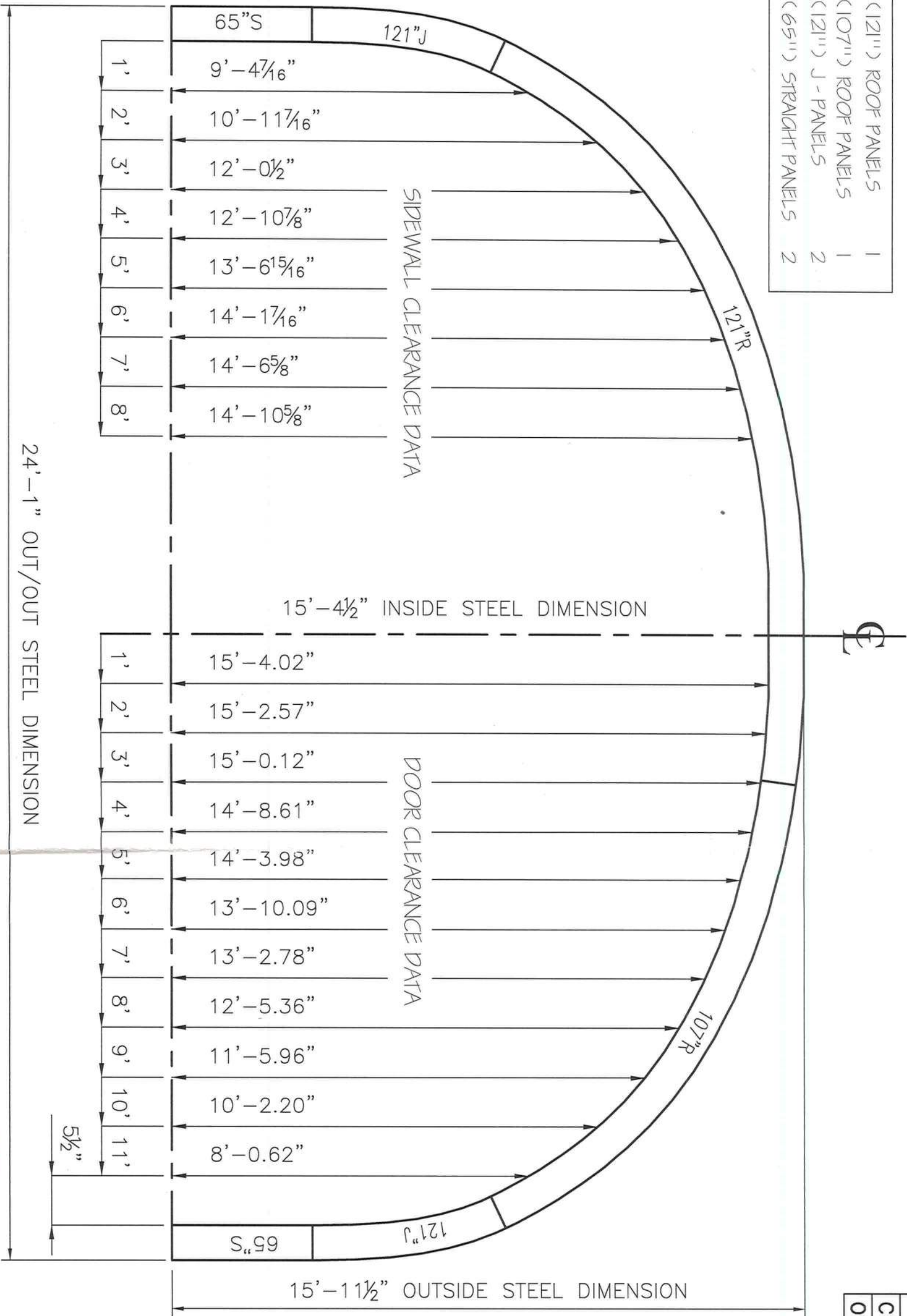


(121") ROOF PANELS	1
(107") ROOF PANELS	1
(121") J - PANELS	2
(65") STRAIGHT PANELS	2



NOTE:
THE SHORT PANELS MUST BE ALTERNATED FROM
SIDE TO SIDE ON SUCCESSIVE ARCHES, TO CREATE
A STAGGERED JOINT FOR GREATER STRENGTH.



MODEL:	S25-16
CUST. NAME:	HOMER BENSON
ORDER NUMBER:	106374

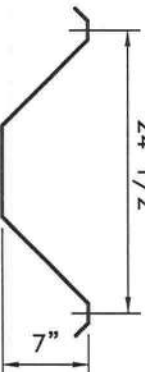
GENERAL NOTES:

1. NO LOADS OTHER THAN THOSE GIVEN UNDER "DESIGN DATA" BELOW BE IMPOSED ON THE "STRUCTURE"
2. THE FOUNDATION ON THE DRAWING IS A SUGGESTED SOLUTION ONLY. CHANGES MAY BE NECESSARY DUE TO LOCAL BUILDING REGULATIONS.
3. THE FOUNDATION SHALL BE FOUNDED ON NATURAL UNDISTURBED SOIL CAPABLE OF SAFELY SUSTAINING 1500 PSF. AND AT LEAST 12 IN. BELOW FINISHED GRADE.
4. SLAB ON GRADE SHALL BE PLACED ON SOIL CAPABLE OF SUSTAINING 500 PSF. WITHOUT APPROPRIATE SETTLEMENT.
5. BUILDING MUST BE GROUTED INTO TROUGH, INSIDE AND OUT TO MAINTAIN STRUCTURAL INTERGRITY EXCEPT WHEN USING BASE PLATE CONNECTORS.
6. CROSS TIES MUST BE INCASD IN CONCRETE WHEN CONCRETE SLAB IS NOT USED

ARCH DATA:

DESIGN DATA:

STEEL GAGE: 22
50 KSI MIN. YIELD
GALVALUME SHEET STEEL
LIVE LOAD: 52 PSF
ULTIMATE WIND SPEED: 132 MPH



MATERIALS:

