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## **Product Evaluation Report**

of

Andersen Corporation
Renewal by Andersen Casement Windows

for

Florida Product Approval

FL# FL19560

Report No. 5897

**Current Florida Building Code** 

Method: 1 – D (Engineering Evaluation)

Category: Windows

Sub – Category: Casement Window

Product: Renewal By Andersen Casement Windows

Material: Fibrex® & PVC

Product Dimensions: See installation instructions, AWD242

## **Prepared For:**

Andersen Corporation 100 4<sup>th</sup> Ave. N Bayport, Minnesota 55003

## Prepared by:

Hermes F. Norero, P.E.

Florida Professional Engineer # 73778 Date: 12/15/18

**Contents:** 

Evaluation Report Pages 1 – 4

Digitally signed by Hermes F. Norero, P.E. Reason: I am approving this document Date: 2018.12.16 18:09:34 -05'00'





**FL#: FL19560** Date: 12/15/18

Report No: 5897

Manufacturer: Andersen Corporation

**Product Category:** Windows

**Product Sub-Category:** Casement Window

**Compliance Method:** State Product Approval Method (1)(d)

**Product Name:** Renewal Casement Windows

Scope: This is a Product Evaluation Report issued by Hermes F. Norero, P.E. (FL # 73778) for Andersen

Corporation based on Method 1d of the State of Florida Product Approval, Florida Department of

Business and Professional Regulation - Florida Building Commission.

Hermes F. Norero, P.E. does not have nor will acquire financial interest in the company manufacturing or distributing the product or in any other entity involved in the approval process of

the product named herein.

This product has been evaluated for use in locations adhering to the Current Florida Building Code.

See Installation Instructions **AWD242**, signed and sealed by Hermes F. Norero, P.E. (FL # 73778) for specific use parameters.

## **Limits of Use:**

- 1. This product has been evaluated and is in compliance with the Current Florida Building Code, excluding the "High Velocity Hurricane Zone" (HVHZ).
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment into substrate material shall be beyond wall dressing or stucco.
- When used in areas requiring wind borne debris protection this product complies with Chapter 16 of the Current Florida Building Code and <u>does</u> require an impact resistant covering.
- 4. Site conditions that deviate from the details of drawing **AWD242** require further engineering analysis by a licensed engineer or registered architect.
- 5. See Installation Instructions **AWD242** for size and design pressure limitations.

**FL#: FL19560** Date: 12/15/18

Date: 12/15/18 Report No: 5897

**Quality Assurance:** 

The manufacturer has demonstrated compliance of products in accordance with the Florida Building Code for manufacturing under a quality assurance program audited by an approved quality assurance entity through **Window and Door Manufacturers Association** (FBC Organization #: QUA2515).

**Performance Standards:** 

The product described herein has been tested per:

AAMA/WDMA/CSA 101/I.S.2/A440-08/11

## **Referenced Data:**

1. Product Testing performed by Architectural Testing

(FBC Organization # TST1795)

` ,	
Report: E8358.01-201-47-R0	Dated: 05/29/15
Report: D4714.01-201-47-R0	Dated: 05/05/14
Report: D6879.01-201-47-R0	Dated: 05/05/14
Report: D4712.01-201-47-R1	Dated: 09/12/14
Report: D6877.01-201-47-R0	Dated: 04/15/14
Report: D4710.01-201-47-R0	Dated: 09/19/14
Report: D4710.02-201-47-R0	Dated: 09/19/14
Report: E8357.01-201-47-R0	Dated: 05/29/15
Report: D6906.01-201-47-R0	Dated: 08/19/14
Report: D6911.01-201-47-R0	Dated: 08/19/14
Report: D7659.01-201-47-R0	Dated: 09/02/14
Report: D7660.01-201-47-R0	Dated: 09/02/14
Report: D7661.01-201-47-R0	Dated: 09/02/14
Report: D7662.01-201-47-R0	Dated: 09/02/14
Report: D6890.01-201-47-R0	Dated: 05/05/14
Report: D6894.01-201-47-R0	Dated: 05/05/14
Report: D6898.01-201-47-R0	Dated: 05/08/14
Report: D6902.01-201-47-R0	Dated: 05/08/14
Report: D7664.01-201-47-R0	Dated: 09/02/14
Report: D7665.01-201-47-R0	Dated: 09/02/14
Report: D7666.01-201-47-R0	Dated: 09/02/14
Report: D7667.01-201-47-R0	Dated: 09/02/14

