



Columbia County, Florida  
Building Department  
135 NE Hernando Avenue  
Lake City, Florida 32055  
Phone: 386-758-1008  
[www.columbiacountyfla.com](http://www.columbiacountyfla.com)

## ROOFING UNDERLAYMENT AFFIDAVIT

### REQUIRED FOR WALK-IN OR PAPER SUBMITTALS

Job Address: 481 SW Ubbion DR. LAKE CITY, FL 32024

I (Print Name) CURTIS JONES, as a Florida license Roofing Contractor or an Owner Builder, I understand to comply with the 2020 Florida Building Code 7<sup>th</sup> Edition underlayment requirements, I must select an option for sealing the roof deck.

The options are summarized below...

- ☐ a self-adhering polymer-modified bitumen underlayment complying with ASTM D1970 applied over the entire roof.
- ☒ a minimum 4-inch wide strip of selfadhering polymer-modified bitumen complying with ASTM D1970 or a minimum 3 ¾ - inch wide strip of selfadhering flexible flashing tape complying with AAMA 711, applied over all joints in the roof decking. A felt underlayment complying with ASTM D226 Type II, ASTM D4869 Type III or IV, or ASTM D6757, or a synthetic underlayment meeting the performance requirements specified, is required to be applied over the strips/tape over the entire roof.
- ☐ two layers of felt underlayment comply ASTM 0226 Type II or ASTM D4869 Type III or IV, or two layers of a synthetic underlayment meeting the performance requirements specified, lapped and fastened as specified.
- ☐ Other (explain) \_\_\_\_\_

Contractor/Owners Signature \_\_\_\_\_

### FINAL INSPECTION & CERTIFICATE OF COMPLETION:

This completed form and photographs must be uploaded to your permit via online at the Application Submission login (link) [Welcome to Columbia County Online \(columbiacountyfla.com\)](http://Welcome to Columbia County Online (columbiacountyfla.com)).

Clearly visible in the Photographs must be the permit number or address and must include a ruler or measuring device to confirm nail spacing and overlaps including drip edge and valley flashing.

As required by Florida Statute 553.842 and Florida Administrative Code 9B-72, please provide the information and approval numbers on the building components listed below if they will be utilized on the construction project for which you are applying for a building permit. We recommend you contact your local product supplier should you not know the product approval number for any of the applicable listed products. Statewide approved products are listed online @ [www.floridabuilding.org](http://www.floridabuilding.org)

Category/Subcategory	Manufacturer	Product Description	Approval Number(s)
<b>1. EXTERIOR DOORS</b>			
A. SWINGING	JEUD-WEN	EXTERIOR ENTRY DOOR	14569.5
B. SLIDING	P&T	EXTERIOR SLIDER	21179-RS
C. SECTIONAL/ROLL UP	RAMNOR	RESIDENTIAL SECTIONAL GARAGE DOOR	15012.5
D. OTHER			
<b>2. WINDOWS</b>			
A. SINGLE/DOUBLE HUNG	SIMONTON	REFLECTION 5500 DH	5167.1
B. HORIZONTAL SLIDER			
C. CASEMENT			
D. FIXED			
E. MULLION			
F. SKYLIGHTS			
G. OTHER			
<b>3. PANEL WALL</b>			
A. SIDING	JAMES HARDIE	VERTICAL SIDING PANEL	13223R5
B. SOFFITS			
C. STOREFRONTS			
D. GLASS BLOCK			
E. OTHER	JAMES HARDIE	TRIM SOFFITS	32103R1 13265.2
<b>4. ROOFING PRODUCTS</b>			
A. ASPHALT SHINGLES	TAMKO	ASPHALT SHINGLES	35321.1
B. NON-STRUCT METAL			
C. ROOFING TILES			
D. SINGLE PLY ROOF			
E. OTHER			
<b>5. STRUCT COMPONENTS</b>			
A. WOOD CONNECTORS			
B. WOOD ANCHORS			
C. TRUSS PLATES			
D. INSULATION FORMS			
E. LINTELS			
F. OTHERS			
<b>6. NEW EXTERIOR ENVELOPE PRODUCTS</b>			

The products listed below did not demonstrate product approval at plan review. I understand that at the time of inspection of these products, the following information must be available to the inspector on the jobsite; 1) copy of the product approval, 2) performance characteristics which the product was tested and certified to comply with, 3) copy of the applicable manufacturers installation requirements.

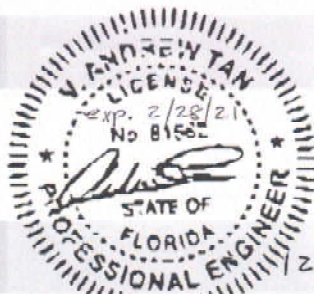
Further, I understand these products may have to be removed if approval cannot be demonstrated during inspection.

*Conte* 5/30/20

NOTES: \_\_\_\_\_

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# HardiePanel® Vertical Siding

EFFECTIVE DECEMBER 2019

**IMPORTANT: FAILURE TO FOLLOW JAMES HARDIE WRITTEN INSTALLATION INSTRUCTIONS AND COMPLY WITH APPLICABLE BUILDING CODES MAY VIOLATE LOCAL LAWS, AFFECT BUILDING ENVELOPE PERFORMANCE AND MAY AFFECT WARRANTY COVERAGE. FAILURE TO COMPLY WITH ALL HEALTH AND SAFETY REGULATIONS WHEN CUTTING AND INSTALLING THIS PRODUCT MAY RESULT IN PERSONAL INJURY. BEFORE INSTALLATION, CONFIRM YOU ARE USING THE CORRECT HARDIEZONE® PRODUCT INSTRUCTIONS BY VISITING [HARDIEZONE.COM](http://HARDIEZONE.COM) OR CALL 1-866-942-7343 (866-9-HARDIE)**

## CUTTING INSTRUCTIONS

### STORAGE & HANDLING:

Store flat and keep dry and covered prior to installation. Installing siding wet or saturated may result in shrinkage at butt joints. Carry planks on edge. Protect edges and corners from breakage. James Hardie is not responsible for damage caused by improper storage and handling of the product.



#### OUTDOORS

- Position cutting station so that airflow blows dust away from the user and others near the cutting area.
- Cut using one of the following methods:
  - Best: Circular saw equipped with a HardieBlade® saw blade and attached vacuum dust collection system. Shears (manual, pneumatic or electric) may also be used, not recommended for products thicker than 7/16 in.
  - Better: Circular saw equipped with a dust collection feature (e.g. Roan® saw) and a HardieBlade saw blade.
  - Good: Circular saw equipped with a HardieBlade saw blade.

#### INDOORS

- DO NOT grind or cut with a power saw indoors. Cut using shears (manual, pneumatic or electric) or the score and snap method, not recommended for products thicker than 7/16 in.
- DO NOT dry sweep dust; use wet dust suppression or vacuum to collect dust.
  - For maximum dust reduction, James Hardie recommends using the "Best" cutting practices. Always follow the equipment manufacturer's instructions for proper operation.
  - For best performance when cutting with a circular saw, James Hardie recommends using HardieBlade® saw blades.
  - Go to [jameshardiepros.com](http://jameshardiepros.com) for additional cutting and dust control recommendations.

**IMPORTANT:** The Occupational Safety and Health Administration (OSHA) regulates workplace exposure to silica dust. For construction sites, OSHA has deemed that cutting fiber cement with a circular saw having a blade diameter less than 8 inches and connected to a commercially available dust collection system per manufacturer's instructions results in exposures below the OSHA Permissible Exposure Limit (PEL) for respirable crystalline silica, without the need for additional respiratory protection.

If you are unsure about how to comply with OSHA silica dust regulations, consult a qualified industrial hygienist or safety professional, or contact your James Hardie technical sales representative for assistance. James Hardie makes no representation or warranty that adopting a particular cutting practice will assure your compliance with OSHA rules or other applicable laws and safety requirements.

### GENERAL REQUIREMENTS:

- These instructions to be used for single family installations only. \*\*For Commercial / Multi-Family Installation requirements go to [www.JamesHardieCommercial.com](http://www.JamesHardieCommercial.com)
- HardiePanel® vertical siding can be installed over braced wood or steel studs, 20 gauge (33 mils) minimum to 16 gauge (54 mils) maximum, spaced a maximum of 24 in o.c. or directly to minimum 7/16 in thick OSB sheathing. See General Fastening Requirements. Irregularities in framing and sheathing can mirror through the finished application. Correct irregularities before installing siding.
- Information on installing James Hardie products over non-nailable substrates (ex: gypsum, foam, etc.) can be located in JH Tech Bulletin 19 at [www.jameshardie.com](http://www.jameshardie.com)
- A water-resistive barrier is required in accordance with local building code requirements. The water-resistive barrier must be appropriately installed with penetration and junction flashing in accordance with local building code requirements. James Hardie will assume no responsibility for water infiltration. James Hardie does manufacture HardieWrap® Weather Barrier, a non-woven non-perforated housewrap¹, which complies with building code requirements.
- Adjacent finished grade must slope away from the building in accordance with local building codes - typically a minimum of 6 in. in the first 10 ft.
- Do not use HardiePanel vertical siding in Fascia or Trim applications.
- Do not install James Hardie products, such that they may remain in contact with standing water.
- HardiePanel vertical siding may be installed on flat vertical wall applications only.
- For larger projects, including commercial and multi-family projects, where the span of the wall is significant in length, the designer and/or architect should take into consideration the coefficient of thermal expansion and moisture movement of the product in their design. These values can be found in the Technical Bulletin "Expansion Characteristics of James Hardie® Siding Products" at [www.jameshardie.com](http://www.jameshardie.com).
- James Hardie Building Products provides installation/wind load information for buildings with a maximum mean roof height of 85 feet. For information on installations above 60 feet, please contact JH technical support.
- Minimum standard panel design size is 12" x 16". Note: Panels may be notched and cut to size to fit between windows, doors, corners, etc.

### INSTALLATION:

#### Fastener

Position fasteners 3/8 in from panel edges and no closer than 2 in away from corners. Do not nail into corners.

- HardiePanel vertical siding must be joined on stud.
- Double stud may be required to maintain minimum edge nailing distances.
- When screws are used to attach panels to steel studs/furring, the screws shall have wing tips. If screws do not have wing tips, then pre-drilling is required. (Not applicable when using pins) Follow chart below for pre-drilling:

SCREW	PRE-DRILL	HEAD DIAMETER
No. 8	7/32 in	Min 0.323 in
No. 10	1/4 in	Min 0.323 in

#### Joint Treatment

- Vertical Joints - Install panels in moderate contact (fig. 1), alternatively joints may also be covered with battens, PVC or metal jointers or caulked (Not applicable to ColorPlus® Finish) (fig. 2).
- Horizontal Joints - Provide Z-flashing at all horizontal joints (fig. 3).

Figure 1

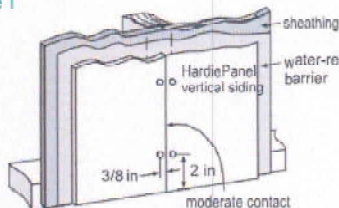


Figure 2

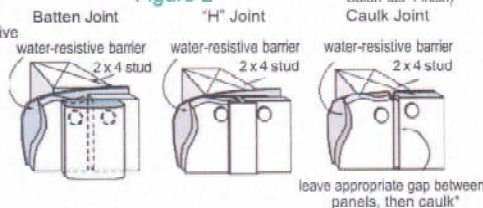


Figure 3

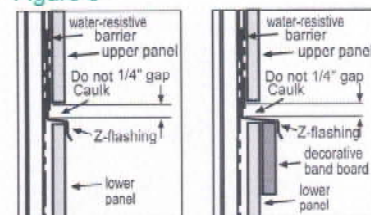


Figure 4



Recommendation: When installing Sierra 8, provide a double stud at panel joints to avoid nailing through grooves.

\*Apply caulk in accordance with caulk manufacturer's written application instructions.

\*\*James Hardie recommends installing a rainscreen (an air gap) between the HardiePanel siding and the water-resistive barrier as a best practice. James Hardie recommends that you consult your design professional if you have questions regarding the use of rainscreen on your single family project.

¹For additional information on HardieWrap™ Weather Barrier, consult James Hardie at 1-866-4Hardie or [www.hardiewrap.com](http://www.hardiewrap.com)





## CLEARANCE AND FLASHING REQUIREMENTS

Figure 3  
Roof to Wall

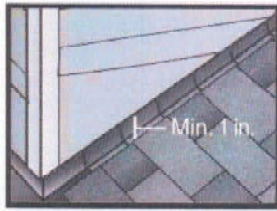


Figure 4  
Horizontal Flashing

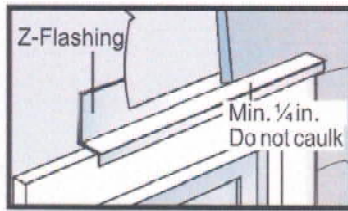


Figure 5  
Kickout Flashing

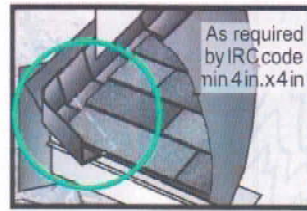


Figure 6  
Slabs, Path, Steps to Siding

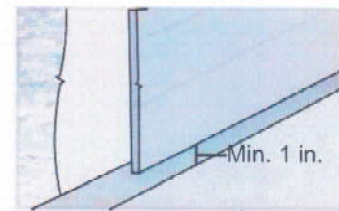


Figure 7  
Deck to Wall

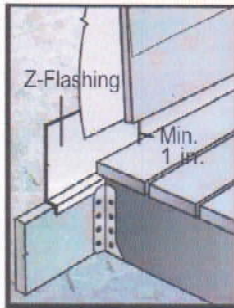


Figure 8  
Ground to Siding

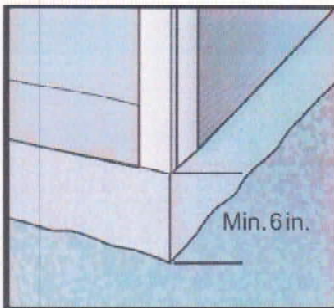


Figure 9  
Gutter to Siding

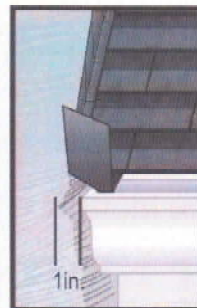


Figure 10  
Sheltered Areas

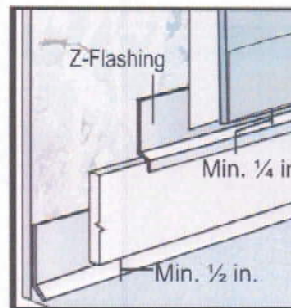


Figure 11  
Mortar/Masonry

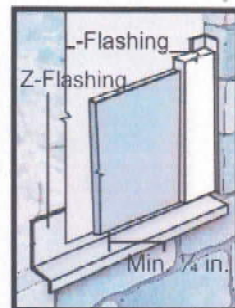


Figure 12  
Drip Edge

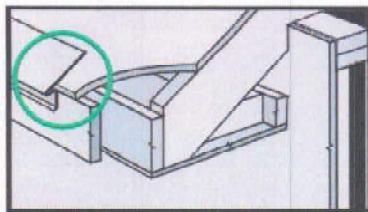


Figure 13  
Block Penetration  
(recommended in HZ10)

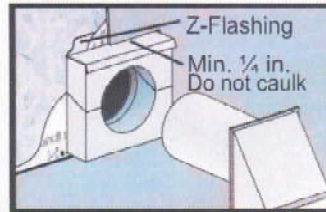
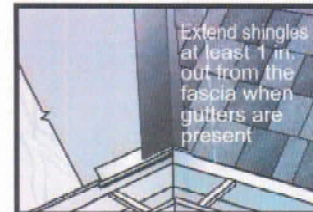
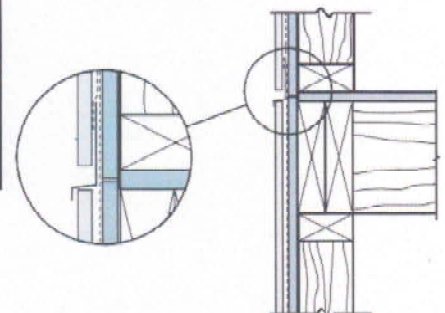


Figure 14  
Valley/Shingle Extension



Do not bridge floors with HardiePanel® siding. Horizontal joints should always be created between floors, see below).



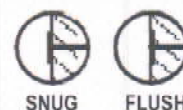
## GENERAL FASTENING REQUIREMENTS

Refer to the applicable ESR report online to determine which fastener meets your wind load design criteria.

Fasteners must be corrosion resistant, galvanized, or stainless steel. Electro-galvanized are acceptable but may exhibit premature corrosion. James Hardie recommends the use of quality, hot-dipped galvanized nails. James Hardie is not responsible for the corrosion resistance of fasteners. Stainless steel fasteners are recommended when installing James Hardie® products near the ocean, large bodies of water, or in very humid climates.

Manufacturers of ACQ and CA preservative-treated wood recommend spacer materials or other physical barriers to prevent direct contact of ACQ or CA preservative-treated wood and aluminum products. Fasteners used to attach HardieTrim Tabs to preservative-treated wood shall be of hot dipped zinc-coated galvanized steel or stainless steel and in accordance to 2018 IRC R317.3 or 2018 IBC 2304.10.5

- Consult applicable product evaluation or listing for correct fasteners type and placement to achieve specified design wind loads.
- NOTE: Published wind loads may not be applicable to all areas where Local Building Codes have specific jurisdiction. Consult James Hardie Technical Services if you are unsure of applicable compliance documentation.
- Drive fasteners perpendicular to siding and framing.
- Fastener heads should fit snug against siding (no air space).
- NOTE: Whenever a structural member is present, HardiePanel® should be fastened with even spacing to the structural member. The tables allowing direct to OSB or plywood should only be used when traditional framing is not available.



DO NOT



UNDER DRIVE

DO NOT



OVER DRIVE



SLANT

DO NOT USE



ALUMINUM FASTENERS



CLIPPED HEAD NAILS



STAPLES

IF, THEN

WOOD FRAME



HAMMER FLUSH

STEEL FRAME



REMOVE & REPLACE

IF, THEN ADDITIONAL NAIL

FACE NAIL



COUNTERSINK & FILL





## PNEUMATIC FASTENING

James Hardie products can be hand nailed or fastened with a pneumatic tool. Pneumatic fastening is highly recommended. Set air pressure so that the fastener is driven snug with the surface of the siding. A flush mount attachment on the pneumatic tool is recommended. This will help control the depth the nail is driven. If setting the nail depth proves difficult, choose a setting that under drives the nail. (Drive under driven nails snug with a smooth faced hammer - Does not apply for installation to steel framing).

## CUT EDGE TREATMENT

Caulk, paint or prime all field cut edges. James Hardie touch-up kits are required to touch-up ColorPlus products.

## CAULKING

For best results use an Elastomeric Joint Sealant complying with ASTM C920 Grade NS, Class 25 or higher or a Latex Joint Sealant complying with ASTM C834. Caulking/Sealant must be applied in accordance with the caulking/sealant manufacturer's written instructions. Note: some caulking manufacturers do not allow "tooling".

## PAINTING

DONOT use stain, oil/alkyd base paint, or powder coating on James Hardie® products. James Hardie products must be painted within 180 days for primed product and 90 days for unprimed. 100% acrylic topcoats are recommended. Do not paint when wet. For application rates refer to paint manufacturers specifications. Back-rolling is recommended if the siding is sprayed.

## PAINTING JAMES HARDIE® SIDING AND TRIM PRODUCTS WITH COLORPLUS® TECHNOLOGY

When repainting ColorPlus products, James Hardie recommends the following regarding surface preparation and topcoat application:

- Ensure the surface is clean, dry, and free of any dust, dirt, or mildew
- Repriming is normally not necessary
- 100% acrylic topcoats are recommended
- DO NOT use stain, oil/alkyd base paint, or powder coating on James Hardie® Products.
- Apply finish coat in accordance with paint manufacturers written instructions regarding coverage, application methods, and application temperature
- DO NOT caulk nail heads when using ColorPlus products, refer to the ColorPlus touch-up section

## COLORPLUS® TECHNOLOGY CAULKING, TOUCH-UP & LAMINATE

- Care should be taken when handling and cutting James Hardie ColorPlus® products. During installation use a wet soft cloth or soft brush to gently wipe off any residue or construction dust left on the product, then rinse with a garden hose.
- Touch up nicks, scrapes and nail heads using the ColorPlus® Technology touch-up applicator. Touch-up should be used sparingly. If large areas require touch-up, replace the damaged area with a new piece of siding with ColorPlus® Technology.
- Laminate sheet must be removed immediately after installation of each course.
- Terminate non-factory cut edges into trim where possible, and caulk. Color matched caulks are available from your ColorPlus® product dealer.
- Treat all other non-factory cut edges using the ColorPlus Technology edge coat, available from your ColorPlus product dealer.

Note: James Hardie does not warrant the usage of third party touch-up or paints used as touch-up on James Hardie ColorPlus products.

Problems with appearance or performance arising from use of third party touch-up paints or paints used as touch-up that are not James Hardie touch-up will not be covered under the James Hardie ColorPlus Limited Finish Warranty.

HS1236 P3/3 12/19

**DANGER:** May cause cancer if dust from product is inhaled. Causes damage to lungs and respiratory system through prolonged or repeated inhalation of dust from product. Refer to the current product Safety Data Sheet before use. The hazard associated with fiber cement arises from crystalline silica present in the dust generated by activities such as cutting, machining, drilling, routing, sawing, crushing, or otherwise abrading fiber cement, and when cleaning up, disposing of or moving the dust. When doing any of these activities in a manner that generates dust you must (1) comply with the OSHA standard for silica dust and/or other applicable law, (2) follow James Hardie cutting instructions to reduce or limit the release of dust; (3) warn others in the area to avoid breathing the dust; (4) when using mechanical saw or high speed cutting tools, work outdoors and use dust collection equipment; and (5) if no other dust controls are available, wear a dust mask or respirator that meets NIOSH requirements (e.g. N-95 dust mask). During clean-up, use a well maintained vacuum and filter appropriate for capturing fine (respirable) dust or use wet clean-up methods - never dry sweep.

**WARNING:** This product can expose you to chemicals including respirable crystalline silica, which is known to the State of California to cause cancer. For more information go to [P65Warnings.ca.gov](http://P65Warnings.ca.gov).

**RECOGNITION:** In accordance with ICC-ES Evaluation Report ESR-1844, HardiePanel® vertical siding is recognized as a suitable alternate to that specified in the 2006, 2009, 2012 & 2015 International Residential Code for One- and Two-Family Dwellings and the 2006, 2009, 2012 & 2015 International Building Code. HardiePanel vertical siding is also recognized for application in the following: City of Los Angeles Research Report No. 24862, State of Florida Product Approval FL#13223, Miami-Dade County Florida NOA No. 17-0406.06, U.S. Dept. of HUD Materials Release 1263f, Texas Department of Insurance Product Evaluation EC-23, City of New York MEA 223-93-M, and California DSA PA-019. These documents should also be consulted for additional information concerning the suitability of this product for specific applications.



## EVALUATION SUBJECT

HardiePanel® Siding

James Hardie Product Trade Names covered in this evaluation:

HardiePanel® Siding, Campanel® Siding, Prevail™ Panel Siding

## EVALUATION SCOPE:

ASCE 7-10 and ASCE 7-16  
2017 Florida Building Code (6th Edition) and 2020 Florida Building Code (7th Edition)  
2015 and 2018 International Building Code

## EVALUATION PURPOSE:

This analysis is to determine the maximum design 3-second gust wind speed to be resisted by an assembly of HardiePanel (Campanel, Prevail Panel) siding fastened to wood or metal framing with nails or screws.

## REFERENCE REPORTS:

- Intertek Report 3067913 (ASTM C1186) Material properties HardiePanel Siding
- Ramtech Laboratories Report IC-1270-94 (ASTM E330) Transverse Load Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 16 inches on center with a 6d common galvanized nail
- Ramtech Laboratories Report IC-1271-94 (ASTM E330) Transverse Load Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 24 inches on center with a 6d common galvanized nail
- Ramtech Laboratories, Inc. Report 10868-97/1475 (ASTM E330) Transverse Load Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Group III SG=0.36 wood studs spaced at 16 inches on center with a 4d, 0.091 inch shank by 0.225 inch head diameter by 1.5 inch long ring shank nail
- Ramtech Laboratories, Report IC-1054-89 (ASTM E330) Transverse Load Test, 1/4" Thick by 48 inch wide HardiePanel Siding installed on 20gauge Metal studs spaced at 16 inches on center with a No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw
- Ramtech Laboratories, Report IC-1055-89 (ASTM E330) Transverse Load Test, 1/4" Thick by 48 inch wide HardiePanel Siding installed on 20gauge Metal studs spaced at 24 inches on center with a No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw
- Ramtech Laboratories, Report 11149-98/1554d (ASTM E330) Transverse Load Test, 1/4" Thick by 48 inch wide HardiePanel Siding installed on 20gauge Metal studs spaced at 16 and 24 inches on center with a ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener
- Ramtech Laboratories Report IC-1273-94 (ASTM E72) Racking Shear Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 16 inches on center with a 6d common galvanized nail
- Ramtech Laboratories Report IC-1274-94 (ASTM E72) Racking Shear Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 24 inches on center with a 6d common galvanized nail
- Ramtech Laboratories, Inc. Report 10868-97/1475 (ASTM E72) Racking Shear Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Group III SG=0.36 wood studs spaced at 16 inches on center with a 4d, 0.091 inch shank by 0.225 inch head diameter by 1.5 inch long ring shank nail
- Ramtech Laboratories Report IC-1057-89 (ASTM E72) Racking Shear Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 16 and 24 inches on center with a No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw
- Ramtech Laboratories Report 11284-99/1580 (ASTM E72) Racking Shear Test, 5/16" Thick by 48 inch wide HardiePanel Siding installed on 2X4 Hem-Fir wood studs spaced at 16 and 24 inches on center with a ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener

## TEST RESULTS:

Report Number	Test Agency	Thickness (in.)	Width (in.)	Frame Type	Frame Spacing (in.)	(in.)		Fastener Type	Ultimate Load (PSF)	Allowable Design Load <sup>1</sup> (PSF)
						Perimeter Supports	Field Supports			
IC-1270-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	16	6	6	6d common	-149	-49.7
IC-1270-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	16	4	4	6d common	-236	-78.7
IC-1271-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	24	6	6	6d common	-94	-31.3
IC-1271-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	24	4	4	6d common	-143	-47.7
10868-97/1475	Ramtech	0.3125	48	2X4 wood, SG ≥ 0.36	16	4	8	4d ring shank nail, 0.091 in. shank x 0.225 in. HD x 1.5 in.	-90	-30.0
IC-1054-89	Ramtech	0.25	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	16	6	6	No. 8, 1 in. long x 0.323 HD ribbed bugle head screw	-169.9	-56.6
IC-1055-89	Ramtech	0.25	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	24	6	6	No. 8, 1 in. long x 0.323 HD ribbed bugle head screw	-91.9	-30.6
11149-98/1554d	Ramtech	0.3125	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	16	4	8	ET&F 0.100 in. knurled shank x 1.5 in. long x 0.25 in. HD pin fastener	-170	-56.7
11149-98/1554d	Ramtech	0.3125	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	24	4	8	ET&F 0.100 in. knurled shank x 1.5 in. long x 0.25 in. HD pin fastener	-101	-33.7
3148104COQ-002	Intertek	0.3125	48	7/16" OSB over 2X4 wood frame	16	6	12	No. 8, 1-5/8 in. long x 0.375" HD ribbed wafer head screw directly to OSB	-161.3	-53.8



**Table 1A Footnotes:**

1. Allowable Load is the Ultimate Load divided by a Factor of safety of 3.
2. HardiePanel Siding complies with ASTM C1186, *Standard Specification for Grade II, Type A Non-asbestos Fiber-Cement Flat Sheets*.

The fastener load as tested based on the allowable design loads in Table 1A above are verified to not exceed the NDS-2018 calculated allowable fastener withdrawal load as summarized in Table 1B below:

Fastener Type and Spacing / Stud Spacing	Shank Dia., D (in.)	Fastener Penetration into Framing, P (in.)	Load Duration Factor $C_d$	Wood Framing Specific Gravity, $G^4$	NDS Adjusted Withdrawal Capacity <sup>1</sup> $W'$ (lb.)	Tested Design Pressure (from Table 1A above) (psf)	Fastener Tributary Area (ft <sup>2</sup> )	Single Fastener Load, as tested <sup>2</sup> (lb.)	Fastener Load @ Design Pressure Exceeds $W'$ (Yes/No)	Adjusted Design Pressure <sup>3</sup> (psf)
6d common at 6" perimeter, 6" vertically along studs / 16" oc	0.120	1.688	1.6	0.43	54.2	49.7	0.667	33.1	No	No Adjustment
6d common at 4" perimeter, 4" vertically along studs / 16" oc	0.120	1.688	1.6	0.43	54.2	78.7	0.444	35.0	No	No Adjustment
6d common at 6" perimeter, 6" vertically along studs / 24" oc	0.120	1.688	1.6	0.43	54.2	31.3	1.000	31.3	No	No Adjustment
6d common at 4" perimeter, 4" vertically along studs / 24" oc	0.120	1.688	1.6	0.43	54.2	47.7	0.667	31.8	No	No Adjustment
4d ring shank nails at 4" perimeter, 8" vertical along studs / 16" oc	0.091	1.188	1.6	0.36	40.3	30.0	0.889	26.7	No	No Adjustment
No. 8, 1-5/8 in. long x 0.375" HD ribbed wafer head screw	0.164	0.438	1.6	0.50	81.8	56.6	0.667	37.8	No	No Adjustment

(1) The adjusted fastener load ( $W'$ ) is calculated using the following equations in NDS-2018:

Equ. 12.2-5 (deformed shank nails):  $W' = 1800 \times G^2 \times D \times P \times C_d$

Equ. 12.2-3 (smooth shank nails):  $W' = 1380 \times G^{2.5} \times D \times P \times C_d$

Equ. 12.2-2 (wood screws):  $W' = 2850 \times G^2 \times D \times P \times C_d$

where  $C_d = 1.6$  for wind and earthquake

(2) Fastener load as tested is determined by multiplying the the design pressure by the fastener tributary area.

