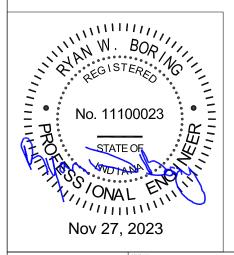
MANUFACTURED HOUSING UNIT

FEDERAL EMERGENCY MANAGEMENT AGENCY

NEXT GEN 3 BEDROOM UNIT (FURNACE / AC SYSTEM)



NOVEMBER 15, 2023

REV 11-15-23

FEMA

Manufactured Housing Units Federal Emergency Management Agency

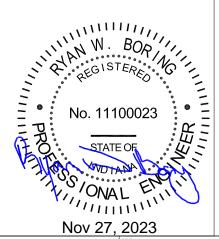
COVER PAGE

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

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6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

MANUFACTURED HOUSING UNIT

FEDERAL EMERGENCY MANAGMENT AGENCY

GENERAL NOTES

CODES AND STANDARDS

Manufactured Home Construction and Safety Standards 24 CFR 3280

Manufactured Home Procedural and Enforcement Regulations 24 CFR 3282

Uniform Federal Accessibility Standards (UFAS)

Standard for the Installation of Sprinkler Systems in Manufactured Homes (NFPA 13D)

Referenced 2005 National Electrical Code (NFPA 70) Articles as Incorporated in HUD 24 CFR 3280

STRUCTURAL LOADS

Floor Live Load 40 PSF

Floor Dead Load 10 PSF

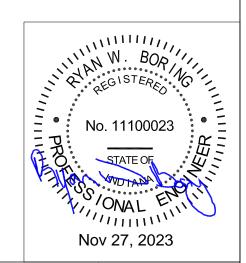
Roof Live Load 40 PSF

Roof Dead Load 10 PSF

Comply with Wind Zone 3 Requirements of 24 CFR 3280

Wood Roof Diaphragm

Wall Height: 7'-6"



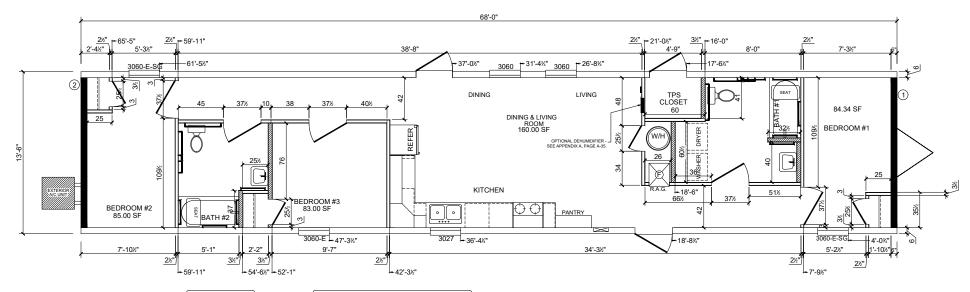
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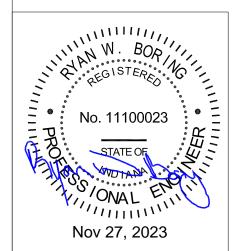
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GENERAL NOTES

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)





	SHEARWALLS - WIND ZONE 3				
-	NO.	LENGTH	PLF		
- 1	1	162"	543		
1	2	162"	543		
	SIDEWALL HEIGHT = 90" TRUSS HEEL HEIGHT = 9-15/16"				

LIGHT AND VENT SCHEDULE				
ROOM TITLE	AREA	REQUIRED LIGHT	REQUIRED VENT	
LIVING / DINING ROOM	160.00 S.F	12.80 S.F.	6.40 S.F.	
BEDROOM #1	84.00 S.F.	6.72 S.F.	3.36 S.F.	
BEDROOM #2	85.00 S.F.	6.80 S.F.	3.40 S.F.	
BEDROOM #3	83.00 S.F.	6.64 S.F.	3.32 S.F.	

SHEAR WALLS FOR WIND ZONE 3

ZZZZ DESIGNATES A 2X4 WALL

Floor Plan Notes:

1. All bedroom closet shelving shall be 12 inches deep.

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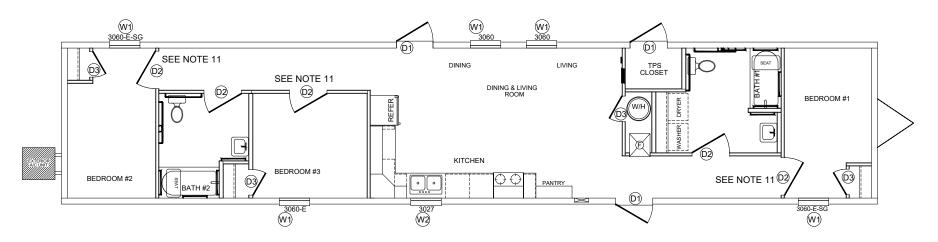
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Manufactured Housing Units
Federal Emergency Management Agency

FLOOR PLAN

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)



WINDOW SCHEDULE			
MARK WIDTH HEIGHT TYPE			
W1	2'-6"	5'-0"	Single Hung Window
W2	2'-6"	2'-3"	Fixed Pane Window

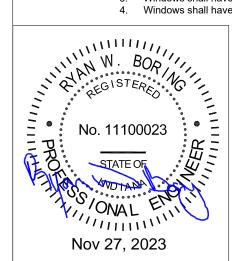
TOTAL WINDOW AREA: 69.9 SQ. FT.

DOOR SCHEDULE				
MARK WIDTH HEIGHT THICKNESS TYPE				
D1	3'-0"	6'-8"	1-3/8"	Outswing Door
D2 3'-0" 6'-8" 1-3/8" Hallway Doors				
D3 2'-0" 6'-8" 1-3/8" Closet & W/H Doors				

TOTAL EXTERIOR DOOR AREA: 64.5 SQ. FT.

Window Notes

- Windows shall meet 24 CFR 3280.403 and 3280.404 requirements and shall comply with Wind Zone 3 requirements.
- Windows shall be double paned, low E with vinyl frame. Windows shall have a maximum SHGC of 0.30 and a maximum U-Value of 0.36.
- 3. Windows shall have a design pressure rating of 58.
- Windows shall have screens.



Door Notes

- Exterior doors shall meet 24 CFR 3280.405 requirements and shall comply with Wind Zone 3 requirements.
- 2. All exterior doors shall be insulated fiberglass or steel with a maximum U-Value of 0.33.
- All doors shall have lever type handles in compliance with UFAS 4.13.9.
- For additional information on exterior and interior doors see FEMA Additional Requirements document and Appendix A.
- Return air grills shall be installed above doors unless the grill will be blocked by the sprinkler system and then may be installed in the door or wall.
- Door stops shall be installed at all interior and wardrobe doors. Door stops may be installed on the door or the floor baseboard. Door stop finish to match interior hardware finish.
- All bathroom and bedroom doors shall have a privacy lock. The lock mechanism shall be the button type (UFAS 4.13.9) and located on the inside of the bathroom or bedroom.
- The water heater compartment side of the water heater access door shall be covered with minimum 5/16 inch thick gypsum board.
- The closet doors shall be equipped with a passage latchset with level handles.
- All interior doors shall have a maximum gap of 1" between the finished floor and the bottom
- 11. 14x4 RAG centered in door with bottom of opening 2 1/2" above floor. Minimum 20 S.I. of free air return area.

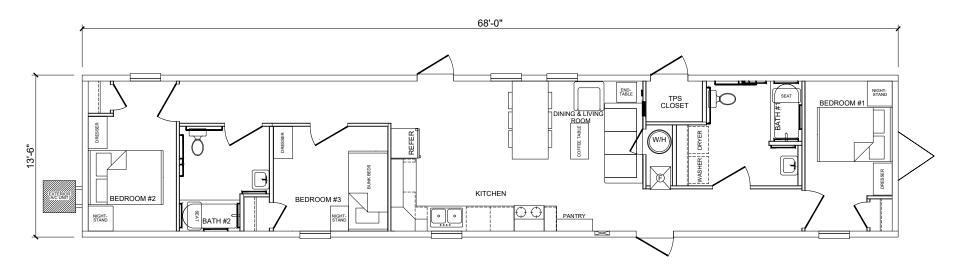
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DOOR AND WINDOW SCHEDULE

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)



LIVING ROOM		
ITEM	SPECIFICATIONS	
SOFA	80" W x 38" D	
ARM-CHAIR	36" W x 32" D	
COFFEE TABLE	30" W x 18" D	
END TABLE	20" W x 20" D	

DINING ROOM		
ITEM	SPECIFICATIONS	
DINING TABLE	72" L x 36" W	
DINING CHAIR	6 IDENTICAL CHAIRS	
PANTRY	36" W x 12" D	
WATER HEATER	40 GALLONS	

CATIONS
54" W
39" W
9"Dx48.75"H
25" D
25" D

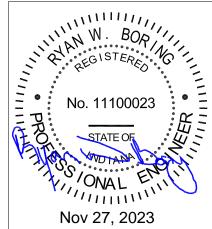
BATHROOM		
ITEM	SPECIFICATIONS	
MEDICINE CABINET	15" W x 25" H X 3" D	
BATH TUB	30" W x 60" L, FIBERGLASS	
WC	SEE FEMA SPEC	

KITCHEN		
ITEM SPECIFICATIONS		
REFRIGERATOR	30" W x 32.5" D, 18 CU. FT.	
RANGE	30" W, 4 BURNERS	
MICROWAVE	19" D MIN., 1.2 CU. FT.	
DEHUMIDIFIER	PER FEMA	

Furniture and Appliance Notes

- 1. All refrigerators shall be ENERGY STAR qualified and have the ENERGY STAR label affixed to the appliance when delivered with the MHU.
- Range and oven controls shall be at the front of the appliance.
- The range hood shall extend the width of the range and a minimum of 3" beyond the front face of the overhead cabinet.
- The range hood vent opening at the cap shall be screened with a corrosion-resistant, non-combustible wire mesh with 1/4" openings or equivalent.
- A shower rod and new, neutral-colored plastic shower curtain (71" L x 71" H) with full set of rings/hooks shall be provided for all shower/bath fixtures.
- Two (2) metal, rust-resistant, wall-mounted towel bars with chrome finish shall be installed in each bathroom.
- 7. Metal, rust-resistant, toilet-paper holder with chrome finish shall be installed in each bathroom.
- 8. Mattresses shall be innerspring, non-latex (can be polyester, cotton, or blend ticking and wadding) new mattresses with medium firmness and 9" to 11" height.
- The range hood vent shall be vented through the exterior wall.
- 10. All kitchen appliances (range, refrigerator, microwave and range hood) are to be the same color in the same MHU. Manufacturer may choose color.
- 11. Alternate refrigerator style may be side-by-side, 18 cubic foot, frost-free, ENERGY STAR compliant, that complies with UFAS requirements.
- 12. Bed frames shall be readily available commercial frames.
- 13. Furniture shall be free from sharp, abrasive surfaces, edges and durable for up to five (5) years in storage and/or eighteen months during occupancy.
- 14. Furniture shall not infringe into the UFAS egress path or wheelchair turning area.
- 15. Furniture dimensions cannot exceed the maximum sizes shown.
- 16. All nightstands and dressers must be the same style and color in each MHU.
- 17. Dining table and chairs must be the same style and color in each MHU.
- 18. The combined length of the sofa and end table shall not exceed 102".
- 19. 4 and 5 drawer dressers cannot be intermixed in the same mhu.
- 20. Dresser style and color cannot be intermixed in the same mhu.
- 21. Living Room coffee table and end table must be the same style and color in each MHU.
- 22. Living Room sofa and armchair must be the same style and color in each MHU.
- 23. Bunk bed frames shall be sized to accommodate twin XL mattress.

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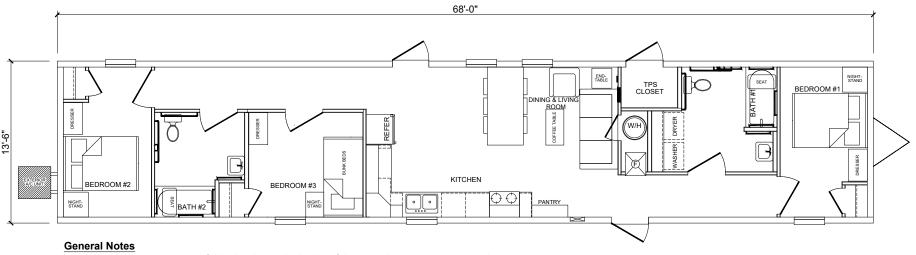
FURNITURE PLAN

6/28/2019 1/8" = 1'-0"

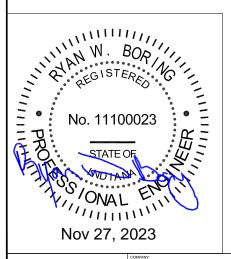
14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-4.1

Manufactured Housing Units Federal Emergency Management Agency



1. Vendor to tape a copy of this drawing to the inside of the water heater compartment door.



REV 11-15-23

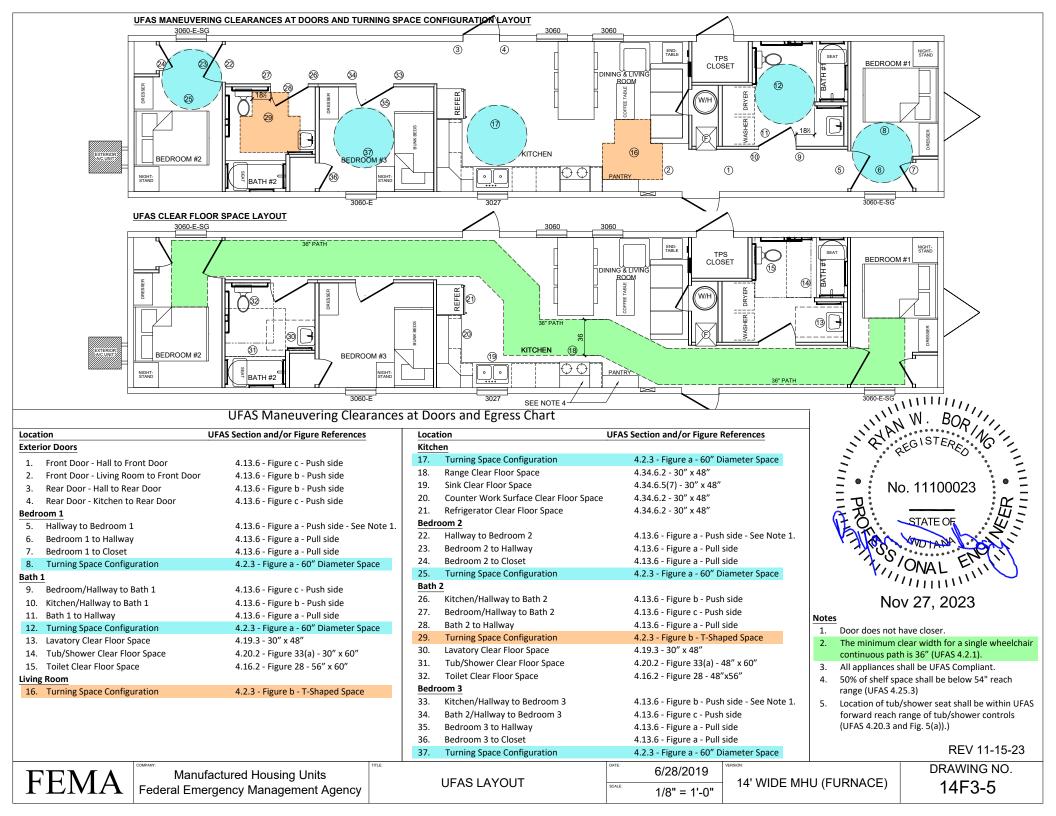
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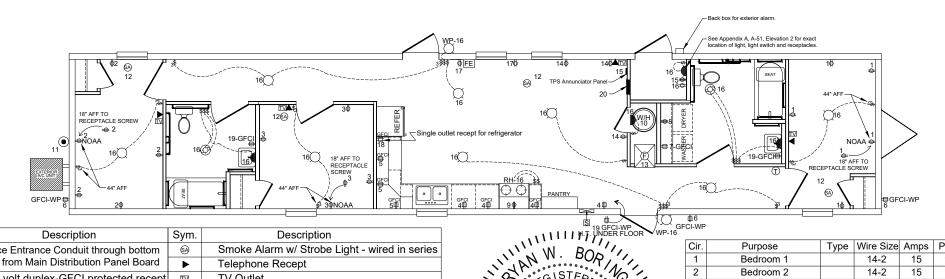
Manufactured Housing Units
Federal Emergency Management Agency

INSTALLED FURNITURE LAYOUT

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)





Sylli.	Description	Sylli.	Description
S	Service Entrance Conduit through bottom	(SA)	Smoke Alarm w/ Strobe Light - wired in series
D)	board from Main Distribution Panel Board	•	Telephone Recept
#	110 volt duplex-GFCI protected recept	ĪΖ	TV Outlet
\(\phi\)	110 volt duplex recep-wall mounted	FE	Fire Extinguisher
+	220 volt recept-wall mounted	\$	Switch
Q	Light Fixture - Ceiling Mounted	\$ 3	Switch - Three Way
~	Light Fixture - Wall mounted	⇒ NOAA	Outlet for NOAA Weather radio
0	Exhaust fan - Light Combo	T	Thermostat
\bowtie	Distribution panel board - 200 amp	•	AC Disconnect
◯ WP	Exterior light fixture - weather proof		Optional Dehumidifier (Direct Wired)

No. 11100023

Cir.	Purpose	Type	Wire Size	Amps	Pole
1	Bedroom 1		14-2	15	1
2	Bedroom 2		14-2	15	1
3	Bedroom 3		14-2	15	1
4	Kitchen	GFCI	12-2	20	1
5	Kitchen	GFCI	12-2	20	1
6	Ext. Recep	GFCI	12-2	20	1
7	Washer	GFCI	12-2	20	1
8	Dryer		10-3	30	2
9	Electric Range		Per MFR. Specs.		cs.
10	Water Heater		Per MFR. Specs.		cs.
11	A/C		Per MFR. Specs.		CS.
12	Smoke Detectors		14-3	15	1
13	Furnace		Per MFR. Specs.		cs.
14	Living Room		14-2	15	1
15	TPS System		Per MFR. Specs.		CS.
16	Lights/Recep		14-2	15	1
17	Dining Room		12-2	20	1
18	Refrigerator	GFCI	12-2	20	1
19	Bath Receps / Heat Tape	GFCI	12-2	20	1

GFCI

14-2

15

Electrical And Lighting Notes

1. The highest breaker in the panel box should be 48" maximum. Panel box bottom must be at least 24" from the floor.

- The highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the pariet box should be 40 maximum. Calculation of the highest breaker in the highest breaker in
- No glass shall be used in any of the lighting globes.
- 4. The exterior lights shall be stored in the refrigerator during transport.
- Interconnected smoke alarms shall utilize the home's primary power source and shall have battery backup.
- 6. The center line of the switches and the top of the thermostat must be installed at no more than 48" above the finished floor.
- 7. Electrical outlets must be no lower than 18" above the floor to the center of the receptacle screw.
- 8. The junction box for the telephone and cable shall be located within 4' of the road side rear of the MHU.
- 9. Electric wiring may be done either through the floor or the ceiling.
- 10. Listed service entrance conduit, sized per 2005 NEC, shall be run from the main distribution panel straight down and extend below the bottom board no more than 3 inches with a listed threaded fitting. End of conduit shall be capped.
- 11. Thermostat wire shall be run with the condenser line set and shall be supported at 48" O.C. with zip ties. Installation shall conform to low voltage wire requirements per 2005 NEC.
- 12. For additional information on optional dehumidifier wiring requirements see Appendix A, page A-35.
- 13. Circuit breaker, wire and junction box shall be installed at the plant. Junction box shall be located below wall framing for dehumidifier and cover plate facing into the Living Room, wire nut end of dehumidifier wire in junction box.
- 14. Bathroom exhaust fan with light to be 75 cfm with an integrated timer to allow fan to operate sixty minutes minimum prior to turning off. Label with note shall be placed above bath fan switch stating, "FAN ON TIMER AND SHUTS OFF AFTER
- 15. Kitchen range hood exhaust fan with a white light shall be a minimum 100 cfm exhaust fan, with separate switches.
- 16. Bathroom and kitchen exhaust fans shall vent directly to the outside.
- 17. Ceiling lights shall have 2 LED bulbs.
- 18. The bathroom vanity light shall be wall mounted with 3 LED bulbs.
- 19. The circuit breaker(s) providing power to the TPS unit shall be equipped with a UL-listed locking device that can secure the breaker(s) in the ON position. Devices shall be installed set to the ON position.
- 20. Kitchen countertop receptacles and switches must be furred out to be 24" (max) from front edge of countertop, and no more than 44" to the top of the switches or receptacles above finished floor.
- 21. See TPS closet and TPS closet elevations for electrical locations in Appendix A.
- 22. Heat tape recept located within 24" of water inlet.
- 23. Smoke alarms shall not be located within 3 feet horizontally from any ceiling discharge grille.

