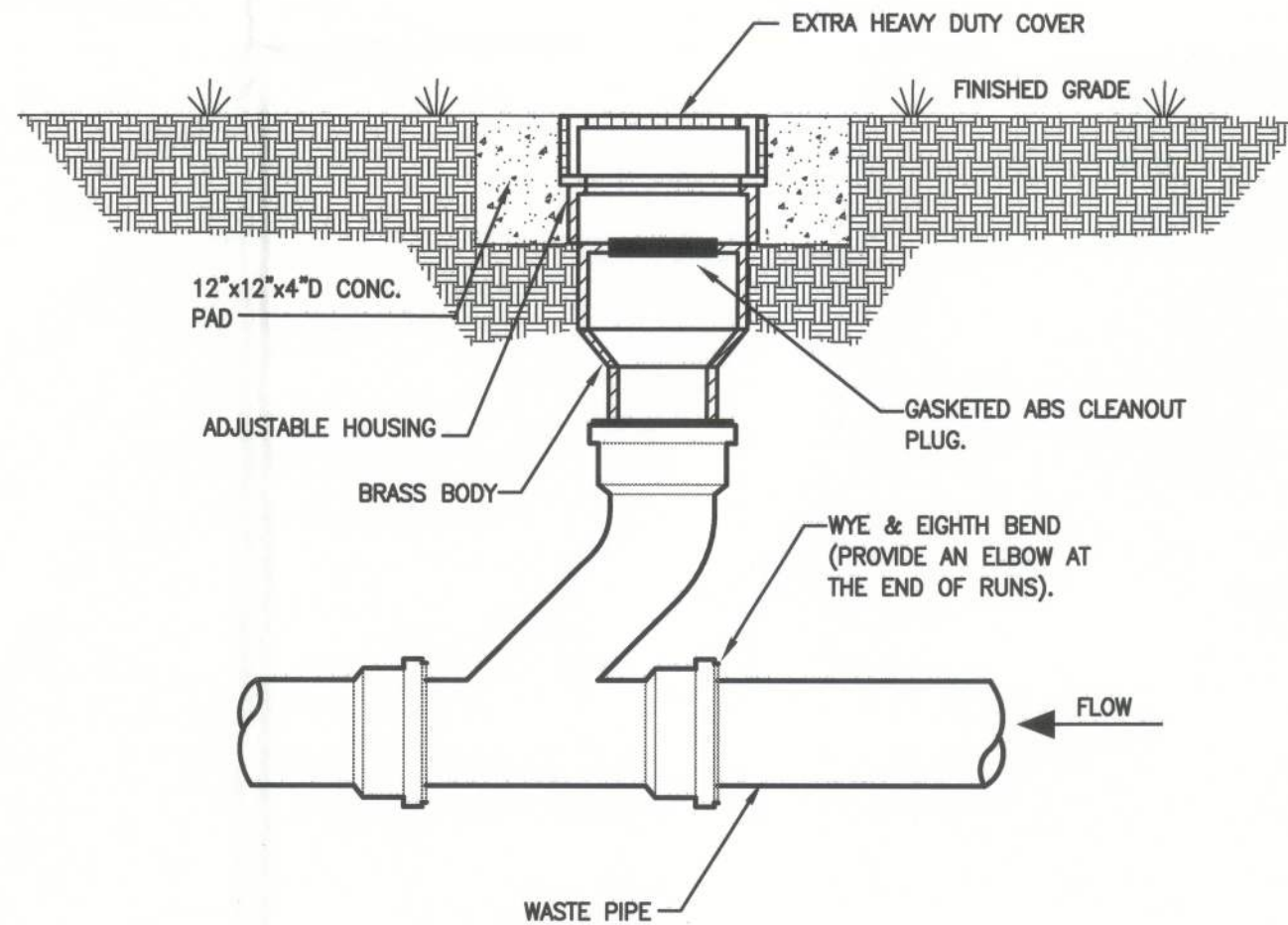
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FLOOR CLEANOUT (FCO-2)

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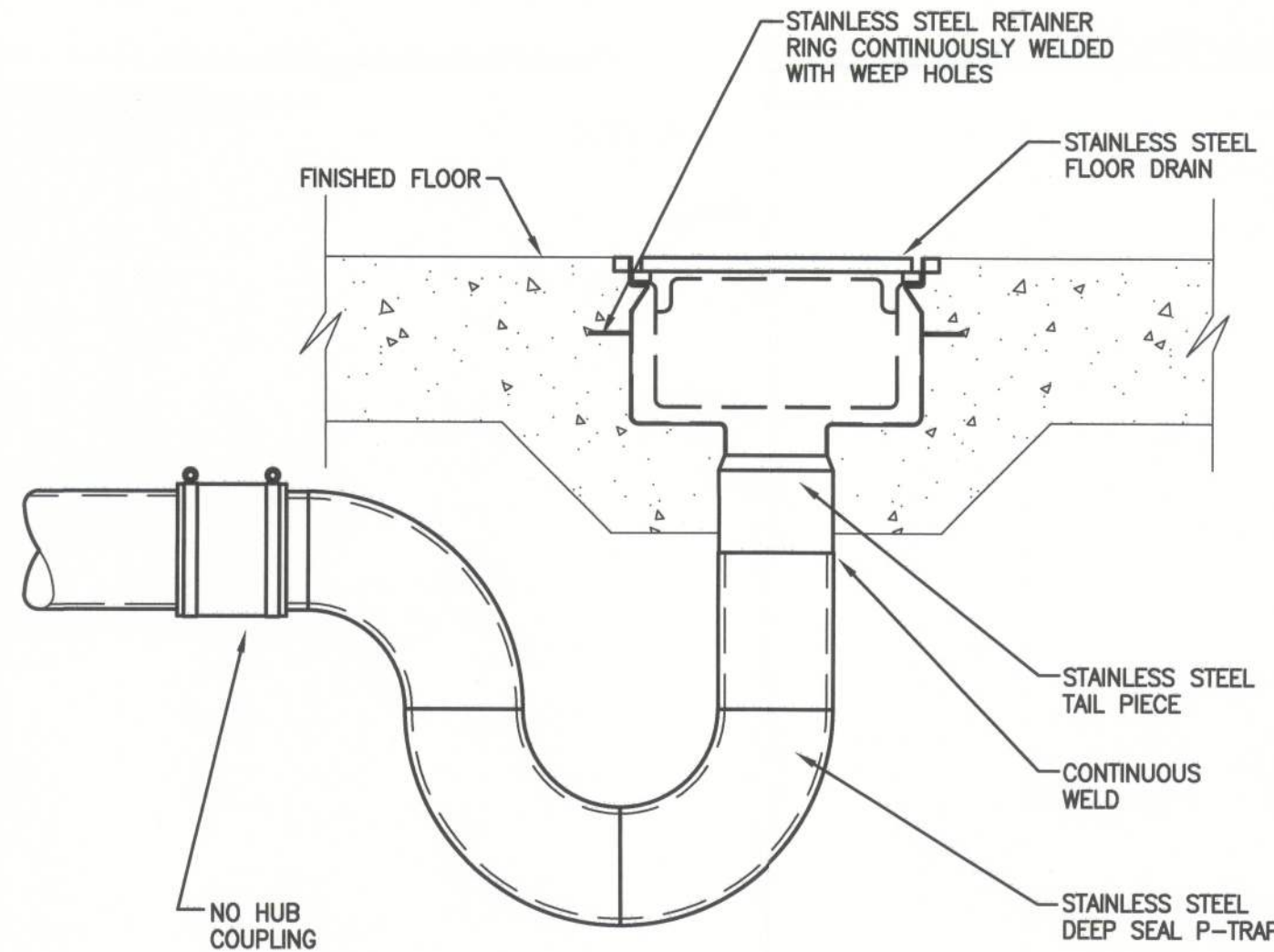
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CLEANOUT ON GRADE (COOG)

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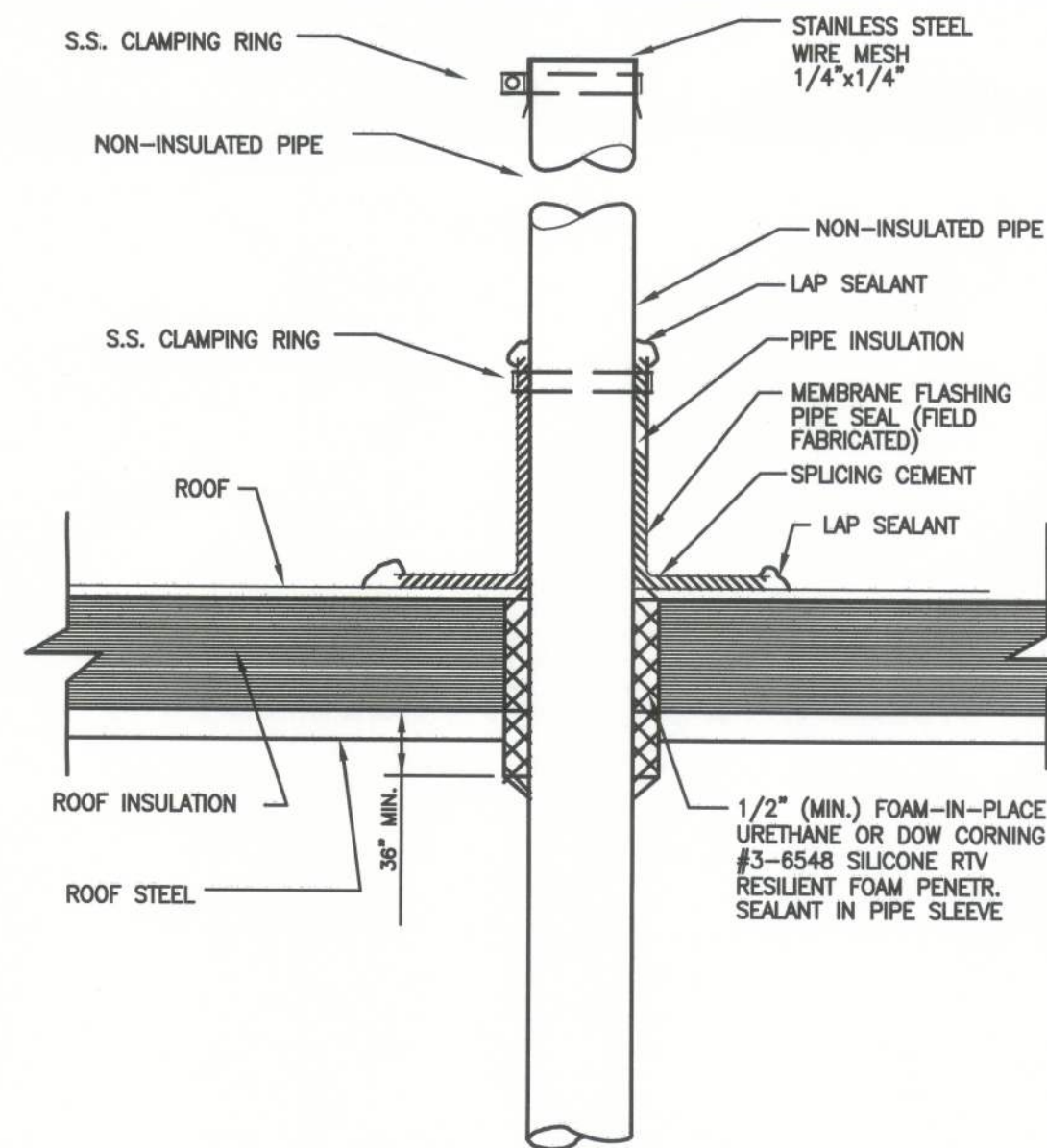
4



FLOOR DRAIN (FD-4)

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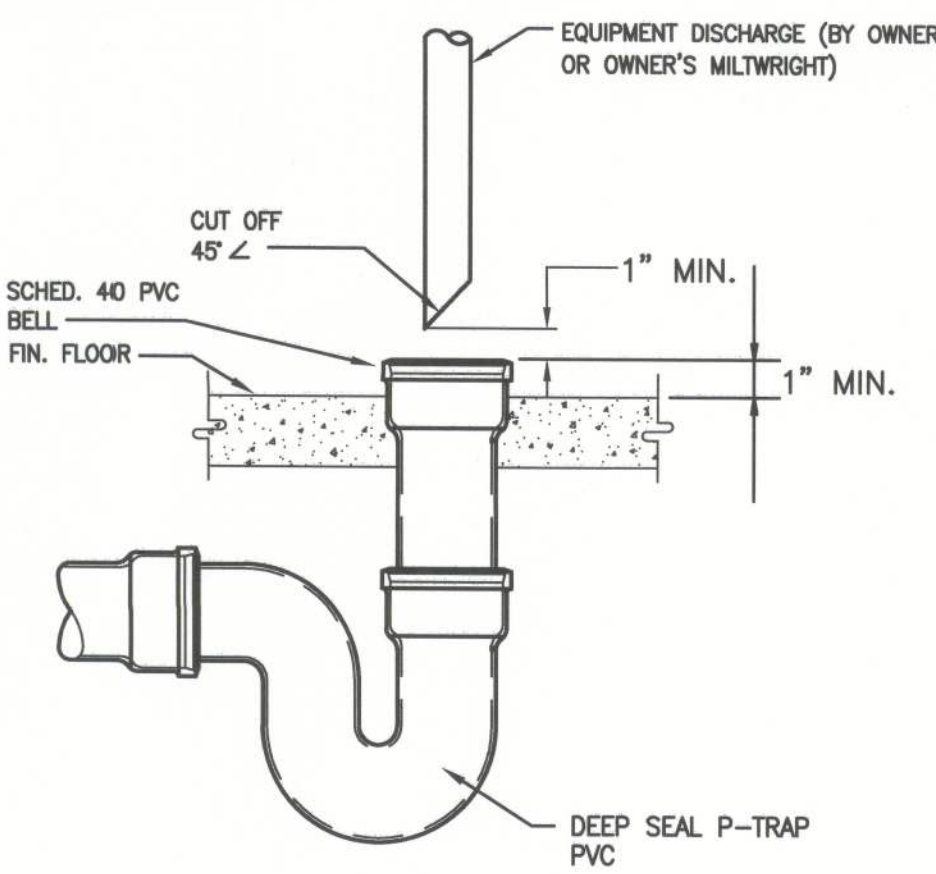
3



VENT THRU ROOF

SCALE: N.T.S.

2



HUB DRAIN (HD-1)

SCALE: N.T.S.

1

NOT FOR CONSTRUCTION

PLUMBING  
DETAILS

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PHASE II EXPANSION  
LAKE CITY, FLORIDA

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A	12-19-12	JPB	PERMIT ISSUE

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SCALE:	NONE

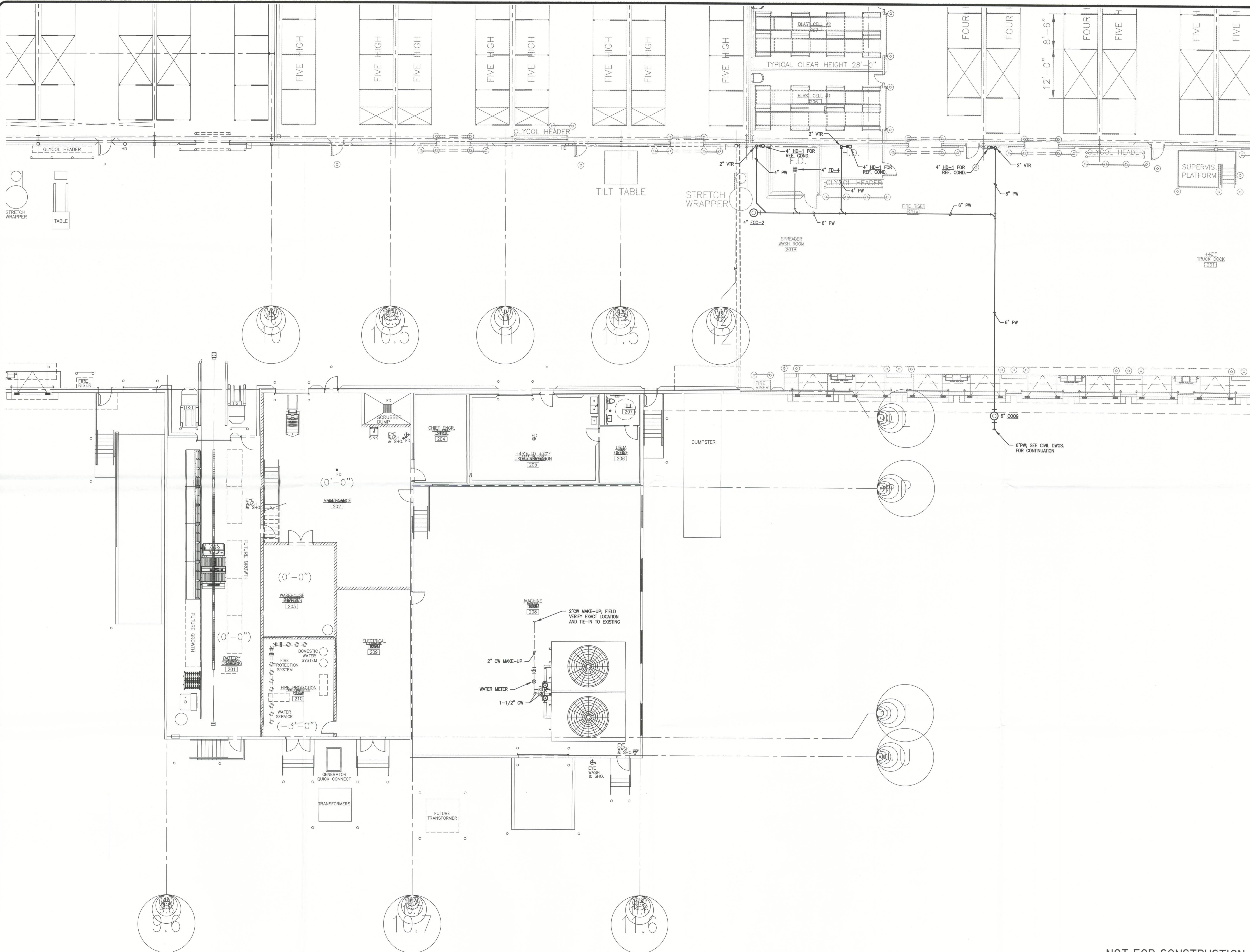
P501  
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12-19-12



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12-19-12

UNITED STATES COLD STORAGE, INC.  
PHASE II EXPANSION  
LAKE CITY, FLORIDA

ENLARGED  
SANITARY &  
PROCESS  
PIPING  
FLOOR PLAN

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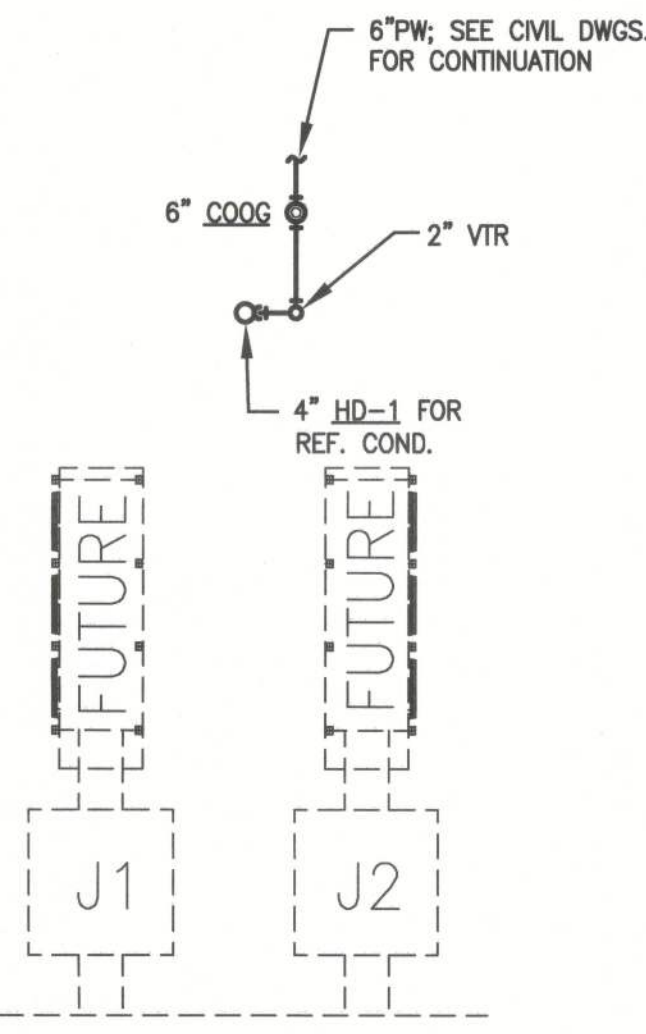
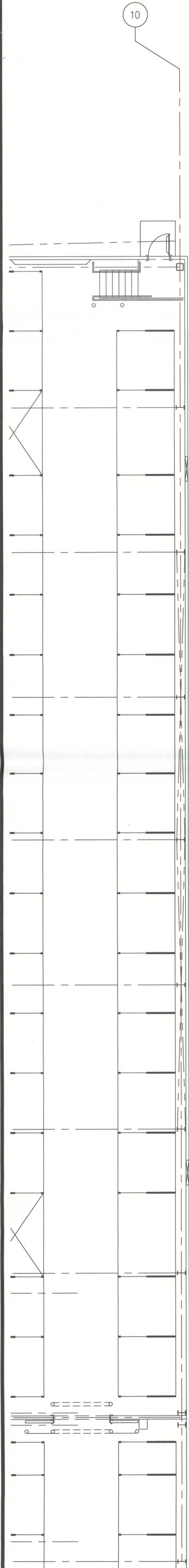
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CHECKED: RMB  
SCALE: 1/8" = 1'-0"

P101  
DRAWING NO.

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UNITED STATES COLD STORAGE, INC.  
PHASE II EXPANSION  
LAKE CITY, FLORIDA

ENLARGED  
SANITARY &  
PROCESS  
PIPING  
FLOOR  
PLAN

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JOB NO.	PB
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P100  
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12-19-12



