Typical pier spacing Manufacturer Address of home being installed Installer: John Harden NOTE: If home is a single wide fill out one half of the blocking plan if home is a triple or quad wide sketch in remainder of home I understand Lateral Arm Systems cannot be used on any home (new or used) where the sidewall ties exceed 5 ft 4 in. Town Homes 1351 SW Ichetucknee Ave Lake City, FL 中 iongitudinal Show locations of Longitudinal and Lateral Systems (use dark lines to show these locations) rriage wall piers within 2' of end of home per Installer's initials Length x width License # IH1150540 ute 15C Longitudinal Stabilizing Device (LSD) Manufacturer Charles Tech Longitudinal Stabilizing Device w/ Lateral Arms Manufacturer Opening TIEDOWN COMPONENTS

and the	List all		har dayanda sih				(requir	Uther	}	renme)	i-bean	timen e ta	Interpol	Janu psi	3000	2500 pst	2000 ps	1500	1000	capacity	Load	The second of th	Triple/Quad	Doubl	Single wide	Home	New Home	Application Number:
and their pier pad sizes below.	marriage w		symbol to show the piers.	wall openi	Draw the		(required by the mfg.)	Other pier pad sizes		Perimeter pier pad size		l-beam pier pad size		ated from Ru	pst	psi	pst) psf) psf) psf	(sq in)	Footer 1		/Quad	Double wide	wide	installed to	Home	n Number
sizes belo	all openin		show the p	ngs 4 foat	approxima		ifg.)	es		d size		ize	PIER PAD S	lie 15C-1 pi	α	α	7'6"	oî.	4'6"	3	(256)	16" x 16"	PIER SPA	S	<u>=</u>	□	the Manu in accord	×	
.¥	List all marriage wall openings greater than 4 foot		iers.	wall openings 4 foot or greater. Use this	Draw the approximate locations of marriage					1 X SI		レンメいり	SIZES	interpolated from Rule 15C-1 pier spacing table	8'	ο,	œ	Φ	6)	4'	1/2" (342)	33	PIER SPACING TABLE FOR USED HOMES	Serial # FLT	Installation Decal #	Wind Zone II	Home installed to the Manufacturer's Installation Manual Home is installed in accordance with Rule 15-C	Used Home	
	4 foot		The state of the s	e this	marriage					6		U			8.	œ	œ	8	7"	ဟု	(400)	20" × 20"	OR USE	HLC2819	#	×	allation M 15-C		
7	26 x	24	17 1/2	[17 3/16	20	13 1/4	17	16)	18.5	16	16	Pac	DAOA		ထ္	œ	8,	8'	ထ္	6'	(484)*	22" x 22"	D HOMES	FLTHLC28191L4786AB	11913	Wind Zone III	anual		Date
	x 26	24 x 24	1/2 x 25 1/2	$16 \times 253/16$	0 x 20	/4 x 26 1/4	x 22	× 22.5	x 18.5	16 x 18	16 x 16	Pad Size	POPULAR PAD SIZES		ග්	8;	ය	œ	œ	7:	(576)*	24" X 24" 2		3	37		×		Anna (Cimina de Grande) (Maria de Carlos de Ca
]	676	576	446	441	400	348	374	360	342	288	256	Sqln	SIZES		ය	8,	œ	ගු	œ	Φ.	(676)	26" x 26"							agent in the project region recognition and states

Mobile Home Permit Worksheet

Oliver Tech

Longitudinal Marriage wall Shearwall

Sidewall

within 2' of end of home spaced at 5' 4" oc

FRAME TIES

OTHER TIES

Number

ん た ス ト か Pier pad size

4 ft

5# /

ANCHORS

Mobile Home Permit Worksheet

	Date Tested		ALL TESTS MUST BE PERFORMED BY A LICENSED INSTALLER	A TONOR MANAGEMENT OF THE CONTROL OF	ere the torque test manufacturer may		19 275 inch pounds or less will require 5 foot anchors.	mds or check A test	E PROBE TEST	×	Using 500 lb. increments, take the lowest reading and round down to that increment.	2. Take the reading at the depth of the footer.	1. Test the perimeter of the home at 6 locations.	POCKET PENETROMETER TESTING METHOD	XXXXXXXX	or check here to declare 1000 lb. soil without testing.	POCKET PENETROMETER TEST
Other:	Drain li Electric	Dryer v	Skirting		Siding Firepla	The bo		7	Type o	a resu of tape	l unde			Walls Roof:	Floor	Wate	Debri

I understand a properly installed gasket is a requirement of all new and used homes and that condensation, mold, meldew and buckled marriage walls are a result of a poorly installed or no gasket being installed. I understand a strip of tape will not serve as a gasket. Installer's initials Type gasket Ocum Installed: Pg. Retween Floors Yes	Fastening multi wide units CQ Length: 7' Spanning Fastening multi wide units CQ Length: 7' Spanning Fastening multi wide, galvand over the peak of the roof and faste 2" on center on both sides of the co	Application Number: Site Preparation Debris and organic material removed Water drainage: Natural Swale Pad Cother
--	---	--

