

**Load Short Form  
Entire House  
Touchstone Heating and Air, Inc.**

Job: Green Acres Lot 1  
Date: Oct 22, 2007  
By: ell

P.O. Box 327, Lake Butler, FL 32054 Phone: 386-496-3467 Fax: 386-496-3147

### Project Information

For: Cason Construction & Development  
32026

### Design Information

	Htg	Clg	Infiltration	Simplified
Outside db (°F)	33	92	Method	Average
Inside db (°F)	68	75	Construction quality	0
Design TD (°F)	35	17	Fireplaces	
Daily range	-	M		
Inside humidity (%)	-	50		
Moisture difference (gr/lb)	-	52		

#### HEATING EQUIPMENT

Make Trane  
Trade XB13 Weathertron  
Model 2TWB3030A1

Efficiency 8 HSPF

Heating input  
Heating output 24800 Btuh @ 47°F  
Temperature rise 24 °F  
Actual air flow 960 cfm  
Air flow factor 0.043 cfm/Btuh  
Static pressure 0.00 in H2O  
Space thermostat

#### COOLING EQUIPMENT

Make Trane  
Trade XB13 Weathertron  
Cond 2TWB3030A1  
Coil TXC036S3+\*UD1B100A9H3

Efficiency 13.3 SEER

Sensible cooling 20180 Btuh  
Latent cooling 8640 Btuh  
Total cooling 28800 Btuh  
Actual air flow 960 cfm  
Air flow factor 0.047 cfm/Btuh  
Static pressure 0.00 in H2O  
Load sensible heat ratio 0.80

ROOM NAME	Area (ft²)	Htg load (Btuh)	Clg load (Btuh)	Htg AVF (cfm)	Clg AVF (cfm)
BR 3	137	2927	1273	125	60
Bath	48	678	297	29	14
BR 2	137	3339	1418	143	67
LR/Din/Kitchen	588	8997	10128	385	480
Master BR	168	2615	2050	112	97
Master Bath	132	3043	1572	130	75
Laundry	48	61	2946	3	140
WIC	82	721	389	31	18
Hall 1	30	38	82	2	4
Hall 2	32	40	87	2	4

Printout certified by ACCA to meet all requirements of Manual J 8th Ed.

Entire House	1402	22459	20242	960	960
Other equip loads		1394	677		
Equip. @ 0.97 RSM			20291		
Latent cooling			5148		
TOTALS	1402	23853	25439	960	980

Printout certified by ACCA to meet all requirements of Manual J 8th Ed.

Right-Suite Residential 5.0.90 RSR25872

2007-Oct-23 08:48:03

C:\My Documents\Wrightsoft\HVAC\Cason\Cason Green Acres Lot 1.mpf Calc = MJ8 Orientation = N

Page 2

# Duct System Summary

## Entire House

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### Project Information

For: Cason Construction & Development  
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	Heating	Cooling
External static pressure	0.00 in H2O	0.00 in H2O
Pressure losses	0.15 in H2O	0.15 in H2O
Available static pressure	-0.1 in H2O	-0.1 in H2O
Supply / return available pressure	-0.07 / -0.07 in H2O	-0.07 / -0.07 in H2O
Lowest friction rate	0.880 in/100ft	0.880 in/100ft
Actual air flow	960 cfm	960 cfm
Total effective length (TEL)	0 ft	

### Supply Branch Detail Table

Name	Design (Btuh)	Htg (cfm)	Clg (cfm)	Design FR	Diam (in)	Rect Size (in)	Duct Matl	Actual Ln (ft)	Ftg.Eqv Ln (ft)	Trunk
BR 3	h 2927	125	80	0.880	7	0x0	VIFx	0.0	0.0	
Bath	h 678	29	14	0.880	4	0x0	VIFx	0.0	0.0	
BR 2	h 3339	143	67	0.880	7	0x0	VIFx	0.0	0.0	
LR/Din/Kitchen-A	c 3376	128	160	0.880	7	0x0	VIFx	0.0	0.0	
LR/Din/Kitchen-B	c 3376	128	160	0.880	7	0x0	VIFx	0.0	0.0	
LR/Din/Kitchen	c 3376	128	160	0.880	7	0x0	VIFx	0.0	0.0	
Master BR	h 2615	112	97	0.880	6	0x0	VIFx	0.0	0.0	
Master Bath	h 3043	130	75	0.880	7	0x0	VIFx	0.0	0.0	
Laundry	c 2946	3	140	0.880	7	0x0	VIFx	0.0	0.0	
Wic	h 721	31	18	0.880	4	0x0	VIFx	0.0	0.0	
Hall 1	c 82	2	4	0.880	4	0x0	VIFx	0.0	0.0	
Hall 2	c 87	2	4	0.880	4	0x0	VIFx	0.0	0.0	

### Return Branch Detail Table

Name	Grill Size (in)	Htg (cfm)	Clg (cfm)	TEL (ft)	Design FR	Veloc (fpm)	Diam (in)	RectSize (in)	Stud/Joist Opening (in)	Duct Matl	Trunk
rb1	0x0	960	960	0.0	0.880	543	18	0x 0		VIFx	

Bold/ratio values have been manually overridden



March 6, 2002

## **Subject: Elk Product Approval Information**

All Prestique® and Capstone® products manufactured in Tuscaloosa, AL are certified under the Miami – Dade County Building Code Office (BCCO). These products also meet the requirements for the Florida Building Code since they are MD approved. The following test protocols must be passed by each of the products in order for MD product certification:

ASTM D3462

PA 100 (110 mph uplift and wind driven rain resistance)

PA 107 (Modified ASTM D3161 - 110 mph wind uplift resistance)

The nailing patterns that were used during the PA 100 and PA 107 wind test protocols for the Prestique and Capstone products are listed below. Also listed below are the Miami – Dade Notice of Acceptance Numbers (NOA).

Raised Profile, Prestique High Definition, Prestique 25, or Prestique 30 –

PA 100 = 4 nails

PA 107 = 5 nails

MD NOA# = 01-1226.04

Prestique I 35 or Prestique I\* –

PA 100 = 4 nails

PA 107 = 5 nails

MD NOA# = 01-1226.05

Prestique Plus or Prestique Gallery Collection\* –

PA 100 = 4 nails

PA 107 = 4 nails

MD NOA# = 01-1226.03

Capstone\*

PA 100 = 4 Nails

PA 107 = 4 Nails

MD NOA# = 01-0523.01

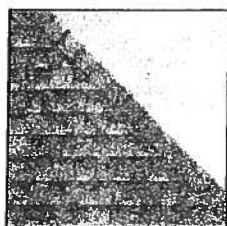
\* As per the Elk Limited Warranty, six nails are required for the Elk high wind warranty.

If there are any questions please contact:

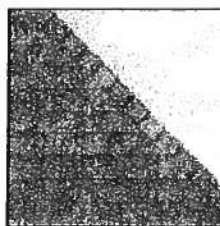
Mike Reed – Technical Manager  
(205) 342-0287

or

Daniel DeJarnette – QA Engineer  
(205) 342-0298



**PRESTIQUE®  
HIGH DEFINITION®**



**RAISED PROFILE™**

**Prestique Plus High Definition  
and Prestique Gallery Collection**

Product size ..... 13 1/4" x 39 1/2"  
Exposure ..... 5 1/2"  
Pieces/Bundle ..... 16  
Bundles/Square ..... 4/98.5 sq.ft.  
Squares/Pallet ..... 11

50-year limited warranty period:  
non-prorated coverage for  
shingles and application labor for  
the initial 5 years, plus an option  
for transferability\*; prorated  
coverage for application labor and  
shingles for balance of limited  
warranty period; 5-year limited  
wind warranty\*.

**Raised Profile**

Product size ..... 13 1/4" x 38 1/2"  
Exposure ..... 5 1/2"  
Pieces/Bundle ..... 22  
Bundles/Square ..... 3/100 sq.ft.  
Squares/Pallet ..... 16

30-year limited warranty period:  
non-prorated coverage for  
shingles and application labor for  
the initial 5 years, plus an option  
for transferability\*; prorated  
coverage for application labor and  
shingles for balance of limited  
warranty period; 5-year limited  
wind warranty\*.

**Prestique I High Definition**

Product size ..... 13 1/4" x 39 1/2"  
Exposure ..... 5 1/2"  
Pieces/Bundle ..... 16  
Bundles/Square ..... 4/98.5 sq.ft.  
Squares/Pallet ..... 14

40-year limited warranty period:  
non-prorated coverage for  
shingles and application labor for  
the initial 5 years, plus an option  
for transferability\*; prorated  
coverage for application labor and  
shingles for balance of limited  
warranty period; 5-year limited  
wind warranty\*.

**HIP AND RIDGE SHINGLES**

**Seal-A-Ridge® w/FLX®**

Size: 12" x 12"  
Exposure: 6 1/2"  
Pieces/Bundle: 45  
Coverage: 4 Bundles = 100 linear feet

**Prestique High Definition**

Product size ..... 13 1/4" x 38 1/2"  
Exposure ..... 5 1/2"  
Pieces/Bundle ..... 22  
Bundles/Square ..... 3/100 sq.ft.  
Squares/Pallet ..... 16

30-year limited warranty period:  
non-prorated coverage for  
shingles and application labor for  
the initial 5 years, plus an option  
for transferability\*; prorated  
coverage for application labor and  
shingles for balance of limited  
warranty period; 5-year limited  
wind warranty\*.

**Elk Starter Strip**

52 Bundles/Pallet  
18 Pallets/Truck  
936 Bundles/Truck  
19 Pieces/Bundle  
1 Bundle = 120.33 linear feet

Available Colors: Antique Slate, Weatheredwood, Shakedown, Sablewood, Hickory, Barkwood\*\*, Forest Green, Wedgewood\*\*, Birchwood\*\*, Sandalwood.  
Gallery Collection: Balsam Forest®, Weathered Sage®, Sienna Sunset®.

All Prestique, Raised Profile and Seal-A-Ridge roofing products contain Elk WindGuard® sealant. WindGuard activates with the sun's heat, bonding shingles into a wind and weather resistant cover that resists blow-offs and leaks.

Check for availability with built-in StainGuard® treatment to inhibit the discoloration of roofing granules caused by the growth of certain types of algae. Not available in Sablewood.

All Prestique and Raised Profile shingles meet UL® Wind Resistant (UL 997) and Class "A" Fire Ratings (UL 790); and ASTM Specifications D 3018, Type-I; D 3161, Type-I; E 108 and the requirements of ASTM D 3462.

All Prestique and Raised Profile shingles meet the latest Metro Dade building code requirements.

