

CAPITAL METAL SUPPLY, INC. TEST REPORT

SCOPE OF WORK

TAS 125 UPLIFT RESISTANCE TESTING OF 26GA 1" NAILSTRIP METAL ROOF PANELS

REPORT NUMBER

R1472.01-450-18 R0

TEST DATE(S)

03/18/24

ISSUE DATE

04/18/24

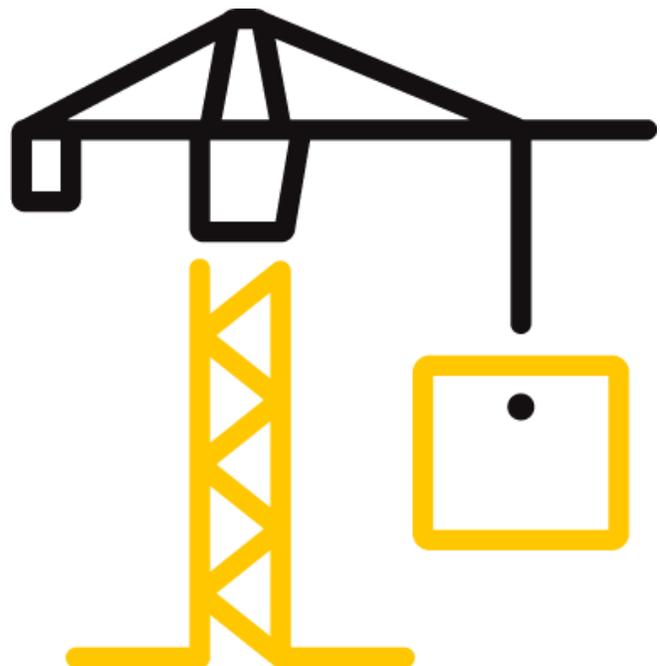
PAGES

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TEST REPORT FOR CAPITAL METAL SUPPLY, INC.

Report No.: R1472.01-450-18 R0

Date: 04/18/24

REPORT ISSUED TO

CAPITAL METALS SUPPLY, INC.

3845 S. US Hwy 441

Lake City, FL 32025

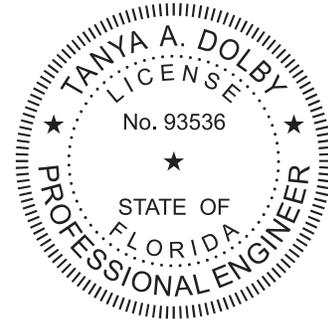
SECTION 1

SCOPE

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted to perform testing in accordance with TAS 125, *Standard Requirements for Metal Roofing Systems*, on their 26Ga 1" Nailstrip Roof Panels. Results obtained are tested values and were secured by using the designated test method(s). Uplift testing was conducted at the Intertek B&C test facility in West Palm Beach, FL.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

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For INTERTEK B&C:

COMPLETED BY:	Melissa Nuttall, FMPC
TITLE:	Senior Project Manager
SIGNATURE:	 Digitally Signed by: Melissa Nuttall
DATE:	04/18/24

REVIEWED BY:	Tanya Dolby, P.E.
TITLE:	Engineering Manager – Engineering Services
SIGNATURE:	 Date: 2024.04.19 14:46:53 -04'00'
DATE:	04/18/24

MMN:sar

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SECTION 2

SUMMARY OF TEST RESULTS

Product Type:

Series/Model:

Ultimate Test Load Achieved: -127 psf

SECTION 3

TEST METHOD(S)

The specimens were evaluated in general accordance with the following:

TAS 125-03, *Standard Requirements for Metal Roofing Systems* (Only 1 uplift test was performed, tensile testing was not performed.)

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimens were provided by the client. Installation of the tested product was performed by representatives of the client.

SECTION 5

EQUIPMENT

Cycling and Static Load Mechanism: Computer controlled centrifugal blowers with electronic pressure measuring device

Deflection Measuring Device: Linear Transducers

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Charles Gilbert	Intertek B&C

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SECTION 7

TEST PROCEDURE

This test evaluates the comparative resistance of roof assemblies to positive and negative pressures by simulating the effects of wind gusts by use of oscillating exterior pressure and constant interior pressures. One assembly was tested per TAS 125 at each class rating. (Reference Chart No. 1 for test pressures and load durations.) The measurements were taken via linear transducers.