(3) If fastener load as tested exceeds  $W'$ , the allowable design load is adjusted as follows: Adjusted Design Load =  $W'/\text{Fastener Tributary Area}$

Report Number	Test Agency	Thickness (in.)	Width (in.)	Frame Type	Frame Spacing (in.)	Fastener Spacing (in.)		Fastener Type	Ultimate Load <sup>3</sup> (plf)	Allowable Load <sup>3</sup> (plf)
						Perimeter Supports	Field Supports			
IC-1273-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	16	6	6	6d common	603.8	201.3
IC-1273-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	16	4	4	6d common	698.8	232.9
IC-1274-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	24	6	6	6d common	460.0	153.3
IC-1274-94	Ramtech	0.3125	48	2X4 wood Hem-Fir	24	4	4	6d common	637.5	212.5
10868-97/1475	Ramtech	0.3125	48	2X4 wood, SG $\geq 0.36$	16	4	8	4d, 0.091 in. shank X 0.225 in. HD X 1.5 in. long ring shank nail	595.4	198.5
IC-1057-89	Ramtech	0.25	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	16 & 24	6	6	Min. No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw	123.8	123.8
11284-99/1580	Ramtech	0.3125	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	16	4	8	ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener	153.4	153.4
11284-99/1580	Ramtech	0.3125	48	Min. No. 20 gauge X 3.625 in. X 1.375 in metal stud	24	4	8	ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener	132.5	132.5

1. All board edges shall be supported by framing. Panels shall be applied with the long dimension either parallel or perpendicular to studs.

2. The maximum height-to-length ratio for construction in this Table is 2:1.

3. In the steel framed assemblies the ultimate load values as noted are based on the average load at 1/8 inch net deflection limitation.

**DESIGN WIND LOAD PROCEDURES:**

Fiber-cement siding transverse load capacity (wind load capacity) is determined from transverse load testing in accordance with ASTM E330 or E72 as noted in Section 4.0 of the ICC ES AC90, Acceptance Criteria for Fiber Cement Siding Used as Exterior Wall Siding (approved October 2018). The allowable/design capacity from the testing is based on a factor of safety of 3 applied to the ultimate test load per AC90. The wind load values are determined from the ASCE 7 equations.

Since the allowable design load is based on factor of safety of 3, allowable design loads on fiber-cement siding correlate directly to required design pressures for Allowable Stress Design, and therefore should be used with combination loading equations for Allowable Stress Design (ASD).

By using the combination loading equations for Allowable Stress Design (ASD), the tested allowable design loads for fiber-cement siding are aligned with the wind speed requirements in ASCE 7-10 (Figures 26.5-1A, 26.5-1B, and 26.5-1C) and ASCE 7-16 (Figures 26.5-1A to -1D, 25.5-2A to -2D), or the figures in the building code as applicable.

**Equation 1,**

$$q_z = 0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot V^2 \quad \text{(ref. ASCE 7-10 Eq. 30.3-1)}$$

$$q_z = 0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot K_g \cdot V^2 \quad \text{(ref. ASCE 7-16 Eq. 26.10-1)}$$

$q_z$  , velocity pressure at height  $z$   
 $K_z$  , velocity pressure exposure coefficient evaluated at height  $z$   
 $K_{xt}$  , topographic factor  
 $K_d$  , wind directionality factor  
 $K_g$  , ground elevation factor, permitted to take  $K_g = 1.0$   
 $V$  , basic wind speed (3-second gust MPH) as determined from:  
 ASCE 7-10 Figures 26.5-1A, B, or C  
 ASCE 7-16 Figures 26.5-1A, B, or 26.5-2A, B, C or D  
 2018 IBC Figures 1609.3(1) - 1609.3(8)

**Equation 2,**

$$V = V_{ult}$$

$V_{ult}$  , ultimate design wind speeds (3-second gust MPH) determined from 2017 FBC Figures 1609.3(1) - 1609.3(3);  
 2020 FBC Figures 1609.3(1) - 1609.3(4)

**Equation 3,**

$$p = q_h \cdot (GC_p - GC_h) \leq 60 \text{ ft} \quad \text{(ref. ASCE 7-10 Eq. 30.4-1 or ASCE 7-16 Eq. 30.3-1)}$$

$q_h$  , velocity pressure evaluated at mean roof height  $h$   
 $GC_p$  , product of external pressure coefficient and gust-effect factor  
 $GC_{pi}$  , product of internal pressure coefficient and gust-effect factor  
 $p$  , design pressure (PSF) for siding (allowable design load for siding)  
 (ref. ASCE 7-10 Fig. 30.4-1 or ASCE 7-16 Fig. 30.3-1)  
 (ref. ASCE 7-10 Fig. 30.4-1 or ASCE 7-16 Fig. 30.3-1)

To determine design pressure, substitute  $q_h$  into Equation 3,

**Equation 4,**

$$p = 0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot K_g \cdot V^2 \cdot (GC_p - GC_{pi}) \quad \text{(ref. 2015 and 2018 IBC)}$$

$$\text{or } p = 0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot V_{ult}^2 \cdot (GC_p - GC_{pi}) \quad \text{(ref. 2017 and 2020 FBC)}$$

Allowable Stress Design, ASCE 7-10 Section 2.4.1, load combination 7,

**Equation 5,**

$$0.6D + 0.6W \quad \text{(ref. ASCE 7-10 and ASCE 7-16 section 2.4.1, load combination 7)}$$

$D$  , dead load  
 $W$  , wind load (load due to wind pressure)

To determine the Allowable Stress Design Pressure, apply the load factor for  $W$  (wind) from Equation 4 to  $p$  (design pressure) determined from equation 4

**Equation 6,**

$$p_{asd} = 0.6 \cdot [p]$$

**Equation 7,**

$$p_{asd} = 0.6 \cdot [0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot V_{ult}^2 \cdot (GC_p - GC_{pi})]$$

Equation 7 is used to populate Table 4, 5, and 6.

To determine the allowable ultimate basic wind speed for Hardie Siding in Table 7, solve Equation 7 for  $V_{ult}$ .

**Equation 8,**

$$V_{ult} = (p_{asd} / 0.6 \cdot 0.00256 \cdot K_z \cdot K_{xt} \cdot K_d \cdot (GC_p - GC_{pi}))^{0.5}$$

Applicable to methods specified in Exceptions 1 through 3 of [2015 IBC, 2017 FBC] Section 1609.1.1., to determine the allowable nominal design wind speed ( $V_{asd}$ ) for Hardie Siding in Table 7, apply the conversion formula below,

**Equation 9,**

$$V_{asd} = V_{ult} \cdot (0.6)^{0.5} \quad \text{(ref. 2015 IBC, 2017 and 2020 FBC Eq. 16-33)}$$

$$V_{asd} = V \cdot (0.6)^{0.5} \quad \text{(ref. 2018 IBC Eq. 16-33)}$$

$V_{asd}$  , Nominal design wind speed (3-second gust, mph)  
 $V$  , Basic design wind speed (3-second gust, mph)

Table 2, Coefficients and Constants used in Determining V and p,									
Height (ft)	$K_z$					Wall Zone 5			
	Exp B (ASCE 7-16)	Exp B	Exp C	Exp D		$K_{xt}$	$K_d$	$GC_p$	$GC_{pi}$
0-15	0.57	0.7	0.85	1.03	$h \leq 60$	1	0.85	-1.4	0.18
20	0.62	0.7	0.9	1.08		1	0.85	-1.4	0.18
25	0.66	0.7	0.94	1.12		1	0.85	-1.4	0.18
30	0.70	0.7	0.98	1.16		1	0.85	-1.4	0.18
35	0.73	0.73	1.01	1.19		1	0.85	-1.4	0.18
40	0.76	0.76	1.04	1.22		1	0.85	-1.4	0.18
45	0.785	0.785	1.065	1.25		1	0.85	-1.4	0.18
50	0.81	0.81	1.09	1.27		1	0.85	-1.4	0.18
55	0.83	0.83	1.11	1.29		1	0.85	-1.4	0.18
60	0.85	0.85	1.13	1.31		1	0.85	-1.4	0.18
100	0.99	0.99	1.26	1.43	$h > 60$	1	0.85	-1.8	0.18

The coefficients and constants listed in Table 2 above were consistent for ASCE 7-10 and ASCE 7-16 except for  $K_z$  at Exposure B under 30 ft, where ASCE 7-16 allows to use lower exposure coefficient that previous codes used a more conservative values (resulted in higher design pressure). For the simplicity of the tables, the tables in the following sheet was populated using the more conservative ASCE 7-10 coefficients.



Table 3, Allowable Stress Design - Component and Cladding (C&C) Pressures (PSF) to be Resisted at Various Wind Speeds - Wind Exposure Category B.														
Wind Speed (3-second gust)	100	105	110	115	120	130	140	150	160	170	180	190	200	210
Height (ft)	Exposure B													
0-15	-14.4	-15.9	-17.5	-19.1	-20.8	-24.4	-28.3	-32.5	-37.0	-41.7	-46.8	-52.1	-57.8	-63.7
20	-14.4	-15.9	-17.5	-19.1	-20.8	-24.4	-28.3	-32.5	-37.0	-41.7	-46.8	-52.1	-57.8	-63.7
25	-14.4	-15.9	-17.5	-19.1	-20.8	-24.4	-28.3	-32.5	-37.0	-41.7	-46.8	-52.1	-57.8	-63.7
30	-14.4	-15.9	-17.5	-19.1	-20.8	-24.4	-28.3	-32.5	-37.0	-41.7	-46.8	-52.1	-57.8	-63.7
35	-15.1	-16.6	-18.2	-19.9	-21.7	-25.4	-29.5	-33.9	-38.6	-43.5	-48.8	-54.4	-60.2	-66.4
40	-15.7	-17.3	-19.0	-20.7	-22.6	-26.5	-30.7	-35.3	-40.1	-45.3	-50.8	-56.6	-62.7	-69.1
45	-16.2	-17.9	-19.6	-21.4	-23.3	-27.4	-31.7	-36.4	-41.5	-46.8	-52.5	-58.5	-64.8	-71.4
50	-16.7	-18.4	-20.2	-22.1	-24.1	-28.2	-32.7	-37.6	-42.8	-48.3	-54.1	-60.3	-66.8	-73.7
55	-17.1	-18.9	-20.7	-22.6	-24.7	-28.9	-33.6	-38.5	-43.8	-49.5	-55.5	-61.8	-68.5	-75.5
60	-17.5	-19.3	-21.2	-23.2	-25.2	-29.6	-34.4	-39.5	-44.9	-50.7	-56.8	-63.3	-70.1	-77.3
100	-25.6	-28.2	-31.0	-33.8	-36.9	-43.3	-50.2	-57.6	-65.5	-74.0	-82.9	-92.4	-102.4	-112.9

Table 4, Allowable Stress Design - Component and Cladding (C&C) Pressures (PSF) to be Resisted at Various Wind Speeds - Wind Exposure Category C.														
Wind Speed (3-second gust)	100	105	110	115	120	130	140	150	160	170	180	190	200	210
Height (ft)	Exposure C													
0-15	-17.5	-19.3	-21.2	-23.2	-25.2	-29.6	-34.4	-39.5	-44.9	-50.7	-56.8	-63.3	-70.1	-77.3
20	-18.6	-20.5	-22.5	-24.6	-26.7	-31.4	-36.4	-41.8	-47.5	-53.7	-60.2	-67.0	-74.3	-81.9
25	-19.4	-21.4	-23.5	-25.6	-27.9	-32.8	-38.0	-43.6	-49.6	-56.0	-62.8	-70.0	-77.6	-85.5
30	-20.2	-22.3	-24.5	-26.7	-29.1	-34.2	-39.6	-45.5	-51.8	-58.4	-65.5	-73.0	-80.9	-89.2
35	-20.8	-23.0	-25.2	-27.6	-30.0	-35.2	-40.8	-46.9	-53.3	-60.2	-67.5	-75.2	-83.3	-91.9
40	-21.5	-23.7	-26.0	-28.4	-30.9	-36.3	-42.0	-48.3	-54.9	-62.0	-69.5	-77.4	-85.8	-94.6
45	-22.0	-24.2	-26.6	-29.1	-31.6	-37.1	-43.1	-49.4	-56.2	-63.5	-71.2	-79.3	-87.9	-96.9
50	-22.5	-24.8	-27.2	-29.7	-32.4	-38.0	-44.1	-50.6	-57.6	-65.0	-72.9	-81.2	-89.9	-99.2
55	-22.9	-25.2	-27.7	-30.3	-33.0	-38.7	-44.9	-51.5	-58.6	-66.2	-74.2	-82.7	-91.6	-101.0
60	-23.3	-25.7	-28.2	-30.8	-33.6	-39.4	-45.7	-52.4	-59.7	-67.4	-75.5	-84.1	-93.2	-102.8
100	-32.6	-35.9	-39.4	-43.1	-46.9	-55.0	-63.8	-73.3	-83.4	-94.1	-105.5	-117.6	-130.3	-143.6

Table 5, Allowable Stress Design - Component and Cladding (C&C) Pressures (PSF) to be Resisted at Various Wind Speeds - Wind Exposure Category D.														
Wind Speed (3-second gust)	100	105	110	115	120	130	140	150	160	170	180	190	200	210
Height (ft)	Exposure D													
0-15	-21.2	-23.4	-25.7	-28.1	-30.6	-35.9	-41.6	-47.8	-54.4	-61.4	-68.8	-76.7	-85.0	-93.7
20	-22.3	-24.6	-27.0	-29.5	-32.1	-37.7	-43.7	-50.1	-57.0	-64.4	-72.2	-80.4	-89.1	-98.2
25	-23.1	-25.5	-28.0	-30.6	-33.3	-39.0	-45.3	-52.0	-59.1	-66.8	-74.9	-83.4	-92.4	-101.9
30	-23.9	-26.4	-29.0	-31.6	-34.5	-40.4	-46.9	-53.8	-61.3	-69.2	-77.5	-86.4	-95.7	-105.5
35	-24.5	-27.1	-29.7	-32.5	-35.3	-41.5	-48.1	-55.2	-62.8	-70.9	-79.5	-88.6	-98.2	-108.3
40	-25.2	-27.7	-30.5	-33.3	-36.2	-42.5	-49.3	-56.6	-64.4	-72.7	-81.5	-90.9	-100.7	-111.0
45	-25.7	-28.3	-31.1	-34.0	-37.0	-43.4	-50.3	-57.8	-65.7	-74.2	-83.2	-92.7	-102.7	-113.3
50	-26.2	-28.9	-31.7	-34.6	-37.7	-44.3	-51.3	-58.9	-67.1	-75.7	-84.9	-94.6	-104.8	-115.5
55	-26.6	-29.3	-32.2	-35.2	-38.3	-45.0	-52.2	-59.9	-68.1	-76.9	-86.2	-96.1	-106.4	-117.4
60	-27.0	-29.8	-32.7	-35.7	-38.9	-45.7	-53.0	-60.8	-69.2	-78.1	-87.6	-97.6	-108.1	-119.2
100	-37.0	-40.8	-44.7	-48.9	-53.2	-62.5	-72.5	-83.2	-94.6	-106.8	-119.8	-133.4	-147.9	-163.0

Tables 3, 4, and 5 are based on ASCE 7-10 and ASCE 7-16, and consistent with the 2015/2018 IBC, 2017 FBC and 2020 FBC

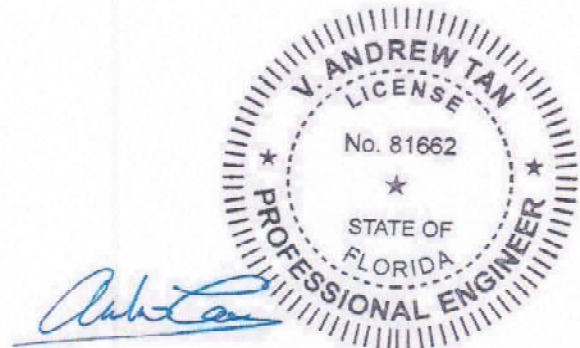


TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING <sup>7</sup>

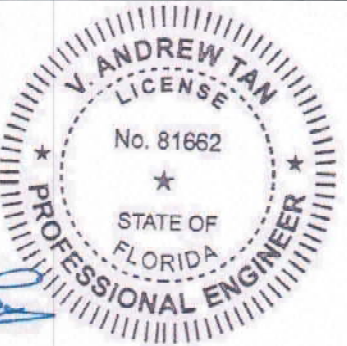
TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING <sup>8</sup>																									
<div></div>								2015 IBC, 2017/2020 FBC (Ultimate Design Wind, Speed, $V_{ult}^{5.8}$ ), 2018 IBC (Basic Design Wind Speed, $V_{bd}^{6.8}$ )			2017 FBC/ 2020 FBC AND 2015/ 2018 IBC (Nominal Design Wind, Speed, $V_{nd}^{4.7,9}$ )														
								Applicable to methods specified in Section 1609.1.1. of 2017/2020 FBC or 2015/2018 IBC, as applicable			Applicable to methods specified in Exceptions 1 through 3 of Section 1609.1.1 of 2017 FBC, 2020 FBC, 2015 IBC and 2018 IBC														
								Wind exposure category			Wind exposure category			Siding	Coefficients used for calculations <sup>8</sup>										
																	K <sub>e</sub>								
Product	Product Thickness (inches)	Width (inches)	Fastener Type	Fastener Spacing	Frame Type	Stud Spacing (inches)	Building Height <sup>3</sup> (feet)	B	C	D	B	C	D	Design Load (PSF)	Exp B	Exp C	Exp D		K <sub>zt</sub>	K <sub>d</sub>	G <sub>Cp</sub>	G <sub>Cpi</sub>			
HardiePanel®	5/16	48	6d common	6	2X4 wood Hem-Fir	16	0-15	185	168	153	144	130	118	-49.7	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	185	164	149	144	127	116	-49.7	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	185	160	147	144	124	114	-49.7	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	185	157	144	144	121	112	-49.7	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	182	154	142	141	120	110	-49.7	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	178	152	140	138	118	109	-49.7	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	175	150	139	136	116	108	-49.7	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	172	149	138	134	115	107	-49.7	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	170	147	137	132	114	106	-49.7	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	168	146	136	130	113	105	-49.7	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	139	123	116	108	96	90	-49.7	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			
HardiePanel®	5/16	48	6d common	4	2X4 wood Hem-Fir	16	0-15	233	212	192	181	164	149	-78.7	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	233	206	188	181	159	146	-78.7	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	233	201	185	181	156	143	-78.7	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	233	197	181	181	153	140	-78.7	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	229	194	179	177	151	139	-78.7	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	224	191	177	174	148	137	-78.7	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	220	189	175	171	147	136	-78.7	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	217	187	173	168	145	134	-78.7	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	214	185	172	166	144	133	-78.7	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	212	184	171	164	142	132	-78.7	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	175	155	146	136	120	113	-78.7	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			
HardiePanel®	5/16	48	6d common	6	2X4 wood Hem-Fir	24	0-15	147	134	121	114	104	94	-31.3	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	147	130	119	114	101	92	-31.3	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	147	127	116	114	98	90	-31.3	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	147	124	114	114	96	89	-31.3	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	144	123	113	112	95	88	-31.3	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	141	121	112	110	94	86	-31.3	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	139	119	110	108	93	86	-31.3	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	137	118	-	106	91	-	-31.3	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	135	117	-	105	91	-	-31.3	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	134	116	-	104	90	-	-31.3	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	111	-	-	86	-	-	-31.3	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			
HardiePanel®	5/16	48	6d common	4	2X4 wood Hem-Fir	24	0-15	182	165	150	141	128	116	-47.7	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	182	160	146	141	124	113	-47.7	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	182	157	144	141	121	111	-47.7	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	182	154	141	141	119	109	-47.7	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	178	151	139	138	117	108	-47.7	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	174	149	138	135	115	107	-47.7	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	172	147	136	133	114	106	-47.7	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	169	146	135	131	113	104	-47.7	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	167	144	134	129	112	104	-47.7	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	165	143	133	128	111	103	-47.7	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	136	121	114	106	94	88	-47.7	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			
HardiePanel®	5/16	48	4d, 0.091 in. shank X 0.225 in. HD X 1.5 in. long ring shank nail	4 edge 8 field	2X4 wood SG≥0.36	16	0-15	144	131	119	112	101	92	-30.0	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	144	127	116	112	98	90	-30.0	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	144	124	114	112	96	88	-30.0	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	144	122	112	112	94	87	-30.0	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	141	120	111	109	93	86	-30.0	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	138	118	-	107	92	-	-30.0	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	136	117	-	105	91	-	-30.0	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	134	116	-	104	89	-	-30.0	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	132	114	-	103	89	-	-30.0	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	131	113	-	101	88	-	-30.0	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	-	-	-	-	-	-	-30.0	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			



TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING<sup>7</sup>


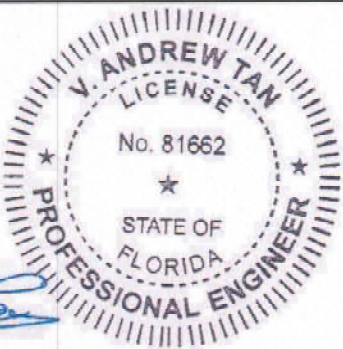
TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING <sup>7</sup>																								
<div></div>								2015 IBC, 2017/2020 FBC (Ultimate Design Wind, Speed, $V_{ult}^{5,6}$ ), 2018 IBC (Basic Design Wind Speed, $V^{6,8}$ )			2017 FBC/ 2020 FBC AND 2015/ 2018 IBC (Nominal Design Wind, Speed, $V_{asd}^{4,7,9}$ )													
								Applicable to methods specified in Section 1609.1.1. of 2017/2020 FBC or 2015/2018 IBC, as applicable			Applicable to methods specified in Exceptions 1 through 3 of Section 1609.1.1 of 2017 FBC, 2020 FBC, 2015 IBC and 2018 IBC													
								Wind exposure category			Wind exposure category			Siding	Coefficients used for calculations <sup>6</sup>									
Product	Product Thickness (inches)	Width (inches)	Fastener Type	Fastener Spacing	Frame Type	Stud Spacing (inches)	Building Height <sup>3</sup> (feet)	B	C	D	B	C	D	Design Load (PSF)	Exp B	Exp C	Exp D		$K_z$		$K_{r1}$	$K_{r2}$	$GC_p$	$GC_{pi}$
HardiePanel®	1/4	48	Min. No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw <sup>2</sup>	6	Min. No. 20 ga. (33 mil, fy = 33 ksi) steel stud	16	0-15	198	180	163	153	139	126	-56.6	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2		
							20	198	175	159	153	135	123	-56.6	0.7	0.9	1.08	1	0.9	-1	0.2			
							25	198	171	157	153	132	121	-56.6	0.7	0.94	1.12	1	0.9	-1	0.2			
							30	198	167	154	153	130	119	-56.6	0.7	0.98	1.16	1	0.9	-1	0.2			
							35	194	165	152	150	128	118	-56.6	0.73	1.01	1.19	1	0.9	-1	0.2			
							40	190	162	150	147	126	116	-56.6	0.76	1.04	1.22	1	0.9	-1	0.2			
							45	187	161	148	145	124	115	-56.6	0.79	1.07	1.25	1	0.9	-1	0.2			
							50	184	159	147	143	123	114	-56.6	0.81	1.09	1.27	1	0.9	-1	0.2			
							55	182	157	146	141	122	113	-56.6	0.83	1.11	1.29	1	0.9	-1	0.2			
							60	180	156	145	139	121	112	-56.6	0.85	1.13	1.31	1	0.9	-1	0.2			
							100	149	132	124	115	102	96	-56.6	0.99	1.26	1.43	h>60	1	0.9	-2	0.2		
HardiePanel®	1/4	48	Min. No 8 X 1 in. long X 0.323 in head diameter ribbed bugle head screw <sup>2</sup>	6	Min. No. 20 ga. (33 mil, fy = 33 ksi) steel stud	24	0-15	146	132	120	113	102	93	-30.6	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2		
							20	146	128	117	113	99	91	-30.6	0.7	0.9	1.08	1	0.9	-1	0.2			
							25	146	126	115	113	97	89	-30.6	0.7	0.94	1.12	1	0.9	-1	0.2			
							30	146	123	113	113	95	88	-30.6	0.7	0.98	1.16	1	0.9	-1	0.2			
							35	143	121	112	110	94	87	-30.6	0.73	1.01	1.19	1	0.9	-1	0.2			
							40	140	119	110	108	93	85	-30.6	0.76	1.04	1.22	1	0.9	-1	0.2			
							45	138	118	-	107	91	-	-30.6	0.79	1.07	1.25	1	0.9	-1	0.2			
							50	135	117	-	105	90	-	-30.6	0.81	1.09	1.27	1	0.9	-1	0.2			
							55	134	116	-	104	90	-	-30.6	0.83	1.11	1.29	1	0.9	-1	0.2			
							60	132	115	-	102	89	-	-30.6	0.85	1.13	1.31	1	0.9	-1	0.2			
							100	-	-	-	-	-	-	-30.6	0.99	1.26	1.43	h>60	1	0.9	-2	0.2		
HardiePanel®	5/16	48	ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener <sup>2</sup>	4 edge 8 field	Min. No. 20 ga. (33 mil, fy = 33 ksi) steel stud	16	0-15	198	180	163	153	139	126	-56.7	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2		
							20	198	175	159	153	135	124	-56.7	0.7	0.9	1.08	1	0.9	-1	0.2			
							25	198	171	157	153	132	121	-56.7	0.7	0.94	1.12	1	0.9	-1	0.2			
							30	198	167	154	153	130	119	-56.7	0.7	0.98	1.16	1	0.9	-1	0.2			
							35	194	165	152	150	128	118	-56.7	0.73	1.01	1.19	1	0.9	-1	0.2			
							40	190	163	150	147	126	116	-56.7	0.76	1.04	1.22	1	0.9	-1	0.2			
							45	187	161	149	145	124	115	-56.7	0.79	1.07	1.25	1	0.9	-1	0.2			
							50	184	159	147	143	123	114	-56.7	0.81	1.09	1.27	1	0.9	-1	0.2			
							55	182	157	146	141	122	113	-56.7	0.83	1.11	1.29	1	0.9	-1	0.2			
							60	180	156	145	139	121	112	-56.7	0.85	1.13	1.31	1	0.9	-1	0.2			
							100	149	132	124	115	102	96	-56.7	0.99	1.26	1.43	h>60	1	0.9	-2	0.2		
HardiePanel®	5/16	48	ET&F 0.100 in. knurled shank X 1.5 in. long X 0.25 in. head diameter pin fastener <sup>2</sup>	4 edge 8 field	Min. No. 20 ga. (33 mil, fy = 33 ksi) steel stud	24	0-15	153	139	126	118	107	98	-33.7	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2		
							20	153	135	123	118	104	95	-33.7	0.7	0.9	1.08	1	0.9	-1	0.2			
							25	153	132	121	118	102	94	-33.7	0.7	0.94	1.12	1	0.9	-1	0.2			
							30	153	129	119	118	100	92	-33.7	0.7	0.98	1.16	1	0.9	-1	0.2			
							35	150	127	117	116	98	91	-33.7	0.73	1.01	1.19	1	0.9	-1	0.2			
							40	147	125	116	114	97	90	-33.7	0.76	1.04	1.22	1	0.9	-1	0.2			
							45	144	124	114	112	96	89	-33.7	0.79	1.07	1.25	1	0.9	-1	0.2			
							50	142	122	113	110	95	88	-33.7	0.81	1.09	1.27	1	0.9	-1	0.2			
							55	140	121	112	109	94	87	-33.7	0.83	1.11	1.29	1	0.9	-1	0.2			
							60	139	120	112	107	93	86	-33.7	0.85	1.13	1.31	1	0.9	-1	0.2			
							100	115	-	-	89	-	-	-33.7	0.99	1.26	1.43	h>60	1	0.9	-2	0.2		

TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING <sup>7</sup>

TABLE 6 - MAXIMUM WIND SPEEDS (MPH) FOR HARDIEPANEL SIDING <sup>7</sup>																									
<div></div>								2015 IBC, 2017/2020 FBC (Ultimate Design Wind, Speed, V <sub>ult</sub> <sup>5,6</sup> ), 2018 IBC (Basic Design Wind Speed, V <sup>6,8</sup> )			2017 FBC/ 2020 FBC AND 2015/ 2018 IBC (Nominal Design Wind, Speed, V <sub>asd</sub> <sup>4,7,9</sup> )														
								Applicable to methods specified in Section 1609.1.1. of 2017/2020 FBC or 2015/2018 IBC, as applicable			Applicable to methods specified in Exceptions 1 through 3 of Section 1609.1.1 of 2017 FBC, 2020 FBC, 2015 IBC and 2018 IBC														
								Wind exposure category			Wind exposure category			Siding	K <sub>s</sub>			Coefficients used for calculations <sup>6</sup>							
								Product	Product Thickness (inches)	Width (inches)	Fastener Type	Fastener Spacing	Frame Type	Stud Spacing (inches)	Building Height <sup>3</sup> (feet)	B	C							D	B
HardiePanel®	5/16	48	No. 8, 1-5/8 in. long x 0.375" HD ribbed wafer head screw	6" vert. 12" horiz.	7/16" WSP sheathing over 2x4 wood framing <sup>10</sup>	16	0-15	193	175	159	149	136	123	-53.8	0.7	0.85	1.03	h≤60	1	0.9	-1	0.2			
							20	193	170	156	149	132	120	-53.8	0.7	0.9	1.08		1	0.9	-1	0.2			
							25	193	167	153	149	129	118	-53.8	0.7	0.94	1.12		1	0.9	-1	0.2			
							30	193	163	150	149	126	116	-53.8	0.7	0.98	1.16		1	0.9	-1	0.2			
							35	189	161	148	146	124	115	-53.8	0.73	1.01	1.19		1	0.9	-1	0.2			
							40	185	158	146	143	123	113	-53.8	0.76	1.04	1.22		1	0.9	-1	0.2			
							45	182	156	145	141	121	112	-53.8	0.79	1.07	1.25		1	0.9	-1	0.2			
							50	179	155	143	139	120	111	-53.8	0.81	1.09	1.27		1	0.9	-1	0.2			
							55	177	153	142	137	119	110	-53.8	0.83	1.11	1.29		1	0.9	-1	0.2			
							60	175	152	141	136	118	109	-53.8	0.85	1.13	1.31		1	0.9	-1	0.2			
							100	145	128	121	112	100	93	-53.8	0.99	1.26	1.43	h>60	1	0.9	-2	0.2			

1. Installation must be in accordance with siding manufacturer's instructions.
2. Screws must penetrate steel framing at minimum 3 full threads. Knurled shank pins shall penetrate the metal framing at least 1/4 inch.
3. Building height = mean roof height (in feet) of a building, except that eave height shall be used for roof angle  $\theta$  less than or equal to 10° (2-12 roof slope). Linear interpolation of building height ( $\leq 60$  ft) and wind speed is permitted.
4.  $V_{ned}$  = nominal design wind speed
5.  $V_{ult}$  = ultimate design wind speed
6. Wind speed design coefficient assumptions per Section 30.4 of ASCE 7-10 and ASCE 7-16:  $K_{zt}=1$ ,  $K_d=0.85$ ,  $GC_p=-1.4$  ( $h\leq 60$ ),  $GC_p=-1.8$  ( $h>60$ ),  $GC_{pi}=0.18$ .
7. 2017 and 2020 FBC Section 1609.3.1 Eq. 16-33,  $V_{ned} = V_{ult}(0.6)^{0.5}$
8.  $V$  = basic design wind speed
9. 2018 IBC Section 1609.3.1 Eq. 16-33,  $V_{ned} = V(0.8)^{0.5}$
10. Attachment of wood structural panel (WSP) sheathing to framing is the responsibility of an engineer and must be designed to resist the required wind loads noted in this table.