Weatherproofing

Bottom of ridgebeam. Yes

The bottomboard will be repaired and/or taped. Yes PSiding on units is installed to manufacturer's specifications. Yes Fireplace chimney installed so as not to allow intrusion of rain water. Yes

Miscellaneous

Electrical crossovers protected. Yes NA NA

Installer verifies all information given with this permit worksheet manufacturer's installation instructions and or Rule 15C-1 & 2 is accurate and true based on the

Installer Signature 4

Connect all potable water supply piping to an existing water meter, water tap, or other independent water supply systems. Pg. 3(,

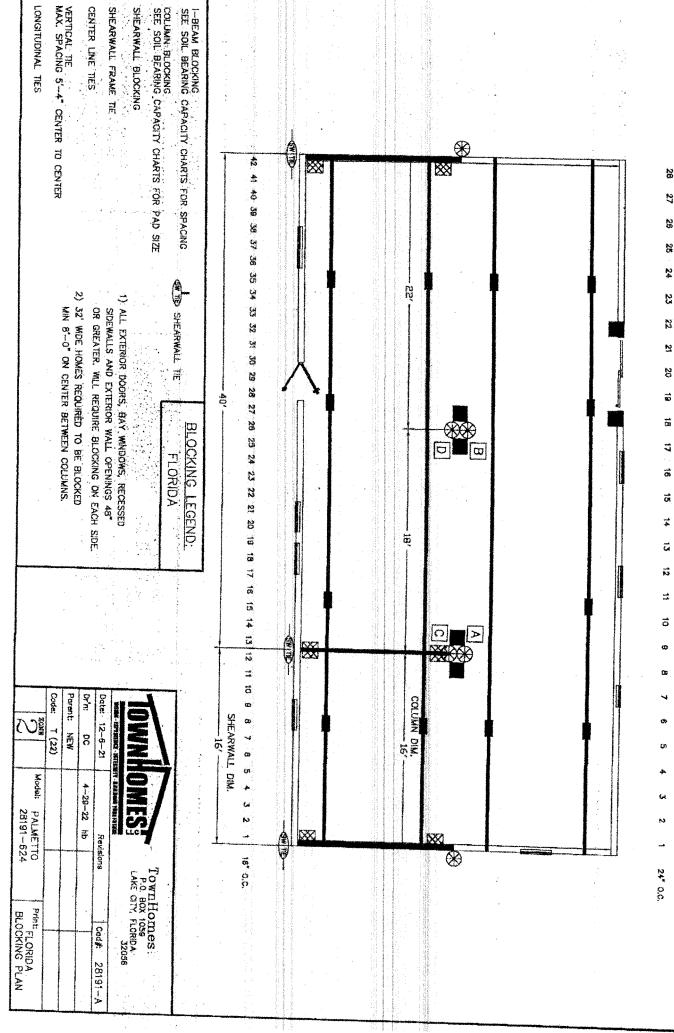
Connect all sewer drains to an existing sewer tap or septic tank. Pg. 36

Plumbing

source.

Connect_electrical conductors between multi-wide units, but not to the main power This includes the bonding wire between mult-wide units. Pg. 34

Electrical



cicense Number: IH / [150540 / 1 Name: JOHN P. H	IARDEN	er en semante de la companya de la c
Order #: 6567	Label #: 119137	Manufacturer Town Homes	(Check Size of Home)
and Chr	nzanares istoran	Year Model: ZO25	Single
Address: 1351	Sw Ichetucknee Are	Length & Width: 56×28	Double 🗶
City/State/Zip: Lake C	ite FL	Type Longitudinal System: Oliver Tech	Triple HUD Label #
Phone #:		Type Lateral Arm System: Oliver Tech	Soil Bearing / PSF:
Date Installed:		New Home:	Torque Probe / in-lbs:
Installed Wind Zone:	a	Data Plate Wind Zone:	Permit #;
Note:		the state of the s	

STATE OF FLORIDA INSTALLATION CERTIFICATION LABEL

119137

LABEL#

DATE OF INSTALLATION

JOHN P HARDEN

NAME

IH / 1150540 / 1

6567

LICENSE # ORDER #
CERTIFIES THAT THE INSTALLATION OF THIS MOBILE HOME IS IN ACCORDANCE WITH FLORIDA STATUTES 320 8249, 320,8325
AND RULES OF THE HIGHWAY SAFETY AND MOTOR VEHICLES.

INSTRUCTIONS

PLEASE WRITE DATE OF INSTALLATION AND AFFIX LABEL NEXT TO HUD LABEL. USE PERMANENT INK PEN OR MARKER ONLY. COMPLETE INFORMATION ABOVE AND KEEP ON FILE FOR A MINIMUM OF 2 YEARS. YOU ARE REQUIRED TO PROVIDE COPIES WHEN REQUESTED.