\*See actual limited warranty for conditions and limitations.  
\*\*Check for product availability.

## SPECIFICATIONS

**SCOPE:** Work includes furnishing all labor, materials and equipment necessary to complete installation of (name) shingles specified herein. Color shall be (name of color). Hip and ridge type to be Elk Seal-A-Ridge with formula FLX.

All exposed metal surfaces (flashing, vents, etc.) to be painted with matching Elk roof accessory paint.

**PREPARATION OF ROOF DECK:** Roof deck to be dry, well-seasoned 1" x 6" (25.4mm x 152.4mm) boards; exterior-grade plywood (exposure 1 rated sheathing) at least 3/8" (9.525mm) thick conforming to the specifications of the American Plywood Association; 7/16" (11.074mm) oriented strandboard; or chipboard. Most fire retardant plywood decks are NOT approved substrates for Elk shingles. Consult Elk Field Service for application specifications over other decks and other slopes.

**MATERIALS:** Underlayment for standard roof slopes, 4" per foot (101.6/304.8mm) or greater: apply non-perforated No. 15 or 30 asphalt-saturated felt underlayment. For low slopes (4" per foot (101.6/304.8mm) to a minimum of 2" per foot (50.8/304.8mm)), use two plies of underlayment overlapped a minimum of 19". Fasteners shall be of sufficient length and holding power for securing material as required by the application instructions printed on shingle wrapper.

For areas where algae is a problem, shingles shall be (name) with StainGuard treatment, as manufactured by the Elk Tuscaloosa plant. Hip and ridge type to be Seal-A-Ridge with formula FLX with StainGuard treatment.

Complete application instructions are published by Elk and printed on the back of every shingle bundle. All

warranties are contingent upon the correct installation as shown on the instructions. These instructions are the minimum required to meet Elk application requirements. In some areas, building codes may require additional application techniques or methods beyond our instructions. In these cases, the local code must be followed. Under no circumstances will Elk accept application requirements less than those contained in its application instructions.

For specifications in CSI format, call 800.354.SPEC (7732) or e-mail specinfo@elkcorp.com.

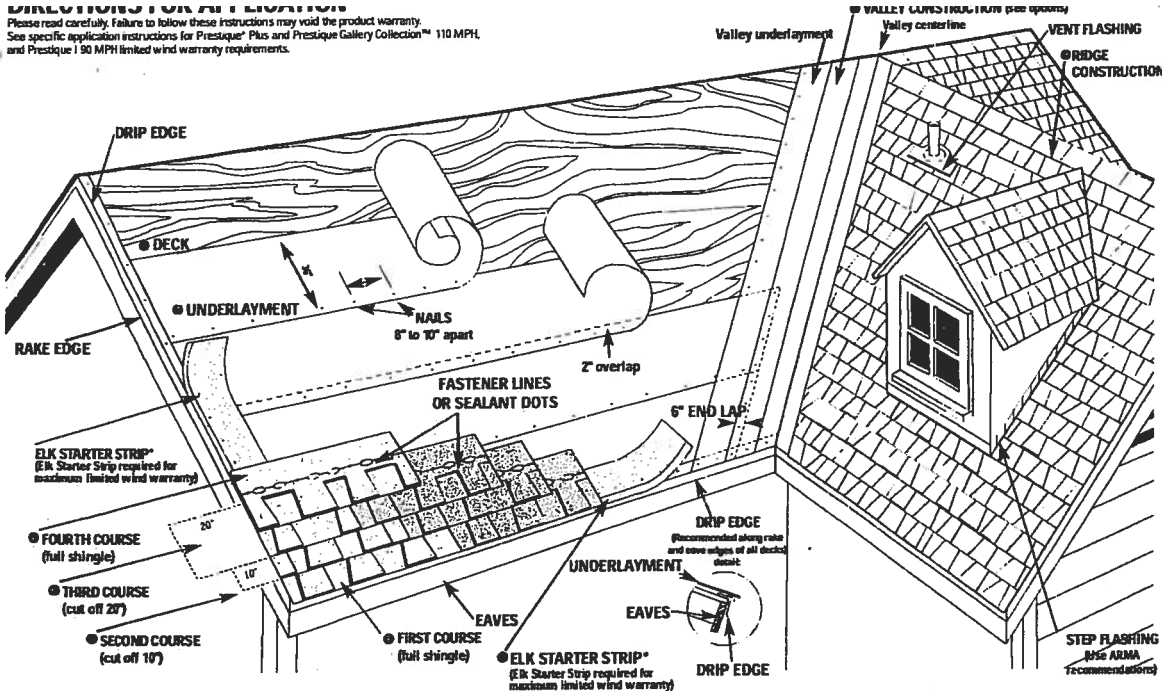
**SOUTHEAST &  
ATLANTIC OFFICE:**  
800.945.5551

**CORPORATE HEADQUARTERS:**  
800.354.7732

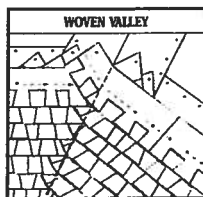
**PLANT LOCATION:**  
800.945.5545

**ELK**  
www.elkcorp.com  
SSOOT 01/02

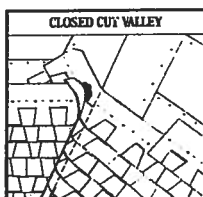
**DIRECTIONS FOR APPLICATION**  
Please read carefully. Failure to follow these instructions may void the product warranty.  
See specific application instructions for Prestique® Plus and Prestique Gallery Collection™ 110 MPH,  
and Prestique I 90 MPH limited wind warranty requirements.



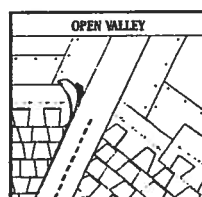
● **VALLEY CONSTRUCTION OPTION** (California Open and California Closed are also acceptable) NOTE: For complete ARMA valley installation details, see ARMA Residential Asphalt Roofing Manual.



VALLEY CENTER LINE



VALLEY CENTER LINE



VALLEY CENTER LINE

## DIRECTIONS FOR APPLICATION

These application instructions are the minimum required to meet Elk's application requirements. Your failure to follow these instructions may void the product warranty. In some areas, the building codes may require additional application techniques or methods beyond our instructions. In those cases, the local code must be followed. Under no circumstances will Elk accept application requirements that are less than those printed here. Shingles should not be jammed tightly together. All attics should be properly ventilated. Note: It is not necessary to remove tape on back of shingle.

### ● DECK PREPARATION

Roof decks should be dry, well-seasoned 1" x 6" boards or exterior grade plywood minimum 3/8" thick and conform to the specifications of the American Plywood Association or 7/16" oriented strandboard, or 7/16" chipboard.

### ● UNDERLAYMENT

Apply underlayment (Non-Perforated No. 15 or 30 asphalt saturated felt). Cover drip edge at eaves only.

For low slope (2/12 up to 4/12), completely cover the deck with two plies of underlayment overlapping a minimum of 18". Begin by fastening a 19" wide strip of underlayment placed along the eaves. Place a full 36" wide sheet over the starter, horizontally placed along the eaves and completely overlapping the starter strip.

**EAVE FLASHING FOR ICE DAMS (ASK A ROOFING CONTRACTOR, REFER TO ARMA MANUAL OR CHECK LOCAL CODES)**

For standard slope (4/12 to less than 21/12), use coated roll roofing of no less than 50 pounds over the felt underlayment extending from the eave edge to a point at least 24" beyond the inside wall of the living space below or one layer of a self-adhered eave and flashing membrane.

For low slope (2/12 up to 4/12), use a continuous layer of asphalt plastic cement between the two plies of underlayment from the eave edge up roof to a point at least 24" beyond the inside wall of the living space below or one layer of a self-adhered eave and flashing membrane.

Consult the Elk Field Service Department for application specifications over other decks and other slopes.

### ● STARTER SHINGLE COURSE

USE AN ELK STARTER STRIP OR A STRIP SHINGLE INVERTED WITH THE HEADLAP APPLIED AT THE EAVE EDGE. With at least 4" trimmed from the end of the first shingle, start at the rake edge overhanging the eave 1/2" to 3/4". Fasten 2" from the lower edge and 1" from each side. Shingles may be applied with a course alignment of 45° on the roof.

### ● FIRST COURSE

Start at rake and continue course with full shingles laid flush with the starter course.

### ● SECOND COURSE

Start at the rake with the shingle having 10" trimmed off and continue across roof with full shingles.

### ● THIRD COURSE

Start at the rake with the shingle having 20" trimmed off and continue across roof with full shingles.

### ● FOURTH COURSE

Start at the rake and continue with full shingles across roof.

### FIFTH AND SUCCEEDING COURSES

Repeat application as shown for second, third, and fourth courses. Do not rack shingles straight up the roof.

### ● VALLEY CONSTRUCTION

Open, woven and closed cut valleys are acceptable when applied by Asphalt Roofing Manufacturing Association (ARMA) recommended procedures. For metal valleys, use 36" wide vertical underlayment prior to applying 18" metal flashing (secure edge with nails). No nails are to be within 6" of valley center.

### ● RIDGE CONSTRUCTION

For ridge construction use Class "A" Seal-A-Ridge® with formula FLX® (See ridge package for installation instructions.)

### FASTENERS

While nailing is the preferred method for Elk shingles, Elk will accept fastening methods according to the following instructions.

**Always nail or staple through the fastener line or on products without fastener lines, nail or staple between and in line with sealant dots.**

**NAILS:** Corrosive resistant, 3/8" head, minimum 12-gauge roofing nails. Elk recommends 1-1/4" for new roofs and 1-1/2" for re-roofs. In cases where you are applying shingles to a roof that has an exposed overhang, for new roofs only, 3/4" ring shank nails are allowed to be used from the eave's edge to a point up the roof that is past the outside wall line. 1" ring shank nails allowed for re-roof.

**STAPLES:** Corrosive resistant, 16-gauge minimum, crown width minimum of 15/16". Note: An improperly adjusted staple gun can result in raised staples that can cause a fish-mouthed appearance and can prevent sealing.

Fasteners should be long enough to obtain 3/4" deck penetration or penetration through deck, whichever is less.

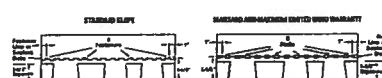
### MANSARD APPLICATIONS

Correct fastening is critical to the performance of the roof. For slopes exceeding 60° (or 21/12) use six fasteners per shingle. Locate fasteners in the fastener area 1" from each side edge with the remaining four fasteners equally spaced along the length of the double thickness (laminated) area. Only fastening methods according to the above instructions are acceptable.