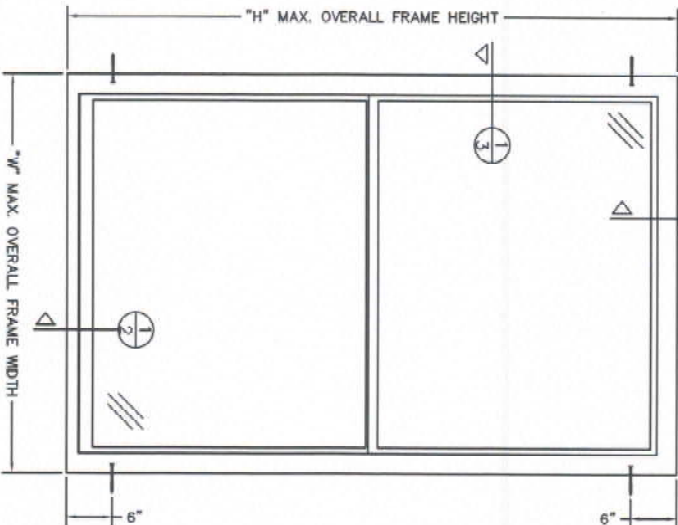
#### LIMITATIONS OF USE:

- 1) Fastener pullout must be evaluated when installed a species of wood studs other than that which was tested.
- 2) In High Velocity Hurricane Zones (HVHZ) install per Miami-Dade County Florida, NOA 17-0406.06

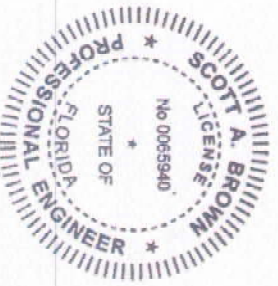
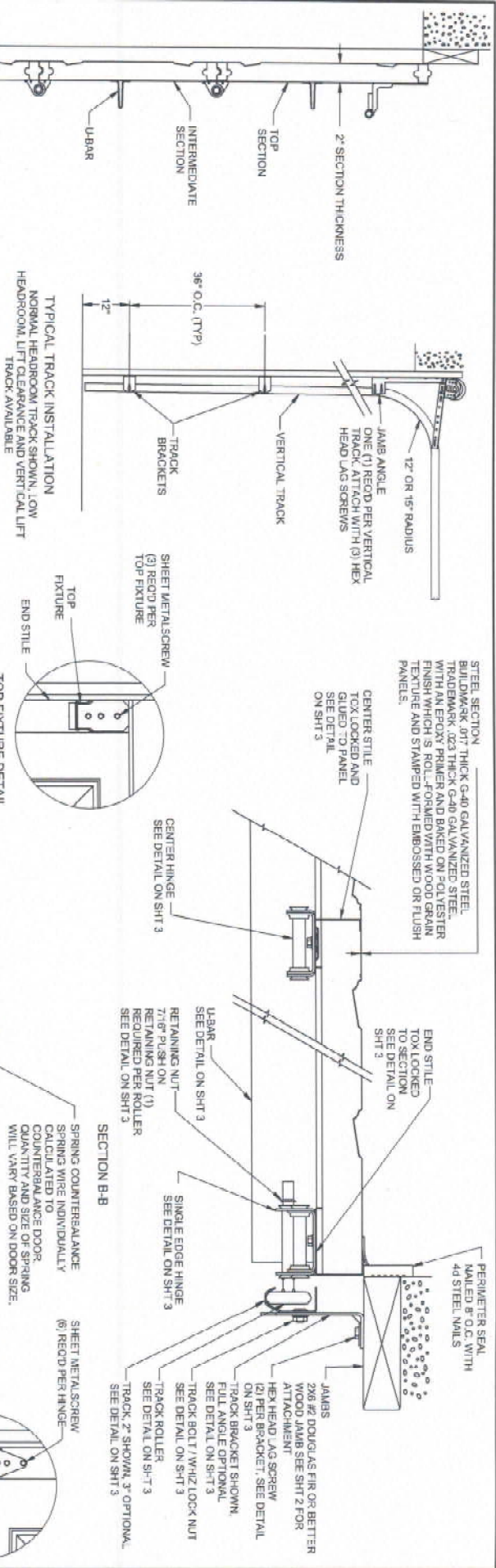


MODEL DESIGNATION: Simonton Double Hung Series 07-09 / 07-10 / 07-20 Vinyl Window  
MAXIMUM OVERALL NOMINAL SIZE: See Size Chart  
DESIGN PRESSURE RATING: See Size Chart  
USABLE CONFIGURATIONS: See Size Chart

GENERAL DESCRIPTION: The head, sill, and side jambs are extruded PVC. The wall thickness through which the anchor screw penetrates is a minimum of 0.070".

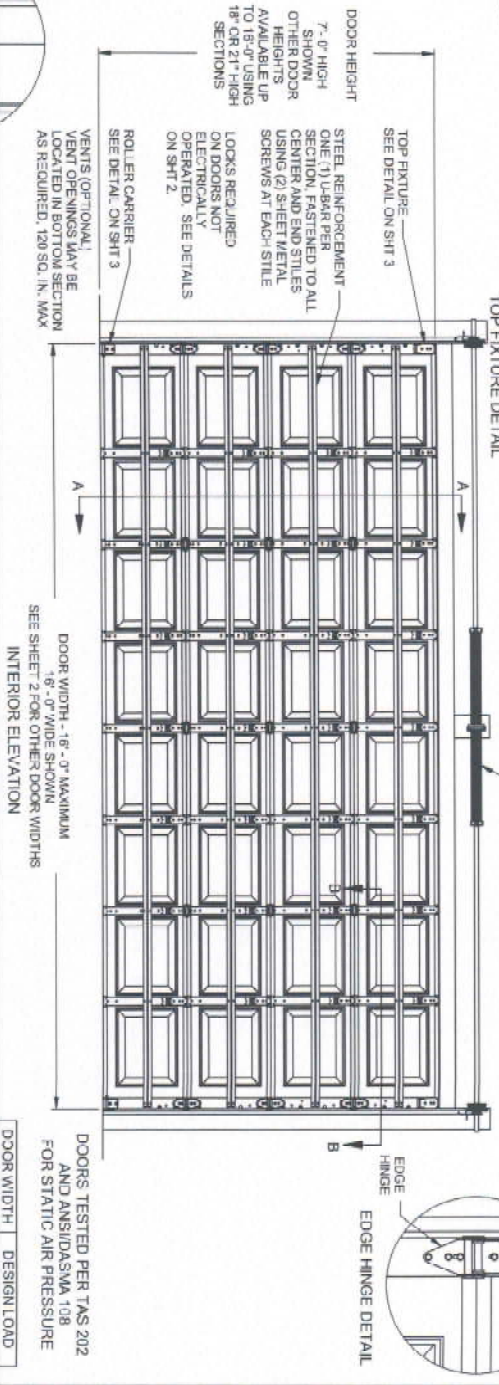
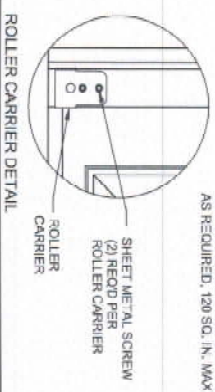


SIZE CHART	
OVERALL SIZE	DP RATING
WIDTH "W"	"H"
48"	80"
56"	84"
64"	88"
72"	92"
80"	96"
88"	100"
96"	104"
104"	108"
112"	112"
120"	116"
128"	120"
136"	124"
144"	128"
152"	132"
160"	136"
168"	140"
176"	144"
184"	148"
192"	152"
200"	156"
208"	160"
216"	164"
224"	168"
232"	172"
240"	176"
248"	180"
256"	184"
264"	188"
272"	192"
280"	196"
288"	200"
296"	204"
304"	208"
312"	212"
320"	216"
328"	220"
336"	224"
344"	228"
352"	232"
360"	236"
368"	240"
376"	244"
384"	248"
392"	252"
400"	256"
408"	260"
416"	264"
424"	268"
432"	272"
440"	276"
448"	280"
456"	284"
464"	288"
472"	292"
480"	296"
488"	300"
496"	304"
504"	308"
512"	312"
520"	316"
528"	320"
536"	324"
544"	328"
552"	332"
560"	336"
568"	340"
576"	344"
584"	348"
592"	352"
600"	356"
608"	360"
616"	364"
624"	368"
632"	372"
640"	376"
648"	380"
656"	384"
664"	388"
672"	392"
680"	396"
688"	400"
696"	404"
704"	408"
712"	412"
720"	416"
728"	420"
736"	424"
744"	428"
752"	432"
760"	436"
768"	440"
776"	444"
784"	448"
792"	452"
800"	456"
808"	460"
816"	464"
824"	468"
832"	472"
840"	476"
848"	480"
856"	484"
864"	488"
872"	492"
880"	496"
888"	500"
896"	504"
904"	508"
912"	512"
920"	516"
928"	520"
936"	524"
944"	528"
952"	532"
960"	536"
968"	540"
976"	544"
984"	548"
992"	552"
1000"	556"
1008"	560"
1016"	564"
1024"	568"
1032"	572"
1040"	576"
1048"	580"
1056"	584"
1064"	588"
1072"	592"
1080"	596"
1088"	600"
1096"	604"
1104"	608"
1112"	612"
1120"	616"
1128"	620"
1136"	624"
1144"	628"
1152"	632"
1160"	636"
1168"	640"
1176"	644"
1184"	648"
1192"	652"
1200"	656"
1208"	660"
1216"	664"
1224"	668"
1232"	672"
1240"	676"
1248"	680"
1256"	684"
1264"	688"
1272"	692"
1280"	696"
1288"	700"
1296"	704"
1304"	708"
1312"	712"
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4560"	2336"



Scott A. Brown, P.E.  
F.P.E. #06540  
893 Third Creek Road  
Deerfield, Illinois 61021

Digitally signed by  
Scott A. Brown, PE  
Date: 2017-10-11  
14:40:05



REV	DESCRIPTION	DATE	BY	SCALE	NOTES
B	11/28/2017	16/20/17	CHICKENBY G. WOODWARD	1/8" = 1'-0"	REVISIONS
A	11/28/2017	04/20/12	DATE: 07/18/05	1/8" = 1'-0"	REVISIONS
REV	DESCRIPTION	DATE	BY	SCALE	NOTES
1	11/28/2017	16/20/17	CHICKENBY G. WOODWARD	1/8" = 1'-0"	REVISIONS
2	11/28/2017	04/20/12	DATE: 07/18/05	1/8" = 1'-0"	REVISIONS
3	11/28/2017	04/20/12	DATE: 07/18/05	1/8" = 1'-0"	REVISIONS
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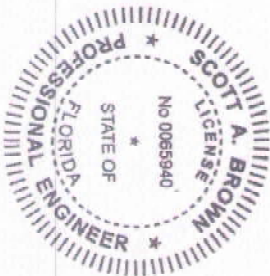
**RAYNOR**  
100 EAST WINDY ROAD  
CHINA, IL 61013

**NO. P-2357**

**1 OF 3**

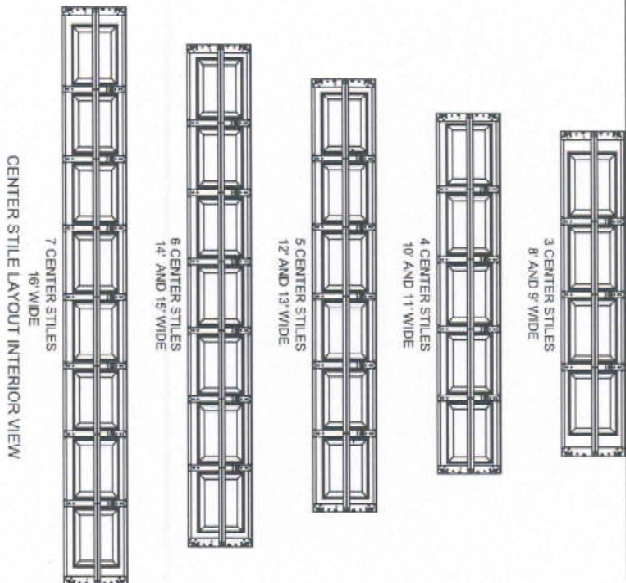
**B**



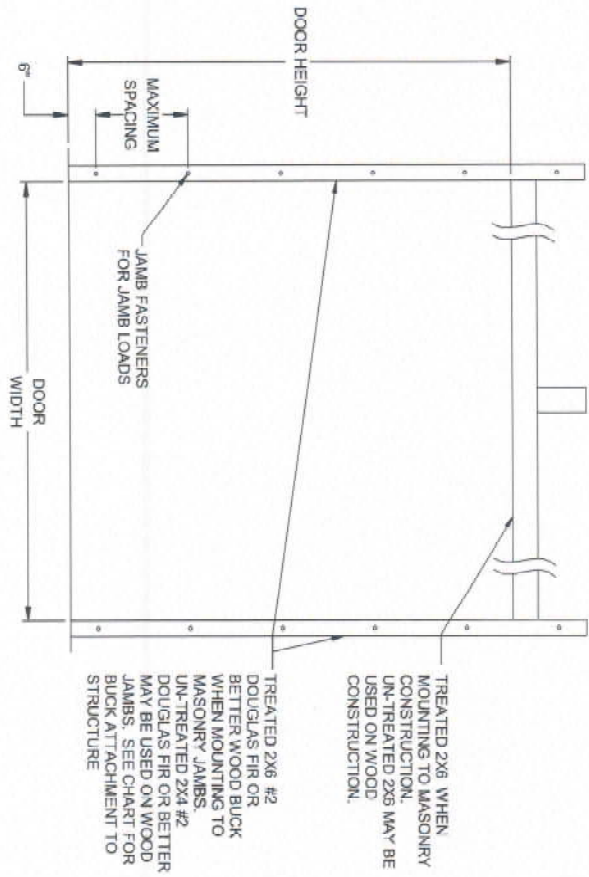
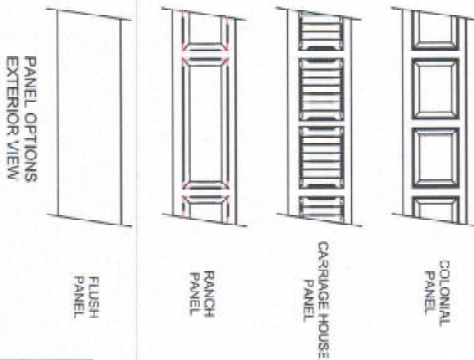


Scott A. Brown, P.E.  
F.P.E. #005940  
688 W. Highway 1  
Dade City, FL 34601

Digitally signed by  
Scott A. Brown, PE  
Date: 2017-10-11  
14:41:11



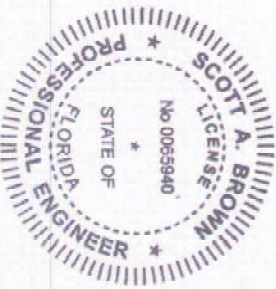
GLASS OPTIONS:  
1/8" DSB  
1/8" ACRYLIC  
1/8" TAPERED  
1/2" INSULATED GLASS



JAMB ATTACHMENT NOTES  
1. MAXIMUM POSITIVE LOAD PER JAMB = (16'-0" X 16.0 PSF / 2) = 128 LBS PER FOOT  
2. MAXIMUM NEGATIVE LOAD PER JAMB = (16'-0" X 17.7 PSF / 2) = 142 LBS PER FOOT  
3. DESIGN OF THE SUPPORTING STRUCTURE SHALL BE THE SOLE RESPONSIBILITY OF THE BUILDING DESIGNER AND SHALL BE DESIGNED FOR THE JAMB LOADS LISTED IN NOTES 1 AND 2.  
4. ALTERNATE JAMB ATTACHMENTS MAY BE USED IF APPROVED BY A REGISTERED PROFESSIONAL ENGINEER.  
5. DASHA TECHNICAL DATA SHEET TDS-161 MAY BE USED FOR ALTERNATE JAMB ATTACHMENTS.  
6. 3/8" DIAMETER LAG SCREWS REQUIRED 1/16" PILOT HOLE AND 1-1/2" MINIMUM EDGE DISTANCE.

2X6 ATTACHMENT TO STRUCTURE					
STRUCTURE TYPE	FASTENER TYPE	MINIMUM EMBEDMENT	MINIMUM EDGE DISTANCE	MINIMUM ON CENTER SPACING	ALLOWABLE DIMENSIONAL (MAXIMUM ON CENTER SPACING) LOAD
2600 PSI MIN. CONCRETE	1/4" TIE ROD (CLAS)	2"	2.5"	6"	881
3000 PSI MIN. CONCRETE WITH 1-1/8" DIA WASHER	3/8" X 7" LAG	1-5/8"	1-5/8"	1-5/8"	665
SOUL-TITE PIPE	3/8" X 7" LAG WITH 1-1/8" DIA WASHER	1-5/8"	1-5/8"	1-5/8"	422

SCALE: NONE				TITLE: SPEC. WINDLOAD BUILDMARK / TRADEMARK			
REVISION	DESCRIPTION	DATE	BY	NO. P-2357	SHEET	REV	
					2 OF 3	B	



Scott A. Brown, P.E.  
F.P.E. #65940  
898 Timber Creek Road  
Dixon, Illinois 61021

Digitally signed by  
Scott A. Brown, PE  
Date: 2017-10-11  
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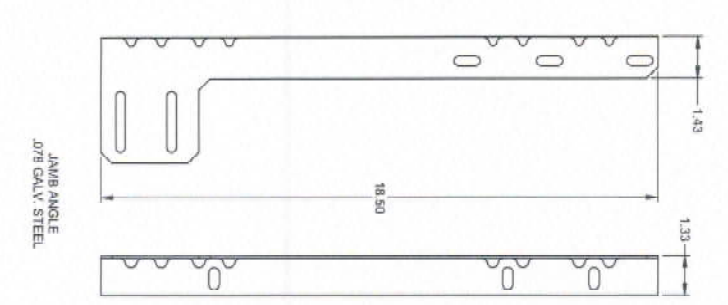
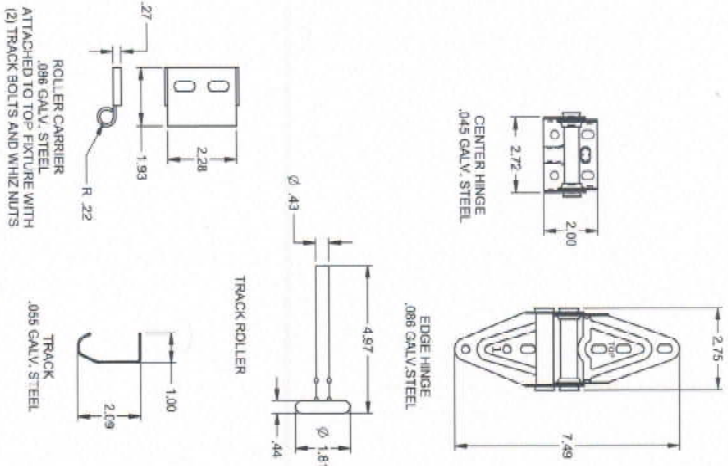
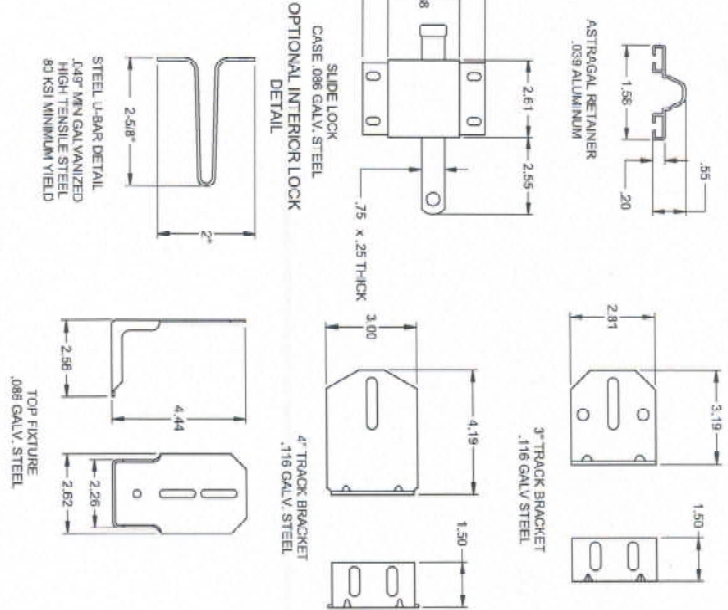
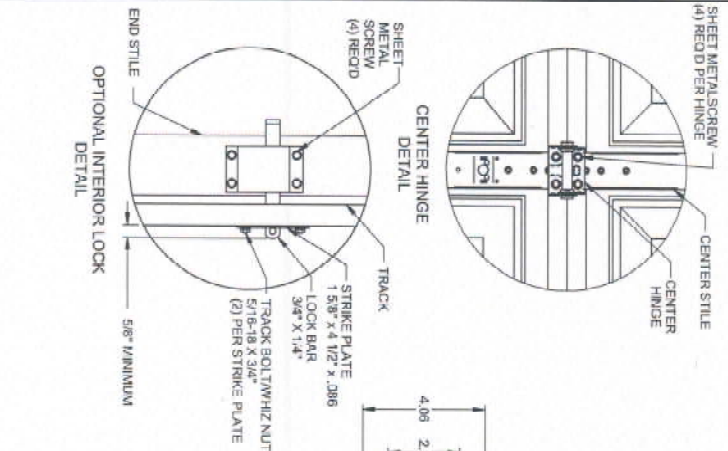
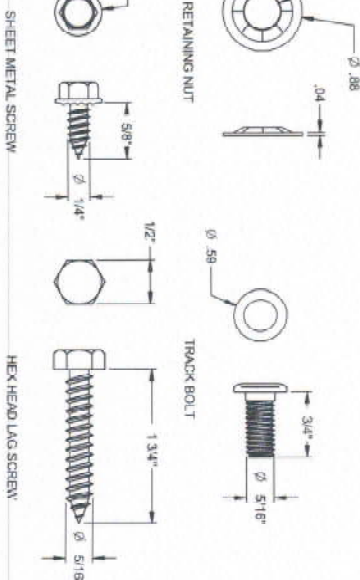
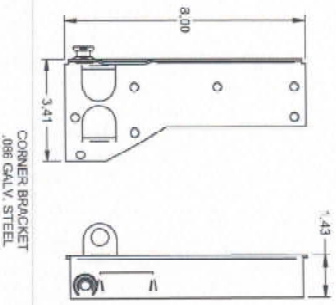
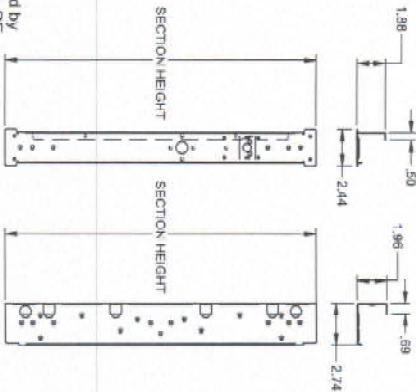
CENTER STYLE  
.034 GALV. STEEL

REV	DESCRIPTION	ISS	DATE	BY

TITLE	SPEC. WINDLOAD	3-SET	REV

NO. P-2357

3 OF 3  
B



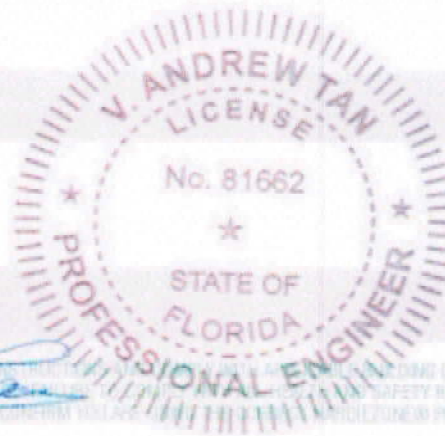
RAYNOR  
181 EAST WASHINGTON  
BIRMINGHAM, AL 35201



# Florida Product Approval

## HardieSoffit® Panel

- For use inside HVHZ:
  - HardieSoffit Panel fastener types, fastening schedule, and installation shall be in accordance with the Miami-Dade County Florida NOA 20-0730.06. Consult the HardieSoffit product installation instructions on the following pages for all other installation requirements.
- For use outside of HVHZ,
  - HardieSoffit Panel fastener types, fastening schedule, and installation shall be in accordance with Engineering Evaluation Report ER 2001-13.1 or 2001-13.2. Consult the HardieSoffit product installation instructions on the following pages for all other installation requirements.



## HardieSoffit® Panels

EFFECTIVE APRIL 2019

IMPORTANT: FAILURE TO FOLLOW JAMES HARDIE BUILDING PRODUCTS INSTALLATION INSTRUCTIONS MAY VIOLATE LOCAL BUILDING CODES, AFFECT BUILDING ENVELOPE PERFORMANCE AND MAY BE IN VIOLATION OF LOCAL, STATE OR FEDERAL SAFETY REGULATIONS WHEN CUTTING AND INSTALLING THIS PRODUCT MAY RESULT IN PERSONAL INJURY OR DEATH. ALWAYS FOLLOW THE SAFETY REGULATIONS WHEN CUTTING AND INSTALLING HARDIEZONE PRODUCT INSTRUCTIONS BY VISITING [HARDIEZONE.COM](http://HARDIEZONE.COM) OR CALL 1-866-942-7343 (866-9-HARDIE).

### STORAGE & HANDLING:

Store flat and keep dry and covered prior to installation. Installing siding wet or saturated may result in shrinkage at butt joints. Carry planks on edge. Protect edges and corners from broackage. James Hardie is not responsible for damage caused by improper storage and handling of the product.



### CUTTING INSTRUCTIONS

#### OUTDOORS

- Position cutting station so that airflow blows dust away from the user and others near the cutting area.
- Cut using one of the following methods:
  - Best:** Circular saw equipped with a HardieBlade® saw blade and attached vacuum dust collection system. Shears (manual, pneumatic or electric) may also be used, not recommended for products thicker than 7/16 in.
  - Better:** Circular saw equipped with a dust collection feature (e.g. Roan® saw) and a HardieBlade saw blade.
  - Good:** Circular saw equipped with a HardieBlade saw blade.