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<div>1.1 SCOPE</div> <div>1.1.1 THE NOTES, TOGETHER WITH OTHER PROJECT SPECIFICATIONS REFERENCED HEREIN, PIPING DRAWING, AND DIAGRAMS (P&amp;ID), ESTABLISH THE REQUIREMENTS FOR FIELD FABRICATION, ERECTION, EXAMINATION, INSPECTION &amp; TESTING, CLEANING &amp; FLUSHING OF PIPING SYSTEMS AND THEIR COMPONENTS FOR SPECIFIC SERVICES.</div> <div>1.1.2 INTENT IS NOT TO SUBSTITUTE THE CODES AND STANDARDS REFERENCED, BUT TO SUPPLEMENT, AMEND OR LIMIT THEM AS REQUIRED.</div> <div>1.1.3 THE PIPING MATERIAL, SPECIFICATION, PIPING AND INSTRUMENT DIAGRAMS, AND SERVICE INDEX ARE TO BE USED FOR SPECIFIC SERVICES</div> <div>1.2 CODES AND STANDARDS</div> <div>1.2.1 ALL PIPING MATERIALS SHALL BE IN ACCORDANCE WITH THE LATEST EDITIONS AND ADDENDA OF THE APPLICABLE CODES AND STANDARDS LISTED BELOW:</div> <div>ANSI — AMERICAN NATIONAL STANDARD INSTITUTION ASTM — AMERICAN SOCIETY FOR TESTING AND MATERIALS ASME — AMERICAN SOCIETY OF MECHANICAL ENGINEERS AWMA — AMERICAN WATER WORKS ASSOCIATION MSS — MANUFACTURER STANDARDIZATION SOCIETY OF THE VALVE AND FITTING INDUSTRY 3-A — SANITARY STANDARDS, INTERNATIONAL ASSOCIATION OF MILK, FOOD AND AWS — ENVIRONMENTAL SANITARIANS, INC. — AMERICAN WELDING SOCIETY</div> <div>1.2.2 PIPING SYSTEMS SHALL BE DESIGNED IN ACCORDANCE WITH THE FOLLOWING STANDARDS: ASTM-B31.7 — UNFUSED PRESSURE VESSEL CODE ASTM-B31.1 — POWER PIPING (GENERAL PIPING) ASTM-B31.3 — PROCESS PIPING ASTM-B31.5 — REFRIGERATION PIPING (REFRIGERATION SYSTEM) ASTM-B31.4 — FUEL PIPING ASTM-B31.9 — SERVICE PIPING 3-A — SANITARY STANDARDS, MILK AND FOOD PRODUCTS</div> <div>1.2.3 UNLESS OTHERWISE NOTED, ALL UNDERGROUND FERROUS (CAST IRON &amp; BLACK STEEL) PIPES SHALL BE COATED AND/OR WRAPPED IN ACCORDANCE WITH THE STANDARD OF AWMA C-203.</div> <div>1.2.4 ALL STEEL, BUTT-WELDING FITTINGS SHALL CONFORM DIMENSIONALLY TO ANSI B16.9, WITH WALL THICKNESS AT LEAST EQUAL TO THAT OF THE PIPE, WHERE THE FITTING IS HEAVIER THAN THE PIPE, INDICATING WELDING ALIGNMENT TO ANSI CODE IS NOT POSSIBLE, ENDS OF FITTINGS SHALL BE BEVELED TO MEET CODE REQUIREMENTS.</div> <div>1.2.5 PIPE IN SIZES 48" AND SMALLER SHALL CONFORM DIMENSIONALLY TO ANSI B36.10 FOR CARBON STEEL. PIPE WALL THICKNESS SHALL BE AS INDICATED IN THE PIPING MATERIAL SPECIFICATIONS.</div> <div>1.2.6 ALL STEEL SCREWED AND SOCKET WELDING FITTINGS SHALL CONFORM TO ANSI B16.11.</div> <div>2.0 PRODUCTS NOTES</div> <div>2.1 MATERIALS NOTES</div> <div>2.1.1 PIPING MATERIAL SPECIFICATIONS WILL BE USED AS ASSIGNED ON THE DRAWINGS AND SPECIFICATIONS. ANY DEVIATIONS FROM THE PIPING MATERIAL SPECIFICATIONS WILL BE NOTED ON THE PIPING DRAWINGS.</div> <div>2.1.2 MATERIALS COVERED BY THE ABOVE SPECIFICATIONS SHALL BE NEW, FREE FROM DEFECTS AND IMPERFECTIONS.</div> <div>2.1.3 MATERIALS WHICH ARE NOT COVERED BY DETAILED SPECIFICATION SHALL BE STANDARD PRODUCT OF APPROVED MANUFACTURERS AND SUITABLE FOR INTENDED SERVICE.</div> <div>2.1.4 FULL LENGTHS OF PIPES SHALL BE USED WHEREVER POSSIBLE. SHORT LENGTHS OF PIPES WITH COUPLINGS WILL NOT BE PERMITTED.</div> <div>2.1.5 LONG RADIUS WELD ELLS SHALL BE USED WHEREVER POSSIBLE. SHORT RADIUS ELLS WILL NOT BE USED UNLESS A WRITTEN APPROVAL IS SECURED FROM ENGINEER.</div> <div>2.1.6 THE VALVE TYPE: GATE, GLOBE, CHECK, BUTTERFLY, BALL, ETC., SHALL BE AS INDICATED ON PIPING AND INSTRUMENT DIAGRAMS OR PER THE VALVE SPECIFICATIONS FOR SERVICE &amp; FUNCTION. VALVE MATERIALS AND END CONNECTIONS SHALL BE PROVIDED AS SPECIFIED IN PIPING MATERIAL SPECIFICATION.</div> <div>2.1.7 SHUTOFF VALVES ON BOTH SIDES OF A CONTROL VALVE AND THE BY-PASS VALVE SHALL TAKE THE SAME SPECIFICATION AS THE LINE WITH THE HIGHEST RATING.</div> <div>2.1.8 VALVE TRIM MATERIAL SHALL BE MANUFACTURER'S STANDARD FOR SERVICE SPECIFIED.</div> <div>2.1.9 VALVES REQUIRING SPECIAL TRIM OR OTHER FEATURES NOT IN AGREEMENT WITH THE PIPING MATERIAL SPECIFICATION WILL BE NOTED ON THE PIPING AND INSTRUMENT DIAGRAMS.</div> <div>2.1.10 WHERE A VENT LINE, DRAIN LINE, ETC. CONNECTS TO A PROCESS LINE THAT HAS SPECIAL TRIM VALVES, ALL VALVES IN THE CONNECTING LINE SHALL HAVE THE SPECIAL TRIM.</div> <div>2.1.11 CHAIN WHEELS OR EXTENSION STEMS SHALL BE PROVIDED FOR VALVE USED IN NORMAL PLANT OPERATION WHEN BOTTOM HAND WHEEL IS IN EXCESS OF 7'-0" ABOVE NORMAL WORKING LEVEL. CHAIN WHEELS OR EXTENSION STEMS MAY BE BUT ARE NOT NECESSARILY SHOWN ON PIPING DRAWING, BUT ARE REQUIRED.</div> <div>2.1.12 GEAR OPERATORS SHALL BE CONSIDERED FOR VALVES, ONLY WHEN FREQUENT OR RAPID OPERATION IS REQUIRED UNDER UNIFORM OPERATIONS. GEAR OPERATORS WILL BE REQUIRED FOR BLOCK VALVES LARGER THAN 10".</div> <div>2.1.13 A MANUFACTURER'S NAME AND FIGURE NUMBER SHOWN IN PIPING MATERIAL SPECIFICATION DOES NOT REPRESENT A PREFERENCE. THE INTENT IS TO INDICATE QUALITY, DESIGN, MATERIALS, AND CONSTRUCTION REQUIRED. EQUIVALENT ITEMS NOT SPECIFIED BY NAME / MODEL SHALL BE SUBMITTED FOR APPROVAL.</div> <div>2.1.14 PRESSURE AND TEMPERATURE LIMITS FOR VALVES WITH NONMETALLIC SEATING OR LINING MATERIALS SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATION FOR INTENDED SERVICE.</div> <div>2.1.15 STEEL OR STAINLESS STEEL FLANGES AGAINST 125 LBS. CAST IRON FLANGES SHALL BE FLAT FACE.</div> <div>2.1.16 GASKET FOR FLAT FACE FLANGES SHALL BE OF THE FLAT FACE TYPE.</div> <div>2.1.17 WHERE VALVE LININGS EXTEND OVER FLANGE FACING, NO GASKET IS REQUIRED.</div> <div>2.2 WELDING.</div> <div>2.2.1 WELDING PROCEDURES, WELDERS, AND WELDING OPERATORS SHALL BE QUALIFIED IN ACCORDANCE WITH THE ASME BOILER AND PRESSURE VESSEL CODE, SECTION IX AND APPLICABLE ASTM B31 CODE FOR PRESSURE PIPING.</div> <div>2.2.2 ALL WELDING PROCEDURES AND WELDERS SHALL BE QUALIFIED IN COMPLIANCE WITH STANDARD WELDING PROCEDURE QUALIFICATION TEST AND WELDER QUALIFICATION TEST FOR PIPE WELDING.</div> <div>2.2.3 BUTT-WELDING ENDS SHALL BE PREPARED FOR WELDING ACCORDING TO THE APPLICABLE ASTM B31 CODE. BUTT WELDS MADE IN THE EFFECTIVE STRAIGHT RUN OF PIPE, BOTH UP AND DOWNSTREAM OF ANY MEASURING DEVICE SHALL BE GROUNDED FLUSH WITH THE INSIDE PIPE DIAMETER. THE GROUND JOINTS SHALL BE INSPECTED AND APPROVED BY A FIELD REPRESENTATIVE PRIOR TO FURTHER FABRICATION OR INSTALLATION.</div> <div>2.2.4 ALL PIPE ENDS SHALL BE SQUARE AND SMOOTH PRIOR TO WELDING. ALL CHAMFERING SHALL BE DONE BY MACHINING, GRINDING OR FLAME CUTTING.</div> <div>2.2.5 WELDING SHALL NOT BE USED TO JOIN DISSIMILAR METALS. ALL SUCH JOINTS SHALL BE FLANGED OR THREADED ACCORDING TO THE PIPING MATERIAL SPECIFICATION. DIELECTRIC FITTINGS OR FLANGES SHALL BE UTILIZED.</div> <div>2.2.6 TACK WELDS SHALL BE MADE BY QUALIFIED WELDERS. TACK WELDS WHICH ARE NOT REMOVED, WILL BE MADE WITH AN ELECTRODE WHICH IS THE SAME AS THE ELECTRODE TO BE USED FOR THE FIRST PASS. TACK WELDS WHICH HAVE CRACKED WILL BE REMOVED.</div> <div>2.2.7 ALL COMPONENTS (PIPES, FITTINGS, FLANGES AND VALVES) SHALL BE FITTED UP AND RESTRAINED TO ENSURE THAT THE ROOT GAP IS MAINTAINED AT A CLEARANCE OF MINIMUM OF 1/16" AND MAXIMUM OF 1/8" FOR STEEL. BUTT WELDING ENDS.</div> <div>2.2.8 WELDED CONNECTIONS SHALL BE MADE WITH FULL PENETRATION WELDS. BRANCH PIPE REINFORCEMENT WELDING JOINTS SHALL HAVE A MINIMUM THROUGH FILLET WELD EQUAL TO THE THICKNESS OF THE THINNER MATERIALS BEING JOINED.</div> <div>2.2.9 ALIGNMENT: THE INSIDE DIAMETER OF PIPING COMPONENTS TO BE JOINED SHALL BE ALIGNED AS ACCURATELY AS IS PRACTICABLE WITHIN EXISTING TOLERANCES OF DIAMETERS, WALL THICKNESS, AND OUT OF ROUNDNESS. ALIGNMENT SHALL BE PRESERVED DURING WELDING. WHERE ENDS ARE JOINED AND THE INTERNAL MISALIGNMENT EXCEEDS 1/16", IT IS PREFERRED THAT THE COMPONENT WITH THE WALL EXTENDING INTERNAL BE INTERNALLY TRIMMED SO THAT ADJOINING INTERNAL SURFACES ARE APPROXIMATELY FLUSHED. HOWEVER TRIMMING SHALL NOT RESULT IN PIPING COMPONENT WALL THICKNESS LESS THAN MINIMUM DESIGN THICKNESS AND THE CHANGE IN CONTOUR SHALL NOT EXCEED 30°.</div> <div>2.2.10 NO WELDING SHALL BE DONE IF THERE IS IMPINGEMENT OF ANY RAIN, OR HIGH WINDS ON THE WELD AREAS EXCEPT WHEN SUITABLE PROTECTION OR EFFECTIVE SHIELD AGAINST THE RAIN OR WIND IS PROVIDED.</div> <div>2.2.11 SPECIAL PRECAUTIONS SHALL BE TAKEN AT ALL TIMES DURING FABRICATION AND ERECTION TO PREVENT ENTRANCE OF ANY FOREIGN MATTER INTO PIPING OR EQUIPMENT. LOOSE RUST, SLAG, WELD SPATTER, DIRT, OIL, GREASE AND OTHER FOREIGN SUBSTANCES SHALL BE REMOVED FROM INTERIOR SURFACES OF PIPING PRIOR TO CONNECTING PIPING TO EQUIPMENT. PRIOR TO FABRICATION IN SHOP OR FIELD, ALL SURFACES FOR WELDING SHALL BE CLEANED TO BRIGHT METAL AND FREE OF PAINT, OIL, RUST OR OTHER FOREIGN MATTER FOR A DISTANCE OF AT LEAST 2 TIMES THE NOMINAL DIAMETER FROM THE JOINT. AFTER FABRICATION OPEN ENDS OF PIPE LINES SHALL BE CAPPED OR PLUGGED TO KEEP OUT DIRT AND OTHER MATERIALS UNTIL PIPE LINES ARE CONNECTED TO EQUIPMENT.</div> <div>2.2.12 COMPLETED PIPING SHALL BE CLEANED WITH AIR, STEAM AND WATER FLUSHED TO SATISFACTION OF OWNER, ENGINEER, AND THIRD PARTY REPRESENTATIVE BEFORE FINAL CONNECTION TO EQUIPMENT. AFTER COMPLETION OF ANY TESTING WHERE NON-POTABLE SOLUTIONS ARE USED, ALL PARTS OF INSTALLATIONS SHALL BE THOROUGHLY CLEANED.</div> <div>2.2.13 PROTECT ROOF MEMBRANE WHEN WELDING ON THE ROOF. DAMAGE TO THE ROOF MEMBRANE WILL BE REPAIRED BY THE ROOFING CONTRACTOR AT HIS CONTRACTORS EXPENSE.</div> <div>2.3.1 FLANGED JOINTS SHALL BE ARRANGED SO THAT IT IS NOT NECESSARY TO UNDOULY STRAIN THE ASSOCIATED PIPE OR EQUIPMENT TO DISMANTLE THE JOINT.</div> <div>2.3.2 ALL FLANGE JOINTS SHALL BE MADE PERFECTLY SQUARE AND TIGHT WITH THE BOLT HOLES ALIGNED SO THAT THERE IS NO BOLT BENDING. FLANGES SHALL NOT BE ALIGNED BY FORGING OR SPRINGING.</div>	<div>2.3.3 FLANGE BOLTING ARRANGEMENTS SHALL BE MADE SO THAT THE BOLTS HOLES STRADDLE THE CENTERLINE OF THE PIPE.</div> <div>2.3.4 ALL BOLT HOLES SHALL BE FITTED WITH LOCKING WASHERS AND SHALL SHOW A MINIMUM OF TWO COMPLETE THREADS BEYOND THE NUT AFTER TIGHTENING.</div> <div>2.3.5 DURING ASSEMBLY, ALL BOLTS SHALL BE COATED WITH AN APPROVED ANTI-SEIZE COMPOUND AND FITTED WITH SPRING WASHERS OR A SIMILAR LOCKING DEVICE.</div> <div>2.3.6 AFTER ASSEMBLY, ALL FLANGED JOINTS SHALL BE DEGREASED AND RE-PAINTED WITH PRIMER.</div> <div>2.4 THREADED JOINTS</div> <div>2.4.1 THE PIPE ASSEMBLY SHALL BE ARRANGED SO THAT:</div> <div>ALL JOINTS MAY BE DISMANTLED FOR MAINTENANCE WITHOUT FORGING OR SPRINGING THE PIPING. THERE IS ADEQUATE SPACE AROUND THE JOINT TO USE APPROPRIATE TOOLS TO ENSURE THAT THE JOINT IS PROPERLY MADE.</div> <div>2.4.2 THE THREAD SHALL BE MADE WITH UNIFORM TAPERED THREADS PROPERLY CUT WITH SHARP, CLEAN DIES.</div> <div>BEFORE ASSEMBLY:</div> <div>THE CUT THREAD SHALL BE DECREASED TO REMOVE CUTTING LUBRICANT. THE INSIDE OF THE PIPE SHALL BE THOROUGHLY CLEANED OF ALL BURRS OR FOREIGN MATERIAL.</div> <div>2.4.3 DURING ASSEMBLY, THE JOINT SHALL BE MADE PERFECTLY TIGHT WITH AN APPROVED FOOD GRADE SEALANT. UNION TYPE COUPLINGS SHALL BE COATED WITH AN APPROVED TYPE OF ANTI-SEIZE COMPOUND. TEFLON TAPE OR ANY DERIVATIVE IS NOT ACCEPTABLE.</div> <div>AFTER ASSEMBLY, ALL THREADED JOINTS SHALL BE DEGREASED AND RE-PAINTED WITH PRIMER IN ACCORDANCE WITH THE SPECIFICATION FOR PIPING AND EQUIPMENT PAINTING.</div> <div>3.0 EXECUTION</div> <div>3.1 PREPARATION</div> <div>3.1.1 CONTRACTOR SHALL CAREFULLY CHECK AND BECOME FAMILIAR WITH THE ARCHITECTURAL, STRUCTURAL, ELECTRICAL AND MECHANICAL DRAWINGS AND DETAILS AND MAKE NOTE OF ALL LOCATIONS WHERE WALLS, PARTITIONS, CEILINGS, STRUCTURAL MEMBERS, ETC. ARE CALLED FOR TO BE BURRED OR CLOSED IN.</div> <div>3.1.2 MODIFICATIONS TO THE ARRANGEMENT OF PIPING SYSTEMS MAY BE REQUIRED TO SUIT STRUCTURAL CONDITIONS OR TO AVOID INTERFERENCE WITH THE WORK OF OTHER TRADES. CONTRACTOR SHALL FURNISH ALL OFFSETS, ADDITIONAL DETAIL FITTINGS, ETC., AS REQUIRED TO MEET THE INSTALLATION CONDITIONS WHETHER DETAILED ON THE PLANS OR NOT.</div> <div>3.1.3. ANY QUESTIONABLE INFORMATION IN THE SPECIFICATIONS AND DRAWINGS, SHALL BE CALLED TO THE ATTENTION OF THE OWNER'S REPRESENTATIVE FOR CLARIFICATION BEFORE PROCEEDING WITH FABRICATION OR ERECTION OF THE PARTS AFFECTED. IF, IN THE OPINION OF THE CONTRACTOR, ANY ADDITIONAL DETAIL DRAWINGS ARE NECESSARY, THE CONTRACTOR SHALL PREPARE THEM AT HIS OWN EXPENSE, TOGETHER WITH A BILL OF MATERIALS.</div> <div>3.2 INSTALLATION</div> <div>3.2.1 WHENEVER PRACTICABLE, PIPING SHALL BE GROUPED AND RUN OVERHEAD. SPECIFIC ELEVATIONS SHALL BE ESTABLISHED FOR ALL PIPING RUNNING IN ANY ONE DIRECTION AND AT ANOTHER SPECIFIC ELEVATION FOR PIPING RUNNING AT RIGHT ANGLES TO PROVIDE FOR BRANCH CONNECTIONS AND CROSSING OF LINES.</div> <div>3.2.2 PIPING AT PUMP NOZZLES SHALL BE ARRANGED TO PERMIT REMOVAL OF PUMP OR DRIVE WITHOUT REMOVING BLOCK VALVES.</div> <div>3.2.3 PERMANENT STRAINERS SHALL BE PROVIDED AS INDICATED ON PIPING AND INSTRUMENT DIAGRAMS.</div> <div>3.2.4 ALL PIPING SHALL BE ARRANGED AND ALIGNED IN ACCORDANCE WITH THE DRAWINGS. REFERENCE ELEVATIONS GIVEN WAS BASED ON PLANT BENCHMARK ELEVATION. DIMENSIONS WHERE NOTED MUST BE HELD AS CLOSELY AS POSSIBLE. ALL DIMENSIONS ARE TO BE FIELD CHECKED FOR ACCURACY BEFORE PIPE IS FABRICATED. DO NOT SCALE DRAWINGS.</div> <div>3.2.5 RUN PIPING IN WALL CHASES, PIPE SHAT, CEILINGS, RECESSES, ETC., WHERE PROVIDED.</div> <div>3.2.6 DO NOT MITER PIPES TO FORM ELBOWS, NOTCHING STRAIGHT PIPE RUNS TO FORM FULL FIXED TEES OR ANY SIMILAR CONSTRUCTION METHOD.</div> <div>3.2.7 BENDING OF PIPE TO FORM ELBOWS IS NOT BE PERMITTED. BENDING OF TUBING MAY BE PERMITTED PROVIDED IT HAS BEEN REVIEWED AND APPROVED BY OWNER'S ENGINEER AND:</div> <div>THE BEND RADIUS IS AT LEAST 5 TIMES THE PIPE DIAMETER.</div> <div>THE BEND IS FREE OF ANY FLATTENING, WRINKLING, THINNING OR DIAMETER REDUCTION.</div> <div>THE ELBOWS ARE STRESS RELIEVED AFTER BENDING BY AN APPROVED HEAT TREATMENT METHOD.</div> <div>3.2.8 DRAWINGS IN GENERAL ARE TO SCALE. IN ORDER TO CLARIFY THE WORK, HOWEVER, SOME OF THE PIPING MAY BE SHOWN ON THE DRAWINGS NOT TO SCALE. THE CONTRACTOR SHALL USE DIMENSIONS AND GRADES, WHERE GIVEN. ALL DIMENSIONS, SHALL BE CHECKED IN THE FIELD BY THE CONTRACTOR BEFORE FINAL CONNECTIONS ARE FABRICATED. REPORT ANY CONFLICTS TO THE ENGINEER. DO NOT SCALE DRAWINGS.</div> <div>3.2.9 DRAWINGS FOR SMALL BORE PIPING ARE IN GENERAL DIAGRAMMATIC AND THE EXACT LOCATION OF THESE LINES SHALL BE DETERMINED BY THE CONTRACTOR FROM FIELD MEASUREMENTS TAKEN BY HIM. THE ACTUAL ARRANGEMENT OF THE SMALL SIZE PIPING, WHEN ERECTED, SHALL FOLLOW THE GENERAL LOCATIONS SHOWN ON THE DRAWINGS AS FAR AS PRACTICABLE. THE INSTALLATION MADE IN THIS WAY SHALL BE NEAT IN APPEARANCE AND CONVENIENT TO OPERATE, AND SHALL PROVIDE FOR PROPER EXPANSION AND DRAINAGE.</div> <div>3.2.10 INSTALLATION OF PIPING SYSTEMS SHALL BE COORDINATED WITH THE OTHER WORKED / OR WITH EXISTING FACILITIES SO AND TO AVOID BLOCKING DO AND OPENING OF LIGHT FIXTURES, ETC. PIPING SHALL NOT INTERFERE WITH ACCESS TO VALVES OR EQUIPMENT AND SHALL NOT OBSTRUCT PASSAGEWAYS.</div> <div>3.2.11 LINES SHALL NOT BE EXTENDED BY MEANS OF DEAD END BRANCH FOR THE PURPOSE OF PROVIDING SUPPORT.</div> <div>3.2.12 ALL PIPES SHALL BE CUT TO EXACT MEASUREMENT TO BE INSTALLED WITHOUT FORCING, (EXCEPT WHERE COLD SPRINGING IS SPECIFICALLY CALLED FOR). AFTER CUTTING, ENDS SHALL BE REAMED AND CLEANED TO ELIMINATE FOREIGN MATTER.</div> <div>3.2.13 CUTTING OR OTHER WEAKENING OF THE BUILDING STRUCTURE TO FACILITATE PIPING INSTALLATION WILL NOT BE PERMITTED.</div> <div>3.2.14 ALL PIPE PENETRATIONS THROUGH WALLS SHALL BE THROUGH A SLEEVE WHICH IS WHICH IS SEALED AND DOES NOT RESTRAIN PIPE MOVEMENT. ALL PENETRATIONS THROUGH EXTERNAL WALLS OF THE BUILDINGS SHALL BE FINISHED IN AN APPROVED MANNER.</div> <div>PIPE PENETRATIONS SHALL NOT BE USED FOR SUPPORT OR RESTRAINT UNLESS THE WALL HAS BEEN SPECIFICALLY DESIGNED TO ACCEPT THE ADDITIONAL LOADS. WHERE INSULATED PIPE PASSES THROUGH THE WALLS, THE PIPE PENETRATION SHALL ENSURE CONTINUITY OF THE INSULATION AND VAPOR BARRIER.</div> <div>PIPES PASSING THROUGH FIRE RATED WALLS MUST BE FIRE STOPPED IN AN APPROVED MANNER TO MAINTAIN THE INTEGRITY OF THE FIRE RATING.</div> <div>3.2.15 PIPING COMPONENTS (VALVES, FITTINGS OR JOINTS) SHALL NOT BE PLACED WITHIN 12" OF ANY WALL, FLOOR CEILING PENETRATION. SUCH FITTINGS SHALL NOT BE CONCEALED WITH ANY WALL, FLOOR OR CEILING.</div> <div>3.2.16 CLOSE NIPPLES SHALL NOT BE PERMITTED; NIPPLES WITH A SHOULDER LENGTH OF LESS THAN 1-1/2" MUST BE OF SAME SCHEDULE AS CONNECTED PIPE.</div> <div>3.2.17 UNLESS OTHERWISE SHOWN ON THE DRAWINGS, INSTALL ALL SUPPLY PIPING TO COILS, PUMPS AND OTHER EQUIPMENT INCLUDING VALVES AND STRAINERS THEREIN, AT LINE SIZE. IF A REDUCTION IS REQUIRED AT A PUMP OR CONTROL VALVE, THE REDUCER SHALL BE INSTALLED ABUTTING THE INLET AND OR OUTLET OF THE PUMP VALVE.</div> <div>3.2.18 USE ECCENTRIC REDUCING FITTINGS OR ECCENTRIC REDUCING COUPLINGS TO PREVENT POCKETING OF LIQUID OR NON-CONDENSABLES.</div> <div>3.2.19 REDUCTIONS IN LINE SIZE SHALL BE MADE WITH BUTT-WELDING REDUCERS, SWAGE NIPPLES, SCREWED OR SOCKET WELD REDUCERS. DO NOT USE BUSHINGS.</div> <div>3.2.20 ALL PIPE SYSTEMS SHALL BE DESIGNED FOR EXPANSION AND / OR CONTRACTION UNDER START UP, OPERATING, SHUT-DOWN, AND STEAM-OUT CONDITIONS, WITHOUT OVER-STRESSING PIPING, VALVES OR EQUIPMENT.</div> <div>3.2.21 PIPE ANCHORS, GUIDES, HANGERS AND SUPPORTS SHALL BE PROVIDED AS REQUIRED AND IN ACCORDANCE WITH PIPING DRAWINGS AND PIPE SUPPORT DETAILS.</div> <div>3.2.22 SANITARY PIPING AT EQUIPMENT SHALL BE ARRANGED TO FACILITATE COMPLETE AND EASY REMOVAL OF EQUIPMENT. WHERE NECESSARY, REMOVAL OF PIECES WITH UNION OF FLANGE TYPE ENDS SHALL BE INSTALLED AT EQUIPMENT NOZZLES.</div> <div>3.2.23 SYSTEM COMPONENTS WHICH REQUIRE OBSERVATION OPERATION OR MAINTENANCE SUCH AS VALVES, TRAPS, GAUGES, CONTROLS, STRAINERS, DIRT POCKETS, CLEANOUTS, UNIONS AND FLANGES, ETC. SHALL BE LOCATED SO AS TO BE READILY ACCESSIBLE.</div> <div>3.2.24 INSTALL ALL VALVES WITH STEMS IN EITHER AN UPRIGHT (PREFERRED) OR HORIZONTAL POSITION. CONTROL VALVES SHALL BE INSTALLED WITH TOP WORKS UPWARD UNLESS SPECIFICALLY SHOWN OTHERWISE.</div> <div>3.2.25 CHECK VALVES SHALL BE INSTALLED HORIZONTALLY, OR IN A VERTICAL LINE WITH UPWARD FLOW ONLY.</div> <div>3.2.26 ALL PIPING VALVES SHALL BE FREE DRAINING IN THEIR INSTALLED POSITION.</div> <div>3.2.27 CLEANING THE USE OF COMPANION FLANGES IN PIPING SHALL BE LIMITED TO CONNECTIONS AT FLANGED EQUIPMENT AND DISSIMILAR METALS. FIELD JOINTS MAY BE FLANGED WHERE EXPEDIENT AND ECONOMICAL TO AVOID FIELD WELDING OF JOINT REQUIRING HEAT TREATMENT AND EXAMINATION.</div> <div>3.2.28 THE LOCATION OF FLANGED JOINTS ARE SHOWN ON PIPING DRAWINGS, STRADDLE THE CENTER LINES OF PIPE UNLESS OTHERWISE SHOWN AND NOTED. EACH PIPING MATERIAL SPECIFICATION DESCRIBES THE TYPE OF FLANGES TO BE USED TOGETHER WITH THE MATERIAL, FACING ETC.</div> <div>3.2.29 VENTS AND DRAINS SHALL BE PROVIDED FOR PIPING AND EQUIPMENT AS INDICATED ON PIPING AND INSTRUMENTATION DIAGRAMS AND AS REQUIRED FOR THE PURPOSES OF FILLING AND DRAINING SYSTEMS FOR TESTING, START-UP, SHUT-DOWN AND IN BY-PASS PIPING. VENTS AND DRAINS SHALL BE PROVIDED IN ADDITION TO THOSE SHOWN ON PIPING AND INSTRUMENTATION DIAGRAMS WHEN THE PHYSICAL ARRANGEMENT OF PIPING RESULTS IN HIGH AND LOW POINTS THAT CANNOT BE VENTED OR DRAINED THROUGH CONNECTION SHOWN.</div>	<div>3.2.30 ALL DRAINS EMPTYING INTO OPEN OUTLET SHALL BE PROVIDED.</div> <div>3.2.31 PUMP CASING VENTS AND DRAINS SHALL BE PROVIDED.</div> <div>3.2.32 COMPRESSIBLE FLUID CONNECTIONS SHALL BE MADE EITHER ON TOP OR SIDE OF MAIN LINE, NEVER OFF THE BOTTOM.</div> <div>3.2.33 VENT, DRAIN AND SAMPLE CONNECTIONS ON PIPING SHALL BE 3/4" UNLESS OTHERWISE NOTED ON PIPING AND INSTRUMENT DIAGRAMS.</div> <div>3.2.34 VENTS AND DRAINS ON ALL LINES WITH SOCKET WELD VALVES TO HAVE PIPE NIPPLE WITH ONE END PLAN AND ONE END THREADED WITH CAP.</div> <div>3.2.35 INSTRUMENT CONNECTIONS ON PIPING AND EQUIPMENT SUCH AS LOCAL MOUNTED PRESSURE AND TEMPERATURE INSTRUMENTS, GAGE GLASS AND LEVEL CONTROLS, SHALL BE ACCESSIBLE FROM GRADE, PLATFORMS OR LADDERS.</div> <div>3.2.36 SEAL WELDING IS NOT PERMITTED ON SCREWED THERMOMETERS AND THERMOCOUPLES.</div> <div>3.2.37 PLATFORMS SHOULD BE PROVIDED FOR ACCESS WHEN THE LOWER CONNECTIONS OF THE GAGES AND LEVEL CONTROL ON THE PROCESS TANK OR VESSEL ARE 10'-0" AND MORE ABOVE FINISHED SURFACE.</div> <div>3.2.38 ALL CONTROL VALVES SHALL BE ACCESSIBLE FROM GRADE OR PERMANENT PLATFORMS AND CONVENIENTLY LOCATED FOR OPERATION.</div> <div>3.2.39 RELIEF VALVES SHALL BE IN AN UPRIGHT VERTICAL POSITION. WHEN DISCHARGING TO ATMOSPHERE, PROVIDE A 3/4" DIAMETER HOLE AT LOW POINT AND CHAMFER OUTLET PIPE END AT 30 DEGREE ANGLE.</div> <div>3.2.40 PRESSURE RELIEF VALVE DISCHARGING LINES, VENTING NON TOXIC, NON FLAMMABLE GASES OR MEDIA BELOW 140°F TO ATMOSPHERE, SHALL TERMINATE A MINIMUM OF 10' ABOVE ANY SERVICE PLATFORM WITHIN A RADIUS OF 40' OF THE OUTLET. FOR TOXIC AND FLAMMABLE GASES THE CONTRACTOR SHALL SUBMIT A PROPOSED ARRANGEMENT FOR APPROVAL WITH THE OWNER.</div> <div>3.2.41 INSTRUMENTS (I.E. PRESSURE GAUGES, THERMOMETERS, ETC.) WHERE SHOWN ON THE DRAWINGS ARE SHOWN IN THEIR APPROXIMATE LOCATIONS. EXACT LOCATIONS SHALL CONSIDER VISIBILITY AND ANY SPECIAL INSTALLATION REQUIREMENTS, AND SHALL BE AS APPROVED BY OWNER'S REPRESENTATIVES. ANY RELOCATION REQUIRED BECAUSE CONTRACTOR FAILED TO OBTAIN APPROVAL SHALL BE DONE AT CONTRACTOR'S EXPENSE.</div> <div>3.2.42 DRIP LEGS WITH STEAM TRAPS ARE TO BE PROVIDED UPSTREAM OF ALL PRESSURE REDUCING STATIONS, OR TEMPERATURE CONTROL STATIONS, AT LOW POINT OF PIPING SYSTEM AND AT THE END OF HEADERS AND MAINS.</div> <div>3.2.43 INSULATION FOR ALL PIPING AND EQUIPMENT SHALL BE IN ACCORDANCE WITH THE INSULATION SPECIFICATION, NO LOOSE FIBER, WRAP TYPE, OR FIBERGLASS INSULATION SHALL BE PERMITTED ON SITE.</div> <div>4.0 PIPE SUPPORTS</div> <div>4.1.1 WELDING</div> <div>WELDING OF PIPE SUPPORTS WHICH ARE WELDED TO THE PIPE DIRECTLY SHALL CONFORM TO THE SAME REQUIREMENTS AS FOR THE PIPE CONNECTION. ALL WELDING SHALL CONFORM TO THE STANDARD OF LATEST EDITION OF AWS.</div> <div>4.1.2 FABRICATION</div> <div>ALL SUPPORTS, INCLUDING ANCHOR BOLTS, SHALL BE FABRICATED TO THE DIMENSIONS AND MATERIALS CONFORMING TO PIPE SUPPORT DETAIL DRAWINGS UNLESS SPECIFIED OTHERWISE ON THE PIPING DRAWINGS. EACH SUPPORT SHALL BE FABRICATED AND ASSEMBLED SO THAT IT CANNOT BE DISASSEMBLED BY MOVEMENT OF THE SUPPORTED PIPING.</div> <div>4.1.3 ERECTION</div> <div>PIPE SUPPORTS SHALL BE PROPERLY LEVELED AND PLUMBED AS INDICATED ON PIPING DRAWINGS AND PIPE SUPPORT DETAIL SHEETS. SHIMS AND WEDGES MAY BE EMPLOYED FOR LEVELING AND ALIGNMENT OF THE SUPPORTS ON THE GRADE. RIGID TEMPORARY FRAMES OR OTHER SUITABLE DEVICES MAY BE USED SUPPORTING PIPING BEFORE INSTALLATION OF PIPE SUPPORTS. SUCH FRAMES SHALL BE RIGID SO AS NOT TO MISALIGN THE PIPING SYSTEM.</div> <div>4.1.4 SUPPORTS PERMITTING PIPE MOVEMENT</div> <div>SUPPORTS PERMITTING PIPE MOVEMENT SHALL BE ASSEMBLED TO ALLOW THE NECESSARY MOVEMENT OF PIPE AS CAUSED BY THERMAL EXPANSION AND CONTRACTION IN ACCORDANCE WITH THE PIPING DRAWING. REFER TO SPECIFICATIONS AND DETAILS ON DRAWINGS.</div> <div>4.1.5 BRACING</div> <div>THE FIRST NIPPLE AND VALVE OF SMALL CONNECTIONS INCLUDING INSTRUMENT CONNECTIONS TO PIPING, VESSEL OR EQUIPMENT SHALL BE BRACED TO PREVENT DAMAGE / BREAKAGE.</div> <div>5.0 QUALITY CONTROL FOR WELDING</div> <div>5.1 INSPECTION AND MAINTENANCE OF WELDING MACHINE</div> <div>WELDING MACHINES SHALL BE PERIODICALLY INSPECTED AT LEAST ONCE A MONTH.</div> <div>THIS INSPECTION AND MAINTENANCE SHALL BE DONE MAINLY TO CHECK ELECTRICAL INSULATION, INTERNAL TROUBLES OF THE MACHINES, LUBRICATION, AND ADJUSTMENT OF ELECTRIC CURRENT FOR THE MACHINES.</div> <div>ALL WELDING MACHINES SHALL BE NUMBERED FOR QUANTITY AND QUALITY CONTROL PURPOSE AND SHALL BE PERIODICALLY RECORDED ON A LIST SHOWING THE LOCATIONS AND CONDITIONS OF THE WELDING MACHINES BEING USED.</div> <div>5.1.2 INSTALLATION</div> <div>LOCATION OF WELDING MACHINES AND SWITCHBOARDS SHALL BE DECDED IN CONSULTATION WITH OWNER TO PREVENT DISTURBING OTHER WORK AND TO PREVENT OVERLOADING OF THE SWITCH BOARDS, CABLES AND ELECTRICAL POWER SOURCES.</div> <div>5.1.3 ELECTRICAL CABLES, SWITCH AND CONNECTIONS FOR WELDING MACHINES SHALL BE CAREFULLY CHECKED AND REPAIRED AT LEAST ONCE A MONTH AND BEFORE OPERATING THE WELDING MACHINES.</div> <div>5.1.4 PORTABLE POWER CABLES USED WITH WELDING MACHINES SHALL BE CAREFULLY EXAMINED EVERY DAY AND REPAIRED AS NECESSARY.</div> <div>5.2.1 QUALIFICATION OF WELDERS</div> <div>ALL WELDING ON PIPING SHALL BE CARRIED OUT BY SUITABLY QUALIFIED WELDERS, WITH RECENT SIMILAR EXPERIENCE, WHO (MUST DOCUMENT AND COPY BE ON FILE WITH CONSTRUCTION MANAGER) HAVE PASSED AN APPROVED QUALIFICATION TEST WITHIN ONE MONTH OF COMMENCING WORK.</div> <div>THE REQUIRED QUALIFICATION TESTS SHALL:</div> <div>BE CARRIED OUT WITH THE MOST CRITICAL MATERIALS TO BE USED IN THE SYSTEM. TESTS ON MORE THAN ONE MATERIAL MAY BE NECESSARY.</div> <div>USE WELDING METHOD APPROPRIATE FOR THE INSTALLATION.</div> <div>TAKE INTO ACCOUNT WELDING POSITION IN DIFFICULT LOCATIONS.</div> <div>BE APPROVED AND WITNESSED BY OWNER OR THIRD PARTY REPRESENTATIVE.</div> <div>OWNER RESERVES THE RIGHT TO REJECT ANY WELDER, WHO IN THE OPINION OF OWNER OR THIRD PARTY REPRESENTATIVE, DOES NOT HAVE SUITABLE QUALIFICATIONS, EXPERIENCE OR COMPETENCE FOR THE REQUIRED WORK.</div> <div>SEE SECTION 2.2.1 FOR RECOMMENDED TESTING PROCEDURE.</div> <div>5.2.2 WELDER CERTIFICATES</div> <div>CERTIFICATES SHALL BE GIVEN BY INSPECTION ENGINEER TO WELDERS WHO HAVE PASSED THE QUALIFICATIONS TEST. ALL WELDERS SHOULD KEEP THESE CERTIFICATES WITH THEM DURING THE WELDING WORK, SO THAT UPON REQUEST THEY CAN BE SHOWN.</div> <div>5.2.3 IDENTIFICATION OF WELD</div> <div>AN IDENTIFICATION NUMBER SHALL BE GIVEN TO EACH WELDER. EACH WELD SHALL BE IDENTIFIED BY THE WELDER'S IDENTIFICATION NUMBER. THIS SHALL BE MARKED ON THE WELDED SEAM OR ADJACENT PLACE UNLESS OTHERWISE ELSEWHERE, SO THAT IN THE EVENT OF FAILURE OF THE WELD TO PASS INSPECTION, THE WELD MAY BE TRACED TO THE WELDER.</div> <div>6.0 TESTING</div> <div>6.0.1 THE CONTRACTOR SHALL TAKE FULL RESPONSIBILITY FOR ARRANGING AND EXECUTING ALL TESTING IN ACCORDANCE WITH SECTION AND INTERPRETATION OF RESULTS, INCLUDING ALL COSTS AND ENSURING THAT THE APPROPRIATE INSPECTORS ARE PRESENT TO WITNESS THE TESTS.</div> <div>AT LEAST TWO (2) WORKING DAYS NOTICE IN WRITING SHALL BE GIVEN TO OWNER OR THIRD PARTY REPRESENTATIVE OF ANY TEST TO BE DONE ON ANY PART OF THE PIPING SYSTEM.</div> <div>WHERE SUCH NOTICE IS NOT GIVEN, OWNER SHALL HAVE THE RIGHT TO REQUEST THAT THE TESTS BE REPEATED AND RE-TESTING SHALL BE AT THE CONTRACTOR'S EXPENSE.</div> <div>WHILE THE INTERPRETATION OF THE TEST RESULTS IS THE CONTRACTORS' RESPONSIBILITY, OWNER RESERVES THE RIGHT TO HAVE THE RESULTS INTERPRETED BY A THIRD PARTY AT THE CONTRACTORS EXPENSE.</div> <div>THE CONTRACTOR SHALL PROVIDE AT NO COST, ALL FILMS AND OTHER INFORMATION NEEDED DURING SUCH TEST.</div> <div>WHERE THERE IS A CONFLICT IN THE INTERPRETATION, OWNER SHALL HAVE THE OPTION TO ACCEPT EITHER INTERPRETATION OR REQUEST A RE-TEST.</div> <div>6.1 WELD INSPECTION</div> <div>6.1.1 WELDS ARE TO BE INSPECTED IN ACCORDANCE WITH THE EXAMINATION AND ACCEPTANCE CRITERIA OF ASME B31-3 AND B31-9.</div> <div>6.1.2 LINE CHECKS BEFORE PRESSURE TEST</div> <div>AFTER COMPLETION OF THE FABRICATION AND INSTALLATION WORK AND PRIOR TO PRESSURE TEST, LINE CHECK SHALL BE CARRIED OUT FOR ALL WORK TO ASSURE THAT WORK HAS BEEN PERFORMED PROPERLY AND THAT QUALITY OF WORK IS ACCEPTABLE.</div>	<div>CHECK POINTS:</div> <div>THIS SHALL INCLUDE THE FOLLOWING CONFIRMATION OF OVERALL AND INDIVIDUAL WORKMANSHIP; IT SHALL INCLUDE, BUT NOT BE LIMITED TO, THESE ITEMS:</div> <div>LINES AND COMPONENTS</div> <div>PIPING LAYOUT / INSTALLATION IS IN ACCORDANCE WITH THE APPLICABLE DRAWING INCLUDING P &amp; ID. SIZE, DIMENSIONS, RATINGS, AND MATERIAL SPECIFICATIONS ARE IN ACCORDANCE WITH THE APPLICABLE DRAWINGS AND SPECIFICATIONS.</div> <div>ELBOWS, TEES, REDUCERS AND OTHER FITTINGS ARE IN ACCORDANCE WITH THE APPLICABLE DRAWINGS.</div> <div>DRAINS, VENTS, THERMAL EXPANSION REQUIREMENTS, HEADERS AND OTHER COMPONENTS ARE IN ACCORDANCE WITH APPLICABLE DRAWINGS.</div> <div>7.0 PRESSURE TEST</div> <div>7.1 GENERAL</div> <div>7.1.1 PRESSURE TESTS SHALL BE PERFORMED IN THE PRESENCE OF OWNER OR THIRD PARTY REPRESENTATIVE</div> <div>7.1.2 TEST MEDIA SHALL BE WATER EXCEPT THAT PLANT AIR, MAY BE USED IF APPROVED BY OWNER OR THIRD PARTY REPRESENTATIVE.</div> <div>7.1.3 NO INSULATION SHOULD BE INSTALLED BEFORE TESTING. IF INSULATION IS APPLIED BEFORE TESTING, ALL WELDS AND SCREWED CONNECTIONS SHALL BE LEFT EXPOSED UNTIL TESTING IS COMPLETED.</div> <div>7.2 EXTENT OF TEST PRESSURE</div> <div>7.2.1 PIPING SYSTEM SHALL BE FULLY PRESSURE TESTED NOT ONLY FOR FIELD FABRICATED PIPING BUT ALSO FOR SHOP FABRICATED PIPING.</div> <div>7.2.2 THE FOLLOWING PIPING COMPONENTS SHOULD NOT BE INCLUDED IN THE PRESSURE TEST AND SHOULD BE ISOLATED BY VALVES OR OTHER SUITABLE MEANS.</div> <div>PUMPS, TURBINES AND COMPRESSORS, ASSOCIATED LINE AND SEAL OIL SYSTEMS WHICH COULD BE IMPAIRED BY THE PRESENCE OF WATER, CONTROL VALVES, SAFETY VALVES, FLAME ARRESTERS, RUPTURE DISCS AND FILTER ELEMENTS, PRESSURE GAGES, FLOW METERS AND OTHER INSTRUMENTS AS SPECIFIED BY THE OWNER OR THIRD PARTY INSPECTOR, EXPANSION JOINTS, STEAM TRAPS. ANY OTHER EQUIPMENT DESIGNATED BY THE OWNER OR THIRD PARTY INSPECTOR.</div> <div>7.2.3 LINES AND SYSTEMS WHICH ARE OPEN TO THE ATMOSPHERE, SUCH AS DRAINS, VENTS, OPEN SAFETY VALVE DISCHARGES, AND ATMOSPHERIC SEWERS, DO NOT REQUIRE PRESSURE TESTING. OTHER THAN THOSE REQUIRED BY MECHANICAL BLDG. CODE AND STATE REQUIREMENTS.</div> <div>7.2.4 INSTRUMENT TAKE-OFF PIPING SHALL BE TESTED UP TO THE FIRST BLOCK VALVE WITH THE PIPING OR EQUIPMENT TO WHICH IT IS CONNECTED, EXCEPT FOR PIPING FOR PRESSURE GAUGES WHICH SHALL BE TESTED UP TO THE PIPE COUPLINGS TO BE PLUGGED BEFORE THE PRESSURE GAUGES ARE INSTALLED.</div> <div>7.2.5 PIPING SHALL BE ISOLATED BY VALVES OR TEST BLINDS AT THE POINT OF JUNCTION OF TWO DESIGN CONDITIONS, WHICH HAVE DIFFERENT TEST PRESSURES.</div> <div>7.3 TEST PRESSURES</div> <div>SPECIFIC TESTING REQUIREMENTS AND PROCEDURES ON PIPING AND EQUIPMENT MUST BE REVIEWED AND APPROVED BY OWNER'S ENGINEER PRIOR TO START OF TESTING. IN GENERAL THE TESTS WILL BE IN ACCORDANCE WITH THE REQUIREMENTS OF THE APPLICABLE ASME B-31 CODE.</div> <div>7.3.1 HYDROSTATIC TEST</div> <div>7.3.1.1 THE HYDROSTATICALLY TEST PRESSURE TO BE USED FOR EACH LINE SHALL BE NOT LESS THEN 1.5 TIMES THE DESIGN PRESSURE, UNLESS THE TEST PRESSURE OF THE WEAKEST ELEMENT IN THE SYSTEM BEING TESTED IS LOWER THAN THAT. TEST PRESSURE SHALL NORMALLY BE MAINTAINED FOR A 4 TO 6 HOUR PERIOD; MINIMUM TIME ALLOWABLE IS 1 HOUR.</div> <div>7.4 RETEST</div> <div>REPAIRS OR ADDITIONS MADE AFTER THE PRESSURE TEST, SHALL BE RETESTED HYDROSTATICALLY OR PNEUMATICALLY WITH THE APPROVAL OF THE OWNER'S ENGINEER OR THIRD PARTY REPRESENTATIVE AT CONTRACTORS EXPENSE.</div> <div>8.0 RECORDS</div> <div>FABRICATION DETAILS AND RESULTS OF INSPECTION OF PIPING SHALL BE RECORDED ON THE PIPING DRAWINGS AND ATTACHED INSPECTION RECORD SHEETS.</div> <div>10 IDENTIFYING DEVICES AND LABELS</div> <div>10.1 SUBMITTALS</div> <div>A. PRODUCT DATA FOR IDENTIFICATION MATERIALS AND DEVICES B. SAMPLES OF COLOR, LETTERING STYLE, AND EACH GRAPHIC REPRESENTATION REQUIRED FOR EACH IDENTIFICATION MATERIAL AND DEVICE. C. VALVE SCHEDULES: SUBMIT VALVE SCHEDULES FOR EACH PIPING SYSTEM. REPRODUCE ON STANDARD-SIZED BOND PAPER, TABULATE VALVE NUMBER, PIPING SYSTEM, SYSTEM ABBREVIATION (AS SHOWN ON TAG), LOCATION OF VALVE (ROOM OR SPACE), AND VARIATIONS FOR IDENTIFICATION MARK VALVES INTENDED FOR EMERGENCY SHUTOFF AND SIMILAR SPECIAL USES, FURNISH EXTRA COPIES (IN ADDITION TO MOUNTED COPIES) FOR MAINTENANCE MANUALS.</div> <div>10.2 QUALITY ASSURANCE</div> <div>A. COMPLY WITH ASME A13.1, FOR LETTERING SIZE, LENGTH OF COLOR FIELD, COLORS AND VIEWING ANGLES OF IDENTIFICATION DEVICES.</div> <div>10.3 SEQUENCING AND SCHEDULING</div> <div>A. COORDINATE INSTALLATION OF IDENTIFYING DEVICES AFTER COMPLETION OF COVERING AND PAINTING WHERE DEVICES ARE APPLIED TO SURFACES. INSTALL IDENTIFYING DEVICES PRIOR TO INSTALLATION OF ACOUSTICAL CEILINGS AND SIMILAR CONCEALMENT.</div> <div>10.4 EQUIPMENT NAMEPLATES</div> <div>10.4.1 METAL OR ENGRAVED PLASTIC</div> <div>10.4.2 NAMEPLATE PERMANENTLY FASTENED TO EQUIPMENT AND HAVING DATA ENGRAVED OR STAMPED.</div> <div>10.4.3 DATA: MANUFACTURER, PRODUCT NAME, MODEL NUMBER, SERIAL NUMBER, CAPACITY, OPERATING AND POWER CHARACTERISTICS, LABELS OR TESTED COMPLIANCES, AND ESSENTIAL DATA.</div> <div>10.4.4 LOCATION: AN ACCESSIBLE AND VISIBLE LOCATION</div> <div>10.4.5 SUBMIT SAMPLES FOR APPROVAL</div> <div>10.5 PLASTIC PIPE MARKERS: MANUFACTURERS STANDARD PRE-PRINTED, SEMI-RIGID SNAP-ON, COLOR-CODED PIPE MARKERS CONFORMING TO ASME A13.1.</div> <div>10.6 PRESSURE-SENSITIVE PIPE MARKERS: MANUFACTURERS STANDARD PRE-PRINTED COLOR-CODED, PRESSURE SENSITIVE VINYL PIPE MARKERS, WITH PERMANENT ADHESIVE CONFORMING TO ASME A13.1.</div> <div>10.7 PIPES SMALLER THAN 6 INCHES: FULL-BAND PIPE MARKERS, EXTENDING 360 DEGREES AROUND PIPE AT EACH LOCATION.</div> <div>10.8 PLASTIC PIPE MARKERS: MANUFACTURERS STANDARD PRE-PRINTED, SEMI-RIGID SNAP-ON, COLOR-CODED PIPE MARKERS CONFORMING TO ASME A13.1.</div> <div>10.9 PRESSURE-SENSITIVE PIPE MARKERS: MANUFACTURERS STANDARD PRE-PRINTED COLOR-CODED, PRESSURE SENSITIVE VINYL PIPE MARKERS, WITH PERMANENT ADHESIVE CONFORMING TO ASME A13.1.</div> <div>10.7 PIPES SMALLER THAN 6 INCHES: FULL-BAND PIPE MARKERS, EXTENDING 360 DEGREES AROUND PIPE AT EACH LOCATION.</div> <div>10.8 PIPES 6 INCHES AND LARGER: EITHER FULL-BAND OR STRIP-TYPE PIPE MARKERS, AT LEAST 3 TIMES THE LETTER HEIGHT AND OF LENGTH REQUIRED FOR LABEL.</div> <div>10.9 LETTERING: MANUFACTURER'S STANDARD PRE-PRINTED TERMS AS SELECTED BY OWNER'S ENGINEER. MUST MATCH EXISTING.</div> <div>10.10 LETTERING: USE PIPING SYSTEM TERMS AS INDICATED AND ABBREVIATE ONLY AS NECESSARY FOR EACH APPLICATION LENGTH.</div> <div>10.10.1 ARROWS: EITHER INTEGRALLY WITH PIPING SYSTEM SERVICE LETTERING (TO ACCOMMODATE BOTH DIRECTIONS), OR AS SEPARATE UNIT, ON EACH PIPE MARKER TO INDICATE DIRECTION OF FLOW.</div> <div>10.11 PLASTIC TAPE: MANUFACTURER'S STANDARD COLOR-CODED, PRESSURE SENSITIVE, SELF-ADHESIVE, VINYL TAPE AT LEAST 3-MILS THICK.</div>	<div>10.11.1 WIDTH: 1-1/2-INCHES WIDE ON PIPES WITH OUTSIDE DIAMETER (INCLUDING INSULATION) LESS THAN 6-INCHES; 2-1/2 -INCHES WIDE FOR LARGER PIPES.</div> <div>10.11.2 COLOR: COMPLY WITH ASME A13.1, EXCEPT WHERE ANOTHER COLOR SELECTION IS INDICATED.</div> <div>10.12 VALVE TAGS: STAMPED OR ENGRAVED WITH 1/4-INCH LETTERS FOR PIPING SYSTEM ABBREVIATION AND 1/2 INCH SEQUENCED NUMBERS DESIGNATING WHICH PORTIONS OF A PARTICULAR SYSTEM THE VALVE CONTROLS. PROVIDE A 5/32-INCH HOLE FOR FASTENER.</div> <div>10.12.1 ALL MAIN AND BRANCH SHUT OFF VALVES SHALL BE TAGGED.</div> <div>10.12.2 MATERIAL: 18-GAGE STAINLESS STEEL.</div> <div>10.12.3 SIZE: 2-INCH DIAMETER, EXCEPT AS OTHERWISE INDICATED.</div> <div>10.12.4 PROVIDE TWO TYPE WRITTEN CHARTS INDICATING THE VALVE NUMBERS TOGETHER WITH THEIR LOCATION AND USE. MOUNT THE CHARTS IN 8-1/2 -NCH BY 11-INCH VALVE SCHEDULE FRAME WITH PROVISIONS FOR MOUNTING TO THE WALL.</div> <div>10.12.5 NUMBER AND METHOD OF VALVE IDENTIFICATION WILL BE PROVIDED BY OWNER'S ENGINEER.</div> <div>10.13 VALVE TAG FASTENERS: STAINLESS STEEL S-HOOKS.</div> <div>10.13.1 SECURELY FASTEN THE DISC TAG TO THE VALVE STEM OR HANDLE.</div> <div>10.14 ACCESS PANEL MARKERS: 1/16-INCH THICK LAMINATE MARKERS, WITH ABBREVIATED TERMS AND NUMBERS CORRESPONDING TO CONCEALED VALVE. PROVIDE 1/8 INCH CENTER HOLE FOR ATTACHMENT.</div> <div>10.5 EXECUTION</div> <div>10.5.1 LABELING AND IDENTIFYING</div> <div>10.5.1.1 INSTALL PIPE MARKERS ON EACH PIPING SYSTEM. INCLUDE ARROWS SHOWING NORMAL DIRECTION OF FLOW.</div> <div>10.5.2 LOCATE PIPE MARKERS AND COLOR BANDS AS FOLLOWS WHEREVER PIPING IS EXPOSED TO FINISHED SPACES, MACHINE ROOMS, ACCESSIBLE MAINTENANCE SPACES (SHAFTS, TUNNELS, PLENUMS) AND EXTERIOR NON-CONCEALED LOCATIONS.</div> <div>10.5.2.1 NEAR EACH VALVE AND CONTROL DEVICE</div> <div>10.5.2.2 NEAR EACH BRANCH CONNECTION, EXCLUDING SHORT TAKE-OFFS FOR FIXTURES AND TERMINAL UNITS. MARK EACH PIPE AT BRANCH, WHERE FLOW PATTERN IS NOT OBVIOUS.</div> <div>10.5.2.3 NEAR PENETRATIONS THRU WALLS, FLOORS, CEILINGS, OR ENTER NON-ACCESSIBLE ENCLOSURES.</div> <div>10.5.2.4 AT ACCESS DOORS, MANHOLES, AND SIMILAR ACCESS POINTS THAT PERMIT VIEW OF CONCEALED PIPING.</div> <div>10.5.2.5 NEAR MAJOR EQUIPMENT ITEMS AND OTHER POINTS OF ORIGINATION AND TERMINATIONS.</div> <div>10.5.2.6 SPACED AT A MAXIMUM OF 50- FEET INTERVALS ALONG EACH RUN. REDUCE INTERVALS TO 20 FEET IN CONGESTED AREAS OF PIPING AND EQUIPMENT.</div> <div>10.5.2.7 ON PIPING ABOVE REMOVABLE ACOUSTICAL CEILINGS.</div> <div>10.5.3 IDENTIFY PIPING AS FOLLOWS:</div> <table><tr><th>PIPE LINE CONTENTS</th><th>COLOR FIELD</th><th>COLOR OF LETTERS IN LEGEND</th></tr><tr><td>COLD WATER</td><td>GREEN</td><td>BLACK</td></tr></table> <div>10.5.4 SIZE PIPING IDENTIFICATION AS FOLLOWS:</div> <table><tr><th>OUTSIDE DIAMETER OF PIPE OR PIPE INSULATION</th><th>LENGTH OF COLOR FIELD</th><th>SIZES OF LETTERS</th></tr><tr><th>INCHES</th><th>MILLIMETERS (MM)</th><th>INCHES</th><th>MILLIMETERS (MM)</th></tr><tr><td>3/4 TO 1</td><td>19 TO 32</td><td>8</td><td>200</td><td>1/2</td><td></td></tr><tr><td>1-1/2 TO 2</td><td>38 TO 51</td><td>8</td><td>200</td><td>3/4</td><td></td></tr><tr><td>2-1/2 TO 6</td><td>64 TO 150</td><td>12</td><td>300</td><td>1-1/4</td><td></td></tr><tr><td>8 TO 12</td><td>200 TO 250</td><td>24</td><td>600</td><td>2-1/2</td><td></td></tr></table> <div>10.5.5 EQUIPMENT: INSTALL ENGRAVED PLASTIC LAMINATE SIGNS OR EQUIPMENT MARKERS ON OR NEAR EACH MAJOR ITEM OF MECHANICAL EQUIPMENT. PROVIDE SIGNS FOR FOLLOWING GENERAL CATEGORIES OF EQUIPMENT.</div> <div>A) ALL OWNER FURNISHED EQUIPMENT AND ACCESSORIES. B) MAIN CONTROL AND OPERATING VALVES, INCLUDING SAFETY DEVICES AND HAZARDOUS UNITS SUCH AS GAS OUTLETS. C) METERS, GAGES, THERMOMETERS AND SIMILAR UNITS. D) FUEL-BURNING UNITS INCLUDING BOILERS, FURNACES, HEATERS, STILL, AND ABSORPTION UNITS. E) PUMPS, COMPRESSORS, CHILLERS, CONDENSERS, AND SIMILAR MOTOR-DRIVEN UNITS. F) HEAT EXCHANGERS, COILS, EVAPORATORS, COOLING TOWERS, HEAT RECOVERY UNITS, AND SIMILAR EQUIPMENT. G) FANS, BLOWERS, PRIMARY BALANCING DAMPERS, AND MIXING BOXES. H) TANKS AND PRESSURE VESSELS. I) STRAINERS, FILTERS, HUMIDIFIERS, WATER TREATMENT SYSTEMS, AND SIMILAR EQUIPMENT.</div> <div>11.0 PAINTING</div> <div>11.1 THIS SPECIFICATION COVERS THE REQUIREMENTS FOR PAINTS AND SURFACE COATING MATERIALS AND THE SURFACE PREPARATION, APPLICATION AND INSPECTION OF PAINT AND PROTECTIVE COATINGS TO BE SHOP FABRICATED OR FIELD APPLIED.</div> <div>11.2 GENERALLY THIS SECTION APPLIES TO NATURAL GAS AND COMPRESSED AIR PIPE IN NON FOOD PROCESSING AREAS OF THE PLANT AND UNINSULATED BOILER ROOM PIPING, HANGERS, SUPPORT STEEL ETC.</div> <div>11.3 GENERAL</div> <div>ALL MATERIAL, SURFACE PREPARATION AND APPLICATION SHALL BE RATED, TESTED AND CERTIFIED IN ACCORDANCE WITH THE LATEST EDITION OF THE FOLLOWING CODES AND STANDARDS: ASTM AMERICAN SOCIETY OF TESTING MATERIALS SSPC STEEL STRUCTURES PAINTING COUNCIL MSS MATERIAL SPECIFICATIONS STANDARDS</div> <div>THE COATING MANUFACTURER'S SPECIFICATIONS COVERING SURFACE PREPARATION, PAINT AND PROTECTIVE COATINGS AND APPLICATION THEREOF BECOME PART OF THIS SPECIFICATION AND SHALL BE ADHERED TO IN DETAIL. THE PAINT PRODUCTS MUST BE SUITABLE FOR USE IN A FOOD PLANT ENVIRONMENT AND MUST BE APPROVED BY THE OWNER.</div> <div>11.4 PREPARATION</div> <div>11.4.1 SURFACE</div>	PIPE LINE CONTENTS	COLOR FIELD	COLOR OF LETTERS IN LEGEND	COLD WATER	GREEN	BLACK	OUTSIDE DIAMETER OF PIPE OR PIPE INSULATION	LENGTH OF COLOR FIELD	SIZES OF LETTERS	INCHES	MILLIMETERS (MM)	INCHES	MILLIMETERS (MM)	3/4 TO 1	19 TO 32	8	200	1/2		1-1/2 TO 2	38 TO 51	8	200	3/4		2-1/2 TO 6	64 TO 150	12	300	1-1/4		8 TO 12	200 TO 250	24	600	2-1/2	
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E. ESCUTCHEONS: PROVIDE ESCUTCHEONS ON ALL FINISHED SURFACES WHERE EXPOSED PIPING, BARE OR INSULATED, PASS THROUGH FLOORS, WALLS, OR CEILINGS, EXCEPT IN BOILER, UTILITY OR EQUIPMENT ROOMS. FASTEN ESCUTCHEONS SECURELY TO PIPE OR PIPE COVERING.