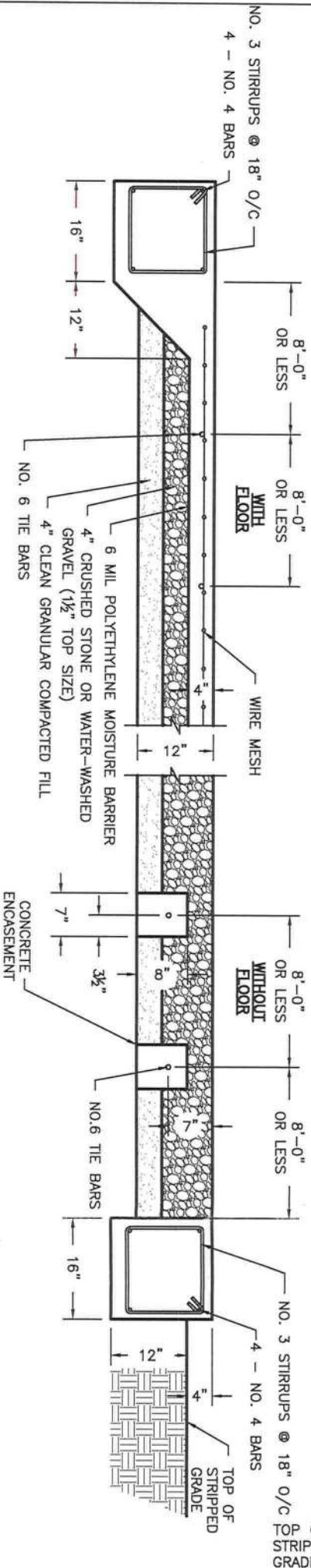
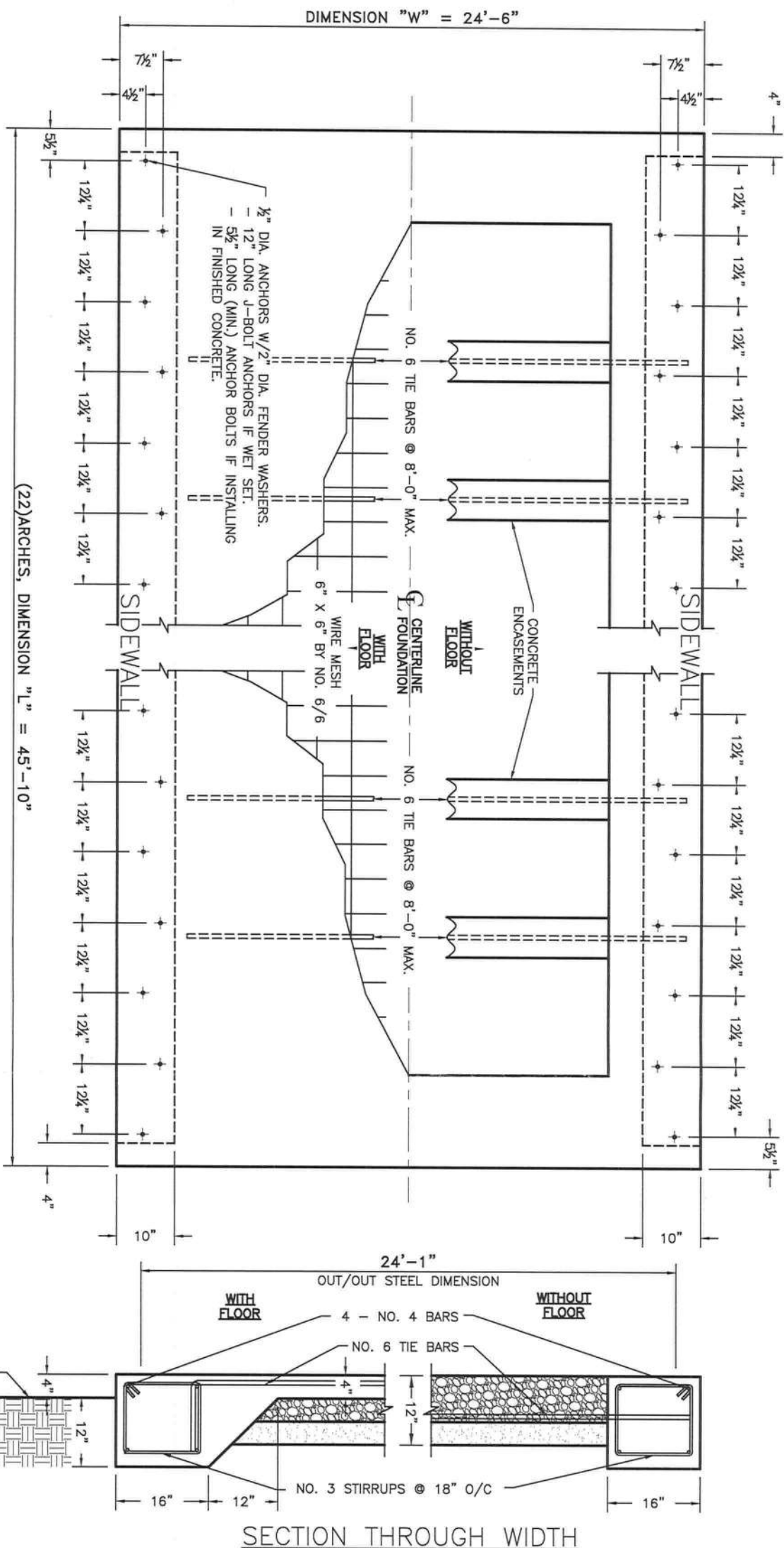
1. CONCRETE STRENGTH AT 28 DAYS TO BE 2500 PSI
2. REINFORCING STEEL TO BE DEFORMED BARS. GRADE 60
3. ALL MATERIALS SHALL CONFORM TO THE APPROPRIATE ASTM SPECIFICATIONS.