#### INDOORS

- DO NOT grind or cut with a power saw indoors. Cut using shears (manual, pneumatic or electric) or the score and snap method, not recommended for products thicker than 7/16 in.
- DO NOT dry sweep dust; use wet dust suppression or vacuum to collect dust.
  - For maximum dust reduction, James Hardie recommends using the "Best" cutting practices. Always follow the equipment manufacturer's instructions for proper operation.
  - For best performance when cutting with a circular saw, James Hardie recommends using HardieBlade® saw blades.
  - Go to [jameshardiepros.com](http://jameshardiepros.com) for additional cutting and dust control recommendations.

**IMPORTANT:** The Occupational Safety and Health Administration (OSHA) regulates workplace exposure to silica dust. For construction sites, OSHA has deemed that cutting fiber cement with a circular saw having a blade diameter less than 8 inches and connected to a commercially available dust collection system per manufacturer's instructions results in exposures below the OSHA Permissible Exposure Limit (PEL) for respirable crystalline silica, without the need for additional respiratory protection.

If you are unsure about how to comply with OSHA silica dust regulations, consult a qualified industrial hygienist or safety professional, or contact your James Hardie technical sales representative for assistance. James Hardie makes no representation or warranty that adopting a particular cutting practice will assure your compliance with OSHA rules or other applicable laws and safety requirements.

### GENERAL REQUIREMENTS:

- HardieSoffit® panels may be installed as a soffit or ceiling over either wood or steel 20 gauge (33 mils) minimum to 16 gauge (54 mils) framing complying with the local building code. See general fastening requirements. Install soffits to nominal 2 x 4 framing members spaced a maximum of 24 inches on center (fig.1), with the long dimension perpendicular to the rafter or joist framing.
- All edges must be supported by framing. (figs. 3 & 4)
- Install water barriers and air barriers as required by local building codes. James Hardie will assume no responsibility for moisture infiltration.
- Ensure gutters have end caps. Maintain a minimum 1 in gap between end caps and siding & trim (fig.5).
- Install kickout flashing at roof-wall junctions. (fig.6.)
- James Hardie Building Products provides installation/wind load information for buildings with a maximum mean roof height of 85 feet. For information on installations above 60 feet, please contact JH technical support.

### INSTALLATION:

- HardieSoffit panels must be fastened to a solid, nailable substrate such as a wood 2x subfascia.
- Additional framing may be needed to ensure proper fastening.
- Soffits can be installed as shown in figure 1. Position the vent holes toward the outside of the eave for optimal airflow.
- 12 in to 24 in wide HardieSoffit® Vented panels provide 5.0; and HardieSoffit® VentedPlus™ panels provide 12.6 square inches of net free ventilation per lineal foot
- Alternatively vents can be installed into non-vented soffit.
- If necessary, an insect screen can be installed using construction adhesive. Note: net free ventilation will be reduced.

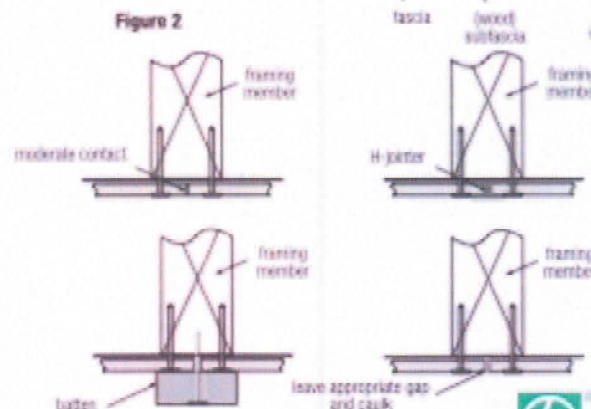
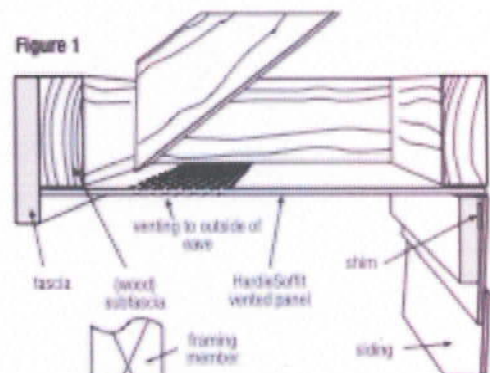
#### Jointing Methods

- Install panels in moderate contact at ends, provide PVC or metal jointers, battens or leave appropriate gap and caulk (fig.2).

#### Fastener Positioning

- Position fasteners 3/8 in from panel edges and no closer than 2 in away from corners when using soffit greater than 12 in wide (fig. 4) and no closer than 1 in away from corners when using soffit that is less than or equal to 12 in wide (fig. 3).

\*For additional information on HardieWrap® Weather Barrier, consult James Hardie at 1-866-4Hardie or [www.hardiewrap.com](http://www.hardiewrap.com)



VENTED SMOOTH | VENTEDPLUS™ SMOOTH | NON-VENTED SMOOTH | VENTED CEDARMILL® | VENTEDPLUS™ CEDARMILL® | NON-VENTED CEDARMILL®

Visit [jameshardiepros.com](http://jameshardiepros.com) for the most recent version.

SF1204 P1/3 04/19



Figure 3

less than or equal to  
12 in Wide Soffit

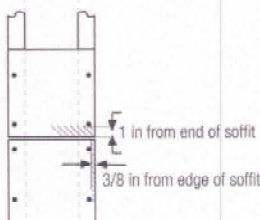


Figure 4

Greater than  
12 in Wide Soffit

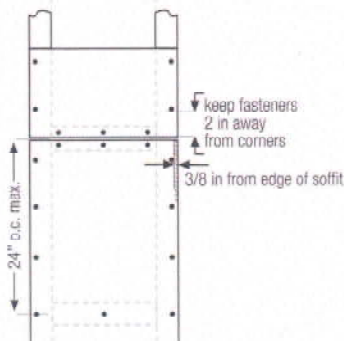


Figure 5

Maintain a minimum 1 in gap between  
gutter end caps and siding & trim.

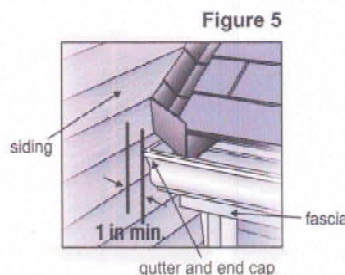


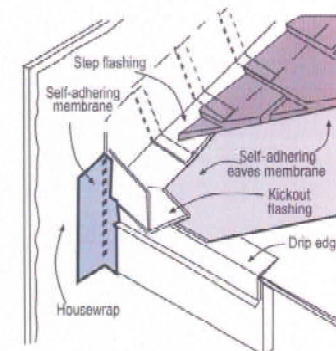
Figure 5

## KICKOUT FLASHING

Because of the volume of water that can pour down a sloped roof, one of the most critical flashing details occurs where a roof intersects a sidewall. The roof must be flashed with step flashing. Where the roof terminates, install a kickout to deflect water away from the siding. It is best to install a self-adhering membrane on the wall before the subfascia and trim boards are nailed in place, and then come back to install the kickout.

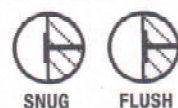
**Figure 6, Kickout Flashing** To prevent water from dumping behind the siding and the end of the roof intersection, install a "kickout" as required by IRC code R905.2.8.3: "...flashing shall be a min. of 4" high and 4" wide." James Hardie recommends the kickout be angled between 100° - 110° to maximize water deflection

Figure 6



## PNEUMATIC FASTENING

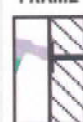
James Hardie products can be hand nailed or fastened with a pneumatic tool. Pneumatic fastening is highly recommended. Set air pressure so that the fastener is driven snug with the surface of the siding. A flush mount attachment on the pneumatic tool is recommended. This will help control the depth the nail is driven. If setting the nail depth proves difficult, choose a setting that under drives the nail. (Drive under driven nails snug with a smooth faced hammer - Does not apply for installation to steel framing).



DO NOT



IF, THEN

WOOD  
FRAME

HAMMER  
FLUSH

STEEL  
FRAME

REMOVE &  
REPLACE

DO NOT



IF, THEN ADDITIONAL NAIL

FACE  
NAIL

COUNTERSINK  
& FILL

DO NOT USE



STAPLES

## FASTENER REQUIREMENTS

- For wood frame construction a minimum 4d common nails spaced 8 in o.c. at panel edges and intermediate framing members spaced up to 24 in on center are suitable in most locations\*.
- For conventional 20ga - 16ga steel frame construction a minimum No. 8-18 x 0.323 in HD x 1 in long ribbed bugle screws spaced 6 in o.c. at panel edges and intermediate framing members spaced up to 24 in on center are suitable in most locations\*.

\*Minimum Basic Wind Speed differs by locality. Where specified levels of wind resistance are required, refer to applicable Building Code Compliance Reports.

Manufacturers of ACQ and CA preservative-treated wood recommend spacer materials or other physical barriers to prevent direct contact of ACQ or CA preservative-treated wood and aluminum products. Fasteners used to attach HardieTrim Tabs to preservative-treated wood shall be of hot dipped zinc-coated galvanized steel or stainless steel and in accordance to 2009 IRC R317.3 or 2009 IBC 2304.9.5."

## GENERAL FASTENING REQUIREMENTS

Fasteners must be corrosion resistant, galvanized, or stainless steel. Electro-galvanized are acceptable but may exhibit premature corrosion. James Hardie recommends the use of quality, hot-dipped galvanized nails. James Hardie is not responsible for the corrosion resistance of fasteners. Stainless steel fasteners are recommended when installing James Hardie® products near the ocean, large bodies of water, or in very humid climates.

Manufacturers of ACQ and CA preservative-treated wood recommend spacer materials or other physical barriers to prevent direct contact of ACQ or CA preservative-treated wood and aluminum products. Fasteners used to attach HardieTrim Tabs to preservative-treated wood shall be of hot dipped zinc-coated galvanized steel or stainless steel and in accordance to 2009 IRC R317.3 or 2009 IBC 2304.9.5

- Consult applicable product evaluation or listing for correct fasteners type and placement to achieve specified design wind loads.
- NOTE: Published wind loads may not be applicable to all areas where Local Building Codes have specific jurisdiction. Consult James Hardie Technical Services if you are unsure of applicable compliance documentation.
- Drive fasteners perpendicular to siding and framing.
- Fastener heads should fit snug against siding (no air space).
- NOTE: Whenever a structural member is present, HardiePlank should be fastened with even spacing to the structural member. The tables allowing direct to OSB or plywood should only be used when traditional framing is not available.



## CUT EDGE TREATMENT

Caulk, paint or prime all field cut edges. James Hardie touch-up kits are required to touch-up ColorPlus products.

## CAULKING

For best results use an Elastomeric Joint Sealant complying with ASTM C920 Grade NS, Class 25 or higher or a Latex Joint Sealant complying with ASTM C834. Caulking/Sealant must be applied in accordance with the caulking/sealant manufacturer's written instructions.

**Note: some caulking manufacturers do not allow "tooling".**

## PAINTING

DO NOT use stain, oil/alkyd base paint, or powder coating on James Hardie® Products. Factory-primed James Hardie products must be painted within 180 days of installation. 100% acrylic topcoats are recommended. Do not paint when wet. For application rates refer to paint manufacturers specifications. Back-rolling is recommended if the siding is sprayed.

## PAINTING JAMES HARDIE® SIDING AND TRIM PRODUCTS WITH COLORPLUS® TECHNOLOGY

When repainting ColorPlus products, James Hardie recommends the following regarding surface preparation and topcoat application:

- Ensure the surface is clean, dry, and free of any dust, dirt, or mildew
- Repriming is normally not necessary
- 100% acrylic topcoats are recommended
- DO NOT use stain, oil/alkyd base paint, or powder coating on James Hardie® Products.
- Apply finish coat in accordance with paint manufacturers written instructions regarding coverage, application methods, and application temperature
- DO NOT caulk nail heads when using ColorPlus products, refer to the ColorPlus touch-up section

## COLORPLUS® TECHNOLOGY CAULKING, TOUCH-UP & LAMINATE

- Care should be taken when handling and cutting James Hardie® ColorPlus® products. During installation use a wet soft cloth or soft brush to gently wipe off any residue or construction dust left on the product, then rinse with a garden hose.
- Touch up nicks, scrapes and nail heads using the ColorPlus® Technology touch-up applicator. Touch-up should be used sparingly.
- If large areas require touch-up, replace the damaged area with new HardiePlank® lap siding with ColorPlus® Technology.
- Laminate sheet must be removed immediately after installation of each course.
- Terminate non-factory cut edges into trim where possible, and caulk. Color matched caulks are available from your ColorPlus® product dealer.
- Treat all other non-factory cut edges using the ColorPlus Technology edge coaters, available from your ColorPlus product dealer.

**Note:** James Hardie does not warrant the usage of third party touch-up or paints used as touch-up on James Hardie ColorPlus products.

Problems with appearance or performance arising from use of third party touch-up paints or paints used as touch-up that are not James Hardie touch-up will not be covered under the James Hardie ColorPlus Limited Finish Warranty.

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### SILICA WARNING

**DANGER:** May cause cancer if dust from product is inhaled. Causes damage to lungs and respiratory system through prolonged or repeated inhalation of dust from product. Refer to the current product Safety Data Sheet before use. The hazard associated with fiber cement arises from crystalline silica present in the dust generated by activities such as cutting, machining, drilling, routing, sawing, crushing, or otherwise abrading fiber cement, and when cleaning up, disposing of or moving the dust. When doing any of these activities in a manner that generates dust you must (1) comply with the OSHA standard for silica dust and/or other applicable law, (2) follow James Hardie cutting instructions to reduce or limit the release of dust; (3) warn others in the area to avoid breathing the dust; (4) when using mechanical saw or high speed cutting tools, work outdoors and use dust collection equipment; and (5) if no other dust controls are available, wear a dust mask or respirator that meets NIOSH requirements (e.g. N-95 dust mask). During clean-up, use a well maintained vacuum and filter appropriate for capturing fine (respirable) dust or use wet clean-up methods - never dry sweep.

**WARNING:** This product can expose you to chemicals including respirable crystalline silica, which is known to the State of California to cause cancer. For more information go to [P65Warnings.ca.gov](http://P65Warnings.ca.gov).

**RECOGNITION:** In accordance with ICC-ES Evaluation Report ESR-2273, HardieSoffit® panel is recognized as a suitable alternate to that specified in the 2006, 2009, 2012 & 2015 International Residential Code for One and Two-Family Dwellings, and the 2006, 2009, 2012 & 2015 International Building Code. HardieSoffit panel is also recognized for application in the following: State of Florida Product Approval FL13265, Miami-Dade County Florida NOA No. 17-0406.06, U.S. Dept. of HUD Materials Release 1263f, Texas Department of Insurance Product Evaluation EC-23, City of New York MEA 223-93-M, and California DSA PA-019. These documents should also be consulted for additional information concerning the suitability of this product for specific applications.



# UL Evaluation Report

**UL ER2919-02**

**Issued: April 25, 2014**

**Revised: November 18, 2020**

Visit UL, LLC's [Product iQ™ database](#) for the status of this Report.

**UL Category Code: ULEZ**

**CSI MasterFormat®**

**DIVISION: 07 00 00 – THERMAL AND MOISTURE PROTECTION**

**Sub-level 2: 07 30 00 – Steep Slope Roofing**

**Sub-level 3: 07 31 00 – Shingles and Shakes**

**Sub-level 4: 07 31 13 – Asphalt Shingle**

**COMPANY:**

**TAMKO BUILDING PRODUCTS LLC**

**198 FOUR STATES DRIVE**

**GALENA, KANSAS 66739**

**(417) 624-6644**

**[www.tamko.com](http://www.tamko.com)**

**1. SUBJECT: Asphalt Shingles**

**ELITE GLASS-SEAL**

**HERITAGE, HERITAGE IR, HERITAGE PREMIUM, HERITAGE WOODGATE, HERITAGE VINTAGE,  
AND HERITAGE PROLINE TITAN XT**

**HERITAGE VINTAGE 12 X 12 HIP AND RIDGE, 12-1/4 X 12 HIP AND RIDGE AND 12-1/4 X 12  
HERITAGE HIP AND RIDGE IR**

**HERITAGE VINTAGE STARTER**

**2. SCOPE OF EVALUATION**

- 2018, 2015, 2012, and 2009 *International Building Code*® (IBC)
- 2018, 2015, 2012, and 2009 *International Residential Code*® (IRC)
- 2020 Florida Building Code – Building
- 2020 Florida Building Code – Residential
- ICC ES Acceptance Criteria for Quality Documentation (AC10)
- ICC ES Acceptance Criteria for Alternative Asphalt Roofing Shingles (AC438)



The products were evaluated for the following properties:

- Exterior Fire Exposure (UL790, ASTM E108)
- Wind Resistance (ASTM D3161; ASTM D7158)
- Physical Properties (ASTM D3462, ICC ES AC438)
- Impact Resistance (UL 2218)

### 3. REFERENCED DOCUMENTS

- UL790 (ASTM E108), Standard Test Methods for Fire Tests of Roof Coverings Eighth Edition, dated October 19, 2018
- UL 2218, Standard Test Methods for Impact Resistance of Prepared Roof Covering Materials
- ASTM D3161, Standard Test Method for Wind-Resistance of Asphalt Shingles (Fan-Induced Method)
- ASTM D7158, Standard Test Method for Wind Resistance of Asphalt Shingles (Uplift Force/Uplift Resistance Method)
- UL Subject 2375 Issue No. 2, Outline of Investigation for Hip and Ridge Shingles (UL Fire and Wind Tests)
- ICC ES Acceptance Criteria for Alternative Asphalt Roofing Shingles (AC438)
- ICC ES Acceptance Criteria for Quality Documentation (AC10)

### 4. USES

TAMKO asphalt shingles described in this report are alternatives to asphalt shingles complying with Section 1507.2.4 of the 2018 IBC, Section 1507.2.5 of the 2015, 2012, and 2009 IBC, Section 1507.2.5 of the 2020 Florida Building Code - Building, or Section R905.2.4 of the IRC and 2020 Florida Building Code - Residential, and are Class A roof coverings for new and existing roofs.

### 5. PRODUCT DESCRIPTION

TAMKO asphalt shingles are roof covering materials complying with the following properties when installed as described in this report. The products are three-tab shingles, laminated shingles and hip and ridge shingles.

**Fire Classification:** TAMKO asphalt shingles covered under this Report have been tested for fire classification Class A in accordance with UL 790 (ASTM E108). Shingles tested in accordance with UL790 (ASTM E108) qualify for use under Section 1505.1 of the 2020 Florida Building Code - Building, IBC, -Section R902.1 of the IRC and 2020 Florida Building Code - Residential.

**Wind Resistance:** TAMKO asphalt shingles covered under this Report have been tested for wind resistance in accordance with ASTM D3161 or ASTM D7158.

Shingles tested in accordance with ASTM D3161 are classified as Class F and qualify for use under the exception to Section 1504.1.1 of the 2018 and 2015 IBC and Section 1507.2.7.1 of the 2012 and 2009 IBC and 2020 Florida Building Code - Building, the exception to Section R905.2.4.1 of the IRC, and Section R905.2.4 of 2020 Florida Building Code - Residential.

Shingles tested in accordance with ASTM D7158 are classified as Class H and qualify for use in locations as shown in Table 1507.2.7.1 of the 2012, 2009 IBC and 2020 Florida Building Code - Building, Table R905.2.4.1 of the 2012 and 2009 IRC, or Table R905.2.6.1 of the 2020 Florida Building Code - Residential, where the maximum basic wind speed is 150 mph (67 m/s) or less with exposure category of B or C (ASCE 7) and a maximum building height of 60 feet (18.3 m). Installation must be in accordance with Section 1507.2.6 of the 2018 IBC and Section 1507.2.7 of the 2015, 2012, and 2009 IBC, or Section R905.2.6 of the 2018, 2015, 2012, and 2009 IRC, as applicable.



**Physical Properties:** TAMKO asphalt shingles covered under this Report have been tested for physical properties in accordance with ICC ES AC438. Shingles tested in accordance with ICC ES AC438 qualify as an alternative roof covering for use under Section 1507.2.4 of the 2018 IBC, Section 1507.2.5 of the 2015, 2012, and 2009 IBC, Section 1507.2.5 of the 2020 Florida Building Code - Building, or Section R905.2.4 of the IRC and 2020 Florida Building Code - Residential. When installed on new construction in accordance with this report and the TAMKO Building Products LLC installation instructions, the shingles are a Class A roof covering. When the shingles are installed over existing roof coverings, the Class A fire classification is maintained.

**5.1 Three-Tab Shingles – Elite Glass-Seal:**

Elite Glass-Seal shingles are three-tab shingles manufactured with a single fiberglass mat, coated on both sides with asphalt, and surfaced on the weather-exposed side with mineral granules. The shingles are self-sealing and have beads of thermal-tab sealing adhesive above the shingle butt on the weather side. See [Table 2](#) for product dimensions and manufacturing locations.

**5.2 Laminated Shingles – Heritage, Heritage IR, Heritage Premium, Heritage Woodgate, Heritage Vintage, and Heritage Proline Titan XT:**

Heritage, Heritage IR, Heritage Premium, Heritage Woodgate, Heritage Vintage, and Heritage Proline Titan XT shingles are laminated shingles manufactured with a double layer of fiberglass mats coated with asphalt on all sides, and surfaced on the weather-exposed side with mineral granules. See [Table 3](#), [Table 4](#), [Table 5](#), [Table 6](#), [Table 7](#), [Table 10](#) and [Table 13](#) for product dimensions and manufacturing locations.

**5.3 Hip & Ridge Shingles – 12-¼ X 12 Hip and Ridge, Heritage Vintage 12 X 12 Hip and Ridge, 12-¼ X 12 Heritage Hip and Ridge IR:**

12-¼ X 12 Hip and Ridge, Heritage Vintage 12 X 12 Hip and Ridge, and 12-¼ x 12 Heritage Hip and Ridge IR shingles are prefabricated hip and ridge shingles. Heritage Vintage 12 X 12 Hip and Ridge shingles are perforated so they can be torn into three 12-inch by 12-inch shingles. The 12-¼ X 12 Hip and Ridge and 12-¼ X 12 Heritage Hip and Ridge IR shingles are perforated so they can be torn into three 12-¼ inch by 12-inch shingles. As an alternative, Elite Glass-Seal shingles are cut into three 12-¼ inch by 12-inch hip and ridge shingles. See [Table 8](#), [Table 9](#), and [Table 11](#) for product dimensions and manufacturing locations.

## **6. INSTALLATION**

TAMKO asphalt shingles must be installed in accordance with the applicable code, this report and the manufacturer's published installation instructions. The shingles must be installed in accordance with Section 1507.2 of the IBC and 2020 Florida Building Code - Building, or Section R905.2 of the IRC and 2020 Florida Building Code - Residential, as applicable, except as noted in this report.

The manufacturer's published installation instructions must be available at all times on the jobsite during installation.

Minimum roof slopes must be 2:12 (16.67% slope) for the three-tab shingles described under 5.1 of this Report and for the laminated shingles described under 5.2 of this Report.

## **6.1 Underlayment and Ice Barriers:**

For roof slopes 4:12 and greater, the roof deck must be covered with a minimum of one layer of underlayment as described in Sections 7.2 and 7.3 of this Report. Underlayment application must be in accordance with Table 1507.1.1 of the 2018 IBC, 2020 Florida Building Code - Building, and Section 1507.2.8 of the 2015, 2012, and 2009 IBC or Section R905.2.7 of the IRC and Section 905.2.3 of the 2020 Florida Building Code - Residential, as applicable.

For roof slopes 2:12 and up to but less than 4:12, two layers of the underlayment described in Section 7.2 or one layer of the self-adhering polymer modified bitumen sheet in described in Section 7.3 of this Report are required. Underlayment application must be in accordance with Section 1507.1.1 of the 2018 IBC, 2020 Florida Building Code - Building, and Section 1507.2.8 of the 2015, 2012, and 2009 IBC, Section R905.1.1 of the IRC, and 2020 Florida Building Code - Residential, as applicable.

In areas where there has been a history of ice forming along the eaves, causing a backup of water, an ice barrier must be provided in accordance with Section 1507.1.2 of the 2018 IBC and Section 1507.2.8.2 of the 2020 Florida Building Code - Building, 2015, 2012, and 2009 IBC or Section R905.2.7 of the 2018 IRC, 2020 Florida Building Code - Residential, and Section R905.16.4.1 2015 IRC, and Section R905.2.7.1 of the 2012, and 2009 IRC, as applicable.

## **6.2 Starter Shingle:**

A starter course, as described in Section 7.4 of this Report, must be attached to the eave edge using fasteners described in Section 7.5 of this Report, located 1-½ to 3 inches (38.1 to 76.2 mm) from the eave edge and spaced 1 inch (25.4 mm) and 12 inches (305 mm) from each end, for a total of four fasteners per shingle. Starter strips must overhang the eave and rake edges ¼ to ¾ inch (6.4 to 19.1 mm) if no drip edge flashing is present. If drip edge flashing is present, install shingles even with the drip edge or overhang the drip edge up to ¾ inch.

## **6.3 Asphalt Shingles:**

The first course of field shingles must be installed over the starter course described in Section 7.4 of this Report.

Shingles must be installed with vertical joints offset a minimum of 4 inches (102 mm) from adjacent courses.

### **6.3.1 Three-Tab Shingles – Elite Glass-Seal:**

For roof slopes 2:12 up to but less than 21:12 (16.67% to 175% slope), each shingle must be fastened to the roof deck using a minimum of four fasteners, spaced as shown in Tables 2 and 3.

For roof slopes equal to or greater than 21:12 (175% slope), six fasteners must be used, spaced as shown in [Table 2](#).

Fasteners must be in a nail area between 5-⅝ inches (143 mm) and 6-¾ inches (175 mm) from the butt edge of the shingle.

Maximum exposure to the weather must be 5-⅞ inches (130 mm).

In colder climates or wind regions where it is questionable whether the thermal-sealing adhesive will activate to seal the shingles, the shingles can be hand-sealed. A 1-in diameter (25.4 mm) spot of asphalt cement complying with ASTM D4586, Type I, Class I, should be placed under the corner of each tab (two spots per tab).



### **6.3.2 Laminated Shingles – Heritage, Heritage IR, Heritage Premium, Heritage Woodgate, and Heritage Proline XT:**

For roof slopes 2:12 up to but less than 21:12 (16.67% to 175% slope), each shingle must be fastened to the roof deck using a minimum of four fasteners, spaced as shown in Tables 3, 4, 5, 6, 10 and 13.

For roof slopes over 21:12 (175% slope), six fasteners must be used, spaced as shown in Tables 3, 5, 6, 10, and 13.

Maximum exposure to the weather must be 5- $\frac{5}{8}$  inches (143 mm).

In colder climates or wind regions where it is questionable whether the thermal-sealing adhesive will activate to seal the shingles, the shingles can be hand-sealed. Four evenly spaced 1-inch diameter (25.4 mm) spots of cement should be placed under the exposed portion of the shingle, approximately 1 inch (76 mm) above the butt edge.

### **6.3.3 Laminated Shingles – Heritage Vintage:**

For roof slopes 2:12 up to but less than 21:12 (16.67% to 175% slope), each shingle must be fastened to the roof deck using a minimum of five fasteners, spaced as shown in Table 7.

For roof slopes equal to or greater than 21:12 (175% slope), nine fasteners must be used, spaced as shown in Table 7.

Fasteners must be located 6 and 11- $\frac{1}{2}$  inches (152 and 292 mm) above the butt edge of the shingles.

Maximum exposure to the weather must be 5 inches (127 mm).

In colder climates or wind regions where it is questionable whether the thermal-sealing adhesive will activate to seal the shingles, the shingles must be hand-sealed. Four evenly spaced 1-inch diameter (25.4 mm) spots of cement should be placed under the exposed portion of the shingle, approximately 1 inch (127 mm) above the butt edge.

## **6.4 Valley Construction and Other Flashing:**

Valleys must consist of woven, open valley or closed-cut construction and must be flashed in accordance with Section 1507.2.8.2 of the 2018 IBC, and Section 1507.2.9.2 of the 2020 Florida Building Code - Building, 2015, 2012, and 2009 IBC or Section R905.2.8.2 of the IRC and 2020 Florida Building Code - Residential. Other flashings must be in accordance with Sections 1503.2 and 1507.2.8 of 2020 Florida Building Code - Building, 2018 IBC, Section 1507.2.9 of the 2015, 2012, and 2009 IBC, or Section R903.2 and Section R905.2.8 of the IRC and 2020 Florida Building Code - Residential, as applicable.