## 2. Product Testing performed by **Intertek**

(FBC Organization # TST1795)

Report: 19385.01-201-47 Dated: 12/07/18 Report: 19387.01-201-47 Dated: 12/10/18



**FL#: FL19560** Date: 12/15/18

Report No: 5897

Quality Assurance
 Window and Door Manufacturers Association
 (FBC Organization #: QUA2515)

## Installation:

Refer to Installation Instructions (AWD242) for anchor type, embedment, edge distance and anchor spacing details.

## **Design Pressure:**

Refer to Installation Instructions (AWD242) for design pressures based on unit construction, size, and configuration.

# **ANDERSEN CORPORATION**

## RENEWAL BY ANDERSEN SERIES CASEMENT WINDOW (NON-IMPACT) (NON-HVHZ)

## GENERAL NOTES:

- MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), EXCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING: THE PRODUCT SHOWN HEREIN IS DESIGNED AND
  - AAMA/WDMA/CSA 101/I.S.2/A440-08/11
- CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS MAINN WIND FORCE RESTSTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE EMENER OR PRECHIFECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A DICEARANCE OF \$1.71 INCHO TO THE DEPOCRED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES, TOLERANCES ARE NOT COUNLUATIVE FROM ONE INSTALLATION ANCHOR TO THE NEW.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE REMERCAND MAN NOT RELECT ACTUAL CONDITIONS FOR A SPECIFIC STR. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE ROOM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS OR USE WITH THIS DOCUMENT IN
- APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMP<u>ACT RESISTAN</u>CE.
- WINDOW FRAME MATERIAL: FIBREX & PVC
- IN ACCORDANCE WITH THE CURRENT EDITION FBC, WOOD COMPONENTS SHALL HAVE BEEN PRESERVATIVE TREATED STALL BOT SHALL BE OF A DURABLE SPECIES AS DEFINED IN CHAPTER 23.
- GLASS SHALL MEET THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.

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	SASH WIDTH RATIO			1:1	1:1	1:1	1:1	1:1:1	1:1:1	1:1:1	1:1:1	1:2:1	1:2:1	1:2:1	1:2:1
DESIGN FIRESSONE INVILING	DESIGN PRESSURE	+40.0 / -40.0 PSF	+40.0 / -40.0 PSF	+35.0 / -35.0 PSF	+30.0 / -30.0 PSF	+40.0 / -40.0 PSF	+25.0 / -25.0 PSF	+35.0 / -35.0 PSF	+25.0 / -25.0 PSF	+25.0 / -25.0 PSF	+40.0 / -40.0 PSF	+35.0 / -35.0 PSF	+25.0 / -25.0 PSF	+30.0 / -30.0 PSF	+40.0 / -40.0 PSF
	CONFIGURATION	×	×	XX	XX	XX	XX	xox							
	SIZE	32" X 80"	40" X 72"	70.5" X 71.5"	"27 X "67	70.5" X 60"	71" X 80"	105" X 66"	105" X 80"	118" X 72"	.09 X06	105" X 66"	105" X 80"	120" X 72"	09 X06

NOTE: CUSTOM SASH RATIOS MAY BE ACHIEVED BY LOCATION OF MULL POST SUCH THAT MAXIMUM SASH D.L.O. DIMENSIONS ON SHEET 2 & 3 ARE NOT EXCEEDED