ARCH PROFILE

ARCHES ONLY
(NO ENDWALLS)

SCALE: NTS SHEET: 1 OF 5

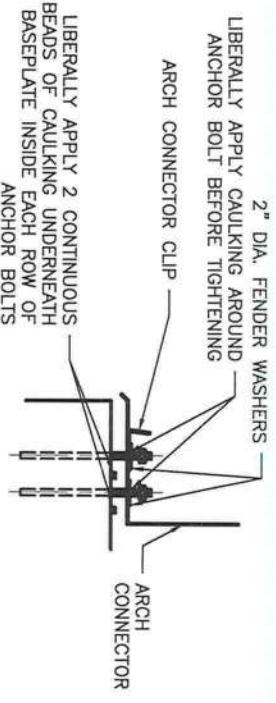
ATTENTION:
The foundation shown may not conform to your local by-laws and has no warranty as to its sufficiency for your particular area and or application. Retain a registered professional engineer to design a foundation which meets local by-laws and frost level depth requirements (if applicable), is adequate for soil conditions on the site, and conforms to the intended use of the building. The engineer should also be retained to inspect construction to ensure that the foundation is being built in conformity with his design. If the design engineer requires, retain a soils engineering specialist to report on soil conditions and soil compaction values.



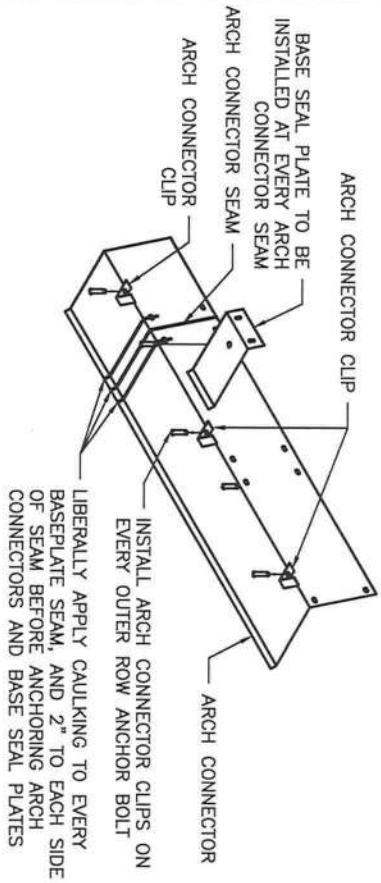
FOUNDATION — 2500 PSI STRENGTH

MODEL: S25-16
CUST. NAME: HOMER BENSON
ORDER NUMBER: 106374

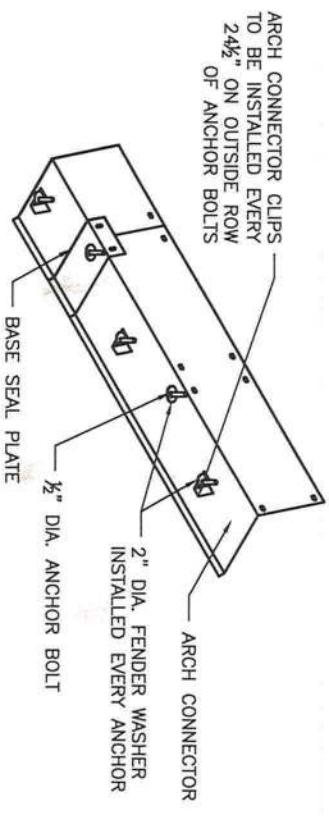
SEE SHEET 5 FOR ARCH CONNECTOR BASEPLATE LAYOUT



CAULKING UNDER ARCH CONNECTORS AND ANCHOR BOLT HOLES



INSTALLING BASE SEAL PLATES AND ARCH CONNECTOR CLIPS



COMMERCIAL ARCH CONNECTOR ASSEMBLED AND READY FOR ARCHES

COMMERCIAL BASE CONNECTOR GENERAL ARRANGEMENT

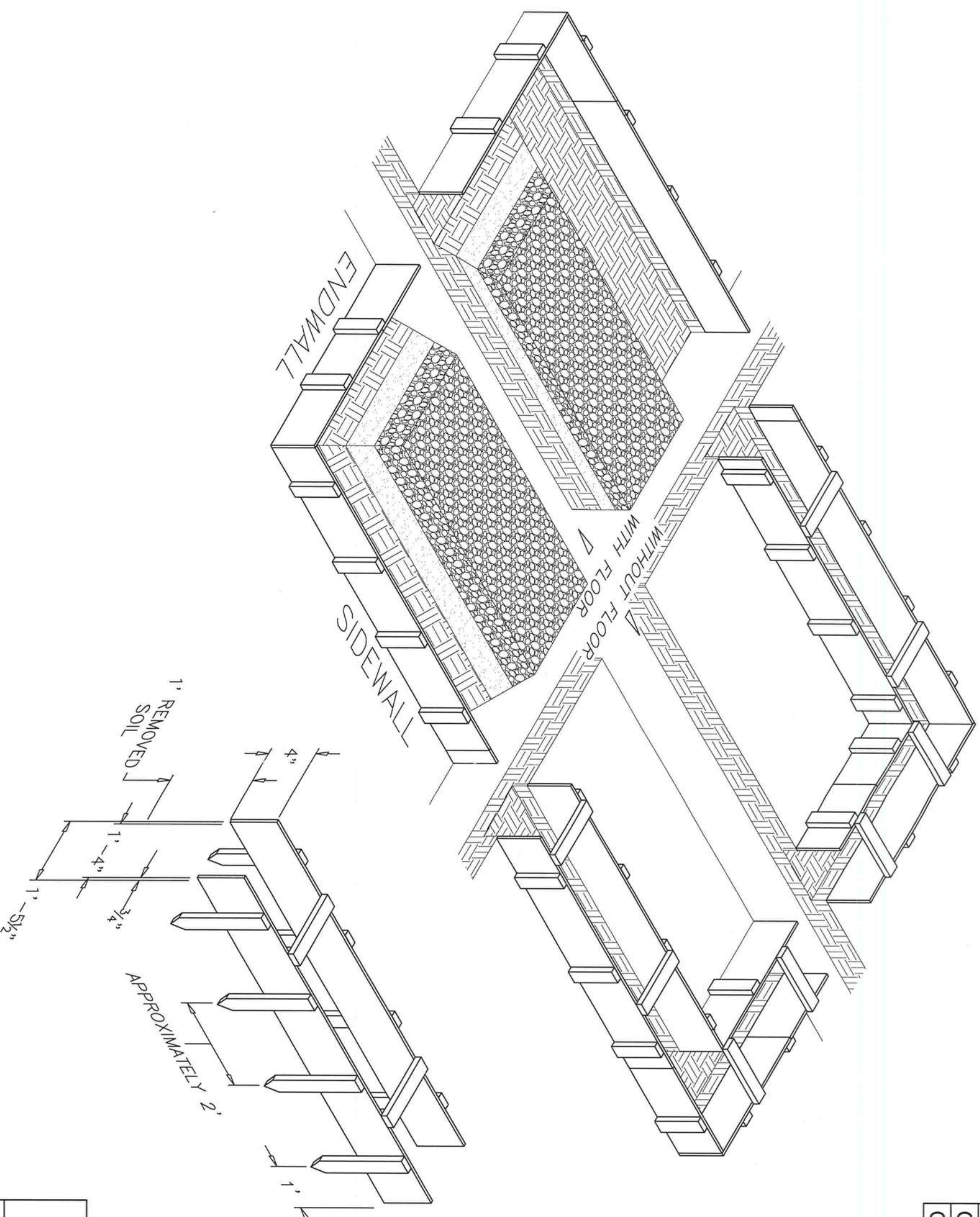
ARCHES ONLY (NO ENDWALLS)