### LIMITED WIND WARRANTY

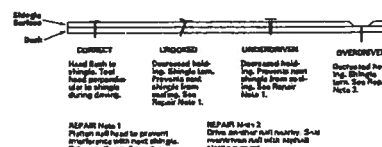
• For a Limited Wind Warranty, all Prestique and Raised Profile® shingles must be applied with 4 properly placed fasteners, or in the case of mansard applications, 6 properly placed fasteners per shingle.

• For a Limited Wind Warranty up to 110 MPH for Prestique Gallery Collection or Prestique Plus or 90 MPH for Prestique I, shingles must be applied with 6 properly placed NAILS per shingle. SHINGLES APPLIED WITH STAPLES WILL NOT QUALIFY FOR THIS ENHANCED LIMITED WIND WARRANTY. Also, Elk Starter Strip shingles must be applied at the eaves and rake edges to qualify Prestique Plus, Prestique Gallery Collection and Prestique I shingles for this enhanced Limited Wind Warranty. Under no circumstances should the Elk Shingles or the Elk Starter Strip overhang the eaves or rake edge more than 3/4" of an inch.



### HELP STOP BLOW-OFFS AND CALL-BACKS

A minimum of four fasteners must be driven into the DOUBLE THICKNESS (laminated) area of the shingle. Nails or staples must be placed along - and through - the fastener line or on products without fastener lines, nail or staple between and in line with sealant dots. CAUTION: Do not use fastener line for shingle alignment.



Refer to local codes which in some areas may require specific application techniques beyond those Elk has specified. All Prestique and Raised Profile shingles have a U.L.® Wind Resistance Rating when applied in accordance with these instructions using nails or staples on re-roofs as well as new construction.

**CAUTION TO WHOLESALER:** Careless and improper storage or handling can harm fiberglass shingles. Keep these shingles completely covered, dry, reasonably cool, and protected from the weather. Do not store near various sources of heat. Do not store in direct sunlight until applied. DO NOT DOUBLE STACK. Systematically rotate all stock so that the material that has been stored the longest will be the first to be moved out.

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**ELK**  
www.elkcorp.com

# FLORIDA DEPARTMENT OF Community Affairs



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**Product Approval**  
USER: Public User

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► COMMUNITY PLANNING

► HOUSING & COMMUNITY DEVELOPMENT

► ECONOMIC DEVELOPMENT

► COMMUNITY DEVELOPMENT

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► EMERGENCY MANAGEMENT

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FL #	FL1476-R2
Application Type	Revision
Code Version	2004
Application Status	Approved
Comments	
Archived	<input type="checkbox"/>
Product Manufacturer	Elk Corporation
Address/Phone/Email	4600 Stillman Blvd. Tuscaloosa, AL 35401 (205) 342-0298 daniel.dejarnette@elkcorp.com
Authorized Signature	Daniel DeJarnette daniel.dejarnette@elkcorp.com
Technical Representative	Daniel DeJarnette
Address/Phone/Email	4600 Stillman Blvd Tuscaloosa, AL 35401 (205) 342-0298 daniel.dejarnette@elkcorp.com
Quality Assurance Representative	
Address/Phone/Email	
Category	Roofing
Subcategory	Asphalt Shingles
Compliance Method	Certification Mark or Listing
Certification Agency	Underwriters Laboratories Inc.

Referenced Standard and Year (of Standard)

**Standard**

ASTM D3462

TAS 107

Equivalence of Product Standards Certified By

Product Approval Method

Method 1 Option A

Date Submitted

09/20/2005

Date Validated

09/27/2005

Date Pending FBC Approval

09/29/2005

Date Approved

10/11/2005

**Summary of Products**

FL #	Model, Number or Name	Description
1476.1	Elk Prestique Shingles	Laminated Asphalt Shingles
<b>Limits of Use (See Other)</b> <b>Approved for use in HVHZ:</b> <b>Approved for use outside HVHZ:</b> <b>Impact Resistant:</b> <b>Design Pressure: +/-</b> <b>Other:</b> 1) All FBC sections apply except for those pertaining to Miami - Dade and Broward Counties 2) Refer to NOA # 0500706.07 for use in Dade and Broward Counties		<b>Certification Agency Certificate</b> <b>Installation Instruction</b> <u>PTID 1476 R2 I Specs.</u> <u>PTID 1476 R2 I UL Pres.</u> <b>Verified By:</b>

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Next

DCA Administration

Department of Community Affairs  
 Florida Building Code Online  
 Codes and Standards  
 2555 Shumard Oak Boulevard  
 Tallahassee, Florida 32399-2100

(850) 487-1824, Suncom 277-1824, Fax (850) 414-8436

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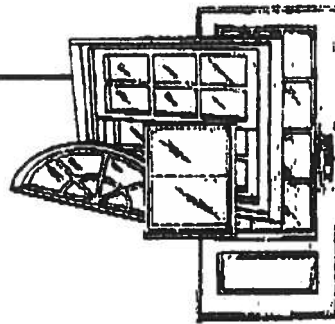
**Product Approval Accepts:**





# CERTIFIED TESTING LABORATORIES

Architectural Division • 7252 Narcoossee Rd. • Orlando, FL 32822  
(407) 384-7744 • Fax (407) 384-7751  
Web Site: www.ctilarch.com  
E-mail: ctilarch.com



Report Number: CTLA-991W-1-AWT  
Report Date: February 18, 2003

## STRUCTURAL PERFORMANCE TEST REPORT

**Client:** ACTION WINDOOR TECHNOLOGY INC  
1312 W. CROSBY ROAD  
CARROLLTON, TX 75006

**Product Type and Series:** AWT Series 3950 Vinyl Fin Frame Single Hung Window with Reinforced Sash Top Rail, Stiles & Meeting Rail H-R40 (36" x 72")

**Test Specifications:** AAMA/NWWDA 101/ISO 2-97 "Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors"

**Frame:** Vinyl Fin frame measured 35.50" wide x 71.50" high overall. Mitered corner weld construction. Fixed meeting rail secured to each frame jamb with one (1) #8 x 2" PH., PH. screw.

**Ventilator:** Operable sash measured 33.375" wide x 35.25" high overall. Mitered corner weld construction. Clear lite measured 31.5625" high x 33.5625" high. Fixed lite measured 32.50" wide x 33.4375" high.

**Weather Stripping:** One (1) strip of woolpile .220" high with integral plastic fin frame sill. One (1) strip of woolpile .250" high with integral plastic fin sash top rail exterior. One (1) strip of woolpile .250" high each sash stile exterior leg. One (1) strip of woolpile .250" high with integral plastic fin each sash stile interior leg. One (1) strip of foam filled bulb weatherstrip sash bottom rail.

**Hardware & Location:** Two (2) metallic sweep locks located on sash top rail approx 8" from each end of rail. Two (2) metallic keepers located on fixed meeting rail. One (1) tilt latch at each end of sash top rail. One (1) block and tackle at each frame jamb. One (1) pivot bar at each end of sash bottom rail.

**Glazing:** 5/8" insulated annealed glass consisting of .125" glass .375" air space with swiggle .125" glass. Sash exterior glazed. Fixed lite interior glazed adhesive foam strip backbedding and vinyl snap in glazing bead.

**Sealant:** A silicone type sealant was used on sill and to seal specimen to test buck.

**Weep System:** Weep notch measuring 2.25" x leg height located each end of sill weeping to the exterior.

**Muntins:** N/A

**Reinforcement:** Fixed meeting rail has one (1) piece of extruded aluminum reinforcement measuring .662" wide x .755" high x .099" thick x full length. Top rail, and sash stiles has one (1) piece of extruded aluminum reinforcement measuring .590" wide x .995" high x .115" thick x full length.

Additional Description: N/A

Screen: Roll formed aluminum frame, fiberglass mesh with vinyl spline. Two (2) metallic retainer clips and two (2) metallic plungers. Corners secured with plastic corner keys

Installation: Twenty-six (26) 1.75" roofing nails were used to secure the specimen to the wood test buck. Five (5) were located in head and sill measuring 4", 13", 21", 29", and 33" from left jamb. Eight (8) were located in each jamb measuring 4.50", 14.25", 24", 32.75", 42", 57.25", 60.50" and 70" from sill.

Surface Finish: White Vinyl

Comment: Nominal 2 mil polyethylene film was used to seal against air leakage during structural loads. The film was used in a manner that did not influence the test results.

### Performance Test Results

<u>Paragraph No</u>	<u>Title of Test</u>	<u>Method</u>	<u>Measured</u>	<u>Allowed</u>
2.1.2	Air Infiltration @1.57 psf	ASTM E283-91	.18 cfm/ft <sup>2</sup>	.34 cfm/ft <sup>2</sup>
The tested specimen meets or exceeds the performance levels specified in AAMA/NWWDA 101/ES-2-97. Results recorded in two (2) decimals at the clients request. Unit tested with shims installed under cam locks.				
2.1.3	Water Resistance @ 5.0 gph/ft <sup>2</sup>	ASTM E547-93 Four (4) five (5) minute cycles	No Entry	No Entry
	WTP= 6.75 psf	ASTM E331-93 Fifteen (15) minute duration	No Entry	No Entry
	Unit tested with insect screen.			
2.1.3	Water Resistance @ 5.0 gph/ft <sup>2</sup>	ASTM E547-93 Four (4) five (5) minute cycles	No Entry	No Entry
	WTP= 6 psf	ASTM E331-93 Fifteen (15) minute duration	No Entry	No Entry
	Unit tested without insect screen.			
2.1.4.2	Uniform Load Structural Permanent Deformation @ 60 psf positive @ 60 psf negative	ASTM E330-90 Ten (10) second load	.015" .005"	.134" .134"
2.1.8	Forced Entry Resistance	AAMA 1302.5-76		
	Test A		0"	1/4"
	Test B		0"	1/4"
	Test C		0"	1/4"
	Test D, E and F		0"	1/4"
	Test G		0"	1/4"

Performance Test Results (continued)

<u>Paragraph No</u>	<u>Title of Test</u>	<u>Method</u>	<u>Measured</u>	<u>Allowed</u>
2.2.2.5.1	Operating Force Sash	AAMA/NWWDA 101/1.S.2-97	18 lbs.	30 lbs.
2.2.2.5.2	Deglazing Top Rail 70 lbs. Bottom Rail 70 lbs. Left Side 50 lbs. Right Side 50 lbs.	ASTM E987-88	.039" = 7.8% < 100% .038" = 7.6% < 100% .050" = 10% < 100% .035" = 7.0% < 100%	
2.1.7	Welded Corner Test	AAMA/NWWDA 101/ IS2-97	Passed	

Test Date November 21, 2002

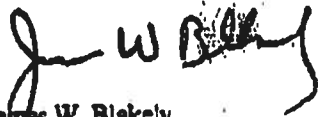
Test Completion Date: November 21, 2002

**Remarks:** Detailed drawings were available for laboratory records and comparison to the test specimen at the time of this report. A copy of this report along with representative sections of the test specimen will be retained by CTL for a period of four (4) years. The results obtained apply only to the specimen tested.