	SASH WIDTH RATIO				
DESIGN PRESSURE UPGRADE RATING	DESIGN PRESSURE	+59.0 / -77.0 PSF	+59.0 / -77.0 PSF	+50.0 / -65.0 PSF	+50.0 / -50.0 PSF
DESIGN PRE	CONFIGURATION	×	×	X	×
	SIZE	32" X 26.99"	26.99" X 34.99"	32" X 78"	40" X 72"

- NOTES:

  1. DP UPGRADE PRODUCT POSITIVE RATING IS DRIVEN
  BY STRUCTURAL ONLY. WATER IS NOT INCLUDED.
  2. DP UPGRADE PRODUCT MUST BE INSTALLED.

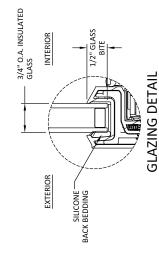
		TABLE OF CONTENTS
SHEET	REVISION	SHEET DESCRIPTION
1		GENERAL NOTES & GLAZING DETAIL
2		ELEVATIONS
3	,	ELEVATIONS
4		ANCHOR LAYOUTS
2		ANCHOR LAYOUTS
9	,	VERTICAL SECTIONS
4		HORIZONTAL SECTIONS
8	-	ANCHOR DETAILS
6	1	INSTALLATION NOTES & ANCHOR SCHEDULE

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WINDOWS . DOORS

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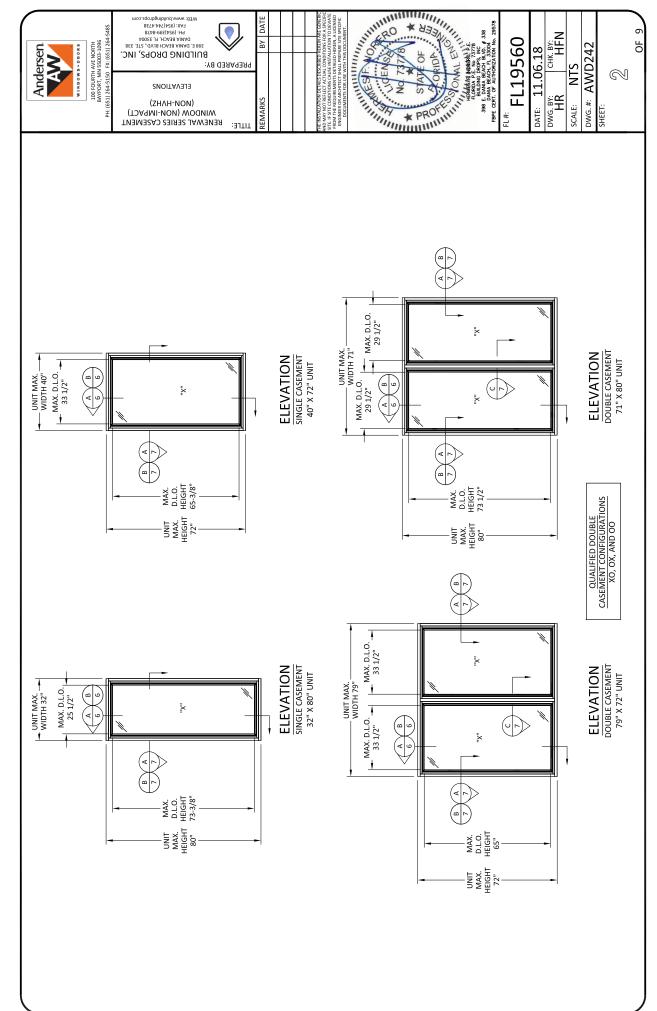
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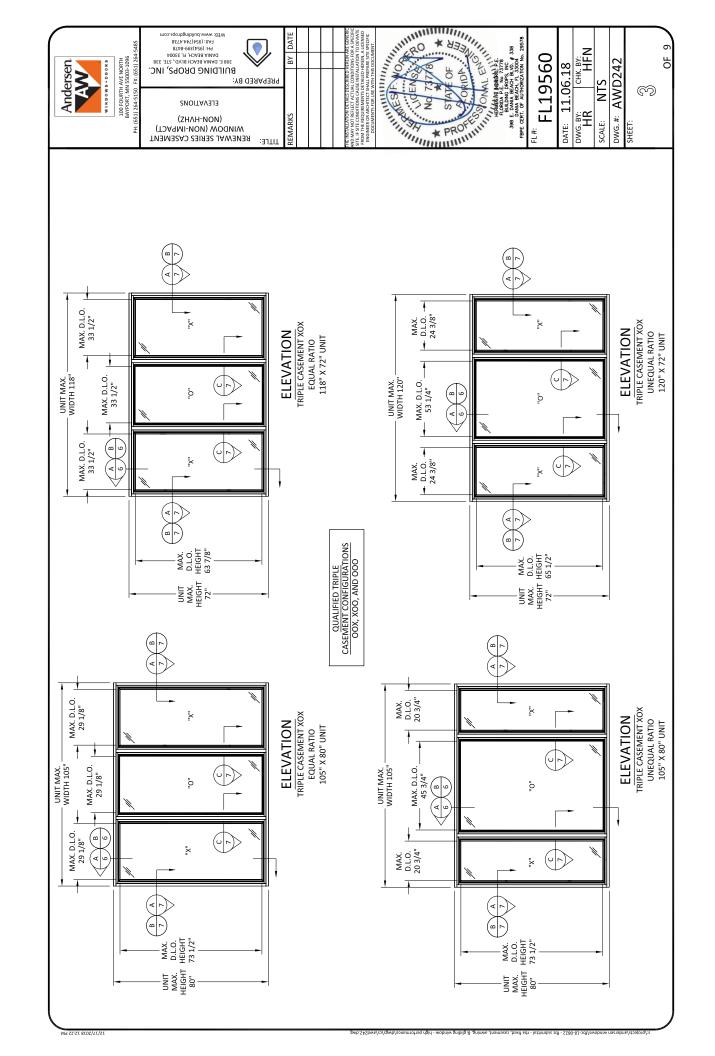


