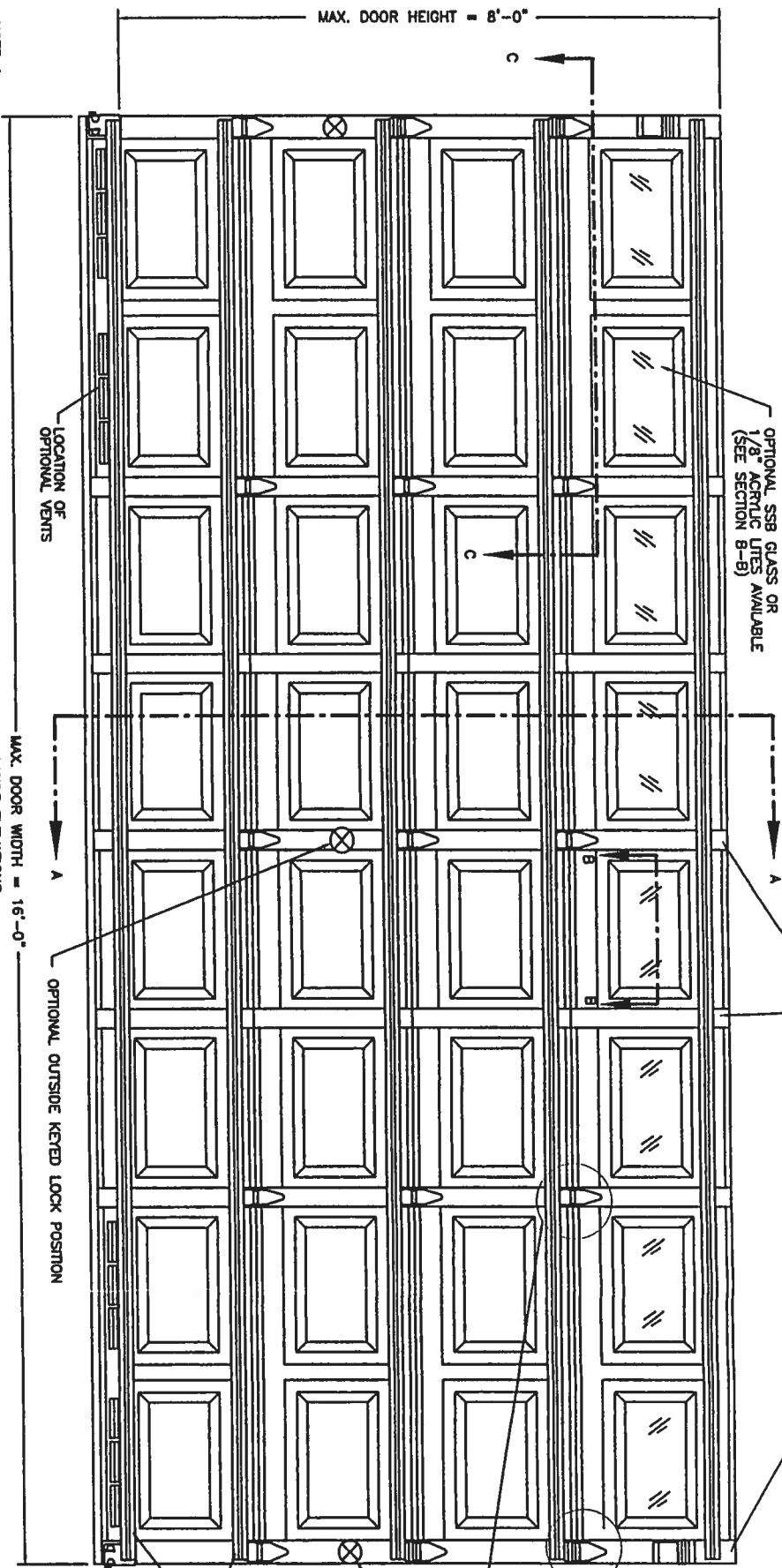


MODELS: 73, 75 (25 GA. STEEL SKIN)
MODELS: 84A, 94 (24 GA. STEEL SKIN)

(5) INTERMEDIATE STILES FOR 16' WIDE DOOR.
ATTACHED W/ TOG-L-LOC (TOP & BOT)
AND URETHANE ADHESIVE (ALONG CENTER).

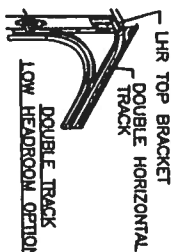
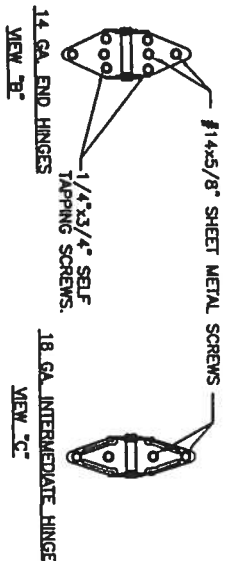
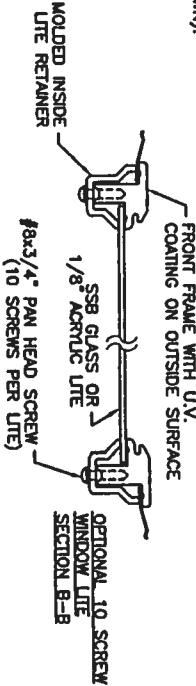
20 GA. MIN. END STILES ATTACHED TO DOOR
SKIN WITH PATENTED TOG-L-LOC SYSTEM
(TOP, BOTTOM & CENTER).