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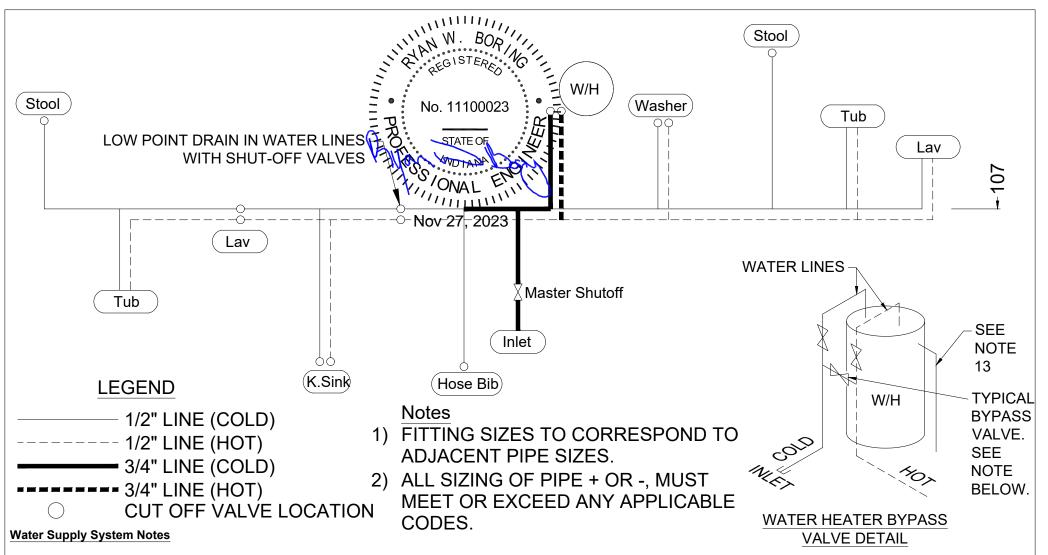
Manufactured Housing Units Federal Emergency Management Agency

ELECTRICAL PLAN

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

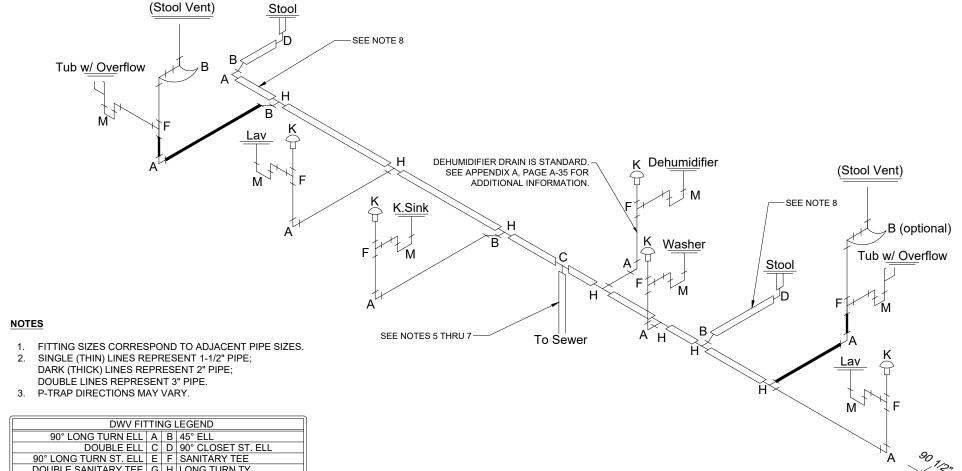
Optional Dehumidifier



- . The water supply lines shall be Cross-linked polyethylene (PEX) or chlorinated polyvinyl chlorine (CPVC) and comply with the requirements of 24 CFR 3280.
- All water lines shall be 1/2" unless noted.
- 3. The water supply inlet shall be 3/4" and have a brass quarter turn ball valve.
- 4. The water supply inlet shall extend not more than 6" below the bottom board.
- 5. The water supply inlet shall be located within 12" of the curb side of the home.
- 6. The water supply inlet shall not be located under an exterior door.
- Individual shut off valves shall be located on each water line at each fixture, except at the tub/shower or shower.
- 8. All water line floor penetrations shall be caulked or foamed. Caulk or foam shall be acceptable to be in contact with the water line material.
- Adequately sized access panels (12" x 12" min) shall be located in the walls at all points where concealed plumbing slip joints exist. The access panels shall match the wall color and finish.
 Access panels shall be unobstructed and accessible for inspection and repair.
- 10. The MHU shall be equipped with a frost-free hose bib located near the main water supply inlet. It shall not be located under an exterior door.
- 11. Low point drain in water lines with shut-off valves shall be located above bottom board and insulation. Vendor to provide access panel, labeled "Low Point Drain".
- 12. By-pass valves shall be quarter turn on-off valves.
- 13. Water heater pressure relief valve drain line shall be run to the exterior of the home.

REV 11-29-21

FEMA Manufactured Housing Units Federal Emergency Management Agency	WATER LINES	6/28/2019 SCALE NTS	14' WIDE MHU (FURNACE)	DRAWING NO. 14F3-7
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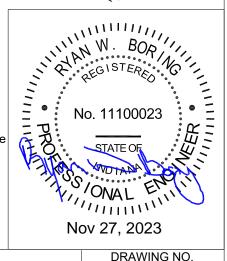


DWV FITTING LEGEND			
90° LONG TURN ELL	Α	В	45° ELL
DOUBLE ELL	С	D	90° CLOSET ST. ELL
90° LONG TURN ST. ELL	E	F	SANITARY TEE
DOUBLE SANITARY TEE	G	Τ	LONG TURN TY
45° Y	1	J	CAP & CHAIN
MECHANICAL VENT	K	L	CLEAN OUT PLUG
P-TRAP	М	Ν	REDUCER BUSHING
COUPLING	0	Р	22.5° ELL
	Q	R	
	S	Т	
MECHANICAL VENT P-TRAP	M O Q	Р	CLEAN OUT PLUG REDUCER BUSHING

Drain System General Notes

- 1. Drain lines shall be ABS or PVC and comply with the requirements of 24 CFR 3280.
- 2. All drain lines shall be 1 ½" diameter unless noted.
- 3. The drain line system shall be accessible without removing the axles and wheels.
- 4. All drain line floor penetrations, except at tub/shower and shower floor penetrations shall be caulked or foamed. Caulk or foam shall be acceptable to be in contact with the drain line material.
- 5. The drain line which shall run below the floor and above the bottom board to the place of drain outlet not less than two feet (2') but not more than three feet (3') in front of the axle group.
- 6. The drain line outlet shall protrude at least six inches (6"), but not more than eight inches (8"), below the bottom board.
- 7. The drain line outlet shall be capped with a removable plastic cap and chain or strap.
- 3. Stool trap arm developed length shall not be over 72".

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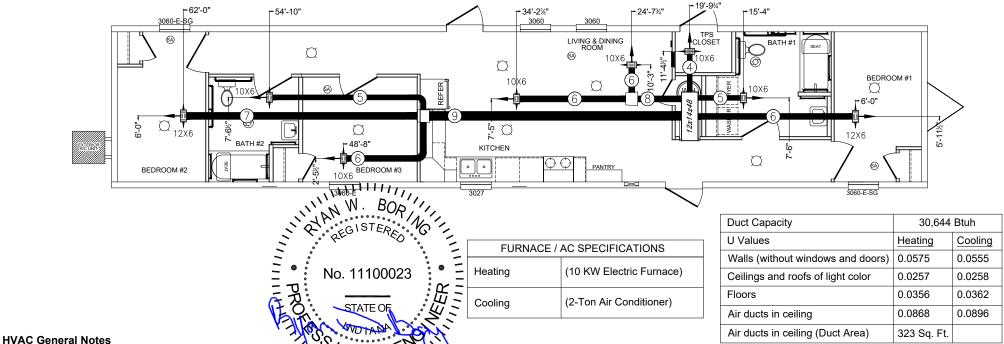
Manufactured Housing Units
Federal Emergency Management Agency

DRAIN LINES

6/28/2019 NTS

14' WIDE MHU (FURNACE)

14F3-8



- See FEMA specifications for programable and configurable the months requirement
- Duct system shall be constructed of class 0 or class 1 circular insulated flex ductwork or equal. All ducts to be insulated with a minimum of R-4 insulation.
- Metal supply register sizes as shown on duct layout.

Nov 27, 2023

- All supply ducts shall be in the roof attic space.
- All supply duct seams and fasteners shall be sealed with UL-181A or UL-181B listed duct tape.
- The manufacturer shall provide a duct pressure test report (See FEMA Spec for testing procedure) for each MHU duct system showing duct leakage of 5 percent or less prior to FEMA acceptance of the MHU.
- 7. No construction debris or sawdust shall be left in the duct system.
- 8.
- Return air grilles shall be sized per 24 CFR 3280.715(b)(4).
- 10. N/A
- 11. 14x4 RAG centered in bedroom entry door with bottom of opening 2 1/2" above floor. Minimum 20 S.I. of free air return area.
- A 12" x 6" return air register shall be located 8" above the floor in the TPS Compartment/ bathroom wall. A register shall be placed on each side of the wall.
- 13. Bathroom exhaust fan location shall not be located next to the bathroom supply register.

HVAC Split Furnace / AC Notes

- The furnace shall be at least a ninety-five percent (95%) efficient electric furnace (central heating system) capable of maintaining an average temperature of seventy degrees Fahrenheit (70°F) in the
- The MHU shall be equipped with a specifically engineered HVAC split furnace /AC system based on the size and intended use of the MHU, in accordance with 24 CFR 3280.506, that is compatible with the HVAC split furnace /AC system size.
- The furnace shall also be built or equipped for the installation of a split type air conditioner and have enclosed space in water heater/furnace compartment for an A-coil evaporator unit, and with a 4-wire thermostat completely wired and installed.
- A vibration damping pad shall be placed between the condensing unit and the mounting platform.
- A 1" ratchet strap with 500 lb. capacity shall be installed around the outside of the condenser unit and bracket extension for transportation.
- Air conditioning lines shall be pre-charged in the factory per manufacturers specifications and shall not have any leaks. Refrigerant lines shall be run next to the I-beam between the crossmembers and the bottom board where they will be protected from transportation damage. Refrigerant lines shall be secured to the I-beam at 48" O.C.
- Furnace return air return grill shall be sized per furnace manufacturer's installation instructions.
- Duct penetrations thru ceiling board shall be sealed.

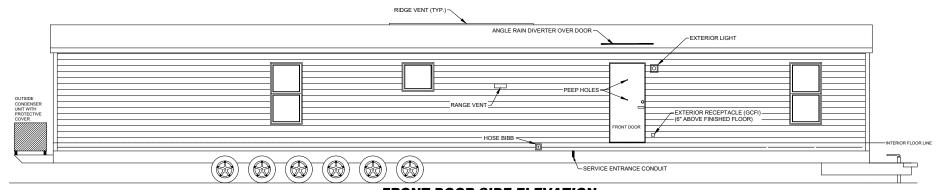
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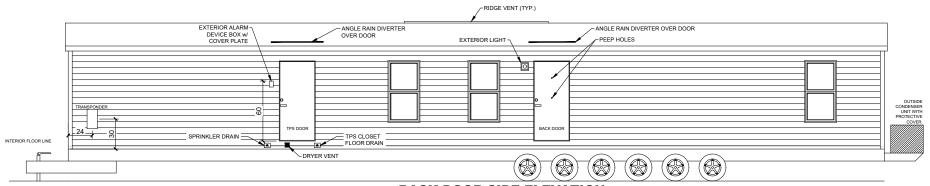
Manufactured Housing Units Federal Emergency Management Agency

HVAC DESIGN AND OVERHEAD DUCT LAYOUT 6/28/2019 1/8" = 1'-0"

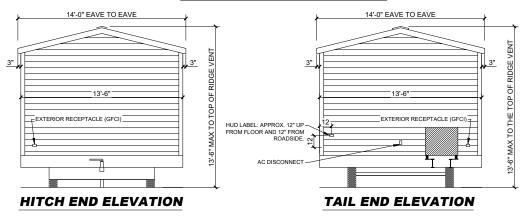
14' WIDE MHU (FURNACE)



FRONT DOOR SIDE ELEVATION



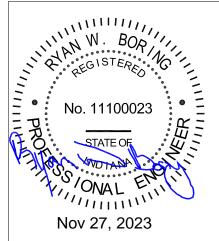
BACK DOOR SIDE ELEVATION



Exterior Finishes Notes

- Siding shall be light gray vinyl.
- Siding shall be double 4" lap.
- Siding shall be approved for HUD Wind Zone 3 requirements.
- The manufacturer shall provide a transponder sled. See Appendix A.
- The sled shall be painted with a powder coat paint to match the exterior color of the MHU or White.
- The transponder sled shall be made out of sheet metal.
- Vinyl siding, Versatek trim board, or equivalent shall be installed below all exterior doors, cover 2X8 perimeter rails, light gray in color and installed per Wind Zone 3 requirements.

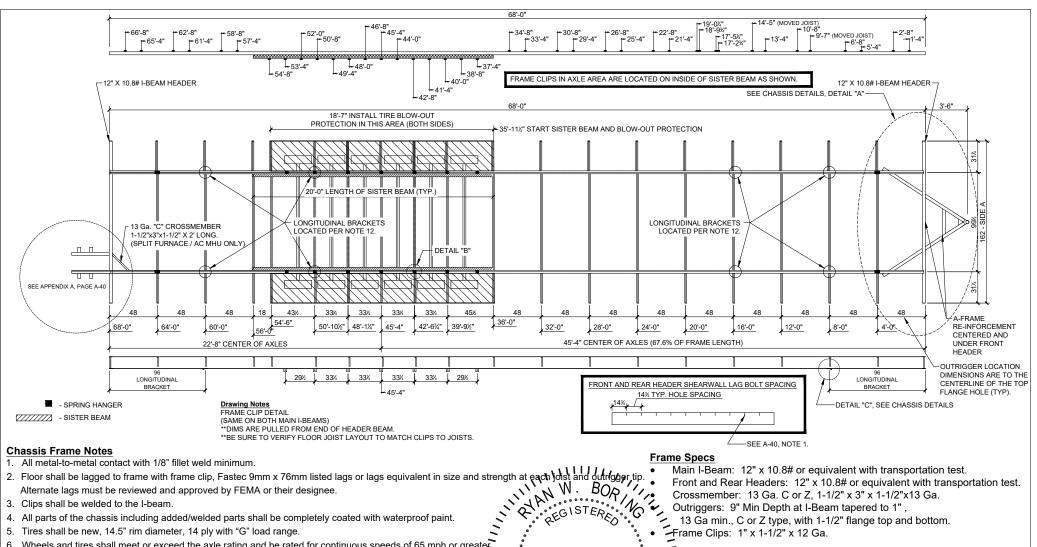
REV 11-15-23



ELEVATIONS

Date: 6/28/2019 Scale: 1/8" = 1'-0"

14' WIDE MHU (FURNACE)



- 6. Wheels and tires shall meet or exceed the axle rating and be rated for continuous speeds of 65 mph or greater.
- 7. All axles shall be new.
- 8. All axles shall be brake axles.
- 9. A valve stem cover shall be present on every tire.
- STATE On STA 10. The serial number shall be permanently stamped to the front header to comply with 3280.6. In addition, the stamped to the serial number shall be permanently stamped to the front header to comply with 3280.6. ONAL 7000 rust resistance contrasting color paint, 2 inches (2") tall on the front header.
- 11. Rims, bolts, nuts, or other related tire-mounting hardware shall be new.
- 12. Longitudinal brackets shall be installed at 8'-0" and 16'-0" maximum from each end of the home.
- 13. Springs shall be 24 3/4" long multi-leaf.
- 14. All rims shall be the same color.
- 15. Maximum typical pier spacing along main I-beams @ 8'-0" o.c. Typical pier load = 6,400 lbs.
- 16. Manufacturer to place permanent indicators (paint or label) on each I-Beam @ 2'-0" from each end, 12'-0" on center max, and at door jambs for location temporary piers for storage.
- 17. Longitudinal bracket slot to face towards closest end of home.
- 18. Structural steel shall be A36 AND Fy: 36Ksi.
- 19. Longitudinal brackets located in the axle area must be located on the inside I-beam of the double I-beam.

Crossmember: 13 Ga. C or Z, 1-1/2" x 3" x 1-1/2"x13 Ga.

Outriggers: 9" Min Depth at I-Beam tapered to 1",

13 Ga min., C or Z type, with 1-1/2" flange top and bottom.

Frame Clips: 1" x 1-1/2" x 12 Ga.

Hitch Specs

No. 11100023

Nov 27, 2023

See Chassis Details, Details "A"

Welding Specs

All welds to be a minimum 1/8" unless otherwise noted. Weld beads can be concave in application as long as the weld size is met.

Coupler and Jack shall be welded per manufacturer's installation instructions. I-Beam splice plate shall be 4" wide x height of I-Beam minus 1-1/4" x 13 GA. Splice plate can be offset +/- 1/4". Weld shall be full width of splice plate. Splice plate only required on one side of I-Beam.

- Sister I-Beam shall be welded with 1/8" butt welds 2" long at 24" o.c. top and bottom of I-beam
- All weld lengths stated or shown are minimum lengths and shall have a tolerance of minus 1/4" (except spring hangers). Weld lengths that are not noted shall be full length.

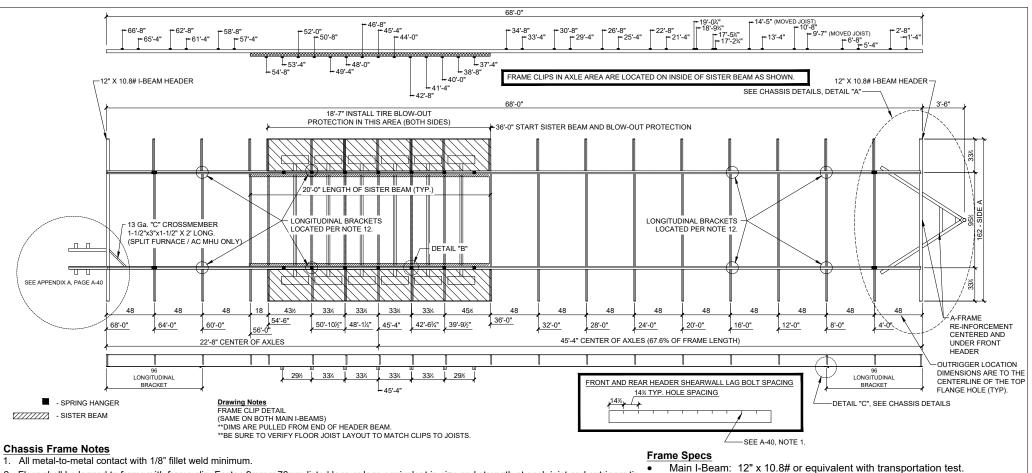
REV 11-15-23

Manufactured Housing Units Federal Emergency Management Agency

CHASSIS

Date: 6/28/2019 Scale: 1/8" = 1'-0"

14' WIDE MHU (FURNACE)



- 2. Floor shall be lagged to frame with frame clip, Fastec 9mm x 76mm listed lags or lags equivalent in size and strength at each joist and puttigger tip.

 Alternate lags must be reviewed and approved by FEMA or their designee.
- 3. Clips shall be welded to the I-beam.
- 4. All parts of the chassis including added/welded parts shall be completely coated with waterproof paint.
- 5. Tires shall be new, 14.5" rim diameter, 14 ply with "G" load range.
- 6. Wheels and tires shall meet or exceed the axle rating and be rated for continuous speeds of 65 mph or greater
- 7. All axles shall be new.

- 8. All axles shall be brake axles.
 9. A valve stem cover shall be present on every tire.
 10. The serial number shall be permanently stamped to the front header to comply with 3280.6. In addition, the serial number shall be permanently stamped to the front header.
- 11. Rims, bolts, nuts, or other related tire-mounting hardware shall be new.
- 12. Longitudinal brackets shall be installed at 8'-0" and 16'-0" maximum from each end of the home.
- 13. Springs shall be 24 3/4" long multi-leaf.
- 14. All rims shall be the same color.
- 15. Maximum typical pier spacing along main I-beams @ 8'-0" o.c. Typical pier load = 6,400 lbs.

Nov 27, 2023 16. Manufacturer to place permanent indicators (paint or label) on each I-Beam @ 2'-0" from each end, 12'-0" on center max, and at door jambs for location temporary piers for storage.

- 17. Longitudinal bracket slot to face towards closest end of home.
- 18. Structural steel shall be A36 AND Fy: 36Ksi
- 19. Longitudinal brackets located in the axle area must be located on the inside I-beam of the double I-beam..

- Front and Rear Headers: 12" x 10.8# or equivalent with transportation test.
- Crossmember: 13 Ga. C or Z, 1-1/2" x 3" x 1-1/2"x13 Ga.

Outriggers: 9" Min Depth at I-Beam tapered to 1",

13 Ga min., C or Z type, with 1-1/2" flange top and bottom.

Frame Clips: 1" x 1-1/2" x 12 Ga.