This test report does not constitute certification of this product, but only that the above test results were obtained using the designated test methods and they indicate compliance with the performance requirements (paragraphs as listed) of the above referenced specifications.

Certified Testing Laboratories assumes that all information provided by the client is accurate and that the physical and chemical properties of the components are as stated by the manufacturer.

Certified Testing Laboratories, Inc.

  
James W. Blakely  
Vice President  
Architectural Division

cc: Action Window Technology Inc. (3)  
File (1)

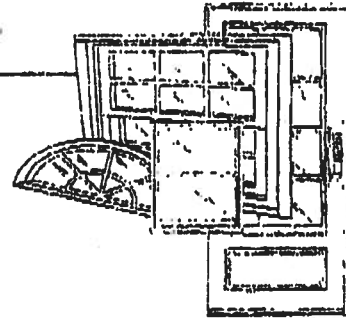
# CERTIFIED TESTING LABORATORIES

Architectural Division • 7252 Narcoossee Rd. • Orlando, FL 32822

(407) 384-7744 • Fax (407) 384-7751

Web Site: [www.ctlarch.com](http://www.ctlarch.com)

E-mail: [ctlarch.com](mailto:ctlarch.com)



Report Number: CTLA-1038W-AWT

Report Date: February 19, 2003

## STRUCTURAL PERFORMANCE TEST REPORT

**Client:** ACTION WINDOW TECHNOLOGY INC.  
1312 W. CROSBY ROAD  
CARROLLTON, TX 75006

**Product Type and Series:** AWT Series 3950 Vinyl Fin Frame Single Hung Window with Transom and Reinforced Meeting Rail & Top Rail (36" x 72") Design Pressure 45

**Test Specifications:** ASTM E 283-91 "Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen."  
ASTM E 547-93 "Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Uniform Static Air Pressure Difference."  
ASTM E 331-93 "Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Differential."  
ASTM E 330-90 "Test Method for Structural Performance of Exterior Windows, Curtain Walls and Doors by Uniform Static Air Pressure Difference."

**Frame:** Vinyl fin frame measured 35.50" wide x 71.50" high overall. Mitered corner weld construction. Fixed meeting rail secured to each frame jamb with one (1) #8 x 2" PH. screw. Transom bottom rail secured to each frame jamb with four (4) #8 x 2" PH. screws.

**Ventilator:** Operable sash measured 33.375" wide x 29.25" high overall. Mitered corner weld construction. Clear lite measured 31.5625" high x 27.5625" high. Fixed lite measured 32.50" wide x 27.4375" high. Transom lite measured 32.50" wide x 8.50" high.

**Weather Stripping:** One (1) strip of woolpile .220" high with integral plastic fin frame sill. One (1) strip of woolpile .250" high with integral plastic fin sash top rail exterior. One (1) strip of woolpile .250" high each sash stile exterior leg. One (1) strip of woolpile .250" high with integral plastic fin each sash stile interior leg. One (1) strip of foam filled bulb weathersrip sash bottom rail.

**Hardware & Location:** Two (2) metallic sweep locks located on sash top rail approx 8" from each end of rail. One (1) tilt latch at each end of sash top rail. One (1) block and tackle at each frame jamb. One (1) pivot bar at each end of sash bottom rail.

**Glazing:** 5/8" insulated annealed glass consisting of .125" glass .375" air space with swiggle .125" glass. Sash exterior glazed. Fixed and transom lites interior glazed adhesive foam strip backbedding and vinyl snap in glazing bead.

- Sealant:** A silicone type sealant was used at sill corners and to seal specimen to test buck.
- Weep System:** Weep notch measuring 2.25" x leg height located each end of sill weeping to the exterior.
- Muntins:** N/A
- Reinforcement:** Fixed meeting rail has one (1) piece of extruded aluminum reinforcement measuring .662" wide x .755" high x .099" thick x full length. Top rail has one (1) piece of extruded aluminum reinforcement measuring .590" wide x .995" high x .115" thick x full length.
- Additional Description:** N/A
- Screen:** Roll formed aluminum frame, fiberglass mesh with vinyl spline. Two (2) metallic retainer clips and two (2) metallic plungers. Corners secured with plastic corner keys
- Installation:** Twenty-six (26) 1.75" roofing nails were used to secure the specimen to the wood test buck. Five (5) were located in head and sill measuring 4", 13", 21", 29", and 33" from left jamb. Eight (8) were located in each jamb measuring 4", 14.25", 24", 32.75", 42", 51", 60" and 69" from sill.
- Surface Finish:** White Vinyl
- Comment:** Nominal 2 mil polyethylene film was used to seal against air leakage during structural loads. The film was used in a manner that did not influence the test results.

### Performance Test Results

<u>Paragraph No</u>	<u>Title of Test</u>	<u>Method</u>	<u>Measured</u>	<u>Allowed</u>
2.1.2	Air Infiltration @ 1.57 psf	ASTM E283-91	.28 cfm/ft <sup>2</sup>	.34 cfm/ft <sup>2</sup>
The tested specimen meets or exceeds the performance levels specified in AAMA/NWDA 101/1.9.2-97. Results recorded in two (2) decimals at the clients request.				
2.1.3	Water Resistance @ 5.0 gph/ft <sup>2</sup>	ASTM E547-93 Four (4) five (5) minute cycles	No Entry	No Entry
	WTP= 6.75 psf	ASTM E331-93 Fifteen (15) minute duration	No Entry	No Entry
Unit tested with and without insect screen.				
2.1.4.2	Uniform Load Structural Permanent Deformation	ASTM E330-90 Ten (10) second load		
DP= +45	@ 67.5 psf positive		.019"	.142"
DP= - 45	@ 67.5 psf negative		.009"	.142"

**Test Date** January 27, 2003

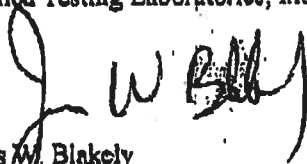
**Test Completion Date:** January 27, 2003

**Remarks:** Detailed drawings were available for laboratory records and comparison to the test specimen at the time of this report. A copy of this report along with representative sections of the test specimen will be retained by CTL for a period of four (4) years. The results obtained apply only to the specimen tested.

This test report does not constitute certification of this product, but only that the above test results were obtained using the designated test methods and they indicate compliance with the performance requirements (paragraphs as listed) of the above referenced specifications.

Certified Testing Laboratories assumes that all information provided by the client is accurate and that the physical and chemical properties of the components are as stated by the manufacturer.

Certified Testing Laboratories, Inc.



James W. Blakely  
Vice President  
Architectural Division

cc: Action Window Technology Inc. (3)  
File (1)

Report Number: ETC-04-034-14644.0  
Test Start Date: 04/10/03  
Test Finish Date: 03/16/04  
Report Date: 03/18/04  
Expiration Date: 03/18/08

**Fenestration Structural Test Report**  
Rendered To:

Vinyl Building Products, Inc.  
One Raritan Road  
Oakland, NJ 07436

Series/Model  
2900 Horizontal Slider (OX)

**Description:** The product tested was a vinyl Horizontal Sliding window. The test specimen was glazed with 5/8-inch thick insulating glass units constructed with double strength annealed glass. The frame size was 69 inches wide by 48 inches high by 2-3/4 inches deep. See Appendix A.

**Test Specification:** ANSI/AAMA/NWDA 101/I.S.2

Summary of Results

Overall Design Pressure	35.0 psf
Air Leakage Rate	0.18 scfm/ft <sup>2</sup>
Maximum Water Pressure Achieved	5.25 psf
Maximum Structural Pressure Achieved	60.0 psf
Forced Entry Resistance - (ASTM)	Grade 10

**Product Designation**                      **H-R35 69 x 48**

TEST REPORT

ETC Laboratories

**Specifications:** The test specimen was evaluated in accordance with ANSI/AAMA/NWDA 101/I.S.2 "Voluntary Specification for Aluminum, Vinyl and Wood Windows and Glass Doors". Sections 1, 2 and 4 only. All performance specifications in this standard shall be met for full compliance to the standard and for product certification, labeling or represented as conforming to this standard.

**Referenced Test Reports:** NONE

**Note** - The test data in any section below with an "RTR" comment have not been obtained from this specimen but from the Referenced Test Report with a specimen of the same or larger size and identical construction.

**Design Pressure (DP):** The product tested herein has been first evaluated to the Gateway pressure in the referenced specification for the performance class rating achieved.

### Gateway Performance Tests

<u>Specification Paragraph</u>	<u>Title of Test</u>	<u>Results</u>	<u>Allowed</u>
2.1.2	<u>Air Infiltration - ASTM E283</u> Test Pressure - 1.57 psf The tested specimen exceeds the performance levels specified in ANSI/AAMA/NWDA 101/I.S.2 for air infiltration.	0.18 scfm/ft <sup>2</sup>	0.30 scfm/ft <sup>2</sup>
2.1.3	<u>Water Resistance - ASTM E547</u> 5 gal/hr-ft <sup>2</sup> - 4 Test cycles - 24 Minutes Design Pressure - 15.0 psf Test Pressure - 2.86 psf With and Without Screen	Pass	No Leakage
2.1.4.2	<u>Uniform Structural Load - ASTM E330</u> Design Pressure - 15.0 psf Test Pressure Positive Load - 22.5 psf (150% x DP) Negative Load - 22.5 psf (150% x DP) Note: Measurement taken after load from center of the meeting stile	0.033 in. 0.020 in.	0.177 in. 0.177 in.
2.1.7	<u>Corner Weld</u> Frame - 4 Corners Sashes - 4 Corners	Pass Pass	< 100% < 100%
2.1.8	<u>Forced Entry Resistance - ASTM E588</u> Lock/Tool Manipulation Tests A1 through A7 Lock/Tool Manipulation	Pass Pass Pass	No Entry No Entry No Entry
2.2.1.6.1	<u>Operating Force - No Standardized Method</u> Right Sash - Open/Close	18/18 lbf	20 lbf
2.2.1.6.2	<u>De-glazing - ASTM E987</u> Right Sash: Left Stile - 70 lbf Right Stile - 70 lbf Top Rail - 50 lbf Bottom Rail - 50 lbf	0.0% 0.0% 0.0% 0.0%	<100% <100% <100% <100%

TEST REPORT

ETC Laboratories



**Conditions, Terms, and General Notes Regarding These Tests**

The product tested Has Been compared to the detailed drawings, bill of materials and fabrication information supplied by the client so named herein. Our analysis, which includes dimensional and component description comparisons, indicate the tested product and engineering information supplied by the client "Are Equivalent". See Appendix A. The report and representative samples will be retained for four years from the date of initial test.