TEST PHASE	DURATION minutes	NEGATIVE PRESSURE		POSITIVE PRESSURE	
		POUNDS PER SQUARE FOOT psf (kPa)	INCHES OF WATER inches (mm)	POUNDS PER SQUARE FOOT psf (kPa)	INCHES OF WATER inches (mm)
Class 30					
1	5	16.2 (0.79)	3.1 (79)	0.0 (0.00)	0.0 (0)
2	5	16.2 (0.79)	3.1 (79)	13.8 (0.66)	2.7 (69)
3	60	8.1 - 27.7 (0.39 - 1.33)	1.5 - 5.3 (38 - 135)	13.8 (0.66)	2.7 (69)
4	5	24.2 (1.16)	4.7 (119)	0.0 (0.00)	0.0 (0)
5	5	24.2 (1.16)	4.7 (119)	20.8 (1.00)	4.0 (102)
Class 60					
1	5	32.3 (1.55)	6.2 (157)	0.0 (0.00)	0.0 (0)
2	5	32.3 (1.55)	6.2 (157)	27.7 (1.33)	5.3 (135)
3	60	16.2 - 55.4 (0.79 - 2.66)	3.1 - 10.7 (79 - 272)	27.7 (1.33)	5.3 (135)
4	5	40.4 (1.94)	7.8 (198)	0.0 (0.00)	0.0 (0)
5	5	40.4 (1.94)	7.8 (198)	34.6 (1.66)	6.7 (170)
Class 90 (maximum combined uplift pressure of 105 psf)					
1	5	48.5 (2.33)	9.3 (236)	0.0 (0.00)	0.0 (0)
2	5	48.5 (2.33)	9.3 (236)	41.5 (1.99)	8.0 (203)
3	60	24.2 - 48.5 (1.16 - 2.33)	4.7 - 9.3 (119 - 236)	41.5 (1.99)	8.0 (203)
4	5	56.5 (2.71)	10.9 (277)	0.0 (0.00)	0.0 (0)
5	5	56.5 (2.71)	10.9 (277)	48.5 (2.33)	9.3 (236)

Chart No. 1
TAS 125 Load Table Test Pressures

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SECTION 8

TEST SPECIMEN DESCRIPTION

Product Type: Metal Roof Panels

Series/Model: 1" Nailstrip

Product Size(s):

All Test Specimens

OVERALL AREA:	WIDTH		HEIGHT	
	millimeters	inches	millimeters	inches
9.3 m ² (100.0 ft ²)				
Overall Size	3048	120	3048	120
Panel Size	406	16	3048	120

The following description applies to all specimens.

Test Deck Construction:

The 10' 0" wide by 10' 0" long by 1' 3" deep test frame was fabricated from C15 by 33.9 steel channels. The test frame utilized six joists constructed from Southern Yellow Pine 2 x 12 lumber located on two sides of the test frame and spaced 24" on center. The joists were secured to the test frame using two 1/2" x 3" long bolts with washers and nuts through an 8" long, 2" by 4" by 1/8" steel angle with pre-drilled fastener locations. The steel angles were welded to the test frame 24" on center. Southern Yellow Pine 2 x 12 lumber was utilized as cross members at the midspan of the joists. The cross members were secured to the joists using two #8 X 3" long Torx flat head screws at each end. 7/16" OSB sheathing was utilized on the top of the test deck. The sheathing was secured using 8d coated ring shank nails spaced 4" on center.

Roof System:

COMPONENTS	DETAILS	ATTACHMENT METHOD
30# Asphalt saturated organic felt paper	A single layer was used with a 4" overlap between adjacent sheets.	0.120" x 1-1/4" galvanized annular ring shank roofing nails with 32 Ga tin caps spaced 6" on center at the perimeter and overlaps, with two intermediate rows with nails spaced 6" on center.
1" Nailstrip	The panels were constructed from 26Ga steel and had a 16" coverage width. Six full and two partial width panels were tested.	The male leg of the panels were secured with #10 x 1" pancake head screws through every slot. The female leg of the panels snap fit over the male leg. The perimeter was secured with #10 x 1" pancake head screws spaced 2" on center.