Hitch Specs No. 11100023

See Chassis Details, Details "A"

.Welding Specs

All welds to be a minimum 1/8" unless otherwise noted. Weld beads can be concave in application as long as the weld size is met.

Coupler and Jack shall be welded per manufacturer's installation instructions. Beam splice plate shall be 4" wide x height of I-Beam minus 1-1/4" x 13 GA. Splice plate can be offset +/- 1/4". Weld shall be full width of splice plate. Splice plate only required on one side of I-Beam.

- Sister I-Beam shall be welded with 1/8" butt welds 2" long at 24" o.c. top and bottom of I-beam
- All weld lengths stated or shown are minimum lengths and shall have a tolerance of minus 1/4" (except spring hangers). Weld lengths that are not noted shall be full length.

REV 11-15-23

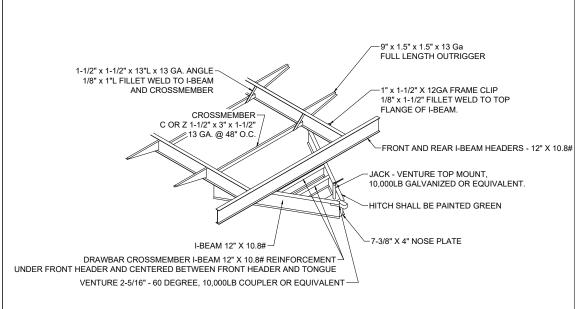
Manufactured Housing Units Federal Emergency Management Agency

ALT. CHASSIS (95.5" I-BEAM SPACING)

Date: 4/30/2021 Scale: 1/8" = 1'-0"

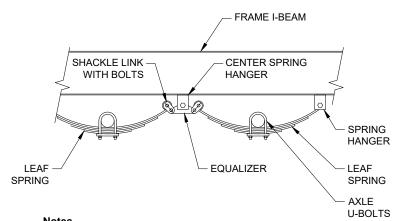
14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-11.1.1



DETAIL A: HITCH ASSEMBLY

Federal Emergency Management Agency



Notes

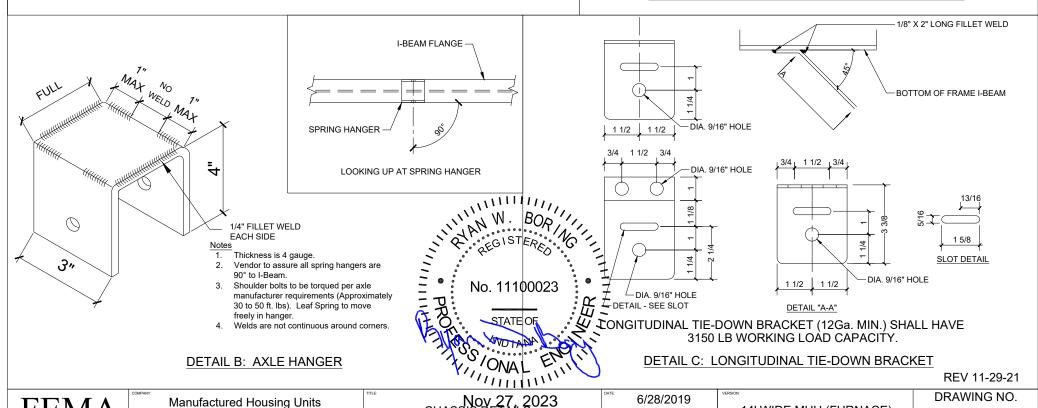
1/8" = 1'-0"

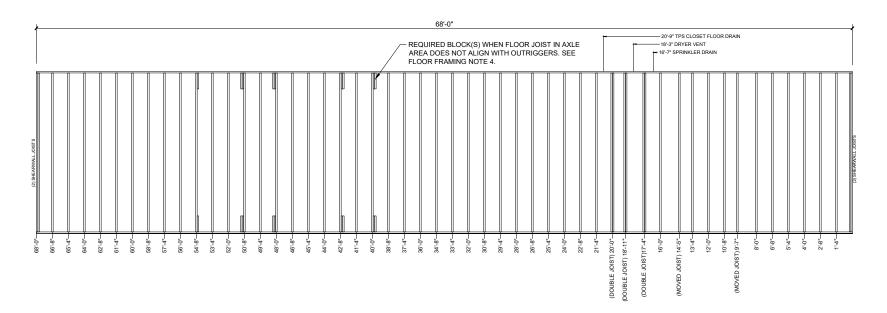
- 1. Shoulder bolts are to be used at all equalizer and shackle link locations.
- Shoulder bolts shall be torqued per axle manufacturer requirements. (Approximately 30 to 50 ft. lbs.)
- 3. Equalizer and shackle links are to move freely after shoulder bolts have been torqued.
- 4. Axle U-bolts shall be torqued per axle manufacturer requirements (Approximately 70 to 95 ft. lbs.)

DETAIL D: EQUALIZER & SHACKLE LINK FASTENING

14' WIDE MHU (FURNACE)

14F3-11.2





FASTENING SCHEDULE - FLOOR FRAMING			
DESCRIPTION	FASTENER	QTY	
Floor joists to rim joist	7/16 x 2-1/2 x 15Ga staple	7 each	
	OR 0.131 x 3" Nail	5 each	
Multiple joists (to each other)	7/16 x 2-1/2 x 15Ga staple	12" o.c.	
(80% PVA glue coverage)	OR 0.131 x 3" Nail	12" o.c.	

Floor Framing Notes

- 1. The floor joists shall be 2 x 8 #2 SPF 16" o.c.
- 2. Edge rails shall be 2 x 8 #2 SPF.
- 3. Edge rail splice 4 x 5 x 20 GA metal connector plate on each side, or 2 x 8 x minimum 6" each side of joint centered +/- 1", to be fastened with 7/16 x 2 ½ x 15 GA staples or .131 x 3" PD nails (8) each side of edge rail, with minimum 80% PVA coverage.
- 4. In the axle area floor joists that do not align with chassis outriggers add a 2x8x16" min. #2 SPF block to the side of the floor joist to meet lagging requirements. Fasten block to side of joist with 80% PVA glue and (4) .131 x 3" PD nails or (6) 7/16 x 2 ½ x 15 GA staples staggered. if floor joist is offset from outrigger more than 1 ¾" a second block must be fastened to the side of first block. Second block, if required, same grade, specie and fastening.
- 5. TPS and Sprinkler drain lines to be installed through the perimeter rail. Hole size is a max. of 1 3/4" and must be a min. of 2 inches away from the top and bottom of the 2x8 perimeter rail.

Floor Insulation Notes

- 1. The insulation shall have a flame spread of 25 or less and a smoke develop of 450 or less.
- 2. The floor insulation shall be a minimum of R-26 (R-11 blanket with R-15 batts) fiberglass insulation. One full batt, one additional full width batt between the I-beams, and one additional 16" wide batt between joist outside of I-beams.

Bottom Board Notes

- 1. All penetrations sealed per bottom board manufacturer's installation instructions.
- 2. Bottom board shall be a minimum of twenty (20) mil thickness.
- 3. Multiple layers of acceptable material per 3280.305(g)(6) may be used.
- Fasten bottom board to perimeter framing per manufacturer's installation instructions.

No. 11100023

STATE OF

VOTABLE

Nov 27, 2023

REV 01-17-23

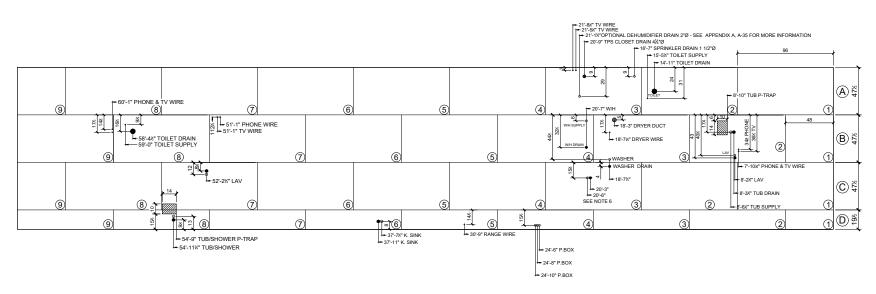


Manufactured Housing Units
Federal Emergency Management Agency

FLOOR FRAMING LAYOUT

6/28/2019 scale: 1/8" = 1'-0"

14' WIDE MHU (FURNACE)



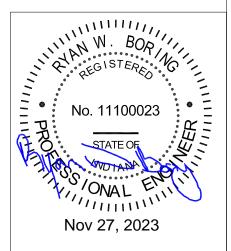
FASTENING SCHEDULE - FLOOR DECKING			
DESCRIPTION	APPLICATION		
Decking to Joists	7/16 x 1-3/4 x 16Ga staple	4" edges / 6" field w/ glue	
	OR 0.092 x 2" Nail	6" edges / 10" field w/ glue	

Legend

- = Plumbing fixture water line hole unless noted.
- = Plumbing fixture drain line hole unless noted.

Floor Decking Notes

- 1. The floor decking shall be 23/32" APA rated (24" o.c. panel span rating), laid out as shown on decking layout.
- 2. Decking shall be Exposure 1 rated.
- 3. Long edges of the panel shall be T&G installed perpendicular to the floor joists.
- 4. PVA (polyvinyl acetate) or equal shall be used as adhesive with 80% coverage.
- 5. Vinyl flooring shall be installed on all interior floors of the home installed per manufacturer's instructions.
- 6. Location of A/C line(s) and condensate drain line hole will vary based on furnace manufacturer. Hole locations to be adjusted based on furnace manufacturer's installation instructions. Provide a 3" PVC sleeve for the furnace HVAC line set and conduit. Extend the sleeve 2" above the floor. A coupler shall be attached to the end of the sleeve and the coupler shall sit on the floor. Coupler shall be attached to the floor. Sleeve to extend down through the bottom board a minimum of 3". After the line set and conduit are installed, seal both sleeve ends with non-expansive foam sealant. Sealant to be compatible with PVC sleeve, conduit and line set. Seal bottom board to sleeve with bottom board tape.
- 7. The run of 19 1/2" wide floor decking may be installed on the curb side (MHU back door side) of the floor decking layout. When this option is utilized, it is the responsibility of the manufacturer to assure all floor decking hole dimensions are adjusted so all floor decking holes remain in the same location.



REV 11-15-23

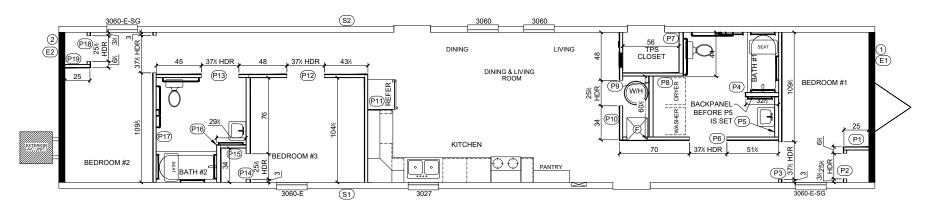
FEMA

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Federal Emergency Management Agency

FLOOR DECKING LAYOUT

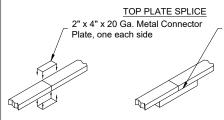
6/28/2019 SCALE: 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

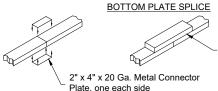


General Notes

- 1. Gypsum to be jointed above all doors in line with jambs.
- 2. 1x6 SPF backers may be used only for sprinkler system supports.



Min 2x by top plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 7/16" x 2-1/2" x 15 Ga staples each side of splice.



Min 2x by bottom plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 7/16" x 15 Ga staples (min. ½" penetration) each side of splice.

PROT	No. 11100023 STATE OF WOTANA
14	Nov 27, 2023

FASTENING SCHEDULE - INTERIOR WALLS				
DESCRIPTION	FASTENER	APPLICATION		
STUD TO TOP/BOTTOM PLATE	15Ga. x 7/16" x 2-1/2" STAPLES	3 EACH		
	or 0.131" X 3" NAIL 15Ga. x 7/16" x 2-1/2" STAPLES	2 EACH 3 EACH		
DOOR HEADER TO STUD	or 0.131" X 3" NAIL	2 EACH		
BOTTOM PLATE TO FLOOR	15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
BOTTOMT BYTE TO TEOOR	or 0.131" X 3" NAIL or #8 x 3" WOOD SCREW	12" O.C. 12" O.C.		
TOP PLATE TO CEILING	15Ga. x 7/16" x 2-1/2" STAPLES	12 O.C. 12" O.C.		
INTO LAYFLAT	or 0.131" X 3" NAIL	12" O.C.		
INTO TRUSS	or #8 x 3" WOOD SCREW	12" O.C.		
GYPSUM TO STUDS, 80% PVA GLUE	19Ga. x 3/16" x 1-1/4" STAPLES	6" Edges / 12" Field 6" Edges / 12" Field		
*	or DRYWALL SCREWS	6 Euges / 12 Field		
ALTERNATE GYPSUM TO STUDS	19Ga. x 3/16" x 1-1/4" STAPLES	6" EDGES		
100% ONE PART URETHANE GLUE	or DRYWALL SCREWS	6" EDGES		
GYPSUM TO STUDS	As per product manufacturer's instructions			
CTUD TO CTUD	15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
STUD TO STUD	or 0.131" X 3" NAIL	12" O.C.		
	or #8 x 3" WOOD SCREW 15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
LAYFLAT TO TOP/BOTTOM PLATE	or 0.131" X 3" NAIL	2 EACH		
INTERIOR WALL TO SIDEWALL	#8 SCREWS, MIN. 1" PENETRATION	16" O.C.		
INTERIOR WALL TO INTERIOR WALL	.131" NAIL, MIN. 1" PENTRATION	16" O.C.		
BACKERS TO STUD - BACKERS SHALL BE #3 SPF MIN. AND SIZE AS SHOWN ON	15Ga. x 7/16" x 2-1/2" STAPLES (END GRAIN ONLY)	6 EACH		
DRAWINGS.	OR .131" X 3" NAIL (END GRAIN OR TOED)	3 EACH		

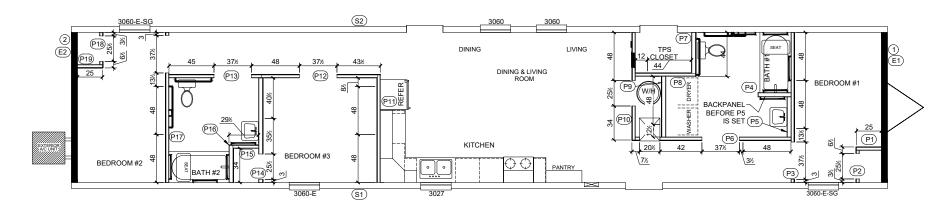
REV 06-03-22

FEMA

Manufactured Housing Units
Federal Emergency Management Agency

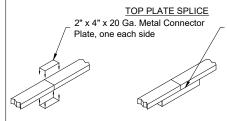
INTERIOR WALL AND BACK PANEL LAYOUT (HORIZONTAL) 6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

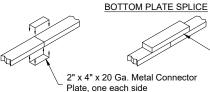


General Notes

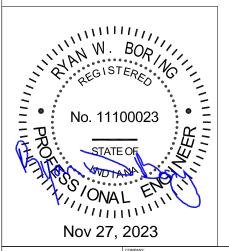
- 1. Gypsum to be jointed above all doors in line with jambs.
- 2. 1x6 SPF backers may be used only for sprinkler system supports.



Min 2x by top plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 7/16" x 2-1/2" x 15 Ga staples each side of splice.



Min 2x by bottom plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 7/16" x 15 Ga staples (min. ½" penetration) each side of splice.



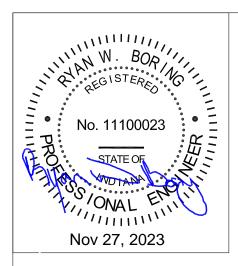
FASTENING SCHEDULE - INTERIOR WALLS				
DESCRIPTION	FASTENER	APPLICATION		
STUD TO TOP/BOTTOM PLATE	15Ga. x 7/16" x 2-1/2" STAPLES	3 EACH		
OTOB TO TOTABOTTOWITEATE	or 0.131" X 3" NAIL 15Ga. x 7/16" x 2-1/2" STAPLES	2 EACH 3 EACH		
DOOR HEADER TO STUD	or 0.131" X 3" NAIL	2 EACH		
BOTTOM PLATE TO FLOOR	15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
BOTTOM PLATE TO PLOOK	or 0.131" X 3" NAIL	12" O.C.		
TOP PLATE TO CEILING	or #8 x 3" WOOD SCREW 15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C. 12" O.C.		
INTO LAYFLAT	or 0.131" X 3" NAIL	12" O.C.		
INTO TRUSS	or #8 x 3" WOOD SCREW	12" O.C.		
GYPSUM TO STUDS, 80% PVA GLUE	19Ga. x 3/16" x 1-1/4" STAPLES	6" Edges / 12" Field		
	or DRYWALL SCREWS	6" Edges / 12" Field		
ALTERNATE GYPSUM TO STUDS	19Ga. x 3/16" x 1-1/4" STAPLES	6" EDGES		
100% ONE PART URETHANE GLUE	or DRYWALL SCREWS	6" EDGES		
GYPSUM TO STUDS	As per product manufacturer's ins	structions		
CTUD TO CTUD	15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
STUD TO STUD	or 0.131" X 3" NAIL	12" O.C.		
	or #8 x 3" WOOD SCREW 15Ga. x 7/16" x 2-1/2" STAPLES	12" O.C.		
LAYFLAT TO TOP/BOTTOM PLATE	or 0.131" X 3" NAIL	2 EACH		
INTERIOR WALL TO SIDEWALL	#8 SCREWS, MIN. 1" PENETRATION	16" O.C.		
INTERIOR WALL TO INTERIOR WALL	.131" NAIL, MIN. 1" PENTRATION	16" O.C.		
BACKERS TO STUD - BACKERS SHALL BE #3 SPF MIN. AND SIZE AS SHOWN ON	15Ga. x 7/16" x 2-1/2" STAPLES (END GRAIN ONLY)	6 EACH		
DRAWINGS.	OR .131" X 3" NAIL (END GRAIN OR TOED)	3 EACH		

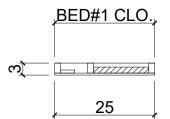
REV 06-03-22

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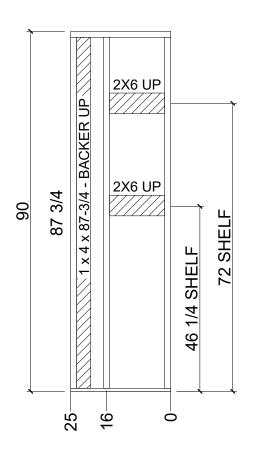
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Federal Emergency Management Agency

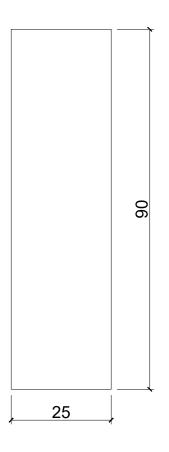
HILE:
INTERIOR WALL AND BACK
PANEL LAYOUT (VERTICAL) - OPTIONAL





VERTICAL WALL BOARD PANEL BREAKS





Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 6-18-21

FEMA

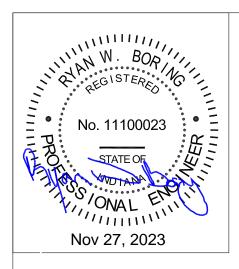
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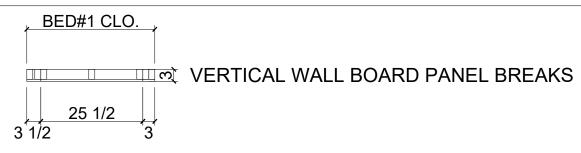
INTERIOR WALLS

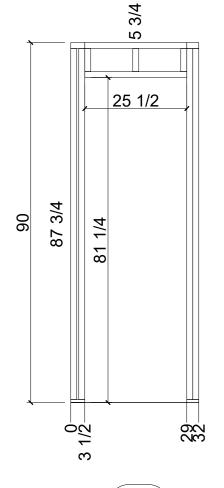
6/28/2019

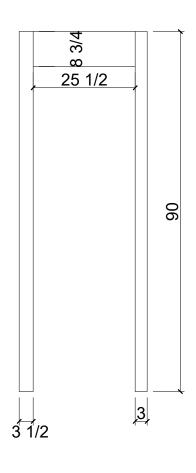
scale: 1/2" = 1'-0"

14' WIDE MHU (FURNACE)









- All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 11-29-21

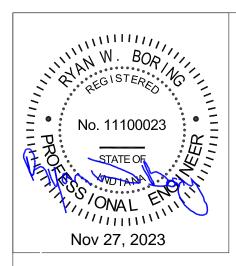
FEMA

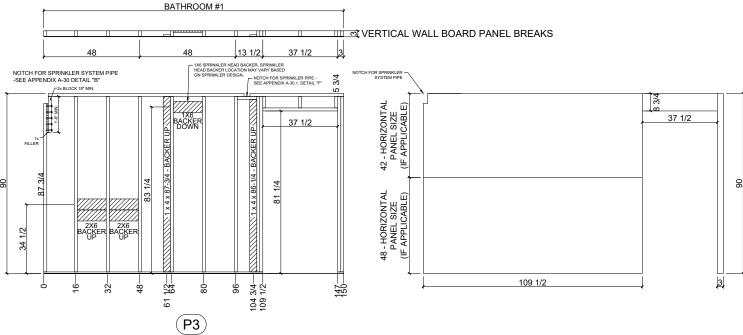
Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)





- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- 4. Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 02-25-22

FEMA

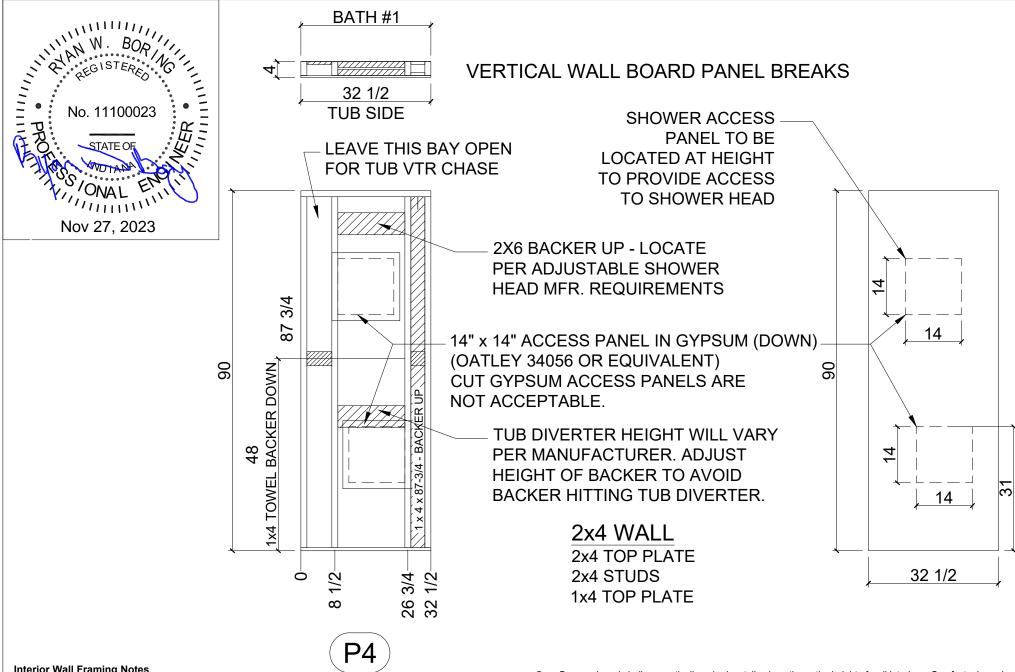
Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019

1/4" = 1'-0"

14' WIDE MHU (FURNACE)



- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF
- Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with 1/2" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing
- Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- Paint shall be any latex paint. See FEMA spec.