These test results were obtained by employing all requirements of the designated test methods with no deviations. The test results and specimen supplied for testing are in compliance with the referenced specifications.

The test results are specific to the product tested by this laboratory and of the sample supplied by the client named herein, and they relate to no other product either manufactured by the client, a Fabricator of the client or of installed field performance.

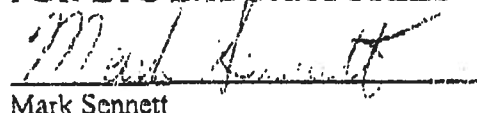
This report does not constitute an AAMA or NWWDA certified product under the certification programs of these organizations. The program administrator of these programs and organizations may only grant product certification.

ETC Laboratories makes no opinions or endorsements regarding this product and its performance. This report may not be reproduced or quoted in partial form without the expressed written approval of ETC Laboratories.

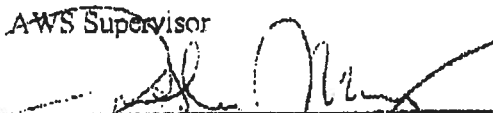
No conclusions of any kind regarding the adequacy of the glass in the test specimen may be drawn from the test. Procedure "A" in ASTM E330 was used for this test.

ETC Laboratories letters, reports, its name or insignia or mark are for the exclusive use of the client so named herein and any other use is strictly prohibited. The report, letters and the name of ETC Laboratories, its seal or mark shall not be used in any circumstance to the general public or in any advertising.

**Limitation of Liability:** Due diligence was used in rendering this professional opinion. By acceptance of this report, this client agrees to hold harmless and indemnify ETC Laboratories, its employees and offices and owners against all claims and demands of any kind whatsoever, which arise out of or in any manner connected with the performance of work referred to herein.

**FOR ETC LABORATORIES**  
Mark Sennett

AWS Supervisor

  
Arthur Murray, VP  
Manager, Wind Engineering Laboratory

TEST REPORT

ETC Laboratories

### Optional Performance Tests

The manufacturer specified herein has successfully achieved all the required criteria in Section 2 of the referenced specification for the Gateway size of the achieved Performance Rating and has further successfully tested the product to higher performance levels as indicated below.

Design Pressure (DP): The product tested herein has been additionally evaluated to the Design Pressure referenced below.

<u>Specification Paragraph</u>	<u>Title of Test</u>	<u>Results</u>	<u>Allowed</u>
4.3	<u>Water Resistance - ASTM E547</u> 5 gal/hr-ft <sup>2</sup> - 4 Test cycles - 24 Minutes Design Pressure - 35.0 psf Test Pressure - 5.25 psf (15% x DP) With and Without Screen	Pass	No Leakage
4.4	<u>Uniform Structural Load - ASTM E330</u> Design Pressure - 40.0 psf Test Pressure Positive Load - 60.0 psf (150% x DP) Negative Load - 60.0 psf (150% x DP) Note: Measurement taken after load from center of meeting stile	0.069 in. 0.066 in.	0.177 in. 0.177 in.



BUILDING CODE COMPLIANCE OFFICE  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

CONTRACTOR LICENSING SECTION  
(305) 375-2527 FAX (305) 375-2558

CONTRACTOR ENFORCEMENT DIVISION  
(305) 375-2966 FAX (305) 375-2908

PRODUCT CONTROL DIVISION  
(305) 375-2902 FAX (305) 375-6339

## PRODUCT CONTROL NOTICE OF ACCEPTANCE

Premdor Entry Systems  
911 E. Jefferson, P.O. Box 76  
Pittsburgh, KS 66762

Your application for Notice of Acceptance (NOA) of:

Entergy 6-8 S/E Inswing Opaque Double w/sidelites Residential Insulated Steel Door  
under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

ACCEPTANCE NO.: 01-0314.23  
EXPIRES: 04/02/2006

Raul Rodriguez  
Chief Product Control Division

THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL  
CONDITIONS  
BUILDING CODE & PRODUCT REVIEW COMMITTEE

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.  
Director  
Miami-Dade County  
Building Code Compliance Office

APPROVED: 06/05/2001

ACCEPTANCE No. 01-0314.23  
APPROVED : JUN 05 2001  
EXPIRES : April 02, 2006

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

**1. SCOPE**

- 1.1 This renews the Notice of Acceptance No. 00-0321.25 which was issued on April 28, 2000. It approves a residential insulated door, as described in Section 2 of this Notice of Acceptance, designed to comply with the South Florida Building Code (SFBC), 1994 Edition for Miami-Dade County, for the locations where the pressure requirements, as determined by SFBC Chapter 23, do not exceed the Design Pressure Rating values indicated in the approved drawings.

**2. PRODUCT DESCRIPTION**

- 2.1 The Series Entergy 6-8 S/E Inswing Opaque Double Residential Insulated Steel Doors with Sidelites-Impact Resistant Door Slab Only and its components shall be constructed in strict compliance with the following documents: Drawing No 31-1029-EM-I, Sheets 1 through 6 of 6, titled "Premdor (Entergy Brand) Double Door with Sidelites in Wood Frames with Bumper Threshold (Inswing)," prepared by manufacturer, dated 7/29/97 with revision C dated 01/11/00, bearing the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

**3. LIMITATIONS**

- 3.1 This approval applies to single unit applications of pair of doors and single door only, as shown in approved drawings. Single door units shall include all components described in the active leaf of this approval.
- 3.2 Unit shall be installed only at locations protected by a canopy or overhang such that the angle between the edge of canopy or overhang to sill is less than 45 degrees. Unless unit is installed in non-habitable areas where the unit and the area are designed to accept water infiltration.

**4. INSTALLATION**

- 4.1 The residential insulated steel door and its components shall be installed in strict compliance with the approved drawings.
- 4.2 Hurricane protection system (shutters):
- 4.2.1 Door: the installation of this unit will not require a hurricane protection system.
- 4.2.2 Sidelite: the installation of this unit will require a hurricane protection system.

**5. LABELING**

- 5.1 Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved".

**6. BUILDING PERMIT REQUIREMENTS**

- 6.1 Application for building permit shall be accompanied by copies of the following:
- 6.1.1 This Notice of Acceptance
- 6.1.2 Duplicate copies of the approved drawings, as identified in Section 2 of this Notice of Acceptance, clearly marked to show the components selected for the proposed installation.
- 6.1.3 Any other documents required by the Building Official or the South Florida Building Code (SFBC) in order to properly evaluate the installation of this system.

  
Manuel Perez, P.E. Product Control Examiner  
Product Control Division

Premdor Entry Systems

ACCEPTANCE No. 01-0314.23

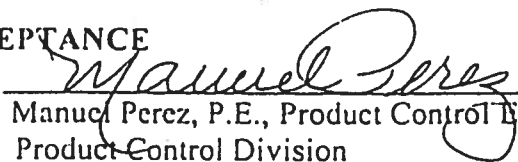
APPROVED : JUN 05-2001

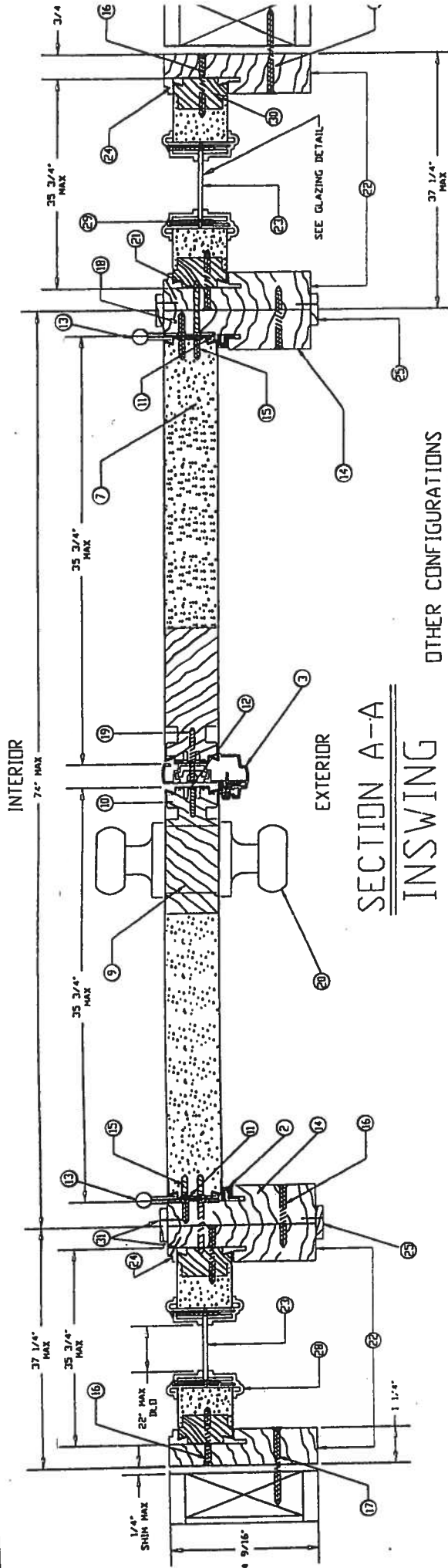
EXPIRES : April 02, 2006

NOTICE OF ACCEPTANCE: STANDARD CONDITIONS

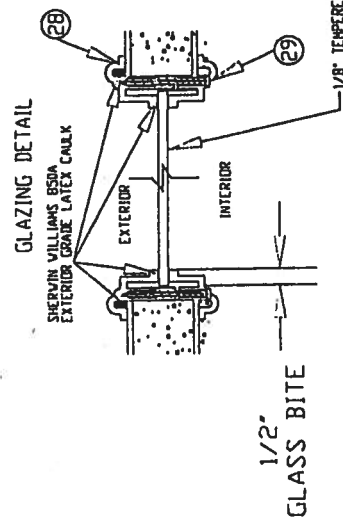
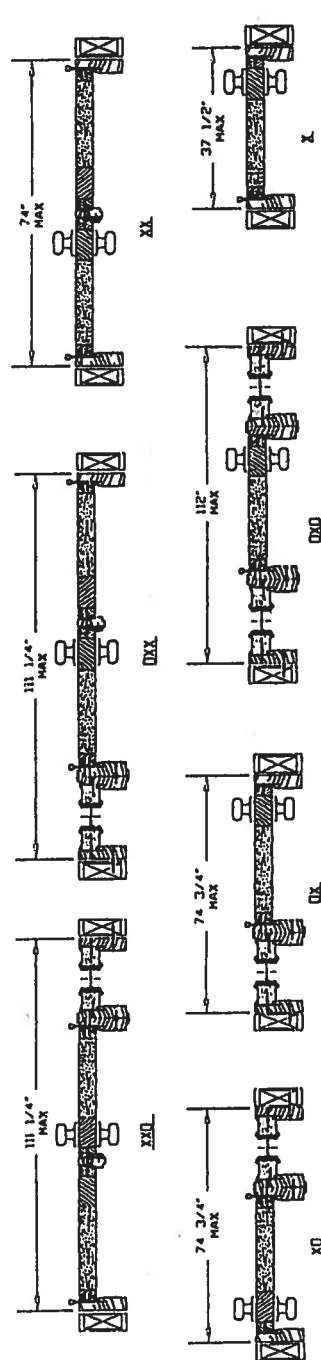
1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documentation, including test supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state, and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
  - a. There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes.
  - b. The product is no longer the same product (identical) as the one originally approved.
  - c. If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product.
  - d. The engineer who originally prepared, signed and sealed the required documentation initially submitted, is no longer practicing the engineering profession.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
  - a. Unsatisfactory performance of this product or process.
  - b. Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purposes.
6. The Notice of Acceptance number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all time. The engineer needs not reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Notice of Acceptance consists of pages 1, 2 and this last page 3.