OLIVER TECHNOLOGIES, INC.
INSTALLATION INSTRUCTIONS FOR FLORIDA
MODEL 1101 "V" SERIES ALL STEEL FOUNDATION SYSTEM PAN & CONCRETE (revision 5/18)

PATENT# 6634150 & OTHER PATENT PENDING



OLIVER TECHNOLOGIES, INC. FLORIDA INSTALLATION INSTRUCTIONS FOR THE MODEL 1101 "V" SERIES ALL STEEL FOUNDATION SYSTEM

MODEL 1101"V" (Steps 1-14) **LONGITUDINAL ONLY: Follow Steps 1-9** LATERAL ONLY: Follow Steps 1-3 and Steps 10-14 **FOR CONCRETE APPLICATIONS: Follow Steps 15-18**

ENGINEERS STAMP

ENGINEERS STAMP

1.50"

1. SPECIAL CIRCUMSTANCES: If the following conditions occur - STOP! Contact Oliver Technologies at 1-800-284-7437:

- a) Pier height exceeds 48"
- c) Roof eaves exceed 16"
- e) Location is within 1500 feet of coast

- b) length of home exceeds 76'
- d) Sidewall height exceed 96"

INSTALLATION OF GROUND PAN

- 2. Remove weeds and debris in an approximate two foot square to expose firm soil for each ground pan (C).
- 3. Place ground pan (C) directly below chassis I-beam. Press or drive pan firmly into soil until flush or below soil then install pier per manufacturer's instructions or per Florida Regs.

SPECIAL NOTE: The longitudinal "V" brace system may also serve as a pier under the home and should be loaded as any other pier. It is recommended that after leveling piers, and one-third inch (1/3") before home is lowered completely on to piers, complete steps 4 through 9 below then remove jacks.

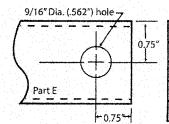
INSTALLATION OF LONGITUDINAL "V" BRACE SYSTEM (Model 1101 L "V")

NOTE: WHEN INSTALLING THE LONGITUDINAL SYSTEM ONLY, A MINIMUM OF 2 SYSTEMS PER FLOOR SECTION IS REQUIRED. SOIL TEST PROBE SHOULD BE USED TO DETERMINE CORRECT TYPE OF ANCHOR PER SOIL CLASSIFICATION, IF PROBE TEST READINGS ARE BETWEEN 175 & 275 A 5 FOOT ANCHOR MUST BE USED. IF PROBETEST READINGS ARE BETWEEN 276 & 350 A 4 FOOT ANCHOR MAY BE USED. USE GROUND ANCHORS WITH DIAGONAL TIES AND STABILIZER PLATES EVERY 5'4". VERTICAL TIES ARE ALSO REQUIRED ON HOMES SUPPLIED WITH VERTICAL TIE CONNECTION POINTS (PER FLORIDA REG.).

4. Choose one of the approved longitudinal tube installations; either Diagram A or B. Then select the correct square tube (E) length from the diagram for appropriate pier height at support location or cut and drill 1.5" square tube to achieve appropriate length. PIER HEIGHT 1.25" 1.50"

(40° Min 45° Max.	.) Tube Length	Tube Length
7 3/4" to 25"	22"	18"
24 3/4" to 32 1 /4"	32"	18"
33" to 41"	44"	18"
40" to 48"	54"	18"

Diagram A



(40° Min 60° Max.)	Tube Length
14" to 18"	20"
18" to 25"	28"
24" to 35"	39"
30" to 40"	44"
36" to 48"	54"

PIER HEIGHT

Diagram B

- 5. Install (2) of the 1.50" square tubes (E) into the "U" bracket (J), insert carriage bolt and leave nut loose for final adjustment.
- 6. Place I-beam connector (F) loosely on the bottom flange of the I-beam.
- 7. (For Diagram A installation) Slide the selected 1.25" tube (E) into a 1.50" tube (E) and attach to I-beam connectors (F) and fasten loosely with bolt and nut. (For Diagram B installation) Attach the selected 1.5" tubes (E) to the I-beam connectors (F) and fasten loosely with bolts and nuts.
- 8. Repeat steps 6 through 7 to create the "V" pattern of the square tubes loosely in place.
- 9. Using standard hand tools tighten all nuts and bolts. (For Diagram A installation only, secure 1.25" and 1.50" tubes using four(4) 1/4"-14 x 3/4" self-tapping screws in pre-drilled holes.)

INSTALLATION OF LATERAL TELESCOPING TRANSVERSE ARM SYSTEM (Model 1101 T "V")

THE MODEL 1101 "V" (LONGITUDINAL & LATERAL PROTECTION) ELIMINATES THE NEED FOR STABILIZER PLATES & FRAME TIES. NOTE: THE USE OF THIS SYSTEM REQUIRES VERTICAL TIES SPACED AT 5'4". FOUR FOOT (4') GROUND ANCHOR MAY BE USED EXCEPT WHERE THE HOME MANUFACTURER SPECIFIES DIFFERENT.

