

## Evaluation Report "M-Seam" Metal Roof Assembly

**Manufacturer:**  
**Millennium Metals, Inc.**  
10200 Eastport Road  
Jacksonville, FL 32218  
(877) 358-7663  
*for*  
Florida Product Approval

**# FL 5211.3 R8**

Florida Building Code 7th Edition (2020)  
Per Rule 61G20-3  
Method: 1 - D  
Category: Roofing  
Sub - Category: Metal Roofing

Product: "M-Seam"  
Material: Steel  
Panel Thickness: 26 gauge, (Minimum)  
Panel Width: 16"  
Support: Wood Deck

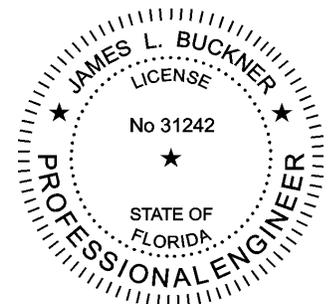
This item has been electronically signed and sealed by James L. Buckner, P.E., on this date using a Digital Signature. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copies.

### Prepared by:

James L. Buckner, P.E., SECB  
Florida Professional Engineer # 31242  
Florida Evaluation ANE ID: 1916  
Report No. 20-224-M-S6W-ER  
Date: 10 / 11 / 2020

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Evaluation Report                      Pages 1 – 7



A handwritten signature in blue ink, appearing to read "James L. Buckner".

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<b>Manufacturer:</b>	Millennium Metals, Inc.
<b>Product Name:</b>	“M-Seam”
<b>Product Category:</b>	Roofing
<b>Product Sub-Category</b>	Metal Roofing
<b>Compliance Method:</b>	State Product Approval Rule 61G20-3.005 (1) (d)
<b>Product/System Description:</b>	“M-Seam” 26 gauge Minimum, Steel roof panel mechanically attached to Plywood Deck with screws.
<b>Product Assembly as Evaluated:</b>	Refer to Page 4 of this report for product assembly components/materials & standards: <ol style="list-style-type: none"><li>1. Roof Panel</li><li>2. Fasteners</li><li>3. Underlayment</li><li>4. Insulation (Optional)</li></ol>
<b>Support:</b>	<b>Type:</b> Wood Deck (Design of support and its attachment to support framing is outside the scope of this evaluation.)  <b>Description:</b> <ul style="list-style-type: none"><li>• 15/32 (min.) or 19/32” or greater plywood,</li><li>• or Wood plank (min. specific gravity of 0.42)</li></ul>
<b>Slope:</b>	Minimum slope shall be in compliance with FBC Chapter 15 Section 1507.4.2, applicable code sections and in accordance with manufacturer’s recommendations.
<b>Performance:</b>	Wind Uplift Resistance: <ul style="list-style-type: none"><li>• Design Uplift Pressure: <b>Refer to Table “A”</b> (Refer to “Table A” attachment details herein)</li></ul>

- Performance Standards:** The product described herein has demonstrated compliance with:
- UL580-06 – *Test for Uplift Resistance of Roof Assemblies*
  - UL 1897-12 – *Uplift test for roof covering systems*
- Standards Equivalency:**
- The UL 580-94 standard version used to test the evaluated product assembly is equivalent to UL580-06 standard version adopted by the Florida Building Code 7th Edition (2020).
  - The UL 1897-98 standard version used to test the evaluated product assembly is equivalent to UL1897-12 standard version adopted by the Florida Building Code 7th Edition (2020).
- Code Compliance:** The product described herein has demonstrated compliance with the performance standards listed above as referenced in the Florida Building Code 7th Edition (2020).
- Evaluation Report Scope:** This product evaluation is limited to compliance with the structural requirements of the Florida Building Code, as related to the scope section to Florida Product Approval Rule 61G20-3.001.
- Limitations and Conditions of Use:**
- Scope of “Limitations and Conditions of Use” for this evaluation:  
This evaluation report for “Optional Statewide Approval” contains technical documentation, specifications and installation method(s) which include “Limitations and Conditions of Use” throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under “Optional Statewide Approval”.
  - Option for application outside “Limitations and Conditions of Use”  
Rule 61G20-3.005(1)(e) allows engineering analysis for “project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code”. Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others.
  - This report is a building code product evaluation per FLPE rule (FAC) 61G15-36 to comply with Florida product approval rule (FAC) 61G20-3. This evaluation report is part of the Florida Building Commission approval for the listed code related criteria. This report by James Buckner, P.E. and CBUGK Engineering is not a design certification of code compliance construction submittal documentation, per FBC section 107, for any individual structure, site specific or permit design.
  - All metal components and fasteners shall be corrosion resistant in accordance with applicable sections of FBC, including but limited to Sections 1504.3.2, 1506.6 and 1507.4.4.
  - Design of support system is outside the scope of this report.
  - Fire Classification is outside the scope of Rule 61G20-3, and is therefore not included in this evaluation.
  - This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties)
- Quality Assurance:** The manufacturer has demonstrated compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity through **Keystone Certifications, Inc.** (FBC Organization #: QUA 1824).