END OF THIS ACCEPTANCE

  
Manuel Perez, P.E., Product Control Examiner  
Product Control Division



OTHER CONFIGURATIONS



REVISION	DATE	BY	DESCRIPTION
1	10/1/83	W.L.	ADDED COUNTY MODIFICATIONS
2	10/1/83	W.L.	ADDED PAGE 3 (LOCAL OPTIONS)
3	10/1/83	W.L.	ADDED SCREWS TO LITE FRAMES & EXTERIOR INSIDE WITH STN. DIM. KEY
4	10/1/83	W.L.	ADDED OTHER DIMENSIONS
5	10/1/83	W.L.	ADDED OTHER DIMENSIONS
6	10/1/83	W.L.	ADDED OTHER DIMENSIONS
7	10/1/83	W.L.	ADDED OTHER DIMENSIONS
8	10/1/83	W.L.	ADDED OTHER DIMENSIONS
9	10/1/83	W.L.	ADDED OTHER DIMENSIONS
10	10/1/83	W.L.	ADDED OTHER DIMENSIONS
11	10/1/83	W.L.	ADDED OTHER DIMENSIONS
12	10/1/83	W.L.	ADDED OTHER DIMENSIONS
13	10/1/83	W.L.	ADDED OTHER DIMENSIONS
14	10/1/83	W.L.	ADDED OTHER DIMENSIONS
15	10/1/83	W.L.	ADDED OTHER DIMENSIONS
16	10/1/83	W.L.	ADDED OTHER DIMENSIONS
17	10/1/83	W.L.	ADDED OTHER DIMENSIONS
18	10/1/83	W.L.	ADDED OTHER DIMENSIONS
19	10/1/83	W.L.	ADDED OTHER DIMENSIONS
20	10/1/83	W.L.	ADDED OTHER DIMENSIONS
21	10/1/83	W.L.	ADDED OTHER DIMENSIONS
22	10/1/83	W.L.	ADDED OTHER DIMENSIONS
23	10/1/83	W.L.	ADDED OTHER DIMENSIONS
24	10/1/83	W.L.	ADDED OTHER DIMENSIONS
25	10/1/83	W.L.	ADDED OTHER DIMENSIONS
26	10/1/83	W.L.	ADDED OTHER DIMENSIONS
27	10/1/83	W.L.	ADDED OTHER DIMENSIONS
28	10/1/83	W.L.	ADDED OTHER DIMENSIONS
29	10/1/83	W.L.	ADDED OTHER DIMENSIONS
30	10/1/83	W.L.	ADDED OTHER DIMENSIONS
31	10/1/83	W.L.	ADDED OTHER DIMENSIONS

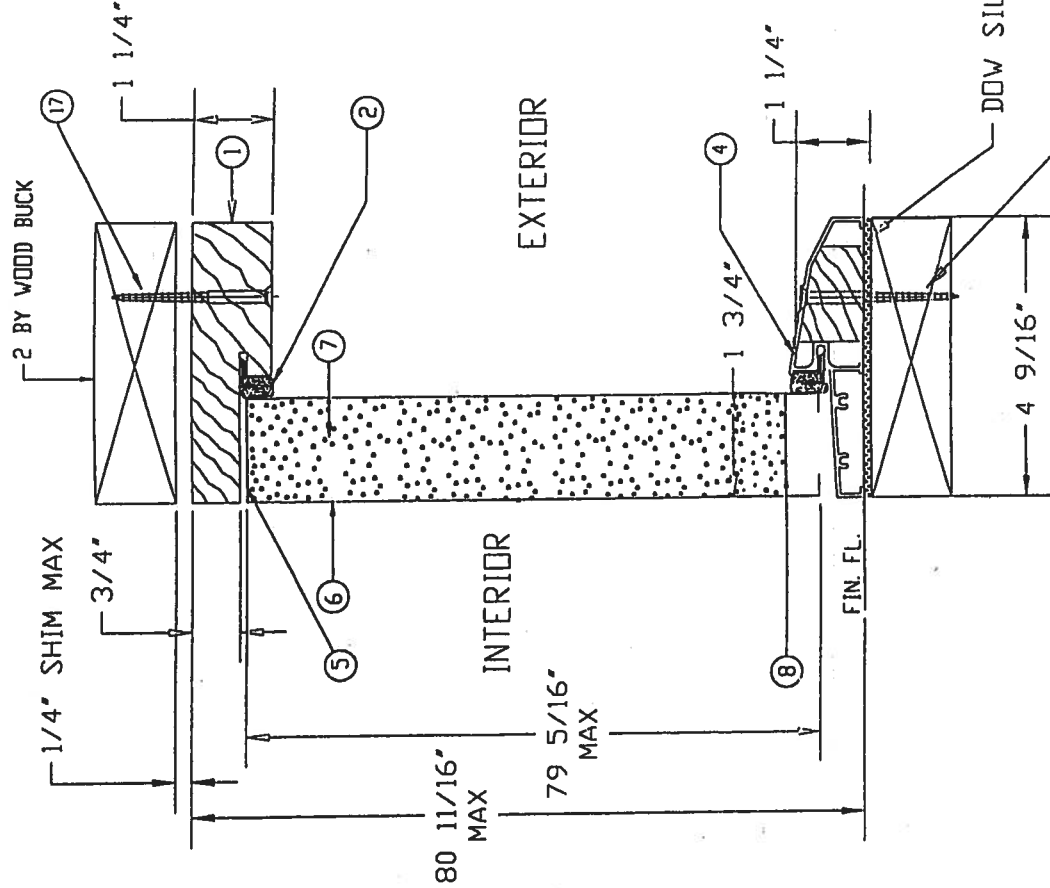
APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE: JUN 3 2004  
BY: [Signature]  
PREMIER ENTRY SYSTEMS  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 01-0314-23

31-1029-EM-1  
SHEET 2 OF 6

REVISION

# MATERIALS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	COMMENTS
1	WOOD HEAD JAMB	EM-14	1 1/4" X 4 9/16" MTL. TO BE PINE OR EQUIVALENT
2	COMPRESSION WEATHERSTRIP	EM-25	LOCKSCREEN BRAND LKSEAL 9650- <del>9650</del> (PINE)
3	ALUMINUM ASTRAGAL	EM-12	PREMIOR BRAND OR EQUIVALENT - 5/8" ALUMINUM ASTR
4	ALUMINUM-BUMPER THRESHOLD	EM-15	PREMIOR BRAND OR EQUIVALENT - 1 1/4" X 4 9/16"
5	TOP CHANNEL	EM-08	PREMIOR BRAND - 1 1/16" - 20 GA STEEL
6	STEEL SKIN	26 GA. C817 #84 - DDD	MAX 1/8" THICKNESS PER JOINT. SEE DETAIL B 87
7	POLYURETHANE FOAM CORE	BASF FOAM	- DENSITY 2.0 TO 2.5 lbs./ft. <sup>3</sup>
8	BOTTOM CHANNEL	EM-07	PREMIOR BRAND - 1 1/16" - 20 GA STEEL
9	WOOD LOCK BLOCK	EM-09	4" X 9 1/2" MTL. TO BE PINE OR EQUIVALENT
10	STRIKE STILE	EM-06	PREMIOR BRAND - 1 1/16" - 20 GA STEEL
11	HINGE STILE	EM-05	PREMIOR BRAND - 1 1/16" - 20 GA STEEL
12	LOCK PREP FILLER PLATE	EM-10	PREMIOR BRAND - .050" THICK - MTL. TO BE POLYETHY
13	4"x4" HINGE	EM-16	HAGER BRAND HINGE OR EQUIVALENT - .097 THICK CST
14	WOOD HINGE JAMB	EM-13	1 1/4" X 4 9/16" MTL. TO BE PINE OR EQUIVALENT
15	#10-24 X 1/2" F.H.V.S.		(4) SCREWS PER HINGE INTO DOOR
16	#10 X 2" F.H.V.S.		(5) SCREWS THROUGH HINGE JAMB INTO SIDELITE JAMB, 8" DOWN FROM TOP OF HINGE. MAX 1/8" O.C. THEREAFTER
17	100 LBS. VARIATION 1/2" COEFFICIENT OF FRICTION		MAX 1/8" O.C. THROUGH HINGE JAMB INTO SIDELITE JAMB, 8" DOWN FROM TOP OF HINGE. MAX 1/8" O.C. THEREAFTER
18	#10 X 3/4" F.H.V.S.		REFER TO ELEVATION VIEW, FOR # OF SCREWS USED AND LOCATION
19	#8 X 2" F.H.V.S.		(2) SCREWS PER HINGE INTO JAMB
20	LOCKSET		(2) SCREWS AT EACH STRIKE PLATE
21	#10 X 1 3/4" F.H.V.S.		KVIKSET BRAND 200 LOCK OR HARLOC BRAND 100 LOC
22	WOOD SIDELITE JAMB	EM-18	(2) SCREWS PER HINGE INTO JAMB
23	22" X 64" SINGLE PANEL GLASS	EM-19	1 1/4" X 4 9/16" MTL. TO BE PINE OR EQUIVALENT
24	SIDELITE TRIM (WOOD)	EM-20	TEMPERED GLASS IN POLYPROPYLENE FRAME - DC-1643 - CD
25	WOOD CASING	EM-21	5/16" X 1/2" MTL. TO BE PINE OR EQUIVALENT - ITEMS ARE HOLDINGS
26	WOOD SIDELITE HEAD JAMB	EM-22	1 1/4" X 4 9/16" MTL. TO BE PINE OR EQUIVALENT
27	WOOD SIDELITE BASE	EM-23	1 1/4" X 4 9/16" MTL. TO BE PINE OR EQUIVALENT
28	POLYPROPYLENE LITE FRAME	DC-1643, DDL-2	HP Polypropylene by DDL
29	#6 X 1 1/2" PAN HEAD SCREWS		18 PER FRAME TO EXCEED 14" OF THERE AFTER
30	SIDELITE STILES	EM-26	15/16" X 1 1/16" MTL. TO BE PINE OR EQUIVALENT
31	PIN NAIL		3/4" LONG NAIL, 4" IN FROM END, MAX 8" O.C. THEREAFTER, USED ON HOLDINGS AND