SCALE: NTS SHEET: 2 OF 5

MODEL: S25-16

CUST. NAME: HOMER BENSON

ORDER NUMBER: 106374



NOTES: REINFORCING STEEL NOT SHOWN. REFER TO SHEET #4.

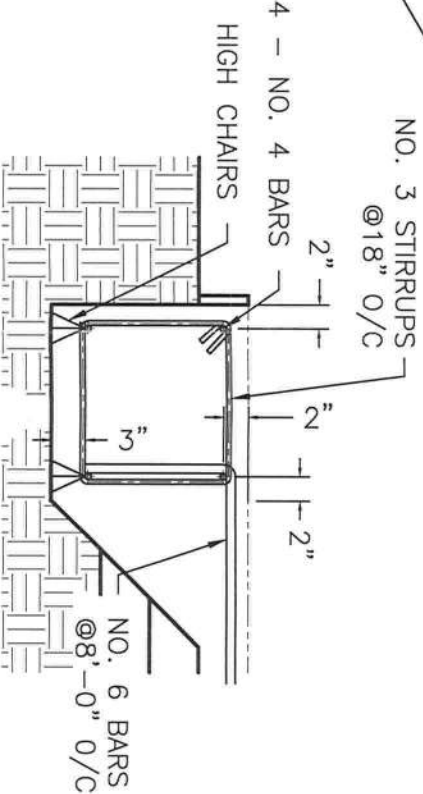
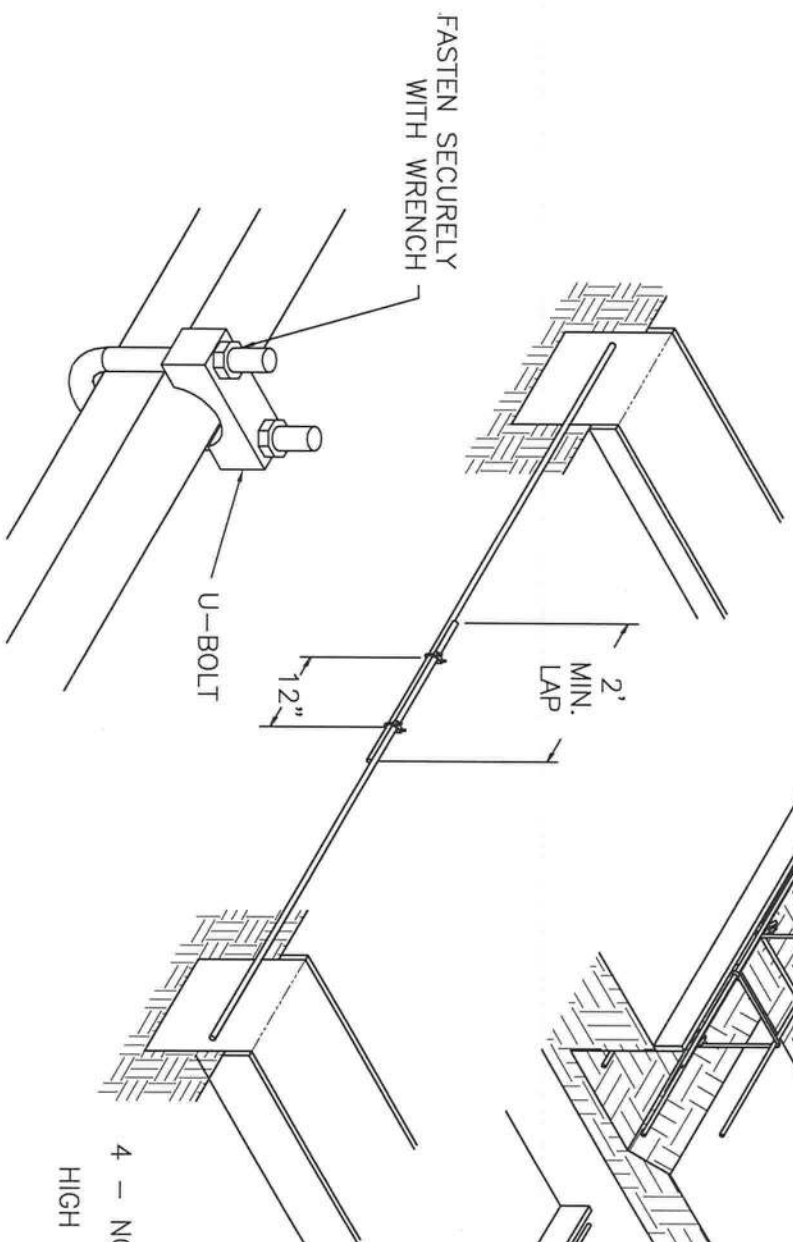