- 10. Install remaining vertical tie-down straps and 4' ground anchors per home manufacturer's instructions. NOTE: Centerline anchors to be sized according to soil torque condition. Any manufacturer's specifications for sidewall anchor loads in excess of 4,000 lbs. require a 5' anchor per Florida Code.
- 11. Select the correct square tube brace (H) length for set-up lateral transverse at support location. The lengths come in either 60" or 72" lengths. (With the 1.50" tube as the bottom tube, and the 1.25" tube as the inserted tube.)
- 12. Install the 1.50 transverse brace (H) to the ground pan connector (D) with bolt and nut.
- 13. Slide 1.25" transverse brace into the 1.50" brace and attach to adjacent I-beam connector (1) with bolt and nut.
- 14. Secure 1.50" transverse arm to 1.25" transverse arm using four (4) 1 / 4" 14 x 3 / 4" self-tapping screws in pre-drilled holes.

Page

OUN/EP | Technologies, Inc.

(GA)

467 Swan Ave • Hohenwald, TN 38462 • (800) 284-7437 • www.olivertechnologies.com • Fax (931) 796-8811

INSTALLATION USING CONCRETE RUNNER/ FOOTER

- 15. A concrete runner, footer or slab may be used in place of the steel ground pan.
 - a) The concrete shall be minimum 2500 psi mix
 - b) A concrete runner may be either longitudinal or transverse, and must be a minimum of 8" deep with a minimum width of 16 inches longitudinally or 18 inches transverse to allow proper distance between the concrete bolt and the edge of the concrete (see below).
 - c) Footers must have minimum surface area of 441 sq. in. (l.e. 21" square), and must be a minimum of 8" deep.
 - d) If a full slab is used, the depth must be a 4" minimum . Special inspection of the system bracket installation is not required. Footers must allow for at least 4" from the concrete bolt to the edge of the concrete.

NOTE: The bottom of all footings, pads, slabs and runners must be per local jurisdiction.

LONGITUDINAL: (Model 1101 LC "V")

16. When using Part# 1101-W-CPCA (wetset) simply install the bracket in runner/footer **OR** When installing in cured concrete use Part# 101-D-CPCA (dryset). The 1101 (dryset) CA bracket is attached to the concrete using (2) 5/8"x3" concrete wedge bolts (Simpson part # S162300H 5/8" X 3" or Powers equivalent). Place the CA bracket in desired location. Mark bolt hole locations, then using a 5/8" diameter masonry bit, drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the holes. Place wedge bolts into drille holes, then place 1101 (dry set) CA bracket onto wedge bolts and start wedge bolt nuts. Take a hammer and lightly drive the wedge bolt: down by hitting the nut (making sure not to hit the top of threads on bolt). The sleeve of concrete wedge bolt needs to be at or below th top of concrete. Complete by tightening nuts.

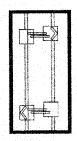
LATERAL: (Model 1101 TC "V")

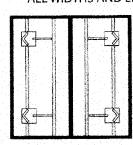
- 17. For wet set (part # 1101-W-TACA) installation simply install the anchor bolt into runner/footer. For dry set installation (part # 1101-D-TAC/mark bolt hole locations, then using a 5/8" diam, masonry bit. drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the hole. Place wedge bolts (Simpson part #S162300H 5/8" X 3" or Powers equivalent) into (D) concrete dry transverse connector and into drilled hole. If needed, take a hammer and lightly drive the wedge bolts down by hitting the nut (making sure not to hit the top of threads on bolt), then remove the nut. The sleeve of concrete wedge bolt needs to be at or below the top of concrete.
- 18. When using part# 1101 CVW (wetset) or 1101 CVD (dryset), install per steps 17 & 18.

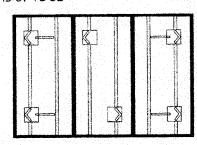
Notes:

- 1. LENGTH OF HOUSE IS THE ACTUAL BOX SIZE
- 2. -= LOCATION OF TRANSVERSE BRACING ONLY
- 3 🖫 = LOCATION OF LONGITUDINAL BRACING ONLY
- 4. THE TRANSVERSE AND LONGITUDINAL LOCATIONS

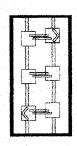
ALL WIDTHS AND LENGTHS UP TO 52'

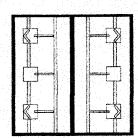


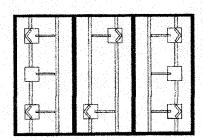




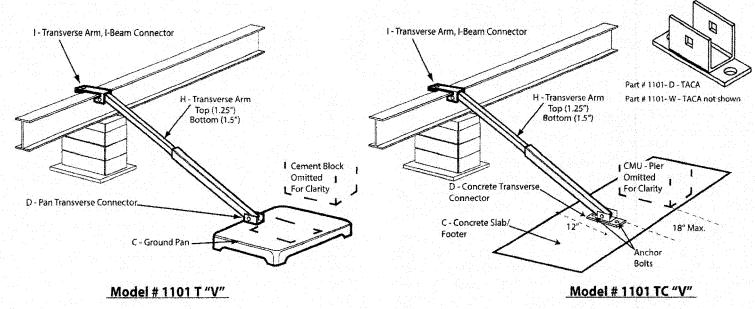
ALL WIDTHS AND LENGTHS OVER 52' TO 80"







HOMES WITH 5/12 ROOF PITCH REQUIRE: PER FLORIDA REGULATIONS 6 systems for home lengths up to 52' and 8 systems for homes over 52' and up 80'.