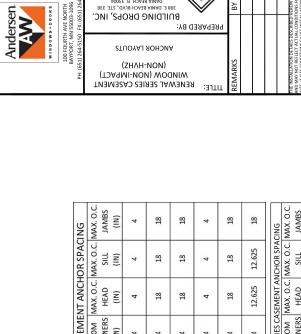
- REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS REQUIREMENTS AS WELL AS APPLICABLE SAFETY GLAZING REQUIREMENTS PER THE FBC. TEMPER AND SAFETY GLAZING GLASS TYPE & THICKNESS SHALL COMPLY WITH ASTM E1300
- SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS
- WIDER THAN 36" AS PER FBC CHAPTER 24. D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES IN GLASS

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398 E. DANIA REACH BLVD., STE. 338 PAK. (954)744.4738 WEB. www.bulldingdrops.com	BY DATE		HEREIN ARE GENERIC JONS FOR A SPECIFIC LATION TO DEVIATE HEREIN, A LICENSED ARE SITE SPECIFIC DOCUMENT.	Section of the sectio	90	8	BY: TFN		12	
РКЕРАКЕD ВҮ: ВUILDING DROPS, INC.			SCRIBED I AL CONDIT SE INSTAL FETALLED H HALL PREP	NS N	2(	6.1	¥.	2	D24	
GENERAL NOTES & GLAZING DETAIL			DETAILS DE LECT ACTUA ITIONS CAU REMENTS C RCHITECT SI 'S FOR USE'	STATES ON STATES	L19	11.0		Z	ΑW	7
TITLE: RENEWAL SERIES CASEMENT WINDOW (NON-IMPACT) (NON-HVHZ)	REMARKS		THE INSTALLATION AND MAY NOT REF SITE. IF SITE COND FROM THE REQUI ENGINEER OR A DOCUMENT	Perason, Market Branch, Market Bran	H #1	DATE: (	DWG. BY: HR	SCALE:	DWG. #:	SHEET:







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PREPARED BY:

	Case	Casement Double	
	Quantity Sash Clips Mull Post (Side of Stationary		Quantity Sash Clips Head & Sill
Unit Height	Sash)	Unit Width	(Each Stationary Sash)
< 32	1	< 67	1
< 44	2	≥ 67	2
< 57	3		
≥ 57	4		

DATE: 11.06.18

DWG. BY: CHK. BY:
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TYPICAL ANCHOR LAYOUT

DOUBLE CASEMENT

SCALE: NTS

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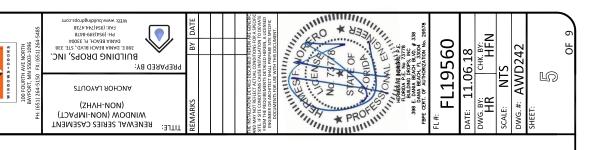
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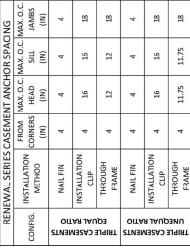
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RENEWAL SERIES CASEMENT ANCHOR SPACING	MOITALIATION	SIALLATION	METHOD	NAIL FIN	INSTALLATION	THROUGH FRAME	NAIL FIN	INSTALLATION	THROUGH
CASEME	FROM	CORNERS	(III)	4	4	4	4	4	4
NT ANCH	MAX. O.C.	HEAD	(II)	4	18	18	4	18	12.625
IOR SPAC	FROM MAX. O.C. MAX. O.C. MAX.	SILL	(III)	7	18	18	4	18	12.625
	MA	JAN	=	4	11	18	4	37	17

DP UP(	DP UPGRADE RENEWAL SERIES CASEMENT ANCHOR SPACING	SERIES CA	SEMENT AN	ICHOR SPA	CING
	NOITETTETTI	FROM	MAX. 0.C.	MAX. 0.C.	FROM MAX. O.C. MAX. O.C. MAX. O.C.
CONFIG.	MATHIOD	CORNERS	HEAD	SILL	JAMBS
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SINGLE	THROUGH	,	۰	۰	٥
CASEMENT	FRAME	<b>t</b>	0	0	0
1) ANY TYPIC	1) ANY TYPICAL SUBSTRATE SHOWN HEREIN MAY BE	HOWN HE	REIN MAY I	35	
USED AT T	USED AT THE HEAD, JAMBS, OR SILL. EDGE DISTANCE	s, or sill.	EDGE DIST	ANCE	
AND EMBI	AND EMBEDMENT SHALL BE AS SPECIFIED IN TYPICAL	3E AS SPEC	IFIED IN TY	PICAL	
DETAILS. S	DETAILS. SEE TABLE ON SHEET 9 FOR ANCHOR	EET 9 FOR	ANCHOR		
SPECIFICA	SPECIFICATIONS FOR EACH INSTALLATION METHOD.	INSTALLA	TION METH	HOD.	

STATE OF THE STATE OF THE STATE OF THE OF TH

MAX. O.C. SPACING SEE SCHEDULE		1	IOR LAYOUT	MAX. O.C. SPACING SEE SCHEDULE 1	ı, x	
CORNER DIST.	MAX. O.C. SPACING SEE SCHEDULE	CORNER DIST.	TYPICAL ANCHOR LAYOUT SINGLE CASEMENT	CORNER DIST.	MAX. O.C. SPACING SEE SCHEDULE "X"	CORNER DIST.





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1) ANY TYPICAL SUBSTRATE SHOWN HEREIN MAY BE USED AT THE HEAD, JAMBS, OR SILL. EDGE DISTANCE AND EMBEDMENT SHALL BE AS SPECIFIED IN TYPICAL DETAILS. SEE TABLE ON SHEET 9 FOR ANCHOR SPECIFICATIONS FOR EACH INSTALLATION METHOD.

