

MONTGOMERY - C

FLORIDA DESIGN CRITERIA

REVISED 05-03-07

BUILDING DATA

FLORIDA BUILDING CODE 2004 : RESIDENTIAL, 2005 and 2006 SUPPLEMENT
FLORIDA BUILDING CODE 2004 : PLUMBING, 2005 and 2006 SUPPLEMENT
FLORIDA BUILDING CODE 2004 : MECHANICAL, 2005 and 2006 SUPPLEMENT
FLORIDA BUILDING CODE 2004 : FUEL GAS, 2005 and 2006 SUPPLEMENT

NATIONAL ELECTRICAL CODE 2005

STRUCTURAL DESIGN PARAMETERS: ASCE 7-2002 (PER FRC 2004 : SECTION R301.2J.1)

CLASSIFICATION : 2

OCCUPANCY: RESIDENTIAL

BUILDING DESIGN: ENCLOSED

WIND SPEED: 125 MPH - 3 SECOND GUST (FRC 2004 : SECTION R301.2J.3)

EXPOSURE: B

INTERNAL PRESSURE COEFFICIENT: $GCP_i = +/- 0.18$

IMPORTANCE FACTOR: 1.0

NUMBER OF STORIES: ONE STORY

BUILDING MEAN ROOF HEIGHT: 15 FEET, MAX.

WOOD FRAMING INSPECTION

ALL PLUMBING, ELECTRICAL AND MECHANICAL ROUGH-INS MUST BE COMPLETE, INSPECTED AND APPROVED BEFORE REQUESTING THE FRAMING INSPECTION. (FRC 2004, SECTION R109.3)

TERMITE TREATMENT

THE BUILDING AND PATIO SLAB HAVE RECIEVED A COMPLETE TREATMENT FOR THE PREVENTION OF SUBTERRANEAN TERMITES. THE TREATMENT IS IN ACCORDANCE WITH THE RULES AND LAWS OF THE FLORIDA DEPARTMENT OF AGRICULTURE AND CONSUMER SERVICES. (FRC 2004, SECTION R320)

BORA CARE : TERMITE TREATMENT

THE BUILDING HAS RECIEVED A COMPLETE TREATMENT FOR THE PREVENTION OF SUBTERRANEAN TERMITES. THE TREATMENT IS IN ACCORDANCE WITH THE RULES AND LAWS OF THE FLORIDA DEPARTMENT OF AGRICULTURE AND CONSUMER SERVICES. (FRC 2004, SECTION R320.1.8)

EXTERIOR WINDOWS AND GLASS DOORS

EXTERIOR WINDOWS AND GLASS DOORS SHALL BE TESTED BY AN APPROVED INDEPENDENT TESTING LABORATORY, AND SHALL BE LABELED WITH AN APPROVED LABEL (FRC 2004, SECTION R61.3)

SEE MANUFACTURER'S DETAIL SHEETS FOR DESIGN CRITERIA AND INSTALLATION METHODS.

WINDBOURNE DEBRIS REGIONS

WINDOWS IN BUILDINGS LOCATED IN WIND-BOURNE DEBRIS REGIONS SHALL HAVE GLAZED OPENINGS PROTECTED FROM WIND-BOURNE DEBRIS. GLAZED OPENING PROTECTION FOR WIND-BORNE DEBRIS SHALL MEET THE REQUIREMENTS OF THE LARGE MISSILE TEST OF ASTM E 1996 AND OF ASTM E 1886, SSTO 12, ANSI/DASMA 115 (FOR GARAGE DOORS) OR TAS201, 202 AND 203. (FRC 2004, SECTION R301.2J.2)

GEORGIA DESIGN CRITERIA

REVISED 12-07-06

BUILDING DATA

INTERNATIONAL RESIDENTIAL CODE 2006
INTERNATION PLUMBING CODE 2006
INTERNATIONAL MECHANICAL CODE 2006
INTERNATIONAL FUEL GAS CODE 2006

NATIONAL ELECTRICAL CODE 2005

STRUCTURAL DESIGN PARAMETERS: ASCE 7-2002 (SECTION R301.2J.1)

CLASSIFICATION : 2

OCCUPANCY: RESIDENTIAL

BUILDING DESIGN: ENCLOSED

WIND SPEED: 125 MPH - 3 SECOND GUST (SECTION R301.2J.3)

EXPOSURE: B

INTERNAL PRESSURE COEFFICIENT: $GCP_i = +/- 0.18$

IMPORTANCE FACTOR: 1.0

NUMBER OF STORIES: ONE STORY

BUILDING MEAN ROOF HEIGHT: 15 FEET, MAX.

INDEX OF DRAWINGS : MONC3-125R

SHEET NO.	TITLE	VNACE FILE NAME
ARCHITECTURAL		
0	COVER SHEET	a_mon3c-125r-000
1	EXTERIOR ELEVATIONS	a_mon3c-125r-001
2	FOUNDATION PLAN	a_mon3c-125r-002
3	FLOOR PLAN	a_mon3c-125r-003
WLJ	WINDOW & LINTEL SCHEDULE	a_mon3c-125r-004
3A	INTERIOR ELEVATIONS AND DETAILS	a_mon3c-125r-005
CSU	STANDARD BUILDING SECTIONS	a_mon3c-125r-006
TRI	ROOF TRUSS INFO	a_mon3c-125r-007
RSI	ROOF SHEATHING	a_mon3c-125r-008
ELECTRICAL		
ELJ	ELECTRICAL FIRST FLOOR	e_mon3-r-000
ELA	ELECTRICAL DETAILS / LOAD CALCS	e_mon3-r-001
MECHANICAL		
HVA	HVAC REGISTER LAYOUT	m_mon3-r-000
ISO-H	HVAC ISOMETRIC	m_mon3-r-001
PLUMBING		
FPI	PLUMBING UNDERGROUND PLAN	p_mon3-r-000
ISO-P	DMV PLUMBING ISOMETRIC	p_mon3-r-001
ISO-W	CPVC WATER ISOMETRIC	p_mon3-r-002
STANDARD DETAILS		
FTG	STANDARD DETAILS - FOOTINGS	s_mon3-000
WS-BI	STANDARD DETAILS - WALL SECTION	s_mon3-001
SDI	STANDARD DETAILS	s_mon3-002
SDD	STANDARD DETAILS - DOORS	s_mon3-003
SDW	STANDARD DETAILS - WINDOWS	s_mon3-004
SDH	STANDARD DETAILS - HEATING	s_mon3-005

REVISIONS :



AMERICANA COVER SHEET

MONTGOMERY

ELEVATION "C"

DRAWN BY: GARAGE: RIGHT

RELEASE DATE: 11 / 29 / 04 125 MPH

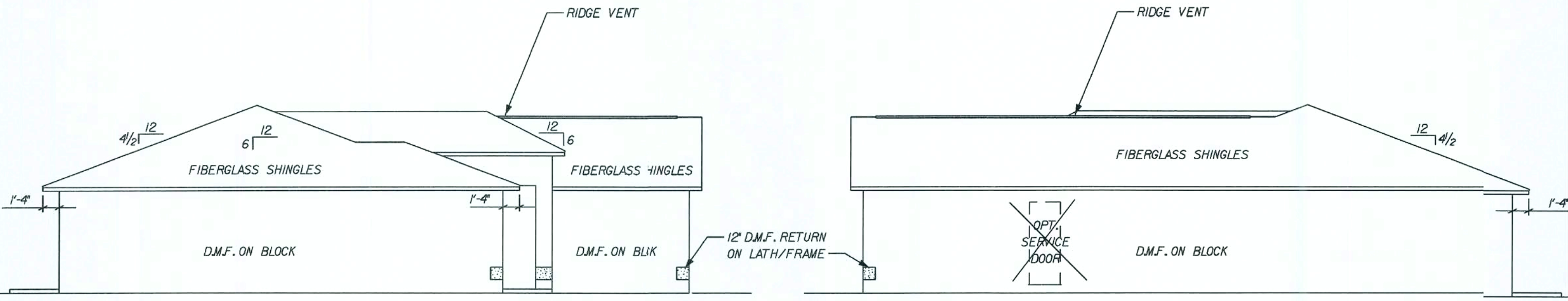
Maronda Systems
4005 Maronda Way
Sanford, FL 32771
(407)321-0064

Tomas Ponce P.E.
License No. 0050068

OCT 10 2007

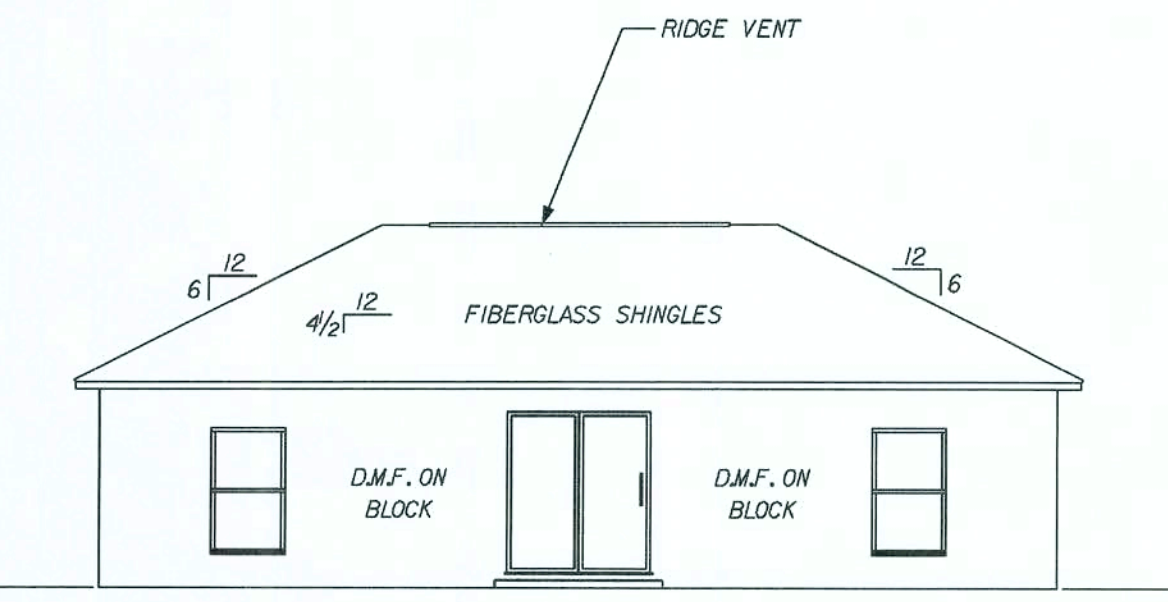
SHEET:

0c

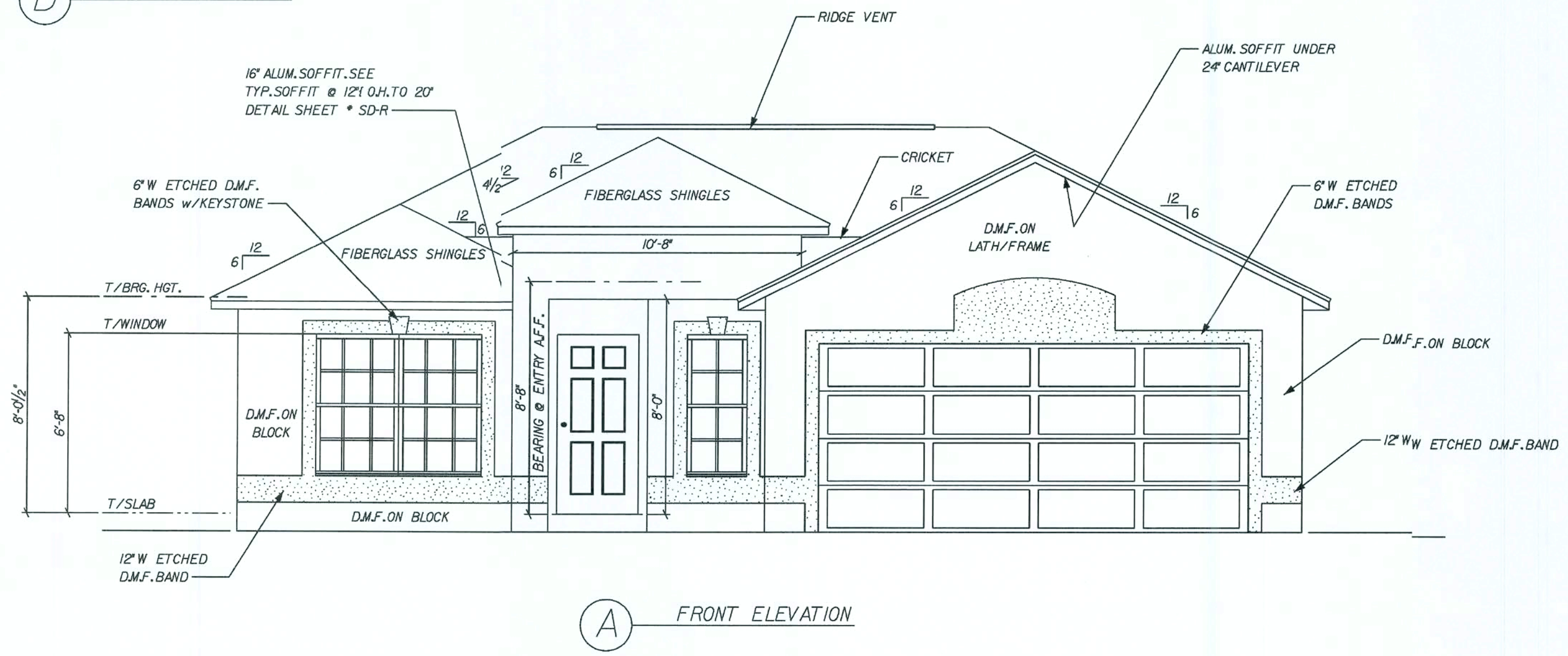


(B) LEFT ELEVATION

(C) RIGHT ELEVATION



(D) REAR ELEVATION



(A) FRONT ELEVATION

GENERAL ELEVATION NOTES:

1. DMF - DECO MASONRY/STUCCO FINISH SHALL COMPLY WITH THE REQUIREMENTS OF ATSM C926 AND C1063.
2. EAVE & GABLE OVERHANGS 12" ALUM. FASCIA AND SOFFITS. PLUMB CUT WITH LEVEL RETURNS.
3. 3/8" MIN. THICKNESS DMF OVER LATH/FRAME AND 1/2" MIN. THICKNESS OVER BLOCK.
4. DMF/STUCCO INSTALLED OVER PAPER-BACKED LATH AND HOUSEWRAP @ ALL EXTERIOR WOOD FRAME CONSTRUCTION.

REVISIONS: 03-13-07 REV. GABLE & GAR. LEFT ELEV. REVISED 01-05-06

COPYRIGHT © 2005 MARONDA HOMES

Maronda Homes

FLORIDA

4005 MARONDA WAY SANFORD, FL 32771

(407) 321-0064

AMERICANA EXT. ELEVATIONS

MONTGOMERY

ELEVATION "C"

DRAWN BY: GARAGE: RIGHT

RELEASE DATE: 11 / 02 / 04

1001000

Maronda Systems
4005 Maronda Way
Sanford, FL 32771
(407) 321-0064

Tomas Ponce P.E.
License No. 0050068

OCT 10 2007

SHEET: 1/C

PLOT DATE: 28 JUN 2007

FLORIDA BUILDING CODE 2004 : RESIDENTIAL

FASTENERS SCHEDULE USING 3/16" X 2 1/4" TAPCONS THROUGH BUCK INTO BLOCK

NOTE 1) 1/2" WIDE: 2 FASTENERS IN HEADER-JAMB
NOTE 2) 2" WIDE: 2 FASTENERS IN HEADER-JAMB
NOTE 3) 3" WIDE: 3 FASTENERS IN HEADER-JAMB
NOTE 4) 2 HIGH: 2 FASTENERS IN E.A. SIDE JAMB
NOTE 5) 3, 4 OR 5 HIGH: 3 FAST. E.A. SIDE JAMB

NOTE 6) 6 HIGH 26 3/4": 4 FASTENERS IN EACH SIDE JAMB
NOTE 7) 438 WINDOW INTO FRAME OPENING: *10 X 1 3/4" SCREWS
NOTE 8) SGD FASTENED WITH: *10 1 3/4" PANHEAD ALL HOLES SILLS 3/16" X 1 3/4" ANCHORS EVERYHOLE

WINDOW NOTES

F.D. WIDTH IS FROM JACK TO SILL
F.D. HEIGHT IS FROM SILL TO BEAM.
M.O. WIDTH IS FROM BLOCK TO BLOCK.
M.O. HEIGHT IS FROM UP OF SILL TO PRECAST.
1st DIMENSION IS ALWAYS WIDTH.
UNIT OF MEASURE IS INCH.

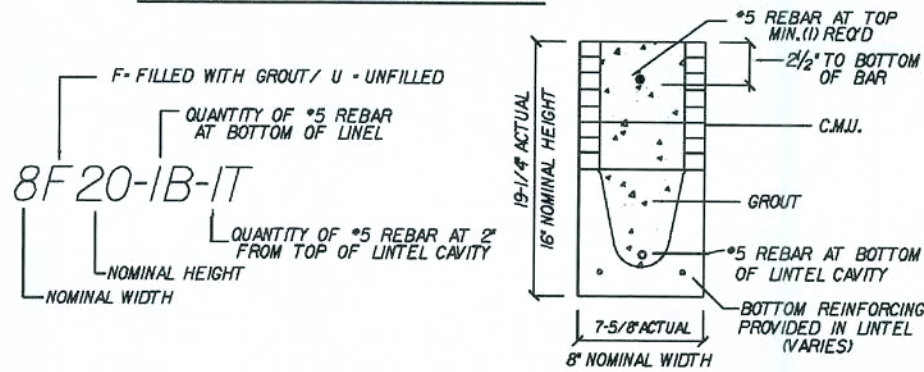
ATTENTION

SCHEDULES FOR NORANDEX WINDOW FASTENERS AND CAST-CRETE LINTELS AS SHOWN ARE TAKEN DIRECTLY FROM TABLES SUPPLIED BY THE RESPECTIVE MANUFACTURERS AND ARE PROVIDED FOR CONVENIENCE ONLY.

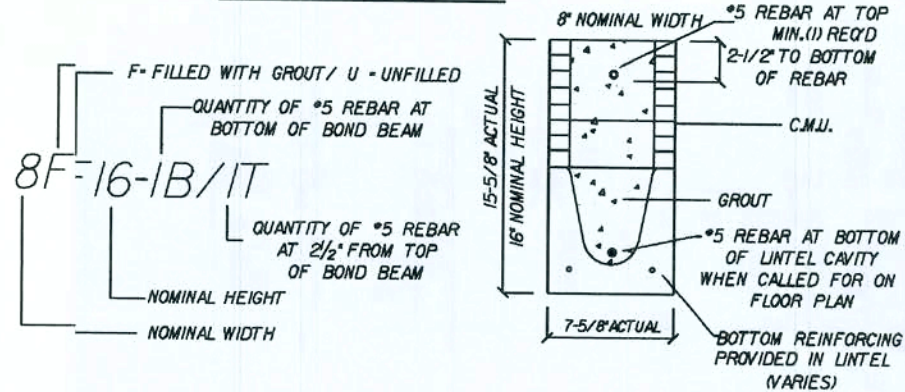
MATERIALS

1. f'crecast lntels = 3500 psi.
2. f'crestressed lntels = 6000 psi.
3. f'cgrout = 3000 psi w/ maximum 78% aggregate.
4. Correte masonry units (CMU) per ASTM C90 w/ minimum net area compressive strength = 1900 psi.
5. Rebar provided in precast lntel per ASTM A615 GR60. Field rebar per ASTM A615 GR40 or GR60.
6. Prestressing strand per ASTM A416 gr6 270 low relaxation.
7. 7/32 wire per ASTM A510.
8. Mortar per ASTM C270 type M or S.