F. PIPE HANGERS: PVC PIPES SHALL BE SUPPORTED BY SPLIT RING TYPE, ADJUSTABLE SWIVEL RING HANGERS. HANGERS FOR COPPER PIPES SHALL BE COPPER PLATED OR PLASTIC COATED. PIPE HANGERS SHALL BE COMPLETE WITH RODS AND SUPPORTS, PROPORTIONED TO THE SIZE OF PIPE TO BE SUPPORTED.

3.03 TESTS

A. GENERAL REQUIREMENTS: TESTING REQUIREMENTS ARE MINIMUM AND ARE NOT INTENDED TO BE LIMITING WHERE ADDITIONAL TESTING METHODS ARE REQUIRED BY THE AUTHORITY HAVING JURISDICTION. TEST PRIOR TO COVERING OR CONCEALING PIPING.

B. DRAINAGE AND VENT PIPING: ALL DRAINAGE, VENT AND INSIDE CONDUCTOR PIPING SHALL BE TESTED BEFORE FIXTURES ARE INSTALLED, BY CAPPING OR PLUGGING THE OPENINGS AND FILLING THE ENTIRE SYSTEM WITH WATER TO A MINIMUM OF 15" HEAD AND ALLOWING IT TO STAND THUS TESTED FOR 24 HOURS. PROVIDE NECESSARY TEST TEES AND PLUGS TO TEST THE SYSTEM IN SECTIONS. REMARK ALL LEAKING JOINTS.

C. FIXTURES: TEST EACH FIXTURE FOR SOUNDNESS, STABILITY OF SUPPORT, AND SATISFACTORY OPERATION OF ALL ITS PARTS.

3.04 STERILIZATION

A. GENERAL REQUIREMENTS: AFTER TESTS ARE COMPLETED AND APPROVED BY THE CONTRACTOR, FILL ALL WATER SUPPLY SYSTEMS WITH A SOLUTION CONTAINING 50 PPM OF AVAILABLE CHLORINE AND ALLOW TO STAND FOR A PERIOD OF 4 HOURS BEFORE BEING FLUSHED WITH CLEAN WATER, STERILIZE IN ACCORDANCE WITH LOCAL CODES. THEN DELIVER TO THE ENGINEER A DATED LETTER CERTIFYING STERILIZATION.

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## PLUMBING LEGEND AND ABBREVIATIONS

	SANITARY PIPING (S)		GATE VALVE (GV)
	WASTE PIPING (W)		BALL VALVE (BV)
	VENT PIPING (V)		FLOOR DRAIN
	COLD WATER PIPING (CW)		HUB DRAIN
	HOT WATER PIPING (HW)		FLOOR CLEAN-OUT
	TEE (PLAN, UP, DOWN)		WALL CLEAN-OUT
	ELBOW (90°, 45°)		VENT THRU ROOF (VTR)
	ELBOW (UP, DOWN)		
AF	ABOVE FINISHED FLOOR	FD	FLOOR DRAIN
B.F.F.	BELOW FINISHED FLOOR	HD	HUB DRAIN
B.F.G.	BELOW FINISHED GRADE	FS	FLOOR SINK
R.W.	RAINWATER	SAN	SANITARY
OF	OVERFLOW	S.S.	STAINLESS STEEL
CO	CLEANOUT (ON PIPE STACK)	TYP	TYPICAL
ST	STORM	VTR	VENT THRU ROOF
DN	DOWN	W/	WITH
I.E.	INVERT ELEVATION	FL	FLOOR
RD	ROOF DRAIN	V	VENT

## PLUMBING FIXTURE SPECIFICATIONS

FD-1	FLOOR DRAIN - KUSEL MODEL NF-100 304 STAINLESS STEEL WITH STAINLESS STRAINER BASKET, SOLID STAINLESS STEEL TOP AND FIXED OUTLET STRAINER. PROVIDE UNIT WITH KUSEL STAINLESS STEEL P-TRAP TO MATCH OUTLET SIZE INDICATED ON DRAWINGS.
FCO-1	FLOOR CLEANOUT - KUSEL STAINLESS STEEL TYPE CLEANOUT WITH SEALING STAINLESS STEEL COVER AND NYLON PLUG.
COOG	CLEANOUT ON GRADE - ZURN MODEL 1444. CAST IRON BODY WITH AIR TIGHT ABS THREADED PLUG. PROVIDE CAST IRON COVER. PROVIDE CONCRETE PAD SURROUNDING TOP.
HD-1	HUB DRAIN - STAINLESS STEEL FUNNEL AS MANUFACTURED BY ZURN.

PIPE & FITTINGS SPECIFICATION (PS-7c)		
SERVICE	PROCESS DRAIN, WASTE AND VENT PIPING	
PRESSURE	GRAVITY	
LOCATION	ABOVE AND BELOW GROUND	
SIZE	2" AND SMALLER	3" AND LARGER
SLOPE (MIN.)	1/4" PER FOOT	1/8" PER FOOT
PIPE & FITTINGS	CAST IRON NO-HUB PIPE AND FITTINGS CONFORMING TO LATEST VERSION OF OF FEDERAL SPECIFICATION WW-P-401 F, ASTM A-888, CISPI 301.	CAST IRON NO-HUB PIPE AND FITTINGS CONFORMING TO LATEST VERSION OF OF FEDERAL SPECIFICATION WW-P-401 F, ASTM A-888, CISPI 301.
JOINTS	JOINT GASKETS SHALL CONFORM TO ASTM C-564 AND CISPI HSN.	JOINT GASKETS SHALL CONFORM TO ASTM C-564 AND CISPI HSN.
TESTING	TEST PIPING USING REQUIREMENTS OF LOCAL OR STATE CODE OR BY MEANS OF THE WATER TEST TEST WITH A WATER HEIGHT OF 10'-0" OR 4.3 PSI.	
NOTES:	1 BEDDING, COMPACTION AND BACKFILL SHALL CONFORM TO LOCAL AND STATE CODES, CISPI AND MANUFACTURERS RECOMMENDATIONS. 2 FOR VENT AND ABOVE GROUND PIPING, REFER TO ABOVE GROUND PIPING SPECIFICATION THIS DRAWING. 3 USE OF NO-HUB PIPING MEETING THE ABOVE MENTIONED APPLICABLE CODES IS ACCEPTABLE.	

# UNITED STATES COLD STORAGE, INC.

## PHASE II EXPANSION

### LAKE CITY, FLORIDA



**stellar**  
ORGANIZED AS THE STELLAR GROUP  
 2000 HINLEY ROAD, JACKSONVILLE, FL 32227 (904) 290-2000  
 FLORIDA ARCHITECTURAL LICENSE NO. AA-P000112

NOTES,  
LEGEND,  
SCHEDULES  
AND SPECS

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REV.	DATE	BY	PERMIT ISSUE	DESCRIPTION
A	12-19-12	JPB		