## **6.5 Hip and Ridge Application:**

Hip and ridge shingles must be placed evenly over hips and ridges, and must be fastened to the roof deck using two fasteners, one located on either side of the shingle, 5- $\frac{1}{2}$  inches (140 mm) or 5- $\frac{5}{8}$  inches (143 mm) from the exposed end, and 1 inch (25.4 mm) in from the edge as shown in Tables 8 and 9. Fasteners must be a minimum  $\frac{1}{4}$  inch (6.4 mm) longer than those used in the field of the roof, as specified in Section 7.5 of this report. The 12- $\frac{1}{4}$  X 12 Hip and Ridge and 12- $\frac{1}{4}$  x 12 Heritage Hip and Ridge IR prefabricated hip and ridge shingles must be installed with a maximum exposure of 5- $\frac{1}{8}$  in. (130 mm). Heritage Vintage 12 X 12 Hip and Ridge prefabricated hip and ridge shingles must be installed with a maximum exposure of 5 in. (127 mm). Hip and ridge shingles are installed starting at the bottom of the hip or from the end of the ridge opposite the direction of the prevailing wind.

## **6.6 Reroofing:**

The existing asphalt shingle roof covering must be inspected in accordance with the provisions and limitations of Section 1510 of the IBC, Section 1511 of the 2020 Florida Building Code - Building, Section R908.1 of the IRC, or Section 901.1 of the 2020 EBC-Residential, as applicable. Prior to the reroofing, hip and ridge coverings must be removed.

Except as noted in this section, the shingles must be installed in accordance with Section 6.3 and 6.5 of this Report. Fasteners must be of sufficient length to penetrate  $\frac{3}{4}$  inch (19.1 mm) into the sheathing, or through the sheathing where the sheathing is less than  $\frac{3}{4}$  inch (19.1 mm) thick. Flashing and edging must comply with Section 6.4 and with Section 1511.6 of the 2018 and 2015 IBC and 2020 Florida Building Code - Building, Section 1510.6 of the 2012, and 2009 IBC and Section R908.6 of the 2018 and 2015 IRC, 2020 Florida Building Code - Residential, and R907.6 of the 2012, and 2009 IRC, as applicable.

## **7. INSTALLATION MATERIALS**

### **7.1 Sheathing:**

The roof deck must be code-complying, minimum  $\frac{3}{8}$ -inch thick (9.5 mm), exterior plywood complying with DOC PS-1; rated sheathing complying with DOC PS-2; or solid sheathing using minimum nominally 1 by 6 lumber.

### **7.2 Underlayment:**

Under the IBC or IRC, underlayment must comply with ASTM D226, Type I (minimum), ASTM D4869, Type I (minimum) or ASTM D6757 as specified in Section 1507.1.1 of the 2020 Florida Building Code - Building, Section 1507.2.3 of the IBC or Section R905.1.1 of the IRC, and 2020 Florida Building Code - Residential.

### **7.3 Self-adhering Polymer Modified Bitumen Sheet:**

The self-adhering polymer modified bitumen sheet must comply with ASTM D1970.

### **7.4 Starter Shingles:**

The starter course shingle consists of either TAMKO 10-inch starter, TAMKO Shingle Starter, TAMKO Perforated Starter, or a self-sealing three-tab shingle. If self-sealing three-tab shingles are used, remove the exposed tab portion and install with factory-applied sealant adjacent to the eaves.

Heritage Vintage requires a Heritage Vintage starter shown in [Table 12](#) is to be installed over the starter course at the eave edge.

### **7.5 Fasteners:**

Fasteners must be minimum No. 12 gage [0.105 inch (2.7 mm)],  $\frac{3}{8}$ -inch diameter head (9.5 mm), galvanized, stainless steel, aluminum or copper corrosion-resistance nails. Fasteners must be of sufficient length to penetrate into the sheathing  $\frac{3}{4}$ -inch (19.1 mm), or through the sheathing, where the sheathing is less than  $\frac{3}{4}$ -inch (19.1 mm) thick. Fasteners must be compliant with ASTM F1667.

### **7.6 Asphalt Cement:**

Asphalt cement must comply with ASTM D 4586, Type I, Class I.



## 8. CONDITIONS OF USE

The TAMKO Asphalt Shingles described in this Report comply with, or are suitable alternatives to, what is specified in those codes listed in Section 2 of this Report, subject to the following conditions:

- 8.1 Materials and methods of installation shall comply with this Report and the manufacturer's published installation instructions. In the event of a conflict between the installation instructions and this Report, this Report governs.
- 8.2 The products are manufactured at the locations listed in [Table 1](#) of this Report under the UL LLC Classification and Follow-Up Service Program, which includes regular audits in accordance with quality elements of ICC-ES Acceptance Criteria for Quality Documentation, AC10.
- 8.3 See UL [Product IQ™ database](#) for Prepared Roof-Covering Materials (TFWZ).

## 9. SUPPORTING EVIDENCE

- 9.1 Manufacturer's descriptive product literature, including installation instructions.
- 9.2 See UL [Product IQ™ database](#) for the following:
  - 9.2.1 UL test reports and Classification in accordance with UL 790, Class A and UL Subject 2375 for Roof-Covering Materials ([TFWZ](#)).
  - 9.2.2 UL test reports and Classification in accordance with ICC ES Acceptance Criteria for Alternative Asphalt Roofing Shingles, AC438. ([TFWZ](#)).
  - 9.2.3 UL test reports and Classification in accordance with ASTM D7158, Class H for Prepared Roof-Covering Materials ([TGAH](#)).
  - 9.2.4 UL test reports and Classification in accordance with ASTM D3161, Class F Prepared Roof-Covering Materials ([TFWZ](#)).
- 9.3 Quality Documentation in accordance with ICC-ES Acceptance Criteria for Quality Documentation, AC10.

## 10. IDENTIFICATION

TAMKO asphalt shingles described in this Evaluation Report are identified by a marking on each package bearing the report holder's name (TAMKO Building Products LLC), the plant identification, the product name, the UL Listing/Classification Mark and the evaluation report number UL ER2919-02. The validity of this Evaluation Report is contingent upon this identification appearing on the package.

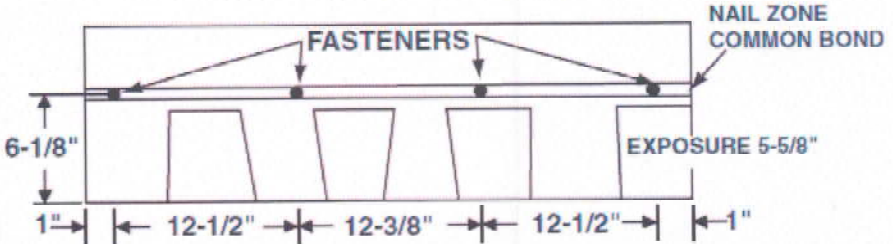
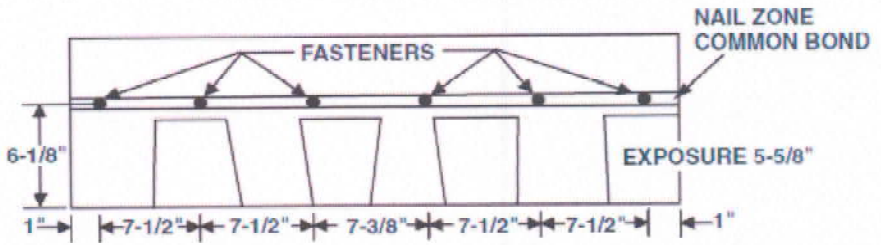
## 11. USE OF UL EVALUATION REPORT

- 11.1 The approval of building products, materials or systems is under the responsibility of the applicable authorities having jurisdiction.
- 11.2 UL Evaluation Reports shall not be used in any manner that implies an endorsement of the product, material or system by UL.
- 11.3 The status of this report, as well as a complete directory of UL Evaluation Reports may be found at UL.com via the [Product IQ™ database](#).

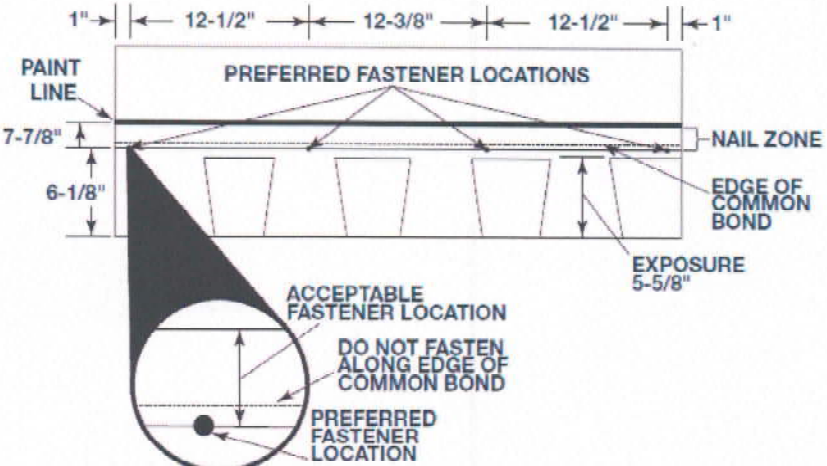
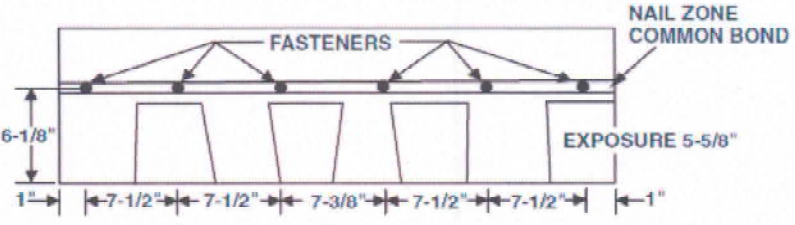




**Table 3 – Heritage**

<b>Dimensions:</b>	13- $\frac{1}{4}$ " x 39- $\frac{3}{8}$ "
<b>Plant Location(s):</b>	Dallas, Frederick, Joplin, Phillipsburg
<b>Fastening Pattern:</b>	<p>For slopes between 2:12 up to but less than 21:12</p>  <p>6-<math>\frac{1}{8}</math>"</p> <p>1"</p> <p>12-<math>\frac{1}{2}</math>"</p> <p>12-<math>\frac{3}{8}</math>"</p> <p>12-<math>\frac{1}{2}</math>"</p> <p>1"</p> <p>FASTENERS</p> <p>NAIL ZONE COMMON BOND</p> <p>EXPOSURE 5-<math>\frac{5}{8}</math>"</p>
<b>Fastening Pattern:</b>	<p>For slopes equal to or greater than 21:12</p>  <p>6-<math>\frac{1}{8}</math>"</p> <p>1"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{3}{8}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>1"</p> <p>FASTENERS</p> <p>NAIL ZONE COMMON BOND</p> <p>EXPOSURE 5-<math>\frac{5}{8}</math>"</p>

**Table 4 – Heritage**

<p><b>Dimensions:</b></p>	<p>13-1/4" x 39-3/8"</p>
<p><b>Plant Location(s):</b></p>	<p>Tuscaloosa</p>
<p><b>Fastening Pattern:</b></p>	<p>For slopes between 2:12 up to but less than 21:12</p> 
<p><b>Fastening Pattern:</b></p>	<p>For slopes equal to or greater than 21:12</p> 



**Table 5 – Heritage Premium**

Dimensions:	13-1/4" x 39-3/8"
Plant Location(s):	Phillipsburg, Frederick
Fastening Pattern:	<p>For slopes between 2:12 up to but less than 21:12</p>
Fastening Pattern:	<p>For slopes equal to or greater than 21:12</p>

**Table 6 – Heritage Woodgate**

Dimensions:	13-1/4" x 39-3/8"
Plant Location(s):	Dallas, Frederick
Fastening Pattern:	<p>For slopes of 2:12 up to but less than 21:12</p>
Fastening Pattern:	<p>For slopes equal to or greater than 21:12</p>

**Table 7 – Heritage Vintage**

<b>Dimensions:</b>	17-1/2" x 40"
<b>Plant Location(s):</b>	Phillipsburg
<b>Fastening Pattern:</b>	<p>For slopes between 2:12 up to but less than 21:12</p> <p>For slopes equal to or greater than 21:12</p> <p>Apply under each tab 1" diameter asphalt adhesive cement.</p>



**Table 8 – Heritage Vintage 12 X 12 Hip and Ridge**

<b>Dimensions:</b>	12" x 12"
<b>Plant Location(s):</b>	Phillipsburg
<b>Fastening Pattern:</b>	<p>The diagram illustrates the fastening pattern for a 12" x 12" tile. It shows a square tile with a 12" horizontal dimension at the bottom. A vertical line on the left indicates a 12" height. A horizontal line near the top indicates a 5" exposure. Two vertical lines on the right indicate a 5 1/2" distance from the bottom to the top edge. Two horizontal lines on the right indicate a 1" distance from the right edge to the top edge. Two arrows labeled 'Nails' point to the top edge of the tile.</p>

**Table 9 – 12- $\frac{1}{4}$ " X 12 Hip and Ridge**

<b>Dimensions:</b>	12- $\frac{1}{4}$ " x 12"
<b>Plant Location(s):</b>	Frederick, Joplin
<b>Fastening Pattern:</b>	<p>Diagram illustrating the fastening pattern for a 12-<math>\frac{1}{4}</math>" x 12" hip and ridge. The pattern shows a 12" wide section with a 12-<math>\frac{1}{4}</math>" high section. The fastening pattern includes two nails, one on each side of the ridge, with a 1" spacing from the edge to the first nail and a 5 <math>\frac{1}{8}</math>" spacing between the nails. The exposure of the ridge is 5 <math>\frac{1}{8}</math>".</p>



**Table 10 – Heritage IR**

<b>Dimensions:</b>	13- $\frac{1}{4}$ " x 39- $\frac{3}{8}$ "
<b>Plant Location(s):</b>	Joplin, Philipsburg
<b>Fastening Pattern:</b>	<p>For slopes between 2:12 up to but less than 21:12</p> <p>6-<math>\frac{1}{8}</math>"</p> <p>1"</p> <p>12-<math>\frac{1}{2}</math>"</p> <p>12-<math>\frac{3}{8}</math>"</p> <p>12-<math>\frac{1}{2}</math>"</p> <p>1"</p> <p>FASTENERS</p> <p>NAIL ZONE COMMON BOND</p> <p>EXPOSURE 5-<math>\frac{5}{8}</math>"</p>
<b>Fastening Pattern:</b>	<p>For slopes equal to or greater than 21:12</p> <p>6-<math>\frac{1}{8}</math>"</p> <p>1"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{3}{8}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>7-<math>\frac{1}{2}</math>"</p> <p>1"</p> <p>FASTENERS</p> <p>NAIL ZONE COMMON BOND</p> <p>EXPOSURE 5-<math>\frac{5}{8}</math>"</p>

**Table 11** Heritage Hip and Ridge IR

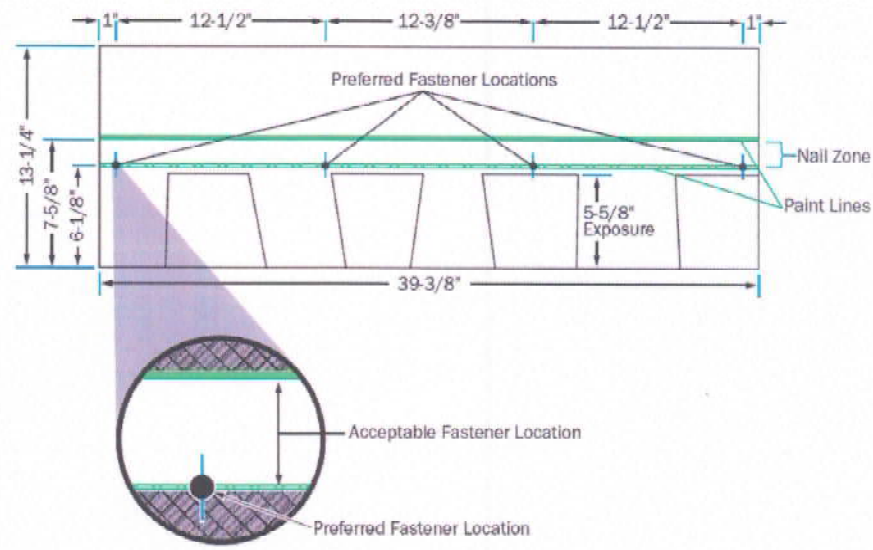
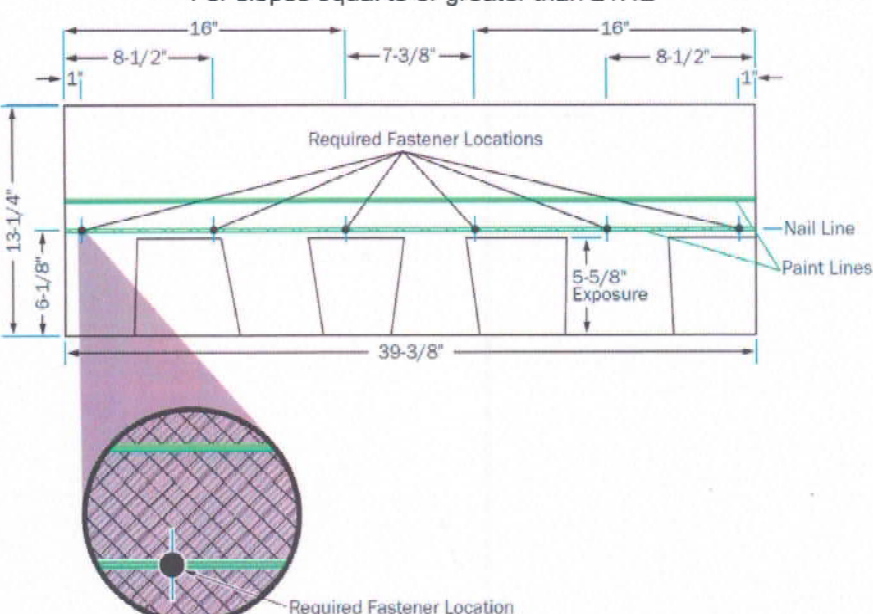
<b>Dimensions:</b>	12- $\frac{1}{4}$ " x 12"
<b>Plant Location(s):</b>	Joplin
<b>Fastening Pattern:</b>	<p>12-<math>\frac{1}{4}</math>"</p> <p>5 <math>\frac{1}{8}</math>" Exposure</p> <p>1 in.</p> <p>Nails</p> <p>5 <math>\frac{5}{8}</math>"</p> <p>1 in.</p> <p>12"</p>

**Table 12** Heritage Vintage Starter

	36.00in. $\pm$ 1/8"
12.50in. $\pm$ 1/8"	



**Table 13– Heritage Proline Titan XT**

<b>Dimensions:</b>	13-1/4" x 39-3/8"
<b>Plant Location(s):</b>	Philipsburg and Frederick
<b>Fastening Pattern:</b>	<p>For slopes 2:12 up to but less than 21:12</p>  <p>For slopes equal to or greater than 21:12</p> 

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JELD-WEN DOOR  
INSTALLATION DETAILS  
STEEL 24 GA. WOOD EDGE  
OPAQUE & GLAZED  
UP TO 8'-4" X 8'-0"

GENERAL NOTES

1. THIS PRODUCT IS DESIGNED TO COMPLY WITH CURRENT INTERNATIONAL BUILDING CODE (I.B.C.) & INTERNATIONAL RESIDENTIAL CODE (I.R.C.) AND THE CURRENT FLORIDA BUILDING CODES (FBC). PRODUCT HAS BEEN TESTED TO TAS 201-94, TAS 202-94 AND TAS 203-94. PRODUCT ALSO MEETS "HIGH VELOCITY HURRICANE ZONE" (HVHZ) REQUIREMENTS.
2. 1X AND 2X WOOD BUCKS BY OTHERS AND MUST BE ANCHORED PROPERLY TO THE STRUCTURE. BUCK MATERIAL MUST HAVE A SPECIFIC GRAVITY OF 0.55 OR GREATER.

3. PRODUCT ANCHOR TYPES AND SPACING ARE SHOWN ON SHEET 7. DIMENSIONS SHOWN FOR ANCHOR SPACING ARE ALWAYS FROM EDGE OF UNIT FRAME. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

4. THIS DOCUMENT SUPERCEDES OTHER ANCHOR INSTALLATION INSTRUCTIONS FOR IMPACT RATED DOORS. FOR OTHER IMPORTANT INSTALLATION INSTRUCTIONS, REFER TO JELD-WEN DOCUMENT #J1106 (INSTALLATION INSTRUCTIONS FOR PRE-HUNG ENTRY DOORS) FOUND ON THE JELD-WEN WEBSITE: [JELD-WEN.COM/LEARN/RESOURCES/INSTALLATION&FINISHING/](http://JELD-WEN.COM/LEARN/RESOURCES/INSTALLATION&FINISHING/).

5. FLORIDA APPROVED IMPACT RESISTANCE SHUTTERS ARE REQUIRED ON NON-IMPACT GLASS SIDELITES.

6. FOR DESIGN PRESSURE RATINGS, SEE TABLE 1, SHEET 1.

7. ALL FASTENERS IN WOOD SHALL BE COUNTERSUNK 3/16" DEEP.

EXAMPLE: 3/16"



IMPACT RATED OPAQUE PANEL  
37 1/2" MAX. FRAME TYP.

NON-IMPACT SIDELITE SEE SHT. #2

15 1/2" MAX. FRAME

1-4 X 8-0 ELEVATION SINGLE (X)

MAX. FRAME HEIGHT INSULING: 96 3/4"

OUTSWING: 97 7/8"

DOUBLE (OX)

4-2 X 8-0 ELEVATION DOUBLE (OX)

DOUBLE (OX)

4-2 X 8-0 ELEVATION DOUBLE (OX)

DOUBLE (OX)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

5-4 X 8-0 ELEVATION TRIPLE (OXO)

TRIPLE (OXO)

SHEET INDEX

SHEET #	DESCRIPTION
1	GENERAL NOTES, B.O.M., ELEVATIONS & ANCHOR LOCATIONS
2	OUTSWING/INSWING BOX MILLING DETAILS
3	OUTSWING VERTICAL AND HORIZONTAL SECTIONS IN WOOD
4	OUTSWING VERT. AND HORIZ. SECTIONS IN MASONRY/CONCRETE
5	INSWING VERTICAL AND HORIZONTAL SECTIONS IN WOOD
6	INSWING VERT. AND HORIZ. SECTIONS IN MASONRY/CONCRETE
7	OUTSWING AND INSWING ANCHORING DETAILS

NO.	DATE	REVISIONS
1	01/29/20	ENWG NIPM, CHANGE FROM TB JW022021F, TO D015858L ADA THRESHOLD ADDED
BY		

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Reason: I am approving this document  
Date: 2020.09.26 08:03:39 +0200'

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DANIA BEACH, FL 33004  
DANIELA B. NORERO  
FBPE CERT. OF AUTH. NO. 29578

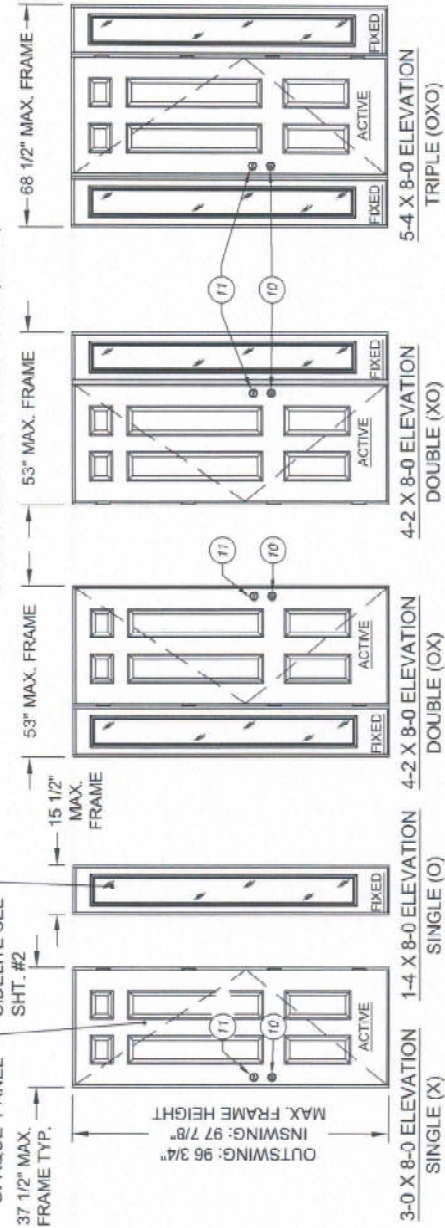
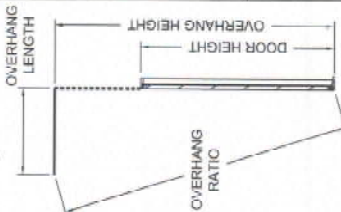
TABLE 1

HVHZ APPROVED SYSTEMS: O, X, OO, XO or OX, OXO, OOO, OXX or XXO, OXXO, OXXO W/ BOXED SIDELITES	
QUALITIES: OPAQUE ACTIVE PANELS AND NON-IMPACT GLASS SIDELITES [5]	
8-0 TALL SYSTEMS:	
SIZE	
MAX. PANEL WIDTH = 35 3/4"	
	(X) (OXO) (XX) (XXO) (OXXO)
OUTSWING	POSITIVE
	NEGATIVE
INSWING	POSITIVE
	NEGATIVE

COMPONENT LIST

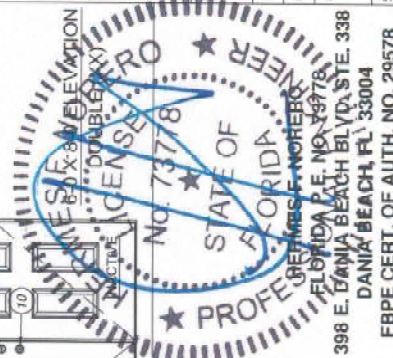
ITEM	DESCRIPTION	MATERIAL	QTY.
1	NON-COMPRESSION SHIM (0.25" MAX. THK.)	WOOD	AS REQ.
2	2x WOOD SUB BUCK (S.G. MUST BE 0.55 OR GREATER)	WOOD	AS REQ.
3	1x WOOD SUB BUCK (S.G. MUST BE 0.55 OR GREATER)	WOOD	AS REQ.
4	#10 WOOD INSTALLATION SCREW W/ 1 1/2" MIN. EMBEDMENT	STEEL	AS REQ.
5	3/16" ITW TAPCON ANCHOR W/ 1 1/4" MIN. EMBEDMENT	STEEL	AS REQ.
6	#9 X 2 1/2" PHILLIPS FLATHEAD WOOD SCREW	STEEL	4 OR 8
7	#8 X 2" PHILLIPS FLATHEAD WOOD SCREW	STEEL	AS REQ.
8	#9 X 3/4" PHILLIPS FLATHEAD WOOD SCREW	STEEL	28 OR 56
9	1" OVERALL PLASTIC FRAME NON-IMPACT GLAZING IG BY ODL	PVC	1
10	LOCK SERIES 400	STEEL	1
11	DEADBOLT SERIES 780	STEEL	1
12	FLAT LITE KIT	ALUMINUM	1
13	ADA THRESHOLD	ALUMINUM	1

\* NOTE: PRODUCT HAS NOT BEEN RATED FOR WATER INFILTRATION. IF AUTHORITY HAVING JURISDICTION REQUIRES THAT PRODUCT MEETS THIS REQUIREMENT, PRODUCT SHALL BE USED WHEN INSTALLED AT LOCATION PROTECTED BY OVERHANG SUCH THAT OVERHANG (OH) RATIO = OH LENGTH ÷ OH HEIGHT IS ≥ 1.0



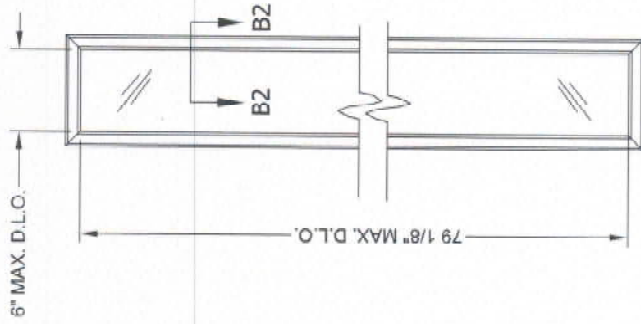
JELD-WEN  
WINDOWS & DOORS  
3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451  
Fax: (541) 850-2609

24 GA. STEEL W.E. UP TO 8-4 X 8-0 OPAQUE OP  
WITH NON-IMPACT SIDELITES  
PART OR ASSEMBLY  
GENERAL NOTES, ELEVATIONS, DP RATINGS  
AND B.O.M.