TYPICAL GARAGE DESIGNATION



TYPICAL DESIGNATION



NORANDEX SERIES (MO)437-(FO)438 WINDOW SIZE CHART

SERIES 500/502 SGD DOOR OPENINGS

SIZE	M.O.	FAST.	SIZE	M.O.	FAST.
6068	75 1/2" X 81 3/4"	8	6080	75 1/2" X 97 3/4"	8

SERIES (MO)437 - (FO)438 OPENINGS

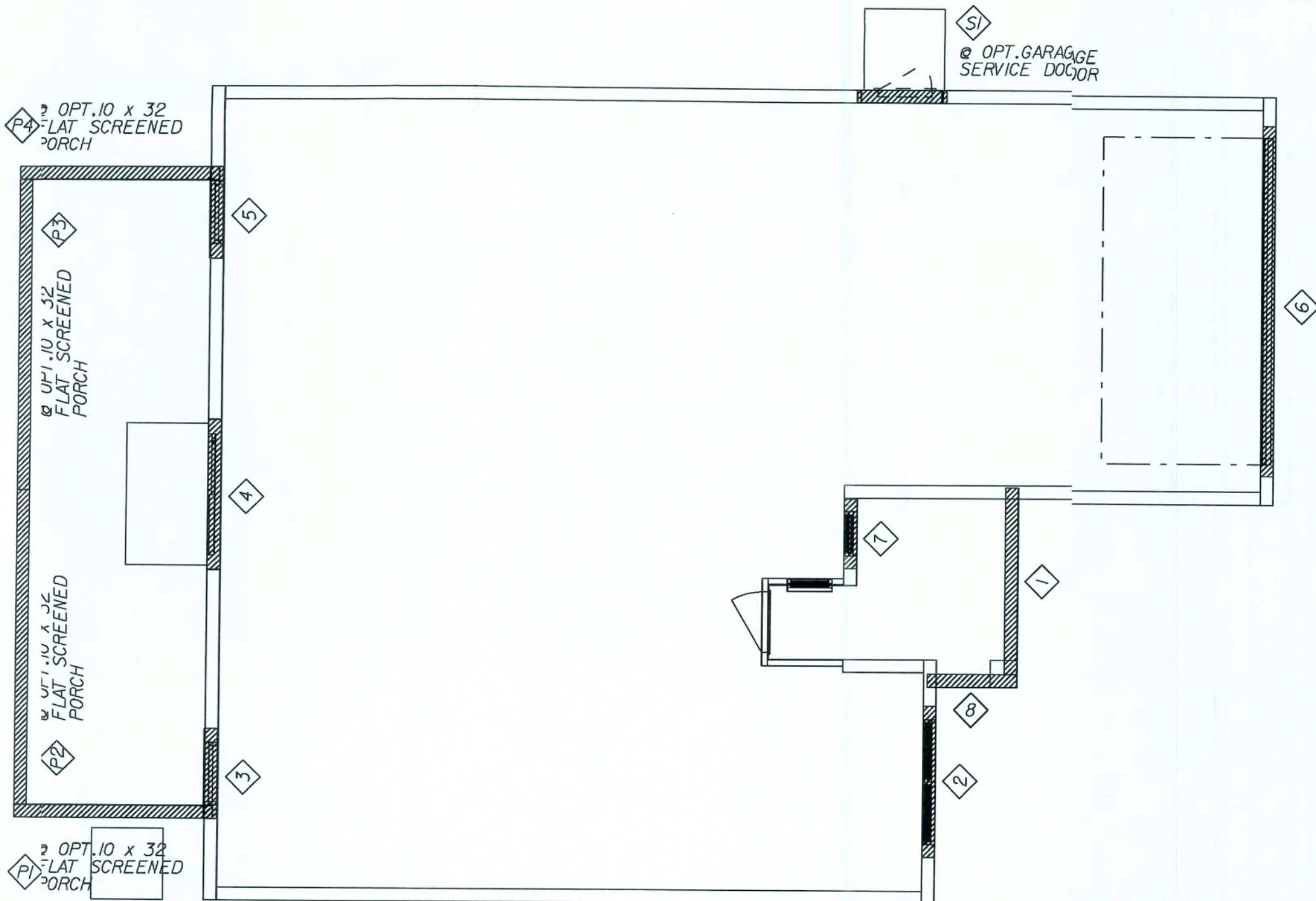
SIZE	SINGLE M.O.	FAST.	DOUBLE M.O.	FAST.	SIZE	SINGLE F.O.	FAST.	DOUBLE F.O.	FAST.
25	37 3/4" X 63"	2,5							

SINGLE HUNG EYEBROW - SERIES (MO)437 - (FO)438 OPENINGS

SIZE	SINGLE M.O.	FAST.	DOUBLE M.O.	FAST.	SIZE	SINGLE F.O.	FAST.	DOUBLE F.O.	FAST.
1H5	27 1/4" X 63"	1,5			1H5	27 1/4" X 63"	7		
35	53 3/8" X 63"	3,6							

THE SPECIFIED LINTELS ON SHEET WL1 ARE MANUFACTURED BY CAST-CRETE CORP. ALTERNATE MANUFACTURED LINTELS ARE AVAILABLE "BY OTHERS". SOLE AND FULL RESPONSIBILITY IS RETAINED BY THE SUB-CONTRACTOR IN THE SELECTION OF THE ALTERNATE LINTELS AS HAVING EQUAL TO OR GREATER THAN THE ACTUAL GRAVITY AND UPLIFT LOADS THAT ARE LISTED ON THIS HOUSE SPECIFIC WL1 LINTEL SCHEDULE.

REVISED 04-02-07



CAST-CRETE LINTEL SCHEDULE

LINTEL NO.	LENGTH	TYPE	APPLIED LOADS (PLF)		SAFE LOADS		COMMENT
			GRAVITY	UPLIFT	GRAVITY	UPLIFT	
1	9'-4"	818F8-0B/IT	138	219	2459	1962	-
2	7'-6"	818F16-0B/IT	92	166	1599	2724	-
3	4'-6"	818F16-0B/IT	92	166	1599	2724	-
4	7'-6"	818F16-0B/IT	138	219	1599	2724	-
5	4'-6"	818F16-0B/IT	138	219	2632	1634	-
6	17'-4"	818F20-1B/IT	138	219	2231	3547	GARAGE DOOR
7	3'-6"	818U16-0B/IT	1183	415	2632	1634	-
8	4'-4"	818F8-0B/IT	1183	415	2632	1634	-
S1	4'-6"	818U16-0B/IT	1183	415	1599	2724	OPT. GARAGE SERVICE DR.
P1	10'-6"	818F8-0B/IT	33	220	1247	914	OPT. PORCH
P2	15'-4"	818F8-0B/IT	330	220	412	224	OPT. PORCH
P3	15'-4"	818F8-0B/IT	330	220	412	224	OPT. PORCH
P4	10'-6"	818F8-0B/IT	33	220	1247	914	OPT. PORCH

Maronda Homes

MONTGOMERY

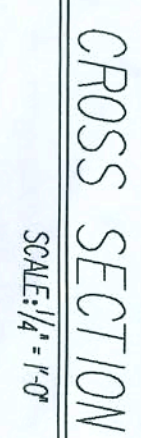
Maronda Systems
4005 Maronda Way
Sanford, FL 32771
(407)321-0064

Tomas Ponce P.E.
License No. 0050068

OCT 10 2007

SHEET:

WL1c



COPYRIGHT © 2005 MARONDA HOMES

Maronda Homes

(407) 321-0064 4005 MARONDA WAY SANFORD, FLORIDA

3A

COPYRIGHT © 2005 MARONDA HOMES

 (407) 321-0064 4005 MARONDA WAY SANFORD, FLORIDA

Marionda Systems
4005 Marionda Way
Sanford, FL 32771
(407)321-0084

[Handwritten Signature]

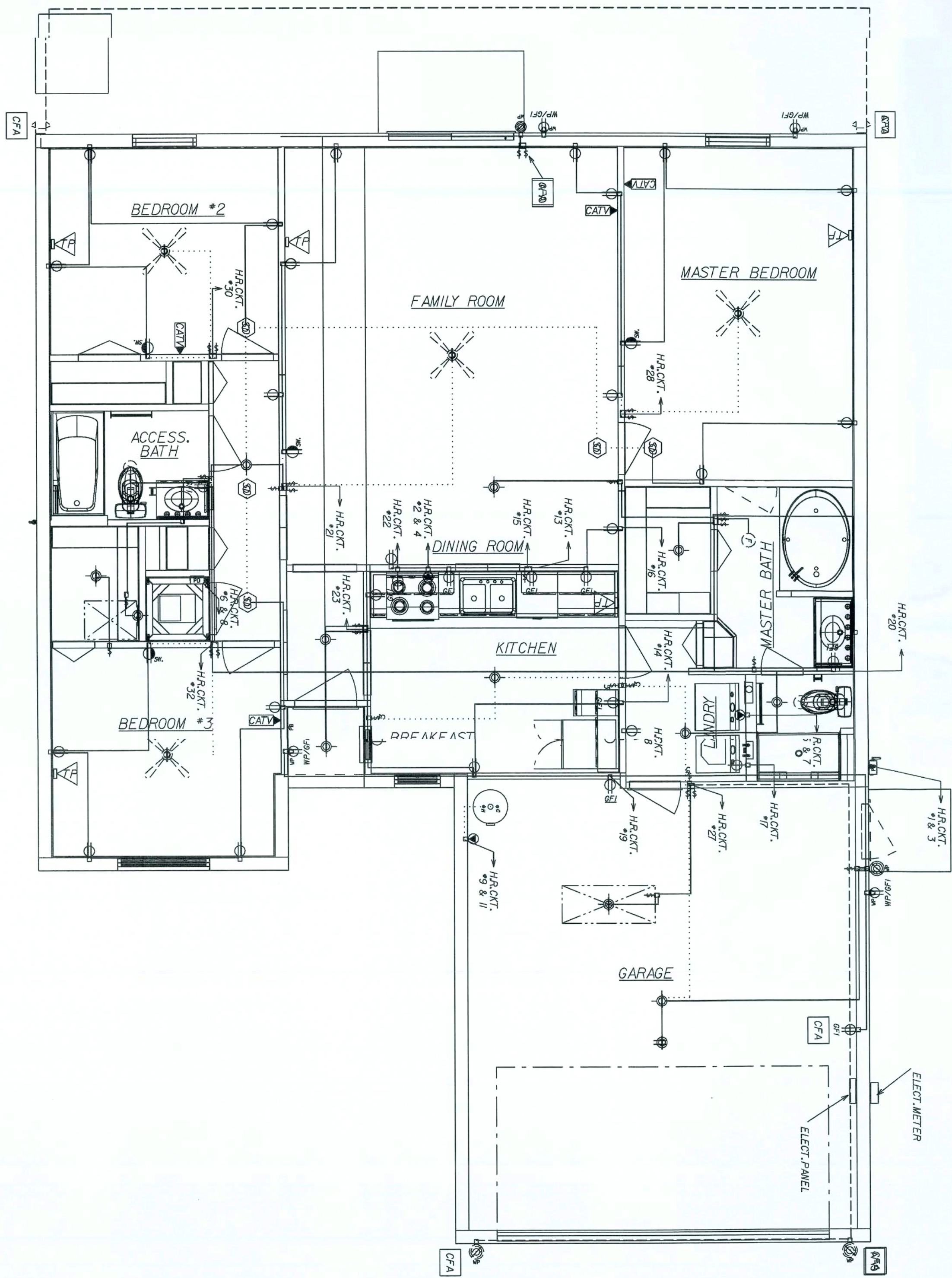
Tomas Ponca P. E.
License No. 00550068

OCT 10 2007

SHEET:

CSU

BUILDING CODE 2004 / RESIDEN



GENERAL ELECTRICAL NOTES:
CIRCUITRY IS DIAGRAMATIC ONLY, FIELD CONDITIONS MAY CHANGE ACTUAL INSTALLATION.
PROVIDE AFCIs (arc-fault circuit interrupters) IN ALL DWELLING UNIT BEDROOMS PER NEC, SECTION 210.12
SMOKE DETECTORS ARE INSTALLED PER MFG. INSTRUCTIONS AND NFPA 72. ALL DEVICES SHALL BE INTERCONNECTED WITH BATTERY BACK-UP.
FOR INSTALLATION OF GROUND ROD, SEE TYP. CONC. ENCASED ELECTRODE DETAIL SHEET *FTG

- LIST OF OPTIONS:**
- CFA OPTIONAL COACH LIGHTS, (2) FLOOD LIGHTS AT REAR AND GARAGE OUTLET
REVISED 11-18-05
 - GSD OPTIONAL DOOR LIGHT
REVISED 11-18-05

ELECTRICAL SYMBOL LEGEND:

REGULAR TEXT	REVERSE TEXT	DESCRIPTION
[Symbol]	[Symbol]	Power Disconnect Switch
[Symbol]	[Symbol]	Door Bell Chime
[Symbol]	[Symbol]	Door Bell Buzzer
[Symbol]	[Symbol]	Ceiling Fan (By Others)
[Symbol]	[Symbol]	Smoke Detector
[Symbol]	[Symbol]	Light Fixture Bath
[Symbol]	[Symbol]	Exterior WP Lamp
[Symbol]	[Symbol]	Single Pole Switch
[Symbol]	[Symbol]	Three Way Switch
[Symbol]	[Symbol]	Single Receptacle
[Symbol]	[Symbol]	Duplex Receptacle
[Symbol]	[Symbol]	GFI Receptacle
[Symbol]	[Symbol]	Switched Receptacle
[Symbol]	[Symbol]	220 V. Special Receptacle
[Symbol]	[Symbol]	- -
[Symbol]	[Symbol]	Recessed Ltg. Fixture
[Symbol]	[Symbol]	Exhaust Fan
[Symbol]	[Symbol]	Cable TV
[Symbol]	[Symbol]	Telephone Outlet
[Symbol]	[Symbol]	Flood Lights
[Symbol]	[Symbol]	Exhaust Fan / Light Combo

elecitem REPORT		eleclnth REPORT	
Fri Feb 04 10:29:40 2005		Fri Feb 04 10:29:40 2005	
p:\fl\houses 05\montgomery\electrical\mont.ele		p:\fl\houses 05\montgomery\electrical\mont.ele	
QUANTITY	DESCRIPTION	QUANTITY	DESCRIPTION
24	1451 Single Pole Switch	137'	10 Gauge/3 Cond. Copper
1	200 Amp Panel	471'	12 Gauge/2 Cond. Copper
3	220 V. Special Receptacle	1684'	14 Gauge/2 Cond. Copper
1	ANC U200 - Underground Meter Socket	289'	14 Gauge/3 Cond. Copper
12	CLN B344A - 3 Gang Box	100	6 Gauge/3 Cond. Copper
4	CLN B620H - Octagon Hanger		
1	Ceiling Fan (By Others)		
1	Deluxe Broadway 2' P3298-10		
1	Deluxe Broadway 3' P3299-11		
1	Door Bell Buzzer		
29	Duplex Receptacle		
3	Exhaust Fan		
1	Exterior WP Lamp		
1	G.F.I. Receptacle		
11	H-7T Overhead Light		
4	MMWPRC MULTI-MAC MM400C-B WEATHER PROOF RECEPTICAL COVER - OHIO		
2	Power Disconnect Switch		
5	RAC 7302 - 1 Gang Box		
8	RAC 7835 - 2 Gang Box		
1	Rear Door WP Lamp		
3	Single Receptacle		
5	Smoke Detector		
4	Switched Receptacle		
5	Telephone Outlet		
4	Three Way Switch		

REVISIONS:

02-19-07	ADD SMOKE DETECTOR TO MASTER BEDROOM
----------	--------------------------------------

Maronda Homes
(407) 321-0064 4005 MARONDA WAY SANFORD, FLORIDA

AMERICANA ELECTFC LAYOUT

MONTGOMERY

DRAWN BY: /

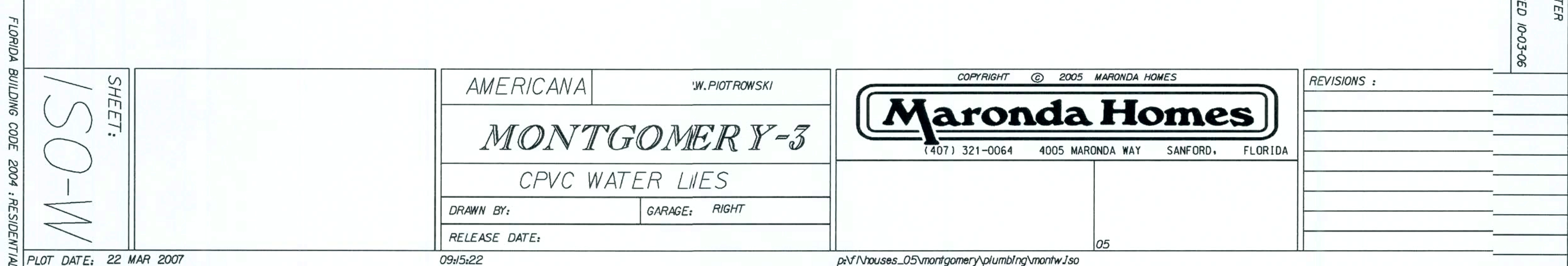
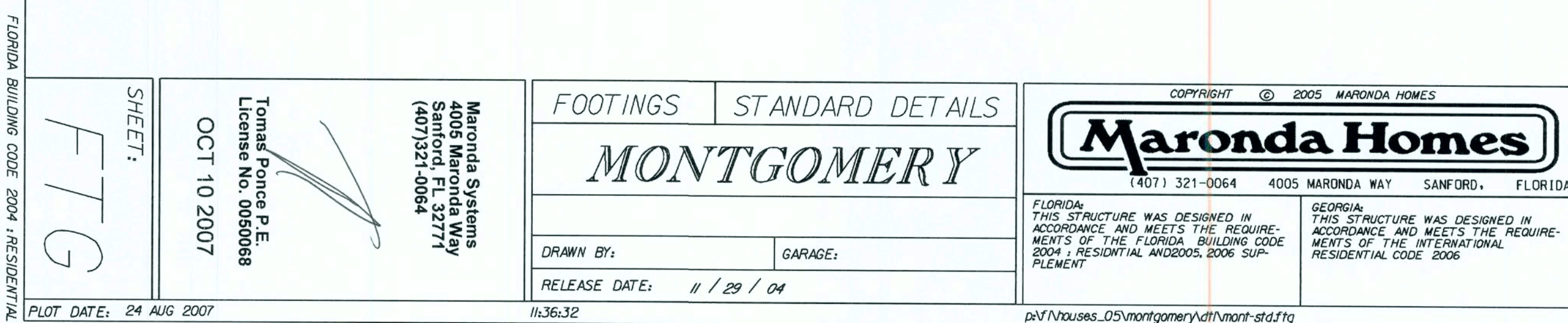
RELEASE DATE: /