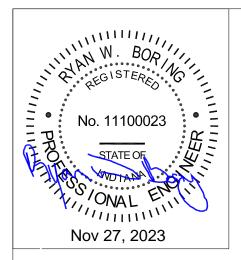
REV 06-03-22

Manufactured Housing Units Federal Emergency Management Agency

INTERIOR WALLS

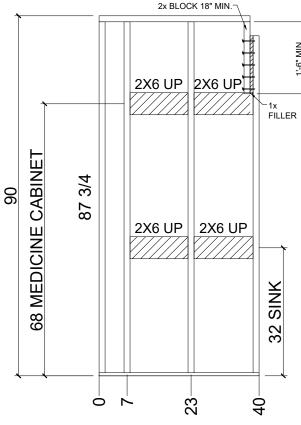
6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)





NOTCH FOR SPRINKLER SYSTEM PIPE -SEE APPENDIX A-30 DETAIL "B"



Note

This wall not to be paneled on framing jig. To be paneled after floor plumbing installed.

2x4 WALL 2x4 TOP PLATE 2x4 STUDS 1x4 TOP PLATE

Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two
 gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 11-15-23

FEMA

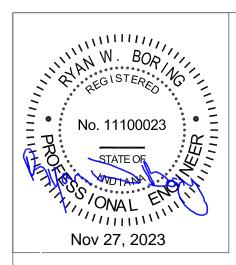
Manufactured Housing Units
Federal Emergency Management Agency

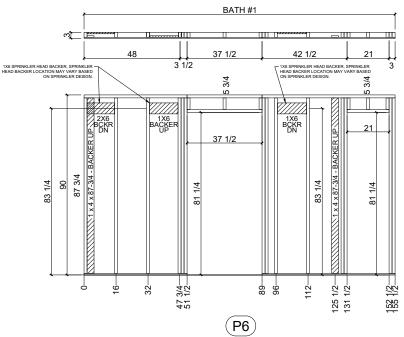
INTERIOR WALLS

P5

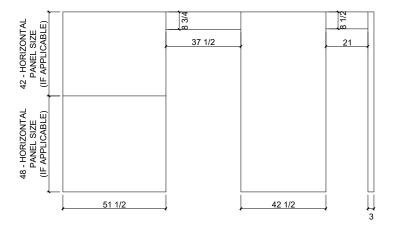
6/28/2019 ve 1/2" = 1'-0"

14' WIDE MHU (FURNACE)





VERTICAL WALL BOARD PANEL BREAKS



Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- B. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two
 gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 02-25-22

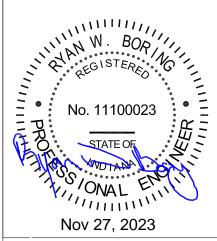
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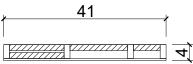
Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 SCALE 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

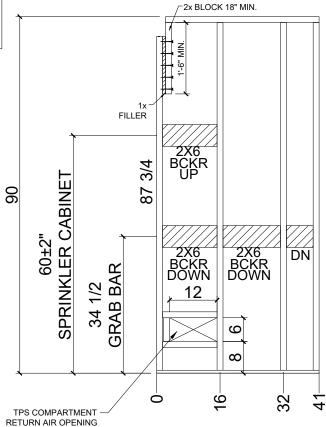




T VERTICAL WALL BOARD PANEL BREAKS

TPS CLOSET

NOTCH FOR SPRINKLER SYSTEM PIPE -SEE APPENDIX A-30 DETAIL "B"



2x4 WALL ROUTE OUT BOTH SIDES OF WALL 2x4 TOP PLATE 2x4 STUDS 1x4 TOP PLATE ∞ √3 1/4 41

NOTCH FOR SPRINKLER

SYSTEM PIPE

Interior Wall Framing Notes

- All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- Top plates to be 2 x 3 (unless noted) #2 SPF.
- Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing
- Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- Paint shall be any latex paint. See FEMA spec.

REV 11-29-21

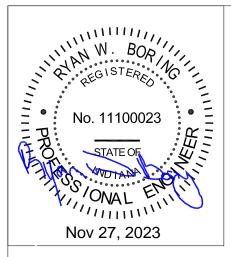
Manufactured Housing Units Federal Emergency Management Agency

6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-16.7

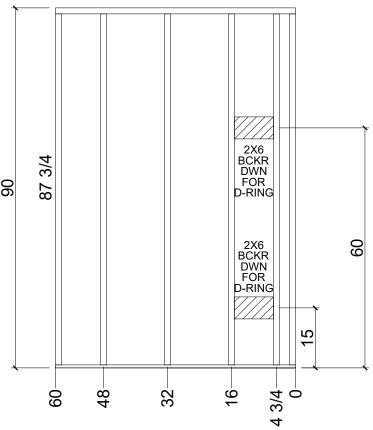
INTERIOR WALLS

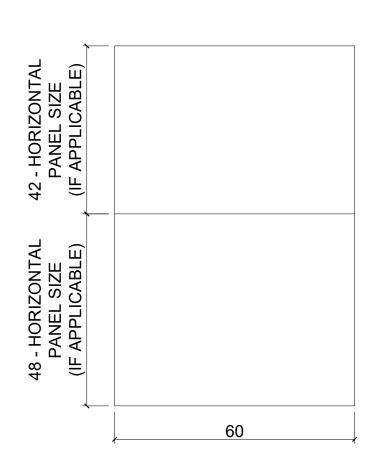


BATH #1



VERTICAL WALL BOARD PANEL BREAKS





Interior Wall Framing Notes

- P8 All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall
- Top plates to be 2 x 3 (unless noted) #2 SPF.
- Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing
- Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- Paint shall be any latex paint. See FEMA spec.

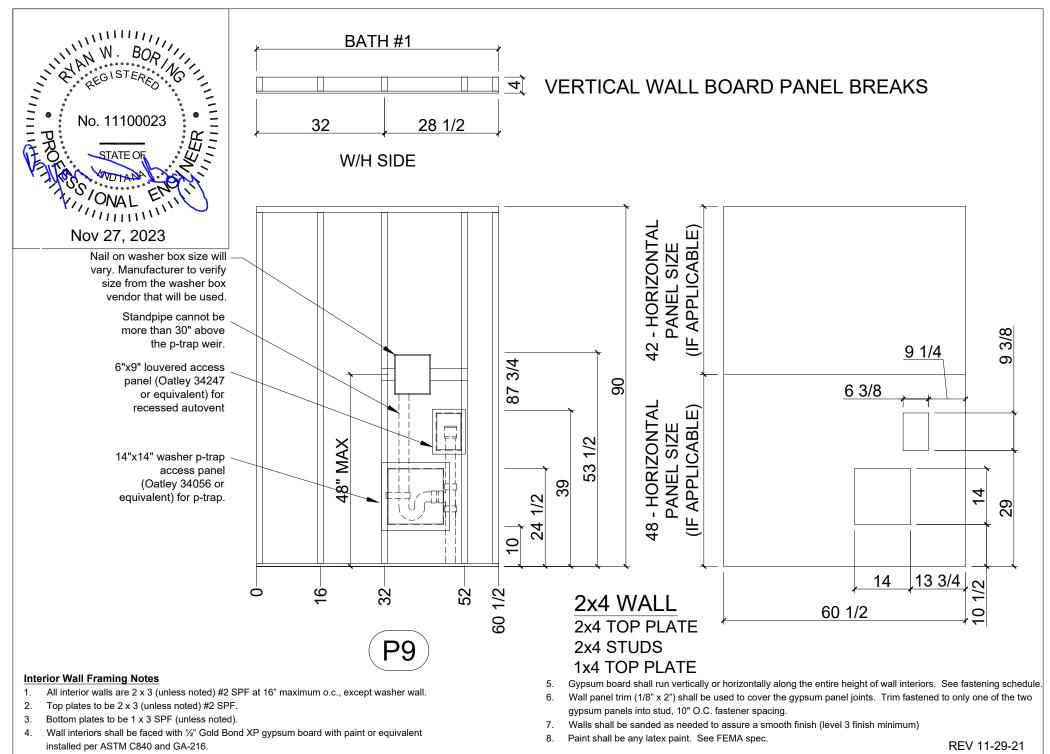
REV 11-29-21

Manufactured Housing Units Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 1/2" = 1'-0"

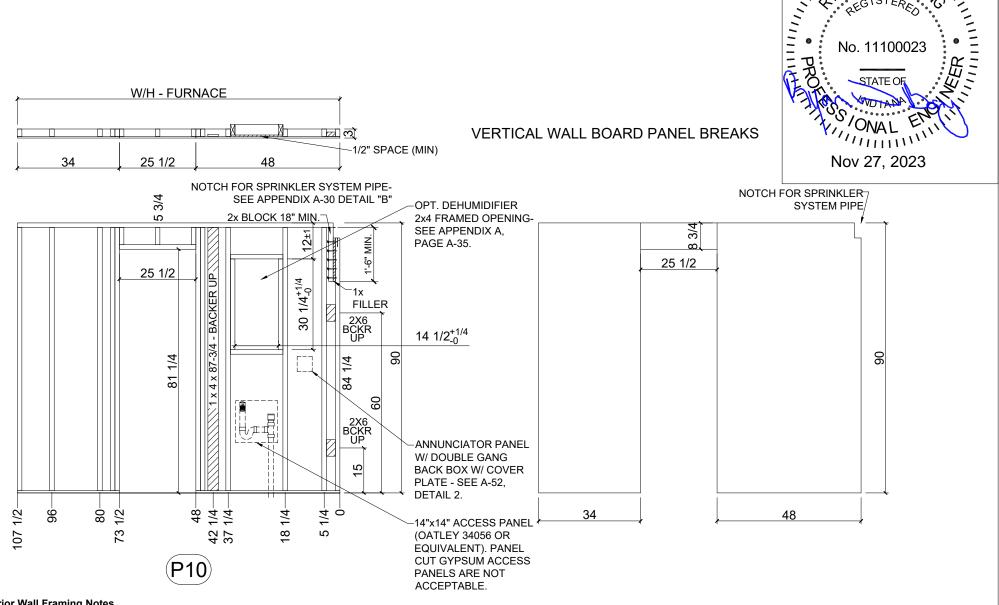
14' WIDE MHU (FURNACE)



Manufactured Housing Units Federal Emergency Management Agency

6/28/2019 3/8" = 1'-0"

14' WIDE MHU (FURNACE)



- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- Top plates to be 2 x 3 (unless noted) #2 SPF
- Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- Paint shall be any latex paint. See FEMA spec.
- For optional dehumidifier wall framing see Appendix A, A-35.

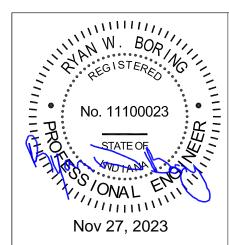
REV 11-15-23

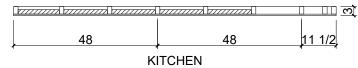
Manufactured Housing Units Federal Emergency Management Agency

INTERIOR WALLS

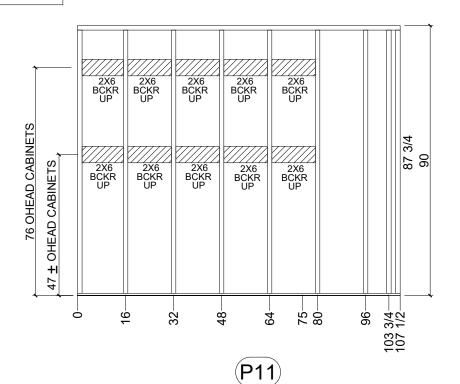
6/28/2019 3/8" = 1'-0"

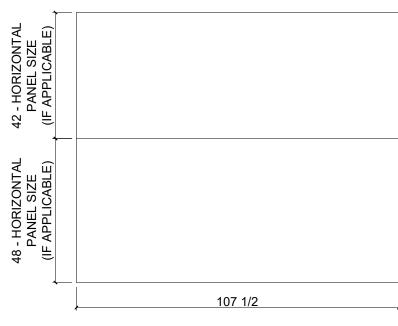
14' WIDE MHU (FURNACE)





VERTICAL WALL BOARD PANEL BREAKS





Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 11-15-23

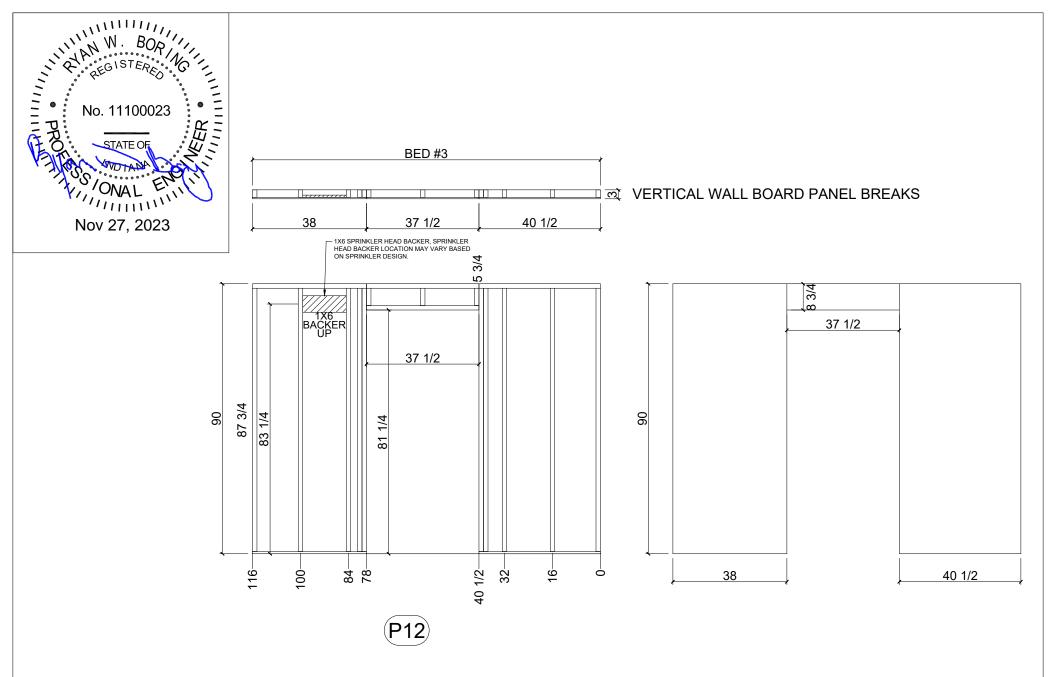
FEMA

Manufactured Housing Units Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 VEI

14' WIDE MHU (FURNACE)



- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 02-25-22

FEMA

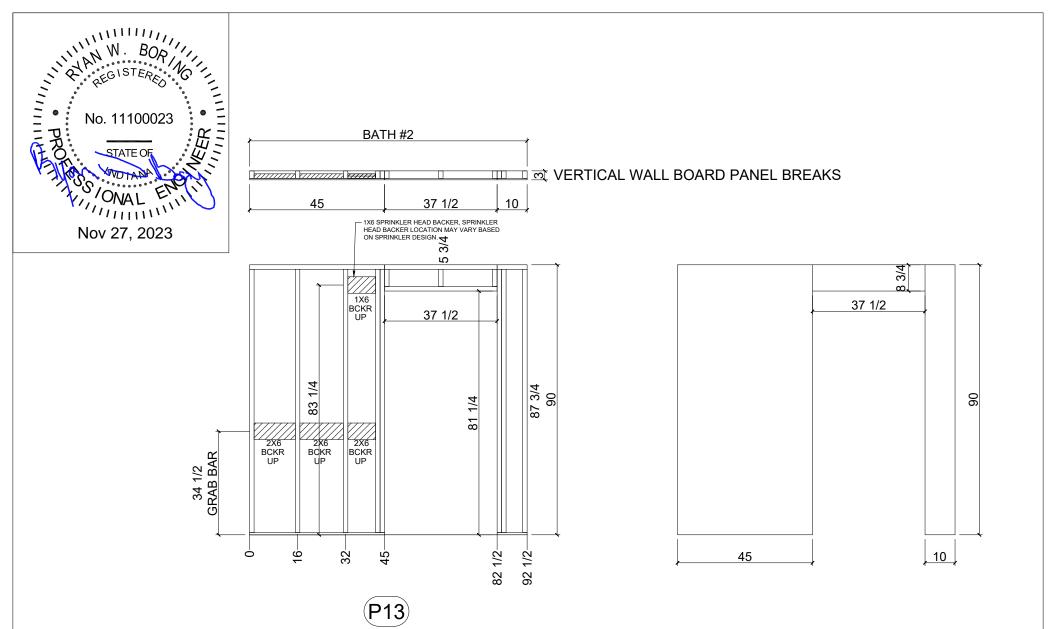
Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019

SCALE 3/8" = 1'-0"

14' WIDE MHU (FURNACE)



- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two
 gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 02-25-22

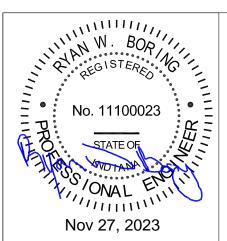
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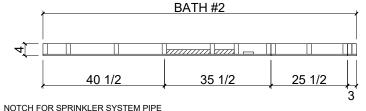
Manufactured Housing Units
Federal Emergency Management Agency

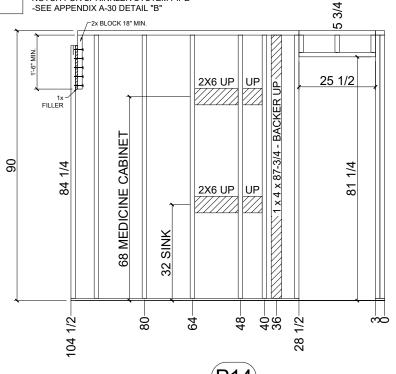
INTERIOR WALLS

6/28/2019
3/8" = 1'-0"

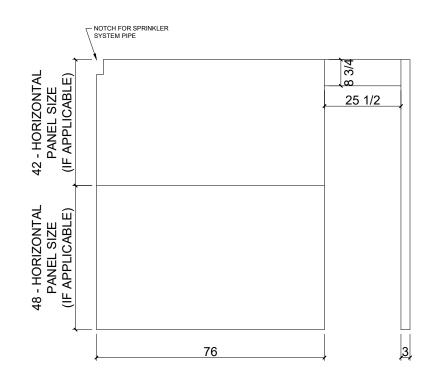
14' WIDE MHU (FURNACE)