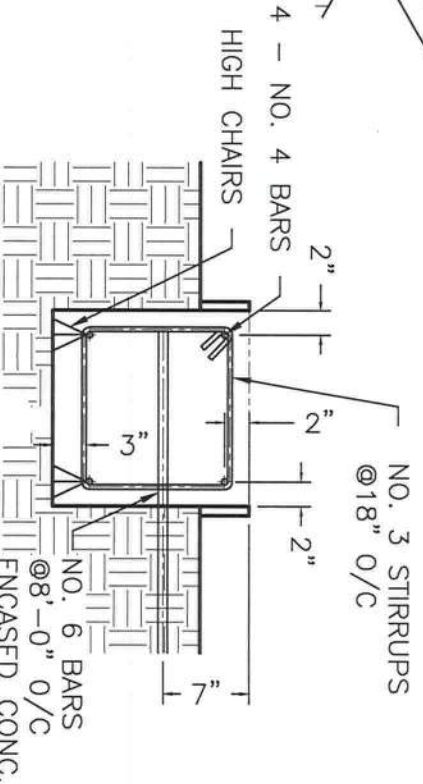
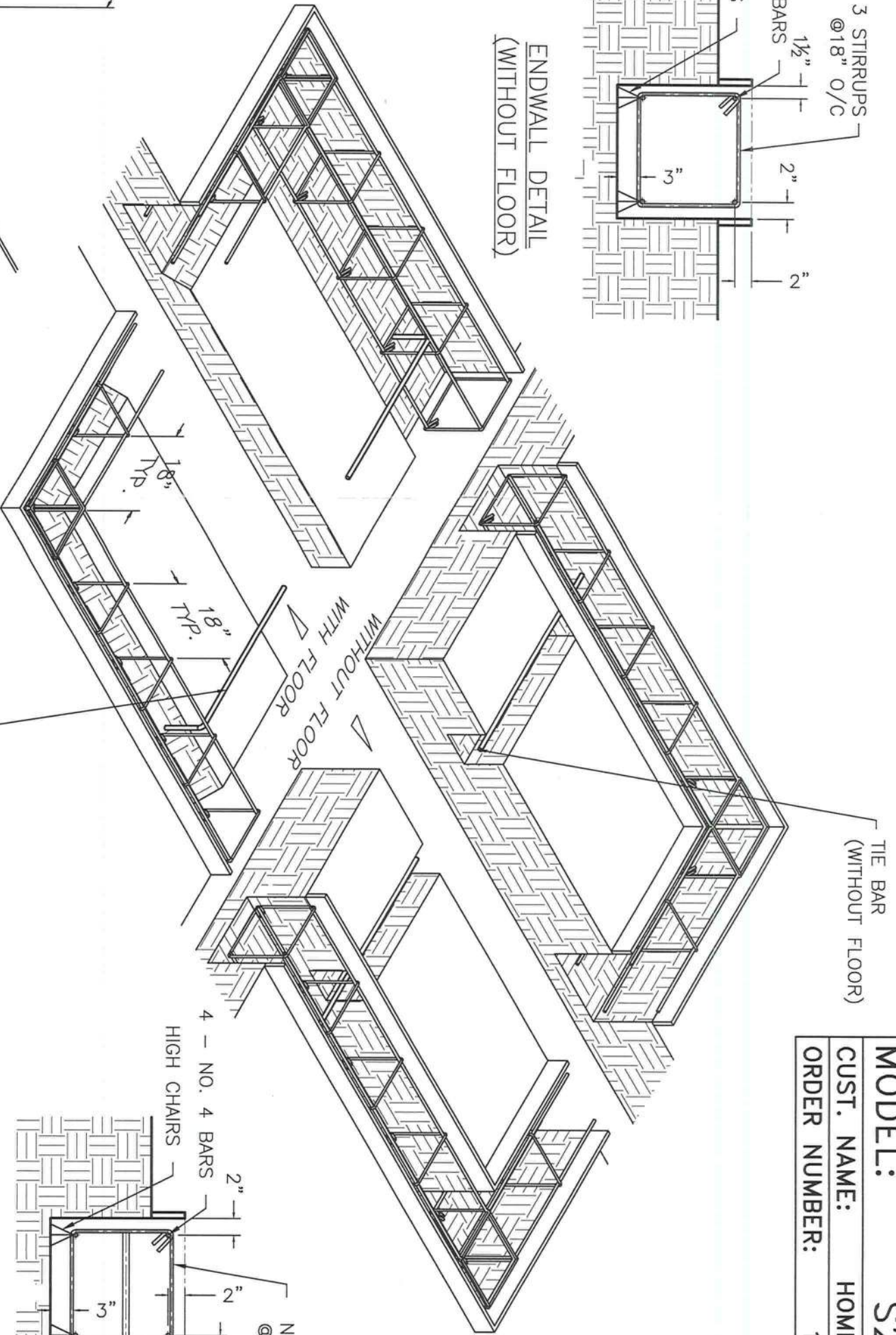
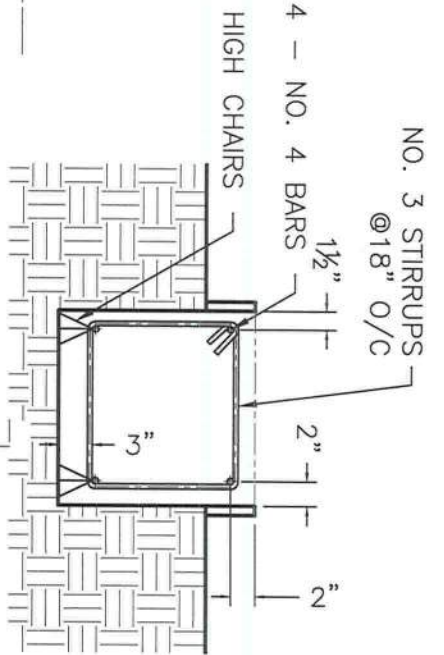
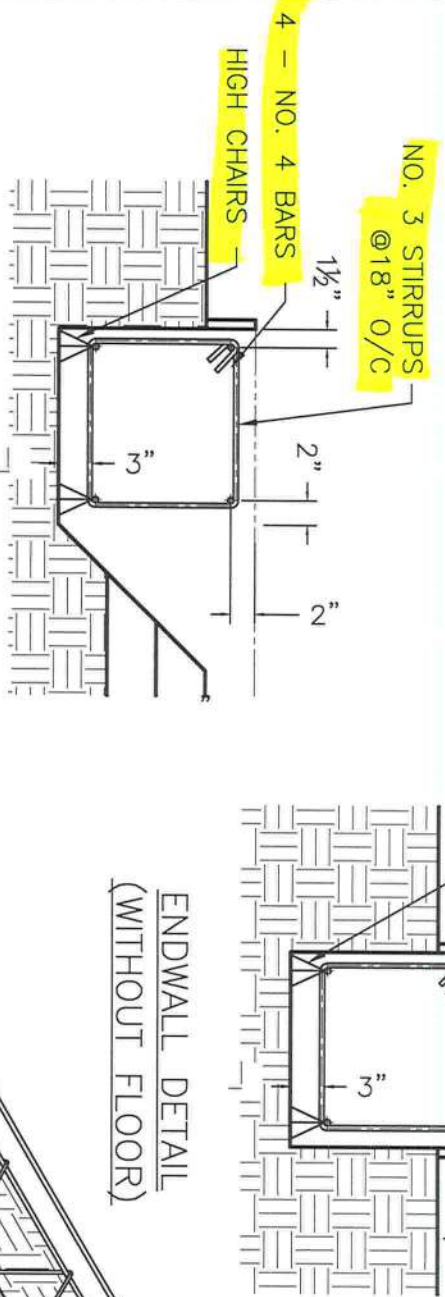
WITHOUT FLOOR FORM DETAIL