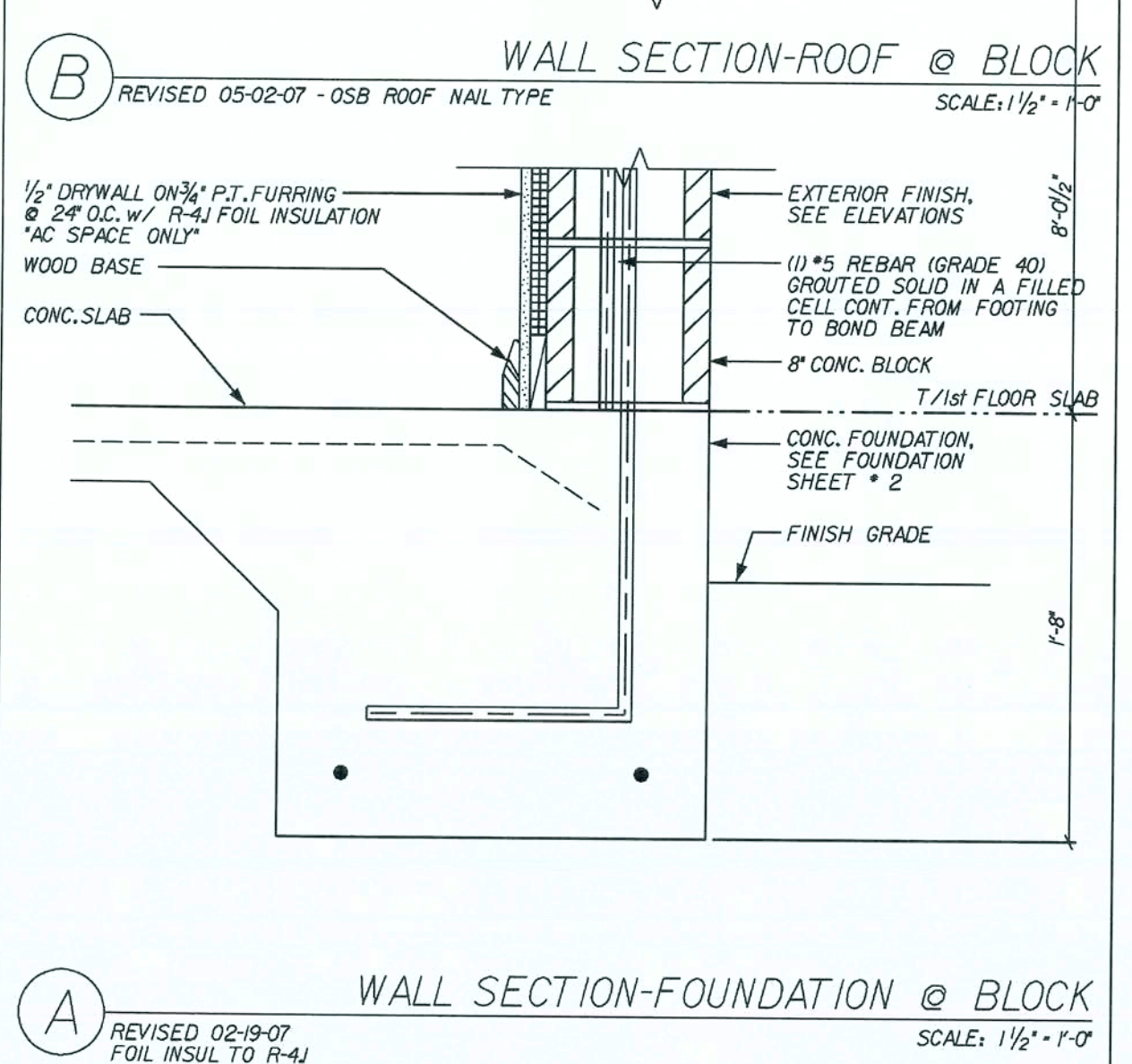
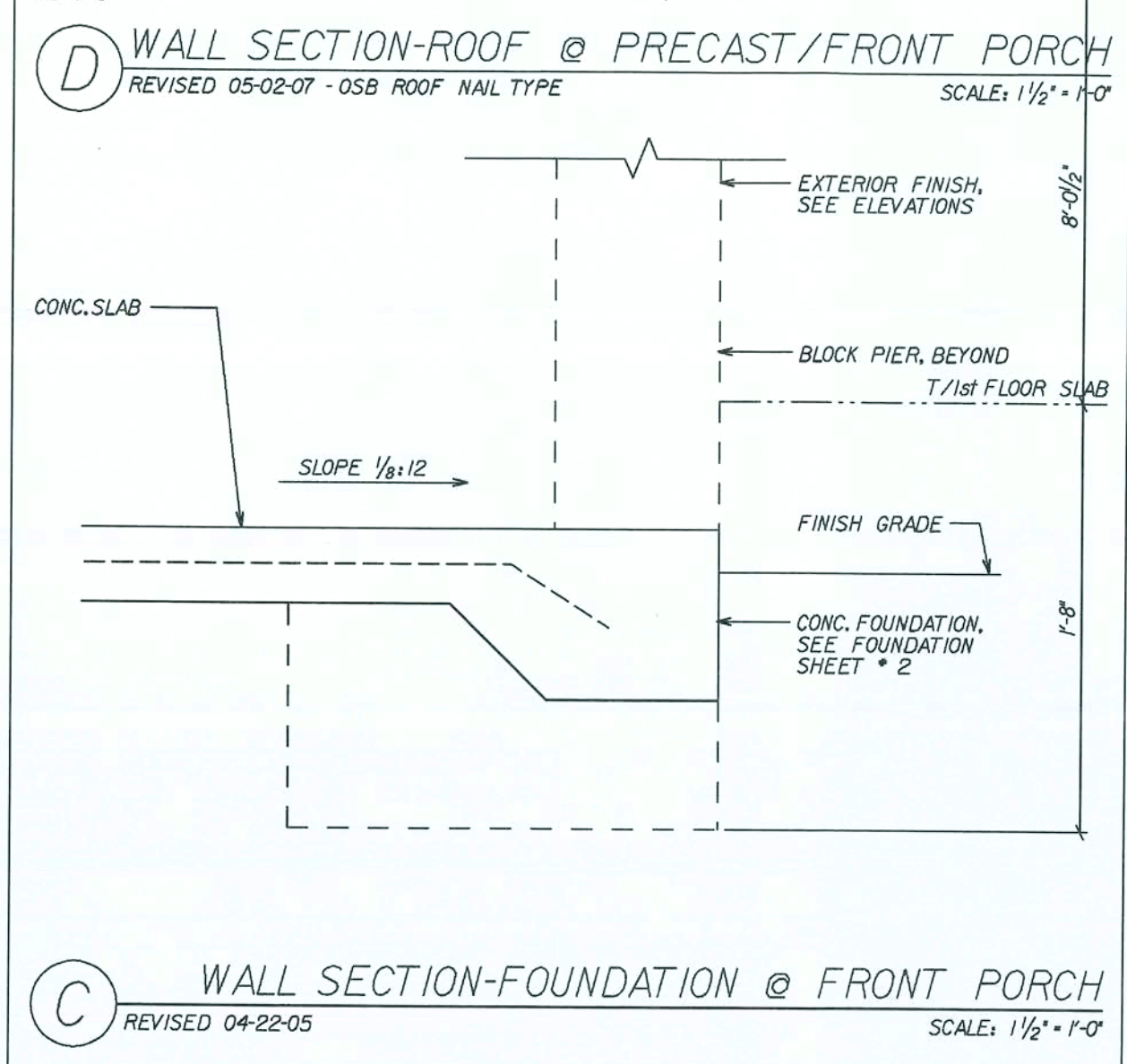
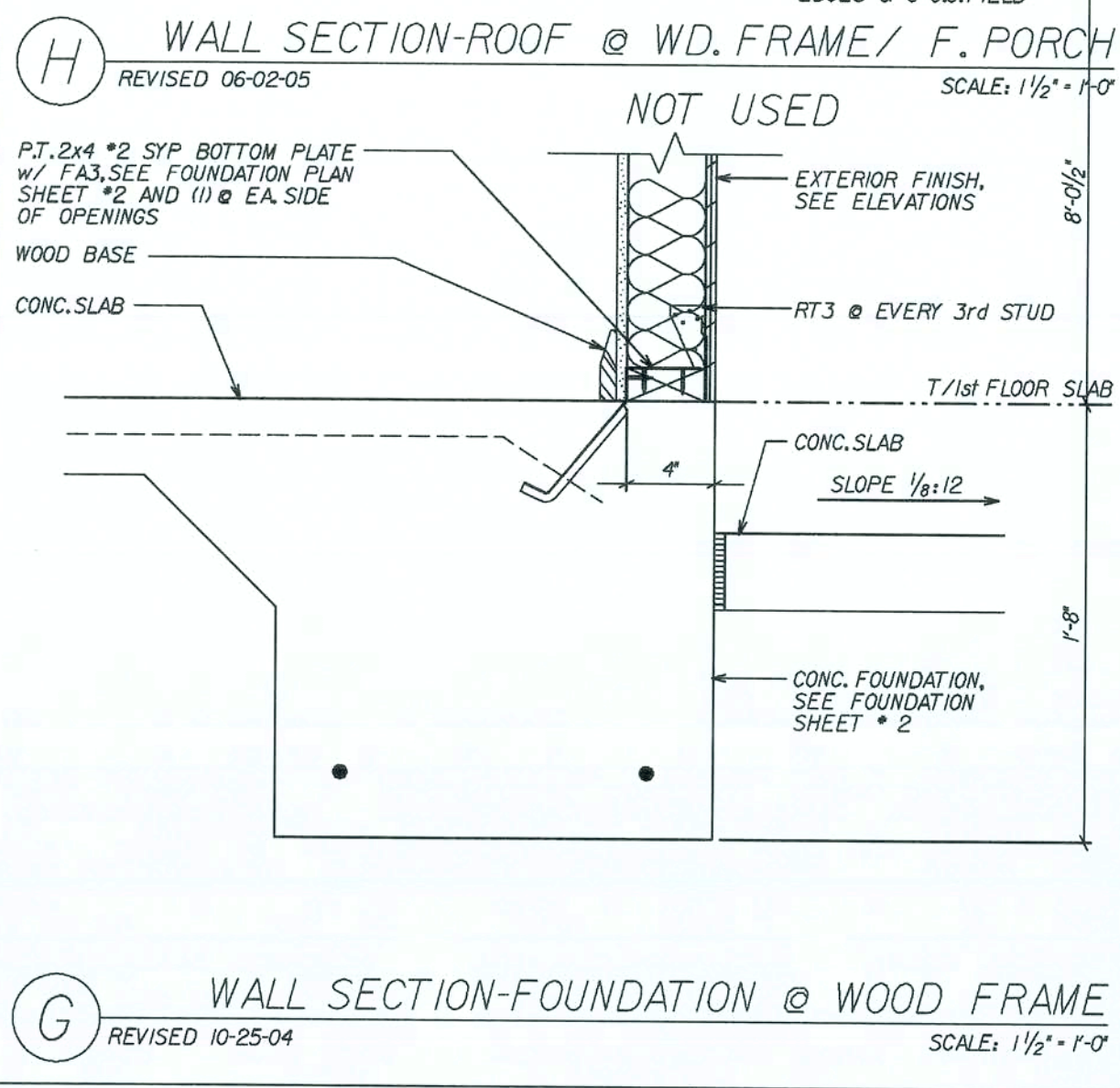
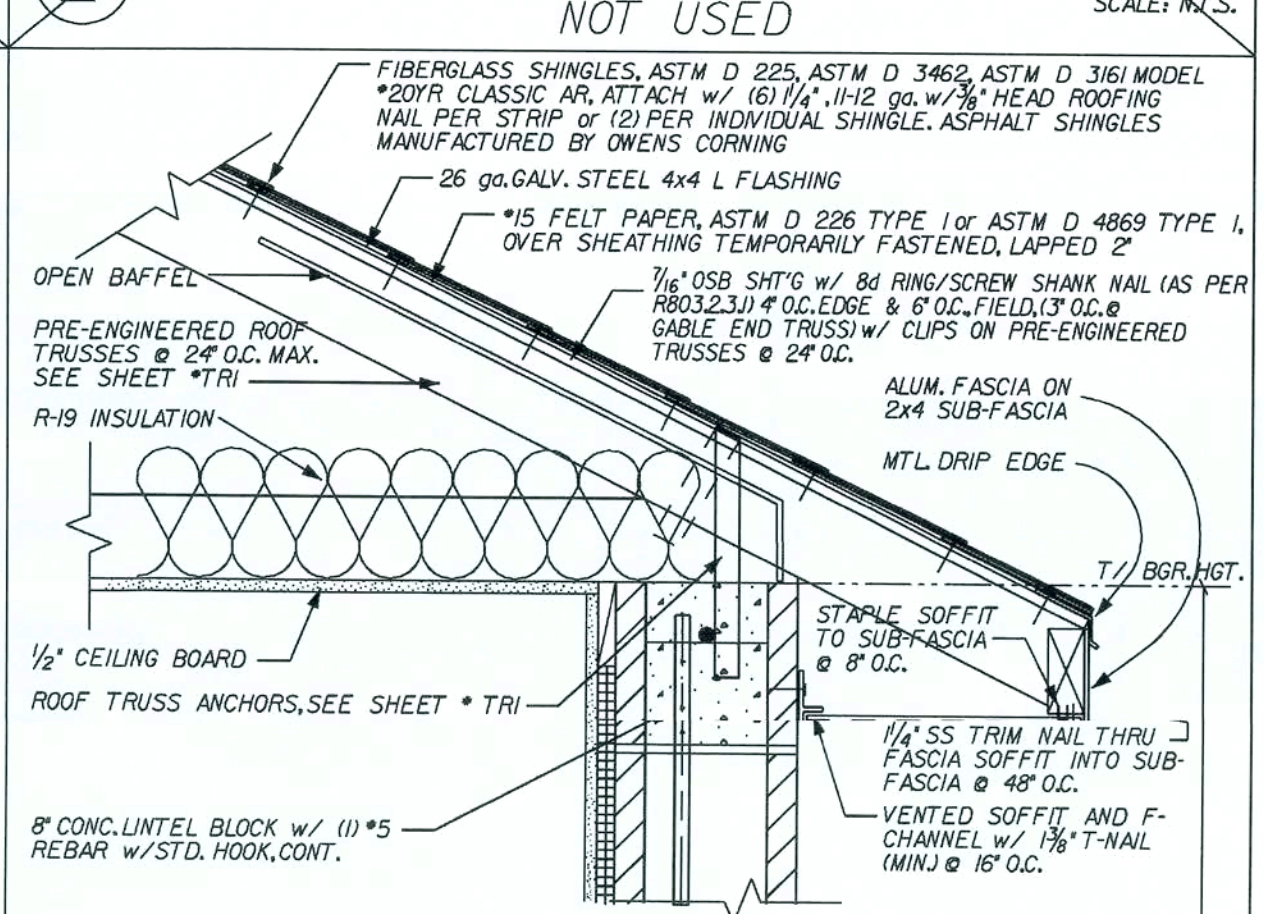
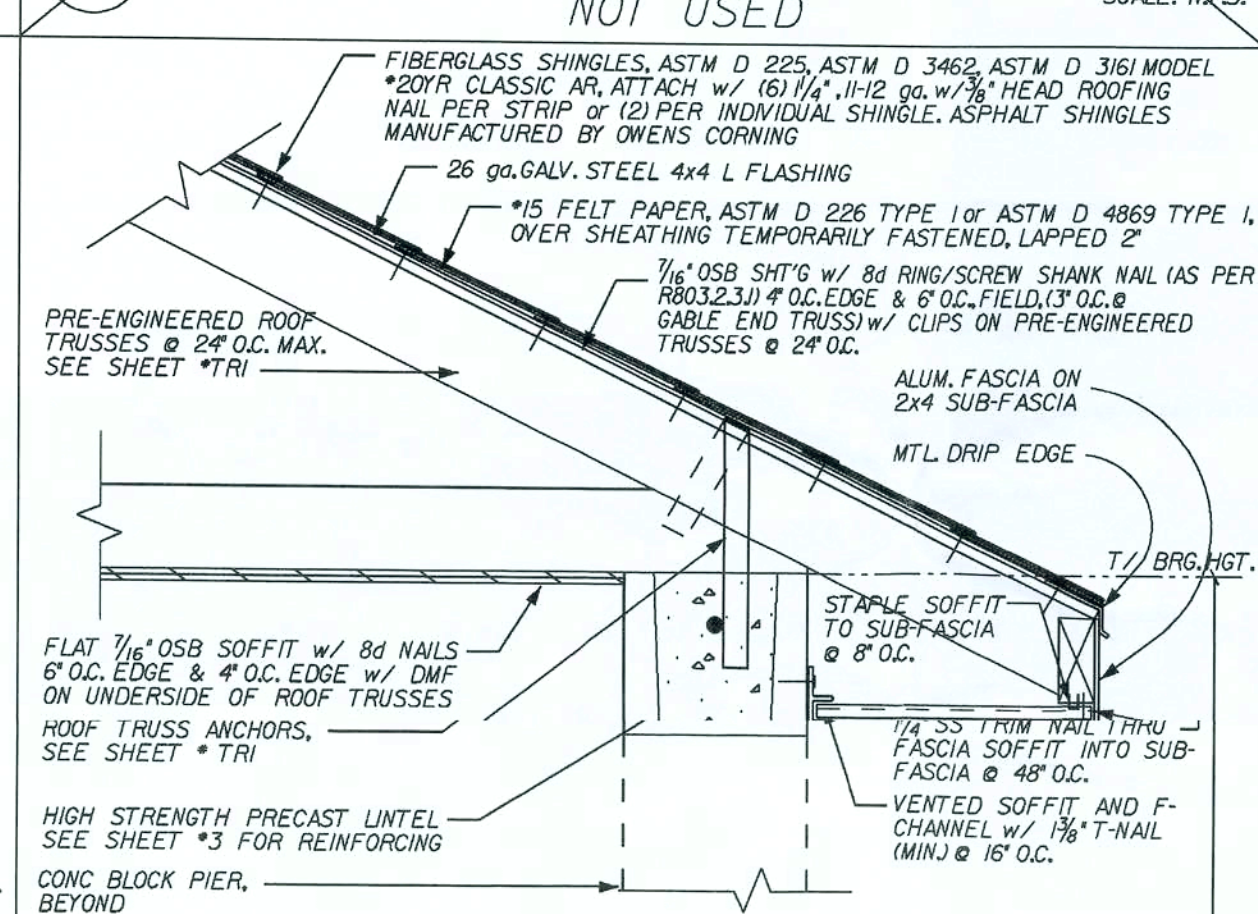
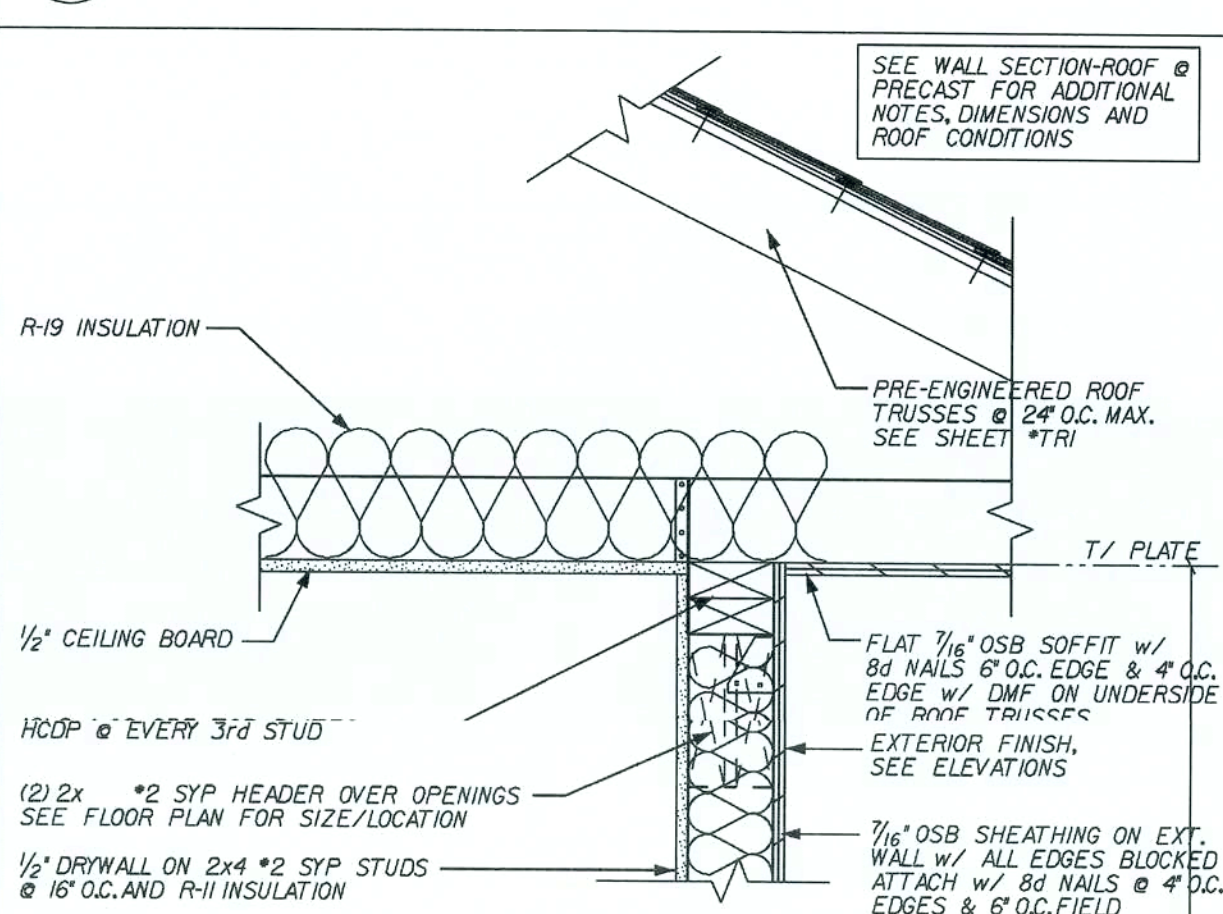
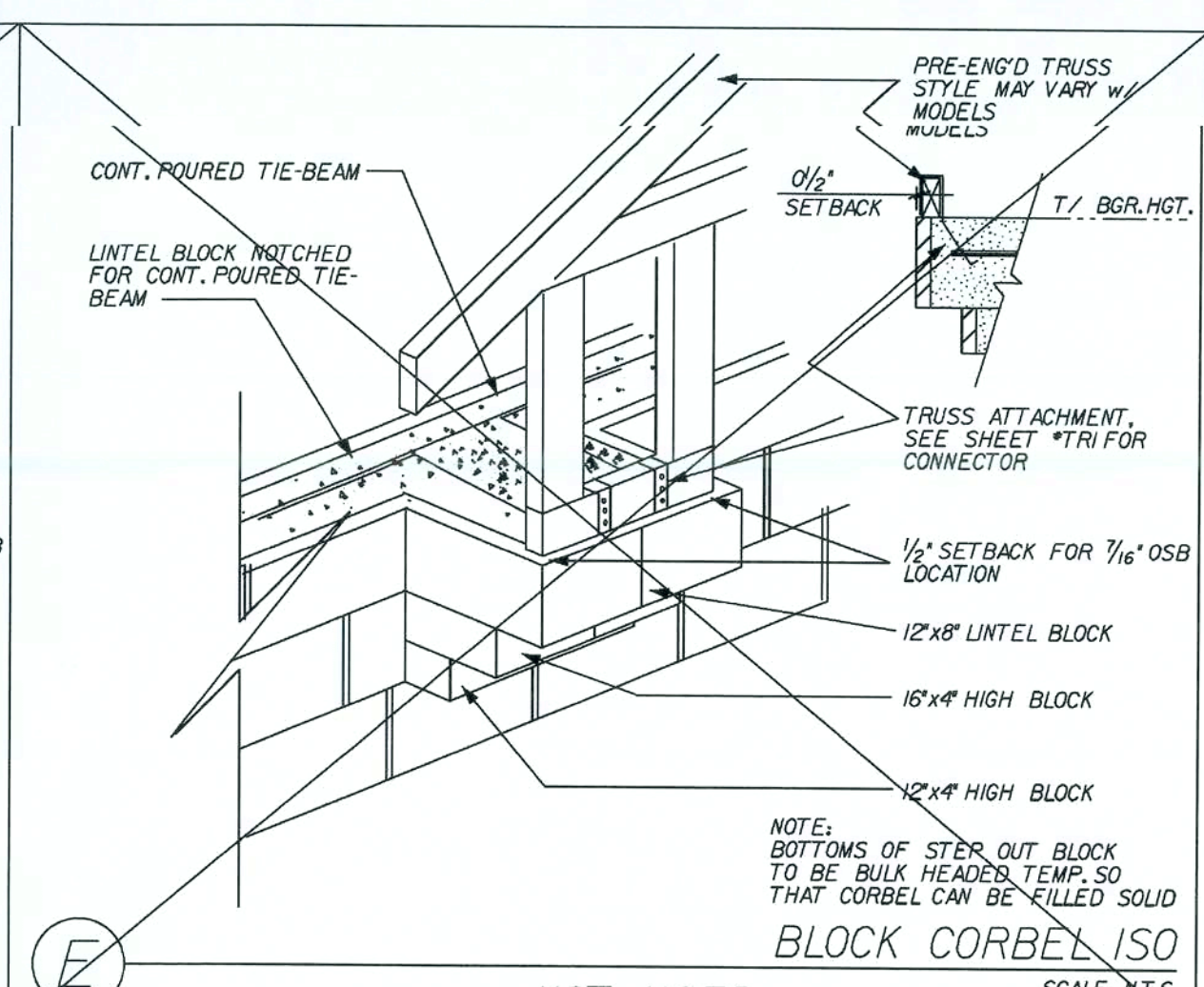
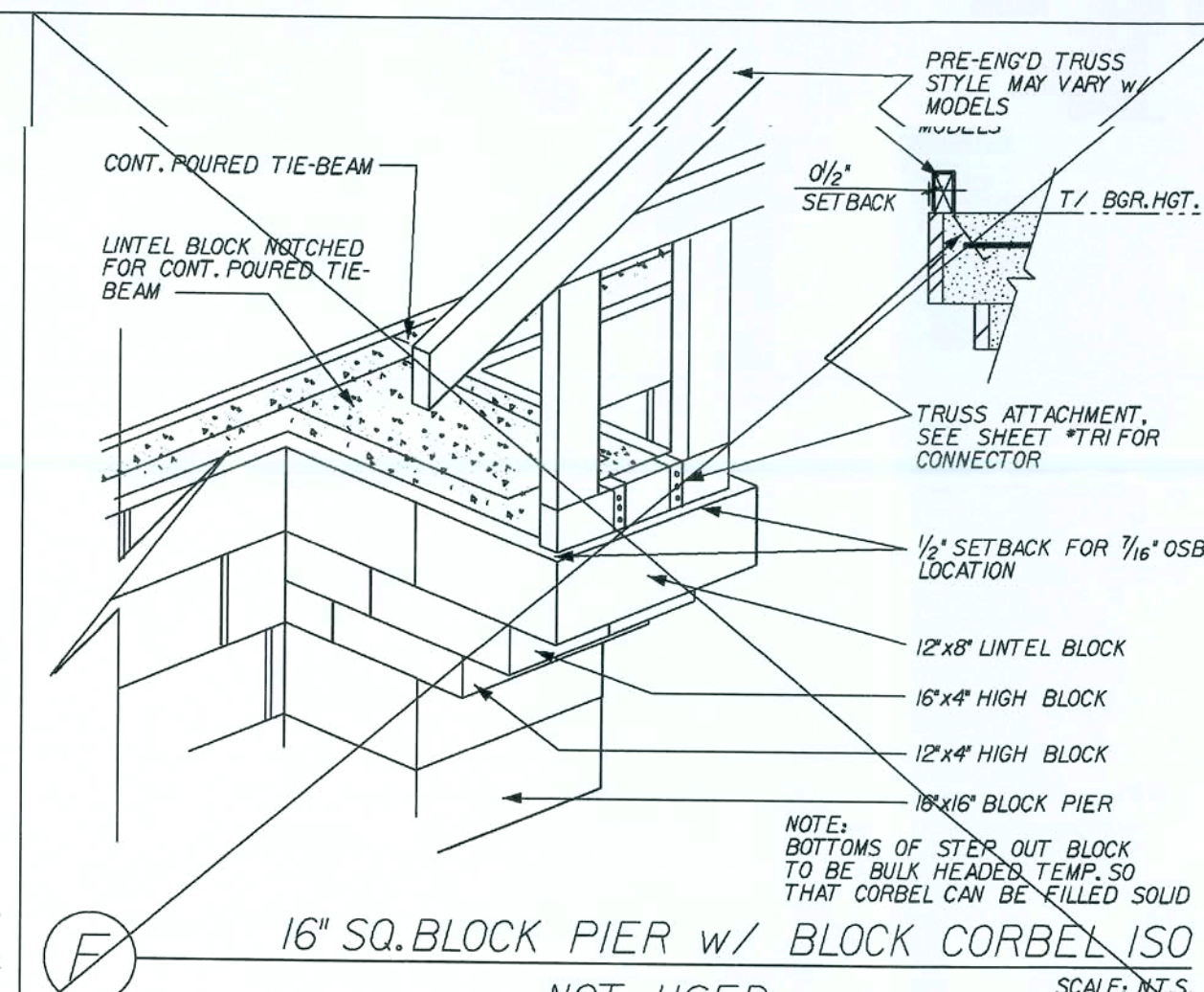
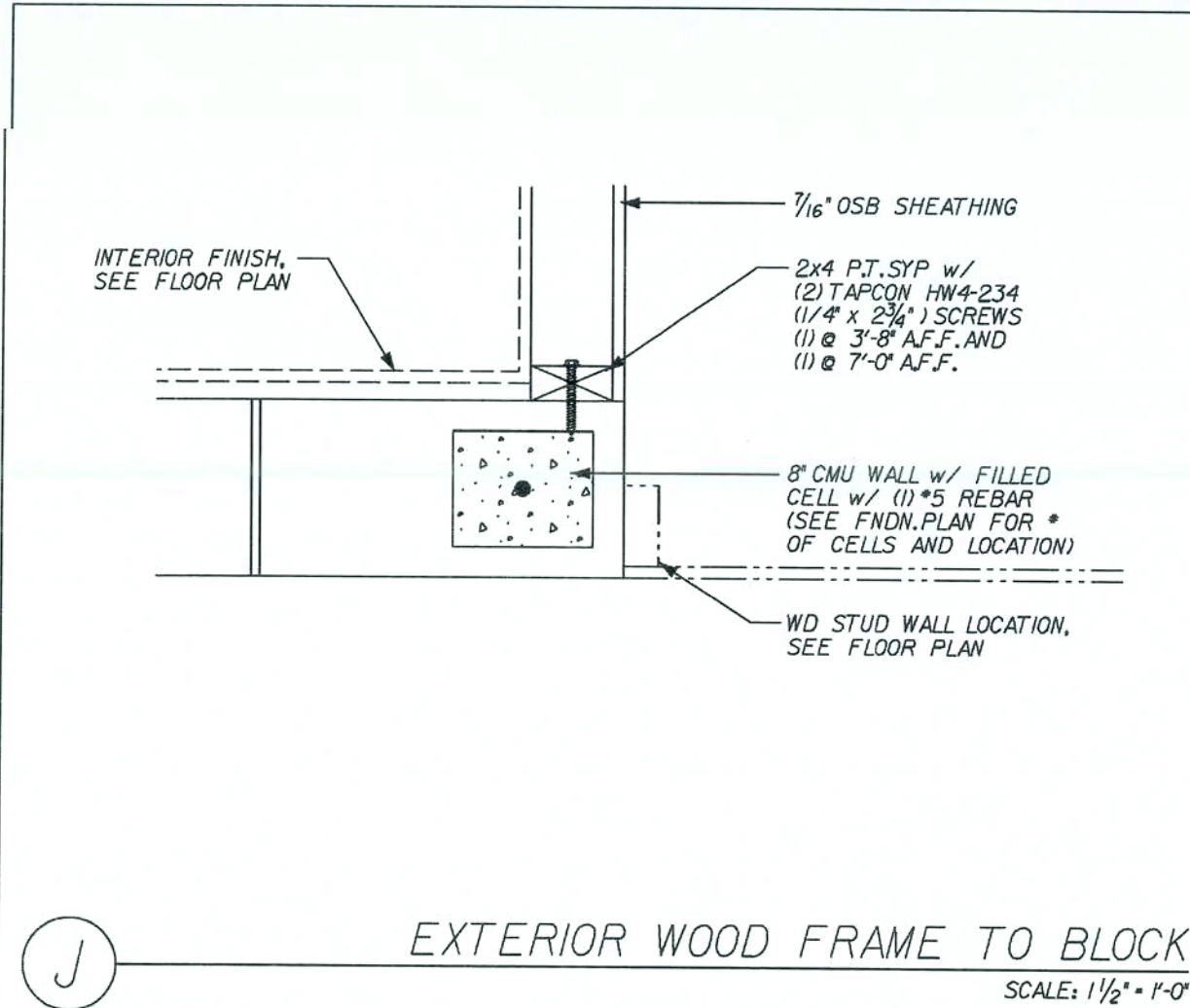
SHEET: **ELI**