Florida approved 4' ground anchors may be used in all locations except where home manufacturers specifications for sidewall straps are in excess of 4,000 lbs. These locations require a 5' anchor. Per Florida code.

C = GROUND PAN / CONCRETE FOOTER OR RUNNER

D = GROUND PAN / CONCRETE U BRACKETS TRANSVERSE CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

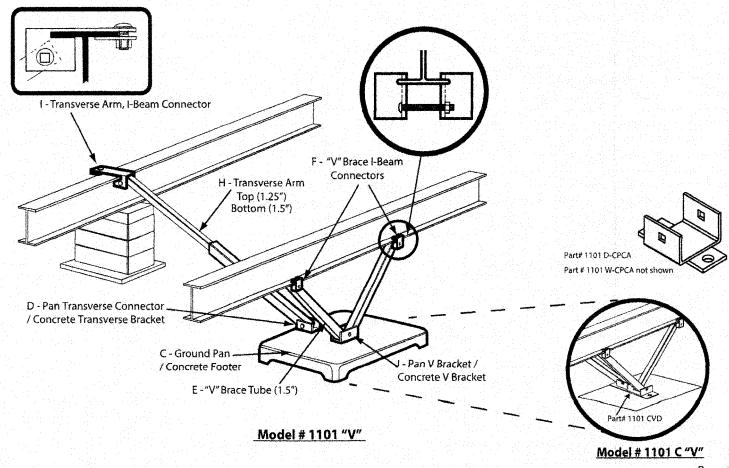
E = TELESCOPING V BRACE TUBE ASSEMBLY (1.5" TUBE BOTTOM AND 1.25" TUBE INSERT) OR 1.5" TUBE

F = "V" BRACE I-BEAM CONNECTOR ASSEMBLY

H = TELESCOPING TRANSVERSE ARM ASSEMBLY

I = TRANSVERSE ARM I-BEAM CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

J = V PAN BRACKET (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)





State of Florida DEPARTMENT OF HIGHWAY SAFETY AND MOTOR VEHICLES

DMV

TALLAHASSEE, FLORIDA 32399-0500

June 17, 2002

FRED O. DICKINSON, III **Executive Director**

> Mr. Lon Larson, General Manager Manufactured Housing Foundation Systems, Inc. A Division of Oliver Technologies Post Office Box 9 Hohenwald, Tennessee 38462

Dear Mr. Larson:

We wish to acknowledge receipt of your specifications and test results certifying that your 1055-20 Flex Free ABS Plastic Pad listed below complies with the specifications and regulations set by the Department of Highway Safety and Motor Vehicles, Rules 15C-1.0105, 15C-1.0107 and 15C-1.0108, Florida Administrative Code.

Based on the information submitted to this bureau, the following product is listed for sale and use in Florida when the installation instructions showing the way the pads were tested, are provided.

MODEL #	<u>IDENTIFICATION</u>	DESCRIPTION	<u>AREA</u>
1055-20	Flex Free ABS Plastic Pad	23.25" x 31.25"	4.698 sq. ft.

MAXIMUM PIER LOADS IN POUNDS BASED ON SOIL VALUES

PAD CONFIGURATION PAD AREA LOAD Pad 1 4.698 sq. ft. 1000 lb. soil - 4,698 2000 lb. soil -9,396

NOTES: 1) INSTALLER IS RESPONSIBLE FOR DETERMINING SOIL BEARING CAPACITY.

- 2) THE PAD WAS TESTED FOR SINGLE AND DOUBLE BLOCK CONFIGURATION.
- 3) 8,000 LB. LOAD AND ABOVE REQUIRE DOUBLE BLOCK CONFIGURATION.

If you have any questions, please advise at (407) 623-1340.

Sincerely,

Phil Bergelt, Program Manager Bureau of Motor Home and Recreational Vehicle Construction

Division of Motor Vehicles

PRB:srb



State of Florida DEPARTMENT OF HIGHWAY SAFETY AND MOTOR VEHICLES

TALLAHASSEE, FLORIDA 32399-0500

FRED O. DICKINSON, III Executive Director

October 27, 1999

Mr. Lon Larson, General Manager
Manufactured Housing Foundation Systems
A Division of Oliver Technologies
562 Glenheather Drive
San Marcos, California 92069

Dear Mr. Larson:

We wish to acknowledge receipt of your print specifications and test results certifying your Adjustable Outrigger listed below complies with the Federal Manufactured Construction and Safety Standards, § 3280.305 and § 3280.401 and with the rules and regulations set forth by the Department of Highway Safety and Motor Vehicles, Florida Administrative Rule Code 15C-1.01105.