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SECTION 9

UPLIFT TEST RESULTS

The temperature during testing was 73°F. The results are tabulated as follows.

Test Specimen #1

TEST TITLE	OBSERVATIONS	DEFLECTION MEASUREMENTS	RESULTS
Class 30, Phases 1-5	No visible damage to system	Reference Table No. 1	PASSED
Class 60, Phases 1-5	No visible damage to system	Reference Table No. 1	PASSED
Class 90, Phases 1-5	No visible damage to system	Reference Table No. 1	PASSED
Supplemental Loads -112 psf to -127 psf	No visible damage to system	Reference Table No. 2	PASSED
Supplemental Loads -142 psf	Seam disengaged	Reference Table No. 2	FAILED

Notes:

Reference Chart No. 1 for test pressures and load durations.

Reference Sketch No. 1 for location of deflection measurement devices.

A loose fitting, pleated 4-mil plastic film was utilized to assist in obtaining uniform pressure on the roof system. The plastic film was located between the moisture barrier and the roof panels to facilitate testing. In our opinion, this did not influence test results.

SECTION 10

CONCLUSION

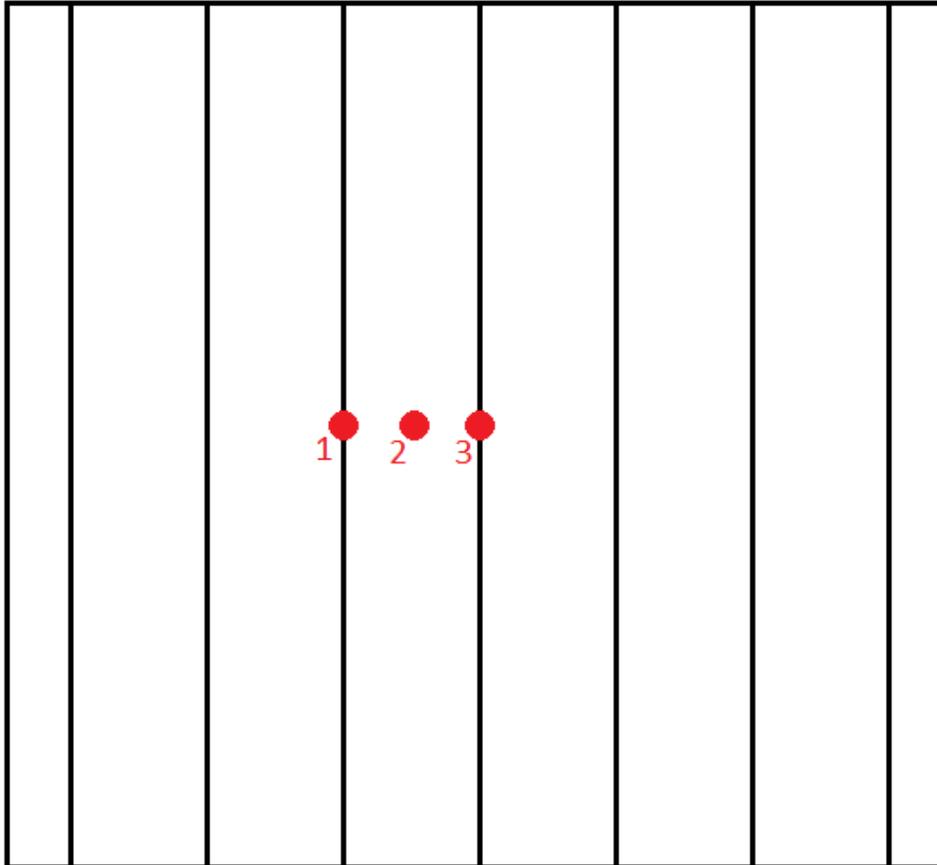
The product/model tested per TAS 125 achieved an ultimate test load of -127psf.