VERTICAL WALL BOARD PANEL BREAKS



Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two
 gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 11-15-23

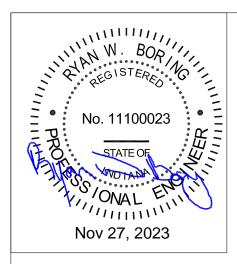
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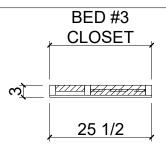
Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

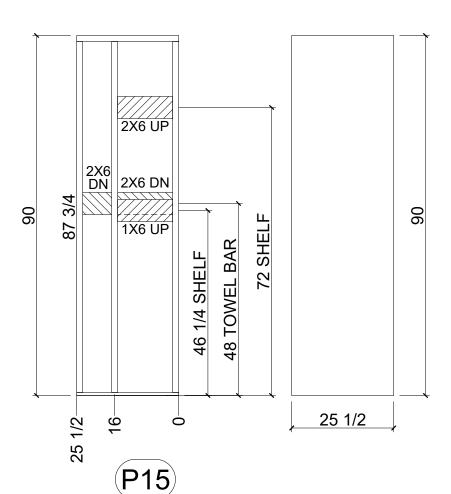
6/28/2019 VEI

14' WIDE MHU (FURNACE)





VERTICAL WALL BOARD PANEL BREAKS



Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two
 gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 11-29-21

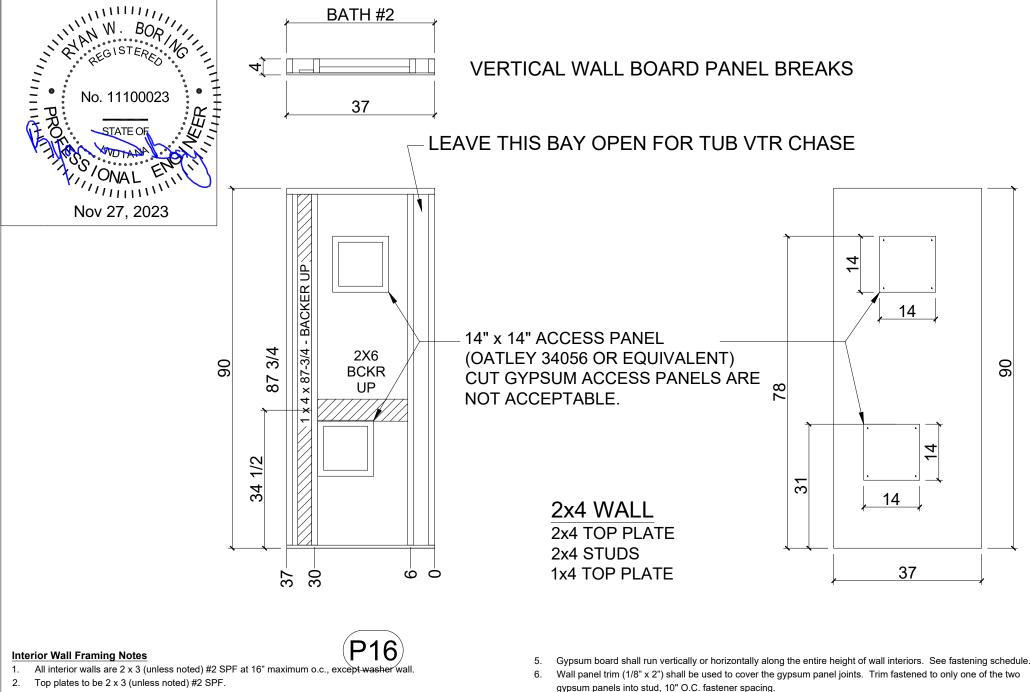
FEMA

Manufactured Housing Units
Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)



- Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

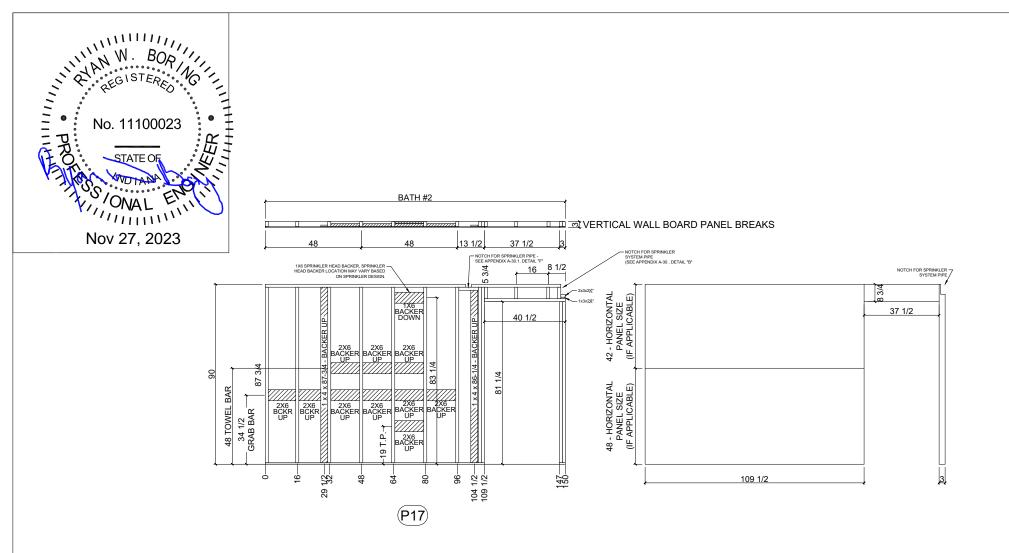
- gypsum panels into stud, 10" O.C. fastener spacing
- Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- Paint shall be any latex paint. See FEMA spec.

REV 11-29-21

Manufactured Housing Units Federal Emergency Management Agency

INTERIOR WALLS

6/28/2019 14' WIDE MHU (FURNACE) 1/2" = 1'-0"



Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- 7. Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 02-25-22

FEMA

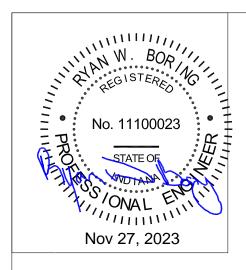
Manufactured Housing Units
Federal Emergency Management Agency

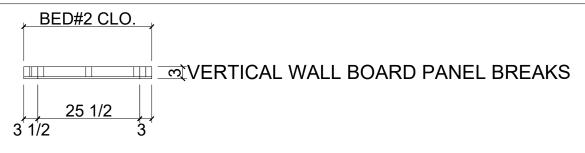
INTERIOR WALLS

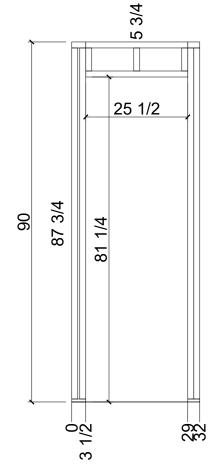
6/28/2019
1/4" = 1'-0"

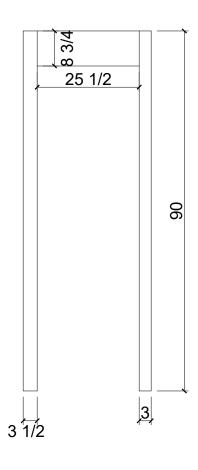
14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-16.17









(P18)

Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 6-18-21

FEMA

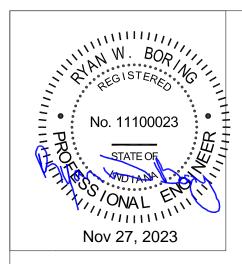
Manufactured Housing Units
Federal Emergency Management Agency

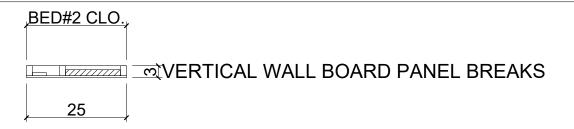
INTERIOR WALLS

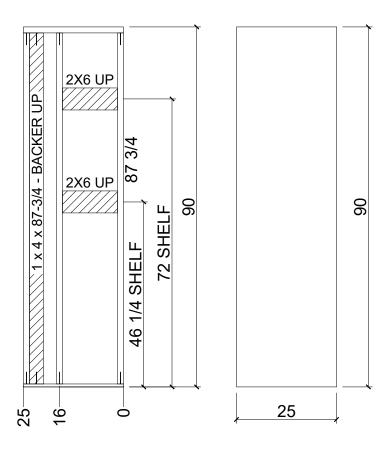
6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-16.18







Interior Wall Framing Notes

- 1. All interior walls are 2 x 3 (unless noted) #2 SPF at 16" maximum o.c., except washer wall.
- 2. Top plates to be 2 x 3 (unless noted) #2 SPF.
- 3. Bottom plates to be 1 x 3 SPF (unless noted).
- Wall interiors shall be faced with ½" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

- 5. Gypsum board shall run vertically or horizontally along the entire height of wall interiors. See fastening schedule.
- 6. Wall panel trim (1/8" x 2") shall be used to cover the gypsum panel joints. Trim fastened to only one of the two gypsum panels into stud, 10" O.C. fastener spacing.
- ". Walls shall be sanded as needed to assure a smooth finish (level 3 finish minimum)
- 8. Paint shall be any latex paint. See FEMA spec.

REV 6-18-21

FEMA

Manufactured Housing Units
Federal Emergency Management Agency

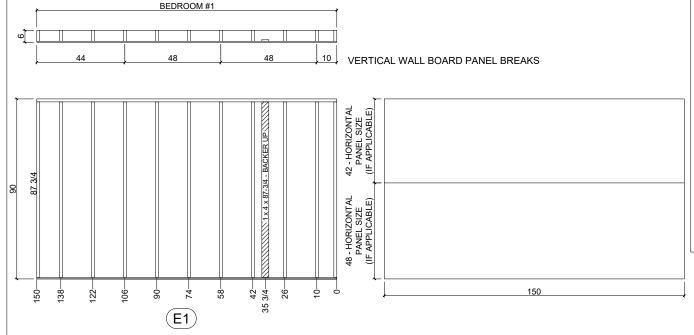
INTERIOR WALLS

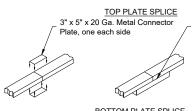
6/28/2019

1/2" = 1'-0"

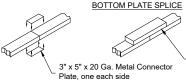
14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-16.19

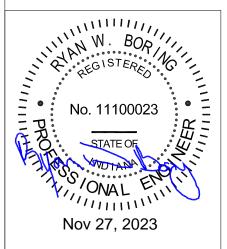




Min 2 x by top plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 77/16" x 15 Ga staples or (4) .131" nails each side of splice. Fasteners to have min. 1 inch penetration.



Min 1 x by bottom plate width by 10" splice block centered over splice, plus or minus 1 inch. Fastened with (6) - 7/16" x 15 Ga staples or (4). 131" nails each side of splice. Fasteners to have min. 1/2 inch penetration.



Wall Framing Notes

- 1. The exterior wall framing shall be 2 x 6 nominal #2 SPF at 16" o.c.
- 2. Wall framing shall be 7'-6" from floor to ceiling.
- 3. Sidewall top plates shall be single 2 x 6 nominal #2 SPF.
- 4. Sidewall bottom plate shall be single 1 x 6 nominal SPF.
- All major joints wall to wall, wall to ceiling, wall to floor shall be caulked or gasketed to prevent air infiltration.
- The wall insulation shall be kraft backed R-19 and will be installed without voids, gaps, or compression.
- 7/16" APA-rated 24/16 index oriented strand board (OSB) shall be attached to the wall studs.
- 8. The walls shall be painted with latex, low VOC paint.
- 9. Housewrap applied over exterior sheathing.
- All exterior penetrations (doors, vents, lights, outlets, etc.) shall be flashed with ice and water shield 12" wide around penetration.
- Wall interiors shall be faced with 1/2" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

FASTENING SCHEDULE - EXTERIOR WALLS					
DESCRIPTION	FASTENER	APPLICATION			
STUD TO PLATE	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	7 EACH 4 EACH			
BOTTOM PLATE TO FLOOR	0.131" X 3" NAIL or #8 x 3" WOOD SCREW	6" O.C. 6" O.C.			
TOP PLATE TO TRUSS	0.131" X 3" NAIL or #8 x 4" WOOD SCREW	3 EACH 3 EACH			
HEADER TO STUD	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	9 EACH PLY 6 EACH PLY			
SILL MEMBER (@ OPENING) TO STUD	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	6 EACH 4 EACH			
MULTIPLE STUDS (TO EACH OTHER)	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	12" O.C. 12" O.C.			
MULTIPLE FLAT HEADER MEMBERS - (2) ROWS OF FASTENERS 80% GLUE COVERAGE	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	6" O.C.			
CRIPPLES TO HEADER, SILL AND PLATES	15Ga. x 7/16" x 2-1/2" STAPLES or 0.131" X 3" NAIL	6" O.C. 4 EACH 3 EACH			
GYPSUM TO STUDS , 80% PVA GLUE	19Ga. x 3/16" x 1-1/4" STAPLES or DRYWALL SCREWS	6" Edges / 12" Field 6" Edges / 12" Field			
ALTERNATE GYPSUM TO STUDS 100% ONE PART URETHANE GLUE	19Ga. x 3/16" x 1-1/4" STAPLES or DRYWALL SCREWS	6" EDGES 6" EDGES			
EXTERIOR SIDING	AS PER TEST REPORT RE	QUIREMENTS			
LAYFLATS TO TOP/BOTTOM PLATE	15 Ga. x 7/16" x 2-1/2" STAPLES	2 EACH			
OSB TO STUDS	0.131" X 2" NAIL	6" Edges / 6" Field Unless Noted Elsewhere			
BACKERS TO STUD - BACKERS SHALL BE #3 SPF MIN. AND SIZE AS SHOWN ON	15Ga. x 7/16" x 2-1/2" STAPLES (END GRAIN ONLY)	6 EACH			
DRAWINGS.	OR .131" X 3" NAIL (END GRAIN OR TOED)	3 EACH			

REV 11-15-23

FEMA

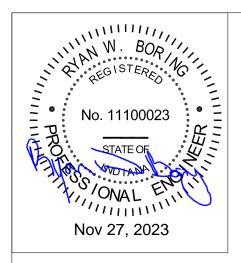
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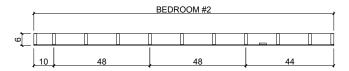
ENDWALL FRAMING & INTERIOR SHEATHING 6/28/2019

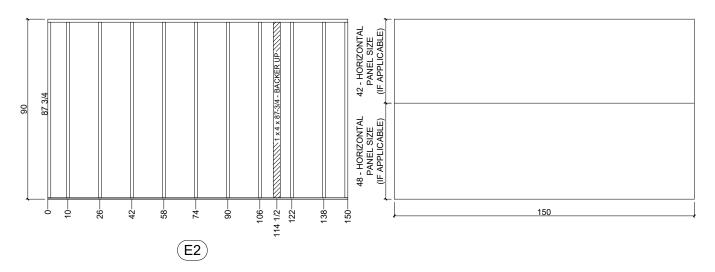
scale: 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-17.1







Wall Framing Notes

- 1. The exterior wall framing shall be 2 x 6 nominal #2 SPF at 16" o.c.
- 2. Wall framing shall be 7'-6" from floor to ceiling.
- 3. Sidewall top plates shall be single 2 x 6 nominal #2 SPF.
- 4. Sidewall bottom plate shall be single 1 x 6 nominal SPF.
- 5. All major joints wall to wall, wall to ceiling, wall to floor shall be caulked or gasketed to prevent air infiltration.
- 6. The wall insulation shall be kraft backed R-19 and will be installed without voids, gaps, or compression.
- 7. 7/16" APA-rated 24/16 index oriented strand board (OSB) shall be attached to the wall studs.
- 3. The walls shall be painted with latex, low VOC paint.
- 9. Housewrap applied over exterior sheathing.
- All exterior penetrations (doors, vents, lights, outlets, etc.) shall be flashed with ice and water shield 12" wide around penetration.
- Wall interiors shall be faced with 1/2" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.

REV 11-15-23

FEMA

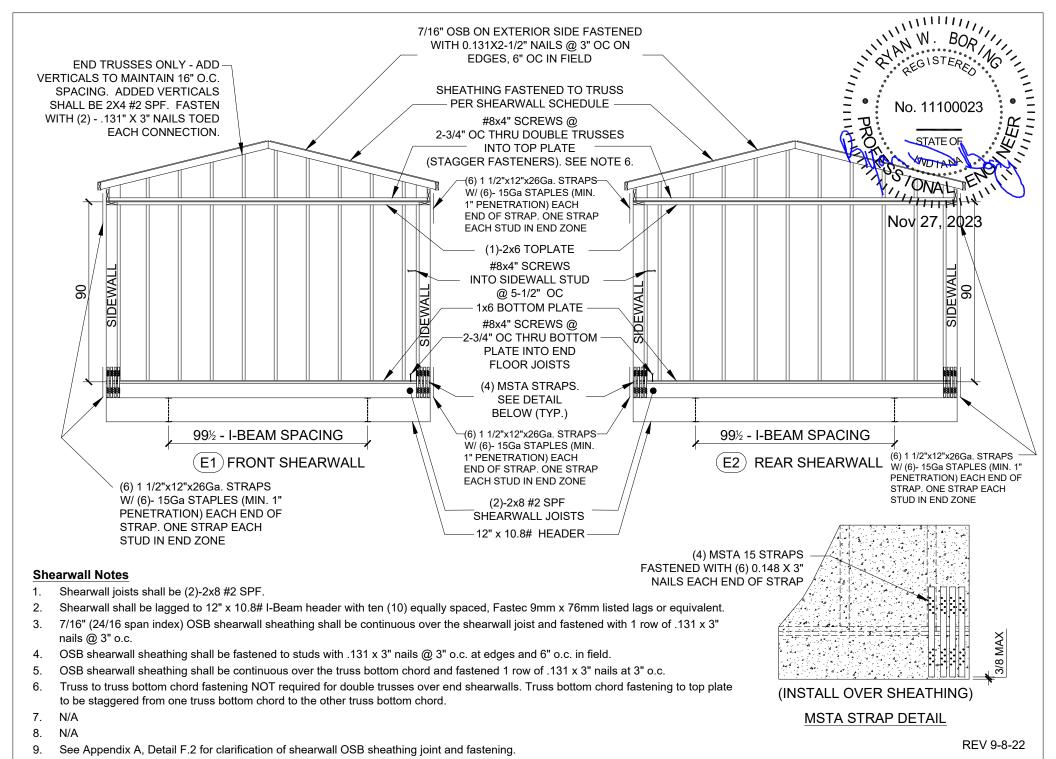
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ENDWALL FRAMING & INTERIOR SHEATHING

6/28/2019 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-17.2



FEMA

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SHEARWALL FRAMING AND EXTERIOR SHEATHING

6/28/2019 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-18.1



FEMA

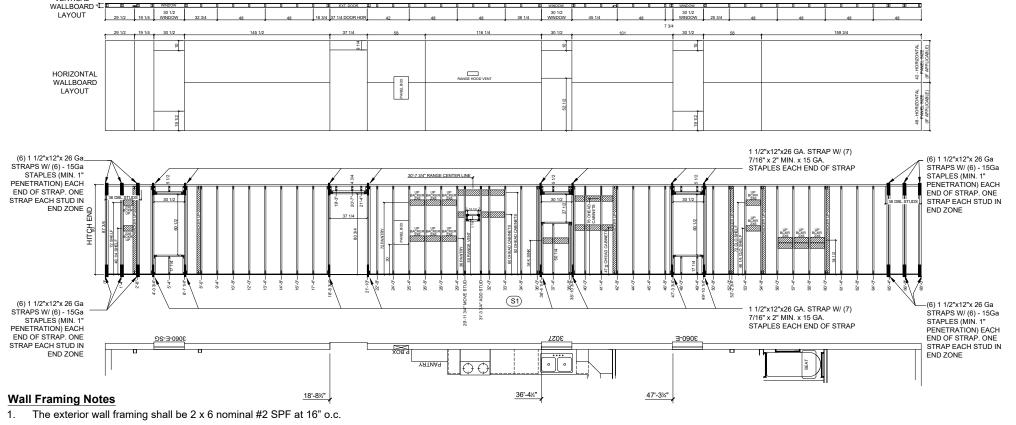
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Federal Emergency Management Agency

RESERVED

6/28/2019 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-18.2



Wall framing shall be 7'-6" from floor to ceiling.