COMMERCIAL BASE CONNECTOR WOODEN FORM ARRANGEMENT

ARCHES ONLY
(NO ENDWALLS)

SCALE: NTS	SHEET: 3 OF 5
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MODEL:	S25-16
CUST. NAME:	HOMER BENSON
ORDER NUMBER:	106374

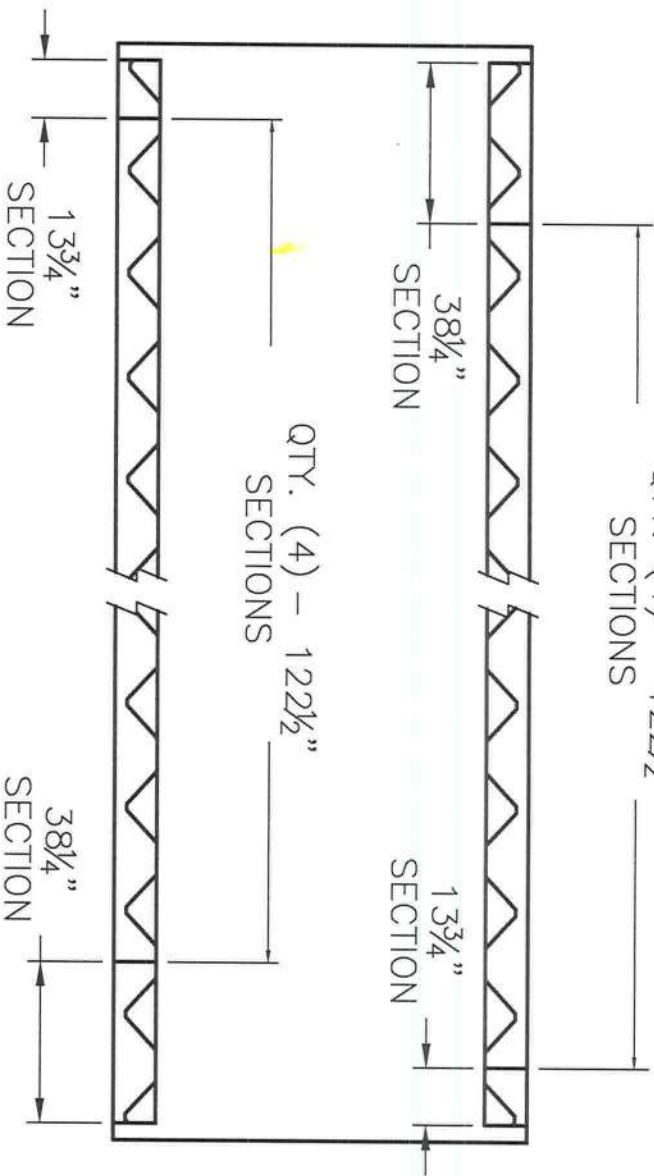


NOTE:
USE TWO U-BOLTS PER SPLICE. ENCASE TIE BARS AND U-BOLTS IN CONCRETE AS SHOW ON SHEET 2.