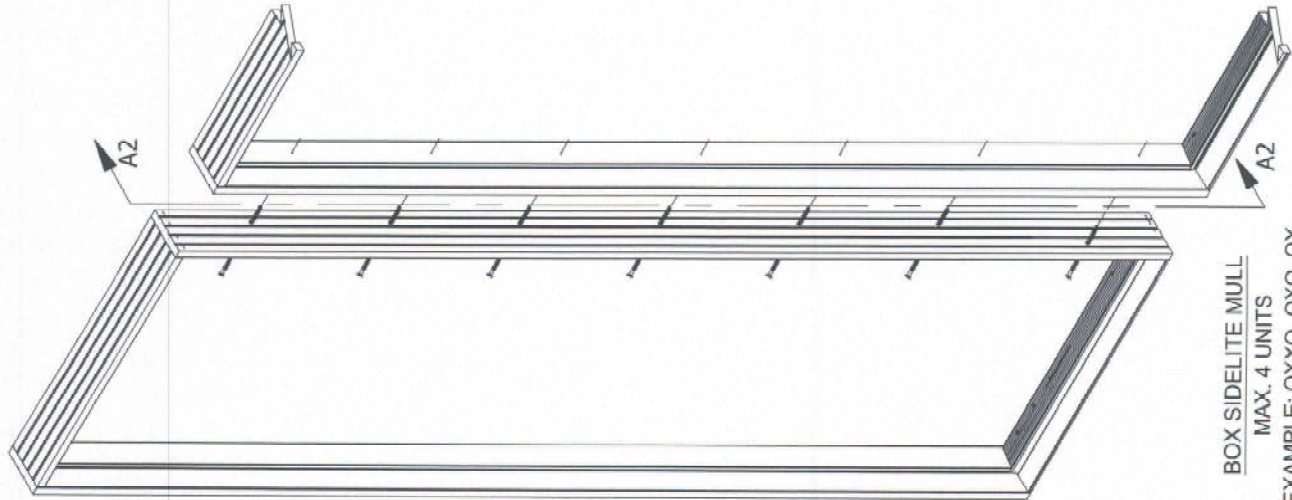


6- #8 X 2"  
PFH SCREW AT  
EACH MULLION TYP.

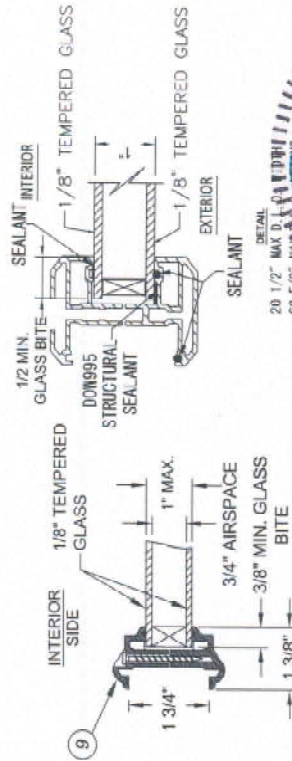
APPLY DAP ALEX PLUS SILICONE  
OR EQUIV. BETWEEN  
JAMBS BEFORE MULLING



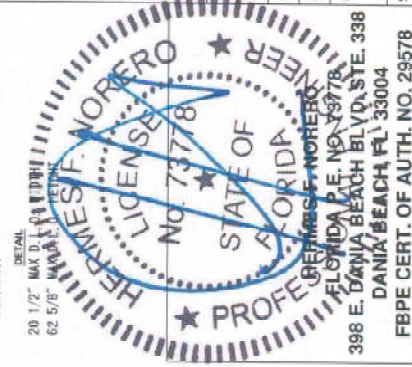
ODL LIP-LITE NON-IMPACT  
1-4 X 8-0 SHOWN



BOX SIDELITE MULL  
MAX. 4 UNITS  
EXAMPLE: OXOX, OXOX, OX



DETAIL B2  
ODL NON-IMPACT GLAZING DETAIL  
MAX. D.L.O: 6" X 79 1/8"

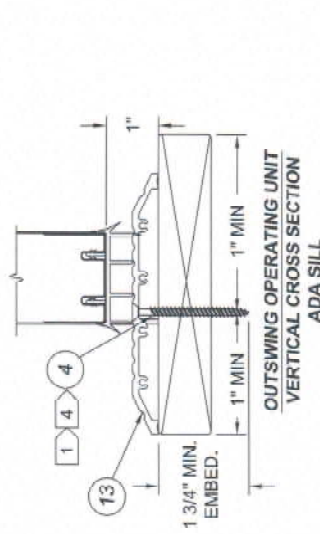
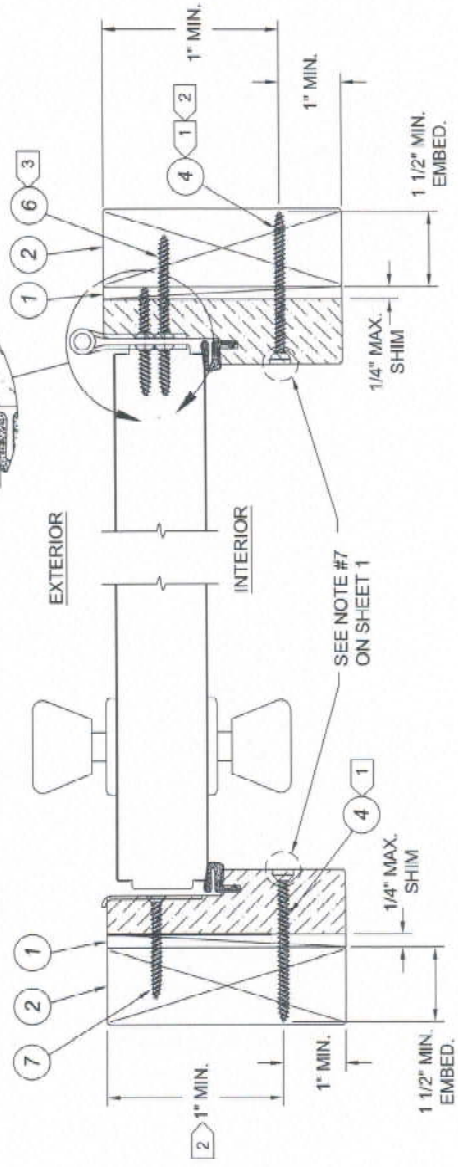
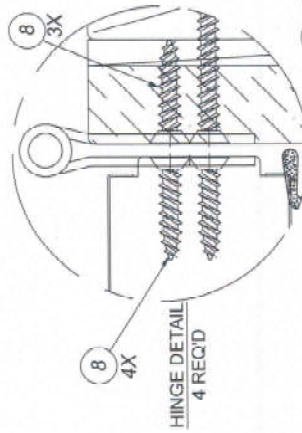
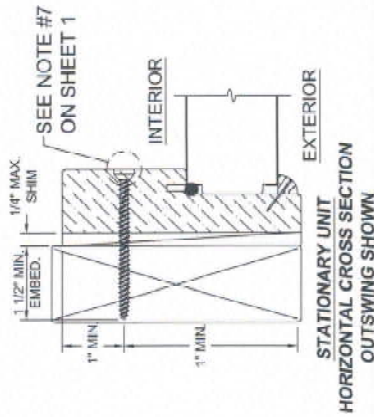
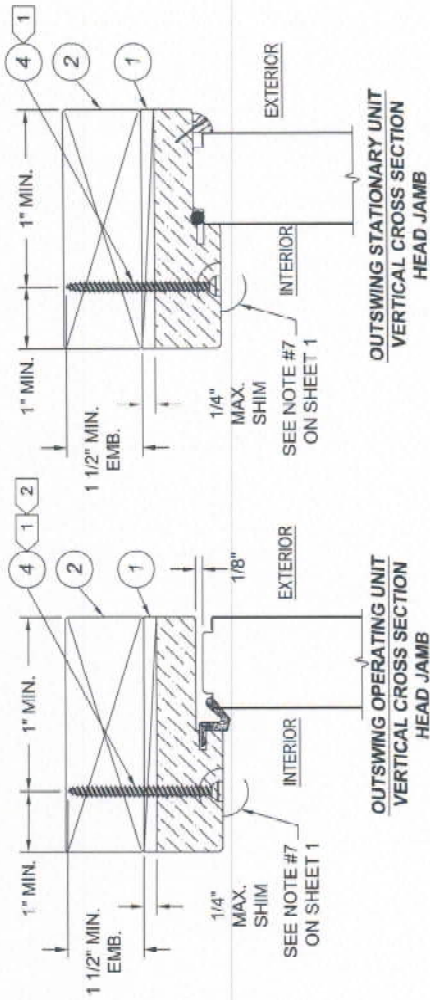


DETAIL A2  
(7) FASTENER LOCATIONS AT  
DOUBLE-BACK JAMB ATTACHMENT

**JELBOWEN**  
WINDOWS & DOORS  
3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451  
Fax: (541) 850-2609

PRODUCT 24 GA. STEEL W.E. UP TO 8-4 X 8-0 OPAQUE OP  
WITH NON-IMPACT SIDELITES  
PART OR ASSEMBLY  
DATE 1/20/2012  
SCALE: NONE  
DWC BY: GLUBBECKE  
CHK BY: S. SAFFELL  
DRAWING NO.: D015858  
SHEET 2 OF 7





- NOTES:**
- 1 FOR PLACEMENT OF ITW TAPCON ANCHORS IN 2X BUCK OR 1X BUCK CONCRETE/MASONRY OPENINGS, SEE SHEET 3
  - 2 OPTIONALLY, ANCHOR CAN BE PLACED IN NARROW SECTION OF HEAD OR JAMB AS LONG AS MINIMUM EMBEDMENT IS ACHIEVED.
  - 3 ITEM #6, (#8 X 2 1/2") ONE SCREEN TO BE INSTALLED ON EACH HINGE AT JOB SITE, CLOSEST TO HEADERS W/P
  - 4 AT SILL, PLACE ANCHOR IN SILL BASE INTERIOR FOR MAXIMUM SUPPORT.



398 E. DANIA BEACH BLVD., STE. 338  
DANIA BEACH, FL 33004  
FBPE CERT. OF AUTH. NO. 29578

**JELB WEN**  
WINDOWS & DOORS

3737 Lakeport Blvd.  
Kamath Falls, OR 97601  
Phone: (541) 882-3451  
Fax: (541) 850-2609

24 GA. STEEL W.E. UP TO 8-4 X 8-0 OPAQUE OP  
WITH NON-IMPACT SIDELITES

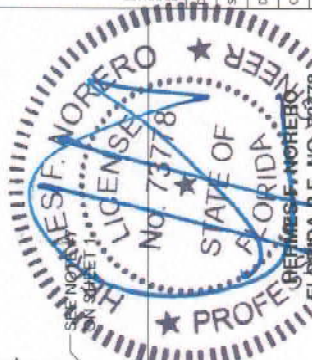
PRODUCT PART OR ASSEMBLY IN WOOD

DATE	1/20/2012
SCALE	NONE
DWG. BY:	G.LUBBECKE
CHEK. BY:	S.SAFELL
DRAWING NO.	D015858
SHEET	3 OF 7



3. AT SITE: PLACE ANCHOR IN SITE BASE MATERIAL FOR MAXIMUM SUPPORT.

OPTIONAL MASONRY/CONCRETE INSTALL  
CROSS SECTION OF HEAD JAMB OR SIDE JAMB



FLORIDA P.E. NO. 187178  
398 E. DANIA BEACH BLVD. STE. 338  
DANIA BEACH, FL 33004  
FBPE CERT. OF AUTH. NO. 29578

JELD-WEN.  
WINDOWS & DOORS

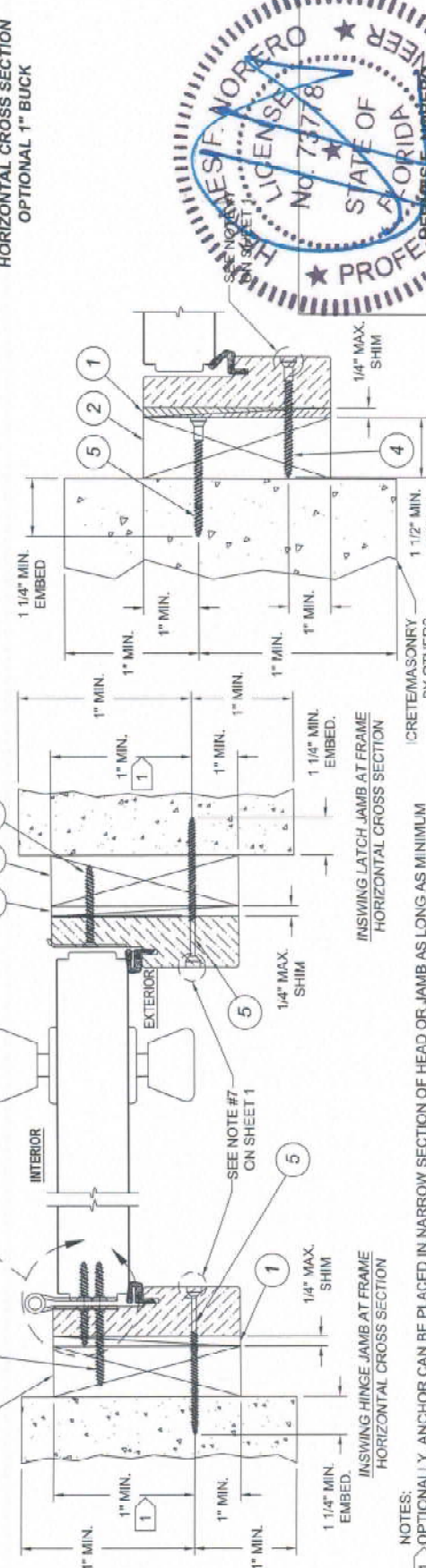
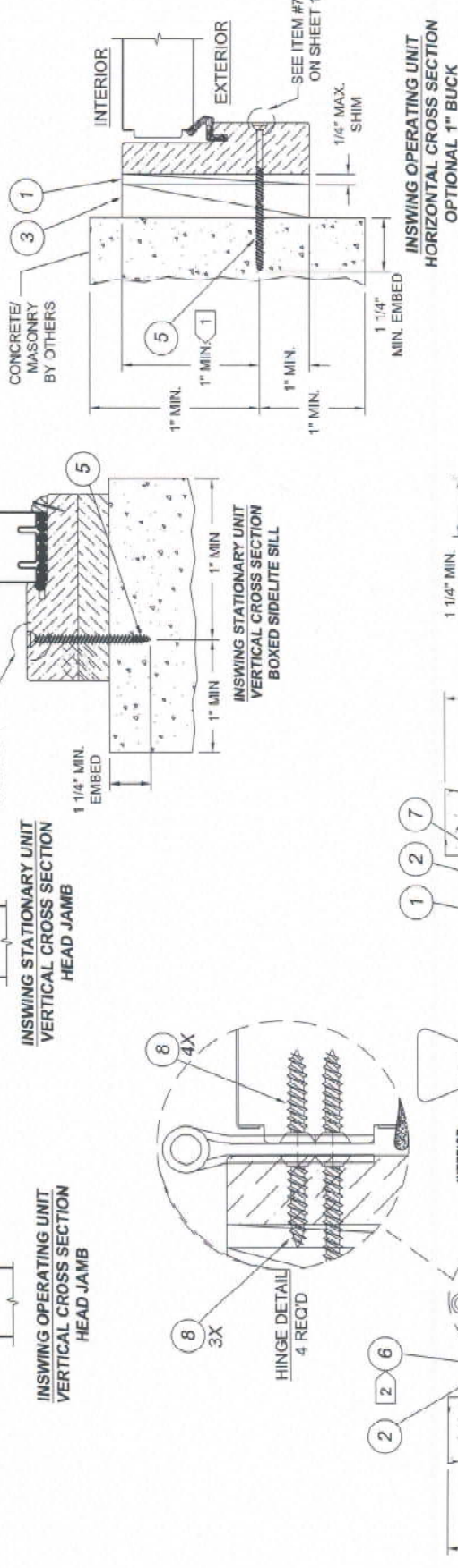
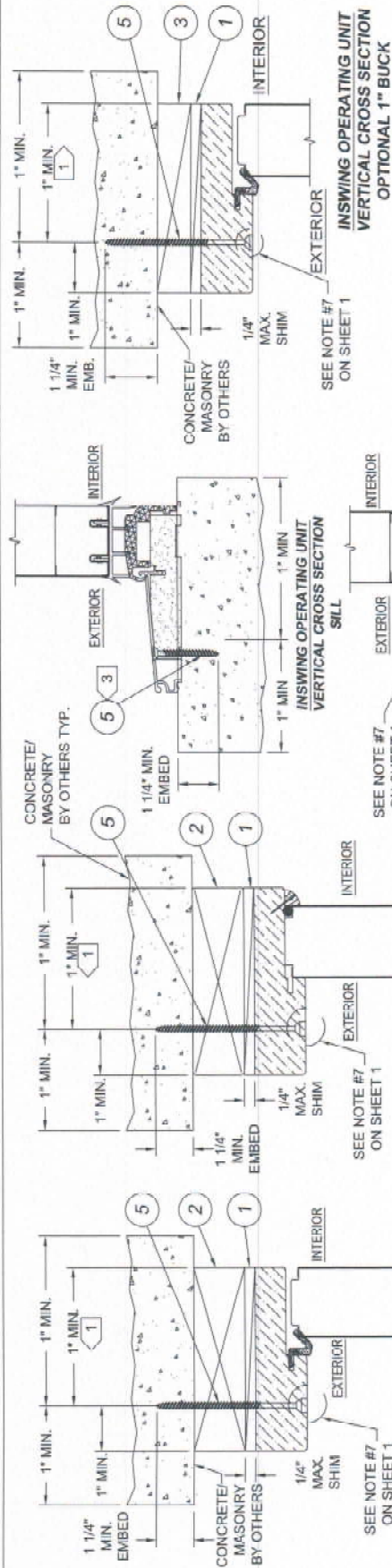
3737 Lakewood Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451  
Fax: (541) 850-2609

WITH NON-IMPACT SIDELITES

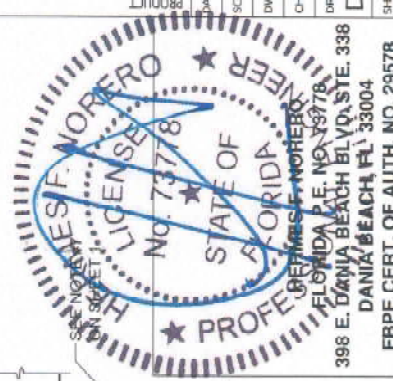
DATE: 1/20/2012  
SCALE: NONE  
WAG, BY: G.LUBBECKE  
CHK, BY: S.SAFFELL  
DRAWING NO.:  
D015858  
SHEET 4 OF 7





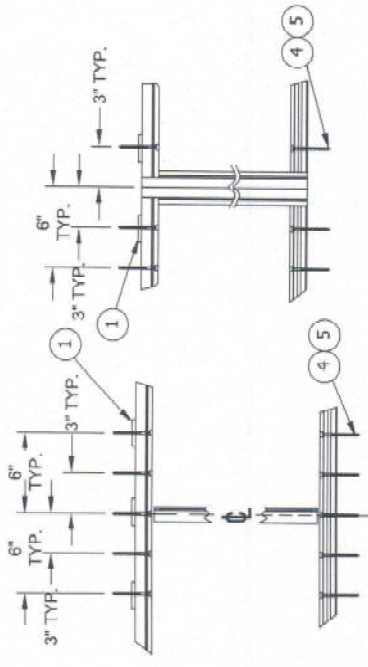
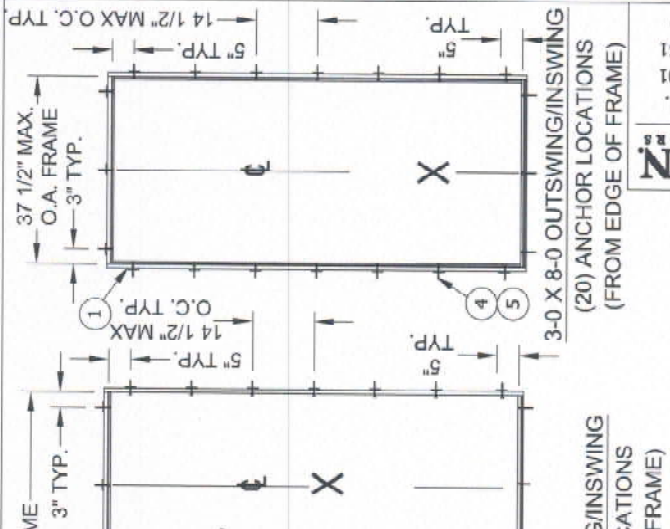
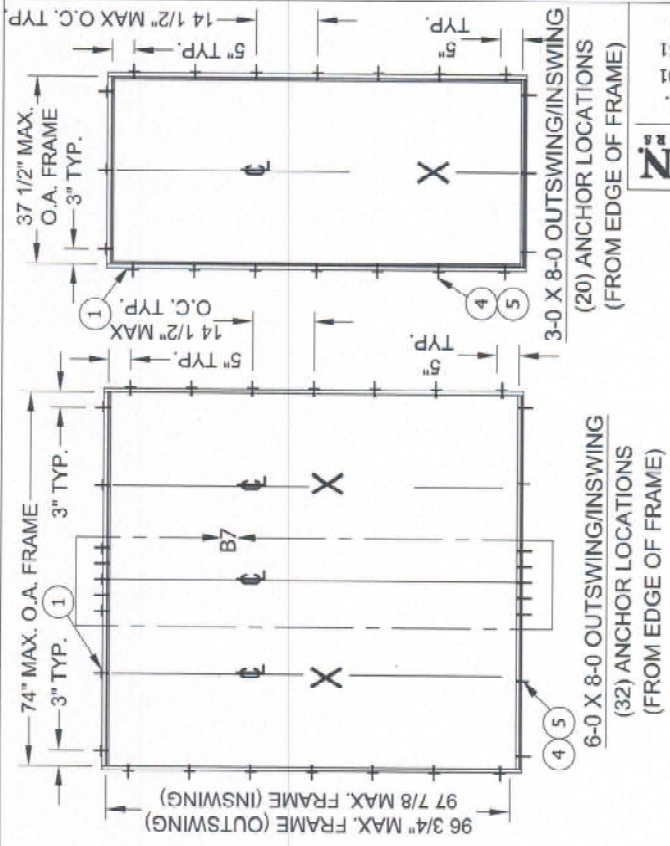
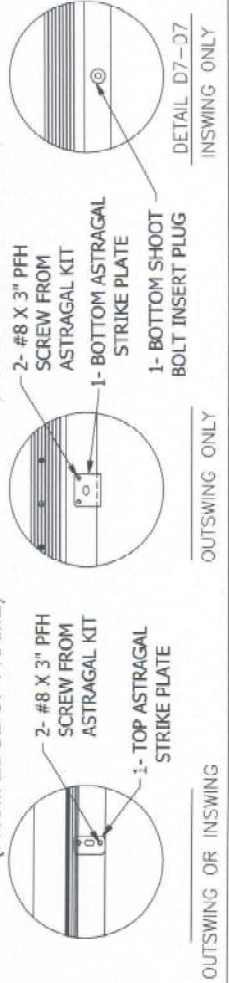
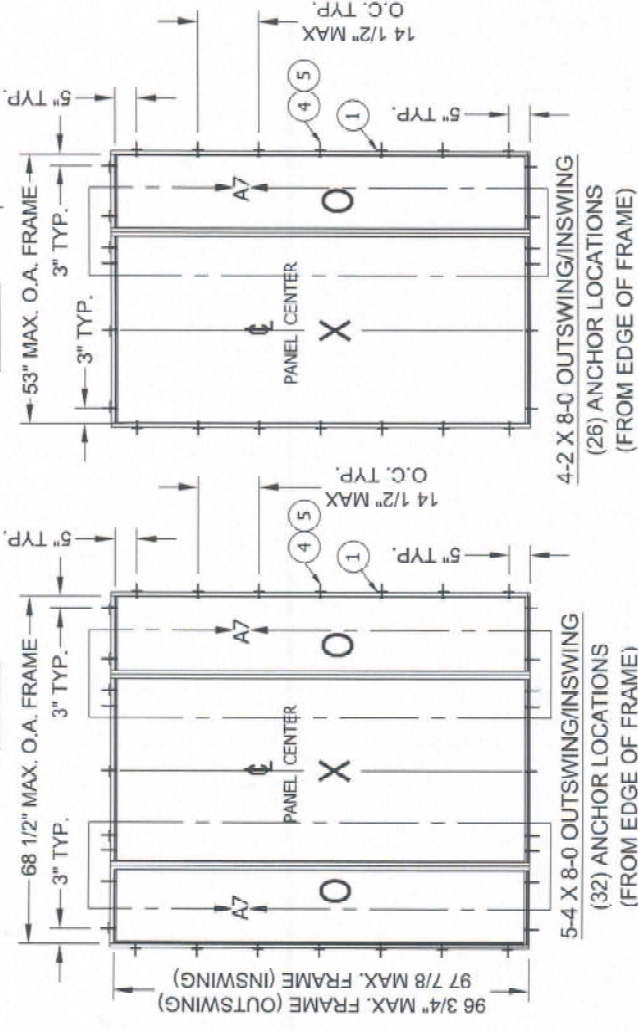
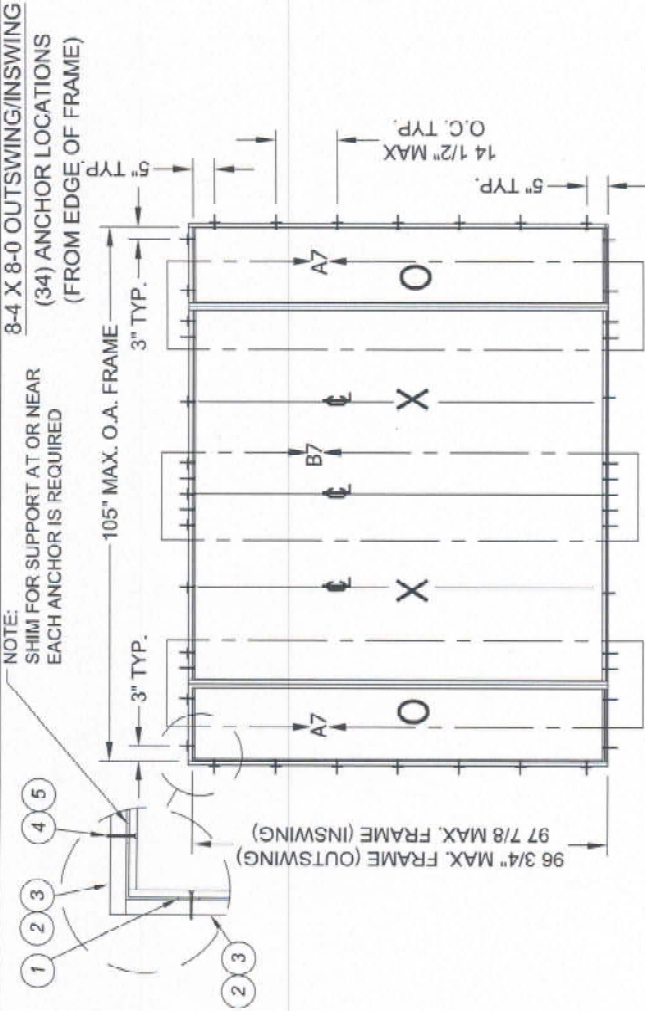


NOTES:  
 1 OPTIONALLY, ANCHOR CAN BE PLACED IN NARROW SECTION OF HEAD OR JAMB AS LONG AS MINIMUM EMBEDMENT IS ACHIEVED.  
 2 ITEM #6, (#9 X 2 1/2") ONE SCREW TO BE INSTALLED IN EACH HINGE AT JOB SITE, CLOSEST TO WEATHERSTRIP.  
 3 AT SILL, PLACE ANCHOR IN SILL BASE MATERIAL FOR MAXIMUM SUPPORT.





NOTE: SHIM FOR SUPPORT AT OR NEAR EACH ANCHOR IS REQUIRED



DETAIL B7  
(10) ANCHOR LOCATIONS AT ASTRAGAL

DETAIL A7  
(6) ANCHOR LOCATIONS AT MULL (XO SHOWN, OX OPPOSITE SHOWN)

**JELBOWEN**  
WINDOWS & DOORS

3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451  
Fax: (541) 850-2609

PRODUCT: 24 GA. STEEL W.E. UP TO 8-4 X 8-0 OPAQUE OP WITH NON-IMPACT SIDELITES

DATE: 1/20/2012

SCALE: NONE

DWG. BY: G.LUBBECKE

CHE. BY: S.SAFFELL

DRAWING NO.: D015858

SHEET 7 OF 7

HERMES F. NORERO  
PROFESSIONAL ENGINEER  
STATE OF FLORIDA  
LICENSE NO. 73778

398 E. DANIA BEACH BLVD. STE. 338  
DANIA BEACH, FL 33004  
FBPE CERT. OF AUTH. NO. 29578



# SERIES 5470, NON-IMPACT RESISTANT SLIDING GLASS DOOR INCLUDING POCKETS & 90°/135° CORNERS

FLORIDA PRODUCT APPROVAL #21179

## GENERAL NOTES:

- 1) GLAZING TYPE OPTIONS: SEE GLAZING DETAILS ON SHEET 10.
- 2) DESIGN PRESSURES:
- A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS PER ASTM E1300.
- B. POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER TEST PRESSURE AND GLASS PER ASTM E1300.
- 3) ANCHORAGE: THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC).
- 4) SHUTTERS ARE REQUIRED PER FBC REQUIREMENTS, AS APPLICABLE.
- 5) INSTALLATION SCREWS & FRAME SPLICES TO BE SEALED WITH NARROW JOINT SEALANT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.
- 6) REFERENCES (MOAS): ELCO ULTRACON, CRETIFLEX & AGGREGATOR ANCHOR MOAS, VISION EXTRUSION, LTD. WHITE RIGID PVC NOA, VE 1000 TAN 202 AND LIGHTER SHADES (NON-WHITE) RIGID PVC NOA AND BROWN COATED (PAINTED OR LAMINATED) WHITE RIGID PVC NOA.
- 7) REFERENCES (TEST REPORTS): FTL-6367, 6368, 6369, 6370, 6371 & 8546; EXOVA-10-002-792(A) & 10-006-10231; CAMBRIDGE 535753-09.
- 8) DOOR SIZES MUST BE VERIFIED FOR COMPLIANCE WITH EGRESS REQUIREMENTS PER THE FBC, AS APPLICABLE.
- 9) DRAWINGS DEPICT EXTERIOR-GLAZING, HOWEVER INTERIOR-GLAZING MAY BE SUBSTITUTED.
- 10) THE 5470 SERIES SLIDING GLASS DOOR MAY ALSO BE KNOWN AS THE 470 SERIES.