VERTICAL

- 3. Sidewall top plates shall be single 2 x 6 nominal #2 SPF.
- 4. Sidewall bottom plate shall be single 1 x 6 nominal SPF.
- 5. All major joints wall to wall, wall to ceiling, wall to floor shall be caulked or gasketed to prevent air infiltration.
- 6. The wall insulation shall be kraft backed R-19 and will be installed without voids, gaps, or compression.
- 7/16" APA-rated 24/16 index oriented strand board (OSB) shall be attached to the wall studs.
- 8. The walls shall be painted with latex, low VOC paint.
- 9. Headers shall be (2) 2 x 6 #2 SPF flat or equal fastened together with 80% adhesive and 7/16 x 2 ½ x 15 GA staples or .131 x 3" pd nails, 2 rows @ 6" o.c.
- Housewrap applied over exterior sheathing.
- 11. All exterior penetrations (doors, vents, lights, outlets, etc.) shall be flashed with ice and water shield 12" wide around penetration.
- 12. OSB to lap floor and roof edge rails fastened to edge with .131 nails @ 4" o.c. (or 7/16 x 2 ½ x 15 GA staples at 2" o.c.).
- 13. Vertical tie-down connectors to be installed 2' from each end of home and spaced 5'-4" o.c. maximum. See 14F3-29.2.
- 14. Grab bar backers to be centered at grab bar mounting height.
- 15. Toilet paper holder backer to be centered at toilet paper holder mounting height.
- 16. Range hood vent through wall size and location may vary. Manufacturer to verify size and location from range hood vendor that will be used.
- 17. Gypsum to be jointed above all doors in line with jambs.
- Gypsum to be jointed above and below all windows in line with jambs.
- 19. Wall interiors shall be faced with 1/2" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.
- 20. Sheathing lap (2" min.) onto floor rim rail and roof edge rail.
- 21. Backers shall be #3 SPF min. and size as shown on drawings.

No. 11100023

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DRAWING NO.

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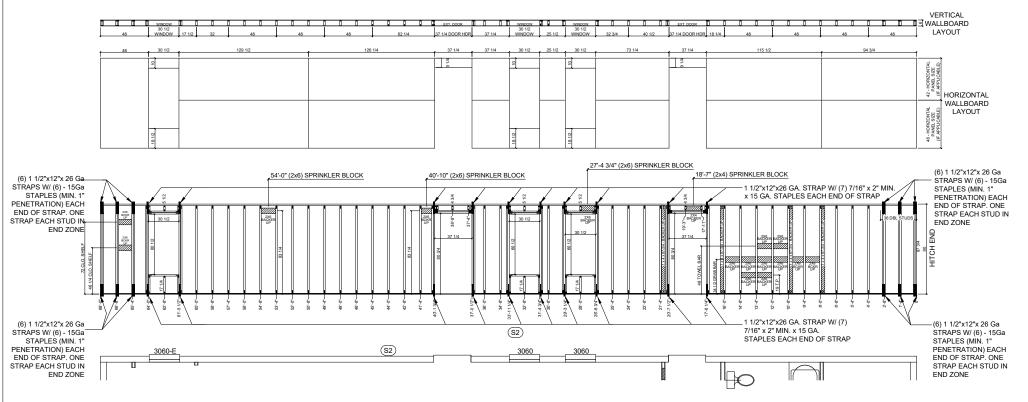
Manufactured Housing Units
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FRONT DOOR SIDEWALL

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

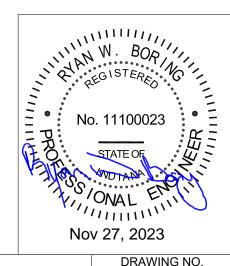
14F3-19



Wall Framing Notes

- 1. The exterior wall framing shall be 2 x 6 nominal #2 SPF at 16" o.c.
- 2. Wall framing shall be 7'-6" from floor to ceiling.
- 3. Sidewall top plates shall be single 2 x 6 nominal #2 SPF.
- 4. Sidewall bottom plate shall be single 1 x 6 nominal SPF.
- 5. All major joints wall to wall, wall to ceiling, wall to floor shall be caulked or gasketed to prevent air infiltration.
- 6. The wall insulation shall be kraft backed R-19 and will be installed without voids, gaps, or compression.
- 7/16" APA-rated 24/16 index oriented strand board (OSB) shall be attached to the wall studs.
- 8. The walls shall be painted with latex, low VOC paint.
- 9. Headers shall be (2) 2 x 6 #2 SPF flat or equal fastened together with 80% adhesive and 7/16 x 2 ½ x 15 GA staples or .131 x 3" pd nails, 2 rows @ 6" o.c.
- Housewrap applied over exterior sheathing.
- 11. All exterior penetrations (doors, vents, lights, outlets, etc.) shall be flashed with ice and water shield 12" wide around penetration.
- 12. OSB to lap floor and roof edge rails fastened to edge with .131 nails @ 4" o.c. (or 7/16 x 2 ½ x 15 GA staples at 2" o.c.).
- 13. Vertical tie-down connectors to be installed 2' from each end of home and spaced 5'-4" o.c. maximum. See 14F3-29.2.
- 14. Grab bar backers to be centered at grab bar mounting height.
- 15. Toilet paper holder backer to be centered at toilet paper holder mounting height.
- 16. Sprinkler head backer location may very based on sprinkler design.
- 17. Gypsum to be jointed above all doors in line with jambs.
- 18. Gypsum to be jointed above and below all windows in line with jambs.
- 19. Wall interiors shall be faced with 1/2" Gold Bond XP gypsum board with paint or equivalent installed per ASTM C840 and GA-216.
- 20. Sheathing lap (2" min.) onto floor rim rail and roof edge rail.
- 21. Backers shall be #3 SPF min. and size as shown on drawings.

REV 11-15-23



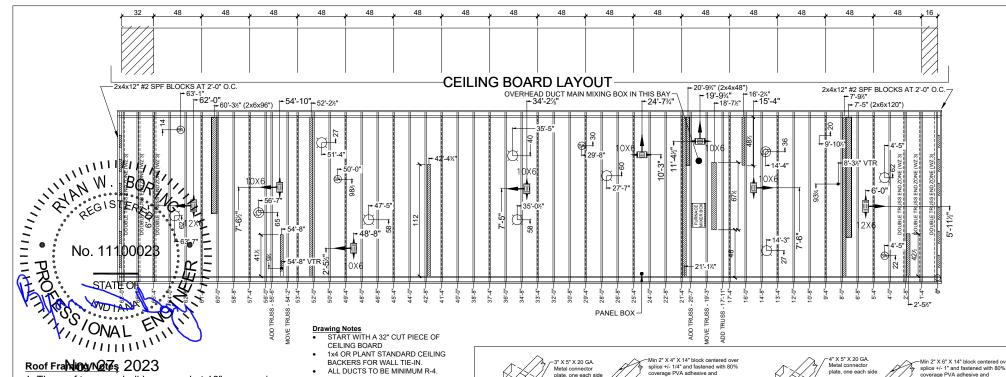
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Federal Emergency Management Agency

BACK DOOR SIDEWALL

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

14F3-20



Roof Francing/N2t7s 2023

- 1. The roof trusses shall be spaced at 16" o.c. maximum.
- 2. Overall shipping width shall not exceed 14'-0".
- 3. The roof pitch shall be nominal 3:12.
- 4. The attic insulation shall be R-38 blown insulation.
- 5. The roof sheathing shall be at least 7/16" structurally rated OSB with 24/16 index minimum span rating.
- 6. Roof felt shall be 2 layers of 15# felt or 1 layer of 30# felt or equivalent synthetic underlayment.
- 7. The roof covering shall be cemented to the roof decking with 6" wide strip cement, around the perimeter.
- 8. Ice and water shield, per ASTM D1970 to be self-adhering rubberized asphalt 40 mils minimum thick shall be installed (36" width from eaves).
- 9. The roof shall have a light or white colored composition 240# architectural style shingle.
- 10. The roof shall have Cor-A-Vent V-600 ridge vents or equivalent.
- 11. The roof sheathing shall span at least 2 truss bays.
- 12. 24" x 24" ice and water shield shall be installed around all roof penetrations.
- 13. All roof penetrations shall be capped with a galvanized or aluminum metal cap.
- 14. Foam baffles designed for 16" o.c. truss spacing to be used to maintain 1" air gap between the roof decking and insulation.
- 15. All framing members to be #2 SPF or equal.
- 16. 3" x 26 GA sheet metal strap (per N370C) at panel edges. See Roof Sheathing Layout for location. Fasten with 2 rows of 7/16" x 1" x 16 GA staples @ 1.7" o.c. (one row each side of panel seam).
- 17. In place of sheet metal straps, block roof decking panel edges 10 truss bays (13 ft) from gable end. Fasten roof sheathing to blocking in this area with .131 nails @ 4" o.c. edge/10" o.c. field into each truss/2 1/2" o.c. boundary. Blocks shall be 2x4 stud grade SPF min. Fasten thru truss top chord to block with 2-\(^1_{16}\)"x2 \(^1_{2}\)"x15 ga. staples each end of block. Staples may be toed.
- 18. Foam nail polyurethane structural foam adhesive, or equivalent, to be installed per dead load test fastening requirements.
- 19. Roof trusses must be aligned with studs below.

FASTENING SCHEDULE - ROOF DESCRIPTION FASTENER APPLICATION Top plate to truss. 0.131 x 3" Nail OR #8 x 4" screw 3 each Sheathing to trusses (for optional blocked diaphragm see Note 17.) Blocking to truss 7/16"C x 2-1/2"L x 15Ga staple 2 each at each end. Gypsum ceiling to truss Foam adhesive (as per installation instructions.) Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed. Strap to edge rail						
Top plate to truss. O.131 x 3" Nail 3 each OR #8 x 4" screw 3 each Sheathing to trusses (for optional blocked diaphragm see Note 17.) Blocking to truss 7/16"C x 2-1/2"L x 15Ga staple 2 each at each end. Gypsum ceiling to truss Foam adhesive (as per installation instructions.) Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	FAST	ENING SCHEDULE - ROOF				
OR #8 x 4" screw Sheathing to trusses (for optional blocked diaphragm see Note 17.) Blocking to truss 7/16"C x 2-1/2"L x 15Ga staple 2 each at each end. Gypsum ceiling to truss Foam adhesive (as per installation instructions.) Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	DESCRIPTION	FASTENER	APPLICATION			
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see Note 17.) Blocking to truss 7/16"C x 2-1/2"L x 15Ga staple 2 each at each end. Gypsum ceiling to truss Foam adhesive (as per installation instructions.) Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	Sheathing to trusses		4"o.c. edges			
Gypsum ceiling to truss Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	1, 1	0.131 x 2" nail	,			
Layflat to Gypsum ceiling - Lay flats shall be #3 SPF min. and size as shown on drawings. Fascia to truss (3) each, 7/16"C x 2-1/2"L x 15Ga. staples through fascia Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	Blocking to truss	rng to truss Foam adhesive (as per installation instructions.) psum ceiling - Lay #3 SPF min. and				
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Double trusses 7/16"C x 2-1/2"L x 15Ga. staples or .131 x 3" nail, 8" o.c. Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	flats shall be #3 SPF min. and					
Edge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nails Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	Fascia to truss	(3) each, 7/16"C x 2-1/2"L x 15	Ga. staples through fascia			
Edge rail to top plate 0.131 x 3-1/2" nails or #10 x 4" screws @ 12" o.c. toed.	Double trusses	7/16"C x 2-1/2"L x 15Ga. staple	es or .131 x 3" nail, 8" o.c.			
	Edge rail to truss	ge rail to truss (8) 7/16"C x 2-1/2"L x 15Ga. staples or (5) .131 x 3" nail				
Strap to edge rail See sidewall drawings for type and quantity of fasteners	Edge rail to top plate	0.131 x 3-1/2" nails or #10 x 4"	screws @ 12" o.c. toed.			
	Strap to edge rail	Strap to edge rail See sidewall drawings for type and quantity of fasteners				

REV 11-15-23

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ROOF FRAMING LAYOUT

6/28/2019 1/8" = 1'-0"

verage PVA adhesive and

FACIA SPLICE

14-.131x3" nails each side of splice

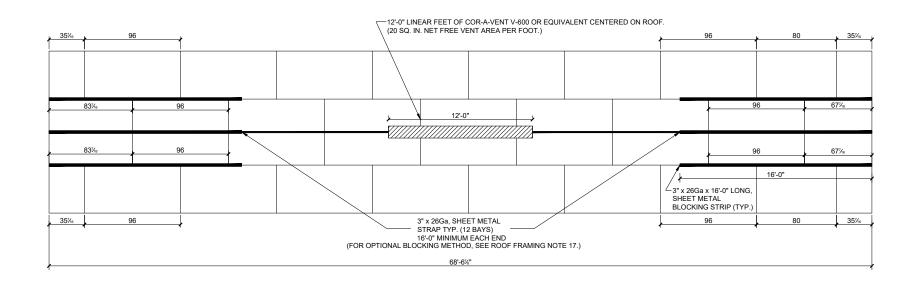
14' WIDE MHU (FURNACE)

14F3-21

DRAWING NO.

23-.131x3" nails each side of splice

EDGE RAIL SPLICE



[[[]] - .

ATTIC RIDGE VENT (INSTALL PER MANUFACTURER'S INSTALLATION INSTRUCTIONS

Roof Edge Detail Notes

- The roof sheathing shall be at least 7/16" structurally rated OSb with 24/16 index minimum span rating.
- Decking cuts include endwall overhangs.
- Use roof decking off-fall for roof wind diverters and vinyl siding.
- 4. H-Clips shall be used at all joints between trusses

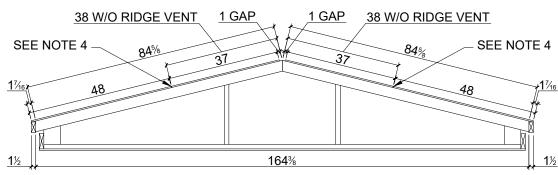
No. 11100023

STATE OF

WOTAN

Nov 27, 2023

Note: Roof decking cut back only at ridge vent area.



GAP DETAIL - ROOF DECKING AT RIDGE VENT LOCATION SCALE 3/8" = 1'

REV 11-29-21

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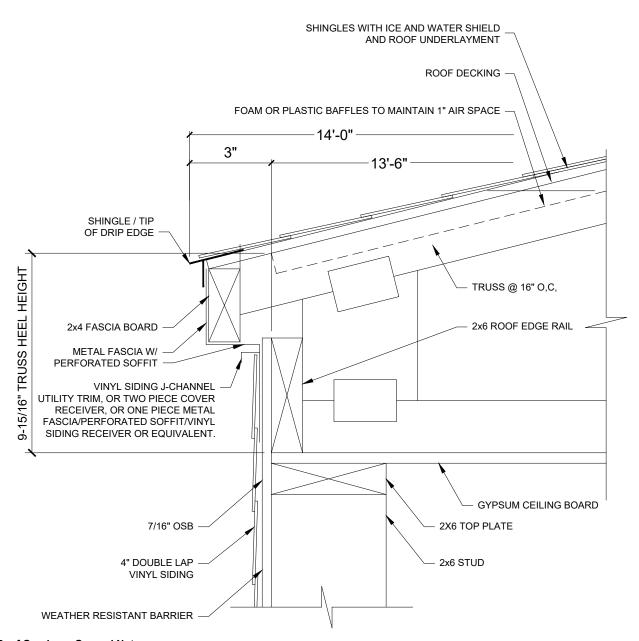
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ROOF SHEATHING LAYOUT

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. **14F3-22**



7/16" OSB STRUCTURALLY **RATED 24/16** SPAN INDEX 3 2X4 #2 SPF FASCIA BOARD. **FASTEN TO BLOCKING WITH** (6) 7/16"X2 1/2"X 15GA STAPLES. **TRUSS** 2X4X12" #2 SPF TOP BLOCKS AT 2'-0" CHORD O.C. FASTEN TO MIN. 2X3 TRUSS TOP CHORD WITH (6) **DOUBLE** 7/16"X2 1/2"X **TRUSSES** 15GA STAPLES. (WIND ZONE 3) 7/16" OSB **SHEATHING**

Note:

Fasteners to be a minimum of ½" to a maximum of 1" from the top or bottom of the truss top chord or 2x4 fascia. Fasteners to be staggered top and bottom.

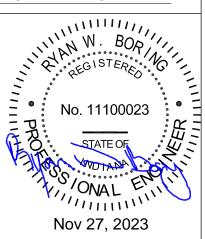
GABLE ENDWALL OVERHANG DETAIL

Roof Overhang General Notes

- The roof trusses shall be spaced at 16" O.C. with a 3" overhang. Overall shipping width shall not exceed 14 feet.
- The roof pitch shall be nominal 3:12.
- The attic insulation shall be R-38 blown.
- Foam baffles designed for 16" o.c. truss spacing to be used to maintain 1" air gap between the roof decking and insulation.
- Perforated soffit at eave shall provide the free air area required by 3280.504(d)(1)(i), (115 square inches per side).

R Value per inch is a minimum of 2.81.

REV 11-29-21



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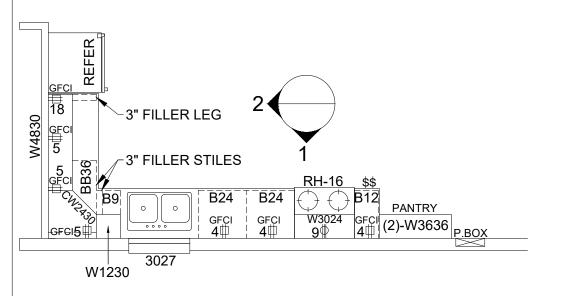
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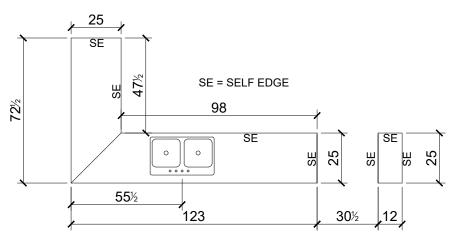
ROOF OVERHANG DETAIL

6/28/2019 1/2" = 1'-0"

14' WIDE MHU (FURNACE)

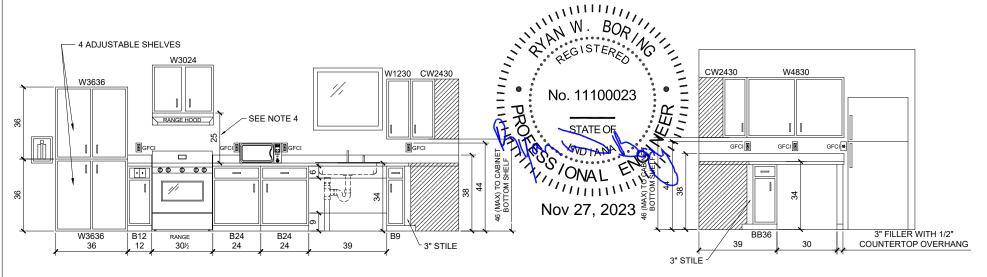
DRAWING NO. 14F3-23





KITCHEN CABINET LAYOUT - 1/4" = 1'-0"

KITCHEN COUNTERTOP DETAILS - 1/4" = 1'-0"



"1" - KITCHEN CABINET ELEVATION - 1/4" = 1'-0"

"2" - KITCHEN CABINET ELEVATION - 1/4" = 1'-0"

Notes

- 1. See appendix A-4 for details of access panel.
- 2. Access panel clearances shall conform to UFAS 4.24.3.
- 3. Cabinets shall be fastened per Industry Standard.
- 4. The vertical clearance from the bottom of the overhead cabinet over the range to the cooking top of the range, not the countertop shall be 25".

REV 11-15-23

FEMA

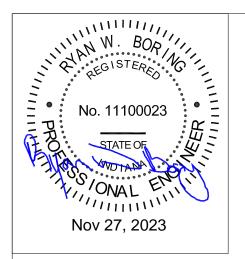
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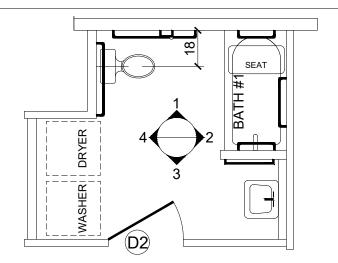
KITCHEN ELEVATIONS

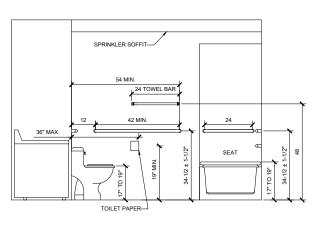
6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

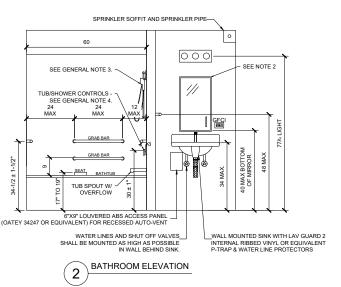
DRAWING NO. 14F3-24.1

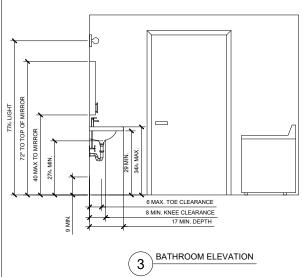


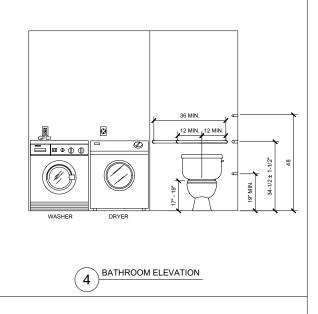




1 BATHROOM ELEVATION







General Notes

- 1. The diameter of a grab bar shall be 1-1/4" to 1-1/2" and the space between the grab bar and wall shall be 1-1/2".
- 2. Broan NuTone medicine cabinet model 260P26CH or equivalent.
- 3. Shower wand and vertical bar to be centered in tub/shower.
- Controls to be offset to entry side of tub/shower (UFAS figure 34). Approximately 8" plus/minus 2" from the edge of the tub/shower.