05

05/4403

PLOT DATE: 22 MAR 2007





REVISIONS :

Maronda Homes FLORIDA
4005 MARONDA WAY SANFORD, FL 32771
(407) 321-0064

THIS STRUCTURE WAS DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE 2004, RESIDENTIAL AND 2006 SUPPLEMENT.

MONTGOMERY

ONE STORY WALL SECTION

DRAWN BY: GARAGE: RELEASE DATE: 11 / 29 / 04 11:36:32

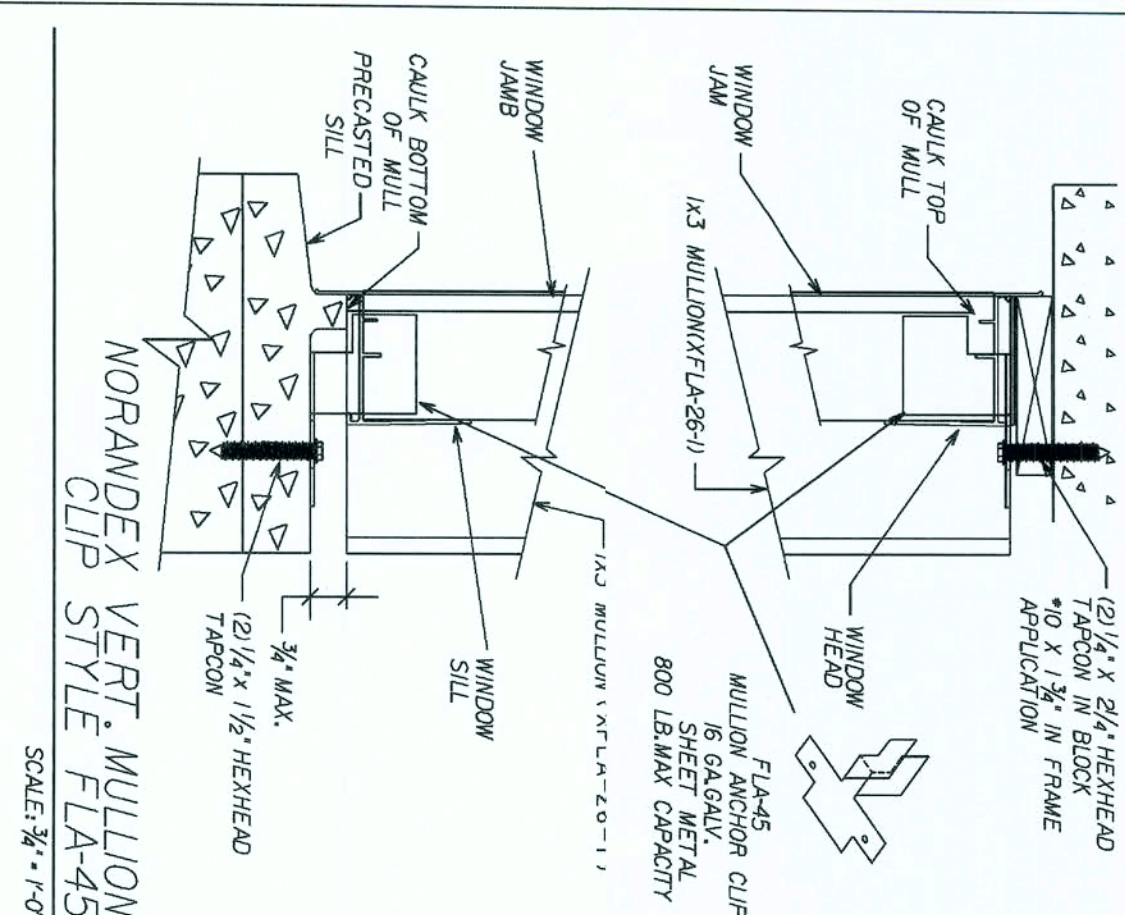
Maronda Systems
4005 Maronda Way
Sanford, FL 32771
(407) 321-0064