JOB NO. 04224

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CHECKED: RMB

SCALE: NONE

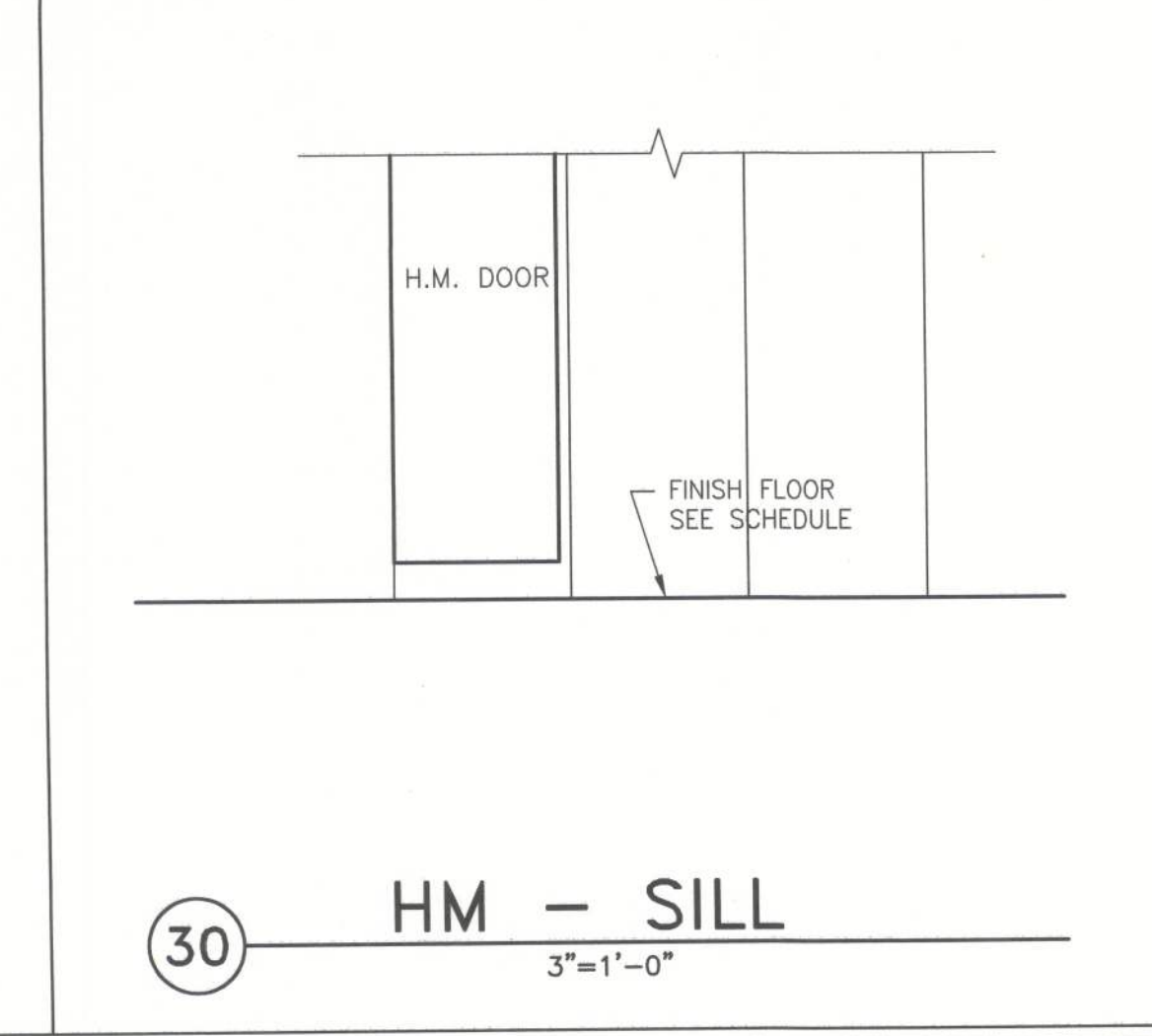
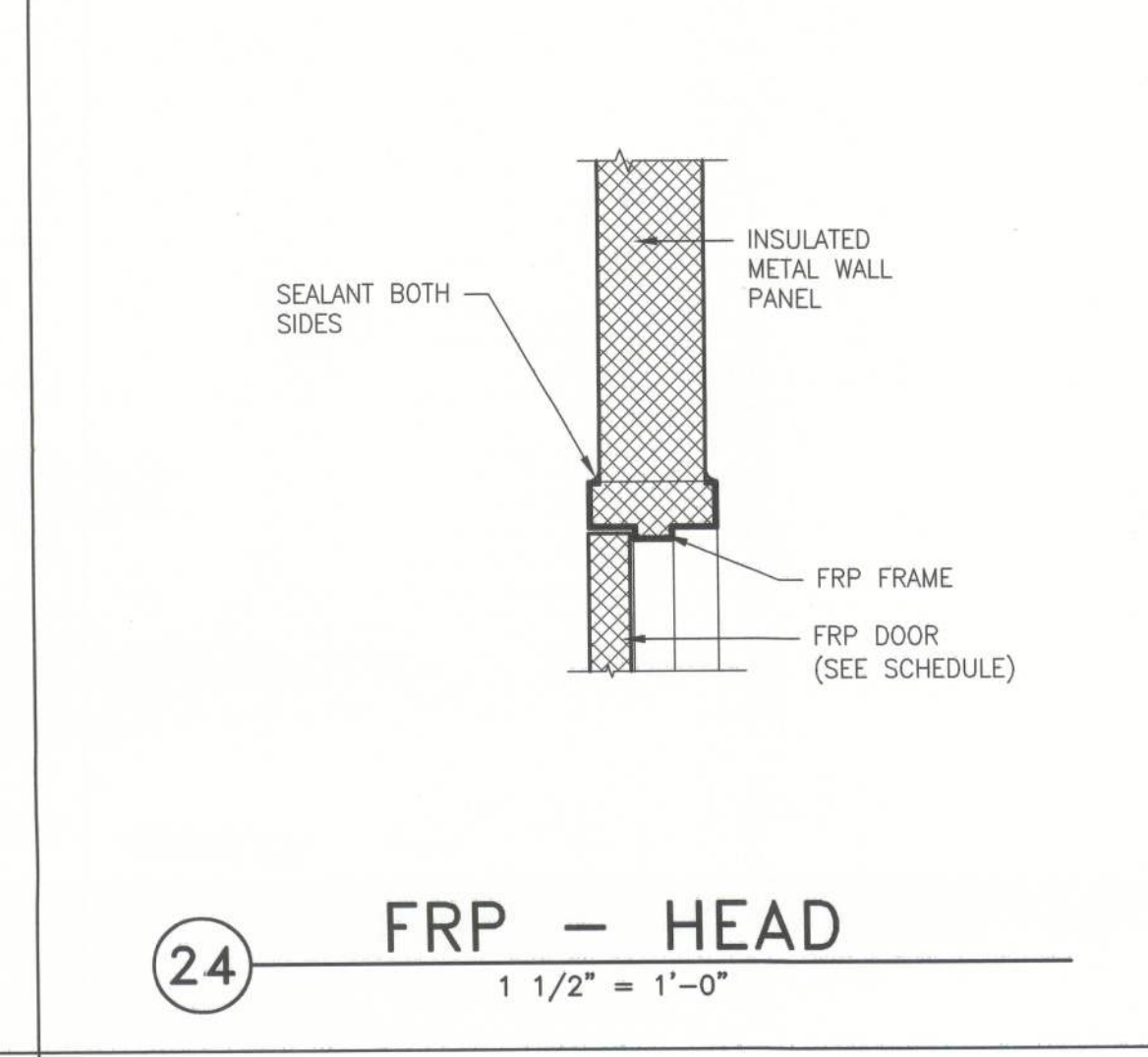
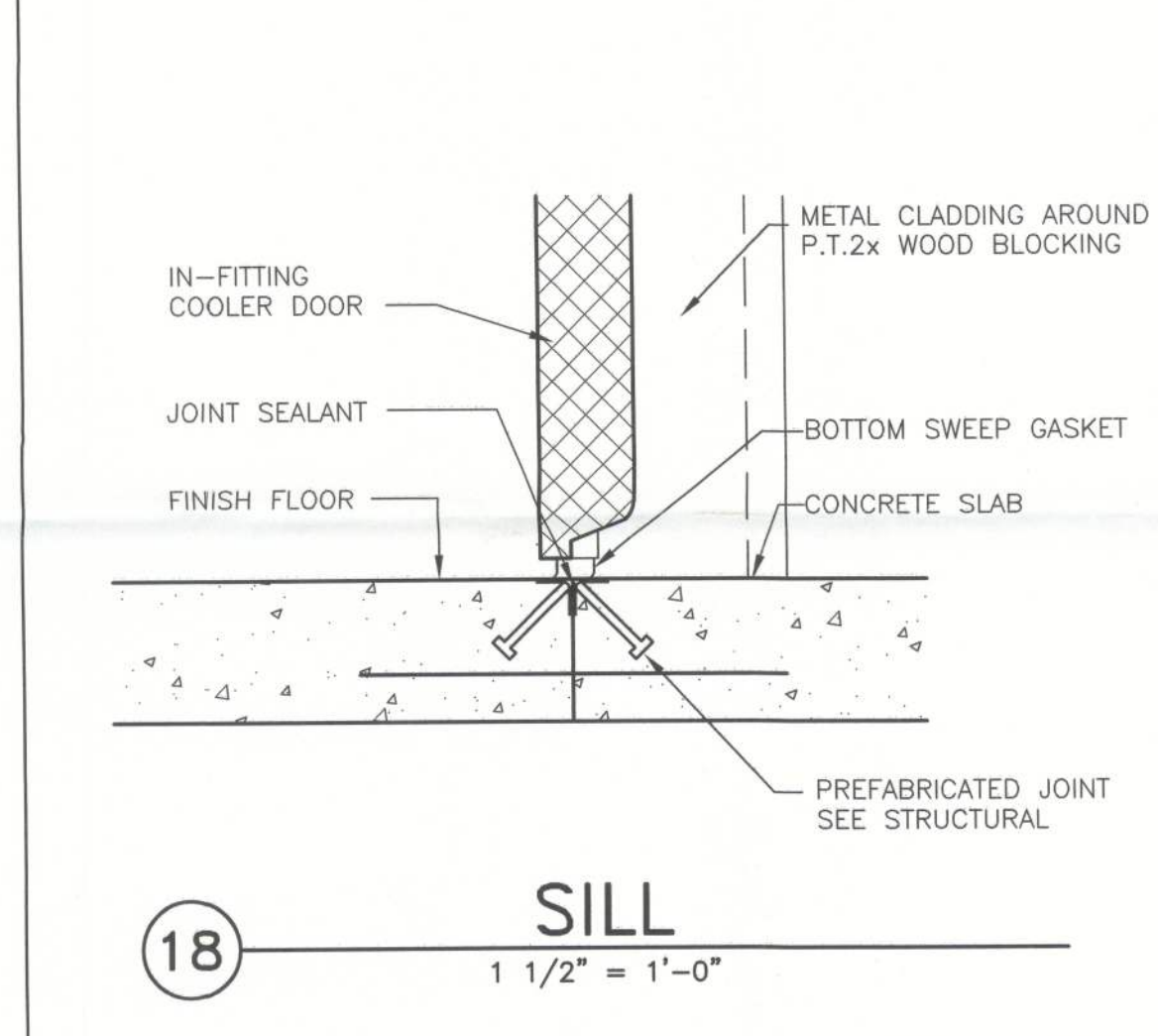
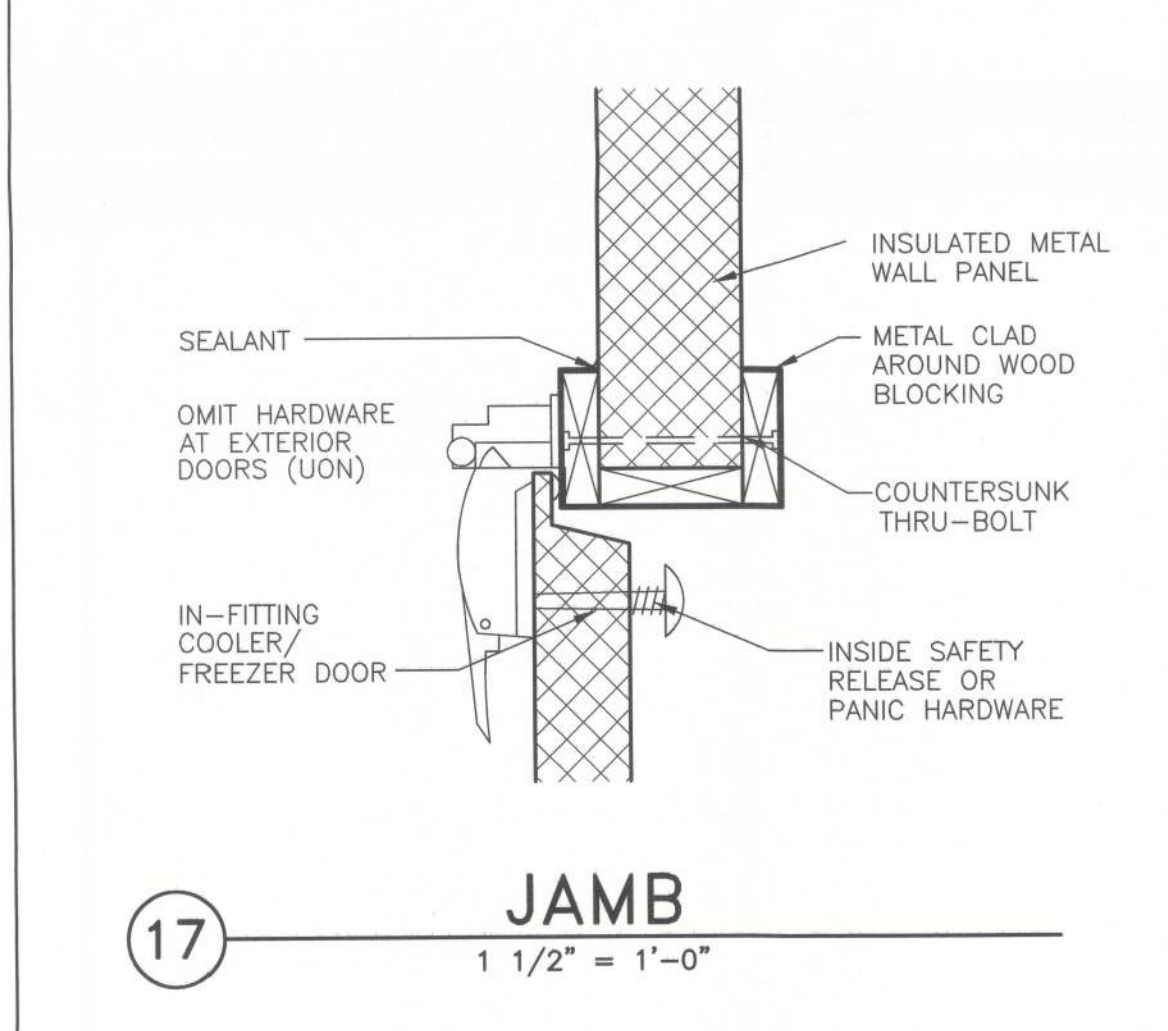
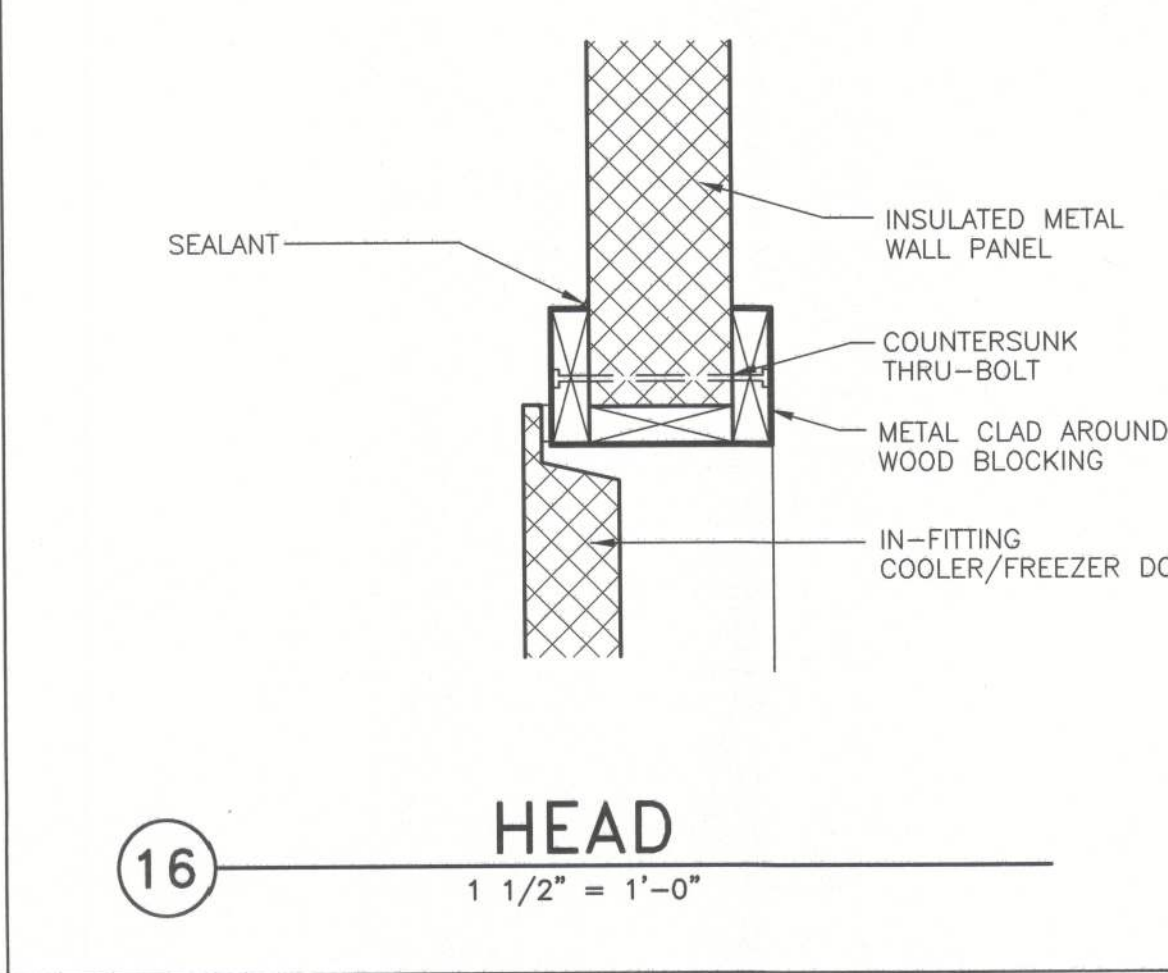
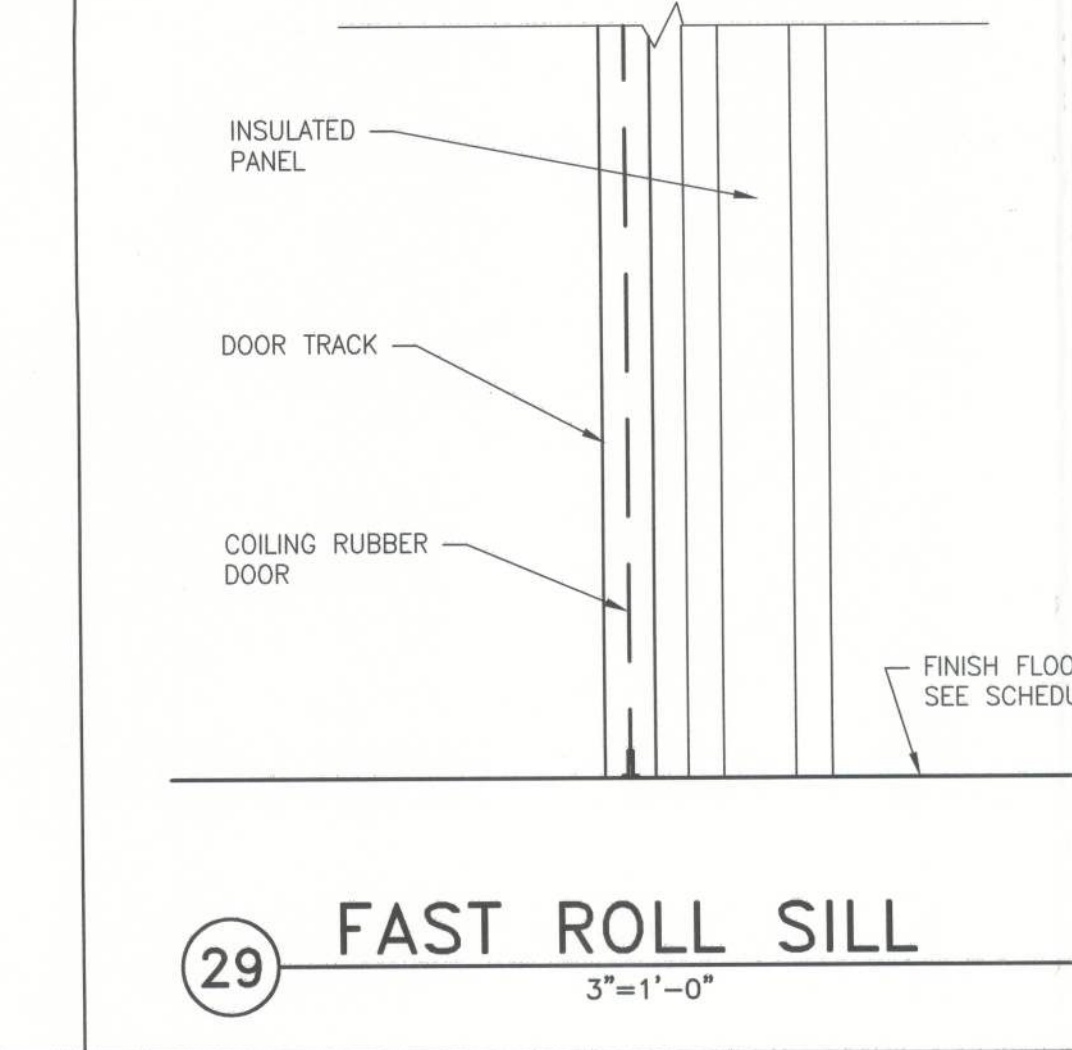
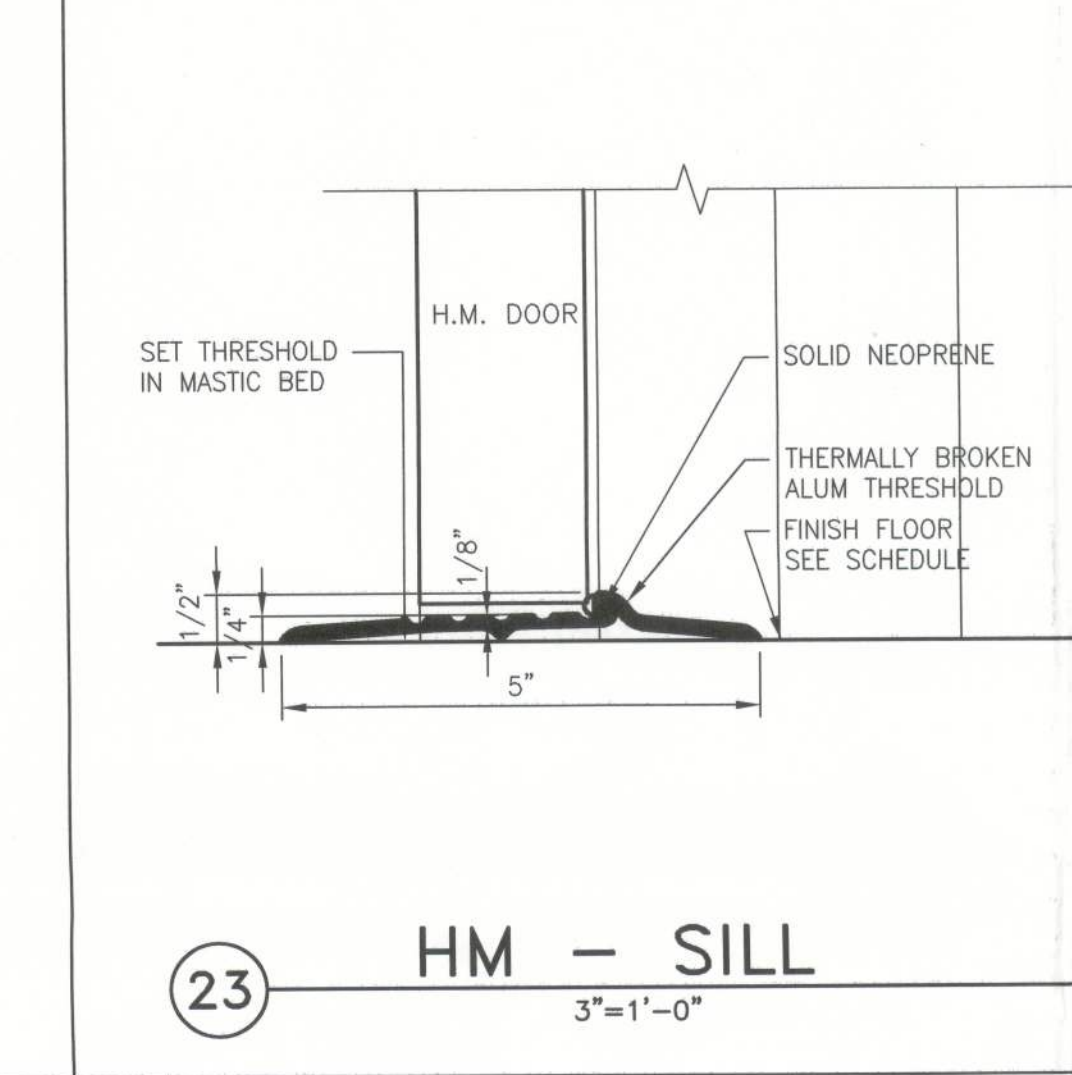
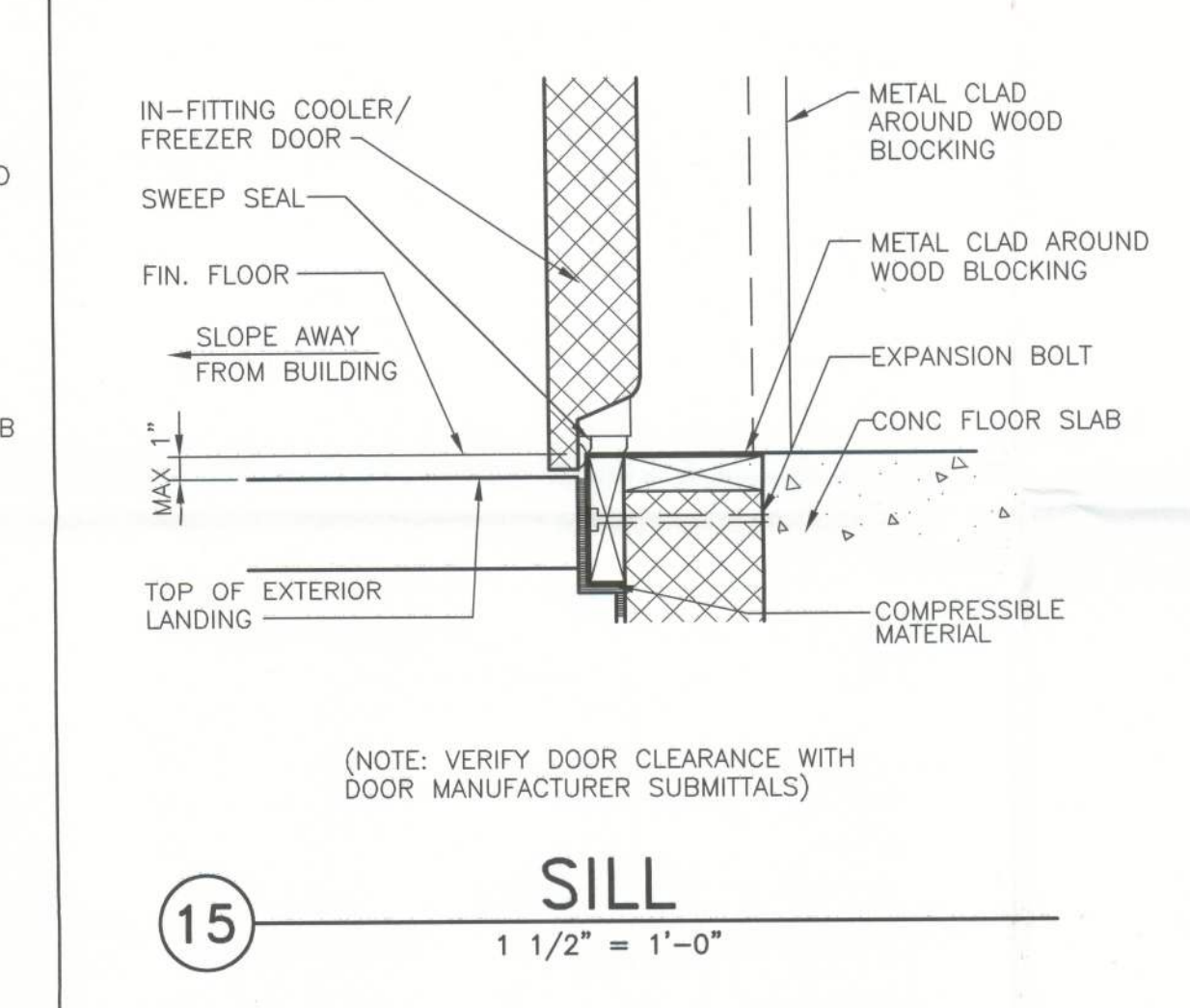
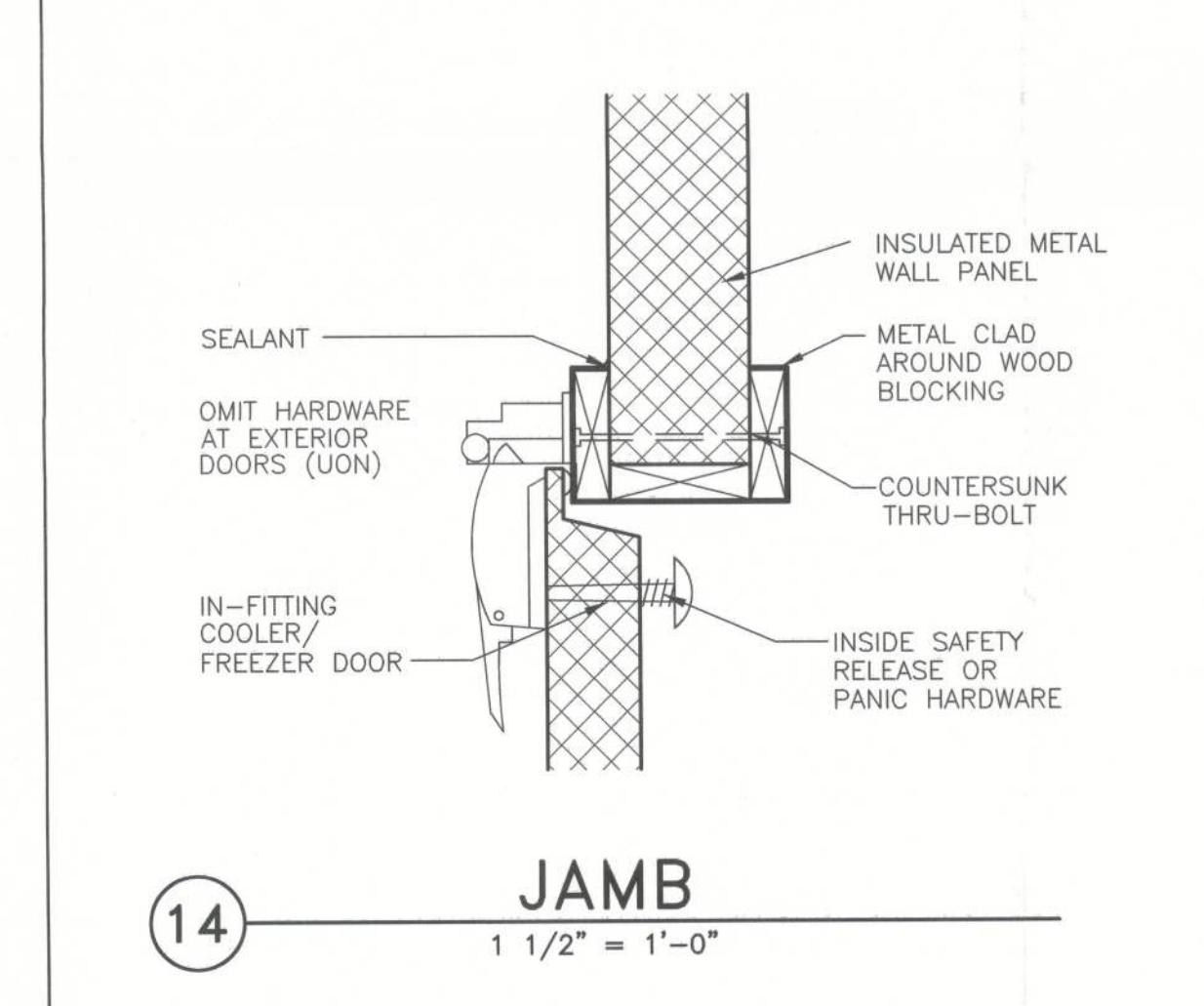