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SECTION 11 SKETCH



Sketch No. 1
Deflection Measurement Device Locations

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SECTION 12 TABLES

CLASS	PHASE	DEFLECTION MEASUREMENTS (inches)		
		INDICATOR		
		#1	#2	#3
30	1	0.25	0.73	0.17
	2	0.42	0.98	0.31
	3 Minimum	0.41	0.91	0.27
	3 Maximum	0.43	0.98	0.31
	4	0.40	0.92	0.30
	5	0.58	1.19	0.48
	Final (0.0 psf)	0.21	0.21	0.11
60	1	0.50	1.06	0.40
	2	0.70	1.38	0.59
	3 Minimum	0.77	1.42	0.64
	3 Maximum	0.88	1.65	0.77
	4	0.70	1.33	0.59
	5	0.86	1.63	0.76
	Final (0.0 psf)	0.57	0.73	0.26
90	1	0.74	1.41	0.64
	2	0.95	1.74	0.84
	3 Minimum	0.92	1.66	0.79
	3 Maximum	0.97	1.77	0.84
	4	0.84	1.54	0.73
	5	1.10	1.92	0.95
	Final (0.0 psf)	0.62	0.84	0.32

Table No. 1
Deflection Measurements – Test Specimen #1

VACUUM (psf)	UPLIFT (psf)	LOAD (psf)	SUPPLEMENTAL DEFLECTION MEASUREMENTS (inches)		
			INDICATOR		
			#1	#2	#3
-63.5	-48.5	-112.0	1.16	1.99	1.01
-78.5	-48.5	-127.0	1.28	2.14	1.10
-93.5	-48.5	-142.0	Failed		

Table No. 2
Supplemental Deflection Measurements – Test Specimen #1



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2658 Electronics Way
West Palm Beach, Florida 33407

Telephone: 561-881-0020
Facsimile: 717-764-4129
www.intertek.com/building

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SECTION 13

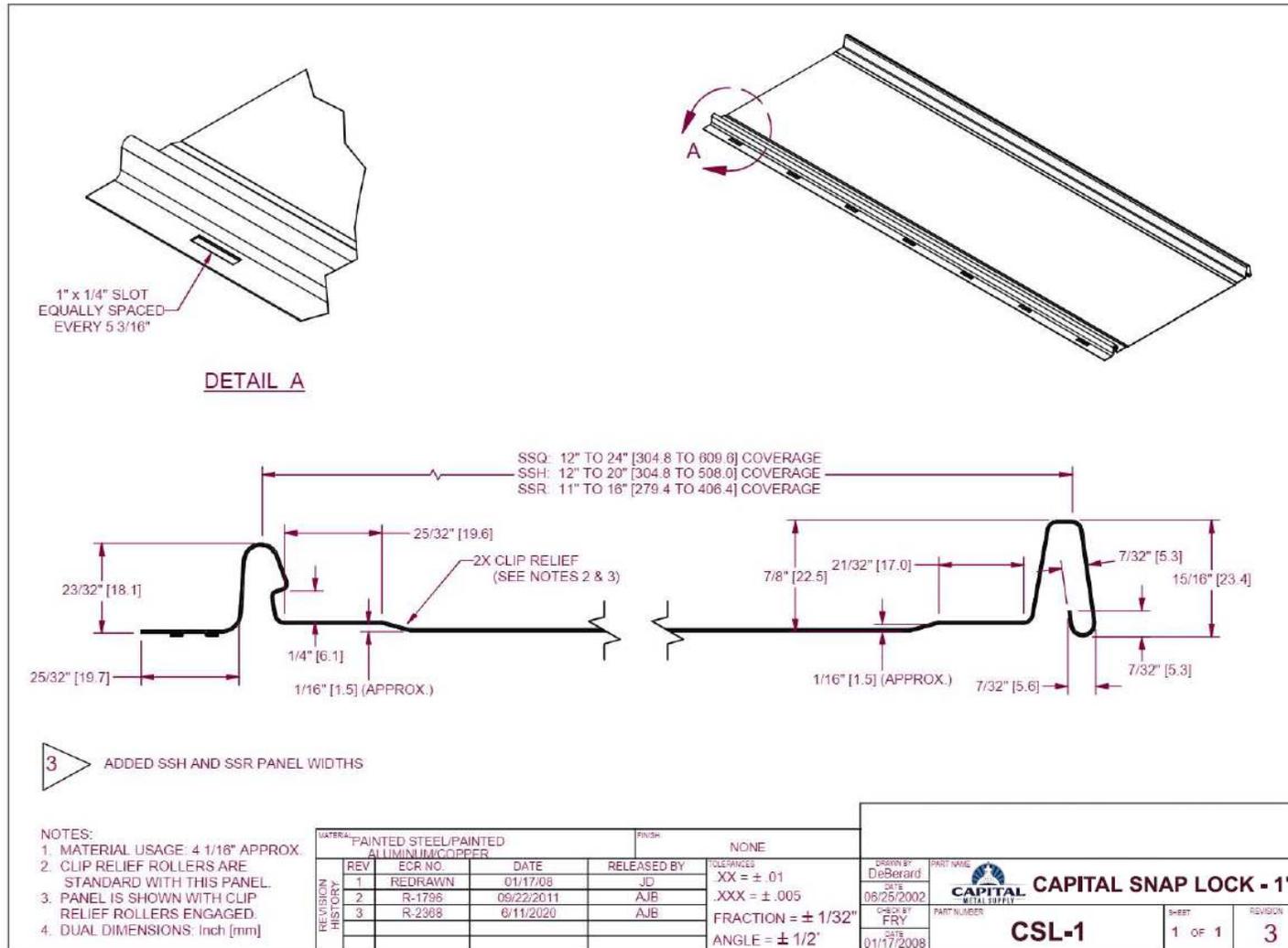
DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