**Components/Materials  
(by Manufacturer):**

**Roof Panel:**

Product Identification: M-Seam  
Material: Steel  
Thickness: 26 gauge Minimum  
Panel Width: 16" (max.) Coverage  
Rib Height: 1"  
Yield Strength: 40 ksi min.  
Corrosion Resistance: In compliance with FBC Section 1507.4.3:

- ASTM A792 coated, or
- ASTM A653 G90 galvanized steel

**Fastener:**

Type: Pancake-Head Wood Screw  
Size: #10 (× length to meet min. penetration through deck)  
Penetration Through: 3/16" min. through wood deck  
Corrosion Resistance: Per FBC Section 1506.6 and 1507.4.4  
Standard: Per ANSI/ASME B18.6.4

**Components/Materials  
(by Others):**

**Underlayment:**

Material and application shall be in compliance with FBC Section 1507.1.1 and in accordance with applicable code sections and manufacturer's recommendations.

**Insulation (Optional):**

Type: Rigid Insulation Board  
Thickness: 3" (max.)  
Properties:  
Density: 2.25 pcf (lbs/ft<sup>3</sup>) min.  
Or Compressive Strength: 20 psi min.

**Insulation Notes:**

- Rigid Insulation shall meet minimum density OR compressive strength.
- Insulation shall comply with FBC Section 1508. When insulation is incorporated, fastener length shall conform to penetrate thru bottom of support a minimum of 3/16".

**Installation:**

**Installation Method:**

(Refer to drawings on Pages 6-7 of this report.)

- Fastener spacing: **Refer to Table "A" Below**  
(along the length of the panel)
- Rib Interlock: Snap Lock  
(Panel ribs shall be fully engaged to form an integral interlock.)
- Minimum fastener penetration thru bottom of support, 3/16".
- For panel construction at the end of panels, refer to manufacturer's instructions and any site specific design.

<b>TABLE "A"</b>		
<b>ALLOWABLE LOADS</b>		
	<b>METHOD 1:</b>	<b>METHOD 2:</b>
<b>* Design Pressure:</b>	<b>- 84.25 PSF</b>	<b>- 91.75 PSF</b>
Deck Thickness:	15/32" or 19/32"	15/32" or 19/32"
Fastener Spacing:	8"	4"
* Allowable design pressure for allowable stress design (ASD) with a margin of safety of 2 to 1.		

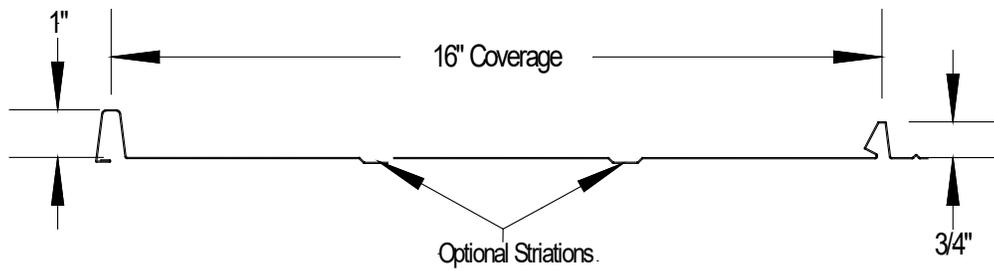
Install the "M-Seam" roof panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 7th Edition (2020). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