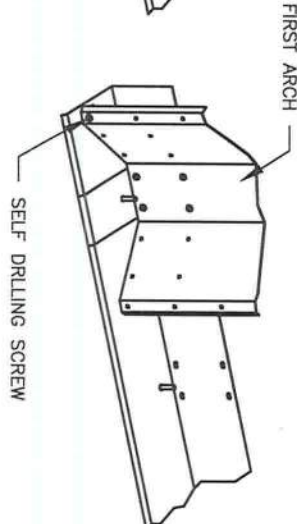
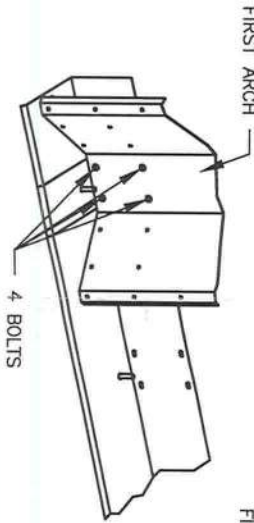
TIE BAR SPLICING DETAIL

REBAR TABLE		
BAR NO.	DIAMETER	MIN. LAP
NO. 3 (10M)	3/8" (11.3mm)	1'-0"
NO. 4 (15M)	1/2" (16.0mm)	1'-4"
NO. 6 (20M)	3/4" (19.5mm)	2'-0"
COMMERCIAL BASE CONNECTOR		
STEEL REINFORCEMENTS		
ARCHES ONLY (NO ENDWALLS)		
SCALE: NTS	SHEET: 4 OF 5	

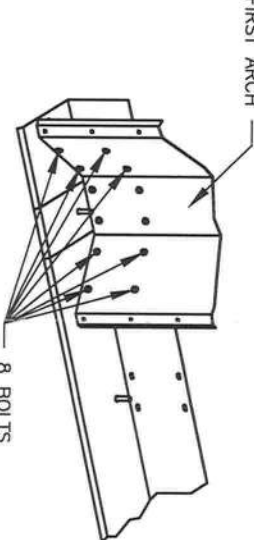
QTY. (4) – 122½" SECTIONS



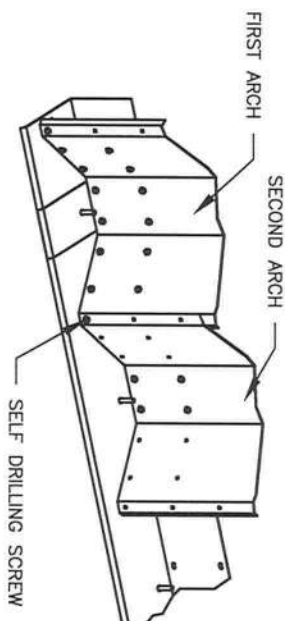
ARCH CONNECTOR BASEPLATE LAYOUT



1. STAND THE FIRST ARCH AND ATTACH TO THE ARCH CONNECTOR WITH 4 BOLTS AS SHOWN. THE ARCH SHOULD BE LOCATED TO THE OUTSIDE OF THE ARCH CONNECTOR CLIP.
2. ATTACH THE ARCH TO THE FIRST ARCH CONNECTOR CLIP WITH THE SELF DRILLING SCREW AS SHOWN IN THE CONNECTOR CLIP ASSEMBLY DETAIL.

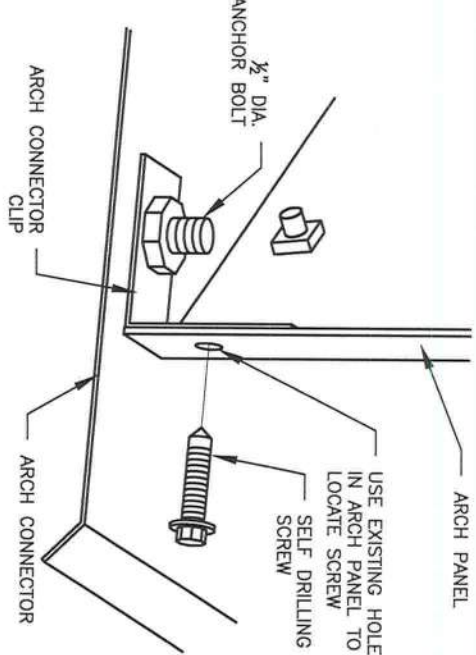


3. FILL THE REMAINING 8 HOLES IN THE FIRST ARCH AS SHOWN.

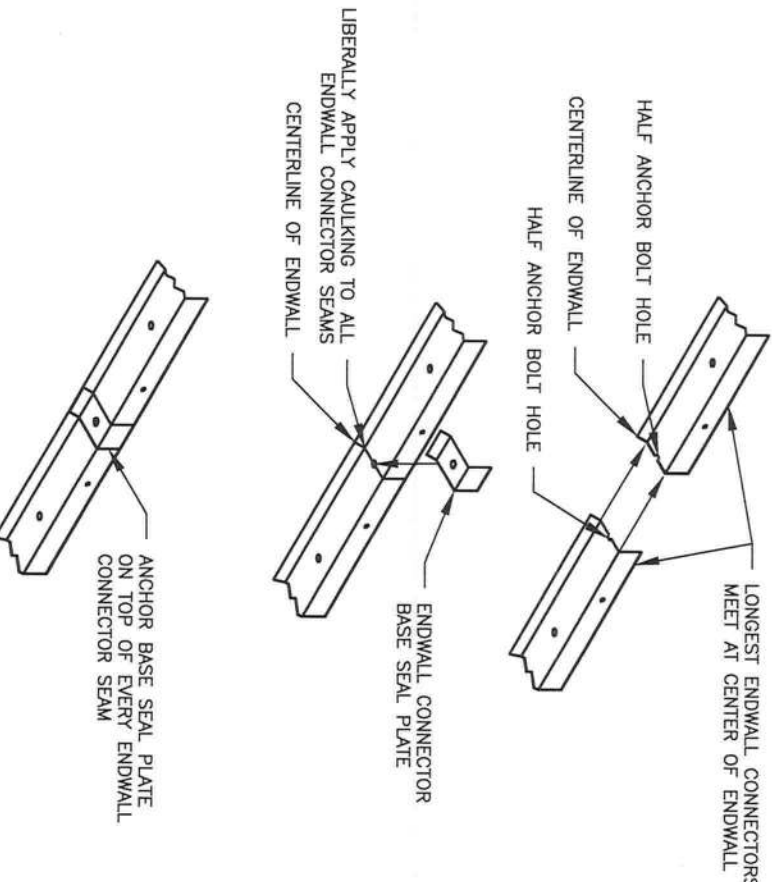


4. STAND THE SECOND ARCH AND ALIGN ON TOP OF FIRST ARCH. FASTEN THE SECOND ARCH TO THE ARCH CONNECTOR AS SHOWN IN STEP 1. ATTACH THE BOTTOM OF THE SECOND ARCH TO THE ARCH CONNECTOR CLIP AS SHOWN IN STEP 2 AND THE CONNECTOR CLIP ASSEMBLY DETAIL. FILL REMAINING 8 BOLTS IN THE SECOND ARCH AS SHOWN IN STEP 3. REPEAT PROCESS UNTIL THE ENTIRE BUILDING IS ERECTED.