	Quantity Sash Clips	SIII	(Center Stationary	Sash)	2	8			
Casement Triple 1:1:1		Quantity Sash Clips	Head & Sill	Unit Width (Each Stationary "Flanker" Sash)	1	2			
Casemen				Unit Width	66 >	66 ₹			
	Quantity Sash Clips	Mull Post	(Side of Stationary	Sash)	-	2	3	4	
				Unit Height	< 32	> 44	<b>25</b> >	≥ 57	

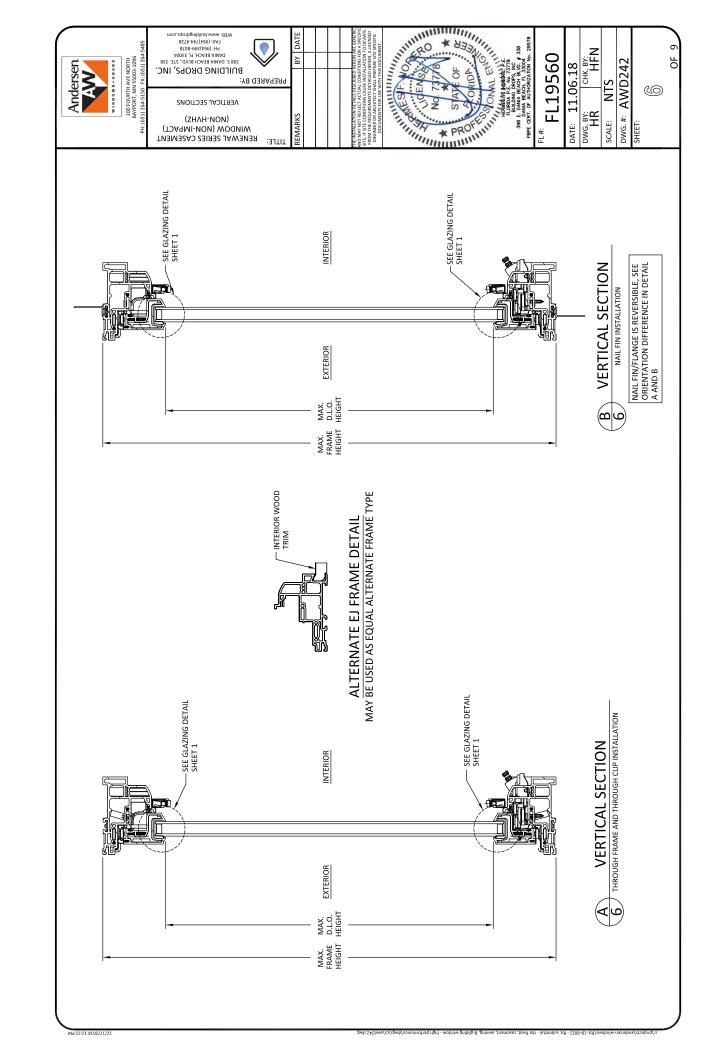
	_			_	_	_	_	_
	Quantity Sash Clips	Sill	(Center Stationary	Sash)	2	3	4	
Casement Triple 1:2:1		Quantity Sash Clips	Head & Sill	Unit Width (Each Stationary "Flanker" Sash)	1	1	1	
Casemer				Unit Width	< 67	< 93	≥ 93	
	Quantity Sash Clips	Mull Post	(Side of Stationary	Sash)	-	2	3	4
				Unit Height	< 32	> 44	<b>25</b> >	> 57