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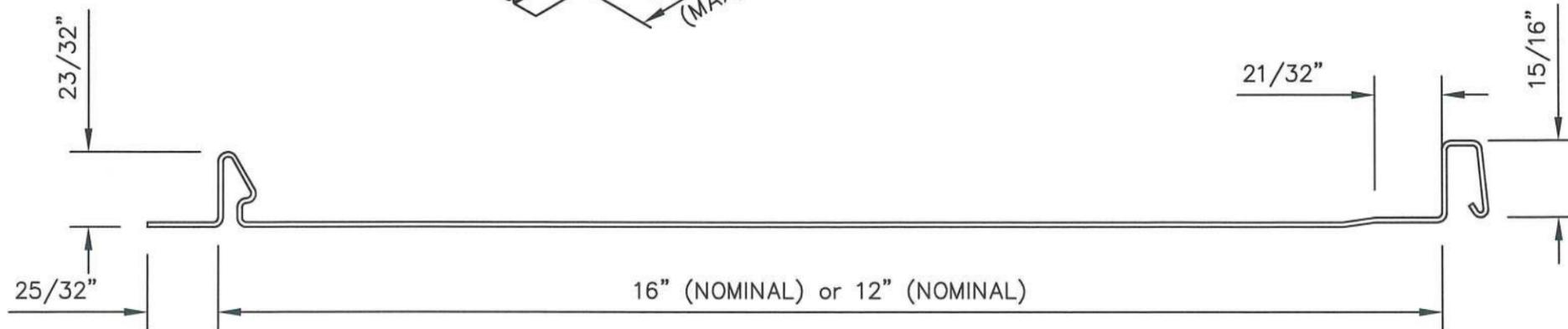
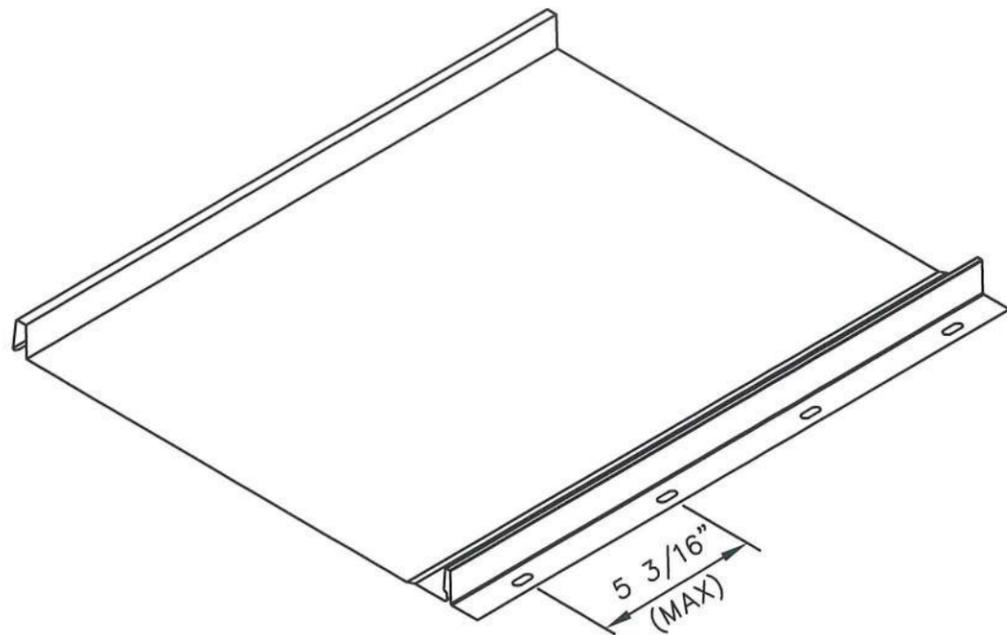
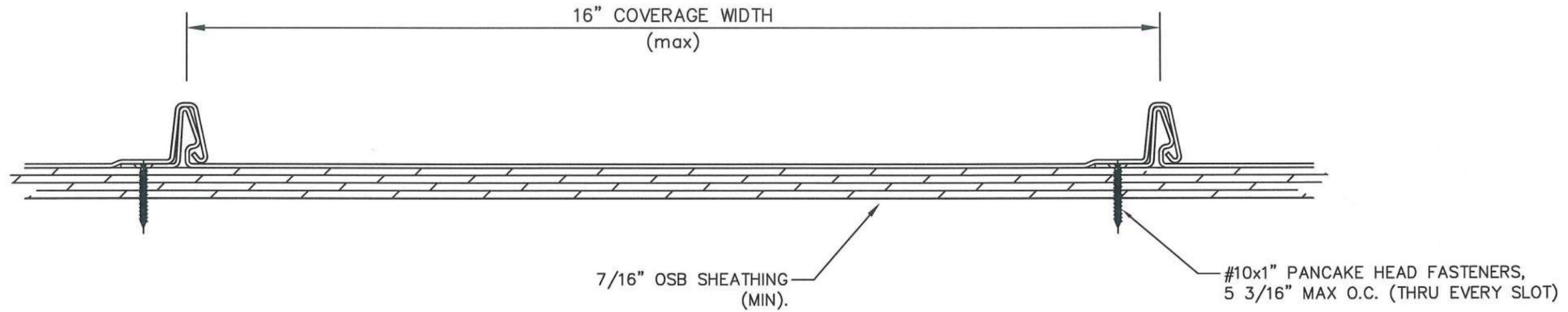
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SECTION 14