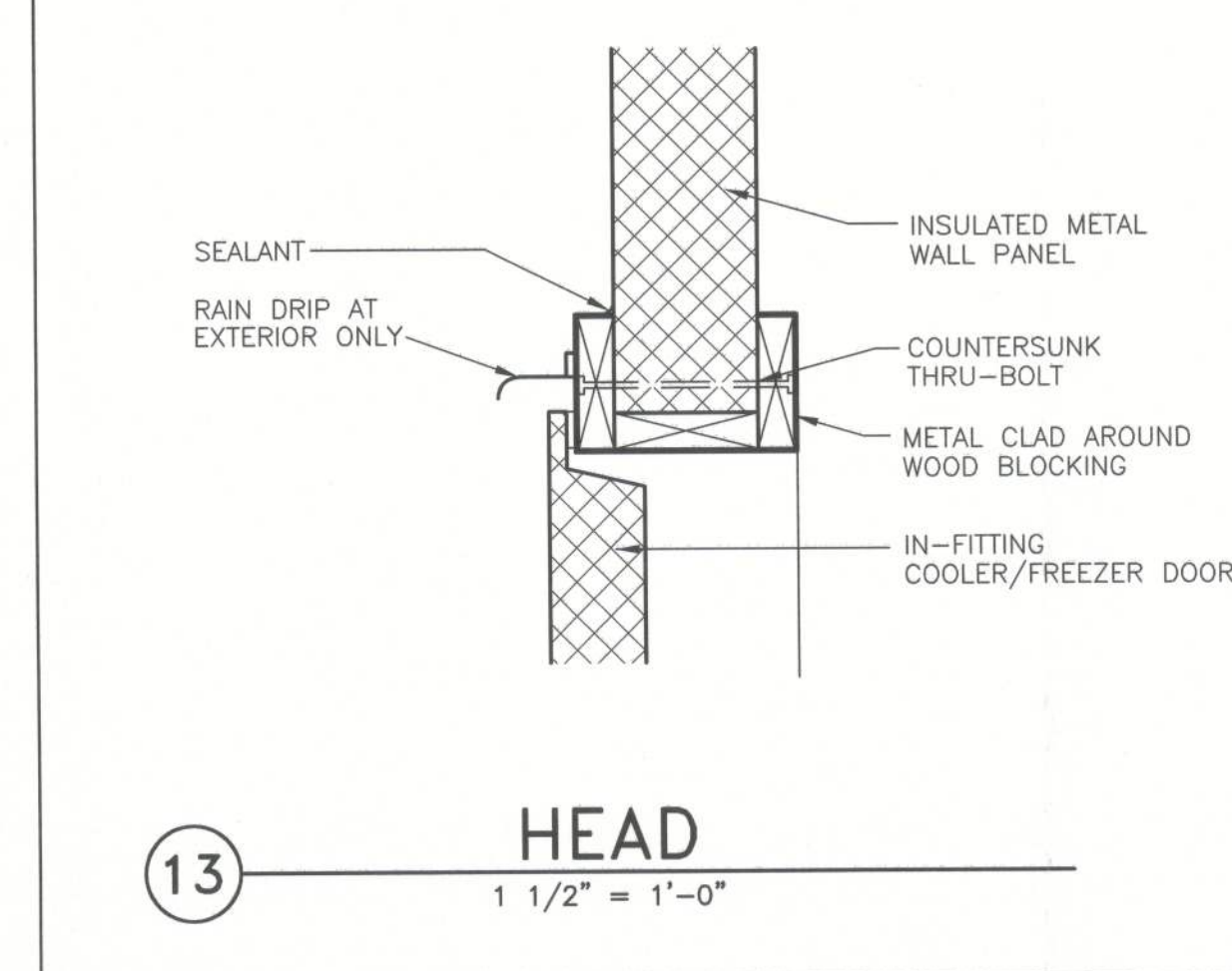
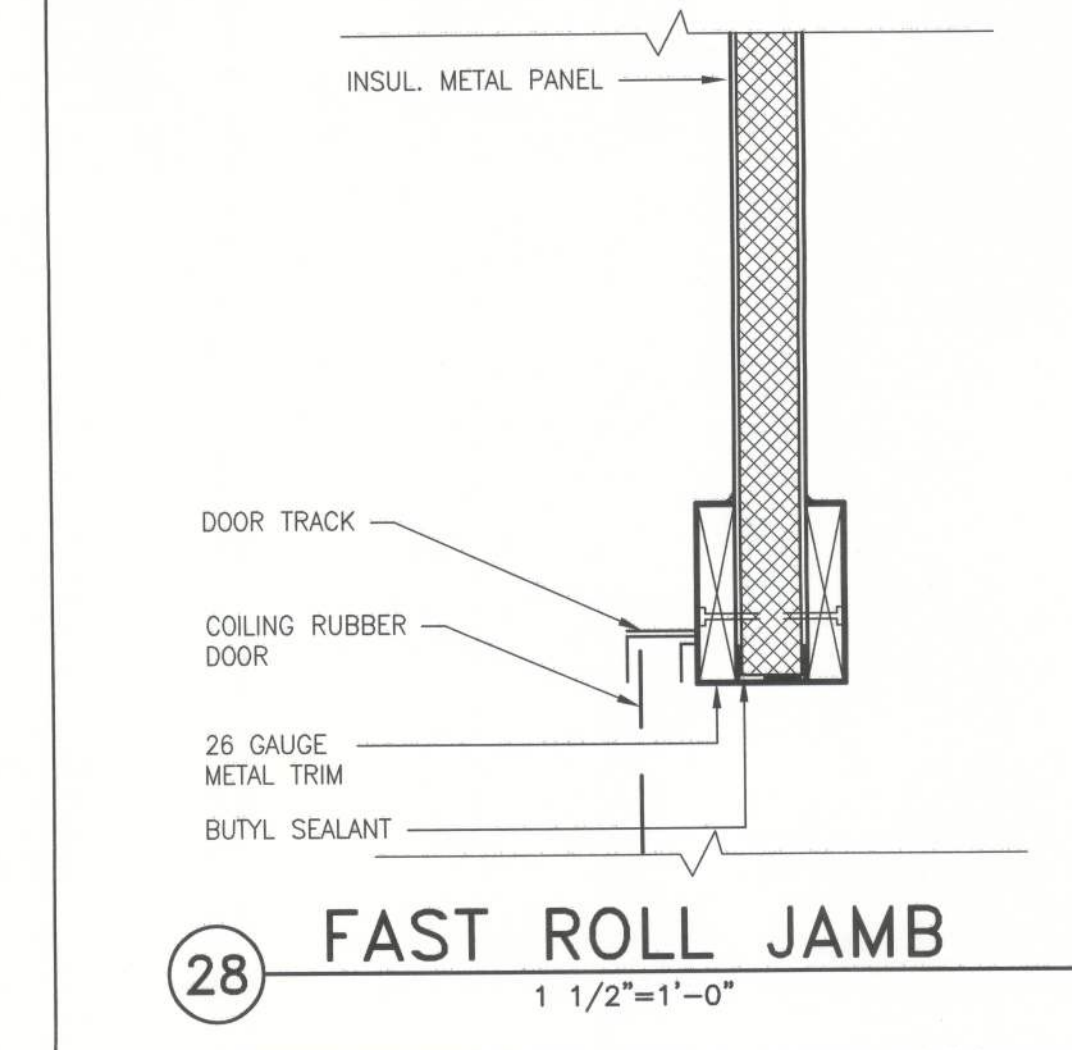
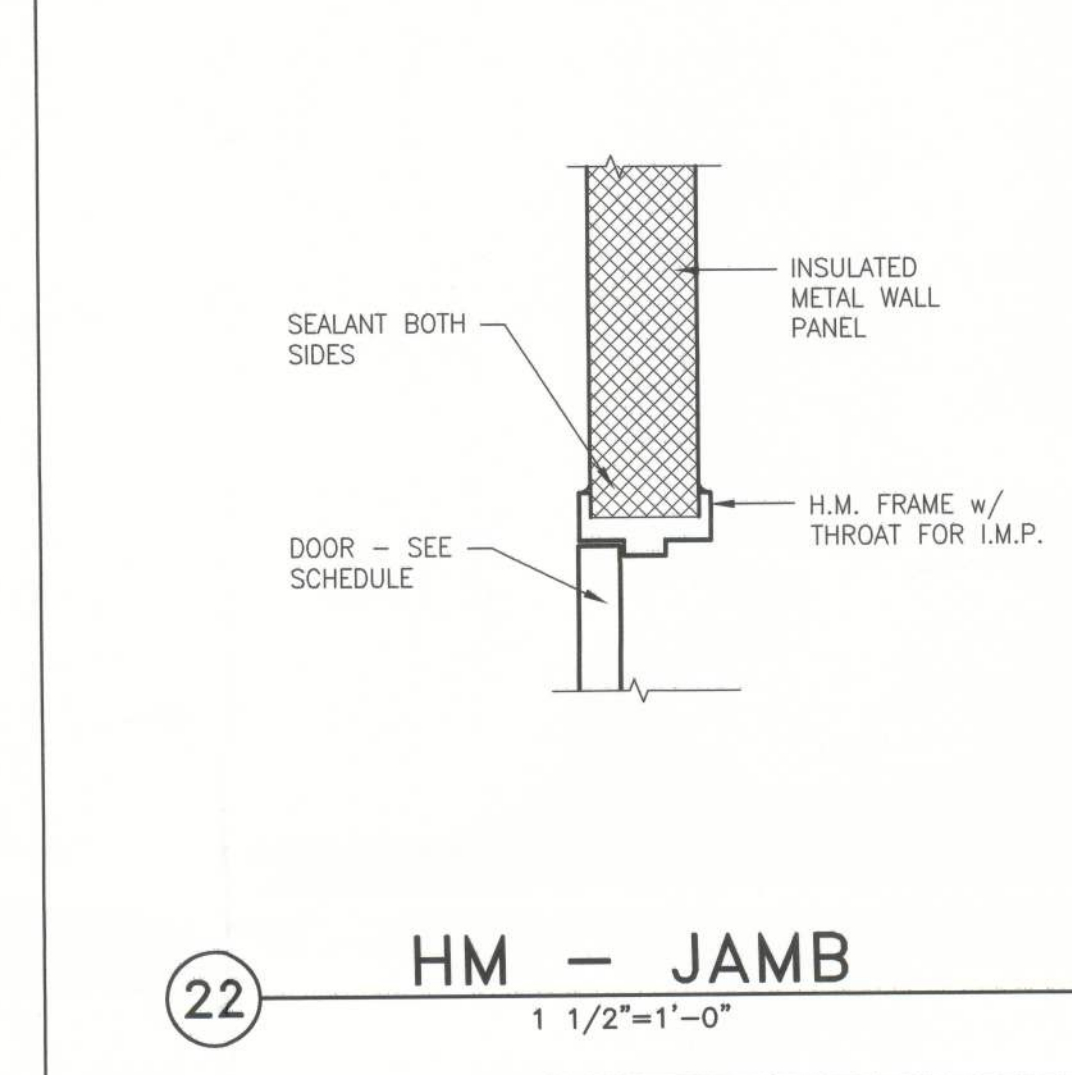
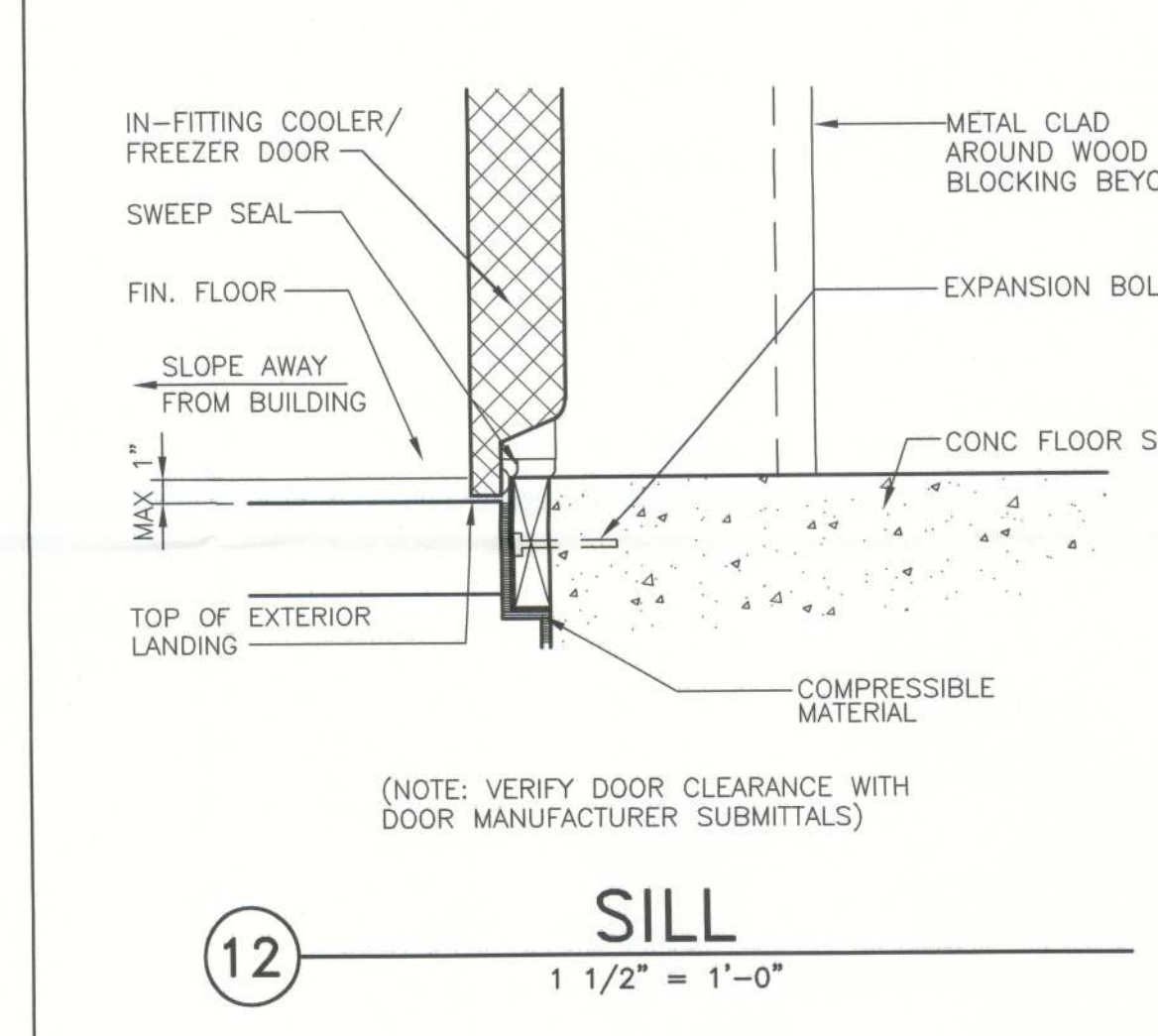
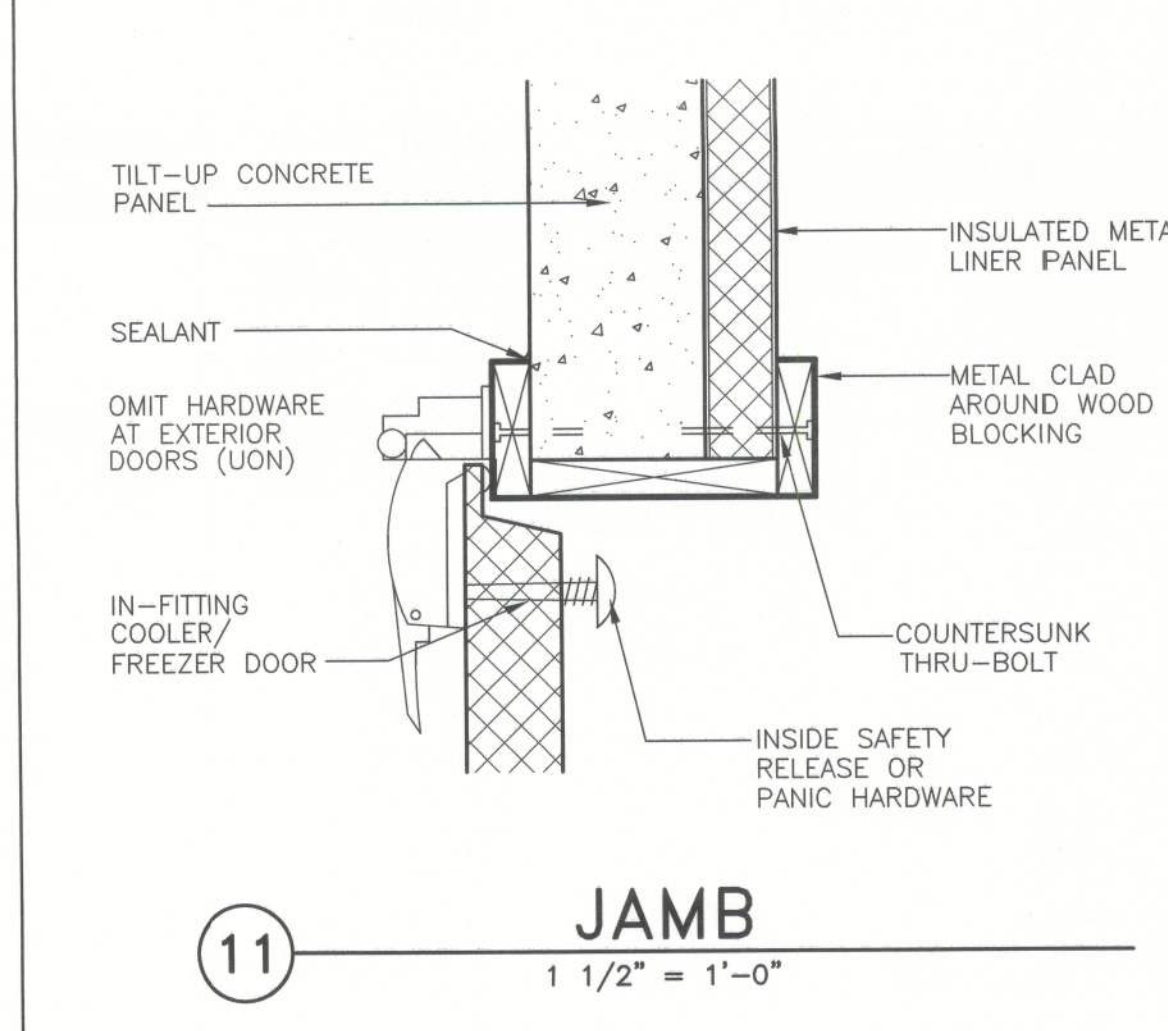
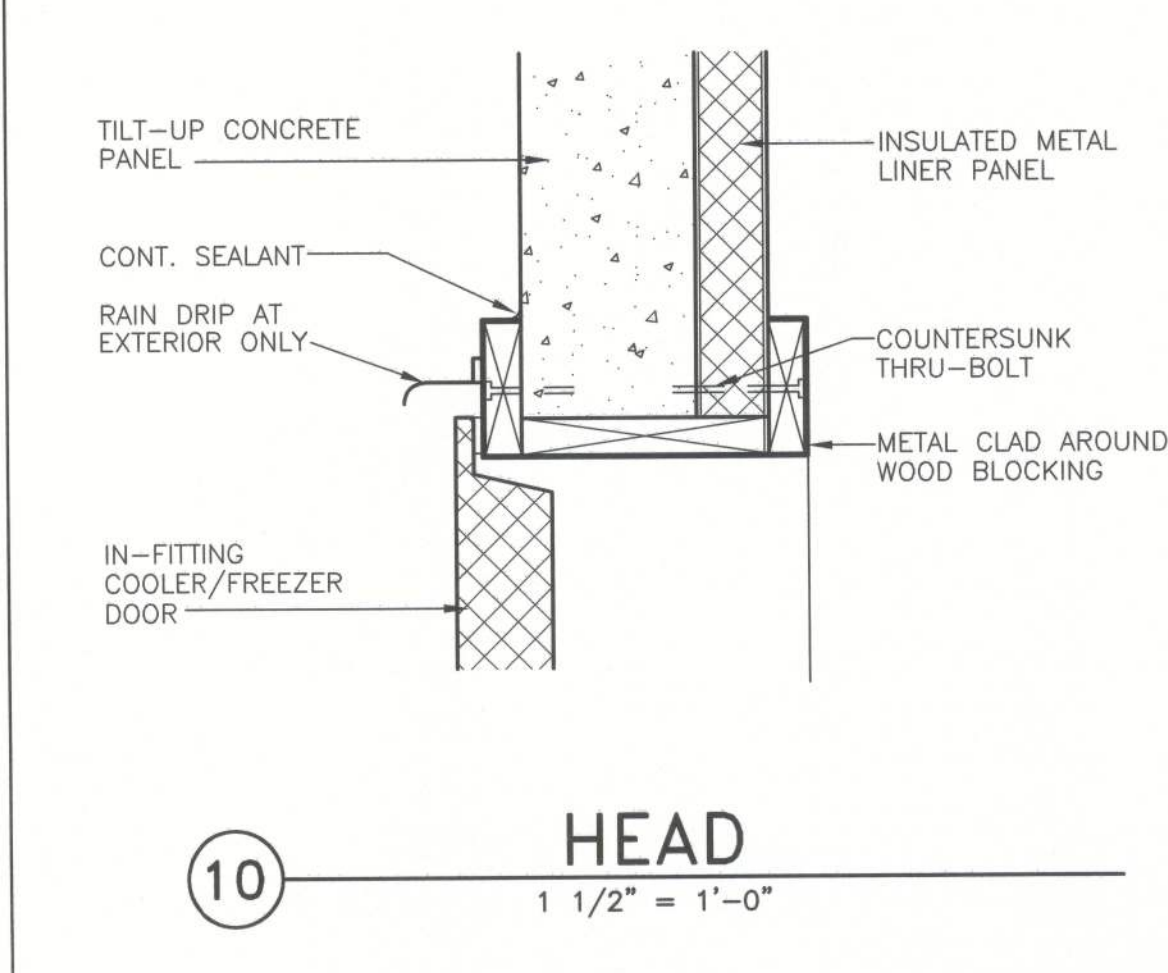
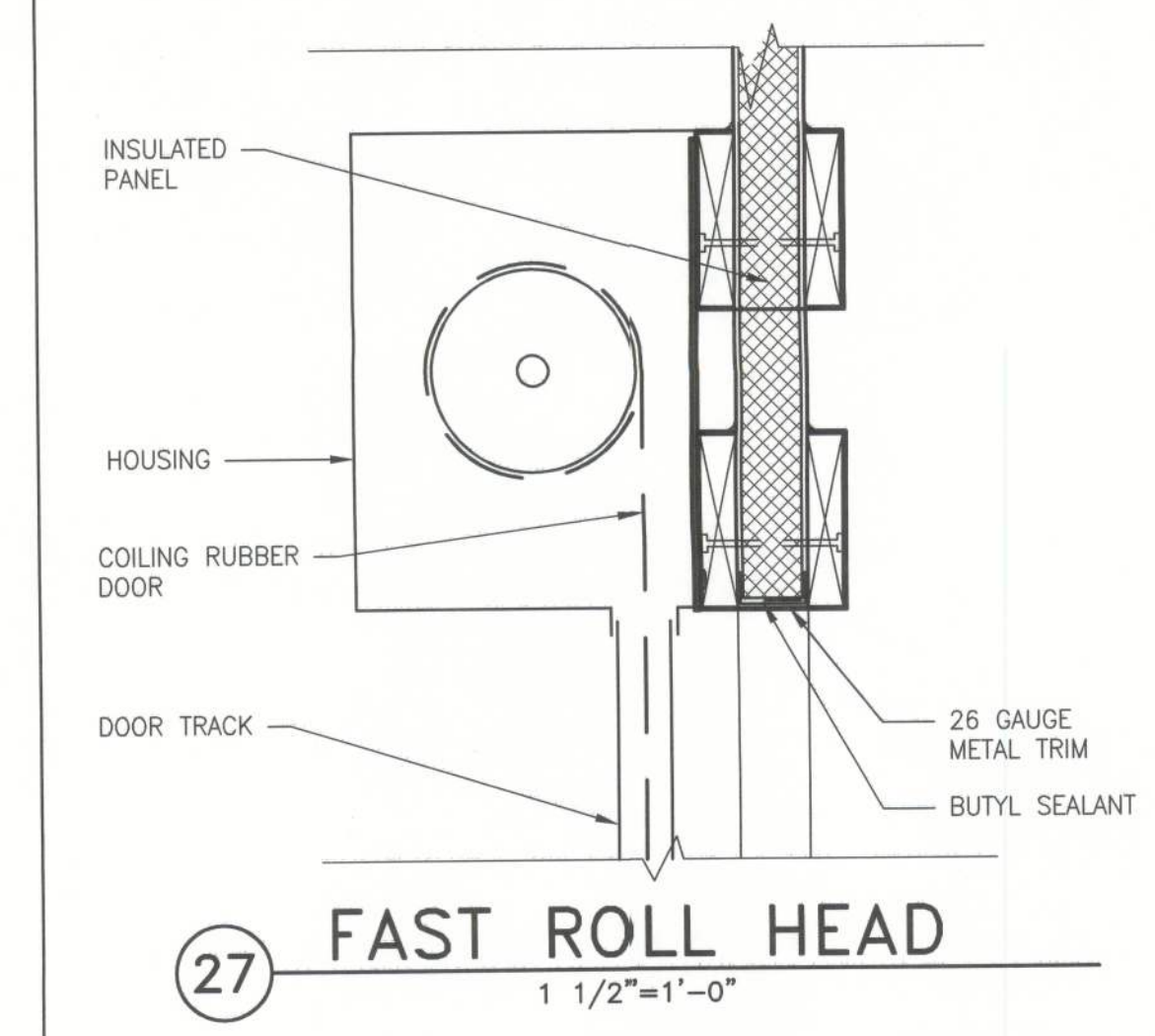
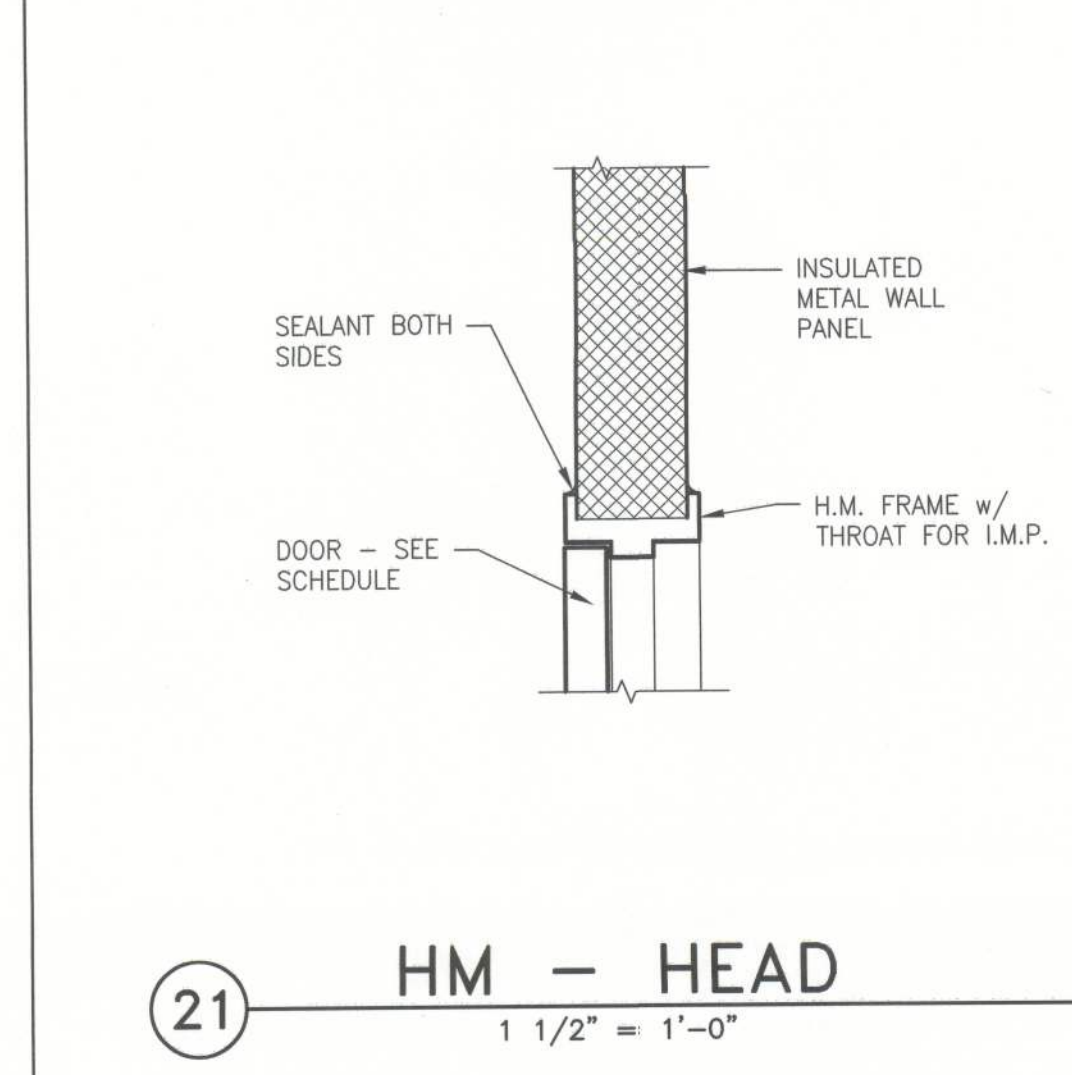
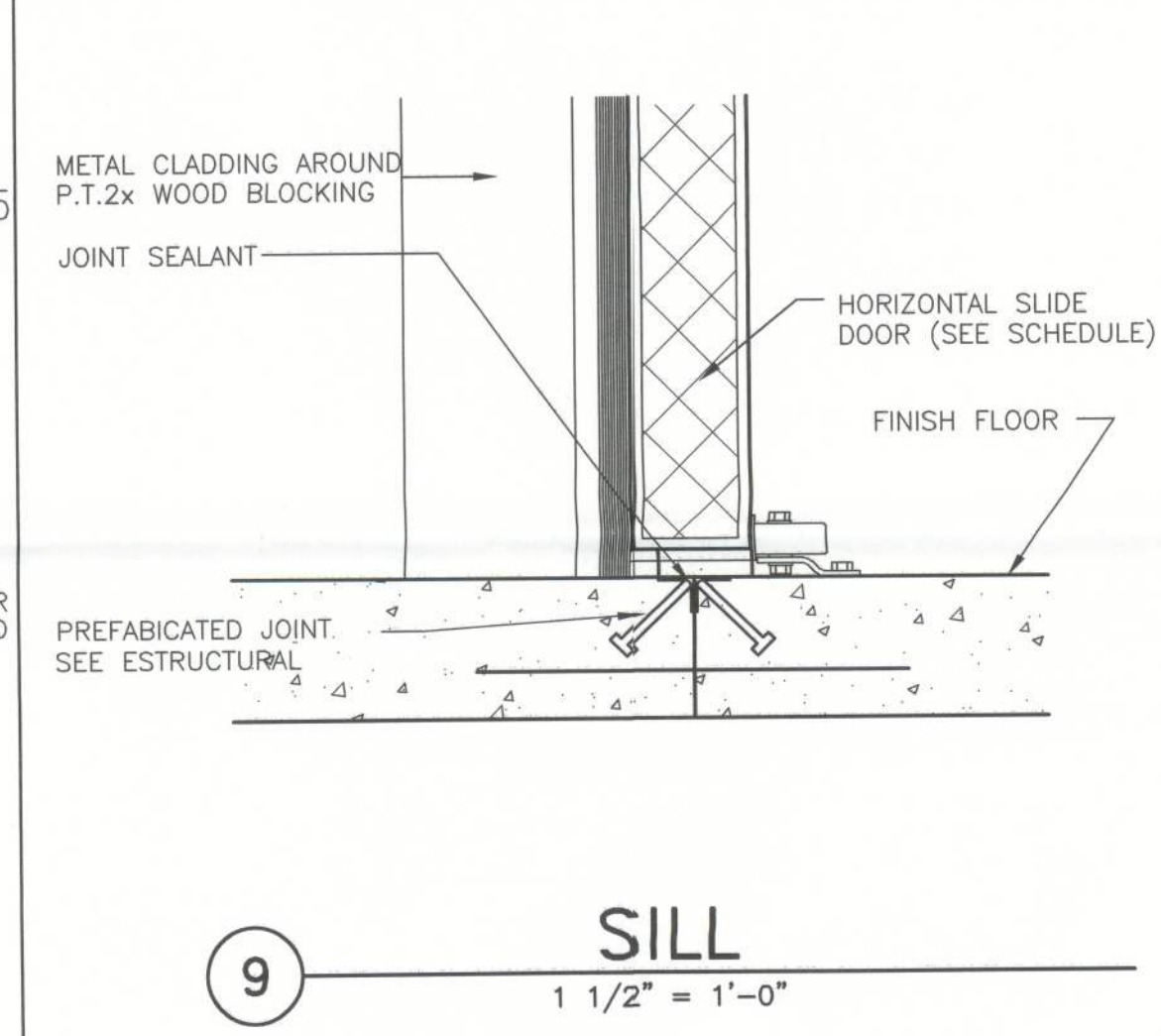
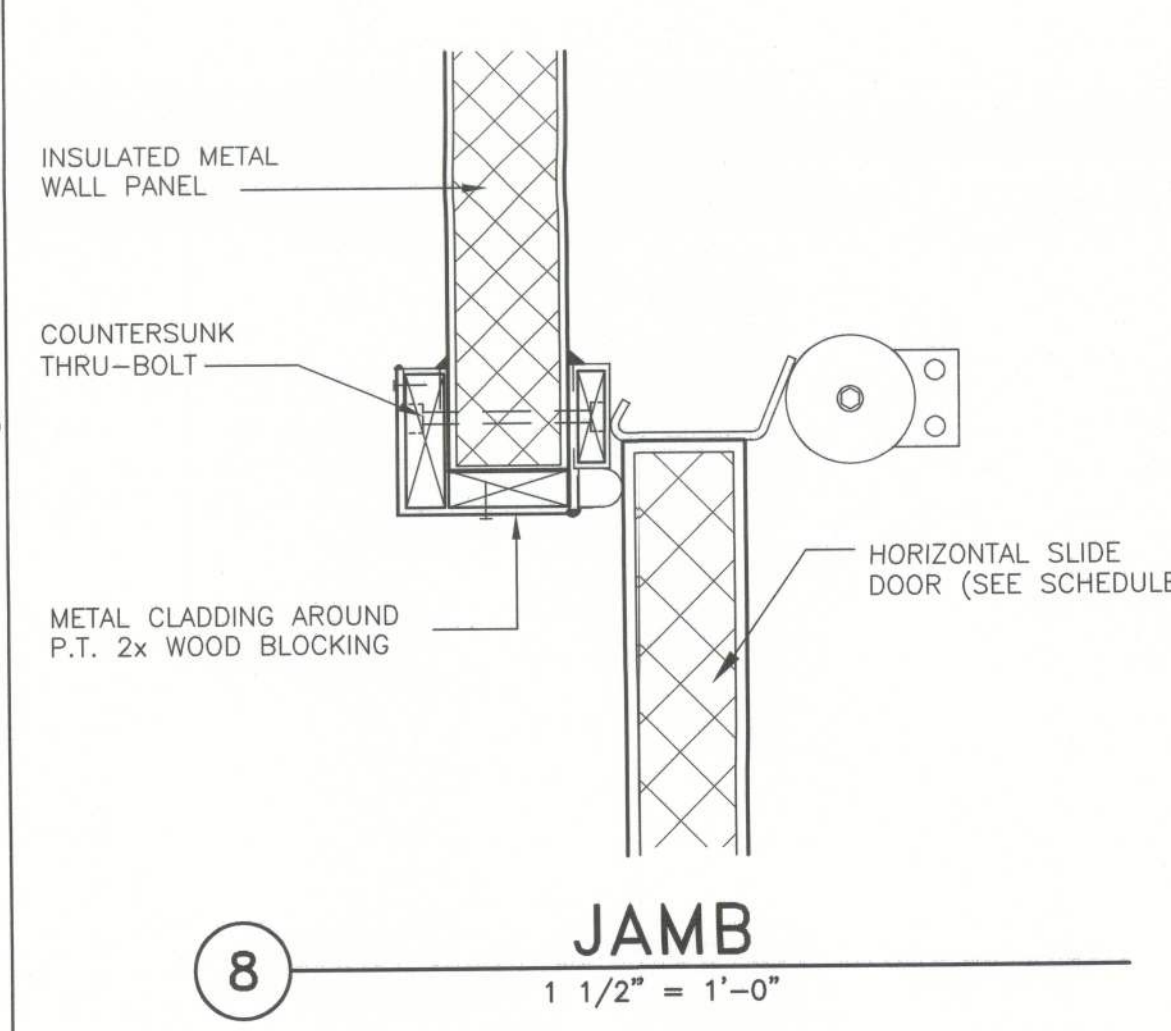