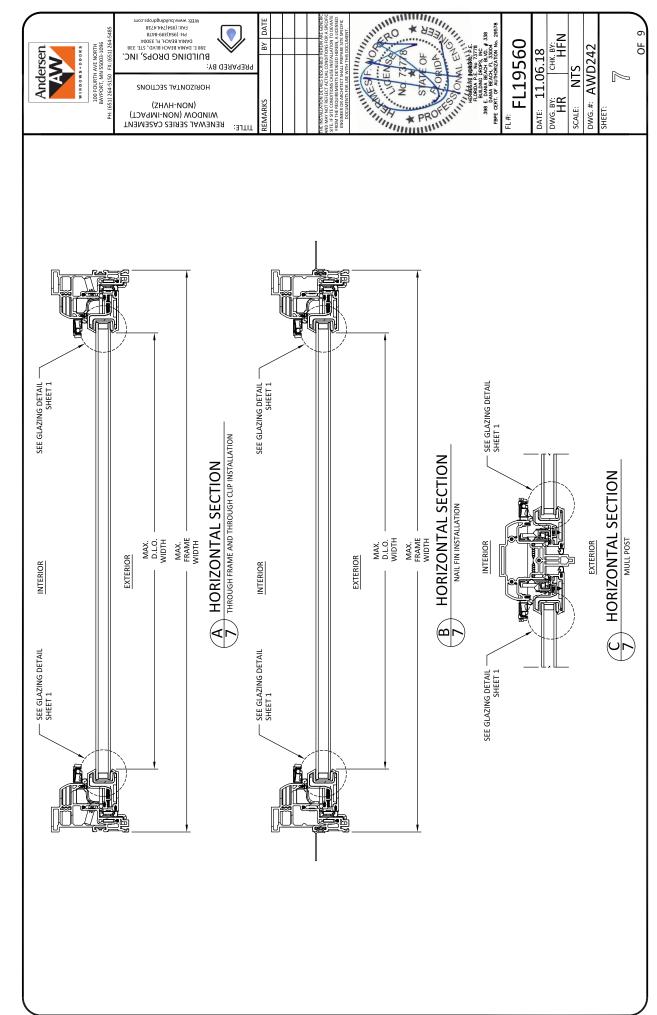
	Quantity Sash Clips Sill	(Center Stationary	h Sash)	2	3	4	
		Center	Sash Width	≤ 31.1745	≤ 41.1745	> 41.1745	
Casement Triple Custom Mull Post	Quantity Sash Clips	Head & Sill	Sash Width (Each Stationary "Flanker" Sash)	1	7		
ë		"Flanker"	Sash Width	≤ 31.1745	> 31.1745		
	Quantity Sash Clips Mull Post	(Side of Stationary	Sash)	1	2	3	4
			Unit Height	< 32	< 44	< 57	> 57