## ANCHOR NOTES:

- 1) FOR CONCRETE/CMU SUBSTRATE APPLICATIONS, SEE TABLE A ON THIS SHEET FOR EMBEDMENT, EDGE DISTANCE AND SUBSTRATE REQUIREMENTS.
- 2) FOR OTHER SUBSTRATE APPLICATIONS SEE TABLE A ON THIS SHEET.
- 3) WOOD BUCKS DEPICTED AS 1X ARE LESS THAN 1-1/2" THICK. PROPERLY SECURED, 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE OR CMU. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD & TO BE REVIEWED BY THE BUILDING OFFICIAL.
- 4) IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, MAX. 1/4" THICK & 3400 PSI MIN. (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

## INSTRUCTIONS:

- 1) KNOWING THE REQUIRED DESIGN PRESSURE OF THE OPENING, THE ANCHOR REQUIREMENTS FOR THE SLIDING GLASS DOORS MAY BE DETERMINED FROM DESIGN PRESSURE TABLES 1 OR 2, DEPENDING ON THE REINFORCEMENT LEVEL DESIRED.
- 2) LOCATE THE SLIDING GLASS DOOR SIZE ON THE TABLE USING THE FRAME HEIGHT AND THE NOMINAL PANEL WIDTH IF YOUR EXACT SIZE IS NOT LISTED, ROUND UP TO THE NEXT GREATER LISTED WIDTH AND/OR HEIGHT.
- 3) CHOOSE WHICH ANCHOR GROUP (A-D) IS MOST APPLICABLE. ANCHORS ARE DEFINED IN TABLE A, THIS SHEET, ALONG WITH THE CORRESPONDING SUBSTRATE, MINIMUM EMBEDMENT AND MINIMUM EDGE DISTANCE.
- 4) FROM THE DESIGN PRESSURE TABLES (TABLES 1 OR 2), VERIFY THAT THE OPENINGS REQUIRED DESIGN PRESSURE IS MET OR EXCEEDED. USE THE ANCHOR QUANTITIES SHOWN.
- 5) INSTALL AS PER THE GUIDELINES OF THIS SHEET-SET.
- 6) ADDITIONALLY, SEE THE EXAMPLE ON SHEET 9.

Nominal Panel Size		Design Pressure		Certification
Width	Height	(+) psf	(-) psf	Numbers
60"	96"	60	60	190-771
48"	120"	60	65	190-774
48"	96"	60	60	190-770
48"	96"	80	80	190-772

GENERAL NOTES.....	1
EXAMPLE CONFIGS.....	2
INSTALL DETAILS.....	3-6
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EXAMPLE.....	9
GLAZING DETAILS.....	10
PANEL TYPES.....	17
EXTRUSIONS.....	18
ACCESSORIES.....	19
SCREEN DETAILS.....	20
PARTS LIST.....	21
FIN ADDON INSTALL.....	22-25

TABLE A:

Group	Anchor	Substrate	Frame Member	Min. Edge Distance	Min. Embedment
A	#12 steel SWS (C5) or 410 S.S. S.S. (min. 11 threads/in)	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	6/16"	1-3/8"
		Aluminum, 6063-T5 (0.125 min. thickness)	Head/Sill/Jamb P-hook	3/8"	1-3/8"
		Steel, A36 (0.060 min. thickness)	Head/Sill/Jamb P-hook	3/8"	1-3/8"
		Steel Stud, A553 Gr. 33 (0.071 min. thickness)	Head/Sill/Jamb P-hook	3/8"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
	1/4" Elco Ultracore	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1"	1-3/8"
B	#12 steel wood screw (G5)	Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	1-3/16"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	1"	1-1/4"
		Concrete (min. 3.00 ksi)	Head/Sill/Jamb P-hook	1-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	1"	1-1/4"
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb P-hook	1-3/4"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	1-3/4"	1-3/8"
		Concrete (min. 2.22 ksi)	Head/Sill/Jamb P-hook	1-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2"	1-1/4"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2"	1-1/4"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2"	1-1/4"
C	1/4" Elco 18-8 S.S. Aggr-Side	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb P-hook	1-3/8"	1-3/8"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 2.85 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
D	1/4" Elco Ultracore	Concrete (min. 3.00 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"
		Ungrouted CMU (ASTM C-90)	Head/Sill/Jamb P-hook	2-1/2"	1-3/8"

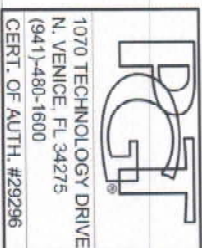
\* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

FOR STEEL STUDS, MIN. F<sub>y</sub>=45 KSI & MIN. F<sub>y</sub>=33 KSI.

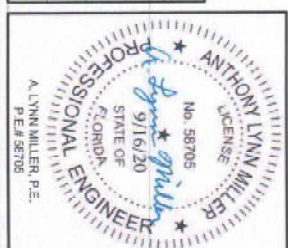
"UNROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.

IMPACT RATING  
NOT RATED FOR MISSILE  
IMPACT RESISTANCE

DESIGN PRESSURE RATING  
SEE TABLES 1, 2 & B1, B2  
ON SHEETS 7 & 8



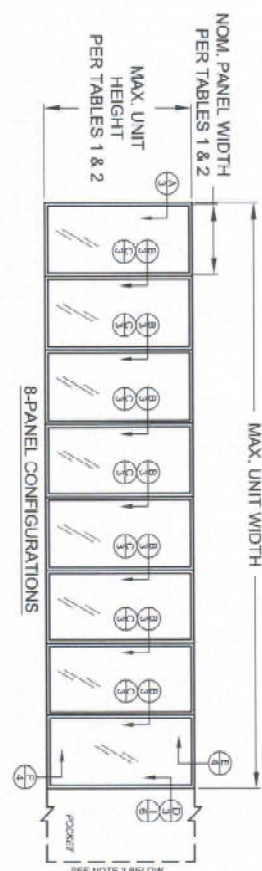
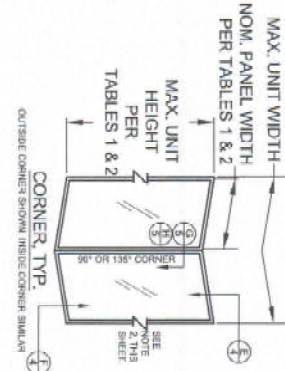
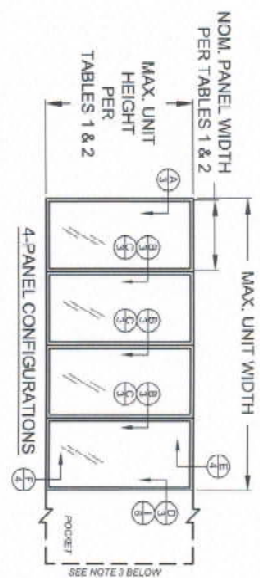
Series	Rev B	Rev A	Desc.	Title
SGD-5470	Scale	NTS	1 OF 25	DWG
	Sheet			FPA-SGD5470.2
				Rev. 3
				A
				09/12/20
				J ROSOWSKI
				ADDED ULTRACON+ ANCHORS - JR



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ANTHONY V. LYNN MILLER  
P.E.# 58705





4) FOR NOM. PANEL WIDTH, SEE TABLES 1 & 2.

Serials	Rev B	Rev A	Desc.	Title
SGD-5470			EXAMPLE CONFIGURATIONS	VINYL SLIDING GLASS DOOR FPA
Scale				
NTS				
Sheet				
2 OF 25				
DWG No.				
FPA-SGD5470.2			Drawn By	Date
	Rev B Date	Rev A Date	J ROSOWSKI	3/24/16
Rev. No.				
A				

DLO WIDTH = NOM. PANEL WIDTH - 7-3/8"  
DLO HEIGHT = DOOR HEIGHT - 11-1/16"  
PANEL HEIGHT = DOOR HEIGHT - 2-1/2"

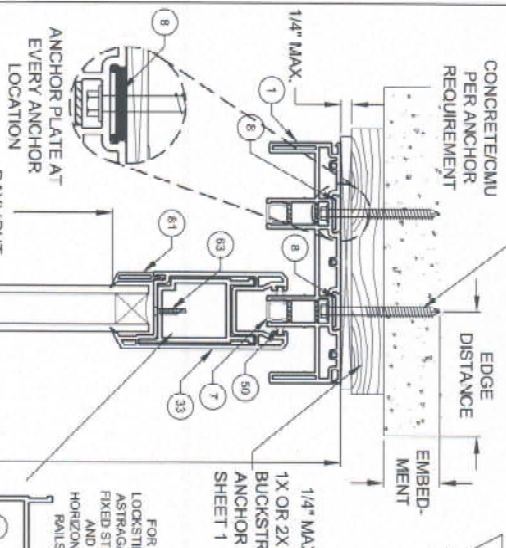
A circular professional engineer seal for Anthony Lynn Miller. The outer ring contains the text "ANTHONY LYNN MILLER" at the top and "PROFESSIONAL ENGINEER" at the bottom, separated by two stars. Inside the ring, the text "FLORIDA" is on the left and "STATE OF" is on the right. The center of the seal contains the handwritten text "Anthony Lynn Miller" in blue ink, with "No. 55715" written above it and "9/16/20" written below it. The word "LICENSE" is written vertically on the right side of the seal.





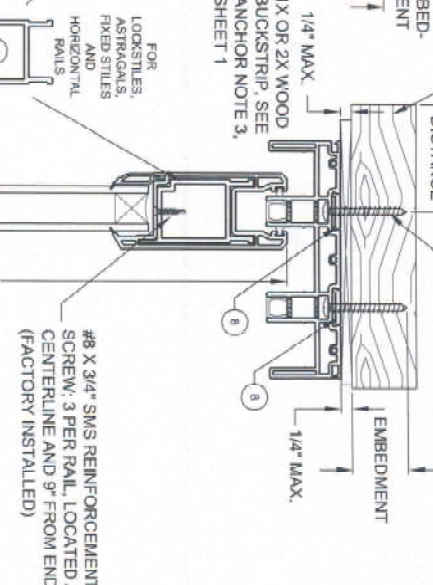
**DETAIL E1**  
INTO MASONRY  
1X BUCKSTRIP

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET



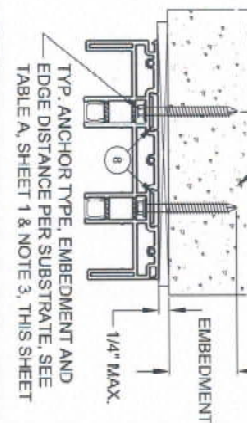
**DETAIL E2**  
INTO WOOD

2X WOOD BUCKSTRIP OR TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER FRAMING, SEE ANCHOR NOTE 3, SHEET 1 & NOTE 3, THIS SHEET



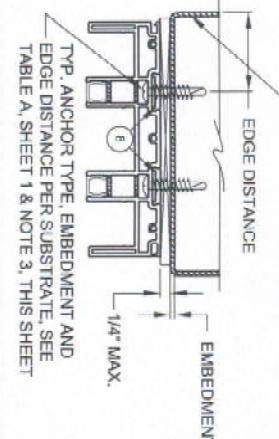
**DETAIL E3**  
INTO MASONRY

CONCRETE/CMU PER ANCHOR REQUIREMENT



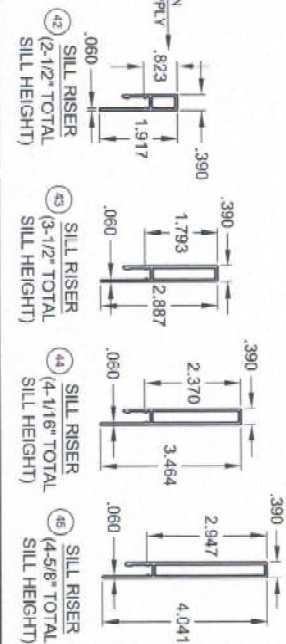
**DETAIL E4**  
INTO METAL

MULLION, ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLE A, SHEET 1



- NOTES**
- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
  - 2) REFER TO ANCHOR NOTES, SHEET 1.
  - 3) SEE SHEETS 11 & 12 FOR ANCHOR LOCATION & SPACING, FOR ANCHOR QUANTITIES. SEE TABLES 1 & 2.
  - 4) CONTINUOUS ANCHOR PLATE, ITEM #8, IS REQUIRED AT ALL FRAME ANCHOR LOCATIONS.
  - 5) SEE SHEET 20 FOR SCREEN DETAILS.
  - 6) SEE TABLES 1 & 2 FOR REINFORCEMENT REQUIREMENTS. ALL REINFORCEMENTS ARE APPROXIMATELY THE FULL LENGTH OF THE EXTRUSION. REFER TO TEST REPORTS FOR EXACT DIMENSIONS.

SILL RISER VARIES WITH REQUIRED POSITIVE DESIGN PRESSURE. SEE SHEETS 7 & 8.



1/4" MAX. GROUT AS NEEDED, SEE ANCHOR NOTE 5, SHEET 1

EMBEDMENT

EDGE DISTANCE

CONCRETE/CMU PER ANCHOR REQUIREMENT

**DETAIL F1**  
INTO MASONRY

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

1/4" MAX.

EMBEDMENT

EDGE DISTANCE

2X WOOD BUCKSTRIP OR TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER FRAMING, SEE ANCHOR NOTE 3, SHEET 1 & NOTE 3, THIS SHEET

**DETAIL F2**  
INTO WOOD

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

**PCT**

1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1800

CERT. OF AUTH. #29296

Series	Rev	Rev A	Desc.	Title
SGD-5470	Scale	NTS	Sheet	4 OF 25
DWG	2	PPA-SGD-5470.2	Rev	1
Rev	1	A	Date	3/24/16
Drawn By	J ROSOWSKI	Date		
Check By		Date		
Rev	1	A	Date	

ANTHONY LYNN MILLER  
LICENSE  
No. 58705  
9/16/20  
STATE OF FLORIDA  
PROFESSIONAL ENGINEER  
A LYNN MILLER P.E.  
P.E. #58705

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TABLE 1:

## Design Pressure (DP) and Anchor Quantities Required

Use this table for:		Door Unit Height											
Astragal Reinforcement #29		80"				84"				96"			
Lockstyle Reinforcement #25 or #26		68-15/16" DLO Height				72-15/16" DLO Height				84-15/16" DLO Height			
Std. Interlock Reinforcement #27		Anchor Group				Anchor Group				Anchor Group			
		A	B	C	D	A	B	C	D	A	B	C	D
Nominal Panel Width													
24"	19-1/8" DLO	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	Design Pressure												
	Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5
30"	25-1/8" DLO	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	Design Pressure												
	Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5
36"	31-1/8" DLO	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	Design Pressure												
	Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5
42"	37-1/8" DLO	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	Design Pressure												
	Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5
48"	43-1/8" DLO	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	Design Pressure												
	Head/Sill	C3+2	C3+1	C3+1	C3+1	C3+2	C3+1	C3+1	C3+1	C3+2	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5
	P-hook	7	7	7	7	7	7	7	7	8	8	8	8

USED IN EXAMPLE ON SHEET 9

ANCHORAGE TYPE PER SUBSTRATE REQUIRED TO ACHIEVE THE DESIGN PRESSURE, USING THE ANCHOR QUANTITIES LISTED BELOW, SEE TABLE A, SHEET 1 FOR COMPLETE ANCHOR LIMITATIONS.

THE MAXIMUM DP AT THESE ANCHOR QUANTITIES, ADDITIONALLY, THE MAXIMUM POSITIVE DP DUE TO THE SILL HEIGHT MUST ALSO BE CONSIDERED. SEE TABLE B1, THIS SHEET.

# OF ANCHORS THROUGH THE HEAD & SILL, (EX: FOR C3+1, 3 ANCHORS CLUSTERED AT PANEL MEETING POINT AND 1 ANCHOR REQUIRED AT MIDSPAN OF PANEL).

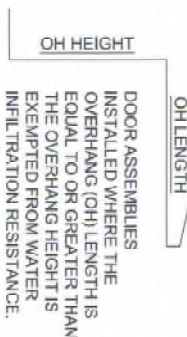
TOTAL # OF ANCHORS THROUGH THE JAMB.

THE # OF ANCHORS REQUIRED THROUGH THE P-HOOK, PERPENDICULAR TO THE GLASS.

TABLE B1:

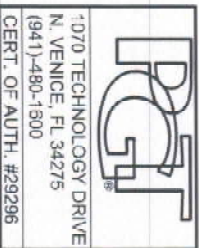
Water-Limited	
(+) Design Pressure	
Sill	Max. (+) DP
Riser	Height Allowed
None	See Note 2
42	2-1/2"
43	3-1/2"
44	4-1/8"
45	4-5/8"

FIG 1:



## TABLE NOTES:

- IF WATER INFILTRATION RESISTANCE IS REQUIRED, THE LESSER VALUES OF EITHER TABLE 1 AND TABLE B1 DETERMINES THE WATER LIMITED (+) DP.
- IF WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR OVERHANG IS PER FIG 1, A SILL RISER IS NOT REQUIRED; OTHERWISE, +DPS SHOWN IN TABLE 1 MAY BE USED.
- SEE SILL RISER TYPES ON SHEET 4.
- SHEET APPLIES TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- REFER TO ANCHOR NOTES, SHEET 1.
- SEE SHEETS 11-16 FOR ANCHOR LOCATION & SPACING



Series	Rev B	Rev A	Desc.	Title
SGD-5470			DP & ANCHOR QUANTITY TABLE	VINYL SLIDING GLASS DOOR FPA
Scale	NTS	Sheet	7 OF 25	DWG 3/1
Rev B Date		Rev A Date		Drawn By J ROSOWSKI
Rev B		Rev A		Date 3/24/16

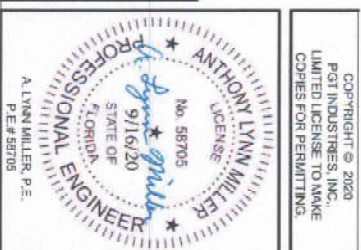




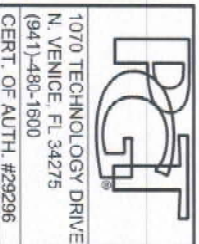
TABLE 2:

Design Pressure (DP) and Anchor Quantities Required

Use this table for:		Door Unit Height																			
Astical Reinforcement #29 Locks Reinforcement #25 HD Inseal Reinforcement #28		80"				84"				96"				108"				120"			
		Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group			
		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
24"	19-1/8" DLO Width	+80 / -30 psf				+80 / -30 psf				+80 / -30 psf				+80 / -30 psf				+80 / -30 psf			
	HeadSill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
30"	25-1/8" DLO Width	+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf			
	HeadSill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
36"	31-1/8" DLO Width	+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf			
	HeadSill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
42"	37-1/8" DLO Width	+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf			
	HeadSill	C5+2	C5+1	C3+1	C3+1	C5+2	C3+1	C3+1	C3+1	C5+2	C3+1	C3+1	C3+1	C5+1	C3+1	C3+1	C3+1	C5+1	C5+1	C3+1	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
48"	43-1/8" DLO Width	+80 / -50 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf			
	HeadSill	C5+2	C3+2	C5+2	C3+1	C5+2	C3+2	C3+2	C3+1	C5+2	C3+2	C5+2	C3+1	C5+2	C3+1	C5+2	C3+1	C5+2	C5+1	C5+2	C3+1
	Jamb	5	5	6	5	5	5	6	5	5	5	5	7	5	6	6	7	6	6	6	5
54"	49-1/8" DLO Width	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
	HeadSill	C3+2	C3+1	C3+2	C3+1	C3+2	C3+1	C3+2	C3+1	C5+2	C3+1	C5+2	C3+1	C5+2	C3+1	C5+2	C3+1	C5+2	C3+1	C5+2	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
60"	55-1/8" DLO Width	+60 / -60 psf				+60 / -60 psf				+80 / -80 psf				+80 / -80 psf				+80 / -80 psf			
	HeadSill	C3+2	C3+2	C3+2	C3+1	C5+2	C3+2	C3+2	C3+2	C3+1	C5+2	C3+2	C3+2	C5+2	C3+2	C5+2	C3+1	C5+2	C5+1	C5+2	C3+1
	Jamb	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
Not available in these sizes																					

## TABLE NOTES:

- 1) IF WATER INFILTRATION RESISTANCE IS REQUIRED, THE LESSER VALUES OF EITHER TABLE 2 AND TABLE B2 DETERMINE THE WATER LIMITED (+) DP.
- 2) IF WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR OVERHANG IS PER FIG 1, A SILL RISER IS NOT REQUIRED; OTHERWISE, -DPS SHOWN IN TABLE 2 MAY BE USED.
- 3) SEE SILL RISER TYPES ON SHEET 4.
- 4) SHEET APPLIES TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 5) REFER TO ANCHOR NOTES, SHEET 1.
- 6) SEE SHEETS 11-16 FOR ANCHOR LOCATION & SPACING



Series	Rev B	Rev A	Desc.	Title
SGD-5470			DP & ANCHOR QUANTITY TABLE	VINYL SLIDING GLASS DOOR FPA
Scale	NTS	Sheet	8 OF 25	DWG. # FPA-SGD-5470.2 & 2
Drawn By	J ROSOWSKI	Rev A Date		Rev B Date
Date	3/24/16			

DLO WIDTH = NOM. PANEL WIDTH - 7.3/8"  
DLO HEIGHT = DOOR HEIGHT - 11-1/16"  
PANEL HEIGHT = DOOR HEIGHT - 2-1/2"

Water-Limited (+ Design Pressure)			
Sill	Nom. Sill	Max. (+) DP	
Riser	Height	Allowed	
None	1-1/16"	See Note 2	
42	2-1/2"	+38.7 psf	
43	3-1/2"	+60.0 psf	
44	4-1/16"	+80.0 psf	
45	4-5/8"	+100.0 psf	

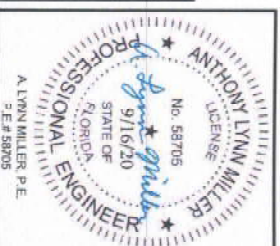
TABLE B2:

DOOR ASSEMBLIES  
INSTALLED WHERE THE  
OVERHANG (OH) LENGTH IS  
EQUAL TO OR GREATER THAN  
THE OVERHANG HEIGHT IS  
EXEMPTED FROM WATER  
INFILTRATION RESISTANCE.

FIG 1:

OH LENGTH

ANCHORAGE TYPE PER SUBSTRATE REQUIRED TO ACHIEVE THE DESIGN PRESSURE, USING THE ANCHOR QUANTITIES LISTED BELOW, SEE TABLE A, SHEET 1 FOR COMPLETE ANCHOR LIMITATIONS.  
THE MAXIMUM DP AT THESE ANCHOR QUANTITIES ADDITIONALLY, THE MAXIMUM POSITIVE DP DUE TO THE SILL HEIGHT MUST ALSO BE CONSIDERED, SEE TABLE B2, THIS SHEET.  
# OF ANCHORS THROUGH THE HEAD & SILL, (EX: FOR C3+1, 3 ANCHORS CLUSTERED AT PANEL MEETING POINT AND 1 ANCHOR REQUIRED AT MIDSPAN OF PANEL).  
TOTAL # OF ANCHORS THROUGH THE JAMB.  
THE # OF ANCHORS REQUIRED THROUGH THE P-HOOK, PERPENDICULAR TO THE GLASS.

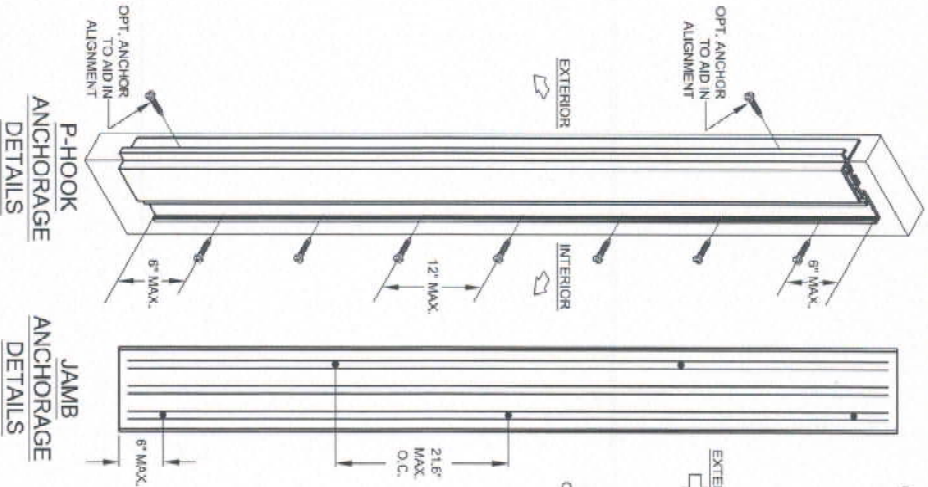


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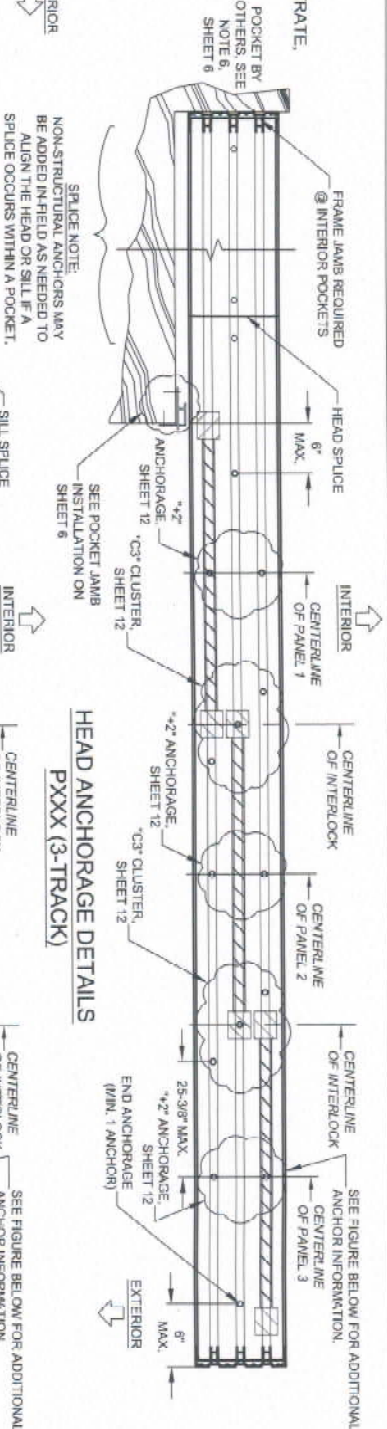


# EXAMPLE:

3-PANEL, 3 TRACK, STRAIGHT CONFIGURATION - PXXX, INTERIOR MOUNT POCKET, 48" X 84" NOM. PANELS, LAMINATED, IG GLAZING, ANCHOR GROUP A IN WOOD SUBSTRATE, PROJECT DESIGN PRESSURE REQUIRED: +48.2/-58.6 PSF



FOR PRODUCT REFERENCES, ALSO SEE:  
A) SHEET 2 FOR ALLOWABLE CONFIGURATIONS AND EXACT LOCATIONS OF CROSS-SECTION DRAWINGS.  
B) SHEET 10 FOR SPECIFIC GLAZING TYPES.  
C) SHEET 17 FOR ALLOWABLE PANEL TYPES AND CALL NAMES.  
D) SHEETS 4 & 18 FOR EXTRUSION CROSS-SECTION DRAWINGS.  
E) SHEET 19 FOR INSTALLATION OF ADDITIONAL ACCESSORIES.  
F) SHEET 21 FOR A BILL OF MATERIALS.

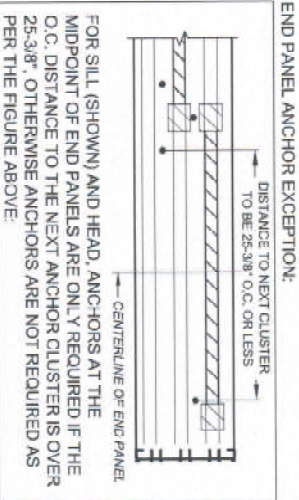
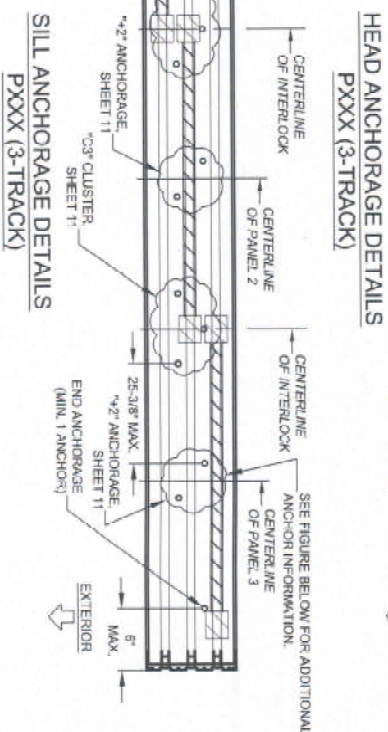


1) KNOWING THE PRODUCT'S REQUIREMENTS, SCAN THROUGH TABLES 1 & 2 FOR A DESIGN PRESSURE THAT MEETS OR EXCEEDS THE REQUIREMENT OF +48.2/-58.6 AT A NOM. PANEL SIZE OF 48" X 84". FROM TABLE 1, SHEET 7, THE DESIGN PRESSURE IS +60/-60 WHICH EXCEEDS THE PROJECT DESIGN PRESSURE REQUIREMENTS.