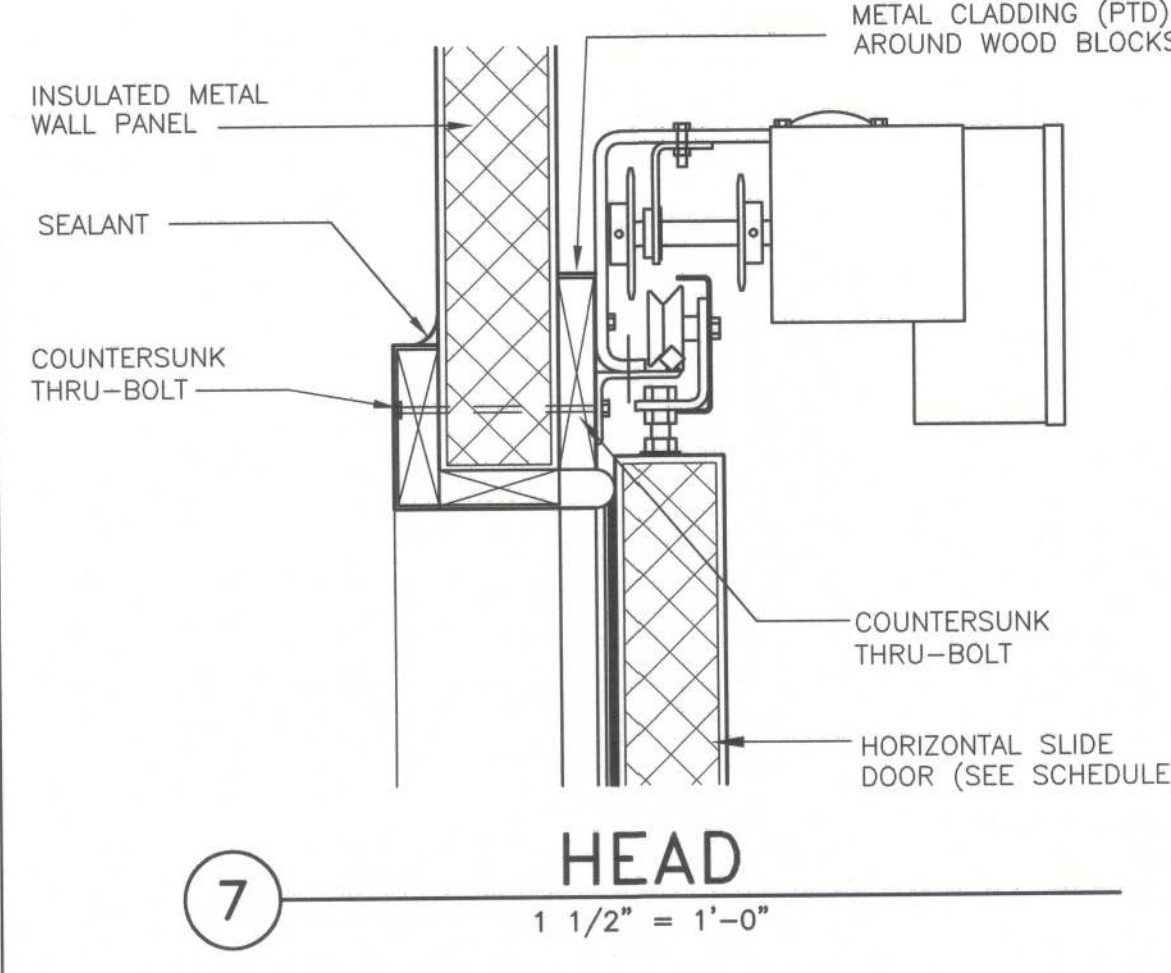
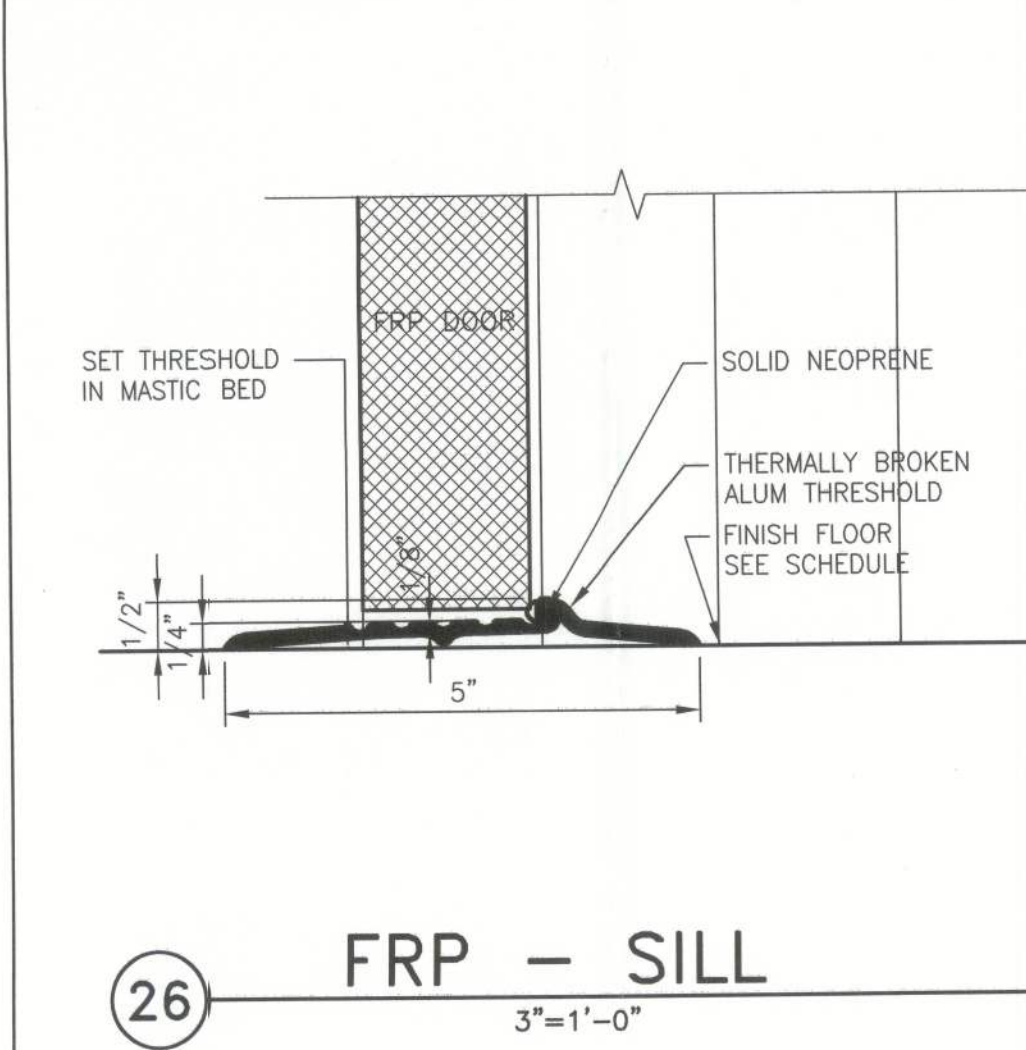
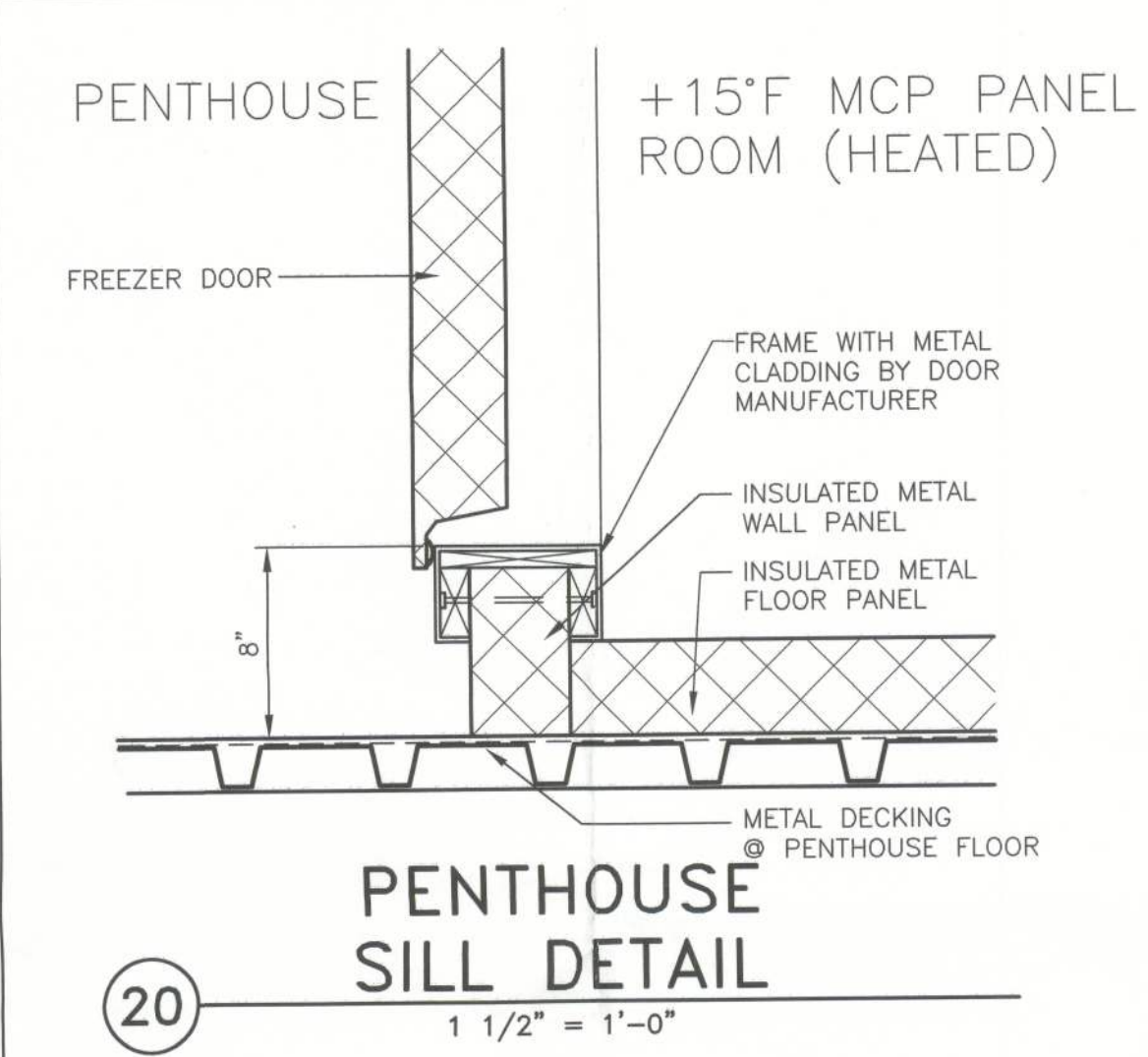
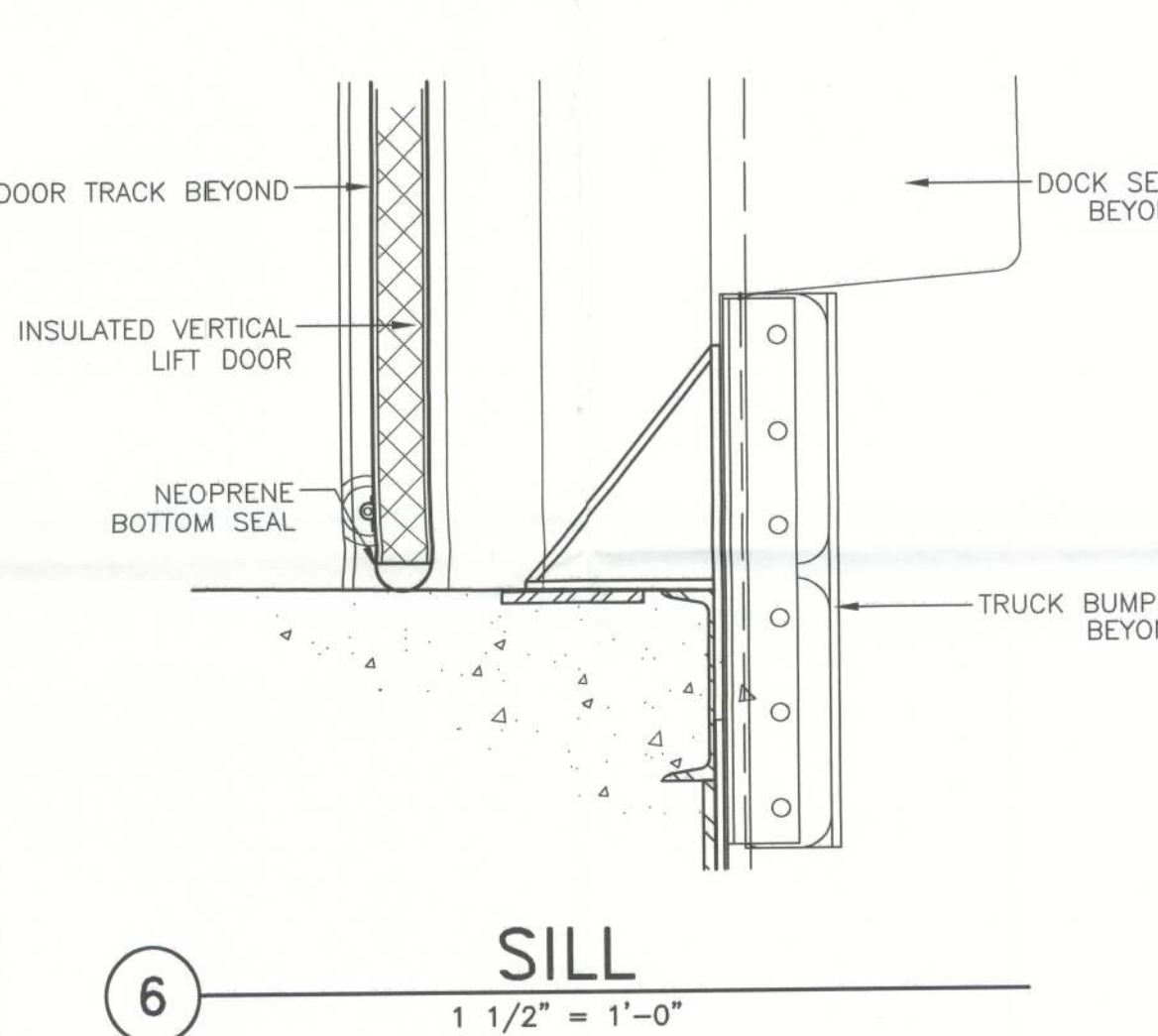
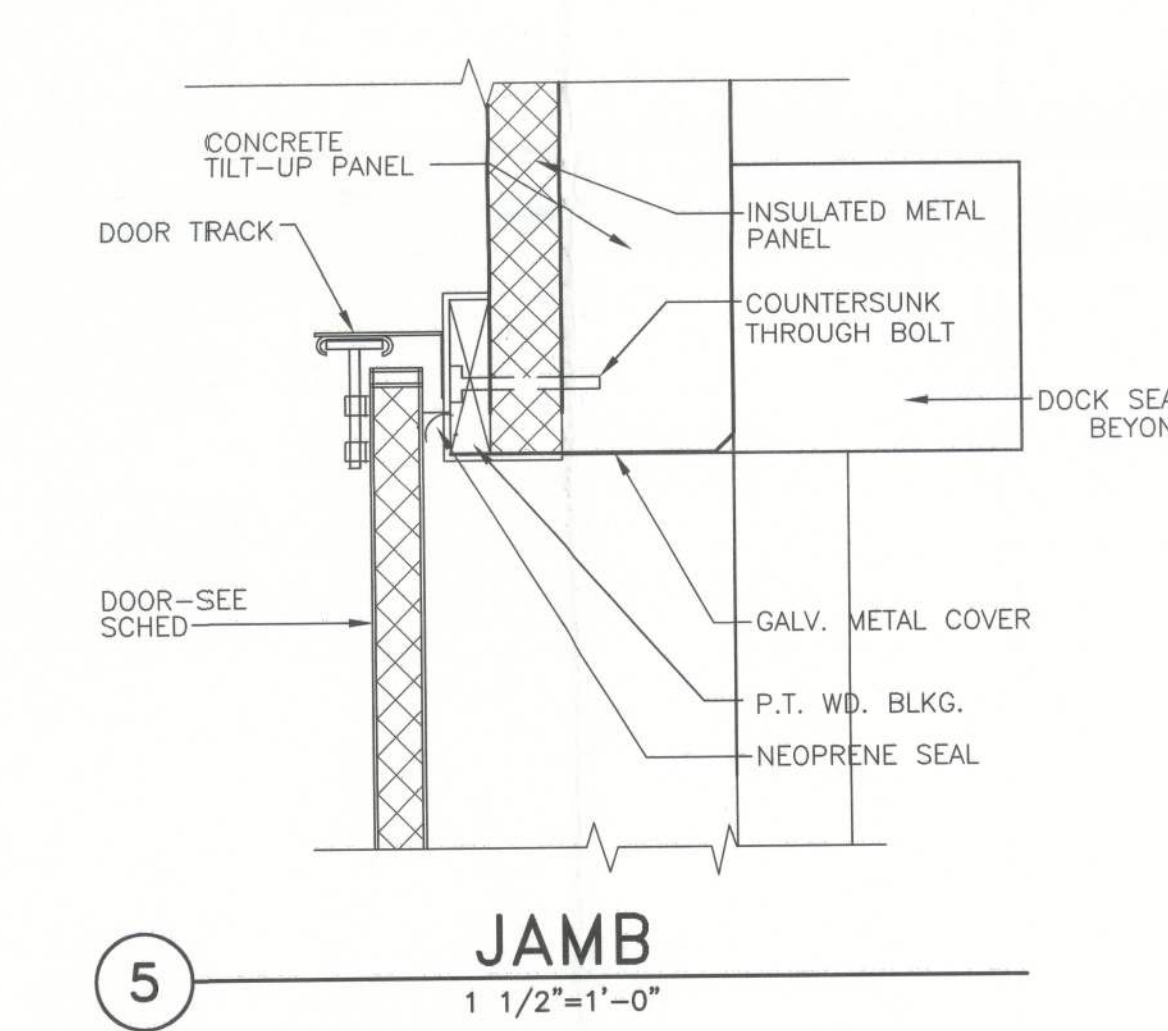
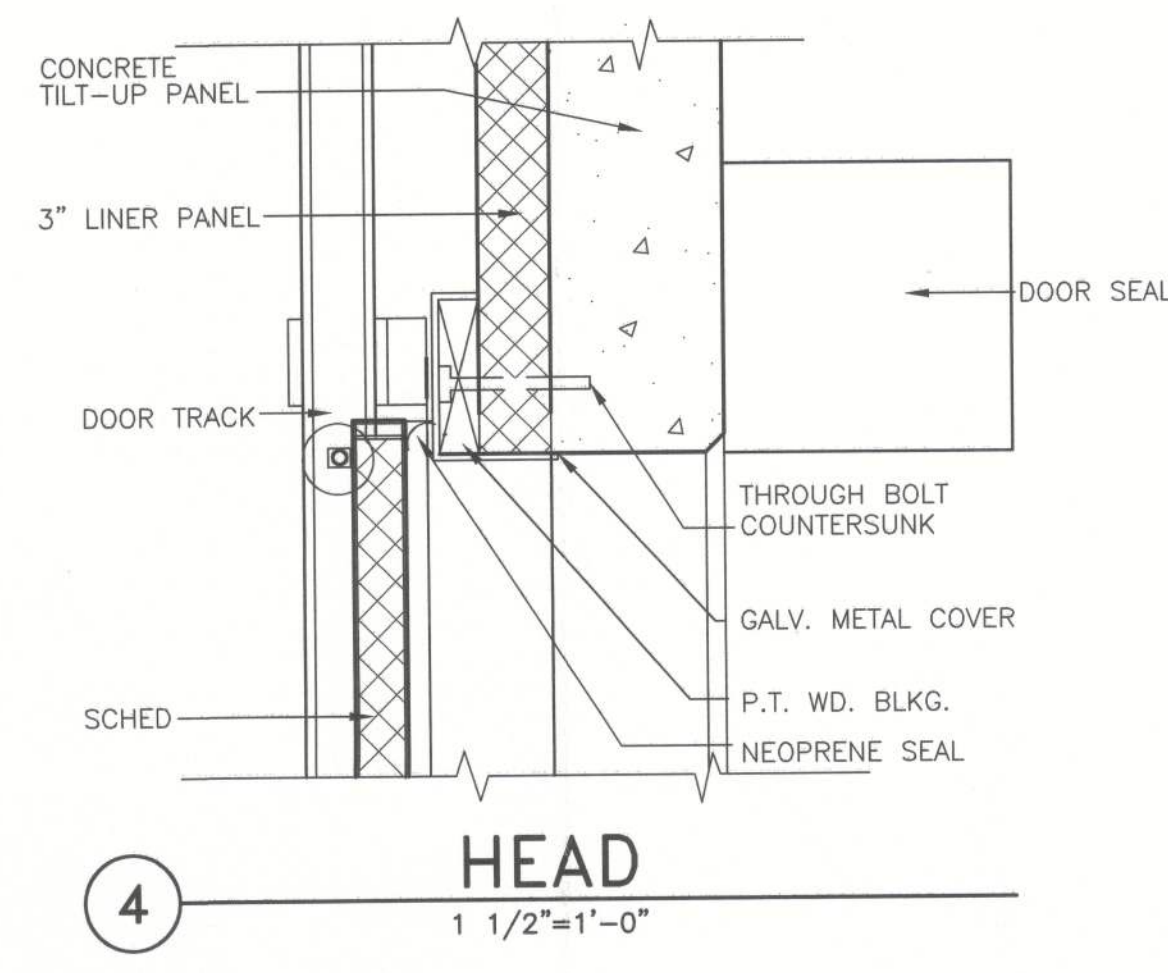
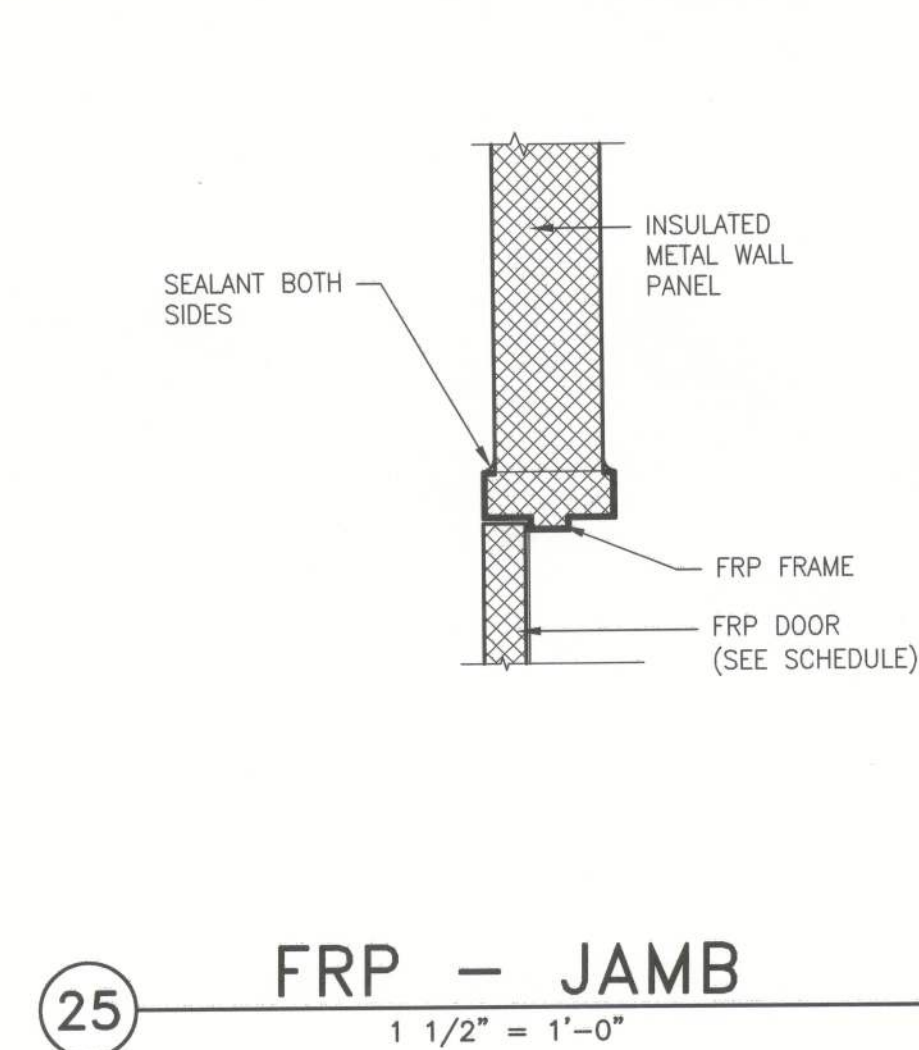
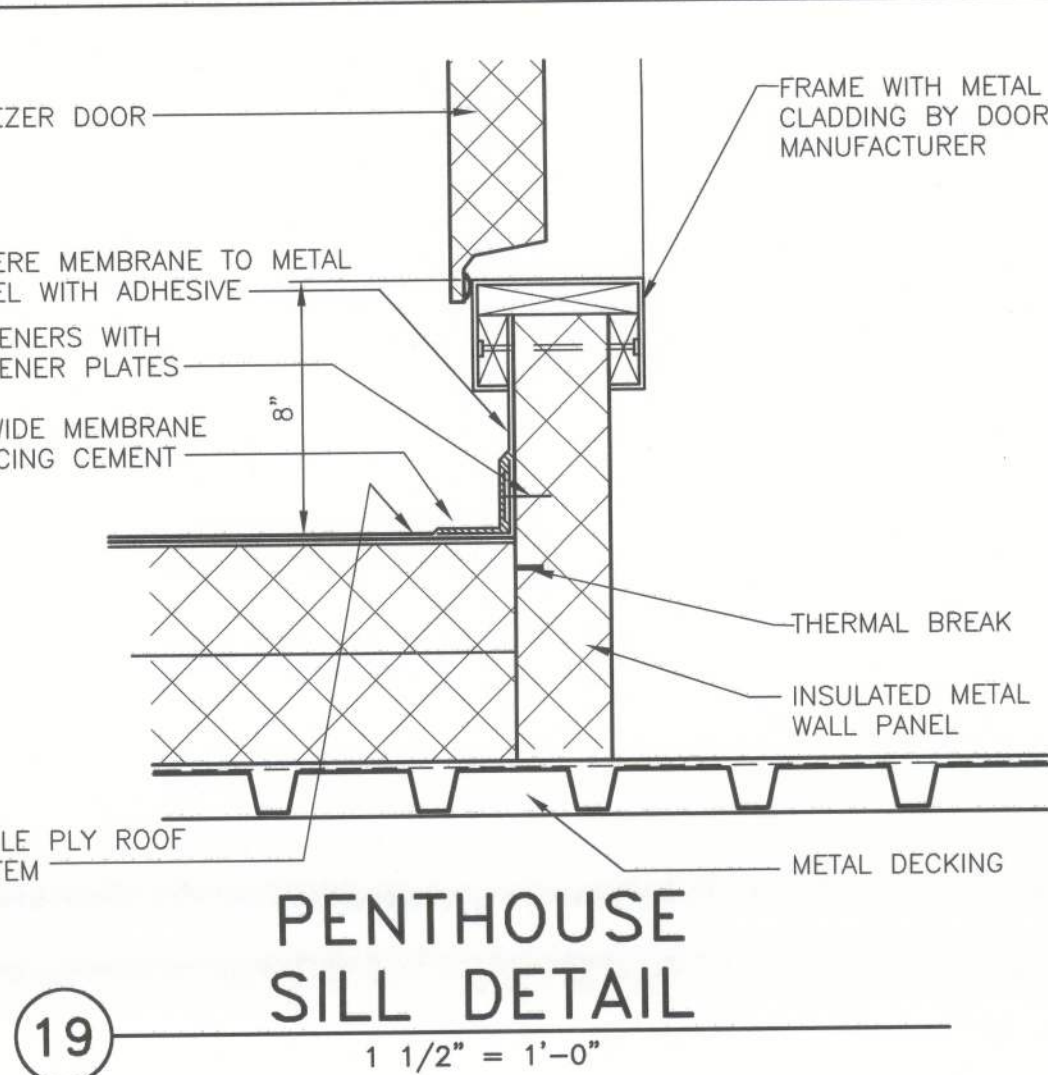
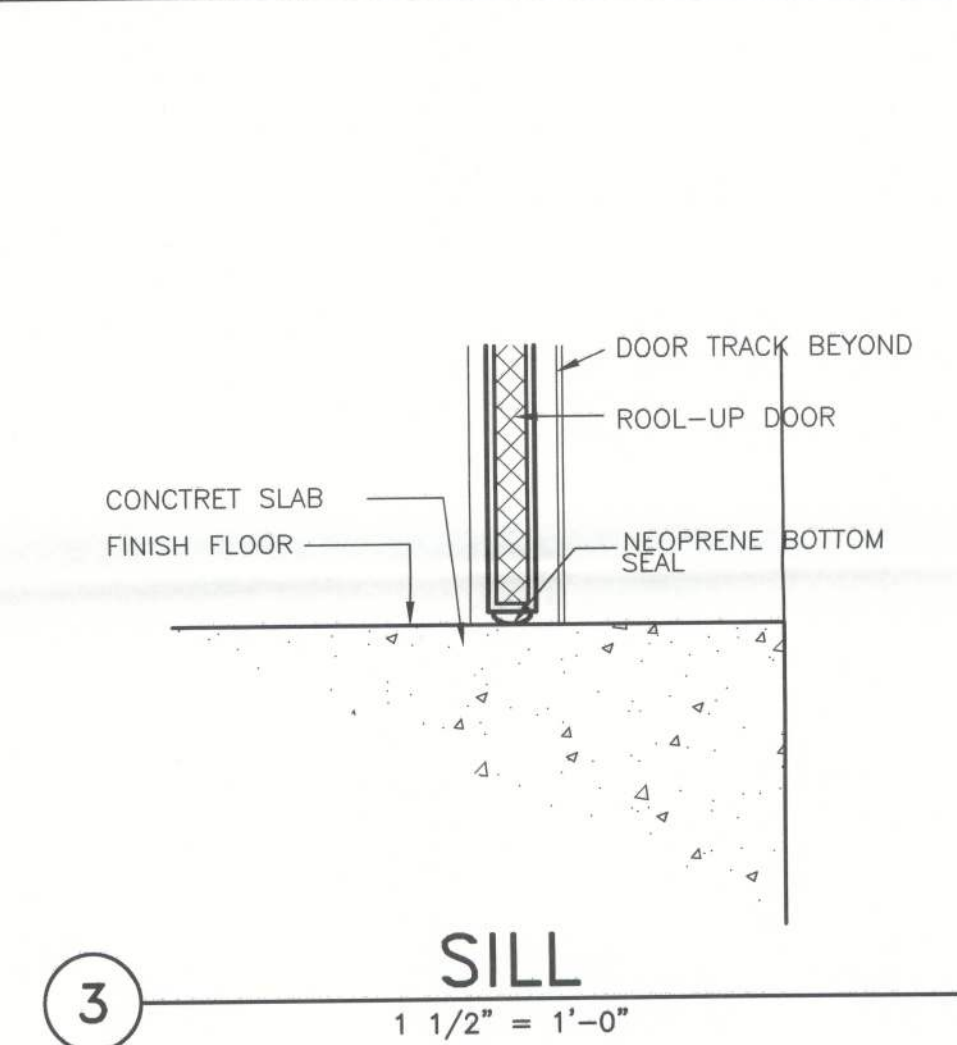
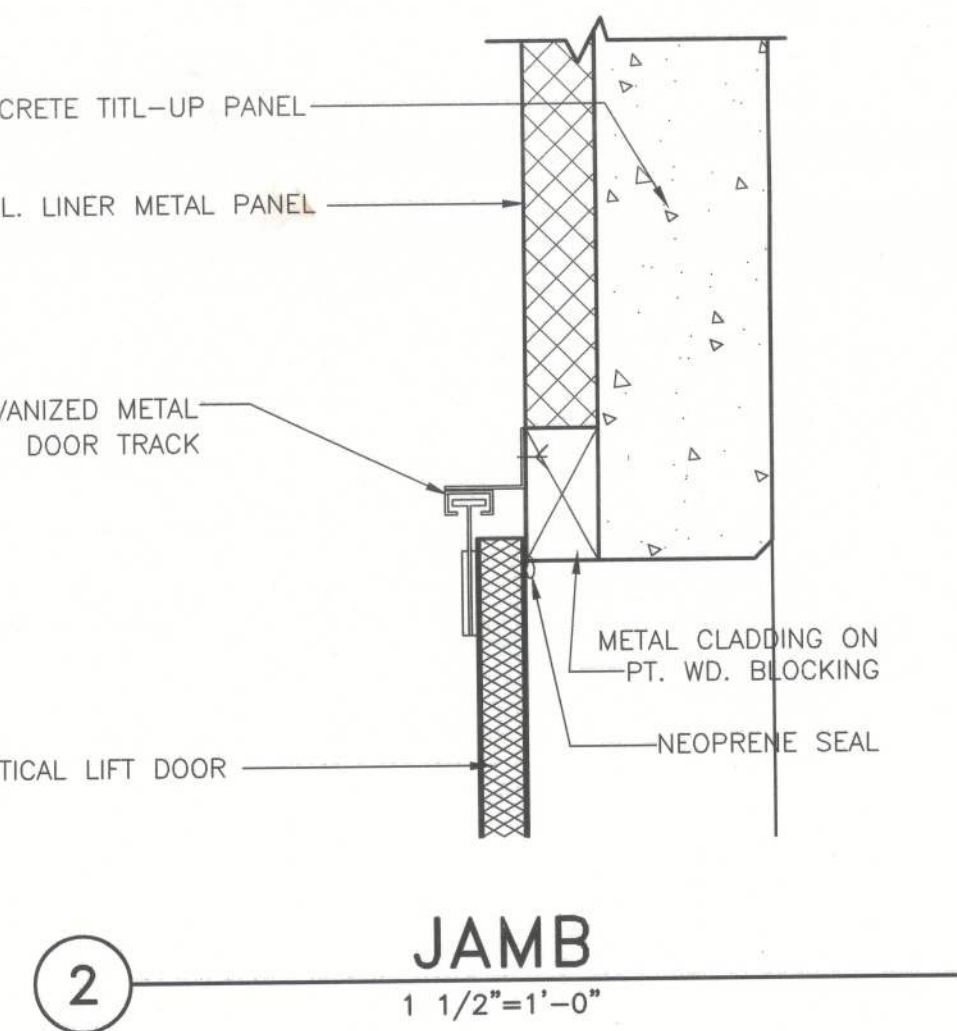
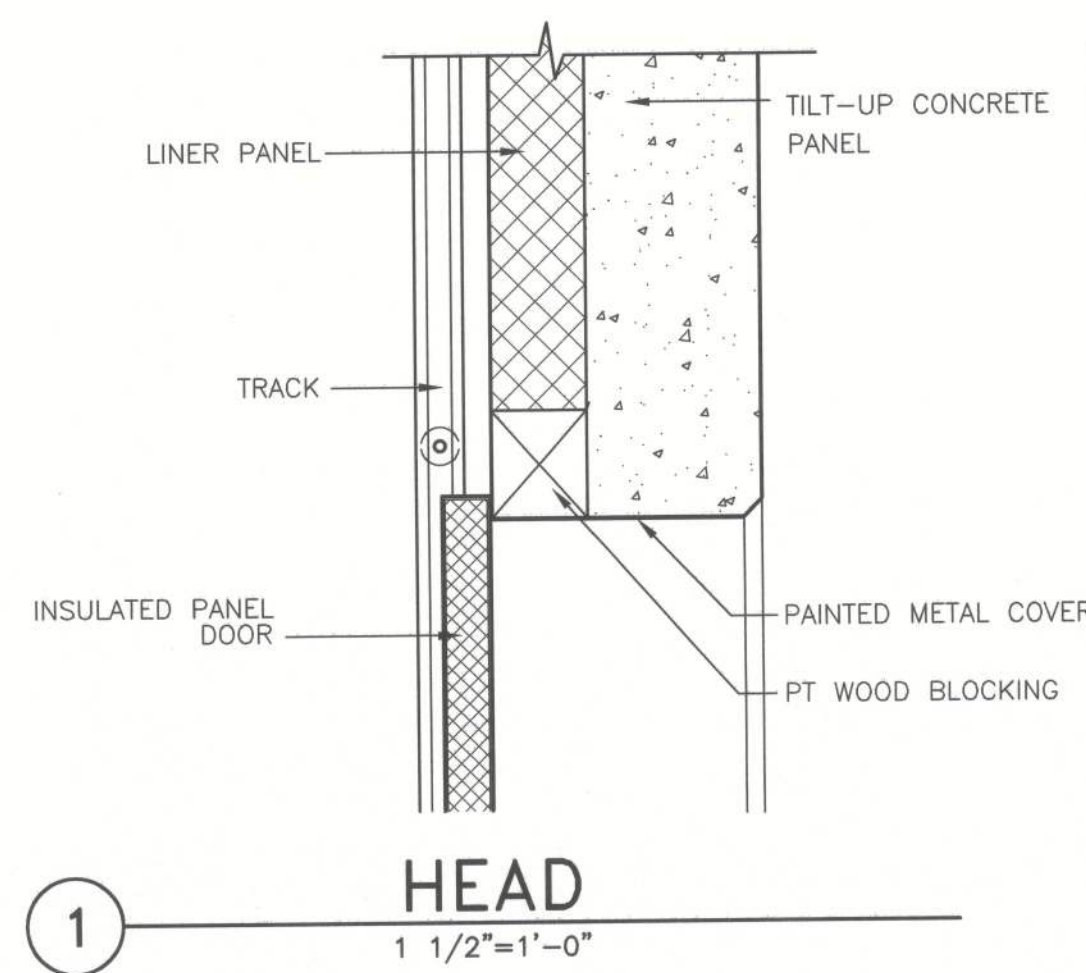
## P001