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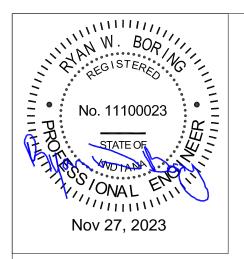
Manufactured Housing Units
Federal Emergency Management Agency

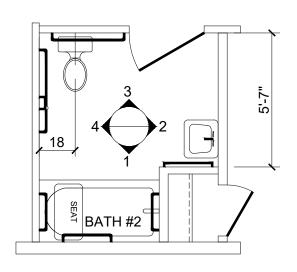
BATHROOM #1 ELEVATIONS

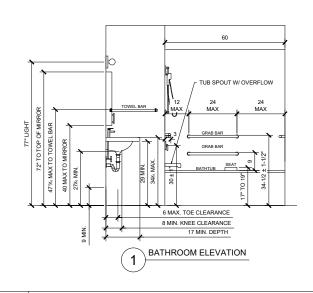
6/28/2019 1/4" = 1'-0"

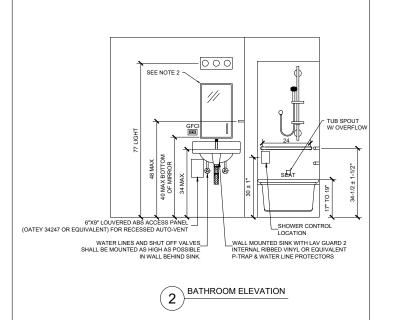
14' WIDE MHU (FURNACE)

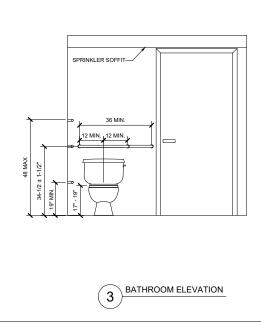
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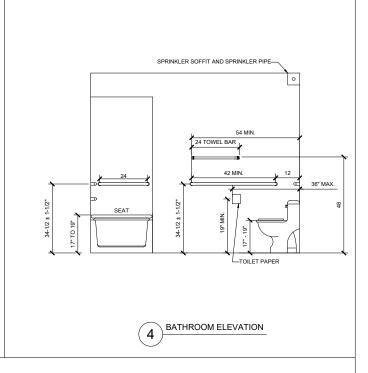












General Notes

- 1. The diameter of a grab bar shall be 1-1/4" to 1-1/2" and the space between the grab bar and wall shall be 1-1/2".
- 2. Broan NuTone medicine cabinet model 260P26CH or equivalent.

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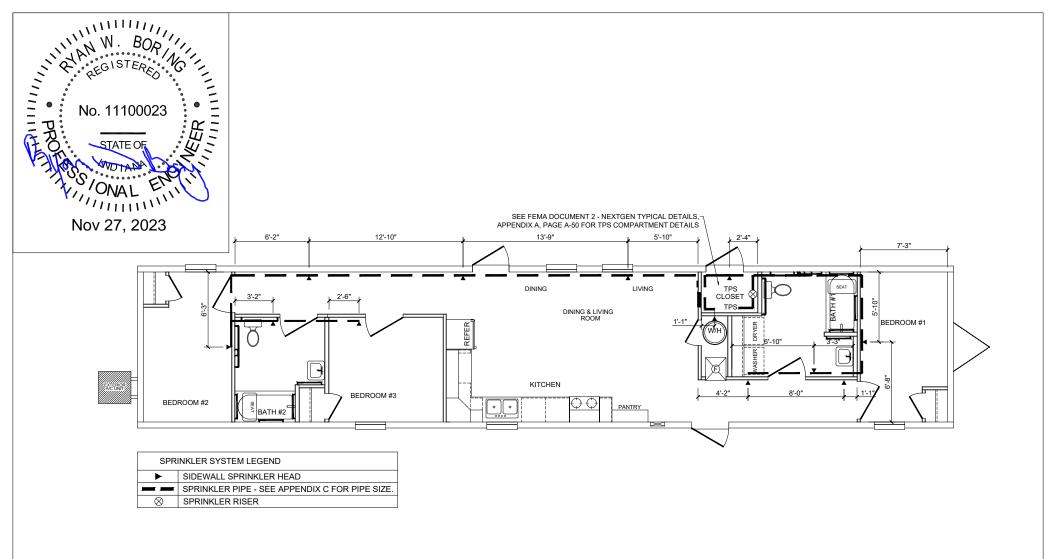
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BATHROOM #2 ELEVATIONS

6/28/2019 1/4" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-24.3



Sprinkler Notes:

1. For sprinkler system installation and TPS installation see FEMA Document 2 - NextGen typical details, Appendix A & Appendix C.

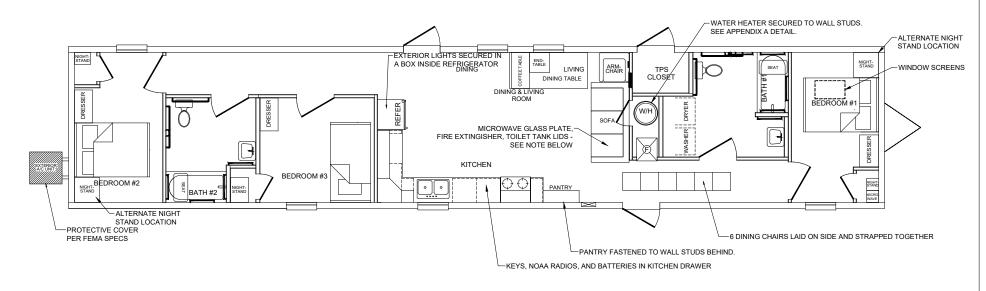
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DRAWING NO. 14F3-25.2



14' Wide - Ship Loose Plan General Notes

Sofa Place against the interior wall.

Microwave glass plate and fire extinguisher to be placed under cushions OR when cushions are not removable secured within the MHU where they will not

cause damage during transportation.

Coffee & end table Turn upside down and place in the dining table.

Dining table Laid upside down on the floor against the sidewall.

Dining table chairs Chairs to be laid on their side in the hallway and strapped together.

Kitchen cabinets All upper and lower cabinets to be held shut with rubber bands around door pulls.

Range / Oven Secure to the floor and installed anti-tip bracket provided by the manufacturer.

Refrigerator Secure to the floor and wall stud at top rear. Refrigerator is be unplugged.

Dresser Fasten to wall studs with 2 - #8 x 3" screws. Drawers secured with plastic banding.

Night Stand Turn upside down and place in closet or alternate location shown on layout.

Microwave Place in the bedroom closet.

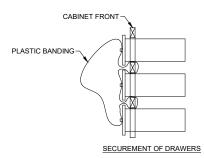
Window Screens Place under Bedroom #1 Bed.

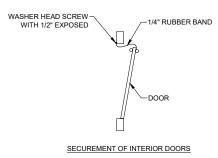
Bunk Bed Fasten to wall with (2) - #8 x 3" screws.

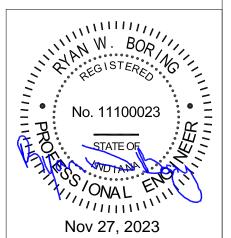
Pantry Shelves Place all at bottom of pantry

Toilet Tank Lids Place in sofa under cushions OR when cushions are not removable secured

within the MHU where they will not cause damage during transportation.







REV 9-20-21

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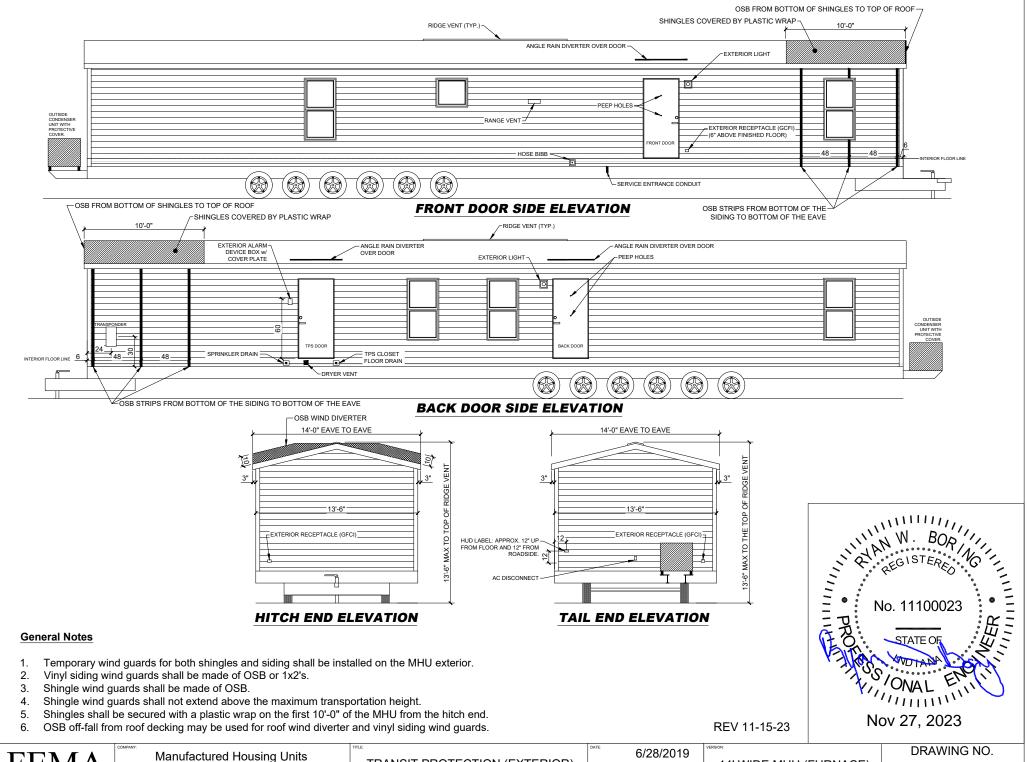
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SHIP LOOSE LAYOUT

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-26



Federal Emergency Management Agency

TRANSIT PROTECTION (EXTERIOR)

1/8" = 1'-0"

14' WIDE MHU (FURNACE)

14F3-27



FEMA

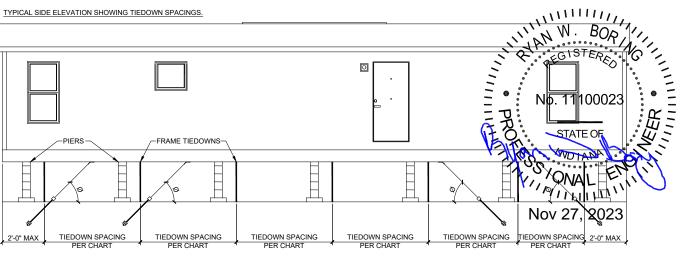
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Federal Emergency Management Agency

RESERVED

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-28



STRAP

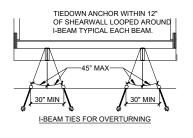
ANGLE

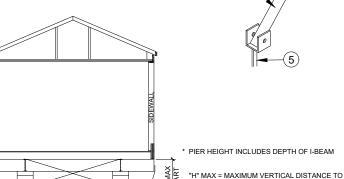
(3)

DIAGONAL TIE POINT OF LOAD.

Tiedowns are based on roof diaphragm spanning the entire length of the unit (68'-0" Max) (i.e. Based on uplift and load into floor diaphragm only).

Therefore tiedowns are required at each end for end shearwall overturning and lateral forces as follows





ANCHOR ANGLE TYPICAL CROSS SECTION SHOWING TIEDOWNS

ATTACHMENT DETAIL

- TYPICAL LONGITUDINAL I-BEAM
- FACTORY INSTALLED LONGITUDINAL TIEDOWN BRACKET TIEDOWN STRAP
- BANDING SEAL
- GROUND ANCHOR INSTALLED TO FULL DEPTH OF ANCHOR HEAD

LONGITUDINAL TIEDOWN BRACKET INSTALLED AT FACTORY, CERTIFIED AND INSTALLED FOR 3150# WORKING LOAD CAPACITY.

SWIVEL TYPE BRACKET SITE INSTALLED AND PROVIDED BY OTHERS W/ 5/8" GRADE 5 BOLT

STRAP PROTECTION AT SHARP EDGES MAY BE ACCOMPLISHED WITH A PIECE OF HURRICANE STRAPPING LOOPED IN SLOT BEFORE THE TIE DOWN STRAP IS INSERTED

NOTES

- VERTICAL TIES ARE REQUIRED IN ADDITION TO FRAME TIEDOWNS
- VERTICAL TIES MAYBE SECURED TO THE SAME GROUND ANCHOR AS THE FRAME TIEDOWNS WHEN DOUBLE HEADED ANCHOR IS CAPABLE OF RESISTING COMBINED LOADING.
- FRAME TIEDOWNS AND ANCHORS ARE NOT SUPPLIED BY FEMA.
- VERTICAL TIE STRAPS ARE NOT SUPPLIED BY FEMA ANCHORS AND END TREATMENTS ARE TO BE SUPPLIED BY OTHERS.
- GROUND ANCHORS AND FRAME TIES SHALL BE CAPABLE OF RESISTANCE AN ULTIMATE TENSION LOAD OF 4,725# AND ARE TO BE INSTALLED PER THE MANUFACTURER'S INSTALLATION INSTRUCTIONS, BUT ARE NOT TO EXTEND BEYOND THE SIDE-WALL OF THE HOME.
- STEEL ANCHORING EQUIPMENT EXPOSED TO THE WEATHER SHALL BE PROTECTED WITH AT LEAST 0.30OZ OF ZINC PER SQUARE FOOT OF STEEL.
- DESIGN BASED ON 99-1/2" I-BEAM SPACING AND A MAXIMUM SIDEWALL HEIGHT OF 7'-6".
- LONGITUDINAL TIES ARE INSTALLED AT BOTTOM OF I-BEAMS IN ACCORDANCE WITH THE TABLE AND NOTES 4, 6, AND 7.
- ANCHORS SHALL BE CERTIFIED FOR THESE CONDITIONS BY A PROFESSIONAL ENGINEER, ARCHITECT, OR A NATIONALLY RECOGNIZED TESTING LABORATORY AS TO THEIR RESISTANCE. BASED ON THE INSTALLED ANGLE OF DIAGONAL TIE AND/OR VERTICAL TIE LOADING AND ANGLE OF ANCHOR INSTALLATION AND TYPE OF SOIL IN WHICH ANCHOR IS TO BE INSTALLED.
- GROUND ANCHORS SHALL BE IMBEDDED BELOW THE FROST LINE AND BE AT LEAST 12" ABOVE THE WATER TABLE.
- GROUND ANCHORS SHALL BE INSTALLED TO THEIR FULL DEPTH AND STABILIZER PLATES SHALL BE INSTALLED TO PROVIDE ADDED RESISTANCE TO OVER TURNING OR SLIDING FORCES.
- ANCHORING EQUIPMENT SHALL BE CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER OR ARCHITECT TO RESIST THE SPECIFIED FORCES IN ACCORDANCE WITH TESTING PROCEDURES IN ASTM STANDARD SPECIFICATION D3593-97. STANDARDS SPECIFICATION FOR STRAPPING FLAT STEEL AND SEALS.
- 13. STRAPPING TO BY TYPE 1, FINISH B, GRADE 1 STEEL STRAPPING 1-1/4" WIDE AND .035 INCHES IN THICKNESS, CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER OR ARCHITECT AS CONFORMING WITH ASTM STANDARD SPECIFICATION D3953-97 STANDARD SPECIFICATION FOR STRAPPING STEEL AND SEALS.

FRAME TIEDOWN SPACING CHART (SEE NOTE 10)						
FLOOR WIDTH	TH ROOF SLOPE EAVE WIND ZONE 3					
	MAXIMUM	OVERHANG	SPACING	"H" MAX	ANCHOR ANGLE	
162"	2.95 / 12	3" MAX	5'-4"	57"	24.6°	
					•	

LONGITUDINAL TIEDOWN QUANTITY CHART						
		WIND ZONE 3				
FLOOR WIDTH	ROOF SLOPE MAXIMUM	QUANTITY MIN. EACH END OF EACH SECTION	MINIMUM ANCHOR ANGLE Ø	MAXIMUM ANCHOR ANGLE Ø		
162"	2.95 / 12	4	28.2°	45.0°		

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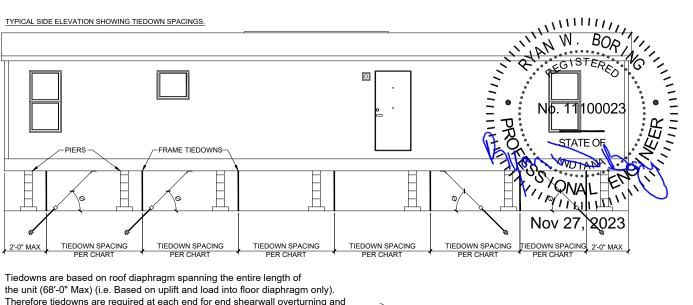
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TIEDOWN SYSTEM

6/28/2019 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-29.1



ATTACHMENT DETAIL

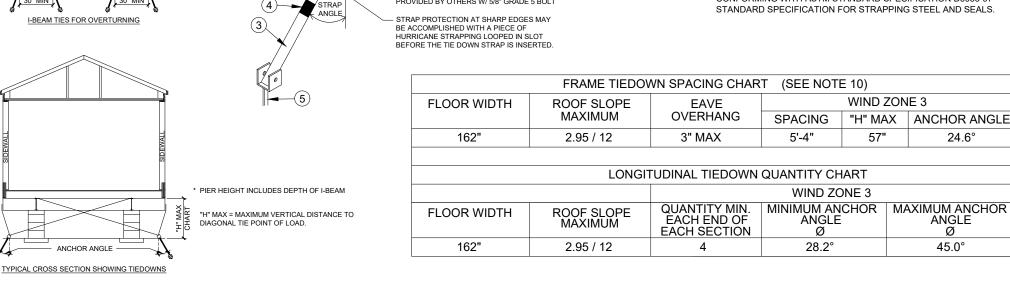
- TYPICAL LONGITUDINAL I-BEAM
- FACTORY INSTALLED LONGITUDINAL TIEDOWN BRACKET
- TIEDOWN STRAP
- 4. BANDING SEAL
- GROUND ANCHOR INSTALLED TO FULL DEPTH OF ANCHOR HEAD

LONGITUDINAL TIEDOWN BRACKET INSTALLED AT FACTORY, CERTIFIED AND INSTALLED FOR 3150# WORKING LOAD CAPACITY.

SWIVEL TYPE BRACKET SITE INSTALLED AND PROVIDED BY OTHERS W/ 5/8" GRADE 5 BOLT

NOTES

- VERTICAL TIES ARE REQUIRED IN ADDITION TO FRAME TIEDOWNS
- VERTICAL TIES MAYBE SECURED TO THE SAME GROUND ANCHOR AS THE FRAME TIEDOWNS WHEN DOUBLE HEADED ANCHOR IS CAPABLE OF RESISTING COMBINED LOADING.
- 3. FRAME TIEDOWNS AND ANCHORS ARE NOT SUPPLIED BY FEMA.
- VERTICAL TIE STRAPS ARE NOT SUPPLIED BY FEMA ANCHORS AND END TREATMENTS ARE TO BE SUPPLIED BY OTHERS.
- GROUND ANCHORS AND FRAME TIES SHALL BE CAPABLE OF RESISTANCE AN ULTIMATE TENSION LOAD OF 4,725# AND ARE TO BE INSTALLED PER THE MANUFACTURER'S INSTALLATION INSTRUCTIONS, BUT ARE NOT TO EXTEND BEYOND THE SIDE-WALL OF THE HOME.
- STEEL ANCHORING EQUIPMENT EXPOSED TO THE WEATHER SHALL BE PROTECTED WITH AT LEAST 0.300Z OF ZINC PER SQUARE FOOT OF STEEL.
- DESIGN BASED ON 95-1/2" I-BEAM SPACING AND A MAXIMUM SIDEWALL HEIGHT OF 7'-6".
- LONGITUDINAL TIES ARE INSTALLED AT BOTTOM OF I-BEAMS IN ACCORDANCE WITH THE TABLE AND NOTES 4, 6, AND 7.
- 9. ANCHORS SHALL BE CERTIFIED FOR THESE CONDITIONS BY A PROFESSIONAL ENGINEER, ARCHITECT, OR A NATIONALLY RECOGNIZED TESTING LABORATORY AS TO THEIR RESISTANCE, BASED ON THE INSTALLED ANGLE OF DIAGONAL TIE AND/OR VERTICAL TIE LOADING AND ANGLE OF ANCHOR INSTALLATION AND TYPE OF SOIL IN WHICH ANCHOR IS TO BE INSTALLED.
- GROUND ANCHORS SHALL BE IMBEDDED BELOW THE FROST LINE AND BE AT LEAST 12" ABOVE THE WATER TABLE.
- GROUND ANCHORS SHALL BE INSTALLED TO THEIR FULL DEPTH AND STABILIZER PLATES SHALL BE INSTALLED TO PROVIDE ADDED RESISTANCE TO OVER TURNING OR SLIDING FORCES.
- ANCHORING EQUIPMENT SHALL BE CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER OR ARCHITECT TO RESIST THE SPECIFIED FORCES IN ACCORDANCE WITH TESTING PROCEDURES IN ASTM STANDARD SPECIFICATION D3593-97. STANDARDS SPECIFICATION FOR STRAPPING FLAT STEEL AND SEALS.
- 13. STRAPPING TO BY TYPE 1, FINISH B, GRADE 1 STEEL STRAPPING 1-1/4" WIDE AND .035 INCHES IN THICKNESS, CERTIFIED BY A REGISTERED PROFESSIONAL ENGINEER OR ARCHITECT AS CONFORMING WITH ASTM STANDARD SPECIFICATION D3953-97 STANDARD SPECIFICATION FOR STRAPPING STEEL AND SEALS.