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	04/18/24	N/A	Original Report Issue

26 Ga. STEEL (min) 1" NAILSTRIP ROOF PANEL
16" WIDE, OVER 7/16" OSB



PANEL PROFILE

MAX DESIGN PRESSURE
-63.5 Psf

GENERAL NOTES:

1. ROOF SLOPE IS LIMITED PER THE REQUIREMENTS OF FBC SECTION 1507.4.2.
2. DESIGN OF SUBSTRATE IS BY OTHERS AND NOT A PART OF THIS APPROVAL.
3. ALL PANEL SYSTEM PERIMETERS, PENETRATIONS, AND TRANSITIONS TO BE FLASHED AND SEALED PER THE REQUIREMENTS OF RAS 133.
4. SEE EVAL REPORT FOR MORE INFORMATION.

DATE	4/30/24
REV #	1
DESCRIPTION	FIRST SUBMITTAL
ISSUED FOR	PRINTS ISSUED FOR REV #



SCOTT WOLTERS
 FL PE# 62354

WOLTERS ENGINEERING
 (COA# 27194)
 15211 97TH ROAD N
 WEST PALM BEACH, FL 33412
 (561) 225-1982

CAPITAL METAL SUPPLY, INC.

www.capitalmetalsupply.com
 sales@capitalmetalsupply.com

3845 US HWY 41 S
 LAKE CITY, FL 32025
 PH: (386) 752-2930



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