

# WELDTEST SERVICES

Certification, Inspection, & Training

2781 SE 48th AVE

Trenton, FL 32693

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Welding Inspection For:

Caltech Testing, Inc.  
3309 FL-247  
Lake City FL 32024

Project:

United States Cold Storage  
23-297  
Location:  
211 NE McCloskey Ave  
Lake City, FL

Date: 10/27/23

Report No.: 213-23

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Type of Inspection:

Visual Inspection (VT) of welded joints per AWS D1.1-2020 Structural Welding Code - Steel, Clause 8, Table 8.1 and Drawings supplied by Stellar Construction.

Welding Inspection performed by Chris Utman, AWS CWI # 13072881.

Date(s) of Inspection: 10/20/23, 10/23/23 and 10/26/23. See Inspection Report #205-23 and #210-23 for previous

Inspection Evaluation: evaluation.

Welded components inspected included columns, girders, joists, and decking. Welding was performed by R&D Erectors using the SMAW process with E7018 electrodes. Welding certifications were submitted and were found to be acceptable.

Inspection of the roof decking was performed on 10/27/23. Roof decking was installed from Line 17.2 to Line 19.5. Shot pins were installed at 36/7 intervals in Zone B and 36/4 intervals in Zone A as required. Side lap fasteners met 2 per span requirement as well. Any missing side lap fasteners were completed during inspection.

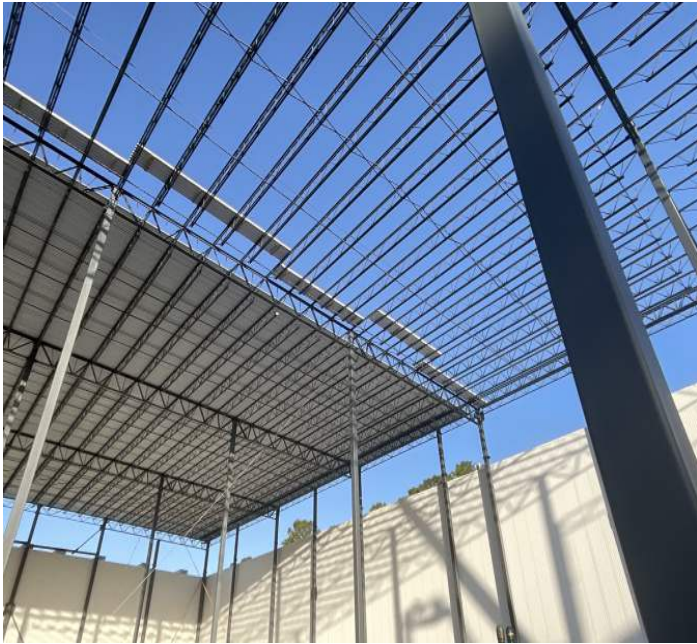
One location was found where side lap fasteners and shot pins were missing. This is at the Southwest corner of the roof deck. There is a stack of roof decking resting on the deck limiting access to this area. Follow up inspection of this area will be required once decking is moved.

I certify that the above inspection report is true and accurate.



Chris Utman AWS CWI # 13072881

**Photos:**



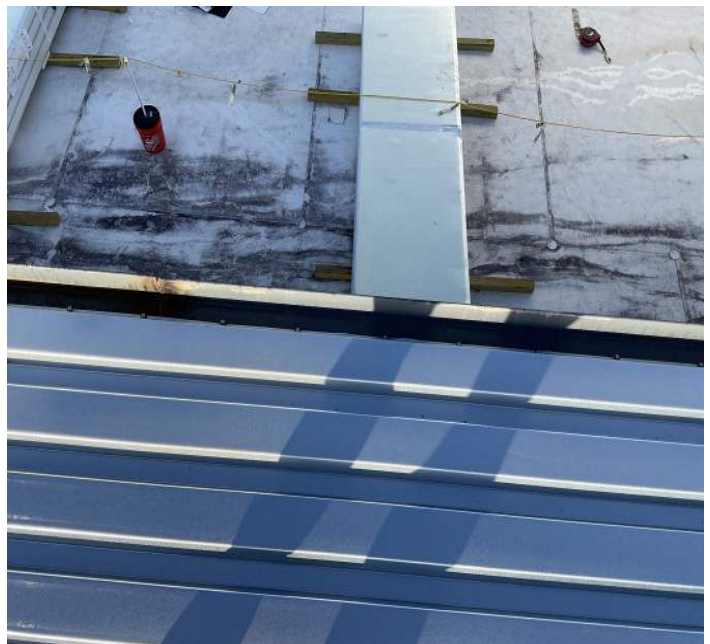
**Decking completed up to Line 19.5**



**Shot pins in Zone B meeting  
36/7 requirement**



**Shot pins missing where decking  
is stacked on the roof deck**



**Perimeter pins meeting 6" requirement**



**Missing screws completed during inspection**