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lateral forces as follows.

TIEDOWN ANCHOR WITHIN 12"

I-REAM TYPICAL EACH BEAM

OF SHEARWALL LOOPED AROUND

30" MIN

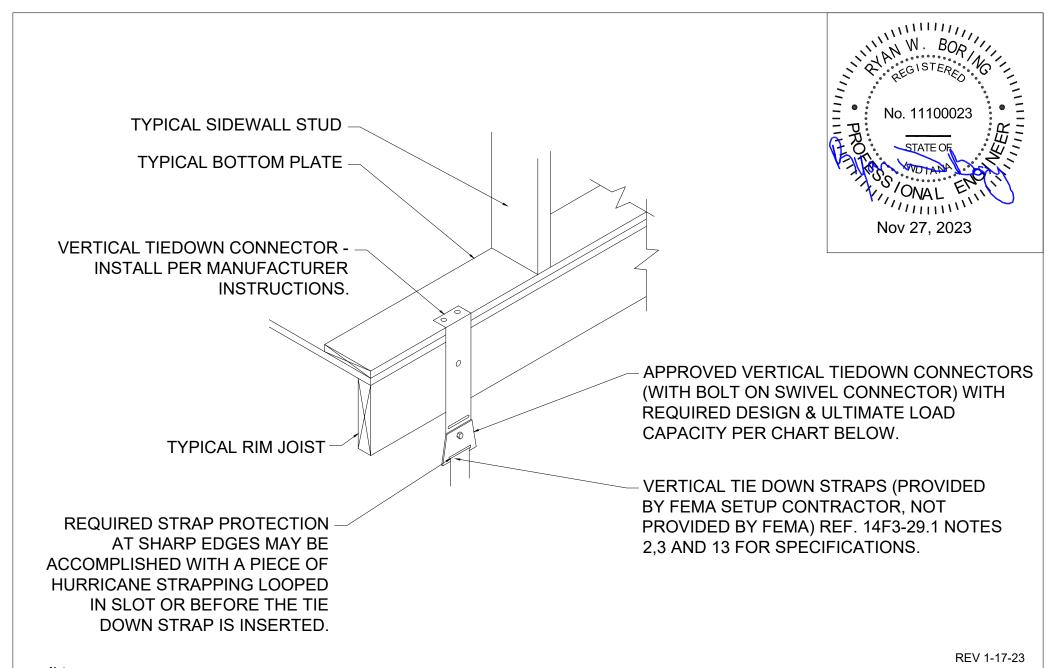
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Federal Emergency Management Agency

ALT. TIEDOWN SYSTEM (95.5" I-BEAM SPACING)

4/30/2021 SCALE: 1/8" = 1'-0"

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-29.1.1



Notes

- 1. FOR USE IN WIND ZONE 3.
- 2. FOR USE WITH 99-1/2" I-BEAM SPACING.
- 3. REF ELIXIR METALS COMPANY TEST REPORT 18-218.

FLOOR WIDTH	SIDEWALL HEIGHT	ROOF SLOPE MAXIMUM	SPACING	REQUIRED DESIGN LOAD
162"	90"	2.95 / 12	5'-4"	CAPACITY 1296#
	-	6/29/2010		·

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EXTERIOR WALL TIEDOWN DETAILS

6/28/2019 NTS

14' WIDE MHU (FURNACE)

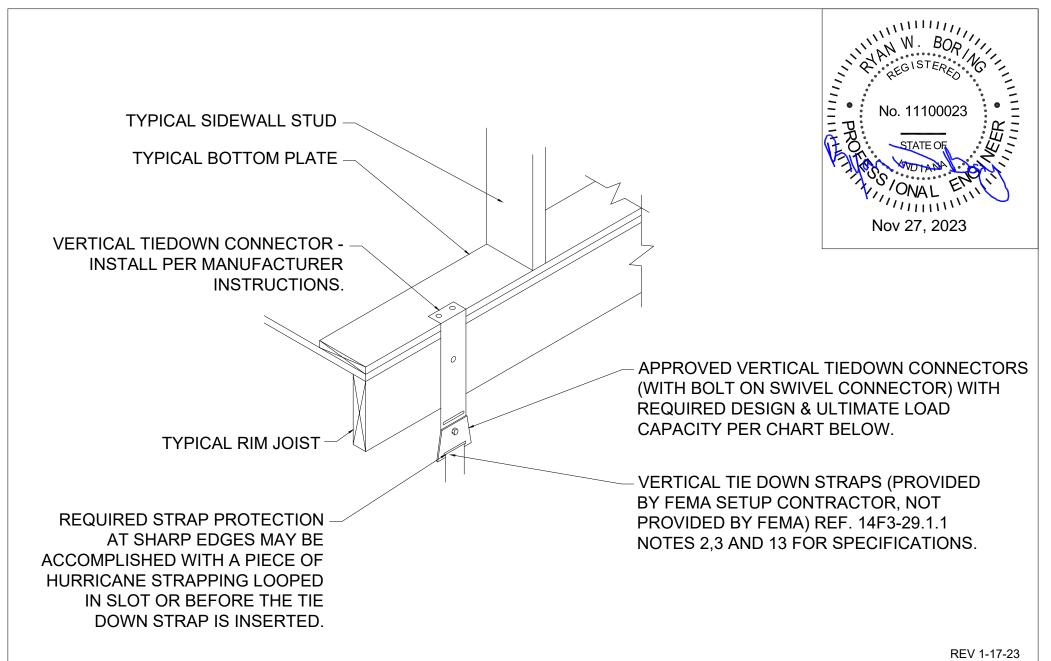
DRAWING NO. 14F3-29.2

REQUIRED ULTIMATE LOAD

CAPACITY

1944#

WIND ZONE 3



Notes

1. FOR USE IN WIND ZONE 3.

FOR USE WITH 95-1/2" I-BEAM SPACING.

3. REF ELIXIR METALS COMPANY TEST **REPORT 18-218.**

					WIND ZO	NE 3
	FLOOR WIDTH	SIDEWALL HEIGHT	ROOF SLOPE MAXIMUM	SPACING	REQUIRED DESIGN LOAD CAPACITY	REQUIRED ULTIMATE LOAD CAPACITY
	162"	90"	2.95 / 12	5'-4"	1298#	1947#
LE:	T. EXTERIOR WA	LL TIEDOWN DETAILS	4/30/2021	44114/105	MULL (ELIDALA OE)	DRAWING NO.
	(05 5" I REA	M SDACING)	SCALE:	14' WIDE	MHU (FURNACE)	14F3-29 2 1

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(95.5" I-BEAM SPACING)

NTS

TYPICAL BLOCKING LAYOUT FOR 14' WIDE MHU PIER SUPPORT AT TPS SEE SEE DOOR JAMBS (SEE NOTE #3) NOTE NOTE SEE NOTE #1 SEE NOTE #1 SEE NOTE #1 SEE NOTE #1 #2 SEE NOTE #1 #2 M ADNUSTABLE ØYTRIGGER AT PIER SUPPORTS-MAIN I-BEAMS-FOOTINGS-(SEE DETAIL 1) (SEE NOTE #2) \mathbb{M} 11100023 STATE OF ADJUSTABLE OUTRIGGER AT DOOR JAMBS (SEE NOTE #9) MATOVA SYONAL WONAL EN Nov 27, 2023

TABLE A - MINIMUM PIER CAPACITY (FRAME BLOCKING ONLY)

CECTION MIDTH	CIDE OVEDLIANC	DOOF LIVE LOAD	MINIMU	IM PIER C	APACITY (POUNDS)
SECTION WIDTH (FEET)	SIDE OVERHANG (INCHES)		(PSF) MAXIMUM PIE		R SPACING (FEET)	
(1 == 1)	(11401120)	(F31)	4	6	8	10
14'-0" WIDE (162" FLOOR)	3" MAX	40	3420#	4875#	6330#	7785#

TABLE B - MINIMUM FOOTER SIZE TABLE

DOUBLE STACK SQUARE FOOTERS

							-,					
	SOIL BEARING CAPACITY (PSF)											
FOOTER	1000			1500			2000			3000		
LOAD	Υ	Х	THICKNESS	Y	Х	THICKNESS	Y	Х	THICKNESS	Y	Х	THICKNESS
3000	21	21	4	17	17	4	16	16	4	16	16	4
3500	23	23	4	19	19	4	16	16	4	16	16	4
4000	24	24	4	20	20	4	17	17	4	16	16	4
4500	26	26	5	21	21	4	18	18	4	16	16	4
5000	27	27	6	22	22	4	19	19	4	16	16	4
5500	29	29	7	23	23	4	20	20	4	17	17	4
6000	30	30	7	24	24	4	21	21	4	17	17	4
6500	31	31	8	25	25	5	22	22	4	18	18	4
7000	32	32	8	26	26	5	23	23	4	19	19	4
7500	33	33	9	27	27	6	24	24	4	19	19	4
8000	34	34	9	28	28	6	24	24	4	20	20	4

PIER AND FOOTING NOTES

- SEE TABLE A FOR PIER CAPACITY AND SPACING. SEE TABLE B -MINIMUM FOOTER SIZE TABLE FOR FOOTER SIZE AND THICKNESS.
- PIERS SHALL BE LOCATED AT A MAXIMUM OF 2 FEET FROM BOTH ENDS.
- 3. PERIMETER PIERS ARE REQUIRED AT TPS EXTERIOR DOOR.
- 4. FOR DOUBLE STACK PIER CONSTRUCTION SEE DETAIL 1.
- 5. PIER LOADS ARE BASED ON:
 - a. 40 PSF FLOOR LIVE LOAD
 - b. 10 PSF FLOOR DEAD LOAD
 - c. 5 PSF WALL LOAD
 - d. 40 PSF ROOF LIVE LOAD
 - e. 10 PSF ROOF DEAD LOAD
- TABULATED LOADS INCLUDE 150 POUNDS FOR THE PIER LOAD AND 150 PSF FOR THE ASSUMED WEIGHT OF THE 6" THICK CONCRETE FOOTER.
- 7. SHIMS, WHEN REQUIRED, ARE TO BE USED IN PAIRS, INSTALLED IN OPPOSITE DIRECTIONS AND BE FITTED AND DRIVEN TIGHT BETWEEN MAIN I-BEAM FRAME AND SHIMS OR CAPS BELOW. SHIMS MUST BE INSTALLED SO THAT ALL GAPS BETWEEN THE HOME'S BEARING MEMBER (I-BEAM OR RIM OR CENTERLINE JOISTS) ARE FILLED FOR THE LENGTH OF THE PIER OR REQUIRED PLATES. MINIMUM COMPRESSIVE STRESS CAPACITY FOR SHIMS IS 425 PSI.
- STEEL CAPS MUST BE PROTECTED BY A MINIMUM OF A 10 MIL COATING OF AN EXTERIOR PAINT OR AN EQUIVALENT CORROSION RESISTANT PROTECTION.
- ADJUSTABLE OUTRIGGER, PART 1055-18 BY OLIVER TECHNOLOGIES, OR EQUIVALENT SHALL BE INSTALLED AT EXTERIOR DOOR JAMBS, EXCLUDING TPS DOOR LOCATION. MANUFACTURER SHALL PROVIDE 4 ADJUSTABLE OUTRIGGERS WITH EACH NEXTGEN MHU.
- FEMA SET-UP VENDOR SHALL ADJUST PIER SPACING TO AVOID CONFLICT WITH PLANT INSTALLED TIEDOWN BRACKETS.
- A DOUBLE BLOCK PERIMETER PIER OR FEMA JACK STAND SUPPORT MUST BE INSTALLED BELOW THE DRYER DUCT VENT.

DETAIL 1 - DOUBLE STACKED CONCRETE BLOCKS

(MAX. HEIGHT IS 67")

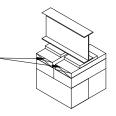
MAIN I-BEAM WITH 2.6" MINIMUM FLANGE WIDTH SHIMS, NOT EXCEEDING 1" IN THICKNESS (SEE NOTE #8)

HARDWOOD PLATES OR OTHER LISTED MATERIALS NOT EXCEEDING 2" IN THICKNESS. 7 $\frac{1}{4}$ " MIN. WIDTH UP TO 9000 LB LOAD DETERMINED FROM TABLE B. USE 14 $\frac{1}{2}$ " WIDE OR SPLIT CAP PER DETAIL FOR HIGHER LOADS (16,000 LBS MAXIMUM.)

- DOUBLE STACKED SOLID OR CELLED, CONCRETE BLOCKS. EACH LAYER IS INTERLOCKED WITH LAYER BELOW AS SHOWN. OPEN CELLS ARE PLACED VERTICALLY ON FOOTING. MORTAR IS NOT REQUIRED.

 TYPICAL FOOTING INSTALLED BELOW FROST LINE.

WHEN SPLIT CAPS ARE USED AND THE JOINT RUNS PERPENDICULAR TO THE MAIN I-BEAMS, SHIMS AND BLOCKS MUST BE INSTALLED OVER EACH INDIVIDUAL CAP.



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DOUBLE STACK PIER LAYOUT AND DETAILS

6/28/2019 NTS

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-30

TYPICAL BLOCKING LAYOUT FOR 14' WIDE MHU PIER SUPPORT AT TPS SEE SEE DOOR JAMBS (SEE NOTE #3) NOTE NOTE SEE NOTE #1 SEE NOTE #1 SEE NOTE #1 #2 SEE NOTE #1 SEE NOTE #1 #2 PIER SUPPORTS-MAIN I-BEAMS-FOOTINGS-(SEE DETAIL 1) (SEE NOTE #2) \mathbb{M} \mathbb{M} No. 11100023 STATE OF ADJUSTABLE OUTRIGGER AT DOOR JAMBS (SEE NOTE #9) Nov 27, 2023

TABLE A - MINIMUM PIER CAPACITY (FRAME BLOCKING ONLY)

CECTION MIDTH	CIDE OVERHANC	DOOF LIVE LOAD	MINIMUM PIER CAPACITY (POUNDS)					
SECTION WIDTH (FEET)	(INCHES)	ROOF LIVE LOAD (PSF)	MAXIMUM PIER SPACING (FEET)					
(1 == 1)	(11401120)	(1 01)	4	6	8	10		
14'-0" WIDE (162" FLOOR)	3" MAX	40	3420#	4875#	6330#	7785#		

TABLE B - MINIMUM FOOTER SIZE TABLE

DOUBLE STACK SQUARE FOOTERS

							-,					
	SOIL BEARING CAPACITY (PSF)											
FOOTER	1000			1500			2000			3000		
LOAD	Υ	Х	THICKNESS	Y	Х	THICKNESS	Y	Х	THICKNESS	Y	Х	THICKNESS
3000	21	21	4	17	17	4	16	16	4	16	16	4
3500	23	23	4	19	19	4	16	16	4	16	16	4
4000	24	24	4	20	20	4	17	17	4	16	16	4
4500	26	26	5	21	21	4	18	18	4	16	16	4
5000	27	27	6	22	22	4	19	19	4	16	16	4
5500	29	29	7	23	23	4	20	20	4	17	17	4
6000	30	30	7	24	24	4	21	21	4	17	17	4
6500	31	31	8	25	25	5	22	22	4	18	18	4
7000	32	32	8	26	26	5	23	23	4	19	19	4
7500	33	33	9	27	27	6	24	24	4	19	19	4
8000	34	34	9	28	28	6	24	24	4	20	20	4

PIER AND FOOTING NOTES

- SEE TABLE A FOR PIER CAPACITY AND SPACING. SEE TABLE B -MINIMUM FOOTER SIZE TABLE FOR FOOTER SIZE AND THICKNESS.
- PIERS SHALL BE LOCATED AT A MAXIMUM OF 2 FEET FROM BOTH ENDS.
- 3. PERIMETER PIERS ARE REQUIRED AT TPS EXTERIOR DOOR.
- 4. FOR DOUBLE STACK PIER CONSTRUCTION SEE DETAIL 1.
- 5. PIER LOADS ARE BASED ON:
 - a. 40 PSF FLOOR LIVE LOAD
 - b. 10 PSF FLOOR DEAD LOAD
 - c. 5 PSF WALL LOAD
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 - e. 10 PSF ROOF DEAD LOAD
- TABULATED LOADS INCLUDE 150 POUNDS FOR THE PIER LOAD AND 150 PSF FOR THE ASSUMED WEIGHT OF THE 6" THICK CONCRETE FOOTER.
- 7. SHIMS, WHEN REQUIRED, ARE TO BE USED IN PAIRS, INSTALLED IN OPPOSITE DIRECTIONS AND BE FITTED AND DRIVEN TIGHT BETWEEN MAIN I-BEAM FRAME AND SHIMS OR CAPS BELOW. SHIMS MUST BE INSTALLED SO THAT ALL GAPS BETWEEN THE HOME'S BEARING MEMBER (I-BEAM OR RIM OR CENTERLINE JOISTS) ARE FILLED FOR THE LENGTH OF THE PIER OR REQUIRED PLATES. MINIMUM COMPRESSIVE STRESS CAPACITY FOR SHIMS IS 425 PSI.
- STEEL CAPS MUST BE PROTECTED BY A MINIMUM OF A 10 MIL COATING OF AN EXTERIOR PAINT OR AN EQUIVALENT CORROSION RESISTANT PROTECTION.
- ADJUSTABLE OUTRIGGER, PART 1055-18 BY OLIVER TECHNOLOGIES, OR EQUIVALENT SHALL BE INSTALLED AT EXTERIOR DOOR JAMBS, EXCLUDING TPS DOOR LOCATION. MANUFACTURER SHALL PROVIDE 4 ADJUSTABLE OUTRIGGERS WITH EACH NEXTGEN MHU.
- FEMA SET-UP VENDOR SHALL ADJUST PIER SPACING TO AVOID CONFLICT WITH PLANT INSTALLED TIEDOWN BRACKETS.
- A DOUBLE BLOCK PERIMETER PIER OR FEMA JACK STAND SUPPORT MUST BE INSTALLED BELOW THE DRYER DUCT VENT.

DETAIL 1 - DOUBLE STACKED CONCRETE BLOCKS

(MAX. HEIGHT IS 67")

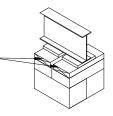
MAIN I-BEAM WITH 2.6" MINIMUM FLANGE WIDTH SHIMS, NOT EXCEEDING 1" IN THICKNESS (SEE NOTE #8)

HARDWOOD PLATES OR OTHER LISTED MATERIALS NOT EXCEEDING 2" IN THICKNESS, 7 $\frac{1}{4}$ " MIN. WIDTH UP TO 9000 LB LOAD DETERMINED FROM TABLE B. USE 14 $\frac{1}{2}$ " WIDE OR SPLIT CAP PER DETAIL FOR HIGHER LOADS (16,000 LBS MAXIMUM.)

 DOUBLE STACKED SOLID OR CELLED, CONCRETE BLOCKS. EACH LAYER IS INTERLOCKED WITH LAYER BELOW AS SHOWN.
 OPEN CELLS ARE PLACED VERTICALLY ON FOOTING. MORTAR IS NOT REQUIRED.

- TYPICAL FOOTING INSTALLED BELOW FROST LINE.

WHEN SPLIT CAPS ARE USED AND THE JOINT RUNS PERPENDICULAR TO THE MAIN I-BEAMS, SHIMS AND BLOCKS MUST BE INSTALLED OVER EACH INDIVIDUAL CAP.



REV 02-25-22

FEMA

Manufactured Housing Units
Federal Emergency Management Agency

ALT. DOUBLE STACK PIER LAYOUT
AND DETAILS (95.5" I-BEAM SPACING)

4/30/2021 NTS

14' WIDE MHU (FURNACE)

DRAWING NO. 14F3-30.1