REV	DATE	DESCRIPTION
2	FEB-07-97	REDRAWN: TESTED W/20 GA. U-BARS: +30/-32 TEST LOAD
03	2/1/2000	ADDED JAMB ATTACHMENT INFORMATION
04	3/16/2000	ADDED LOW HEADROOM TRACK OPTION
05	11/13/2000	QTY.(1) WAS (2) FOR TRACK BOLTS

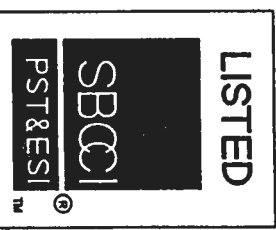


NOTE 1:
DOORS UP TO 7'-0" HIGH CONSIST OF (4) SECTIONS (SHOWN).
DOORS OVER 7'-0" HIGH CONSIST OF (5) SECTIONS (NOT SHOWN).

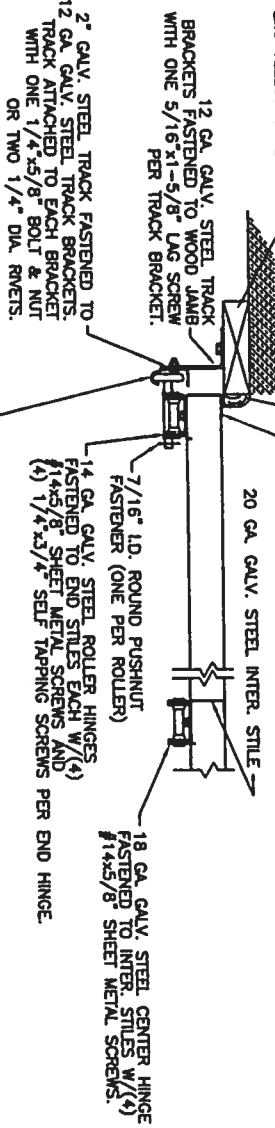
VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):
1/2"x3/8" LAG SCREWS ON 22-1/2" CENTERS, 1" O.D.
MIN. WASHERS REQUIRED. LAG SCREWS MAY BE COUNTERSUNK
(BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING
SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.



ONE 3" TALL x 20 GA. U-BAR (MIN. YIELD: 50 KSI) PER DOOR SECTION, EXCEPT BOTTOM SECTION WHICH REQUIRES TWO U-BARS.



REPORT #9606C

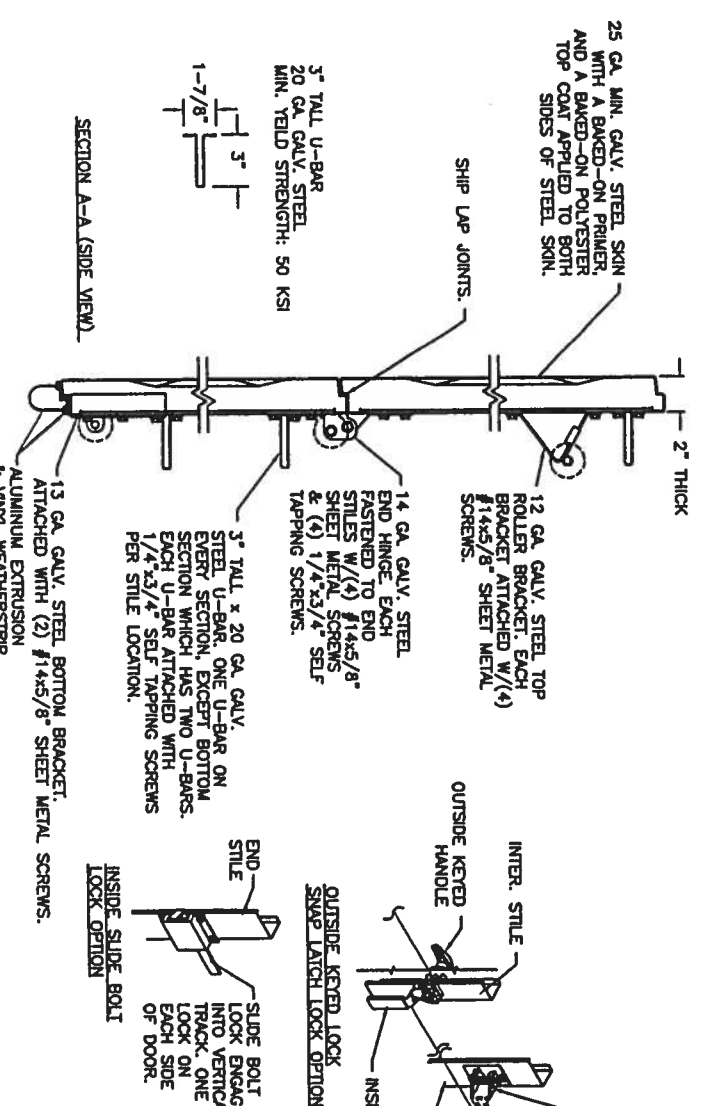


PREPARATION OF JAMBS BY OTHERS.

JAMB CONFIGURATION SECTION C-C

NOTE 2: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

DESIGN LOADS: +20.0 PSF & -21.0 PSF
TEST LOADS: +30.0 PSF & -32.0 PSF



GLOPAY BUILDING PRODUCTS COMPANY SUITE 1600 CINCINNATI, OH 45202 (513) 381-4800		GLOPAY BUILDING PRODUCTS COMPANY SUITE 1600 CINCINNATI, OH 45202 (513) 381-4800	
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DATE: 2/7/97		DRAWN BY: MWW	
CHECKED BY:		B	
SCALE: NONE		PLT:	
DESCRIPTION: MODELS 73/75/84A/94; 16'W; +20,-21 DES. LOADS		DRAWING NUMBER: 101308	
REV: 05		REV: 05	