Based on the information submitted to the bureau, the following product is listed for use in Florida when the installation instructions showing the way the outrigger was tested, are provided.

MODEL.#	INDENTIFICATION	DESCRIPTION	
1055-11	Adjustable Outrigger	Bracket, Pipe, & Screw Adjustment	

NOTE: The outrigger was tested on September 19, 1999, for an allowable load of 1700 pounds.

If you have any questions, please advise at (850) 413-7600.

Sincerely,

Phil Bergelt, Program Manager
Bureau of Mobile Home and

Recreational Vehicle Construction

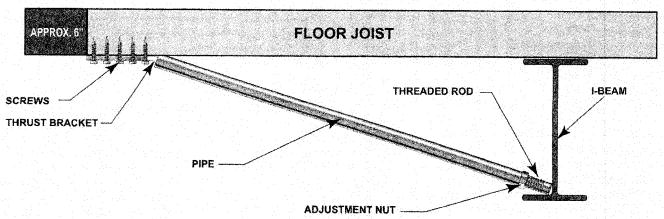
Division of Motor Vehicles

PB:bsc

OLIVER TECHNOLOGIES, INC.

Adjustable Outrigger Installation Instructions MODEL # 1055-11

- 1. Locate the floor joist that requires support.
- 2. Mark the I-Beam directly under the floor joist to align the outrigger.
- 3. Adjust the nut on the threaded rod so it clears the frame flange for easy adjustment.
- 4. Set the threaded rod in the pipe and against the frame.
- 5. Set the notched end of the thrust bracket into the end of the pipe and secure it with 5 # 12 x 2" screws to the floor joist. The thrust bracket should be approximately 6" from the outside rim joist.
- 6. Bottom board and insulation should be between the bracket and the joist.
- For minor adjustments align the door and window openings by tightening or loosening the adjustment nut. For all other adjustments use a hydraulic jack to raise the floor joist before installation of the outrigger.



NOTES:

*REMOVE OUTRIGGER WHEN HOME IS BEING TRANSPORTED

*SPECIFY WIDTH OF HOME WHEN ORDERING OUTRIGGER. PIPE MAY BE CUT TO FIT

*THE ADJUSTABLE OUTRIGGERS SHALL ONLY BE USED ON HOMES FOR OPENINGS UP TO: 6' ON 20 LB ROOF LOAD

4' ON 30 LB ROOF LOAD

3' ON 40 LB ROOF LOAD

*WHEN ADJUSTABLE OUTRIGGERS ARE USED FOR DOOR AND WINDOW SUPPORTS, THEY MUST BE INSTALLED ON THE CLOSEST FLOOR JOIST UP TO 16" FROM THE OUTSIDE EDGE OF THE OPENING

*DO NOT INSTALL ADJUSTABLE OUTRIGGER AT LOCATIONS WHERE THE HOME MANUFACTURER INDICATES A LOAD IN EXCESS OF 1,700 LBS.
*THE ADJUSTABLE OUTRIGGER MUST BE USED ON A MINIMUM 10" I-BEAM AND BE PLACED WITHIN 4" OF A MAIN FRAME SUPPORT PIER OR FRAME CROSSMEMBER.

Listing # 1055-11

Patent # 6.334.279

467 Swan Avenue, Hohenwald, TN 38462 Phone: (800) 284-7437 Fax : (931) 796-8811

olivertechnologies.com

For use on all Mobile and Manufactured Homes, including **HUD approved Homes and Modular Building** Patent #5503500 and other patents pending

GENERAL INSTRUCTIONS:

- 1. All pads are to be installed flat side down, ribbed side up.
- 2. The ground under the pads should be leveled as smooth as possible with all vegetation and debris removed. Pads to be placed on evenly compacted soil, at or below the frost line unless otherwise protected from frost by controlling the temperature and/ or moisture content of the soil underneath the home.
- 3. Pier & pad placement will be determined by the manufactured homes' written set-up instructions or any local or state codes.
- 4. Center blocks on ABS pad and complete pier.
- 5. The open cells between the ribbing on the upper side of the pads may be filled with soil or sand after installation to prevent any accumulation of stagnant water in the pads.
- 6. A pocket penetrometer may be used to determine the unconfined compressive strength of the soil. If no soil testing equipment is available use an assumed soil value of 1000 lbs. / square foot.