Tomas Ponce P.E.
License No. 0050068

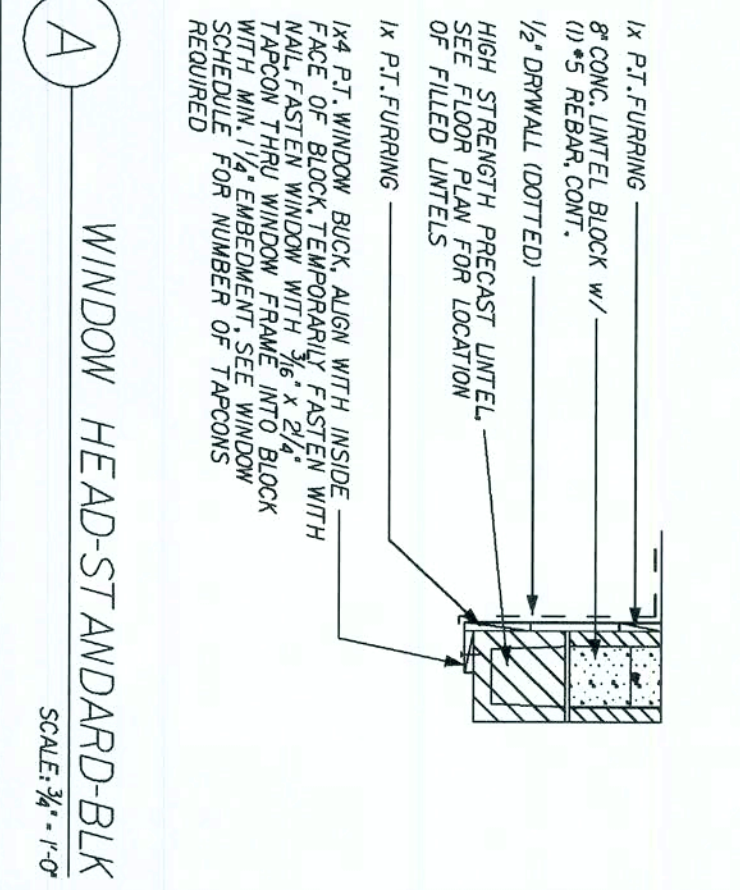
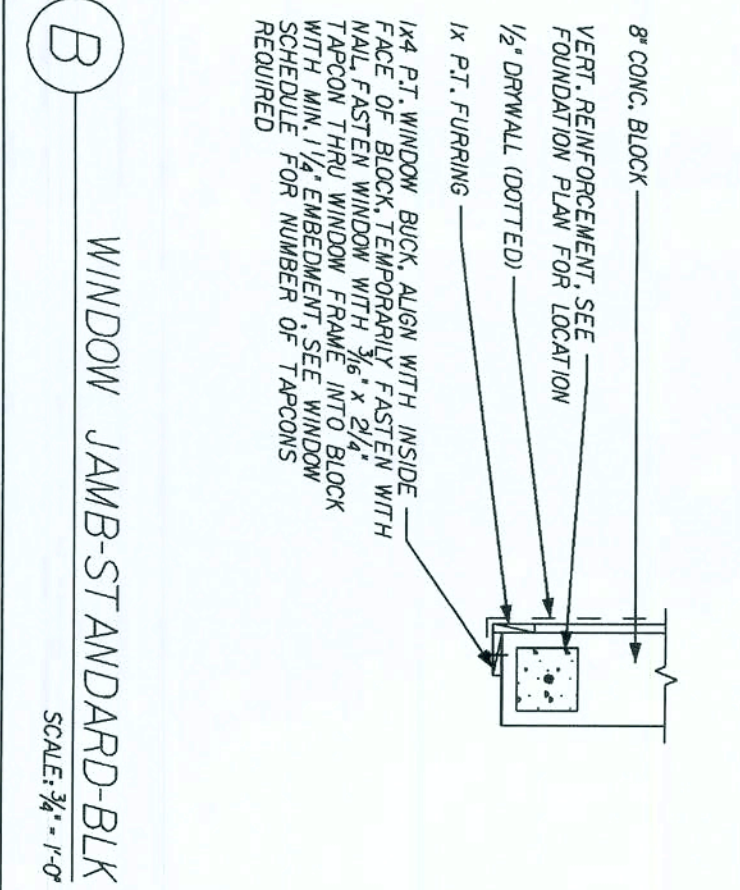
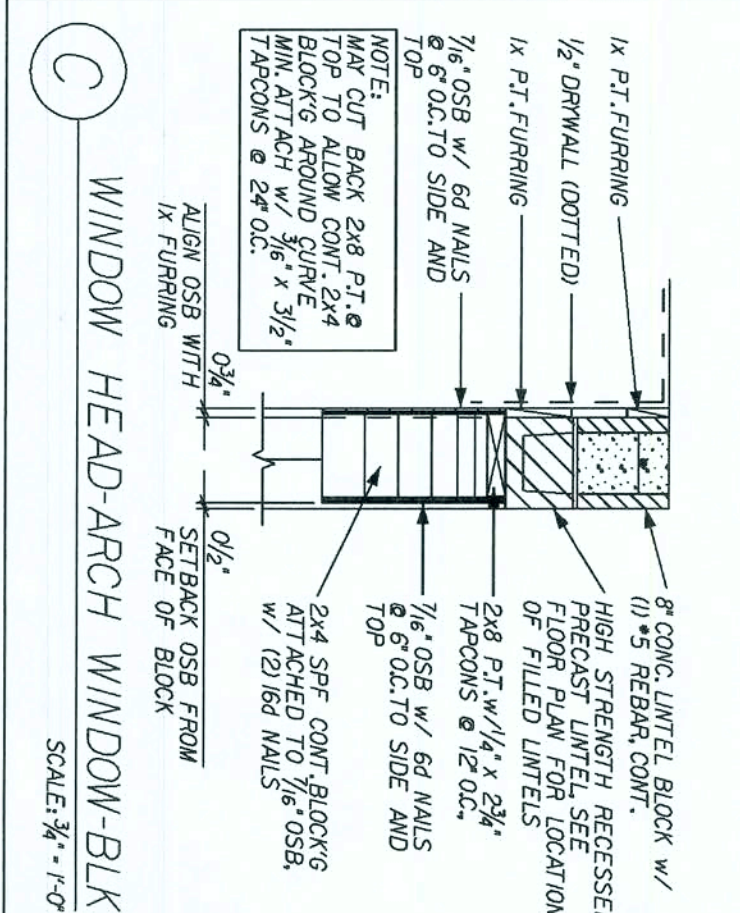
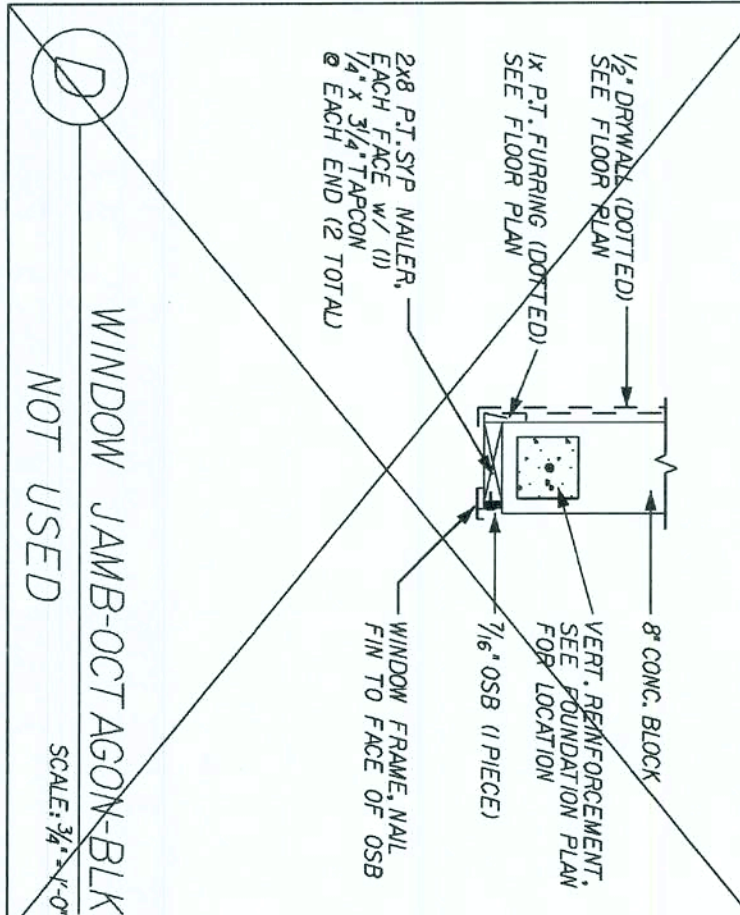
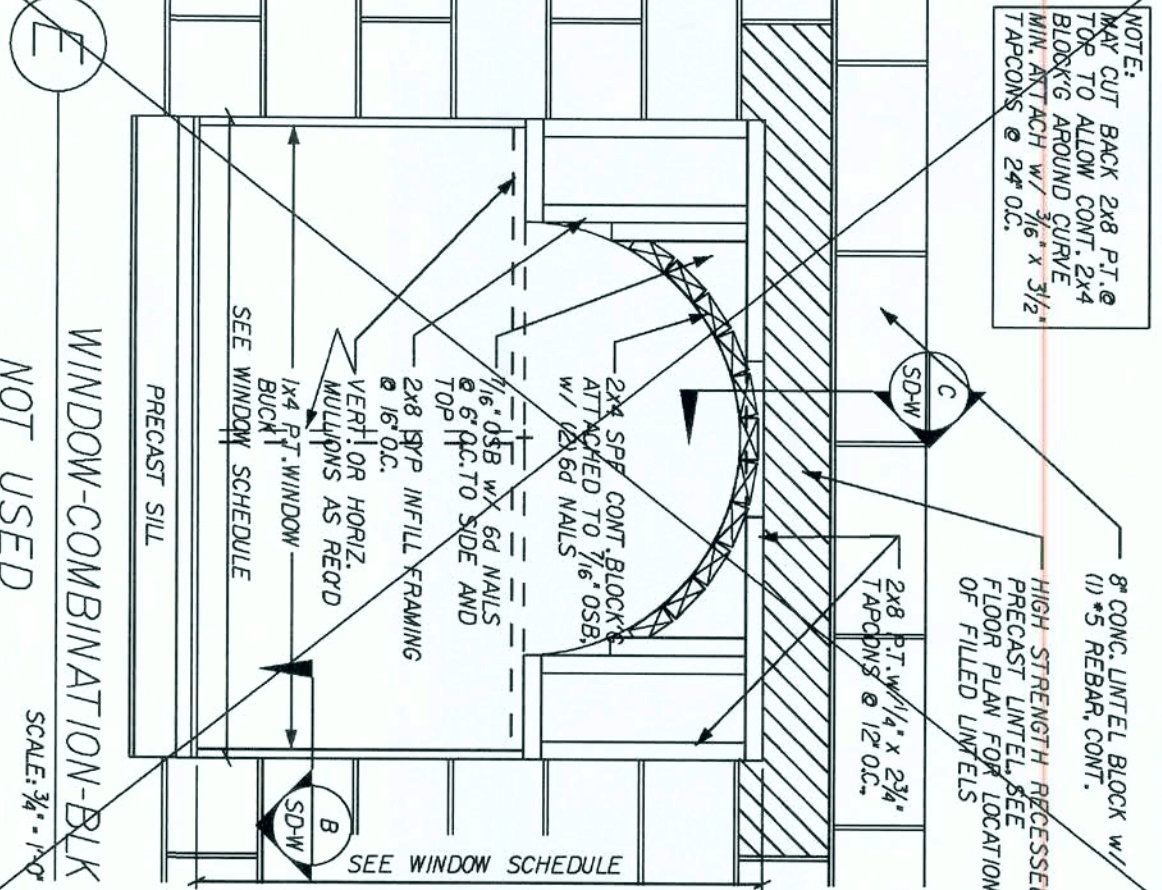
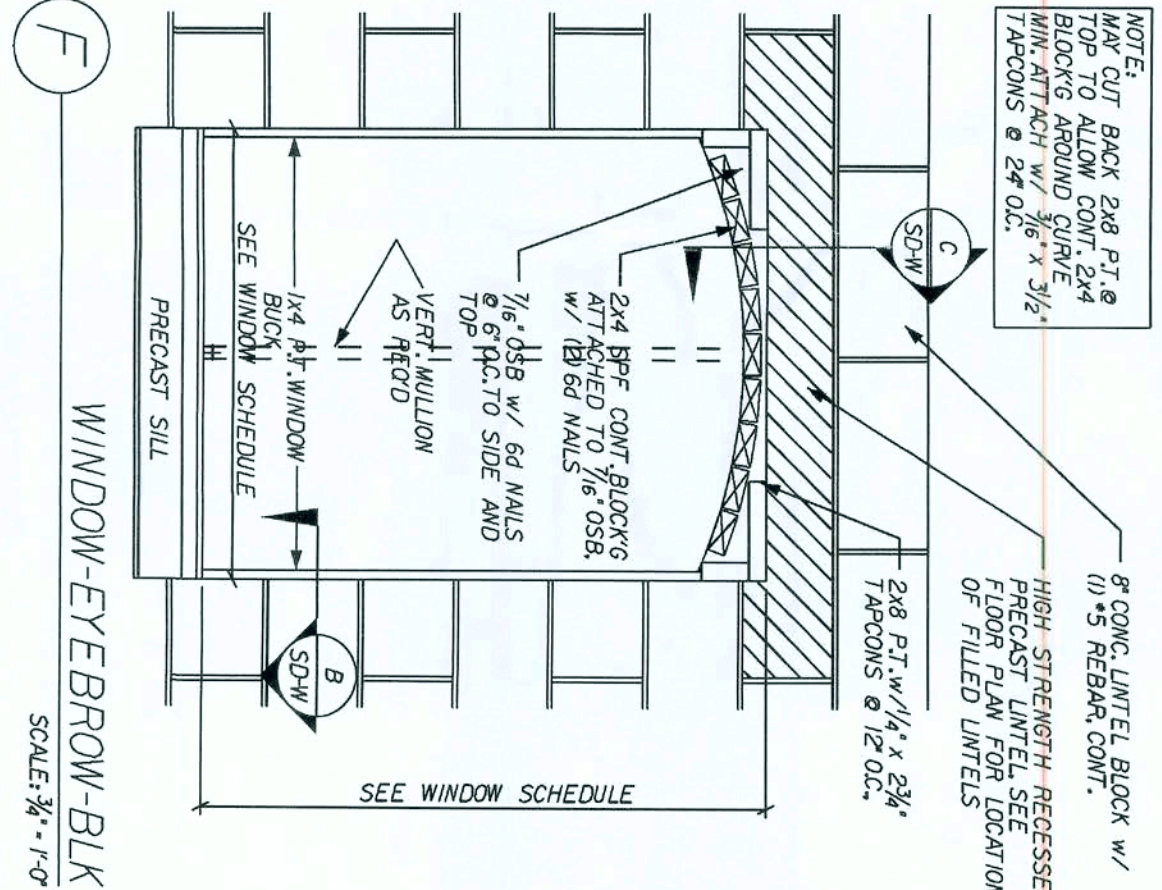
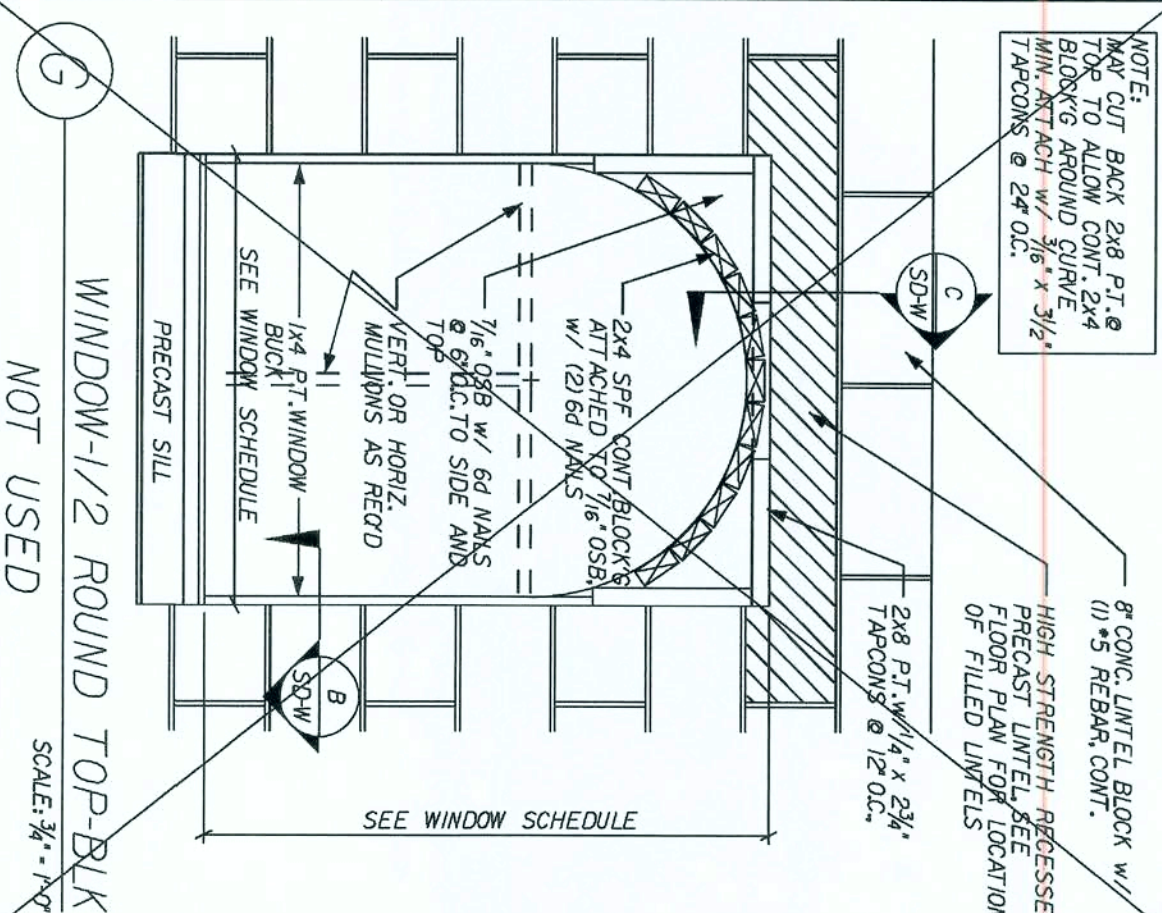
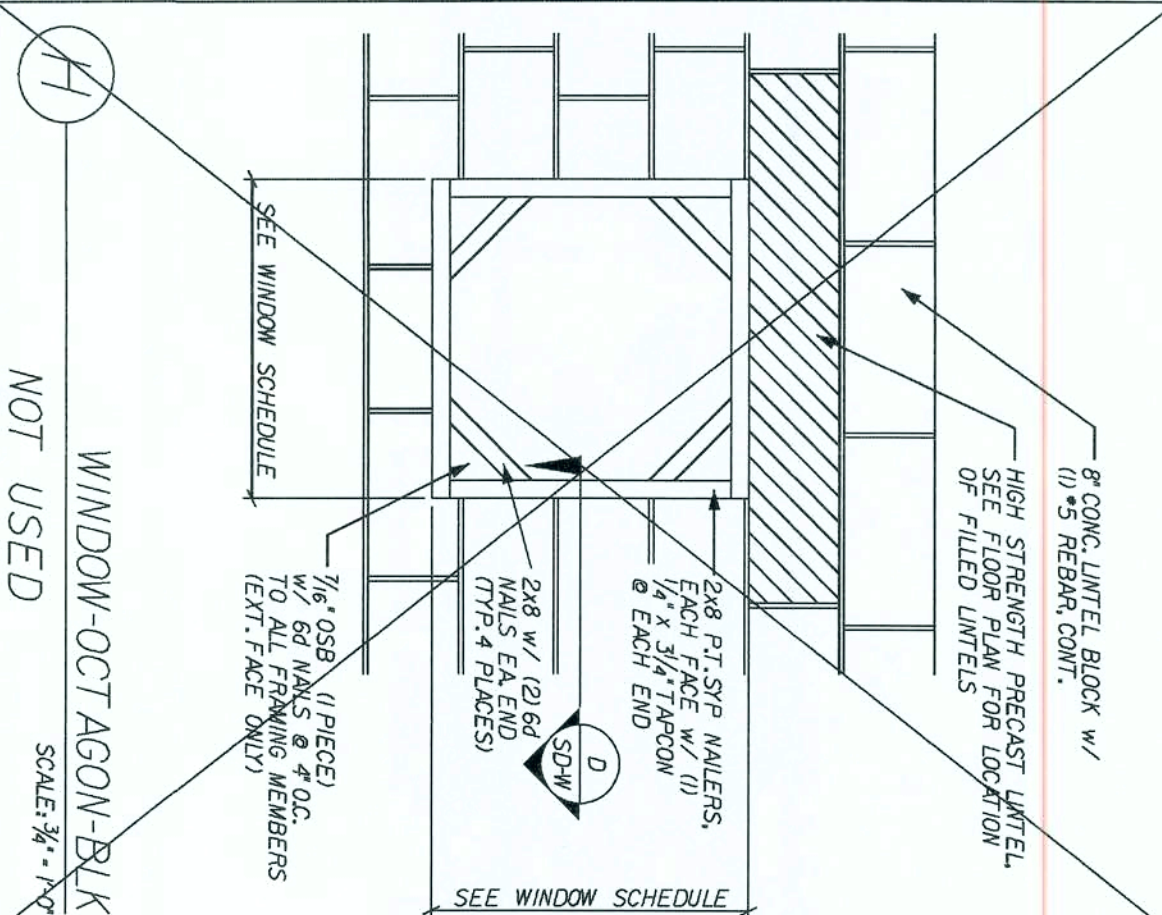
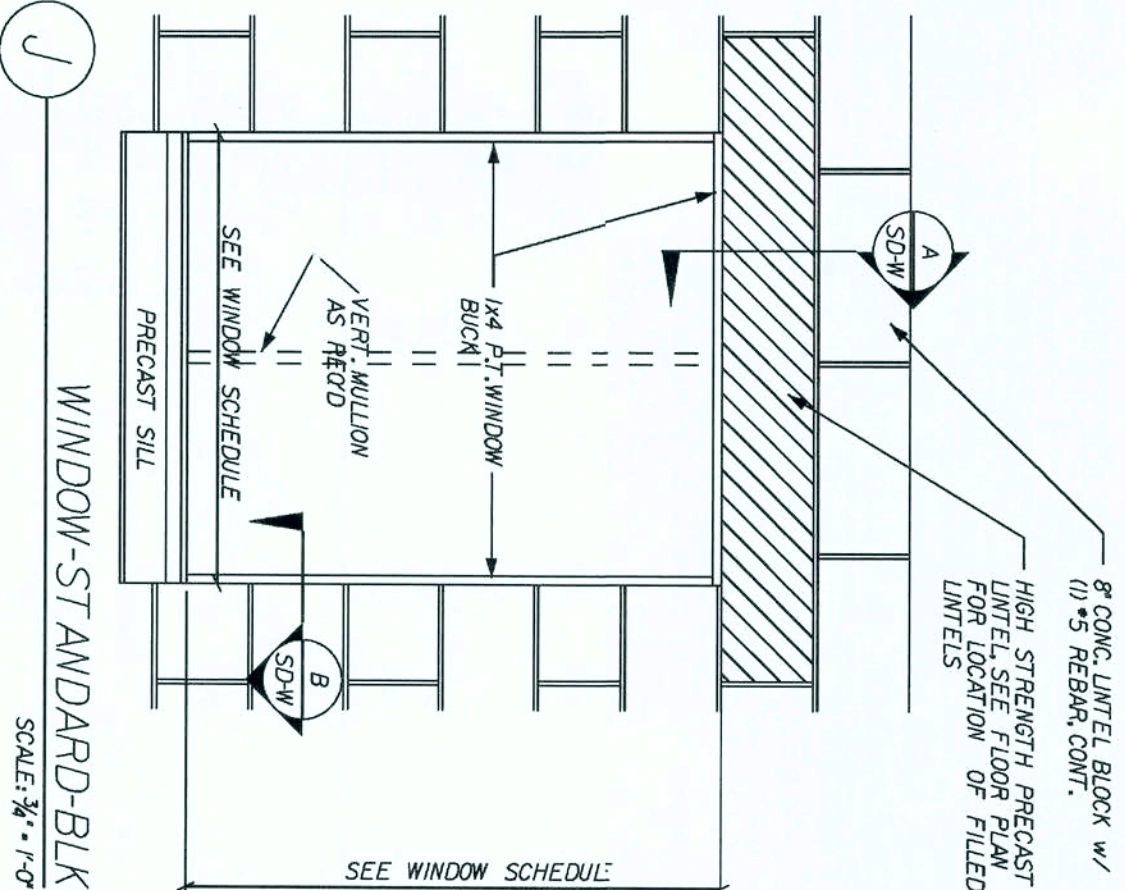
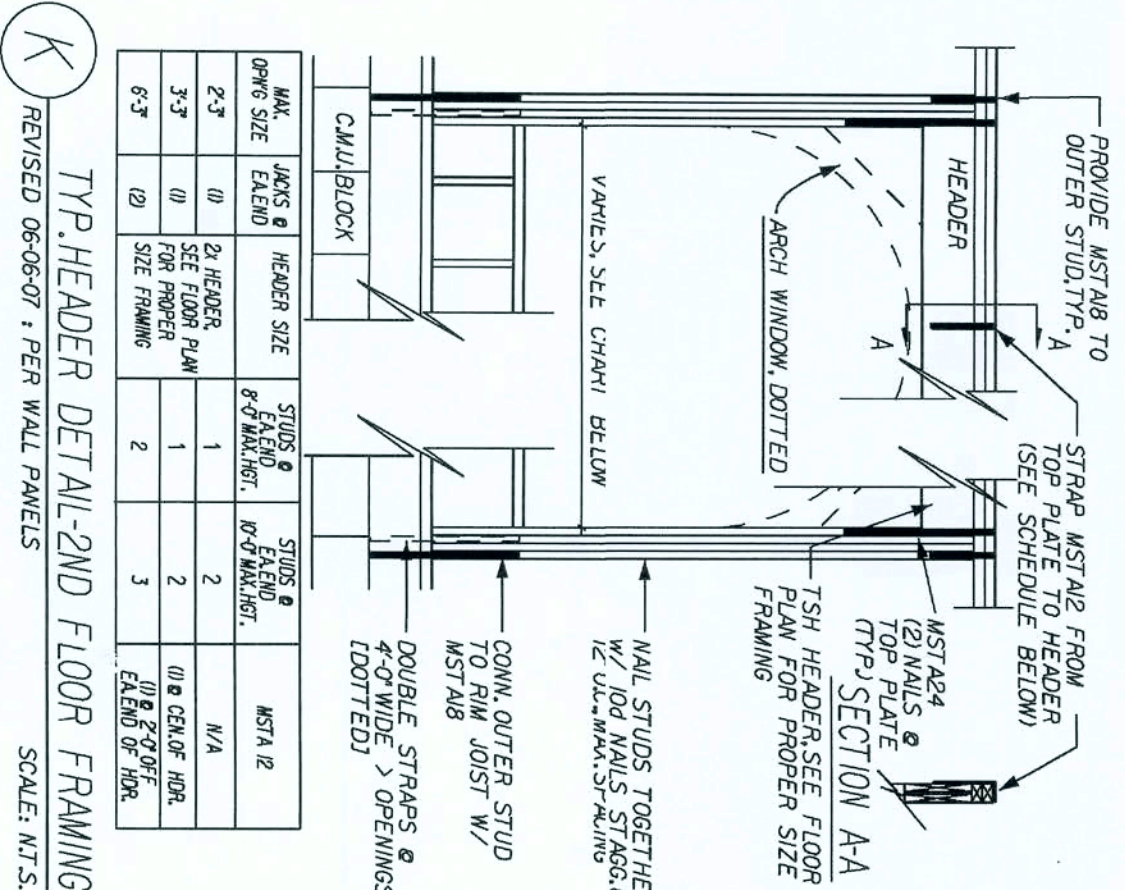
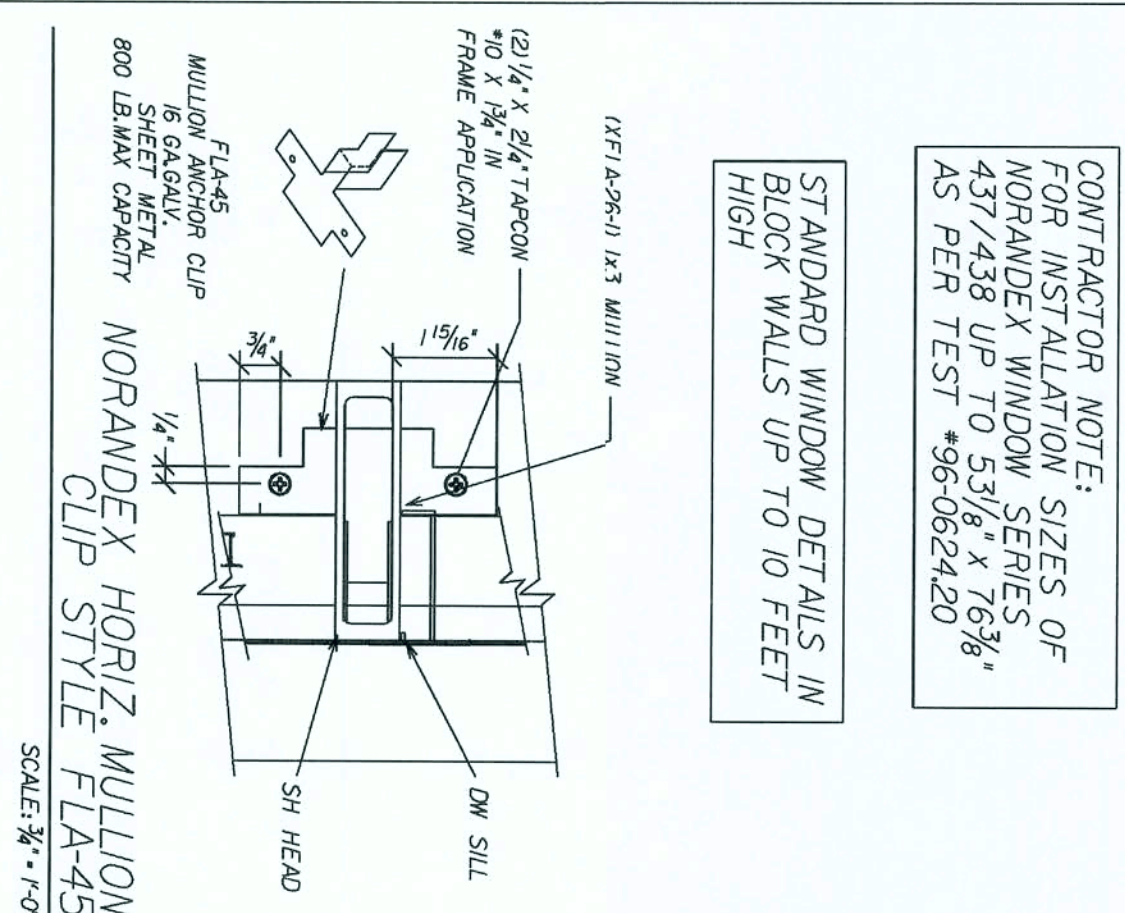
OCT 10 2007