DRAWING NO.

P001  
DRAWING NO.



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UNITED STATES COLD STORAGE, INC.  
PHASE II EXPANSION  
LAKE CITY, FLORIDA

DOOR DETAILS

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REV.	DATE	BY	PERMIT ISSUE DESCRIPTION
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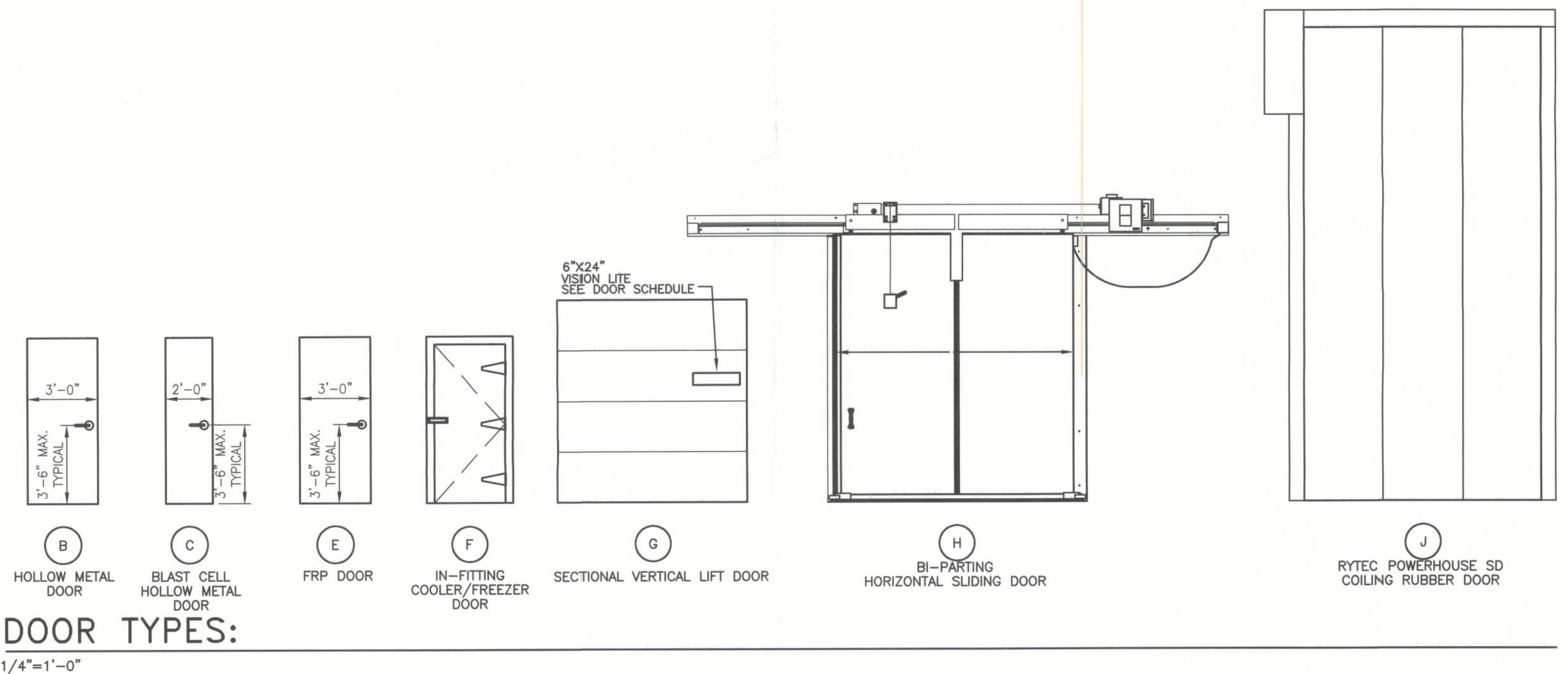
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DOOR SCHEDULE																								
DOOR										FRAME					LABEL	KEYING	HARDWARE SET NO.	HW BY DOOR MFG	REMARKS					
DOOR NUMBER	INSIDE ROOM NUMBER	OUTSIDE ROOM NUMBER	TYPE	SIZE			MATERIAL	GLASS	TYPE	MATERIAL	DETAILS													
				WIDTH	HEIGHT	THICK					HEAD	JAMB	SILL											
PHASE II WAREHOUSE & TRUCK DOCK DOORS																								
201A	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201AA	201A	201	B	3'-0"	7'-0"	1 3/4"	H.M.	-	2	H.M.	21/A602	22/A602	23/A602	-	-	1	NO	H.M. DOOR & FRAME						
201B	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201BA	201B	201	E	3'-0"	7'-0"	1 3/4"	F.R.P.	-	3	F.R.P.	24/A602	25/A602	26/A602	-	-	1	NO	F.R.P. DOOR & FRAME						
201C	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201D	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201E	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201F	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201G	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201H	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201J	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201K	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201L	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201M	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201N	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201P	201	EXT.	G	10'-0"	11'-3 1/2"	2"	INSUL. METAL	6"x24"	-	STEEL	4/A602	5/A602	6/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201Q	201	EXT.	G	10'-0"	10'-0"	2"	INSUL. METAL	6"x24"	-	STEEL	1/A602	2/A602	3/A602	-	-	-	YES	INSULATED SECTIONAL VERTICAL LIFT - ELECTRIC						
201R	201	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	10/A602	11/A602	12/A602	-	-	-	YES	IN-FITTING COOLER DOOR						
203A	203	201	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
203B	203	201	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
203C	203	201	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
203D	203	201	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
203E	205	201	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
204A	204	204	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
204B	204	203	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
204C	204	203	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
204D	204	203	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
204E	204	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	15/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
205A	205	201	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
205B	205	201	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
205C	205	201	H	8'-0"	15'-0"	4"	METAL CLAD	-	-	METAL CLAD	7/A602	8/A602	9/A602	-	-	-	YES	HORIZ. BI-PARTING IXP DOORS						
205D	205	201	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
205F	205	204	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	16/A602	17/A602	18/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
206A	206	205	J	10'-0"	20'-0"	-	RUBBER	-	-	STEEL	27/A602	28/A602	29/A602	-	-	-	YES	RYTEC POWERHOUSE H.P. COILING RUBBER DOOR						
206B	206	205	C	2'-0"	7'-0"	1 3/4"	H.M.	-	1	H.M.	21/A602	22/A602	30/A602	-	-	2	NO	H.M. DOOR & FRAME						
207A	207	205	J	10'-0"	20'-0"	-	RUBBER	-	-	STEEL	27/A602	28/A602	29/A602	-	-	-	YES	RYTEC POWERHOUSE H.P. COILING RUBBER DOOR						
207B	207	205	C	2'-0"	7'-0"	1 3/4"	H.M.	-	1	H.M.	21/A602	22/A602	30/A602	-	-	2	NO	H.M. DOOR & FRAME						
PHASE II PENTHOUSE DOORS																								
P104A	P104	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	19/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
P105A	P105	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	19/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
P106A	P106	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	19/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
P107A	P107	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	20/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						
P108A	P108	EXT.	F	3'-0"	7'-0"	4"	METAL CLAD	-	-	METAL CLAD	13/A602	14/A602	20/A602	-	-	-	YES	IN-FITTING FREEZER DOOR						

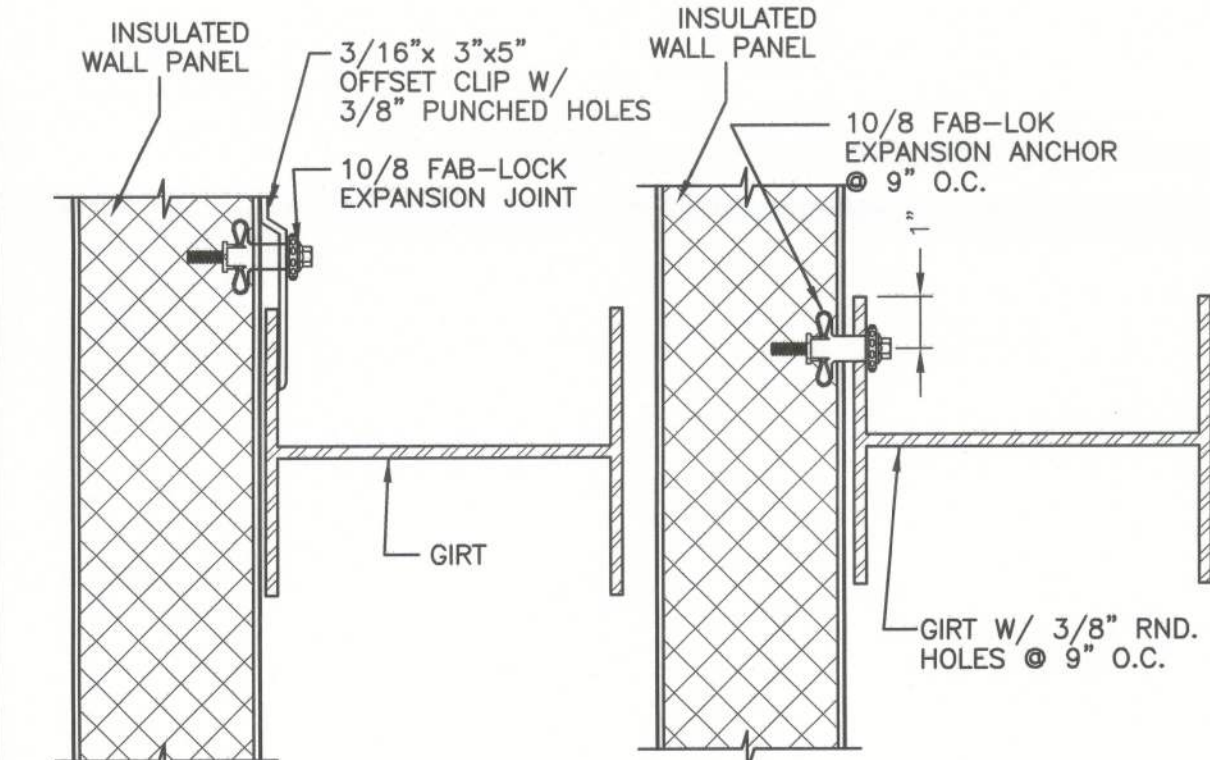
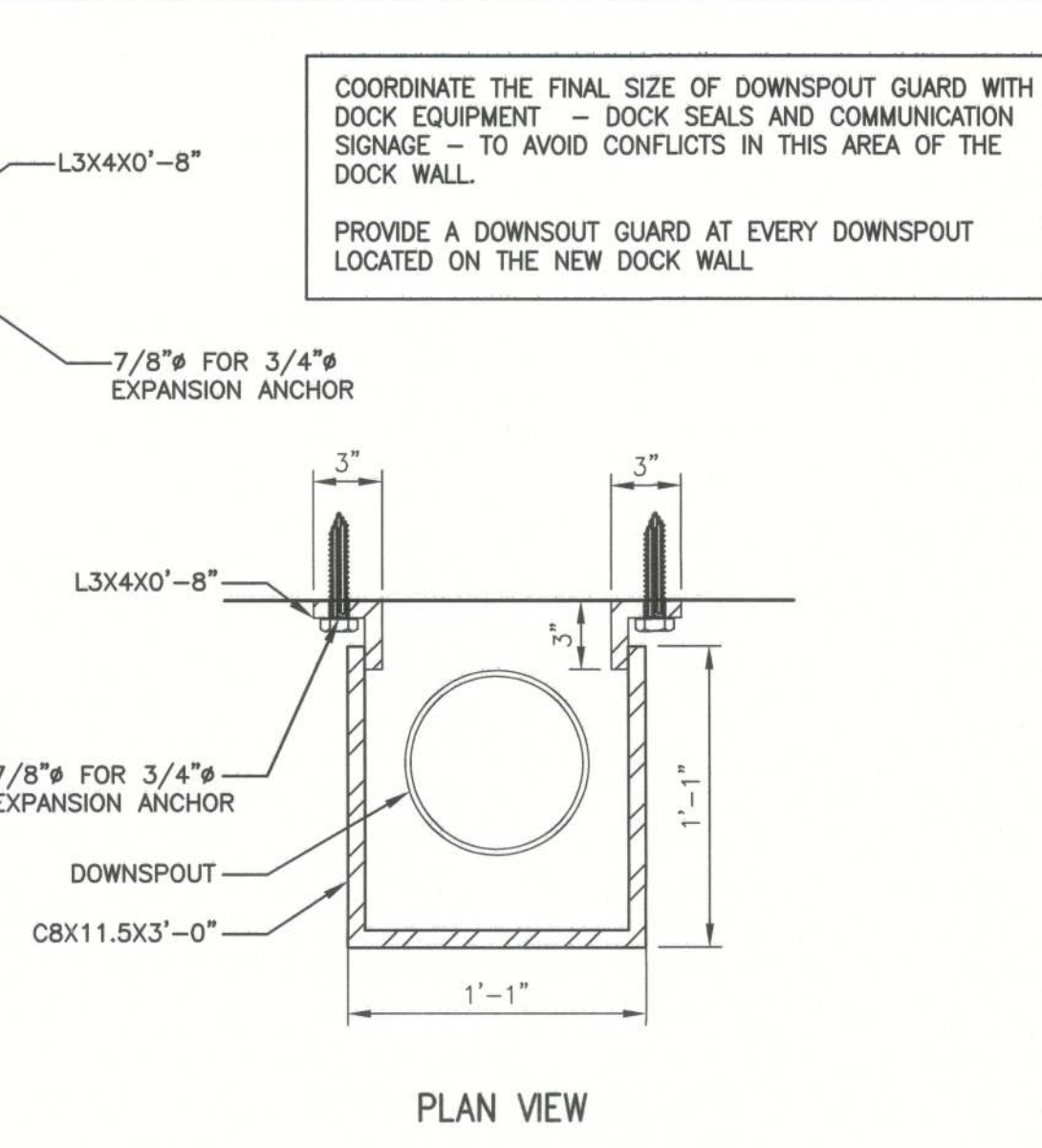
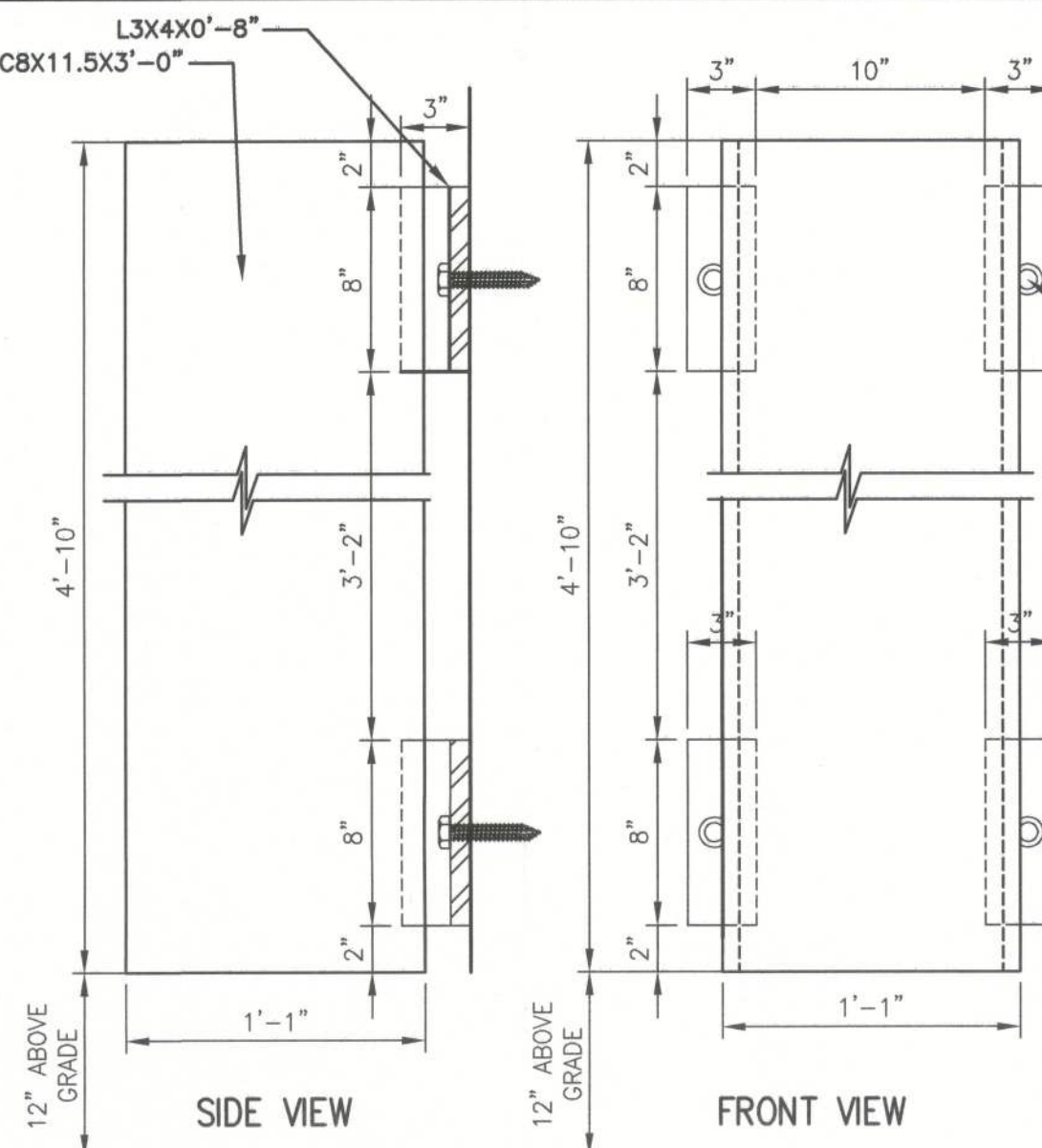
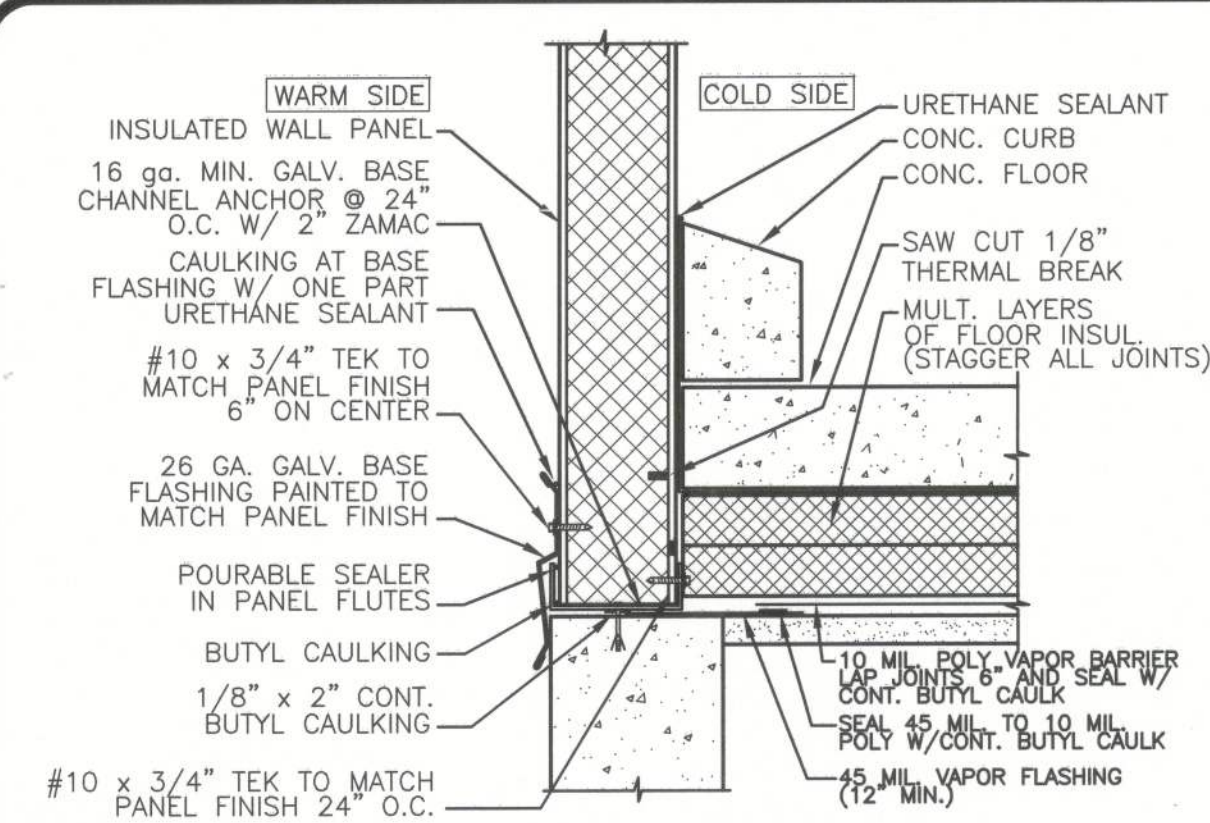
HARDWARE SCHEDULE		NOTE: ONE MASTER KEY TO ALL LOCKS IN THE BUILDING.	
HARDWARE SET 1		HARDWARE SET 2	
DOORS 201AA & 201BA		DOORS 206B & 207B	
PER DOOR		PER DOOR	
ITEM		ITEM	
3 EA.HINGE HAGER BB1191 4.5 X 4.5 NRP US32D		3 EA.HINGE HAGER BB1191 4.5 X 4.5 US32D	
1 EA.STOREROOM LOCK SARGENT 10-28 10604 LP US26D		1 EA.PASSAGE SET HAGER 10-28 10015 LP US26D	
1 EA.CLOSER SARGENT 1431 UO EN		1 EA.CLOSER SARGENT 1431 SRI UO EN	
1 EA.EXTERIOR STOP HAGER 267F US26D		1 EA.KICK PLATE HAGER 190S 8 X 34 US32D	
1 EA.KICKPLATE HAGER 190S 8 X 34 US32D		1 EA.OVERHEAD STOP RIXON 4 SERIES 3 FUNCTION US32D	
1 EA.THRESHOLD HAGER 412SA - 36" AL		3 EA.SILENCER HAGER 307D GREY	
1 EA.WEATHERSTRIP HAGER 874SA - 3684 AL			
1 EA.BOTTOM SEAL HAGER 753SA - 36" AL			



ROOM FINISH SCHEDULE															MATL	FINISH	COLOR			
															KEY:	(CMU)	(PAINT)	(PAINT)	(PAINT)	
MATERIALS															FINISH				COLOR	
A VINYL TREAD PLATE (VCT)	H AC CLG T (ACT)	O NONE	V VINYL	1 PAINT	8 2'x4' VINYL FACED					P1 = WHITE										
B BRICK	I INSUL MET PNL(MP)	P PORCELAIN TILE	W WOOD	2 PRE-FINISHED	9 CEILING TILES															
C CARPET	J GLASS	Q QUARRY TILE	X EXP CONST	3 UNFINISHED	W/ SEALER															
D CONCRETE	K METAL DECKING	R RUBBER	Y	4 2'x2' GRID/MINERAL FIBER																
E CERAMIC TILE	L LINEAR METAL PANELS	S STEEL	Z	5 2'x2' GRID/GLASS FIBER																
F VINYL FABRIC	M CONC. MAS. UNIT (CMU)	T TERRAZZO		6 W/ HARDENER																
G GYP WALLBOARD	N MARBLE TILE	U		7 GALVANIZED																
ROOM NUMBER	ROOM NAME	FLOOR	BASE	WALL				CEILING	CEILING HEIGHT	REMARKS										
				N	E	S	W													
PHASE II WAREHOUSES & TRUCK DOCK																				
201A	+40'F TRUCK DOCK	D 9	- D 7	- I 2	- I 2	- I 2	- I 2	- X 2	- I 2	- VARIES	18'-0" MIN. CLEAR HEIGHT. 24" HIGH W/ SLOPED TOP CONC. CURB PAINTED SAFETY YELLOW.									
201	FIRE RISER ROOM	D 9	- - -	- I 2	- I 2	- I 2	- X 2	- I 2	- VARIES	12'-0" MIN. CEILING SLOPE PANEL UP AT 30' TOWARDS FREEZER WALL.										
201B	SPREADER WASH ROOM	D 9	- - -	- I 2	- I 2	- I 2	- X 2	- I 2	- VARIES	12'-0" MIN. CEILING SLOPE PANEL UP AT 30' TOWARDS FREEZER WALL. 8" HIGH W/ SLOPED TOP CONCRETE CURB ON INTERIOR WALLS.										
202	+40'F FUTURE TRUCK DOCK	D 9	- D 7	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	18'-0" MIN. CLEAR HEIGHT. 24" HIGH W/ SLOPED TOP CONC. CURB PAINTED SAFETY YELLOW.										
203	-20'F TO +35'F CONVERTIBLE 3	D 9	- D -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	40'-6" MIN. CLEAR HEIGHT. 8" HIGH W/ SLOPED TOP CONC. CURB-NOT PAINTED TO ALL EXPOSED WALLS.										
204	-20'F TO +35'F CONVERTIBLE 4	D 9	- D -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	40'-6" MIN. CLEAR HEIGHT. 8" HIGH W/ SLOPED TOP CONC. CURB-NOT PAINTED TO ALL EXPOSED WALLS.										
205	-20'F FREEZER	D 9	- D -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	40'-6" MIN. CLEAR HEIGHT. 8" HIGH W/ SLOPED TOP CONC. CURB-NOT PAINTED TO ALL EXPOSED WALLS.										
206	BLAST CELL #1	D 9	- D -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	28'-0" MIN. CLEAR HEIGHT.										
207	BLAST CELL #2	D 9	- D -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	28'-0" MIN. CLEAR HEIGHT.										
PHASE II PENTHOUSES																				
P104	-20'F TO +35'F PENTHOUSE 4	K 2	- - -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	METAL ROOF DECK FLOORING w/ GALV. STEEL GRATING AT RETURN AIR OPENING										
P105	-20'F TO +35'F PENTHOUSE 5	K 2	- - -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	METAL ROOF DECK FLOORING w/ GALV. STEEL GRATING AT RETURN AIR OPENING										
P106	-20'F TO +35'F PENTHOUSE 6	K 2	- - -	- I 2	- I 2	- I 2	- I 2	- X 2	- VARIES	METAL ROOF DECK FLOORING w/ GALV. STEEL GRATING AT RETURN AIR OPENING										
P107	+15'F MCP ROOM #1	I 2	- - -	- I 2	- I 2	- I 2	- I 2	- I 2	- VARIES	I.M.P. WALLS, FLOOR & CEILING TO MAINTAIN A MINIMUM OF +15'F										
P108	+15'F MCP ROOM #2	I 2	- - -	- I 2	- I 2	- I 2	- I 2	- I 2	- VARIES	I.M.P. WALLS, FLOOR & CEILING TO MAINTAIN A MINIMUM OF +15'F										

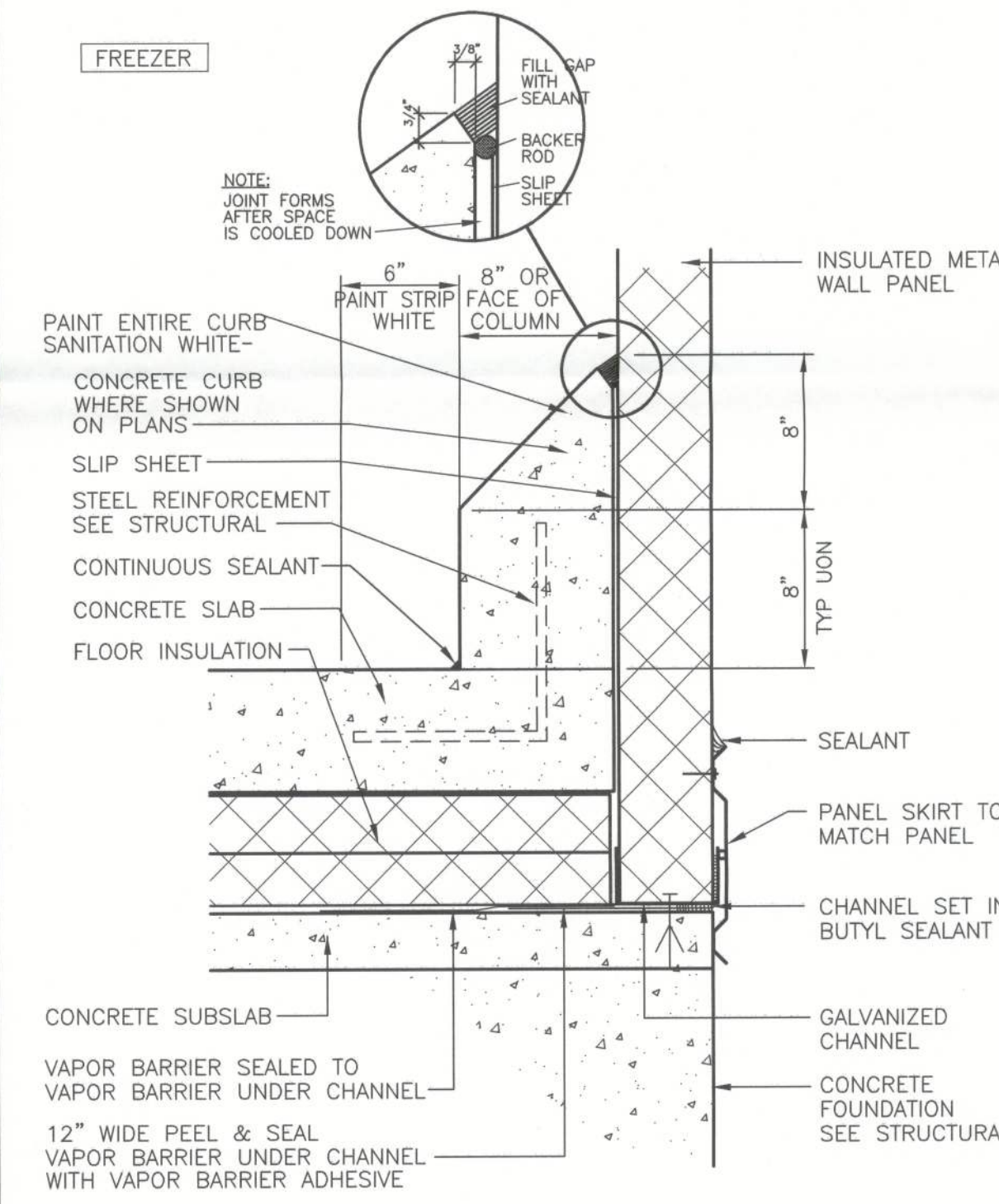


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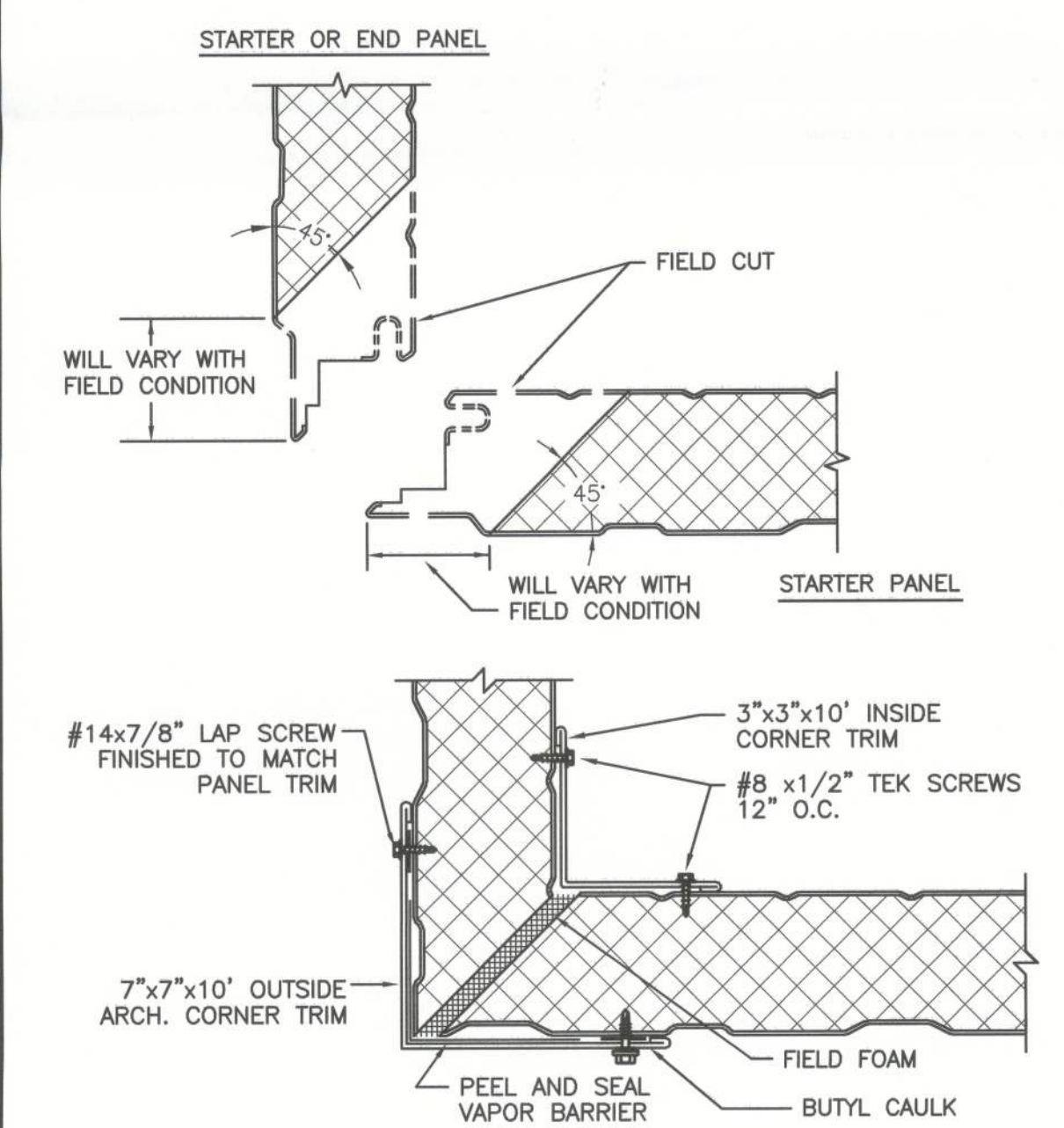


NOTE: IF STRUCTURAL STEEL IS NOT PRE-DRILLED 4"x6", 10 GAUGE OFFSET GIRT CLIP IS ACCEPTABLE.