NOTES:

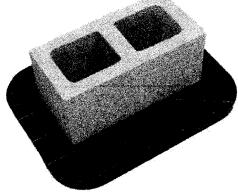
- 1. All pad sizes shown are nominal dimensions and may vary up to 1/8".
- 2. The maximum deflection in a single pad is 5/8" measured from the highest point to the lowest point of the top face. (NOTE: Actual test results were less than 5/8")
- 3. Pad loads are the same when using single stack or double stack blocks.
- 4. The maximum load at any intermediate soil value may be interpolated between the next lower and next higher soil values given in the table below.
- 5. Any ABS pad configuration may be used to replace a home manufacturer's recommended concrete or wood base pad.
- 6. Steel Piers: All pads are tested with steel piers on 1000 PSF soil density unless otherwise noted. If required, attach with 2" #12 x ½" hex tech screws. Minimum Pier Base 7 1/4". Multi-Pad configurations require a minimum 9 1/4" pier base.
- 7. Available pads tested on 2000 PSF soil capacity using steel piers are: ID #1055-14, 1055-9, 1055-7 and 1055-13.
- 8. If soil capacities exceed 3000 psf, use the 3000 psf soil values from the table.
- 9. Any pad may be stacked directly on top of an identical pad. The second pad should also be installed flat side down. Such a configuration provides the same allowable load capacity as the single pad.

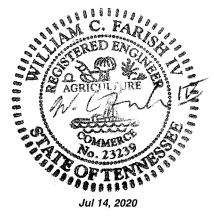
PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Oval 16" x 18.5"	1055-23	288 sq. in.	2000 lbs.	3000 lbs.	4000 lbs.	5000 lbs.	6000 lbs.
Oval 17" x 22"	1055-16	360 sq. in.	2500 lbs.	3750 lbs.	5000 lbs.	6250 lbs.	7500 lbs.
Oval 17.5" x 22.5"	1055-21	384 sq. in.	2667 lbs.	4000 lbs.	5334 lbs.	6667 lbs.	8000 lbs. *
Oval 17.5" x 25.5"	1055-17	432 sq. in.	3000 lbs.	4500 lbs.	6000 lbs.	7500 lbs.	9000 lbs. *
Oval 21" x 29"	1055-22	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	10000 lbs. *	12000 lbs. *
Oval 23.25" x 31.25"	1055-20	675 sq. in.	4688 lbs.	7032 lbs.	9376 lbs. *	11720 lbs. *	14064 lbs. *

PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Square 16" x 16"	1055-14	256 sq. in.	1778 lbs.	2664 lbs.	3556 lbs.	4445 lbs.	5333 lbs.
Square 18.5" x 18.5"	1055-9	342 sq. in.	2375 lbs.	3550 lbs.	4750 lbs.	5935 lbs.	7100 lbs.
Square 20" x 20"	1055-7	400 sq. in.	2750 lbs.	4125 lbs.	5500 lbs.	6875 lbs.	8250 lbs. *
Square 24" x 24"	1055-13	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	8000 lbs. *	8000 lbs. *
Square 24" x 24"	1055-26	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	10000 fbs. *	12000 lbs. *

* Indicates that Piers are required to be double blocked. EXAMPLE: 16' x 80' section (Alabama only)

PAD SIZE	1000 PSF	2000 PSF
Oval 16" x 18.5"	3'0"	6'0"
Oval 17" x 22"	3'9"	7'6"
Oval 17.5" x 22.5"	4'0"	8'0"
Oval 17.5" x 25.5"	4'5"	8'0"
Oval 21" x 29"	6'0"	8'0"





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Maximum

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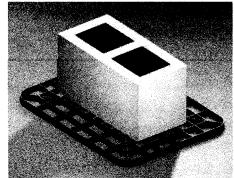
Soil Bearing

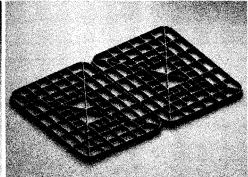
Multi-Pad Configurations

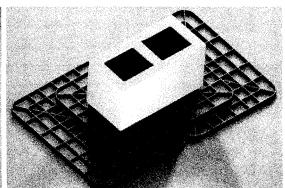
ABS Pad Types				8" Ceil Block	Value	Load
Oval 16" x 18.5" Pad	2.00 Square Feet	ID# 1055-23	32" x 18.5"	Single Stack	1000 lbs. / sq. ft.	4000 lbs.
Oval 32" x 18.5" Pad Configuration (03)	4.00 Square Feet		 Pad Configuration	Double Stack	2000 lbs. / sq. ft.	8000 lbs. 🛠
Oval 17" x 22" Pad	2.50 Square Feet	ID# 1055-16	34" x 22"	Single Stack	1000 lbs. / sq. ft.	5000 lbs.
Oval 34" x 22" Pad Configuration (03)	5.00 Square Feet		 Pad Configuration	Double Stack	2000 lbs. / sq. ft.	10000 lbs. 💥
Oval 17.5" x 25.5" Pad	3.00 Square Feet	ID# 1055-17	35" 25.5"	Single Stack	1000 lbs. / sq. ft.	6000 lbs.
Oval 35" x 25.5" Pad Configuration (03)	6.00 Square Feet		Pad Configuration	Double Stack	2000 lbs. / sq. ft.	12000 lbs. *

^{*}Concrete blocks are only rated at 8000 pounds, 8001 pounds and higher must be double stacked.