SHEET: WS-B1

FLORIDA BUILDING CODE 2004 : RESIDENTIAL



FOR INSTALLATION SIZES OF
NORANDEX WINDOW SERIES
437/438 UP TO 53 $\frac{1}{8}$ " x 76 $\frac{3}{8}$ "
AS PER TEST *96-0624,20

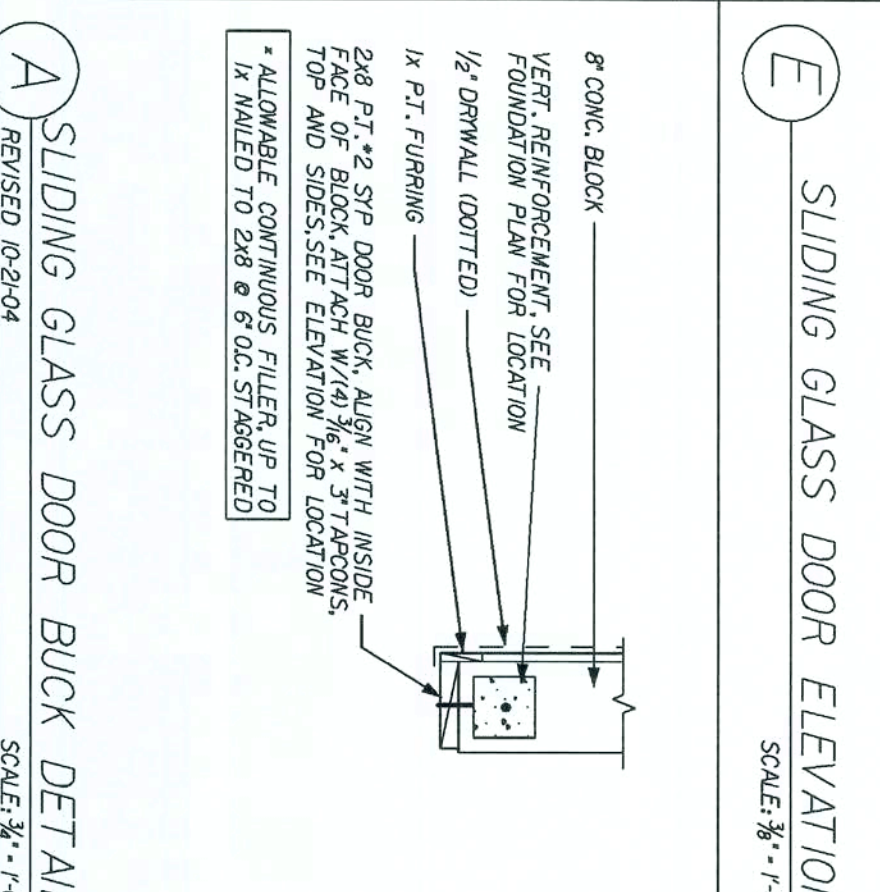
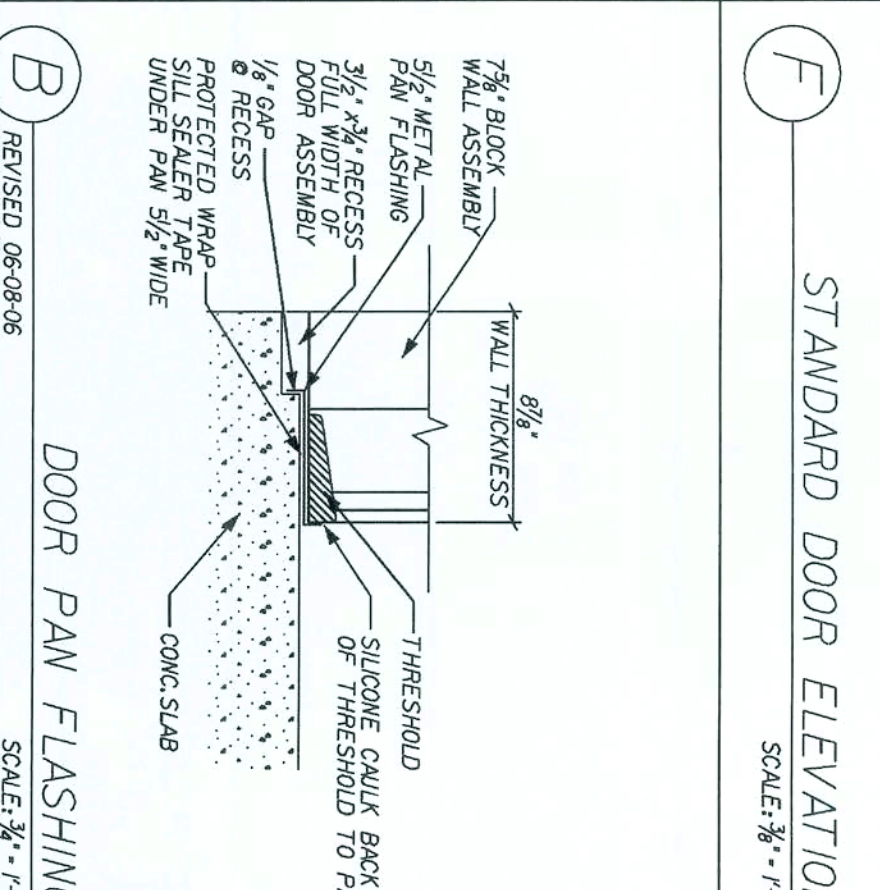
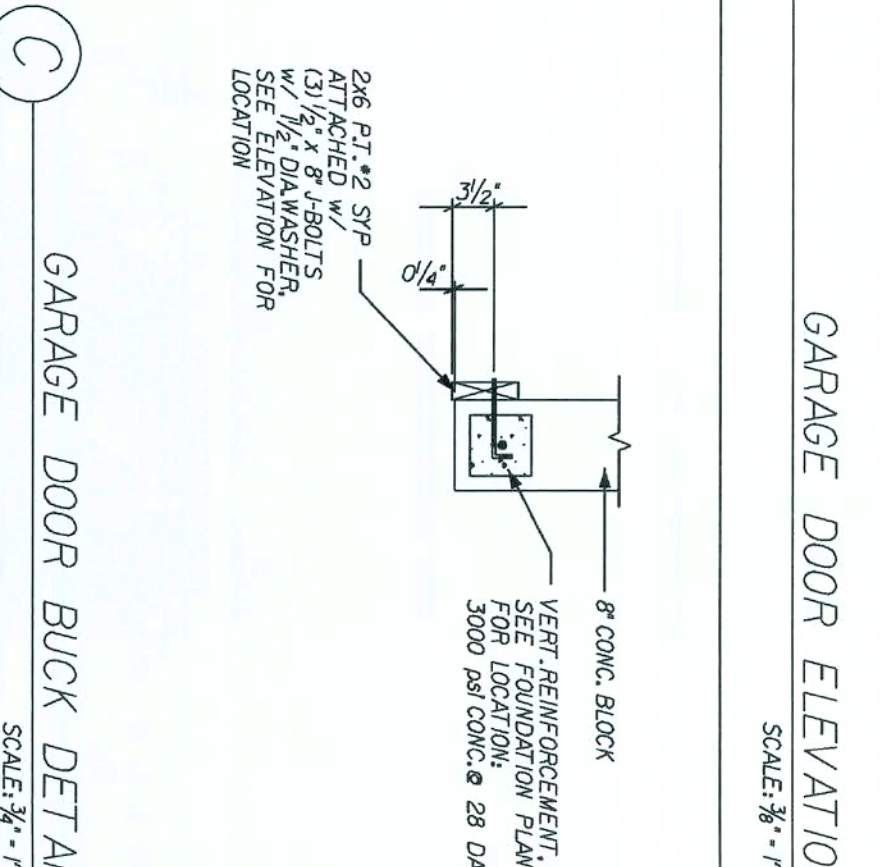
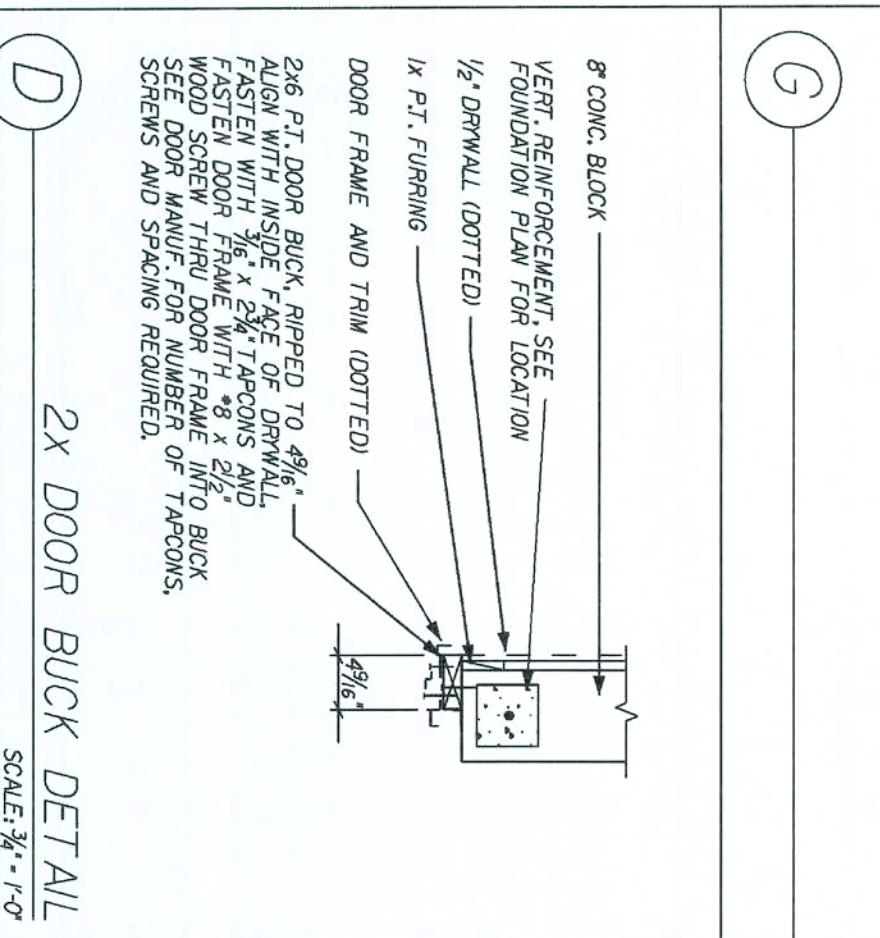
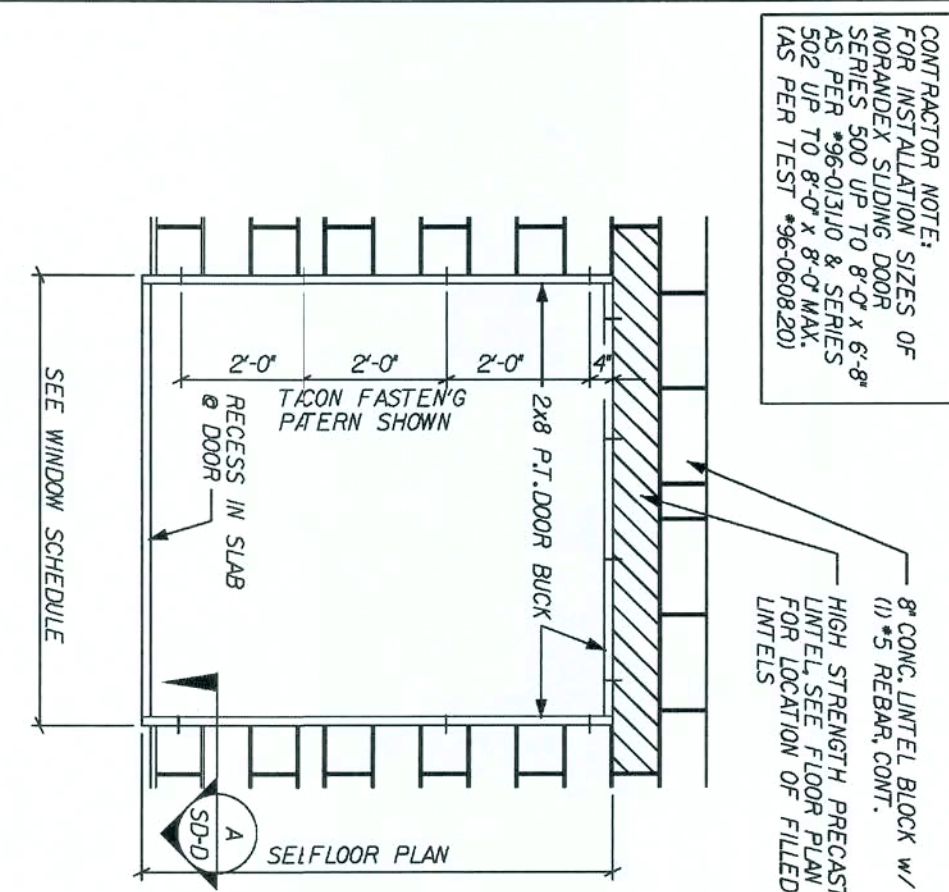
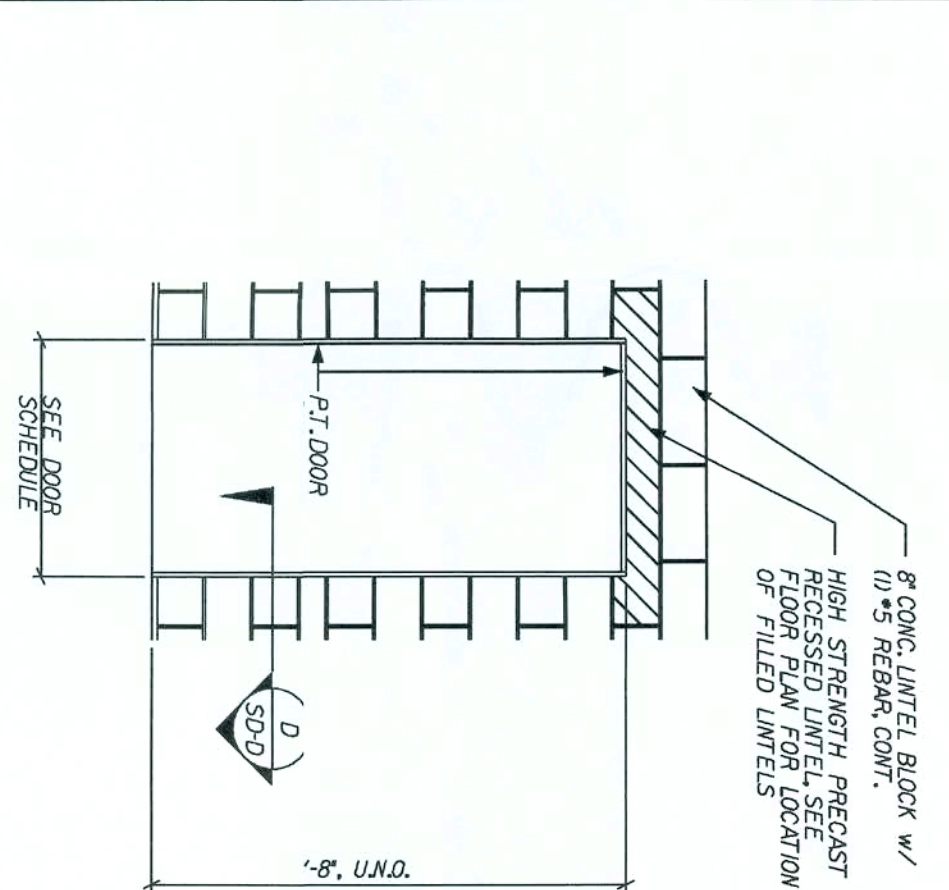
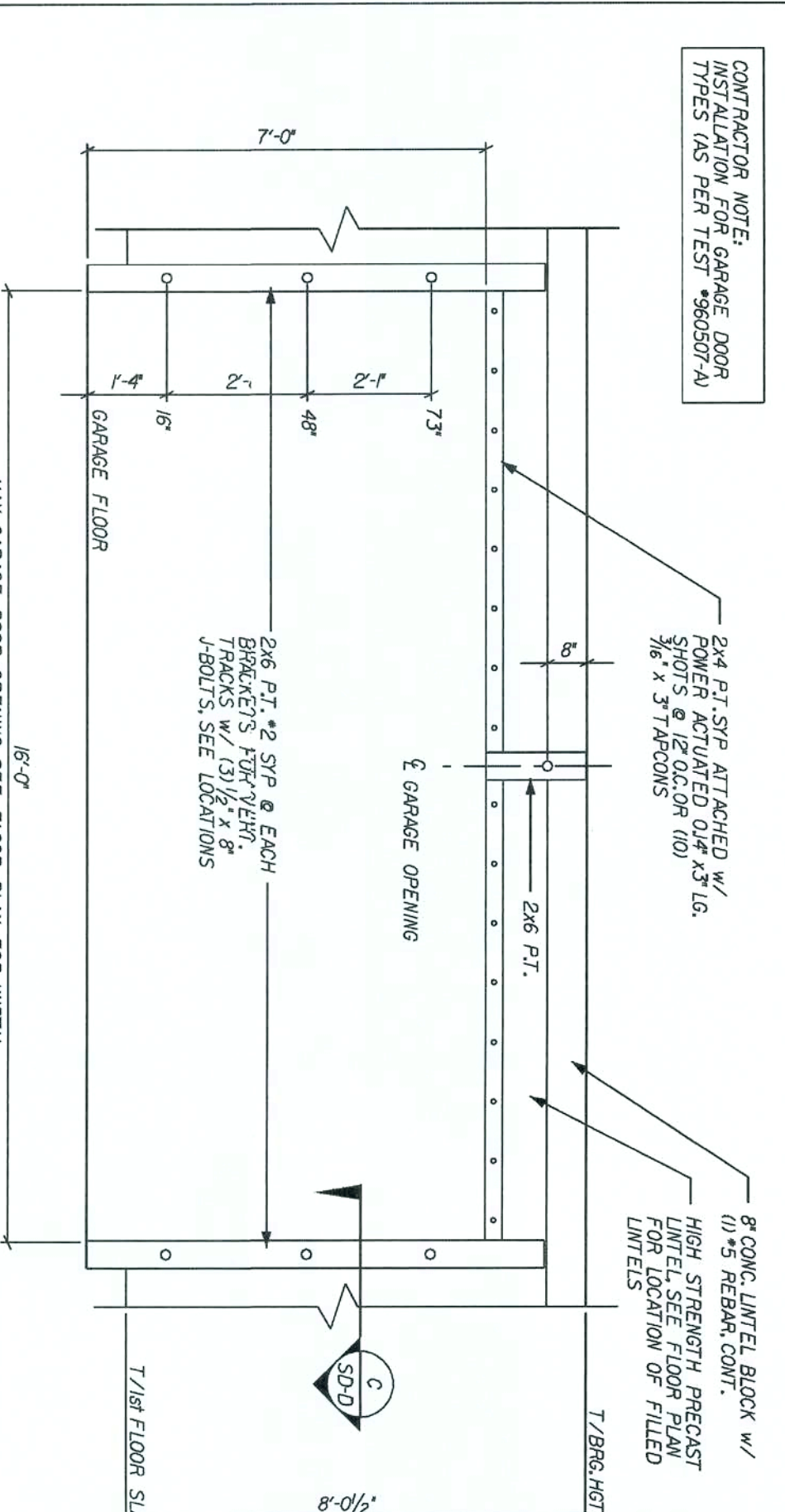
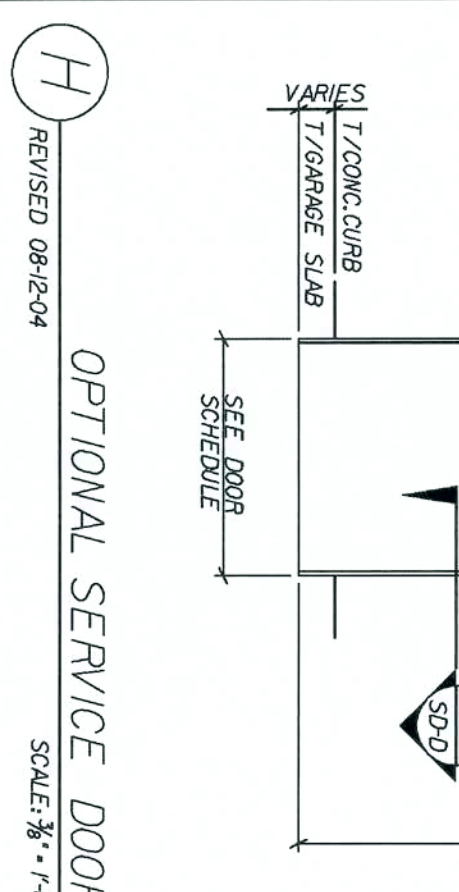
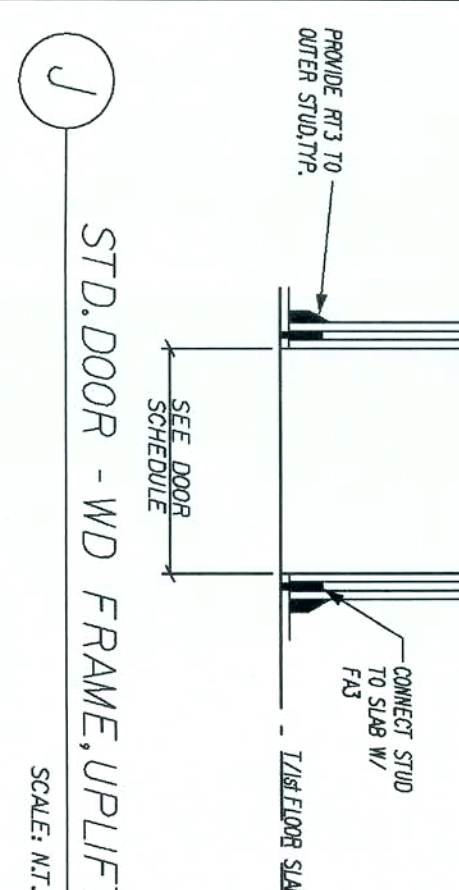
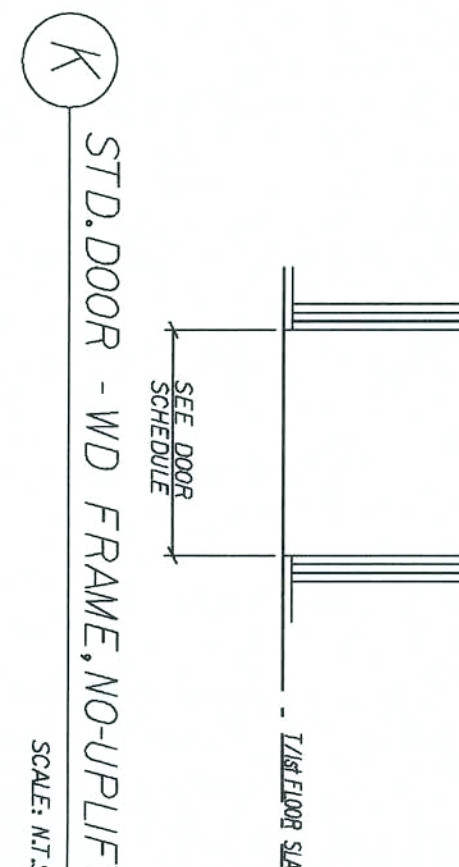
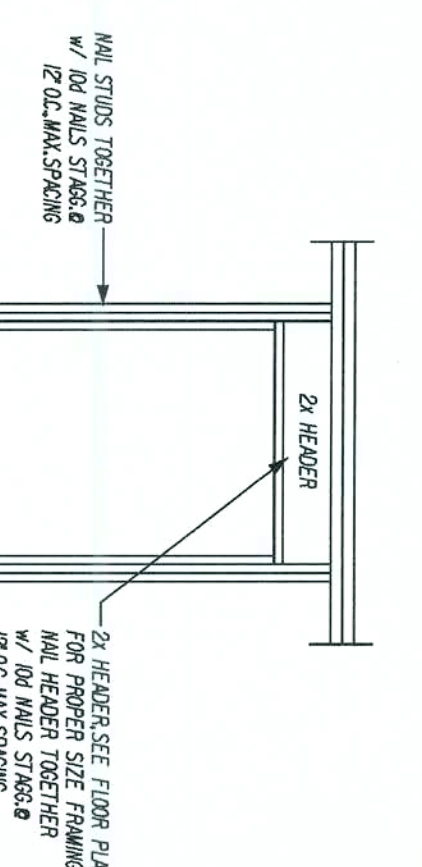
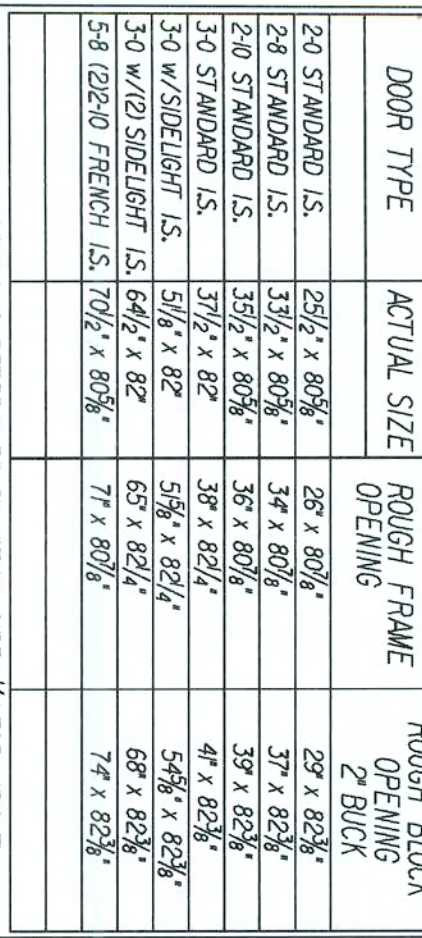