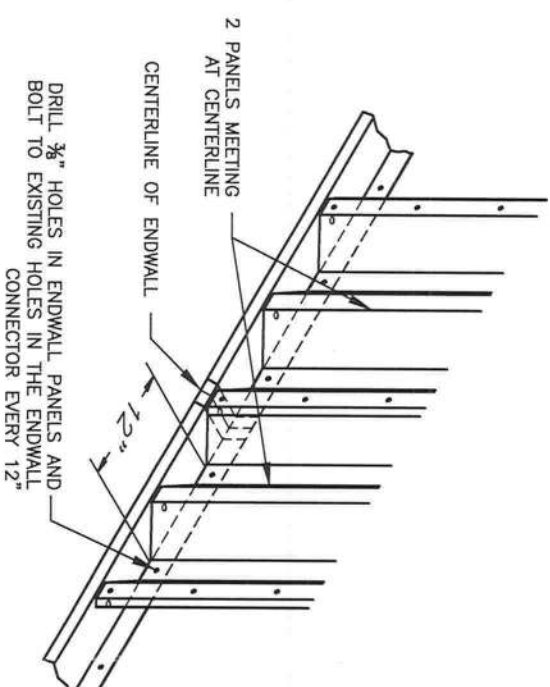
COMMERCIAL ARCH CONNECTOR ASSEMBLY



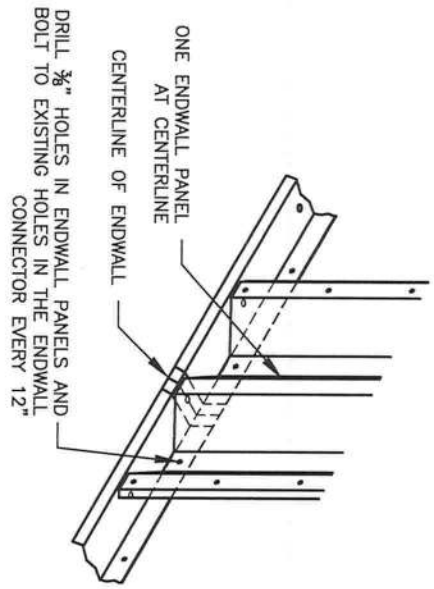
CONNECTOR CLIP ASSEMBLY DETAIL
CURVED ANGLE NOT SHOWN FOR CLARITY



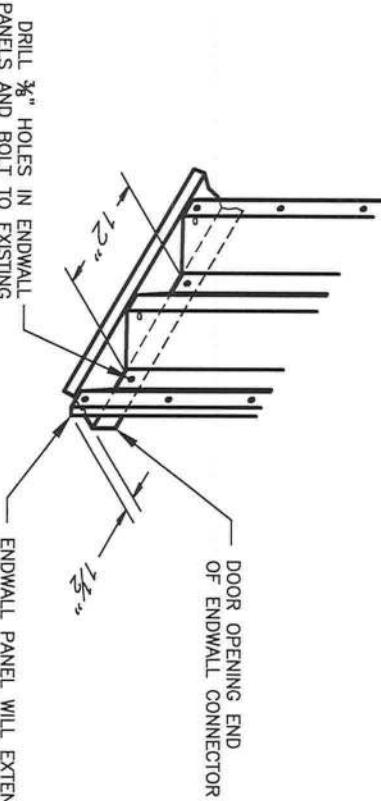
- INSTALLING SOLID ENDWALL CONNECTORS NOTES:
1. USE ½" DIA. ANCHOR BOLTS X 5½" (OR LONGER) AND 2" DIA. FENDER WASHERS FOR EVERY ENDWALL CONNECTOR ANCHOR BOLT HOLE.
 2. CAULKING SHOULD BE APPLIED LIBERALLY UNDER THE ENDWALL CONNECTOR, AROUND EVERY ANCHOR HOLE, AND AT THE ENDWALL CONNECTOR SEAMS UNDER ANY BASE SEAL PLATES.
 3. FOR SOLID ENDWALLS, THE COMMERCIAL ENDWALL CONNECTORS SHOULD BE INSTALLED STARTING FROM THE CENTER OF THE ENDWALL. THE LONGEST ENDWALL CONNECTOR SECTIONS WILL MEET AT THE CENTER WITH THE HALF ANCHOR BOLT HOLES MEETING AS SHOWN ABOVE. REMAINING ENDWALL CONNECTOR SECTIONS SHOULD BE ANCHORED SO THAT THE ANCHOR BOLT PATTERN CONTINUES EVERY 12" FOR THE ENTIRE LENGTH OF ENDWALL.



TWO PANELS AT CENTER OF ENDWALL



ONE PANEL AT CENTER OF ENDWALL



OPEN ENDWALL CONNECTOR

- ATTACHING SOLID ENDWALL PANELS TO ENDWALL CONNECTOR NOTES:
1. AFTER ENDWALL CONNECTORS ARE ANCHORED, THE ENDWALL PANELS SHOULD BE ATTACHED TO THE ENDWALL CONNECTORS STARTING AT THE CENTER FIRST AND THEN WORK OUTWARDS.
 2. THERE WILL BE EITHER ONE PANEL, CENTERED ON THE ENDWALL OR 2 PANELS MEETING AT THE CENTER OF THE ENDWALL AS SHOWN ABOVE. SEE SHEET 5 OR 6 FOR THE CONFIGURATION OF THE ENDWALL PANELS.

COMMERCIAL BASE CONNECTOR DETAILS

ARCHES ONLY
(NO ENDWALLS)