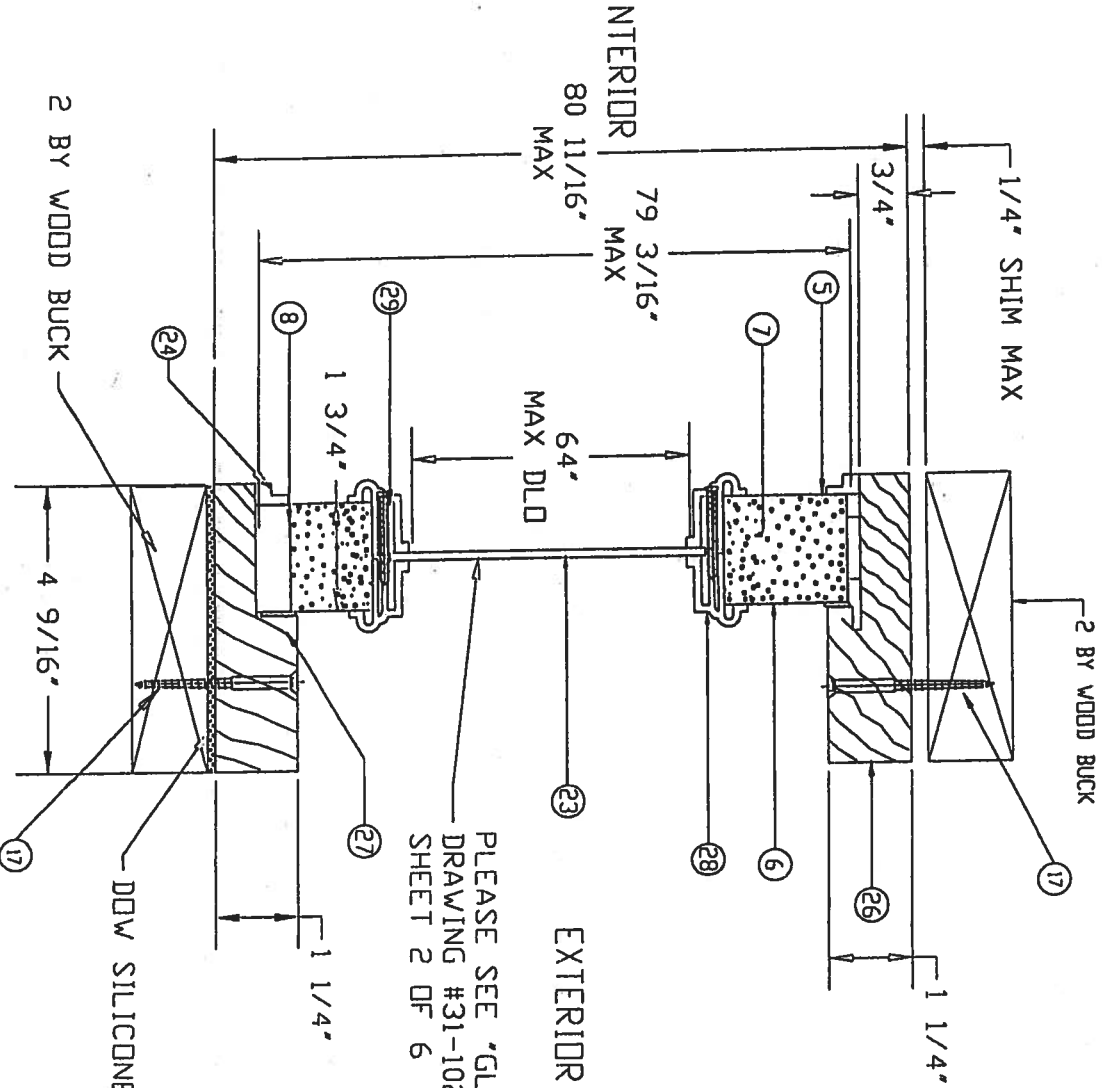


DDV SILICONE #995

## SECTION B-B

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE: JUN 05 2001  
BY: [Signature]  
PROJECT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 01-0374.23

LIMITS: UNLESS NOTED, FINAL		DEC	ANG	B	DATE	COUNTY MODIFICATIONS	1/1/00
EXTENDING: UNLESS NOTED, STD. COUN. MOD.				A	ADDED PAGE 5	COLOR OPTIONS	10-1-98
ENGINEER:				L	REVISED	DATE	
DR. BY: R.S.		DATE: 7-29-97		PART NAME: EMERGENCY STEEL FORCE DETAIL (B-B)		SCALE:	
PREMIOR ENTRY SYSTEMS				31-1029-EM-I		SHEET 3 OF 6	
911 E. JEFFERSON				PITTSBURG, KS 66762		REVISION LETTER B	



PLEASE SEE 'GLAZING DETAIL'  
DRAWING #31-1029-EM-I  
SHEET 2 OF 6

# SECTION C-C

APPROVED AS COMPLYING WITH THE  
SEALING FLUOR BUILDING CODE  
DATE **JUN 05 2005**  
BY *Signature*  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. **01-0314.23**

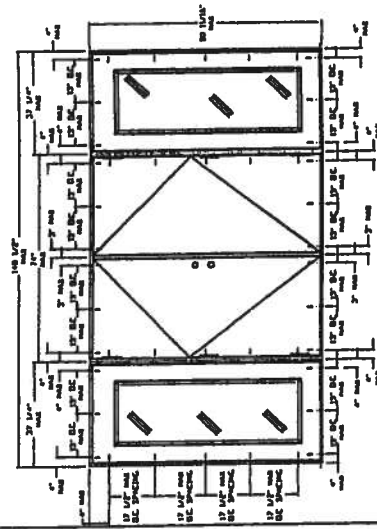
D	DATE	MODIFICATIONS	DATE	BY
C	6-2-99	MATERIAL WAS POLYSTYRENE	RS	
B	10-1-98	ADDED PAGE 5 (CENTER DEPTINUS)	RS	
A	12-18-97	ADD SCREWS TO LITE FRAME & MATERIAL LIST	RS	
1				

DESIGN BY: **R.S.** DATE: **7-29-97**  
**PREMIER ENTRY SYSTEMS**  
 901 E. JEFFERSON  
 PITTSBURGH, PA 15212

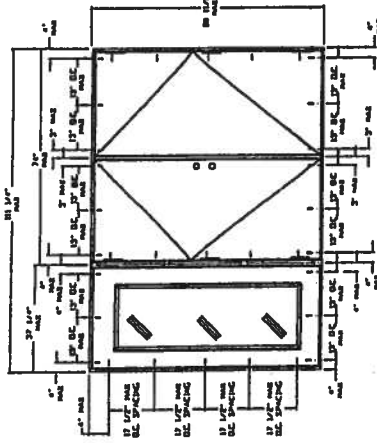
**31-1029-EM-I**  
**SHEET 4 OF 6**  
 REVISION LETTER **D**



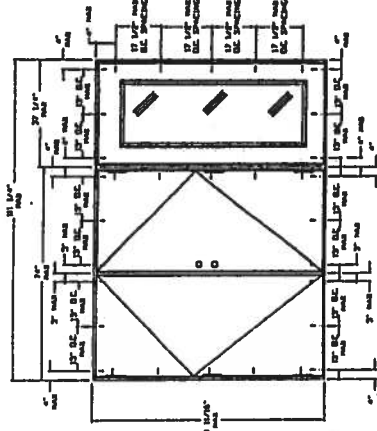
# OTHER DOOR CONFIGURATIONS



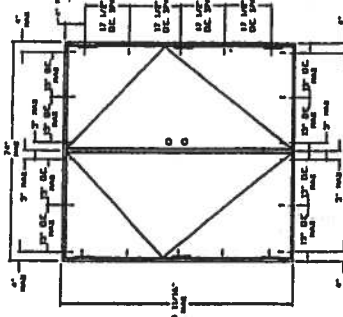
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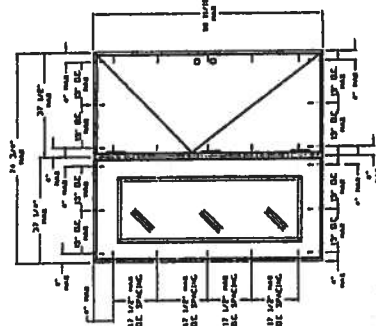
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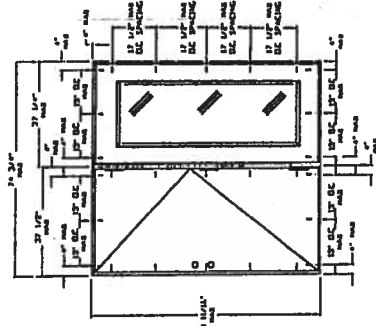
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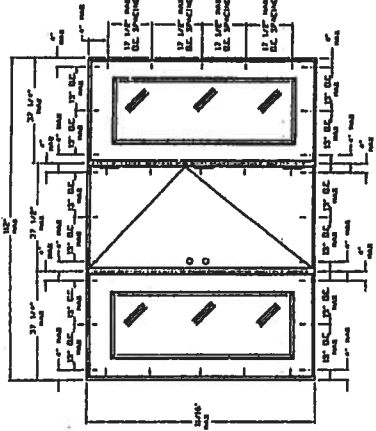
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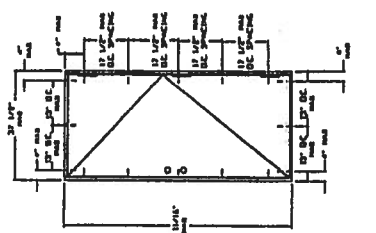
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XD