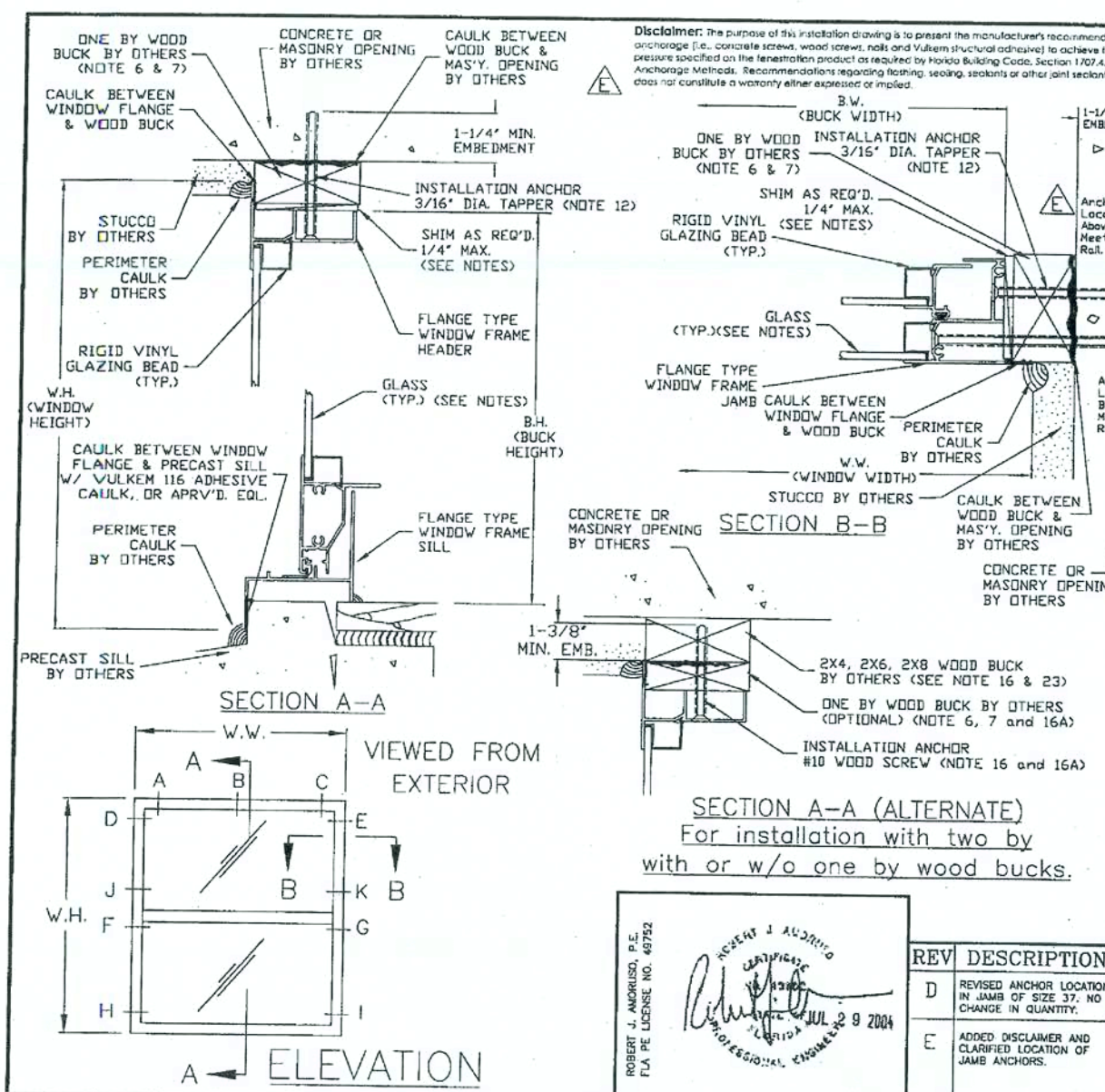
REVISED 02-15-07
83% -> 82%

DOOR SCHEDULE

DOOR SCHEDULE

MAX. OPEN SIZE	JACKS # EA/END	HEADER SIZE	STUDS # EA/END 6'-0" MAX/HGT.	STUDS # EA/END 10'-0" MAX/HGT.
2'-3"	(1)	2x HEALER	1	2
3'-3"	(1)	SEE FLOOR PLAN FOR PROPER	2	2
6'-3"	(1)	SIZE FINISHING	2	3





IMPORTANT INFORMATION & GENERAL NOTES

These notes are provided to ensure proper installation of Florida Extruders products and must be followed fully.

GENERAL INSTALLATION INSTRUCTIONS

- 1) SHIM AS REQ'D. AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM, MAX. ALLOWABLE SHIM STACK TO BE 1/4".
- 2) USE SILICONIZED ACRYLIC CAULK BEHIND WINDOW FLANGE AT HEAD & JAMBS. SILL MUST BE ATTACHED TO THE SUBSTRATE WITH VULKEM 116 ADHESIVE CAULK OR APPROVED EQUAL APPLICATION OF VULKEM 116 ADHESIVE CAULK OR APPROVED EQUAL AT FRAME SILL. MUST COMPLY WITH SEALANT MANUFACTURER'S RECOMMENDATIONS.
- 3) USE SILICONIZED ACRYLIC CAULK FOR PERIMETER SEAL AROUND EXTERIOR OF WINDOW FLANGE AND TO SEAL HEADS OF INSTALLATION FASTENERS.
- 4) FLORIDA EXTRUDERS 1000 SERIES SINGLE HUNG IS SHOWN. THIS PRINT ALSO APPLIES TO THE FLORIDA EXTRUDERS 1500 AND 2000 SERIES SINGLE HUNG.
- 5) WINDOW FRAME MATERIAL: ALUMINUM ALLOY 6063.

ANCHOR INSTALLATION INSTRUCTIONS

- GENERAL:**
- 6) NAIL ATTACHMENT OF NON-STRUCTURAL ONE BY BUCK IS 4" FROM EACH CORNER AND 8" ON CENTER. USE A HARDENED "T-NAIL" WITH A 0.097" DIAMETER AND 1 3/8" LENGTH (5/8" EMBEDMENT). A HARDENED "MASONRY NAIL" WITH A 0.148" DIAMETER AND 1 1/2" LENGTH (3/4" EMBEDMENT) OR EQUIVALENT. FOR ALTERNATE SECTION A-A/B-B, USE A 0.113" DIAMETER COMMON WIRE NAIL WITH A 3/4" EMBEDMENT OR EQUIVALENT FOR NAILING NON-STRUCTURAL ONE BY BUCK INTO A TWO BY STRUCTURAL BUCK.
 - 7) APPLIES TO ALL NON-STRUCTURAL BUCKS LESS THAN 1 1/2" THICKNESS. NOT INTENDED TO LIMIT TO NOMINAL ONE BY WOOD BUCK ONLY. BUCKS GREATER THAN 1" NOMINAL (3/4" THICK) AND LESS THAN 2" NOMINAL (1 1/2" THICK) WILL REQUIRE NAIL LENGTH SUFFICIENT TO MEET EMBEDMENT REQUIREMENTS OF NOTE 6.
 - 8) ALL INSTALLATION ANCHORS MUST BE MADE OF CORROSION RESISTANT MATERIALS OR HAVE A CORROSION RESISTANT COATING APPLIED SUITABLE FOR THE ENVIRONMENT AND/OR FRAMING MATERIAL. WHERE ANCHORS ARE USED IN PRESSURE-PRESERVATIVE TREATED WOOD, THE WOOD SUPPLIER SHALL BE CONSULTED FOR RECOMMENDATION OF ANCHORS COMPATIBLE WITH THE PRESSURE-PRESERVATIVE TREATMENT PROCESS USED.
 - 9) ALL FIELD SUPPLIED HOLES IN THE FRAME (IF REQUIRED) WILL BE 3/16" IN DIAMETER.
 - 10) WOOD SCREWS SHALL MEET ANSI B18.6.1 DIMENSIONAL REQUIREMENTS.
 - 11) IF WOOD TENDS TO SPLIT, PRE-BORE HOLES AS FOLLOWS: #8 WOOD SCREW - 1/8" DIA. PILOT HOLE & #10 WOOD SCREW - 9/64" DIA. PILOT HOLE (NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION).

(SEE SHEET 2 FOR CONTINUATION OF NOTES)

REV	DESCRIPTION	DATE	IN
D	REVISED ANCHOR LOCATION IN JAMB FOR SIZE 37, NO CHANGE IN QUANTITY.	4/23/04	RJA
E	ADDED DISCLAIMER AND ANCHOR LOCATION OF JAMB ANCHORS.	7/29/04	RJA

FLORIDA EXTRUDERS INTERNATIONAL, INC.
2540 JEWETT LANE
SANFORD, FLORIDA

TITLE: INSTALLATION DETAIL
SGL. HUNG FLANGE WINDOWS - SERIES 1000, 1500 & 2000

DRAWN BY: BB APPROVED BY: RJA
DATE: 7/29/04 SCALE: NTS DWG: FLEX0016, SHT 1 OF 2

CALL SIZE	BUCK SIZE	LOCATIONS IN HEAD/LOCATIONS IN JAMB					
		30PSF TO 40PSF	41PSF TO 70PSF	70PSF TO 40PSF	41PSF TO 70PSF	41PSF TO 70PSF	41PSF TO 70PSF
12	18 1/8 x 25	B	B	F,G	F,G		
13	18 1/8 x 37 3/8	B	B	F,G	F,G		
14	18 1/8 x 49 5/8	B	B	F,G	F,G		
14S	18 1/8 x 55 1/4	B	B	F,G	F,G		
15	18 1/8 x 62	B	B	F,G	F,G		
16	18 1/8 x 71	B	B	F,G	F,G		
17	18 1/8 x 83	B	B	F,G	F,G		
17S	25 1/2 x 25	B	B	F,G	F,G		
18	25 1/2 x 37 3/8	B	B	F,G	F,G		
18S	25 1/2 x 49 5/8	B	B	F,G	F,G		
19	25 1/2 x 55 1/4	B	B	F,G	F,G		
19S	25 1/2 x 62	B	B	F,G	F,G		
20	25 1/2 x 71	B	B	F,G	F,G		
20S	25 1/2 x 83	B	B	F,G	F,G		
30 1/2 x 26	29 1/2 x 25	B	B	F,G	F,G		
30 1/2 x 38 3/8	29 1/2 x 37 3/8	B	B	F,G	F,G		
30 1/2 x 50 5/8	29 1/2 x 49 5/8	B	B	F,G	F,G		
30 1/2 x 56 1/4	29 1/2 x 55 1/4	B	B	F,G	F,G		
30 1/2 x 63	29 1/2 x 62	B	B	F,G	F,G		
30 1/2 x 72	29 1/2 x 71	B	B	F,G	F,G		
30 1/2 x 84	29 1/2 x 83	B	B	F,G	F,G		
22	36 x 25	B	B	F,G	F,G		
23	36 x 37 3/8	B	B	F,G	F,G		
24	36 x 49 5/8	B	B	F,G	F,G		
24S	36 x 55 1/4	B	B	F,G	F,G		
25	36 x 62	B	B	F,G	F,G		
26	36 x 71	B	B	F,G	F,G		
27	36 x 83	B	B	F,G	F,G		
42 x 26	41 x 25	B	B	F,G	F,G		
42 x 38 3/8	41 x 37 3/8	B	B	F,G	F,G		
42 x 50 5/8	41 x 49 5/8	B	B	F,G	F,G		
42 x 56 1/4	41 x 55 1/4	B	B	F,G	F,G		
42 x 63	41 x 62	B	B	F,G	F,G		
42 x 72	41 x 71	B	B	F,G	F,G		
42 x 84	41 x 83	B	B	F,G	F,G		
48 x 38 3/8	47 x 37 3/8	B	B	F,G	F,G		
48 x 50 5/8	47 x 49 5/8	B	B	F,G	F,G		
48 x 56 1/4	47 x 55 1/4	B	B	F,G	F,G		
48 x 63	47 x 62	B	B	F,G	F,G		
48 x 72	47 x 71	B	B	F,G	F,G		
48 x 84	47 x 83	B	B	F,G	F,G		
52 1/8 x 25	52 1/8 x 25	B	B	F,G	F,G		
52 1/8 x 37 3/8	52 1/8 x 37 3/8	B	B	F,G	F,G		
52 1/8 x 49 5/8	52 1/8 x 49 5/8	B	B	F,G	F,G		
52 1/8 x 55 1/4	52 1/8 x 55 1/4	B	B	F,G	F,G		
52 1/8 x 62	52 1/8 x 62	B	B	F,G	F,G		
52 1/8 x 71	52 1/8 x 71	B	B	F,G	F,G		
52 1/8 x 83	52 1/8 x 83	B	B	F,G	F,G		

* 37 SIZE NOT AVAILABLE IN 1000 OR 1500 SERIES.