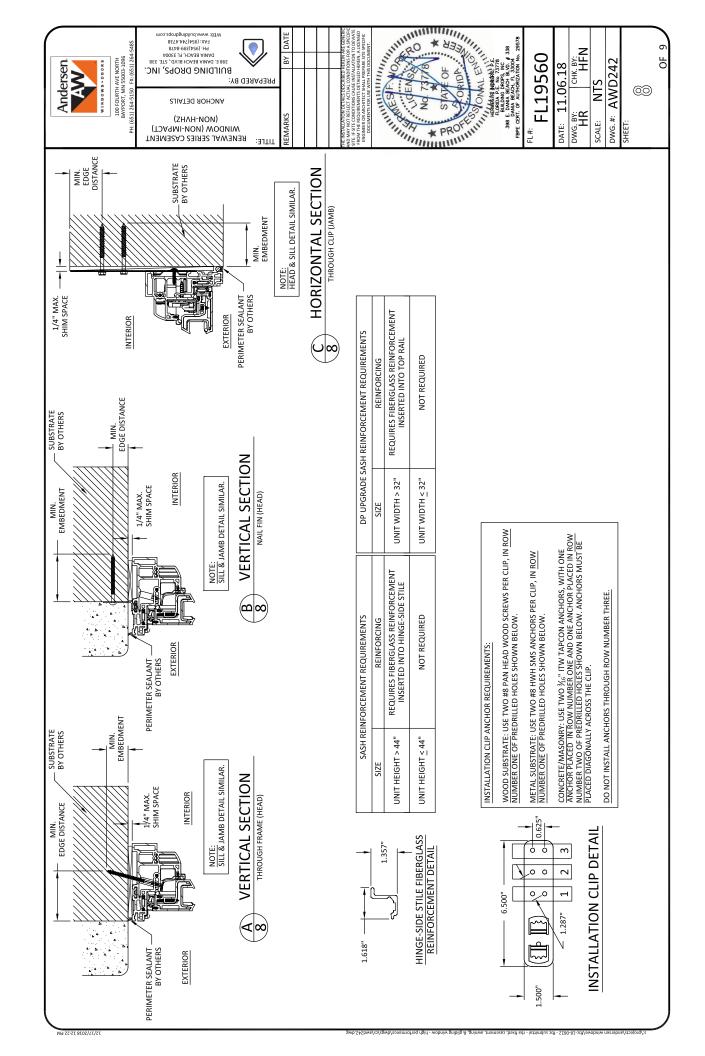
TYPICAL ANCHOR LAYOUT TRIPLE CASEMENT UNEQUAL RATIO

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	OULE		
0	MAX. O.C. SPACING SEE SCHEDULE  1 1	,0 <sub>1</sub> ,	
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Ford	SEE SCHEDULE	MAX. O.C. SPACING SEE SCHEDULE	CORNER DIST.

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SEE SCHEDULE	0	-	TYPICAL ANCHOR LAYOUT TRIPLE CASEMENT EQUAL RATIO	MAX. O.C. SPACING SEE SCHEDULE	1	.O.	-	
SEE SCHEDULE	MAX. O.C. SPACING SEE SCHEDULE  "X"	CORNER DIST.	TYPIC	CORNER DIST.		MAX. O.C. SPACING SEE SCHEDULE "X"	OBNER DIST	SEE SCHEDULE









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РВЕРАВЕD ВУ:

8 SJUDA NOTES & BUCHOR SCHEDULE

:31111

MIN. EDGE DISTANCE 0.75"

MIN EMBEDMENT

ANCHOR SCHEDULE ANCHOR SCHEDULE

SUBSTRATE

METHOD

WOOD: MIN. SG = 0.55

1.5

0.5"

3 THREADS MIN PENETRATION BEYOND METAL

#10 TEK SCREW FLAT HEAD

METAL: 18 GAUGE Steel, MIN. Fy = 33KSI

THROUGH FRAME

STATE OF THE FEMALES IN THE STATE OF THE STA

0.5"

3 THREADS MIN PENETRATION BEYOND METAL

#8 TEK SCREW FLAT HEAD

METAL: 18 GAUGE Steel, MIN. Fy = 33KSI

NAIL FIN & THROUGH CLIP

0.75"

1.5"

#8 WOOD SCREW FLAT HEAD

NOOD: MIN. SG = 0.55

2.25

-

3/16" ITW TAPCON FLATHEAD 3/16" ITW TAPCON FLATHEAD

CONCRETE:
MIN. fc=3000PSI
MASONRY: CMU per
ASTM C90 MIN. 2000
PSI

HROUGH FRAME ATHROUGH CLIP

2.5

1.25"

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OF 9

RENEWAL SERIES CASEMENT WINDOW (NON-IMPACT) (SHVH-NON)

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THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF	THE MAXIMUM SIZE LISTED.
Ε.	⊢

ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION, UNLESS OTHERWISE SHOWN.

INSTALLATION NOTES:

Ţ. 5.

 ĸ,	INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/4 INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR
	LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR
	TO THE NEXT.

SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.  5. FOR MASONRY OR CONCRETE OPENINGS, A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE. SEE GENERAL NOTE #3 ON SHEET 1 FOR MORE

SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH.

4

MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING. 9 7

	<ol><li>INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AN</li></ol>	ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR
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