**Referenced Data:**

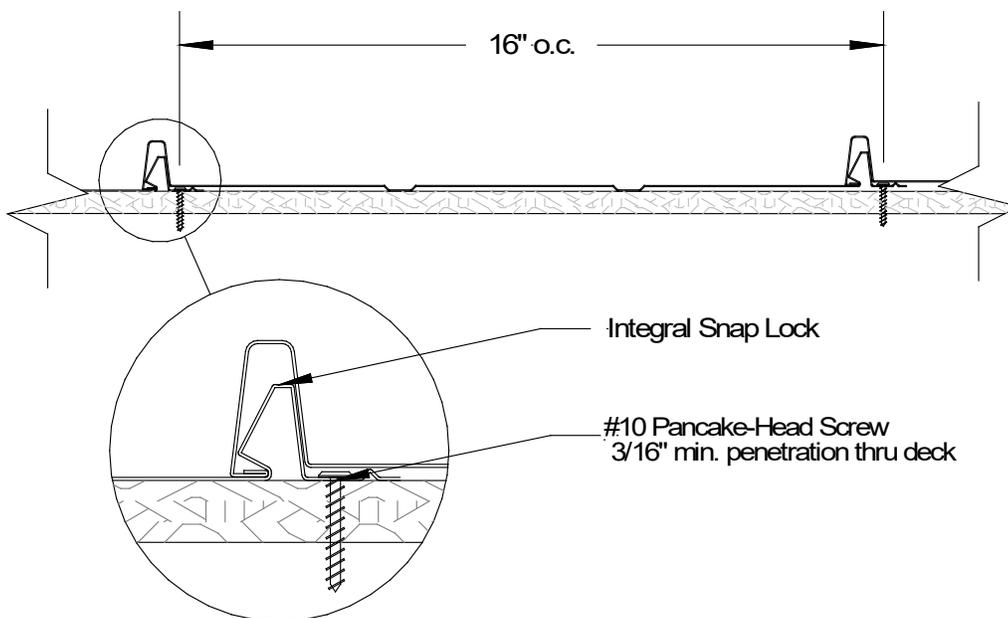
1. UL580-94 & UL 1897-98 Uplift Test  
By Hurricane Test Laboratory, LLC (FBC Organization #TST ID: 1527)  
Report #: 0232-0508-05, Report Date: 6/29/05, Specimens #1-3
2. Quality Assurance  
By Keystone Certifications, Inc. (QUA ID: 1824)  
Millennium Metals Licensee # 423
3. Equivalency of Test Standard Certification  
By James L. Buckner, P.E. @ CBUCK Engineering  
(FBC Organization # ANE 1916)
4. Certification of Independence  
By James L. Buckner, P.E. @ CBUCK Engineering  
(FBC Organization # ANE 1916)

**Installation Method  
Millennium Metals  
"M-Seam" Roof Panel Attached to Wood Deck**

**Profile Drawings**

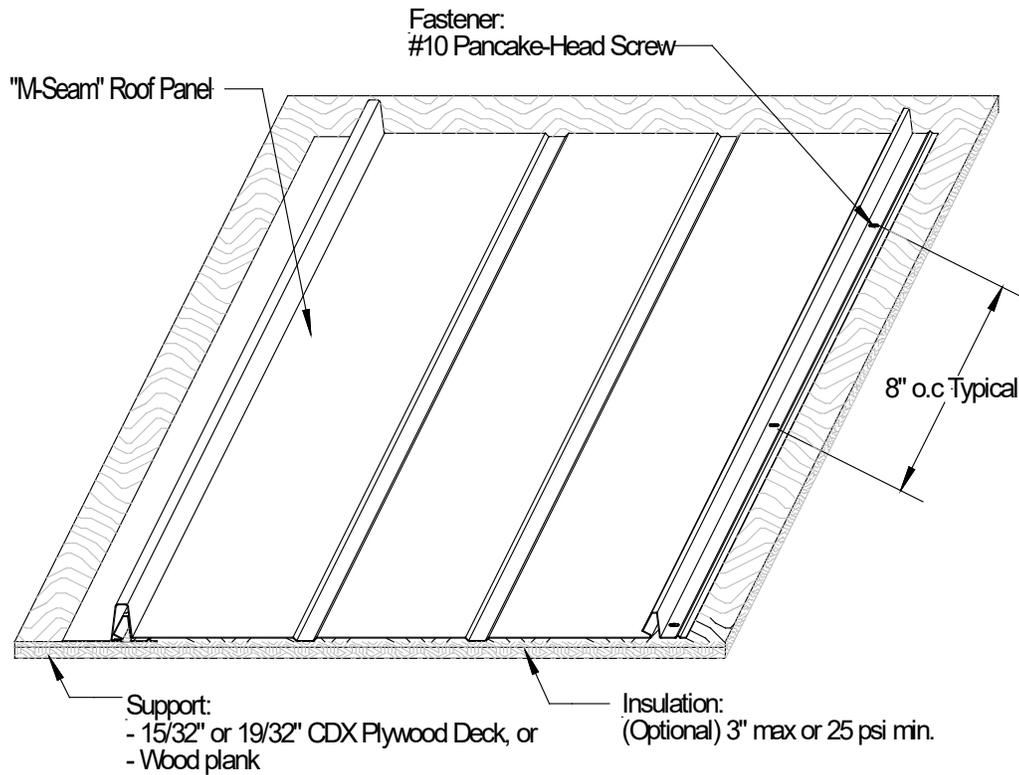


**Typical Panel Profile View (Not To Scale)**



**Typical Assembly Profile View (Not To Scale)**

## Installation Method Millennium Metals "M-Seam" Roof Panel Attached to Wood Deck



**Typical Assembly Profile View** (Not To Scale)

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