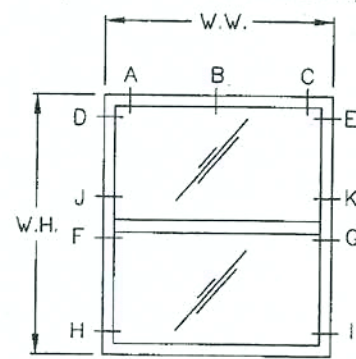
IMPORTANT INFORMATION & GENERAL NOTES (cont.)

ANCHOR INSTALLATION INSTRUCTIONS (cont.)

3/16" DIA. TAPPER CONCRETE SCREW (WITH NON-STRUCTURAL ONE BY WOOD BUCK):

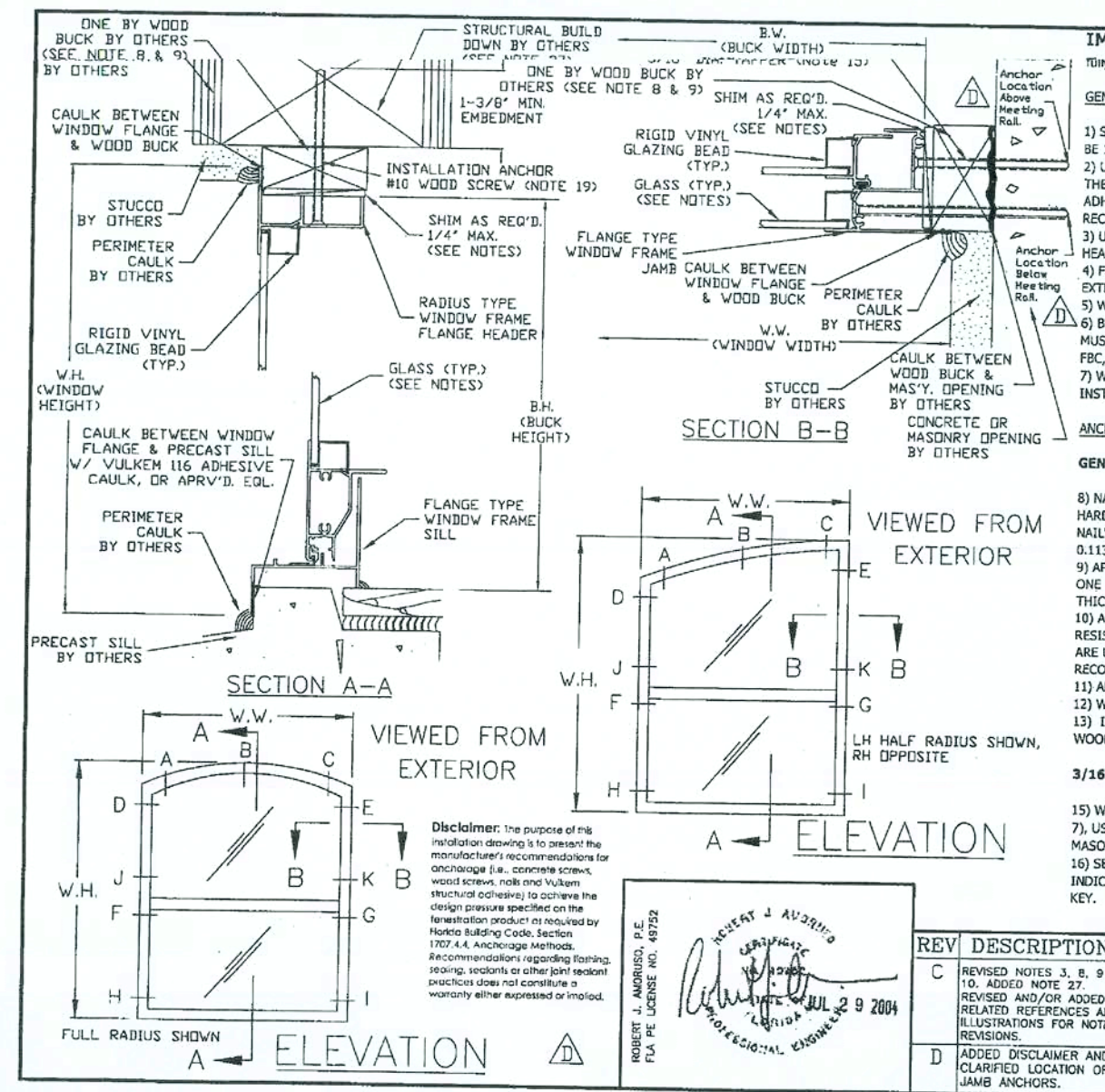
- 12) WHERE WINDOW IS INSTALLED IN MASONRY OPENING WITH A NON-STRUCTURAL ONE BY WOOD BUCK (NOTE 7), USE A 3/16" DIA. TAPPER CONCRETE SCREW OF SUFFICIENT LTH. TO ACHIEVE MIN. EMBEDMENT OF 1-1/4" INTO MASONRY OR CONCRETE.
- 13) SEE THIS SHEET FOR TAPPER INSTALLATION ANCHOR LOCATION CHART. LETTER DESIGNATIONS ON THE TAPPER LOCATION CHART INDICATE WHERE TAPPER CONCRETE SCREWS ARE TO BE INSTALLED WHEN USING THE EXTERIOR ELEVATION AS A KEY.
- 14) TAPPER (RAWL) CONCRETE SCREW MANUFACTURED BY POWERS FASTENING, INC. WILL BE USED. TAPPER (BY ELCO TEXTRON INC.) OR TITEN (BY SIMPSON STRONG-TIE) CAN BE SUBSTITUTED WITH THE FOLLOWING LIMITATIONS FOR THE SINGLE HUNG WINDOW SIZES:
 - a) LIMIT TO 65 PSF, OR
 - b) INSTALL ONE ADDITIONAL FASTENER IN EACH JAMB OVER CHART REQUIREMENTS AT LOCATIONS H AND I.
- 15) ALL REMAINING FACTORY APPLIED INSTALLATION FASTENER HOLES NOT USED FOR TAPPER CONCRETE SCREW INSTALLATION SHOULD BE FILLED WITH #8 WOOD SCREWS OF SUFFICIENT LTH. TO PROVIDE MIN. 5/8 IN. EMBEDMENT INTO WOOD BUCK.

VIEWED FROM EXTERIOR
(ANCHOR LOCATIONS)



#10 WOOD SCREW (WITH STRUCTURAL TWO BY WOOD BUCK AND OPTIONAL ONE BY WOOD BUCK - SECTION A-A ALTERNATE ILLUSTRATES THIS OPTION, SIMILAR FOR SECTION B-B):

- 16) WHERE WINDOW IS INSTALLED IN MASONRY OPENING WITH A STRUCTURAL TWO BY WOOD BUCK, USE #10 WOOD SCREWS (ANSI B18.6.1) OF SUFFICIENT LENGTH TO ACHIEVE 1-3/8" MIN. EMBEDMENT INTO THE TWO BY WOOD BUCK.
 - 16A) IF A TWO BY 8 ONE BY WOOD BUCK ARE USED (SEE SECTION A-A ALTERNATE, SIMILAR FOR SECTION B-B), THEN #10 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1-3/8" MIN. EMBEDMENT INTO THE TWO BY WOOD BUCK WILL BE USED AND THE ONE BY WOOD BUCK WILL BE SECURED TO THE TWO BY WOOD BUCK AS REQUIRED IN NOTE 6 & 7.
 - 17) #10 WOOD SCREWS SHALL BE INSTALLED AT ALL FACTORY APPLIED INSTALLATION FASTENER HOLE LOCATIONS.
 - 18) WOOD SCREWS SHALL NOT BE USED TO FASTEN ASSEMBLY INTO THE END GRAIN OF WOOD.
- DESIGN PRESSURE RATING & FBC REQUIREMENTS**
- 19) IF EXACT WINDOW SIZE IS NOT LISTED IN TAPPER ANCHOR CHART FOR NON-STRUCTURAL BUCK INSTALLATION, USE ANCHOR QUANTITY LISTED FOR NEXT LARGER SIZE, FOR THE APPROPRIATE DESIGN PRESSURE REQ'D.
 - 20) INSTALLATIONS DEPICTED IN THESE INSTRUCTIONS ACCEPTABLE FOR DESIGN PRESSURES TO 70 PSF FOR THE WINDOW SIZES SHOWN IN THE CHART. DESIGN PRESSURES (D.P.) SHOWN ARE POSITIVE AND NEGATIVE.
 - 21) GLASS THICKNESS MAY VARY PER THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS.
 - 22) COMPLIES WITH FBC, CHAPTER 17 SECTIONS 1707.4.4.1 FOR ANCHORING REQUIREMENTS, 1707.4.4.2 FOR MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATES AND 1707.4.4.3 FOR WOOD OR APPROVED FRAMING MEMBERS, MARCH 1, 2002.
 - 23) TWO BY WOOD BUCK AND/OR FRAMING AT THE HEAD AND JAMBS TO BE SECURELY FASTENED TO TRANSFER THE LOAD TO THE MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE PER FBC, SECTION 1707.4.2 AND THE ENGINEER OF RECORD'S DETAILS.



IMPORTANT INFORMATION & GENERAL NOTES

These notes are provided to ensure proper installation of Florida Extruders products and must be followed fully.

GENERAL INSTALLATION INSTRUCTIONS

- 1) SHIM AS REQ'D. AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM, MAX. ALLOWABLE SHIM STACK TO BE 1/4".
- 2) USE SILICONIZED ACRYLIC CAULK BEHIND WINDOW FLANGE AT HEAD & JAMBS. SILL MUST BE ATTACHED TO THE SUBSTRATE WITH VULKEM 116 ADHESIVE CAULK OR APPROVED EQUAL APPLICATION OF VULKEM 116 ADHESIVE CAULK OR APPROVED EQUAL AT FRAME SILL. MUST COMPLY WITH SEALANT MANUFACTURER'S RECOMMENDATIONS.
- 3) USE SILICONIZED ACRYLIC CAULK FOR PERIMETER SEAL AROUND EXTERIOR OF WINDOW FLANGE AND TO SEAL HEADS OF INSTALLATION FASTENERS.
- 4) FLORIDA EXTRUDERS 1000 SERIES SINGLE HUNG IS SHOWN. THIS PRINT ALSO APPLIES TO THE FLORIDA EXTRUDERS 1500 AND 2000 SERIES SINGLE HUNG.
- 5) WINDOW FRAME MATERIAL: ALUMINUM ALLOY 6063.

ANCHOR INSTALLATION INSTRUCTIONS

- GENERAL:**
- 6) BUILD AROUND CURVED PORTION OF WINDOW FRAME TO BE ENGINEERED BY OTHERS. BUILD DOWN MUST BE OF SUFFICIENT STRENGTH TO ADEQUATELY TRANSFER LOAD FROM WINDOW TO THE STRUCTURE PER FBC, SECTION 1707.4.4.
 - 7) WINDOW UNIT CAN BE MOUNTED TO OTHER UNITS USING ALUMINUM TUBE MULLION. SEE MULLION INSTALLATION SHEETS FOR REQUIREMENTS.
 - 8) NAIL ATTACHMENT OF NON-STRUCTURAL ONE BY BUCK IS 4" FROM EACH CORNER AND 8" ON CENTER. USE A HARDENED "T-NAIL" WITH A 0.097" DIAMETER AND 1 3/8" LENGTH (5/8" EMBEDMENT). A HARDENED "MASONRY NAIL" WITH A 0.148" DIAMETER AND 1 1/2" LENGTH (3/4" EMBEDMENT) OR EQUIVALENT FOR THE JAMBS. USE A 0.113" DIAMETER COMMON WIRE NAIL WITH A 3/4" EMBEDMENT OR EQUIVALENT FOR THE HEAD.
 - 9) APPLIES TO ALL NON-STRUCTURAL BUCKS LESS THAN 1 1/2" THICKNESS. NOT INTENDED TO LIMIT TO NOMINAL ONE BY WOOD BUCK ONLY. BUCKS GREATER THAN 1" NOMINAL (3/4" THICK) AND LESS THAN 2" NOMINAL (1 1/2" THICK) WILL REQUIRE NAIL LENGTH SUFFICIENT TO MEET EMBEDMENT REQUIREMENTS OF NOTE 6.
 - 10) ALL INSTALLATION ANCHORS MUST BE MADE OF CORROSION RESISTANT MATERIALS OR HAVE A CORROSION RESISTANT COATING APPLIED SUITABLE FOR THE ENVIRONMENT AND/OR FRAMING MATERIAL. WHERE ANCHORS ARE USED IN PRESSURE-PRESERVATIVE TREATED WOOD, THE WOOD SUPPLIER SHALL BE CONSULTED FOR RECOMMENDATION OF ANCHORS COMPATIBLE WITH THE PRESSURE-PRESERVATIVE TREATMENT PROCESS USED.
 - 11) ALL FIELD SUPPLIED HOLES IN THE FRAME (IF REQUIRED) WILL BE 3/16" IN DIAMETER.
 - 12) WOOD SCREWS SHALL MEET ANSI B18.6.1 DIMENSIONAL REQUIREMENTS.
 - 13) IF WOOD TENDS TO SPLIT, PRE-BORE HOLES AS FOLLOWS: #8 WOOD SCREW - 1/8" DIA. PILOT HOLE & #10 WOOD SCREW - 9/64" DIA. PILOT HOLE (NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION).

3/16" DIA. TAPPER CONCRETE SCREW (WITH NON-STRUCTURAL ONE BY WOOD BUCK):

- 15) WHERE WINDOW IS INSTALLED IN MASONRY OPENING WITH A NON-STRUCTURAL ONE BY WOOD BUCK (NOTE 7), USE A 3/16" DIA. TAPPER CONCRETE SCREW OF SUFFICIENT LTH. TO ACHIEVE MIN. EMBEDMENT OF 1-1/4" INTO MASONRY OR CONCRETE.
- 16) SEE SHEET 2 FOR INSTALLATION ANCHOR LOCATION CHART. LETTER DESIGNATIONS ON THE LOCATION CHART INDICATE WHERE TAPPER CONCRETE SCREWS ARE TO BE INSTALLED WHEN USING THE EXTERIOR ELEVATION AS A KEY.

(SEE SHEET 2 FOR CONTINUATION OF NOTES)

REV	DESCRIPTION	DATE	IN
C	REVISED NOTES 3, 8, 9 & 10. ADDED NOTE 17. REVISED AND/OR ADDED RELATED REFERENCES AND ILLUSTRATIONS FOR NOTE REVISIONS.	12/19/03	RJA
D	ADDED DISCLAIMER AND ANCHOR LOCATION OF JAMB ANCHORS.	7/29/04	RJA

FLORIDA EXTRUDERS INTERNATIONAL, INC.
2540 JEWETT LANE
SANFORD, FLORIDA

TITLE: INSTALLATION DETAIL SINGLE HUNG RADIUS HEAD
FLANGE W/FRAME BUILD DOWN - SERIES 1000, 1500 & 2000

DRAWN BY: JBH APPROVED BY: RJA
DATE: 7/29/04 SCALE: NTS DWG: FLEX0040 SHEET 1 OF 2

CALL SIZE	BUCK SIZE	CHARACTERISTICS					
		30PSF TO 40PSF	41PSF TO 70PSF	70PSF TO 40PSF	41PSF TO 70PSF	41PSF TO 70PSF	41PSF TO 70PSF
12	18 1/8 x 27 5/16	A,C	A,C	F,G	F,G		
13	18 1/8 x 39 11/16	A,C	A,C	F,G	F,G		
14	18 1/8 x 51 15/16	A,C	A,C	F,G	F,G		
14S	18 1/8 x 57 19/32	A,C	A,C	F,G	F,G (a)		
15	18 1/8 x 64 5/16	A,C	A,C	F,G	F,G (a)		
16	18 1/8 x 73 5/16	A,C	A,C	F,G	F,G (a)		
18	25 1/2 x 28 9/16	A,C	A,C	F,G	F,G		
18S	25 1/2 x 40 13/16	A,C	A,C	F,G	F,G		
19	25 1/2 x 53 3/16	A,C	A,C	F,G	F,G		
19S	25 1/2 x 65 1/16	A,C	A,C	F,G	F,G		
20	25 1/2 x 78 1/16	A,C	A,C	F,G	F,G		
20S	25 1/2 x 90 1/16	A,C	A,C	F,G	F,G		
30 1/2 x 30 7/32	29 1/2 x 29 7/32	A,C	A,C	F,G	F,G		
30 1/2 x 42 19/32	29 1/2 x 41 19/32	A,C	A,C	F,G	F,G		
30 1/2 x 54 27/32	29 1/2 x 53 27/32	A,C	A,C	F,G	F,G		
30 1/2 x 66 35/32	29 1/2 x 65 35/32	A,C	A,C	F,G	F,G		
30 1/2 x 78 43/32	29 1/2 x 77 43/32	A,C	A,C	F,G	F,G		
30 1/2 x 90 51/32	29 1/2 x 89 51/32	A,C	A,C	F,G	F,G		
42 x 32 5/32	41 x 31 5/32	A,B,C	A,B,C	F,G	F,G		
42 x 44 17/32	41 x 43 17/32	A,B,C	A,B,C	F,G	F,G		
42 x 56 25/32	41 x 55 25/32	A,B,C	A,B,C	F,G	F,G		
42 x 68 33/32	41 x 67 33/32	A,B,C	A,B,C	F,G	F,G		
42 x 80 41/32	41 x 79 41/32	A,B,C	A,B,C	F,G	F,G		
42 x 92 49/32	41 x 91 49/32	A,B,C	A,B,C	F,G	F,G		
48 x 33 5/32	47 x 32 5/32	A,B,C	A,B,C	F,G	F,G		
48 x 45 17/32	47 x 44 17/32	A,B,C	A,B,C	F,G	F,G		
48 x 57 25/32	47 x 56 25/32	A,B,C	A,B,C	F,G	F,G		
48 x 69 33/32	47 x 68 33/32	A,B,C	A,B,C	F,G	F,G		
48 x 81 41/32	47 x 80 41/32	A,B,C	A,B,C	F,G	F,G		
48 x 93 49/32	47 x 92 49/32	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 25	52 1/8 x 25	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 37 3/8	52 1/8 x 37 3/8	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 49 5/8	52 1/8 x 49 5/8	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 55 1/4	52 1/8 x 55 1/4	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 62	52 1/8 x 62	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 71	52 1/8 x 71	A,B,C	A,B,C	F,G	F,G		
52 1/8 x 83	52 1/8 x 83	A,B,C	A,B,C	F,G	F,G		

ANCHOR LOCATION CHART NOTES:

1. Locations in HEAD for #10 Wood Screws into structural "two by" wood buck or "one by" wood buck/structural build-down.
2. Locations in JAMB for 3/16" TAPPER Concrete Screws into non-structural buck & concrete or masonry.
3. Locations in JAMB for #10 Wood Screws into structural "two by" buck.
 - a) One additional anchor required in each jamb at locations "H" and "I".
 - b) One additional anchor required in each jamb at locations "J" and "K".
 - c) One additional anchor required in each jamb at locations "L" and "M".
4. Dimensions given are for half radius head units, full radius will be shorter.

ANCHOR INSTALLATION INSTRUCTIONS (cont.)

3/16" DIA. TAPPER CONCRETE SCREW (WITH NON-STRUCTURAL ONE BY WOOD BUCK) (cont.):

- 17) TAPPER (RAWL) CONCRETE SCREW MANUFACTURED BY POWERS FASTENING, INC. WILL BE USED. TAPPER (BY ELCO TEXTRON INC.) OR TITEN (BY SIMPSON STRONG-TIE) CAN BE SUBSTITUTED WITH THE FOLLOWING LIMITATIONS FOR THE SINGLE HUNG WINDOW CALL SIZE 15:
 - a) LIMIT TO 65 PSF, OR
 - b) INSTALL ONE ADDITIONAL FASTENER IN EACH JAMB OVER CHART REQUIREMENTS AT LOCATIONS H AND I.
- 18) ALL REMAINING FACTORY APPLIED INSTALLATION FASTENER HOLES NOT USED FOR TAPPER CONCRETE SCREW INSTALLATION SHOULD BE FILLED WITH #8 WOOD SCREWS OF SUFFICIENT LTH. TO PROVIDE MIN. 5/8 IN. EMBEDMENT INTO WOOD BUCK.

#10 WOOD SCREW (WITH STRUCTURAL TWO BY WOOD BUCK OR ONE BY WOOD BUCK/STRUCTURAL BUILD-DOWN):

- 19) WHERE WINDOW IS INSTALLED IN MASONRY OPENING WITH A STRUCTURAL TWO BY WOOD BUCK OR ONE BY WOOD BUCK/STRUCTURAL BUILD-DOWN, USE #10 WOOD SCREWS (ANSI B18.6.1) OF SUFFICIENT LENGTH TO ACHIEVE 1-3/8" MIN. EMBEDMENT INTO THE TWO BY WOOD BUCK OR THE STRUCTURAL BUILD-DOWN FRAM