FOR WOOD INSTALLATION USING ANY ANCHOR IN GROUP A, (SEE TABLE A), TABLE 1 SHOWS ANCHOR REQUIREMENTS OF:

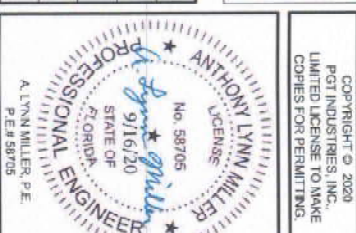
Head/Sill Jamb	P-Anchor
C3+2	5
7	7

2) ANCHOR LOCATION DETAILS, CAN BE FOUND ON:  
HEAD (CLUSTER ANCHORS); SHEET 12 FOR THE "C3" CLUSTER ANCHORS AT THE INTERLOCK/JAMB ANCHORS;  
HEAD (INTERMEDIATE ANCHORS); SHEET 12 FOR THE "C3" CLUSTER ANCHORS AT THE MIDSPAN OF EACH PANEL.  
SILL (CLUSTER ANCHORS); SHEET 11 FOR THE "C3" CLUSTER ANCHORS AT THE INTERLOCK/JAMB ANCHORS;  
SILL (INTERMEDIATE ANCHORS); SHEET 11 FOR THE "C3" CLUSTER ANCHORS AT THE MIDSPAN OF EACH PANEL.  
JAMB: 5 ANCHORS, SHEET 13 FOR GEN. LAYOUT.  
P-HOOK: 7 ANCHORS, SHEET 13 FOR GENERAL LAYOUT.



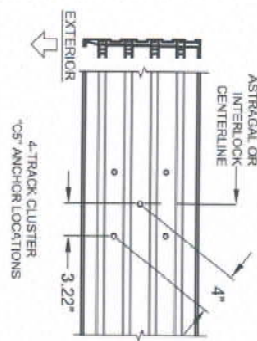
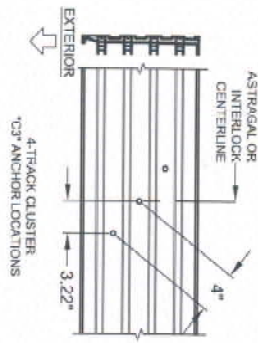
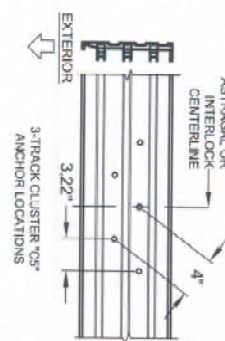
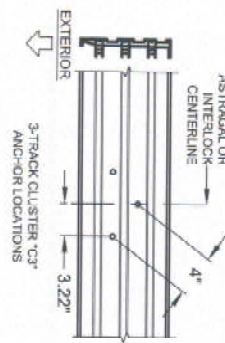
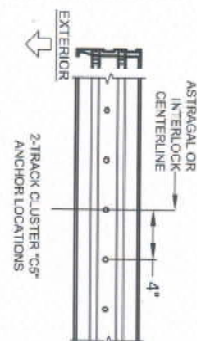
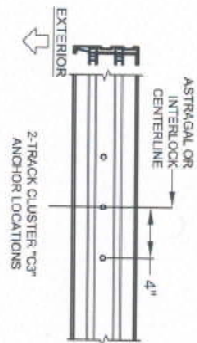
Series	Rev B	Rev A	Desc.	Title
SGD-54/70			NTS	9 OF 25
DWG No.	FPA-SGD54/70.2	Rev A	Rev B	Rev C
Scale	NTS	9 OF 25	DWG No.	FPA-SGD54/70.2
Scale	NTS	9 OF 25	DWG No.	FPA-SGD54/70.2
Scale	NTS	9 OF 25	DWG No.	FPA-SGD54/70.2

VINYL SLIDING GLASS DOOR FPA  
STRAIGHT DOOR EXAMPLE  
Date: 3/24/15  
Drawn By: J ROSOWSKI  
Rev A Date: 3/24/15  
Rev B Date: 3/24/15  
Rev C Date: 3/24/15



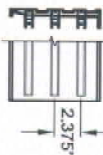


SILL CLUSTER ANCHORS LAYOUT:

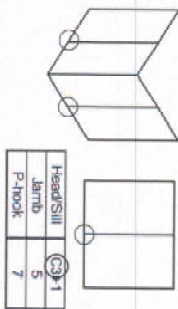


**NOTES:**  
1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.

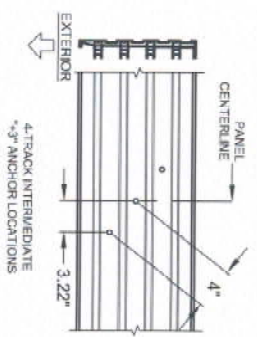
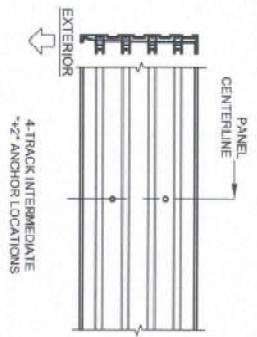
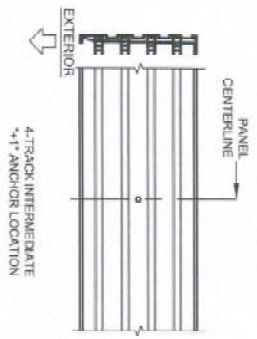
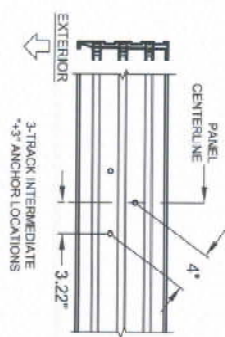
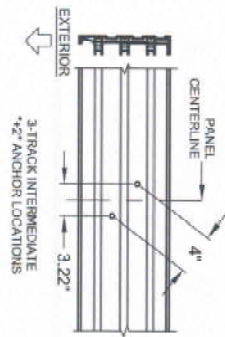
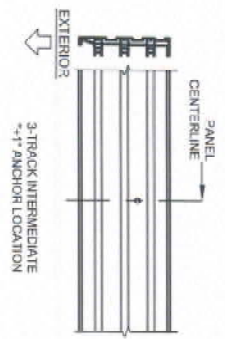
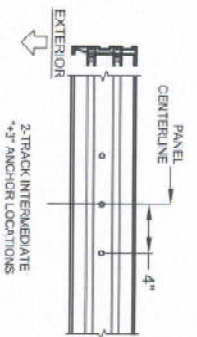
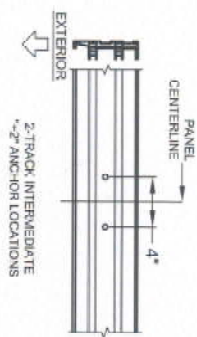
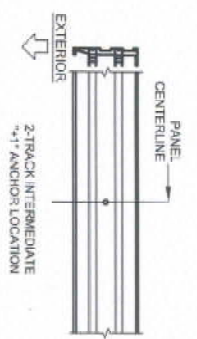
2) TRACK-TO-TRACK  
DISTANCE IS 2.375"  
FOR ALL SILLS:



FIGURES PERTAIN TO THE FOLLOWING SILL CLUSTER AND/OR LOCATIONS:

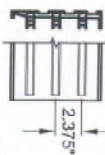


SILL "+" INTERMEDIATE ANCHORS LAYOUT:

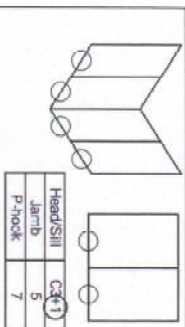


NOTES:  
1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.

2) TRACK-TO-TRACK  
DISTANCE IS 2.375"  
FOR ALL SILLS:



FIGURES PERTAIN TO THE FOLLOWING SILL  
INTERMEDIATE ANCHOR LOCATIONS:



Title		Date	
VINYL SLIDING GLASS DOOR FPA		3/24/16	
Anchor Locations A		Drawn By	
		J ROSOWSKI	
Series	Rev 2	Rev 1	Rev 2
SGD-5470			
Scale			
NTS			
Sheet			
11 OF 25			
DWG No			
FPA-SGD5470.2			
Rev. No			
A			



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OPT. ANCHOR TO AID IN ALIGNMENT

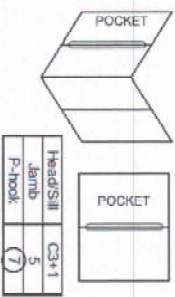
6" MAX.

12" MAX.

6" MAX.

OPT. ANCHOR TO AID IN ALIGNMENT

FIGURES PERTAIN TO THE FOLLOWING POCKET JAMB  
(P-HOOK) AND/OR LOCATIONS:



2.375"

6" MAX.

21.6" MAX. O.C.

EXTERIOR

2-TRACK FRAME JAMB ANCHORS

4.75"

6" MAX.

21.6" MAX. O.C.

EXTERIOR

3-TRACK FRAME JAMB ANCHORS

7.125"

6" MAX.

21.6" MAX. O.C.

EXTERIOR

4-TRACK FRAME JAMB ANCHORS

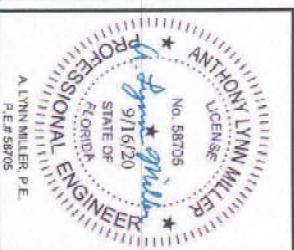
Diagram (3) shows a cross-section of a wall with a sill and an exterior face. It features (3) TRACK WEEP HOLES EVERY 24" @ 1.125" X .190" and (1) WEEP NOTCH EVERY 24" @ 1.375" X .500".

Diagram (4) shows a cross-section of a wall with a sill and an exterior face. It features (4) WEEP NOTCHES PER END @ 1" X .500".

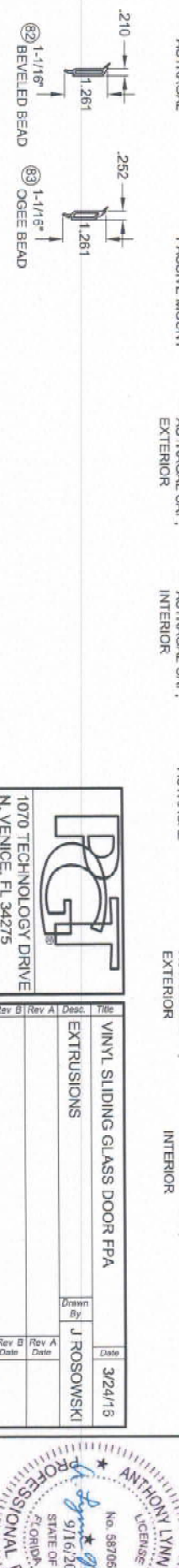
Diagram (5) shows a cross-section of a wall with a sill and an exterior face. It features (5) WEEP NOTCHES PER END @ 1" X .500".

Title		Date	
VINYL SLIDING GLASS DOOR FPA		3/24/16	
Anchor Locations C		J ROSOWSKI	
Drawn By			
Rev 2	Rev 1	Rev 2	Rev 1
Date	Date	Date	Date
Series	Scale	Sheet	Drawn No
SGD-5470	NTS	13 OF 25	FPA-SGD5470.2
			A

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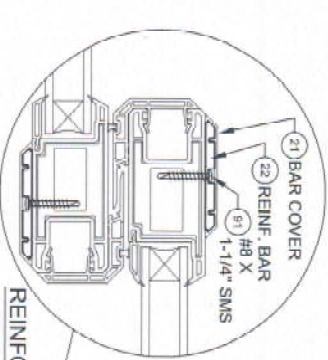
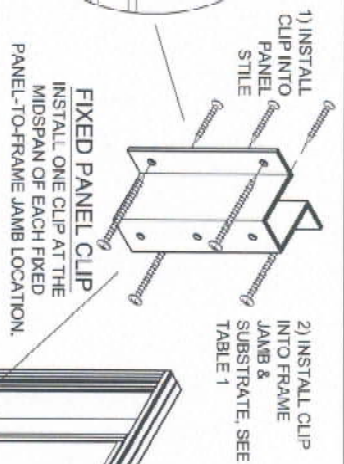
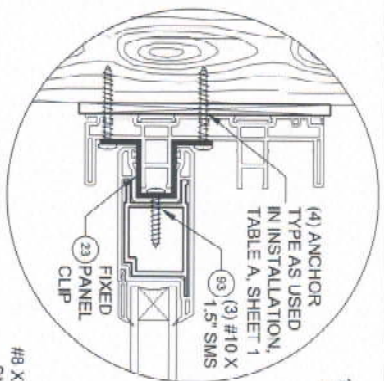
NOTES:

- 1) SEE SHEET 4 FOR SILL RISERS.
- 2) SEE SHEET 20 FOR SCREEN PARTS.
- 3) ALL DIMENSIONS IN INCHES.

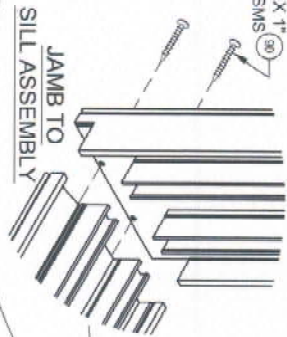
		Title		Date
		VINYL SLIDING GLASS DOOR FPA		3/24/73
1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (341) 480-1600		Desc.		
CERT. OF AUTH. #292296		EXTRUSIONS		
Series	Rev B	Rev A	Drawn By	
			J ROSOWSKI	
Scale	NTS	18 CF 25	DWG No.	
			FPA-SGD5470J	
Rev. No.				
A				



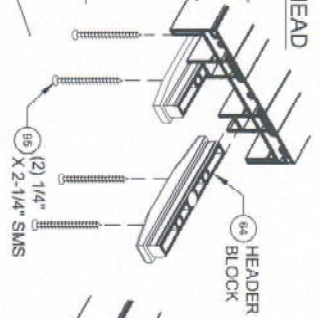
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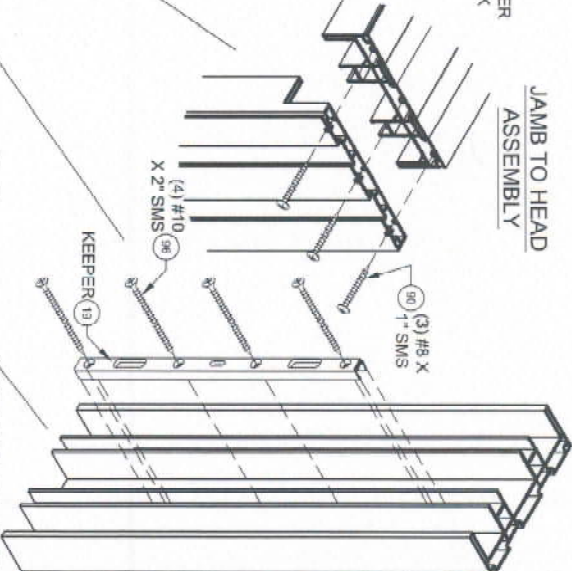
REINFORCEMENT PLATE  
ATTACH WITH #8 X 1-1/4"  
@ 34-1/2" MAX O.C.



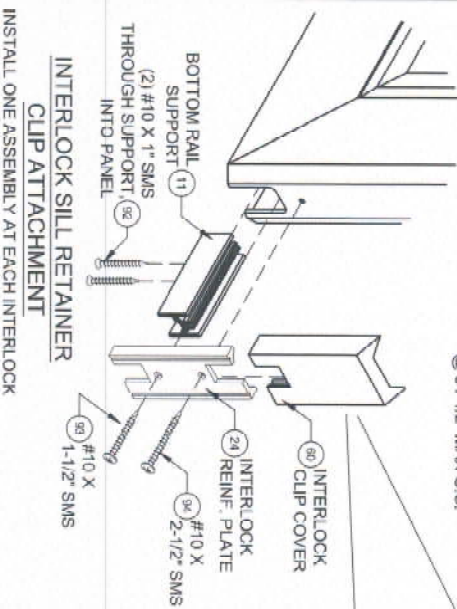
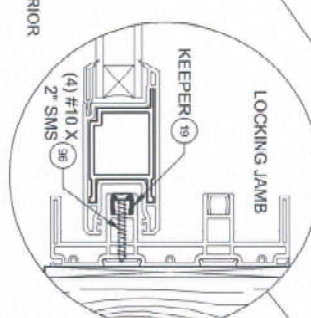
HEADER BLOCK TO HEAD  
ATTACHMENT  
INSTALL ONE BLOCK AT  
EACH INTERLOCK,  
AT ASTRAGAL. INSTALL  
ONE BLOCK THAT  
SPANS BOTH PANELS.



JAMB TO HEAD  
ASSEMBLY



KEEPER TO JAMB  
ATTACHMENT

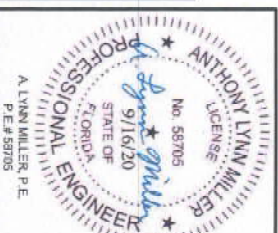


INTERLOCK SILL RETAINER  
CLIP ATTACHMENT  
INSTALL ONE ASSEMBLY AT EACH INTERLOCK

ALL PANEL CORNERS  
WELDED, NO ASSEMBLY  
FASTENERS



Series	Rev B	Rev A	Desc.	Title
SGD-5470			ACCESSORIES INSTALLATION	VINYL SLIDING GLASS DOOR FPA
Scale	NTS	Sheet	19 OF 25	DWG No.
				FPA-SGD5470.2
				A



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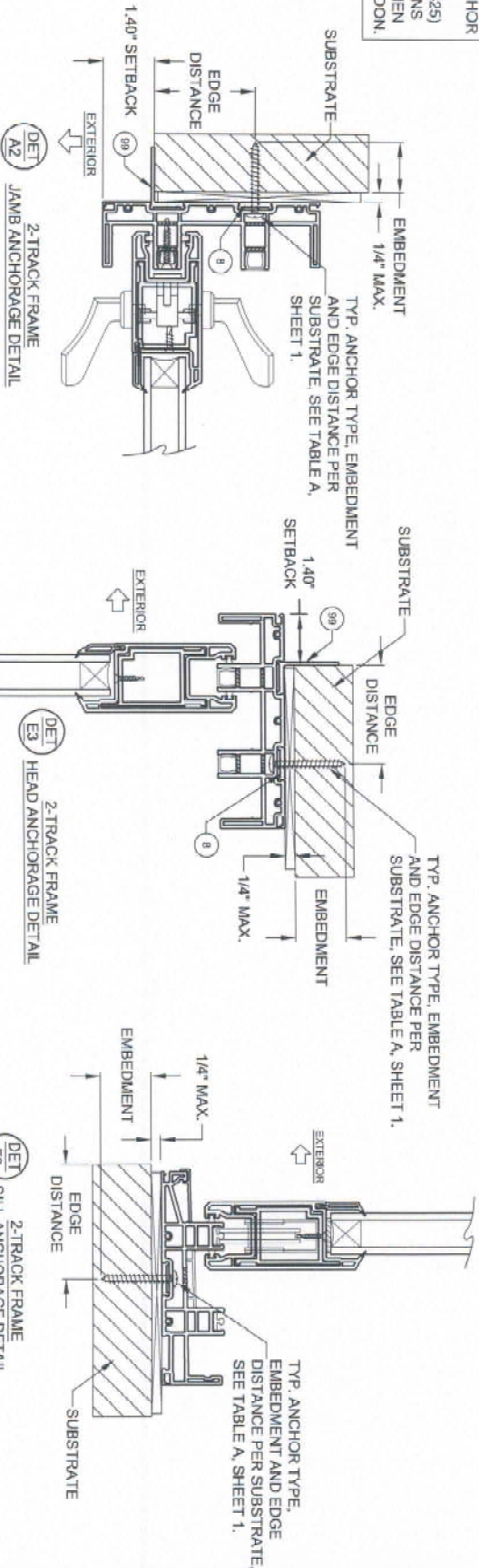


# ANCHORAGE DETAILS FOR SLIDING GLASS DOORS WHEN INSTALLED WITH FRAME FIN ADDON @ HEAD AND JAMB (SHEETS 22-25)

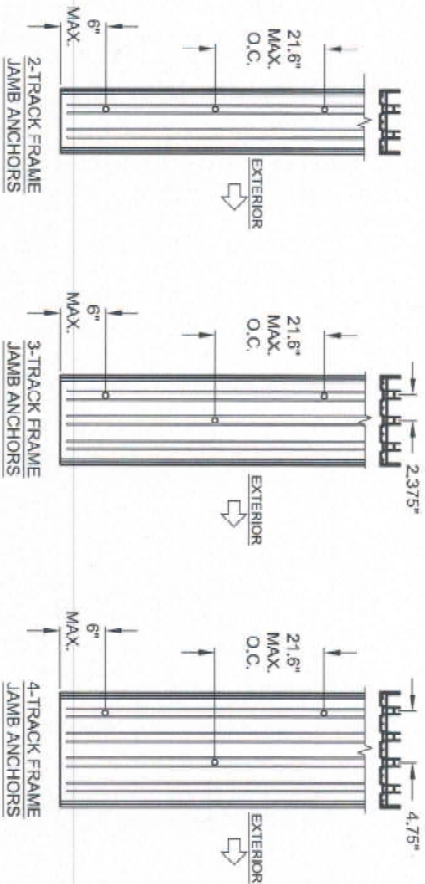
TO ACHIEVE PROPER ANCHOR EDGE DISTANCE, THE FOLLOWING SHEETS (22-25) SHOW ANCHOR PATTERNS THAT MUST BE USED WHEN USING THE FRAME FIN ADDON.

## NOTES

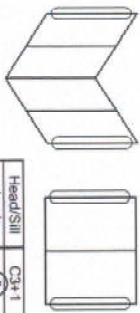
- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 2) REFER TO TABLE A FOR ANCHOR CONSTRAINTS.
- 3) SILL ANCHORAGE WITH FIN ADDON IS UNCHANGED FROM THE BOX FRAME ANCHORAGE.



## JAMB ANCHORS LAYOUT (USING FRAME FIN ADDON):

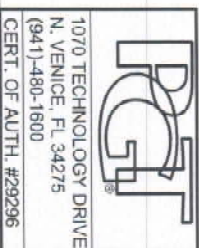


FIGURES PERTAIN TO THE FOLLOWING JAMB ANCHOR LOCATIONS



Head/Sill Jamb P-Track	CA+1
	5
	7

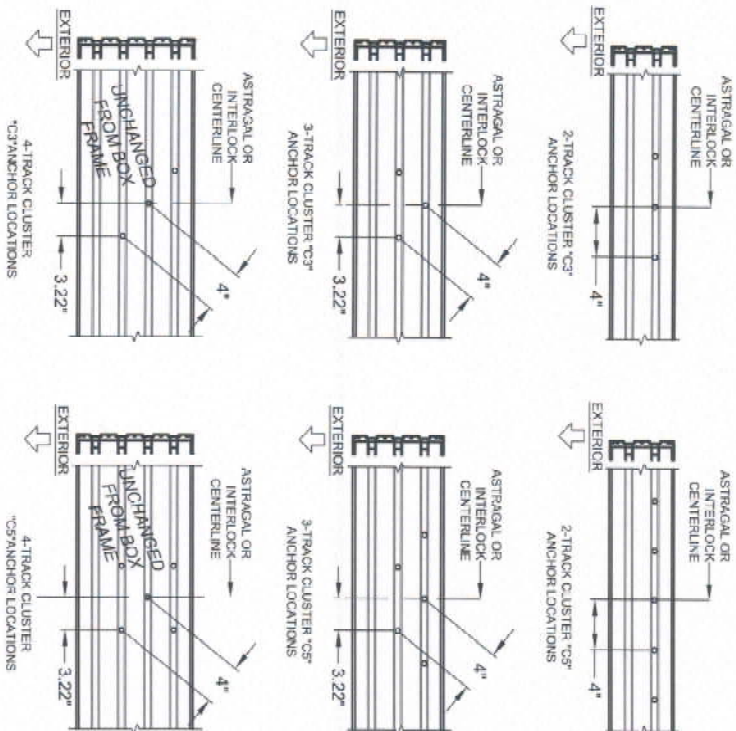
- NOTES:
- 1) STANDARD ANCHOR LOCATIONS SHOWN FOR 3 AND 4-TRACK JAMBS, ANCHORS IN THE INTERIOR TRACK MAY BE LOCATED IN THE ADJACENT TRACK AS REQUIRED TO MEET MIN. EDGE DISTANCE CONSTRAINTS FROM THE INTERIOR.



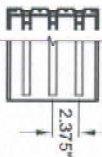
Series	Rev B	Rev A	Desc.	Title
SGD-5470			ANCHOR LOCATIONS A	VINYL SLIDING GLASS DOOR FPA
Scale	NTS	Sheet	22 OF 25	DWG
				FPA-SGD-5470.2
				A



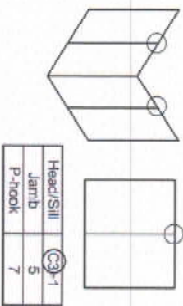
# HEAD CLUSTER ANCHORS LAYOUT (USING FRAME FIN ADDON):



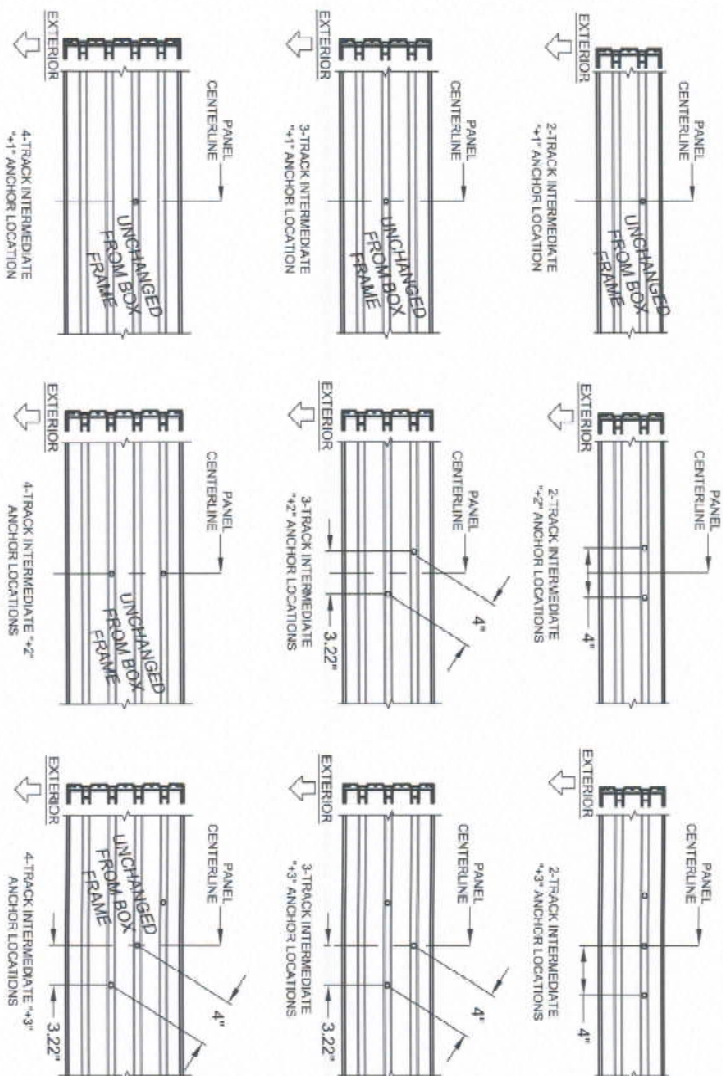
- NOTES:
- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
  - 2) TRACK-TO-TRACK DISTANCE IS 2.375"



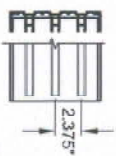
FIGURES PERTAIN TO THE FOLLOWING HEAD CLUSTER ANCHOR LOCATIONS:



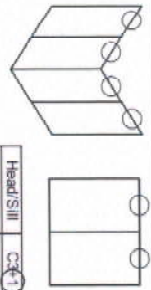
# HEAD "4" INTERMEDIATE ANCHORS LAYOUT (USING FRAME FIN ADDON):



- NOTES:
- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
  - 2) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL HEADS:



FIGURES PERTAIN TO THE FOLLOWING HEAD INTERMEDIATE ANCHOR LOCATIONS:



Head/Sill	C-1
Jamb	5
P-Track	7

Series	Rev 2	Rev 1	Desc.	Title
SGD-5470	NTS	23 OF 25		VINYL SLIDING GLASS DOOR FPA ANCHOR LOCATIONS B
Scale	Sheet	DWG No.	Drawn By	Date
NTS	23 OF 25	FPA-SGD5470.2	J ROSCOWSKI	3/24/16
Rev 2	Rev 1	Rev 1	Rev 1	Rev 1
Date	Date	Date	Date	Date
Rev 2	Rev 1	Rev 1	Rev 1	Rev 1
Date	Date	Date	Date	Date

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