XXD



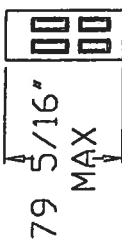
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APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE JUN 05 2009  
BY *Signature*  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 01-03147-23

LIMITS: UNLESS NOTED, F&C : SEE : ANG. :		ENGINEER:		DATE: 1-11-01	
EXTRUDING: UNLESS NOTED, STD. COMPL. 10.5		PART NAME:		SCALE:	
REVISIONS:		LIP:		DATE:	
31-1029-EM-		PREMIER ENTRY SYSTEMS		31-1029-EM-	
SHEET 5 OF 6		PHILADELPHIA, PA 19102		SHEET 5 OF 6	
REVISION LETTER					

# OTHER DOOR PANEL STYLES

36" MAX



BLANK TOP  
4-PANEL



6-PANEL



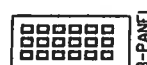
4-PANEL



9-PANEL



10-PANEL



18-PANEL



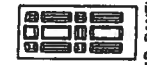
FLUSH



8-PANEL



CROSSBUCK



12-PANEL



4-PANEL  
EYEBROW



5-PANEL  
V/SCROLL



5-PANEL  
EYEBROW  
V/SCROLL



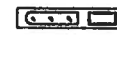
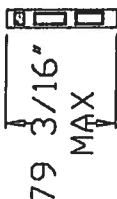
5-PANEL



5-PANEL  
EYEBROW

# OTHER SIDELITE STYLES

36" MAX



SL-10

SL-20

SL-30

SL-60

SL-50

SL-50B

SL-69A

SL-69B

SL-69C

SL-25

SL-55

SL-30D

SL-40

SL-90A

SL-90B

SL-90C

SL-30B

SL-70

SL-80



PD-1

PD-2

PD-3

PD-4

PD-5

PD-6

PD-7

PD-8

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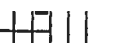
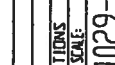
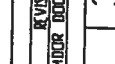
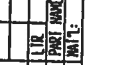
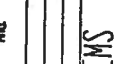
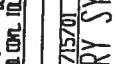
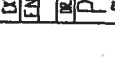
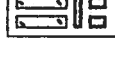
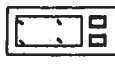
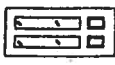
PD-32

PD-33

PD-34

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE JUN 05 2001  
BY *Michael Smith*  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

LIMITS: UNLESS NOTED, FRAM. : IBC : ANG. :		REVISIONS	
EXTRUSIONS: UNLESS NOTED, STL. COMPL. 100.5		DATE	
ENGINEER:		PART NAME: PREMIOR DOOR	
BY: JLD		SCALE:	
DATE: 12/15/01		OPTIONS:	
PREMIOR ENTRY SYSTEMS		31-1029-EM-1	
911 C. JAYCOCK		SHEET 6 OF 6	
PITTSBURGH, KS 66762		REVISION LETTER	



PD-35

PD-36

PD-37

PD-38

PD-39

PD-40

PD-41

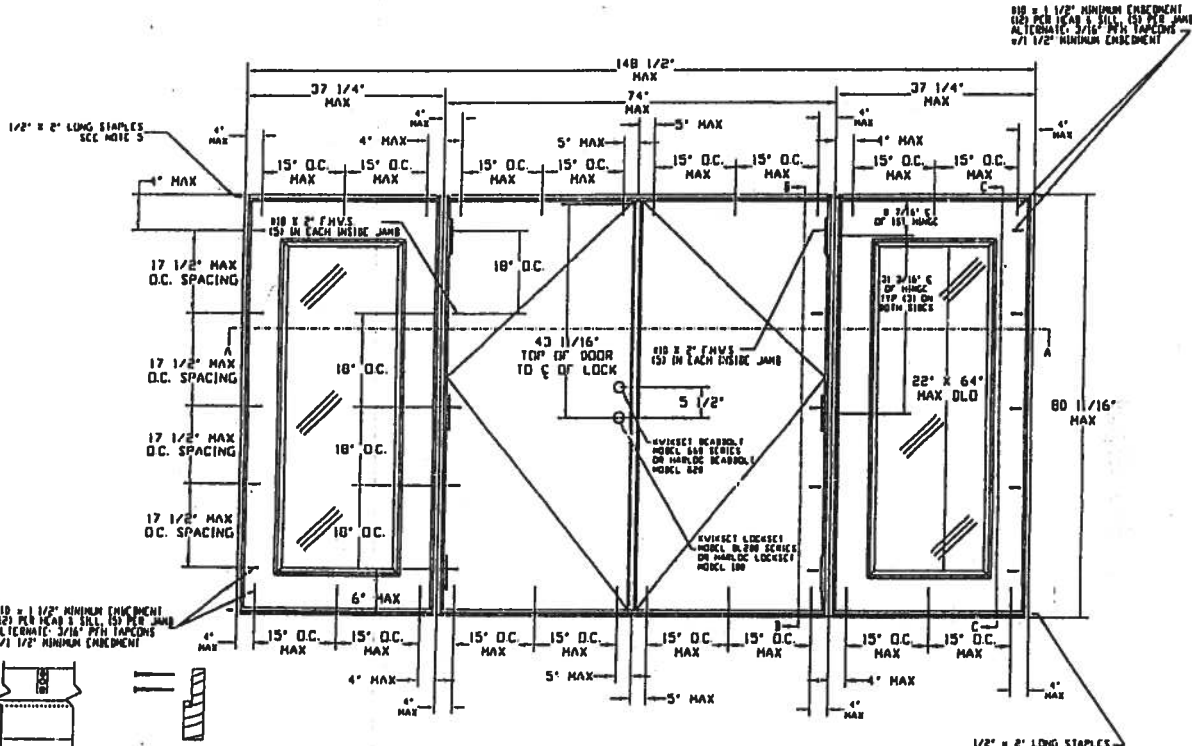
PD-42

PD-43

PD-43A

PD-43B

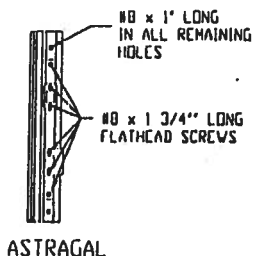
PREMDOR (ENTERGY BRAND) DOUBLE DOOR  
WITH SIDELITES IN WOOD FRAMES  
WITH BUMPER THRESHOLD (INSWING)



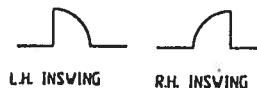
ATTACH ASTRAGAL THROW BOLT  
STRIKE PLATE TO THE HEADER  
AND THRESHOLD WITH #10 x 1 3/4"  
FLATHEAD SCREWS.

NOTES:

1. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
2. THE PRECEDING DRAWINGS ARE INTENDED TO QUALIFY THE FOLLOWING INSTALLATIONS.
3. WOOD FRAME CONSTRUCTION WHERE DOOR SYSTEM IS ANCHORED TO A MINIMUM TWO BY WOOD JOINING.
4. MASONRY OR CONCRETE CONSTRUCTION WHERE DOOR SYSTEM IS ANCHORED TO A MINIMUM TWO BY STRUCTURAL WOOD BUCK.
5. MASONRY OR CONCRETE CONSTRUCTION WHERE DOOR SYSTEM IS ANCHORED DIRECTLY TO CONCRETE OR MASONRY WITH OR WITHOUT A NON-STRUCTURAL INCH BY WOOD BUCK.
6. ALL ANCHORING SCREWS TO BE #10 WITH MINIMUM 1 1/2" EMBEDMENT INTO WOOD SUBSTRATE OR 3/16" PFH TAPCONS WITH 1 1/2" MINIMUM EMBEDMENT INTO MASONRY.
7. UNIT MUST BE INSTALLED WITH "MIAMI-DADE COUNTY APPROVED" SHUTTERS.
8. THREE STAPLES PER SIDE JAMB INTO HEADER ON SIDELITES AND DOOR, THREE STAPLES PER JAMB INTO THRESHOLD ON SIDELITES AND DOOR.
9. LATEX SEALANT TO BE APPLIED AT SIDE BY SIDE JAMBS AND SIDELITES.
10. DOOR/SIDELITE HEADER, DOOR/SIDELITE JAMBS, AND SIDELITE BASE CORNERS ARE COPED AND BUTT JOINED.
11. DOORS SHALL BE PRE-PAINTED WITH A WATER-BASED EPOXY RUST INHIBITIVE PRIMER PAINT WITH A DRY FILM THICKNESS OF 0.8 TO 1.2 MIL.
12. FRAMES SHALL BE PRE-PAINTED WITH AN ACRYLIC LATEX WATER-BASED/ WATER-REDUCIBLE WHITE PRIMER WITH A DRY FILM THICKNESS OF 0.8 TO 1.2 MIL.



ASTRAGAL



L.H. INSWING

R.H. INSWING

DESIGN PRESSURE RATINGS			
WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED		WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED	
Positive	NOT APPROVED	Positive	+55.0 psf
Negative	NOT APPROVED	Negative	-55.0 psf

\* UNITS SHALL BE INSTALLED ONLY AT LOCATIONS PROTECTED BY A CANOPY OR OVERHANG SUCH THAT THE ANGLE BETWEEN THE EDGE OF CANOPY OR OVERHANG TO SILL IS LESS THAN 45 DEGREES. UNLESS UNIT IS INSTALLED IN NON-HABITABLE AREAS WHERE THE UNIT AND THE AREA ARE DESIGNED TO ACCEPT WATER INFILTRATION.

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE JUN 05 2001  
BY *[Signature]*  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 01-0314-23

LIMITS: UNLESS NOTED, FRAC. : DEC. : ANG. :		C. BASE COUNTY MODIFICATIONS	
EXCLUSIONS: UNLESS NOTED, STD. COM. TOL. :		D. ADDED PAGE 5 (DOOR OPTIONS)	
ENGINEER:		A. ADD OTHER DOOR CONFIGURATIONS	
REV. BY: R.S. DATE: 7-29-97		REV. DATE: 12/11/00	
PREMDOR ENTRY SYSTEMS		REV. DATE: 12/18/97	
111 E. JEFFERSON		REV. DATE: 12/18/97	
PITTSBURGH, PA 15112		REV. DATE: 12/18/97	
PART NAME: ENTERGY METAL ENTRY DOUBLE DOOR VARIATIONS		REV. DATE: 12/18/97	
PART NO.:		REV. DATE: 12/18/97	
31-1029-EM-I		REV. DATE: 12/18/97	
SHEET 1 OF 6		REV. DATE: 12/18/97	