2 GIRT ATTACHMENT  
1 1/2" = 1'-0"



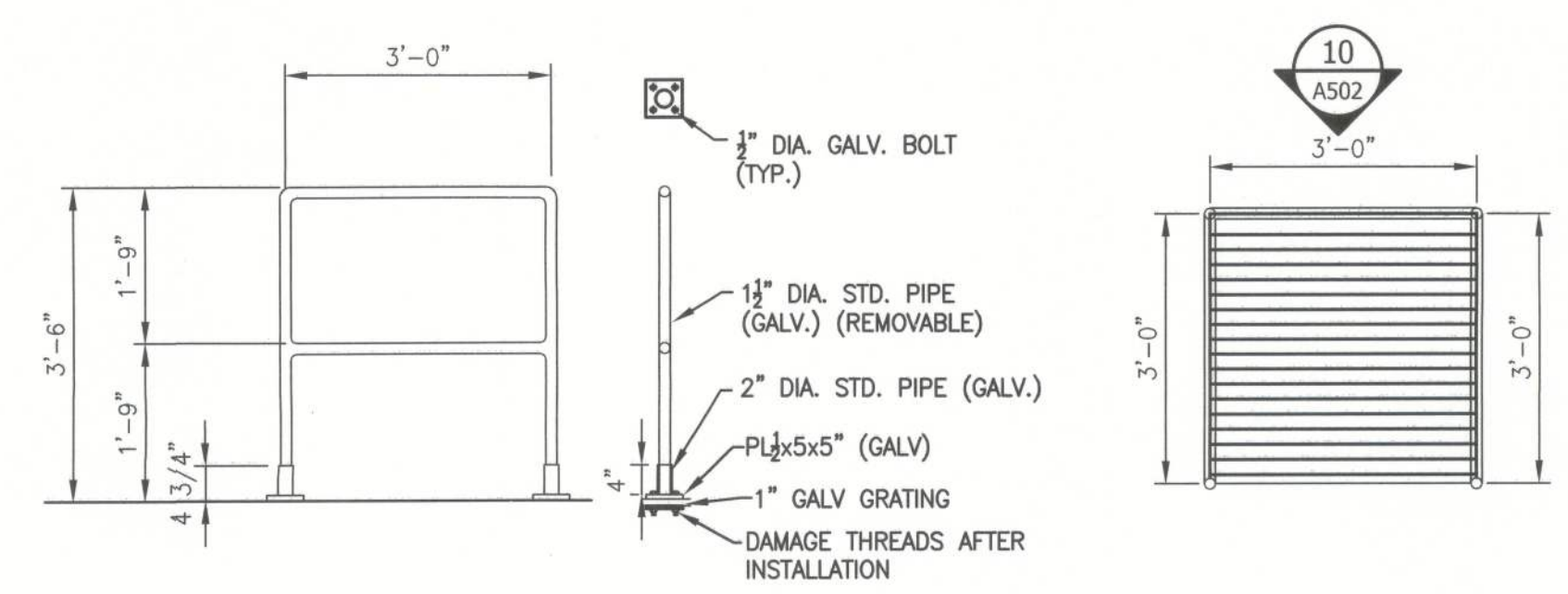
3 FREEZER CONC. CURB DETAIL  
1 1/2" = 1'-0"



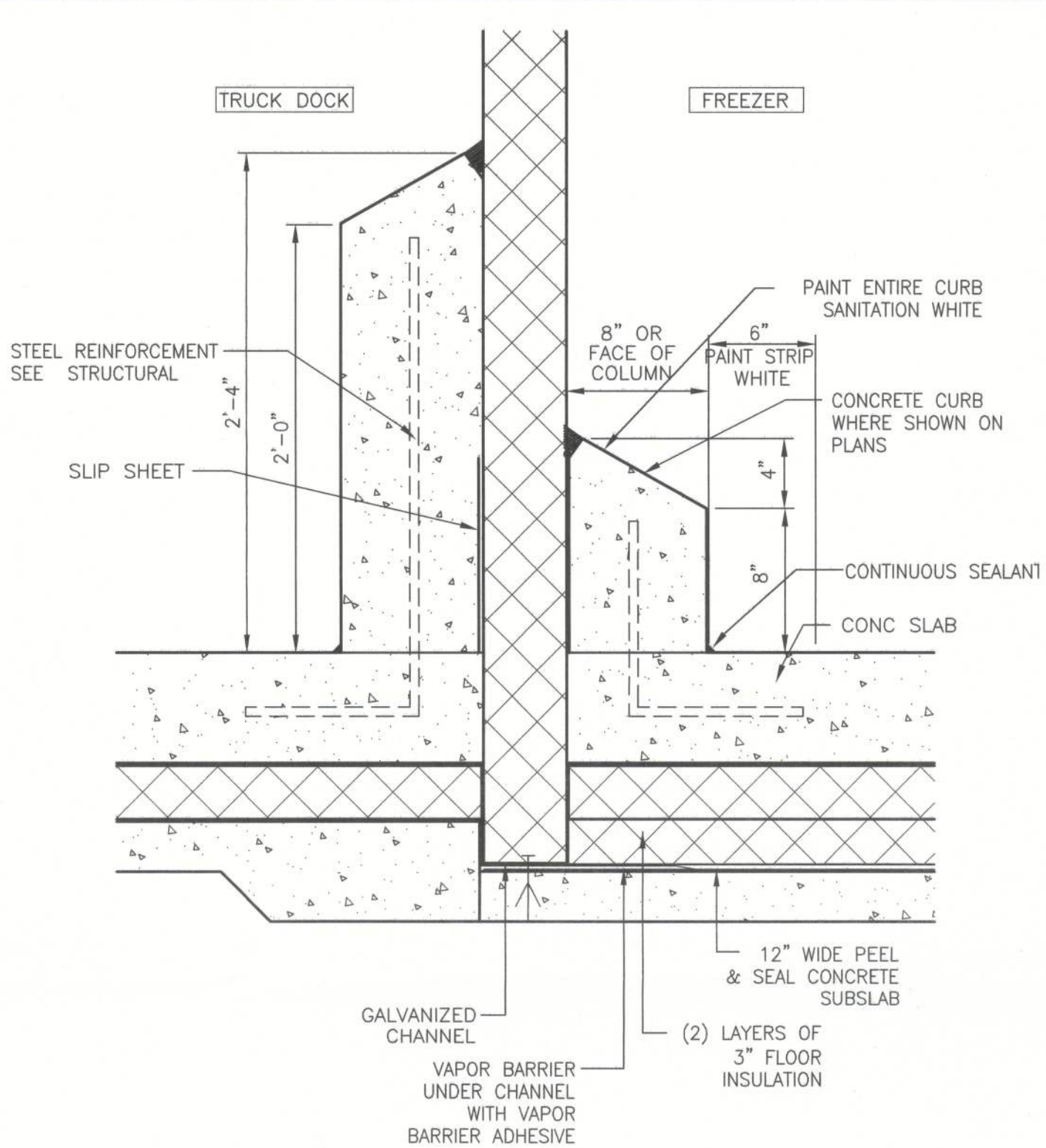
4 CORNER DETAIL  
1 1/2" = 1'-0"

5 DOWNSPOUT PROTECTION BRACKET  
1 1/2" = 1'-0"

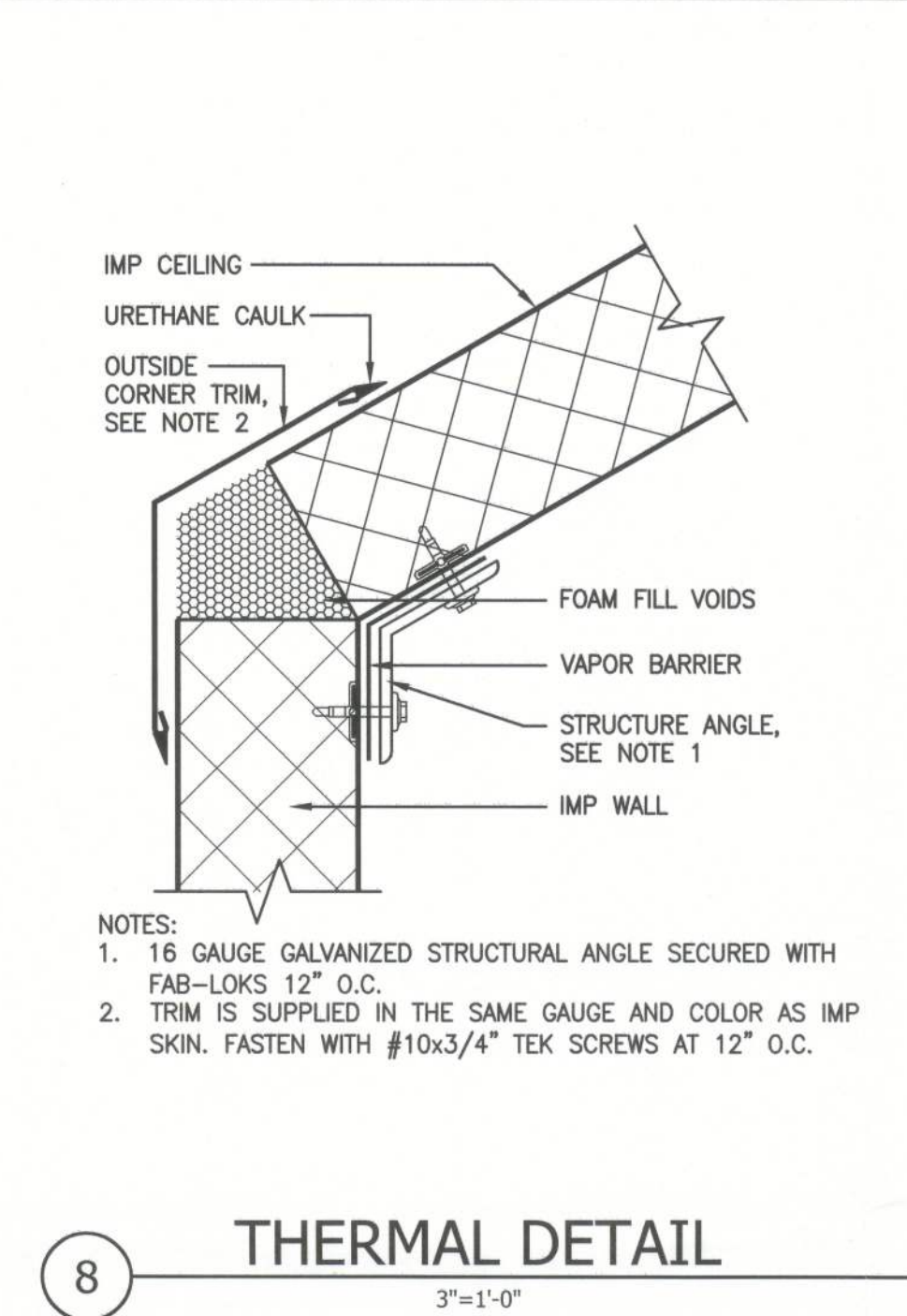
6 DOWNSPOUT PROTECTION BRACKET  
1 1/2" = 1'-0"



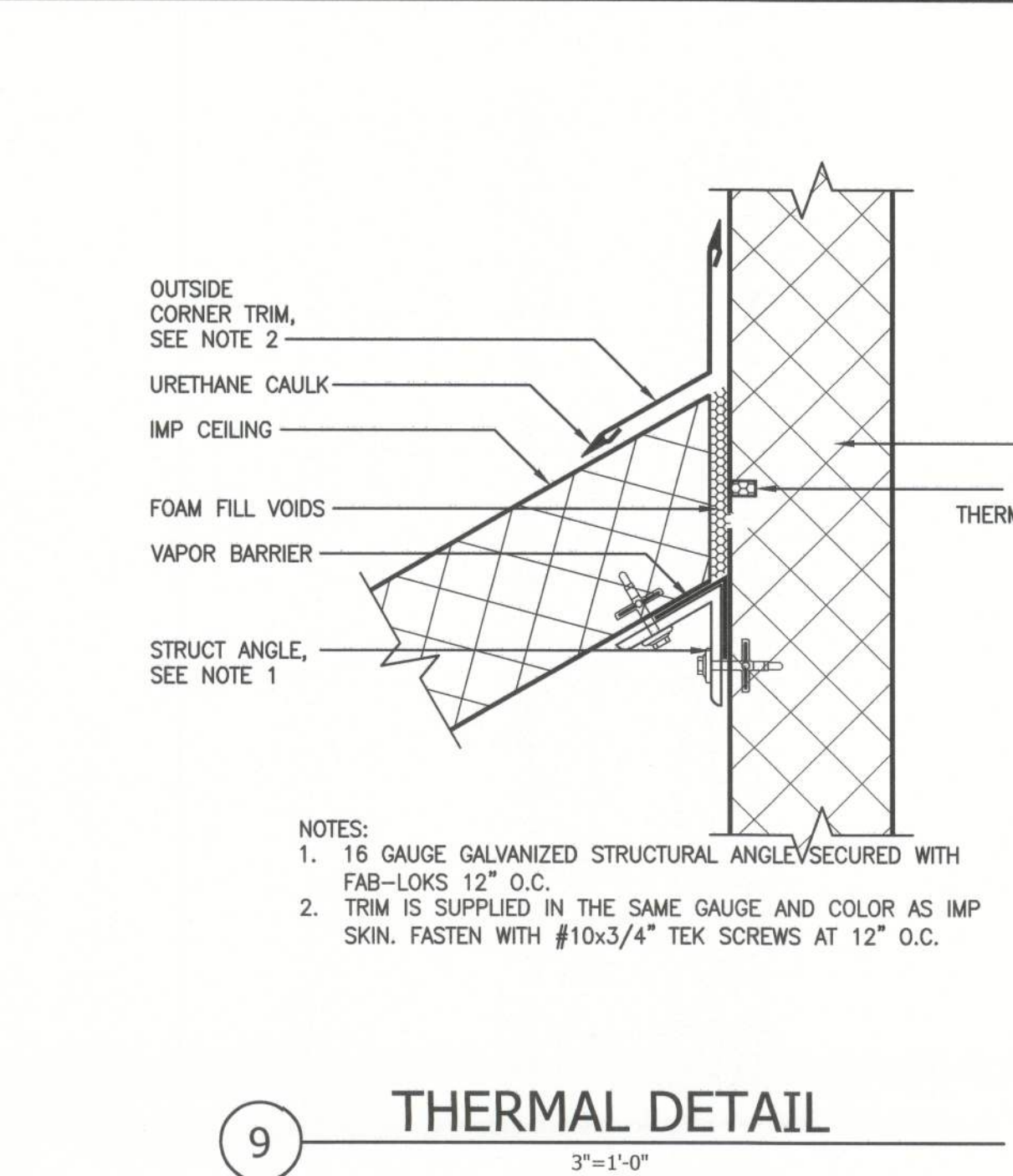
10 REMOVABLE PENTHOUSE GUARD RAIL DETAIL  
1 1/2" = 1'-0"



7 FREEZER/TRUCK DOCK CONC. CURB DETAIL  
1 1/2" = 1'-0"



8 THERMAL DETAIL  
3" = 1'-0"



9 THERMAL DETAIL  
3" = 1'-0"

UNITED STATES COLD STORAGE, INC.  
PHASE II EXPANSION  
LAKE CITY, FLORIDA

MISC. DETAILS

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REV.	DATE	BY	DESCRIPTION
A	12-18-12	BB	

JOB NO. 710-04224

DRAWN: BB

CHECKED: BB

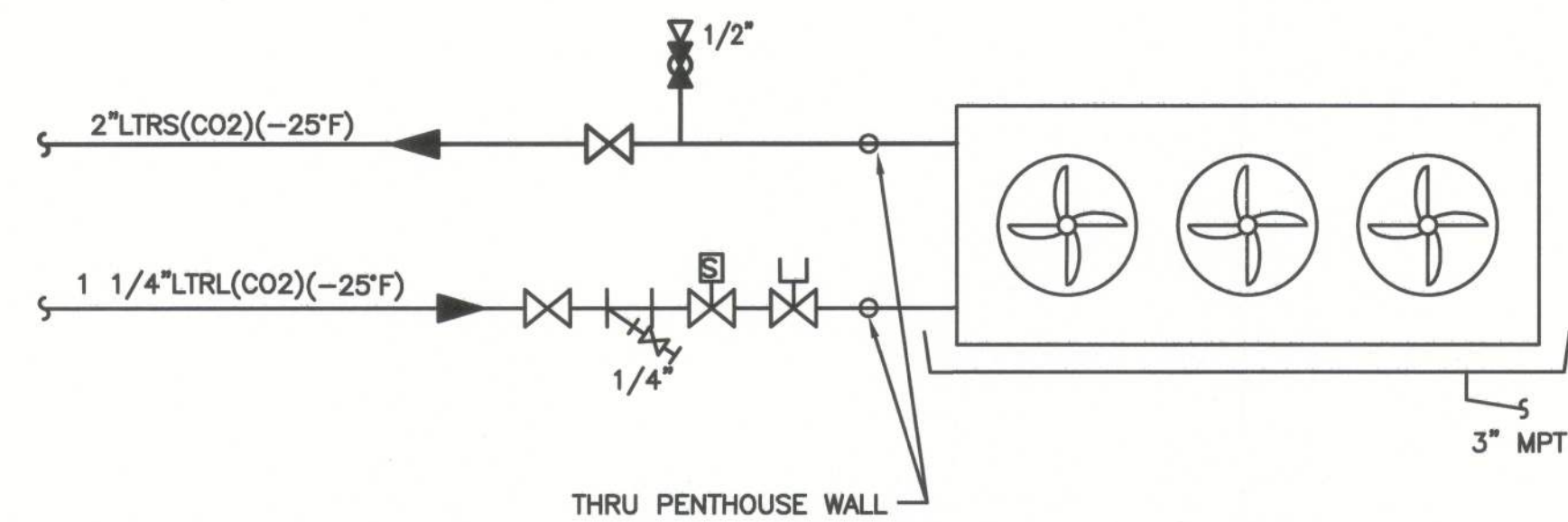
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A502  
DRAWING NO.

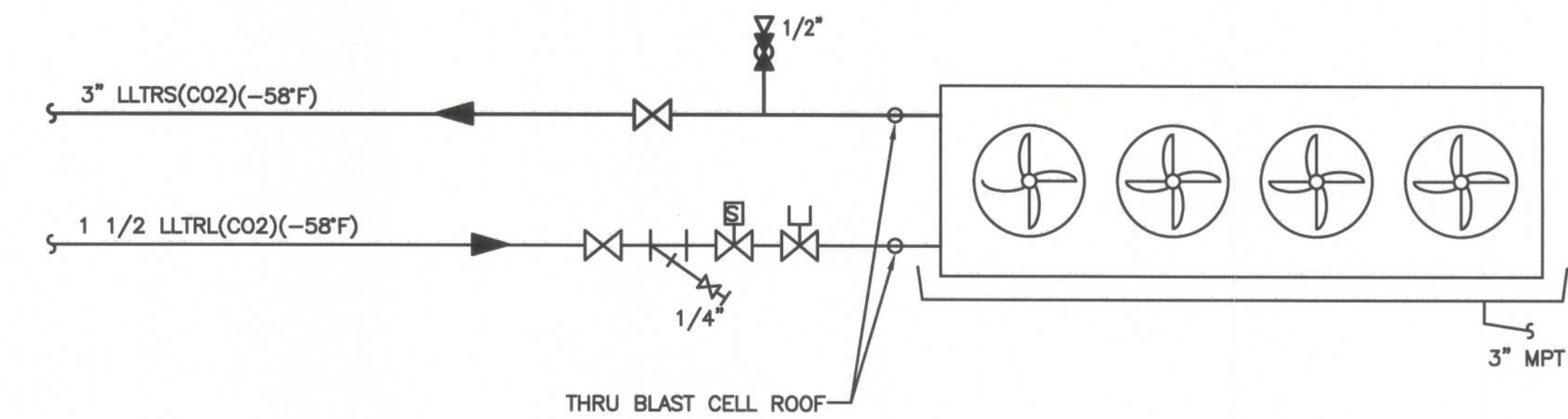
**Stellar**  
OPERATING AS THE STELLAR GROUP  
2900 HARTLEY ROAD, JACKSONVILLE, FL 32227 (904) 280-2900  
FLORIDA ARCHITECTURAL LICENSE NO. AA-1000112  
FLORIDA ENGINEERING LICENSE NO. 3630

11-18-12

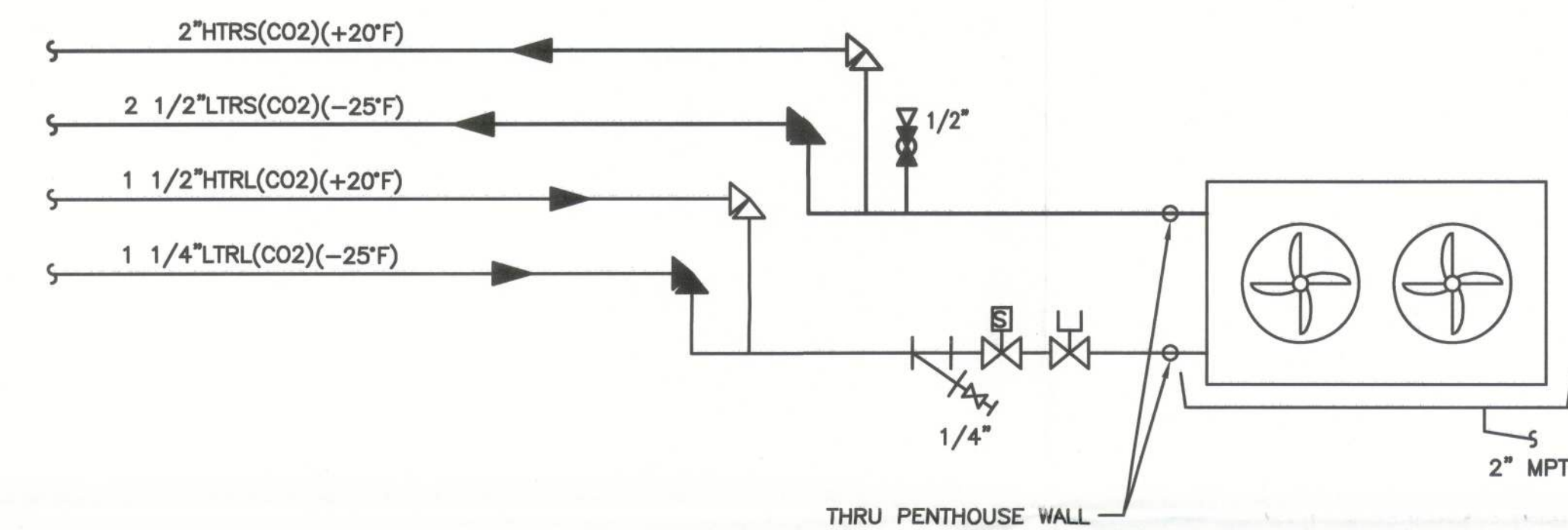




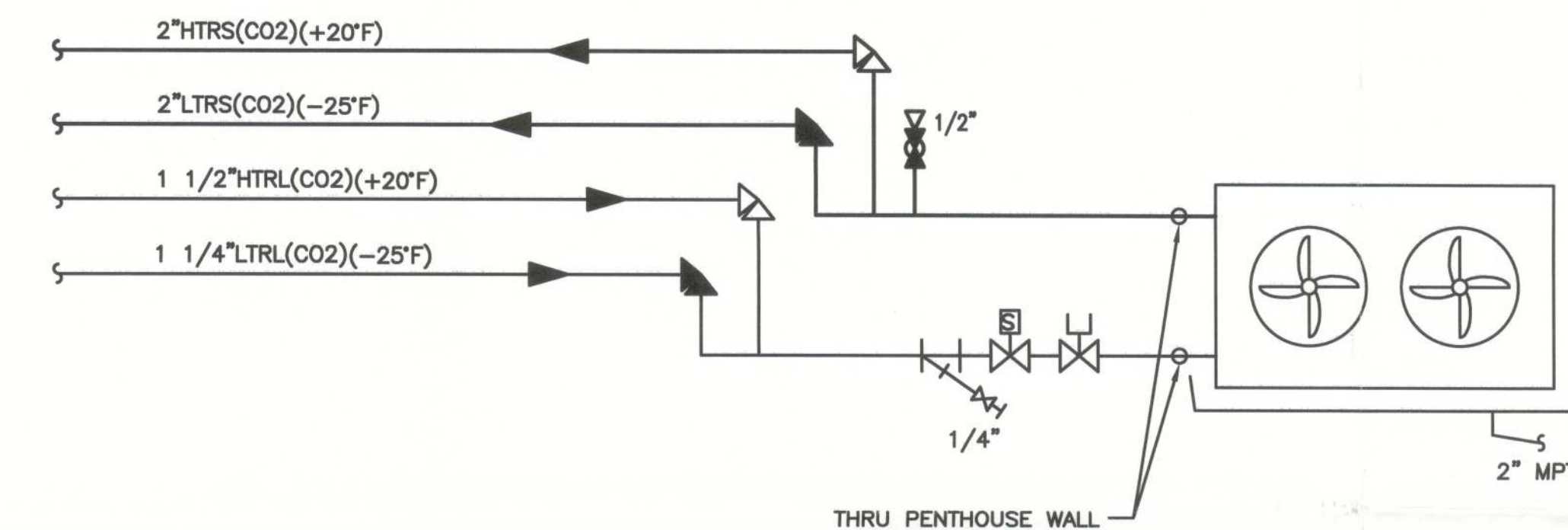
CONTROL GROUP F1, F2, F3 & F4  
 -20°F FREEZER  
 AU2051 – AU2054  
 34 TR EACH@ -30°F



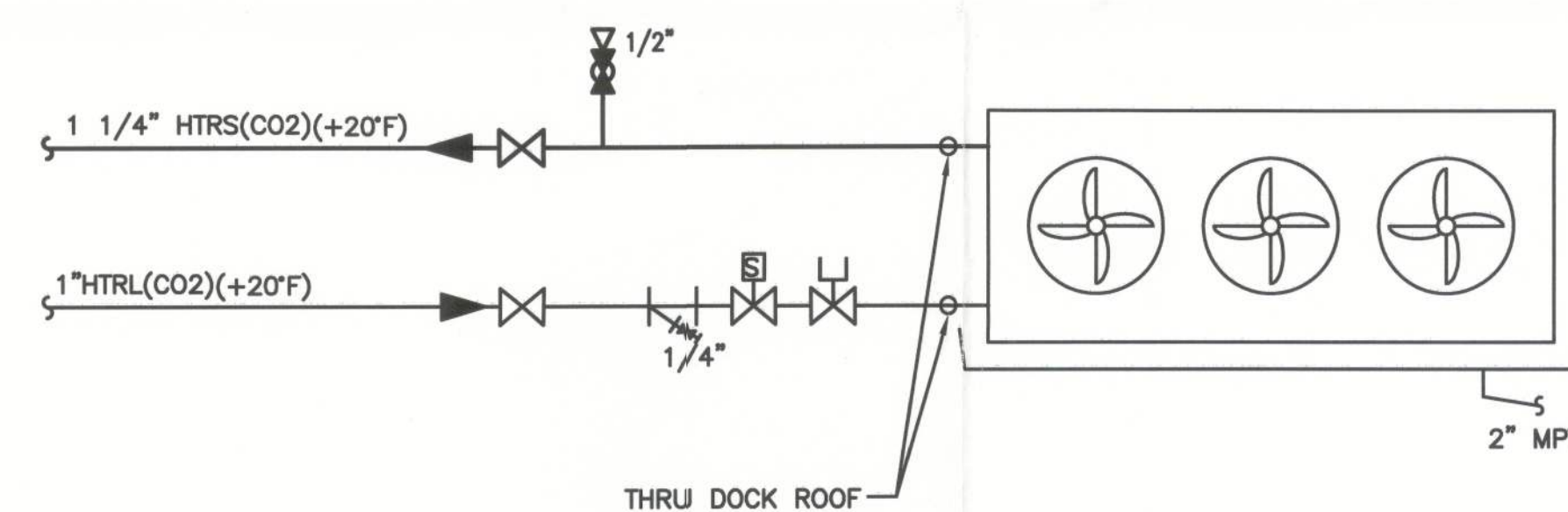
CONTROL GROUP G1 & G2  
 BLAST FREEZERS  
 AU2061 & AU2071  
 64 TR EACH@ -58°F



CONTROL GROUP D1 & D2  
 -20°F CONVERTIBLE ROOM  
 AU2041 & AU2042  
 38 TR EACH@ -30°F/+20°F



CONTROL GROUP E1 & E2  
 -20°F CONVERTIBLE ROOM  
 AU2031 & AU2032  
 34 TR EACH@ -30°F/+20°F



CONTROL GROUP H1, H2, H3 & H4  
 +40°F TRUCK DOCK  
 AU2011 – AU2014  
 20 TR EACH@ +20°F

NOTE:  
 1. PILOT LIGHTS TO BE RATED FOR OUTDOOR SERVICE.

REV.	DATE	BY	PERMIT ISSUE DESCRIPTION
A	12-18-12	YJV	

JOB NO. 04224

DRAWN: YJV

CHECKED: BEK

SCALE: AS NOTED

R706

DRAWING NO.