PAD ASSEMBLY







STEP 1 - 17" x 22" ABS Pad STEP 2 - (2) 17" x 22" ABS PADS (34" x 22" Configuration) 3

STEP 3 - Complete Assembly 34" x 22" Multi-pad Configuration

NOTES:

- 1. General instructions (on reverse) apply to all multi pad configurations.
- 2. The 32" x 18.5" pad configuration is formed by using (3) 16" x 18.5" ABS Pads. Place (2) 16" x 18.5" side by side, and place (1) 16" x 18.5" on top, laid in the opposite direction to the bottom pads.
- 3. The 34" x 22" pad configuration is formed by using (3) 17" x 22" ABS Pads. Place (2)17" x 22" pads side by side, and (1) 17" x 22" pad on top. The top pad is laid in the opposite direction as the bottom pads.
- 4. The 35" x 25.5" pad configuration is formed by using (3) 17.5" x 25.5" ABS Pads. Place (2) 17.5" x 25.5" pads side by side, and (1) 17.5" x 25.5" pad on top. The top pad is laid in the opposite direction to the bottom pads.

STATE SPECIFIC NOTES:

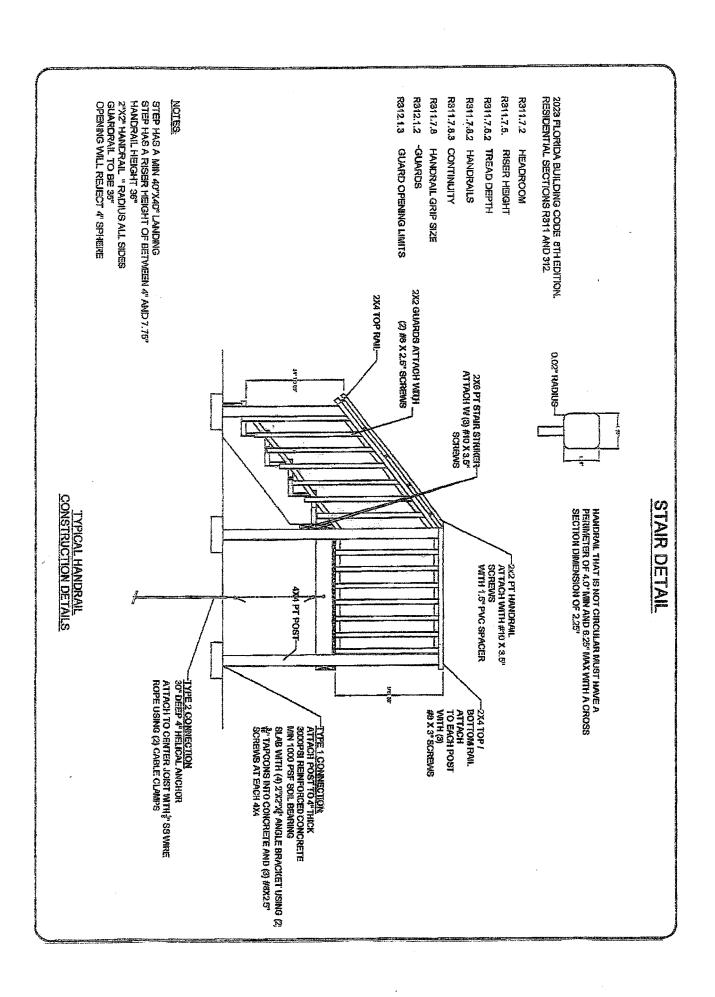
TEXAS: 17.5" x 22.5" ID #1055-21 and 23.25" x 31.25" ID #1055-20 may not be installed in the State of Texas. ID#1055-26 may not be used in conjunction with metal piers.

CALIFORNIA: Use an assumed value of 1000 lb/sq. ft. unless engineering and calculations are provided.

ALABAMA: For the State of Alabama all ABS pads shall not have more than 3/8" deflection. See chart on page one for details on correct installation in Alabama. The 23.25" x 31.25" ID#1055-20 may not be installed in the State of Alabama.



Jul 14, 2020



INSTALLATION VERTICAL SKIRTING (WALL SECTION)

- 1. Top back rail will be screwed to bottom of home with 3/4" screw every 16".
- 2. Bottom track will be spiked every 16" with 7" galvanized nail.
- ယ Each panel must be installed with required screws. Screws installed in each panel top and bottom every 16".
- 4. Access allowed by any panel.
- ÇT Any part of home over 36" from bottom of home to ground will require metal bracing with cross brace. (Bracing requirements 2 x 3 metal brace attached to bottom of home with 3/4" screws and burried in the ground every 4' with cross brace.)

