

110 mph wind, 9.54 ft mean hgt, ASCE 7-98, CLOSED bldg, not located within 4.50 ft from roof edge, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

Deflection meets $L/240$ live and $L/180$ total load. Creep increase factor for dead load is 1.00.

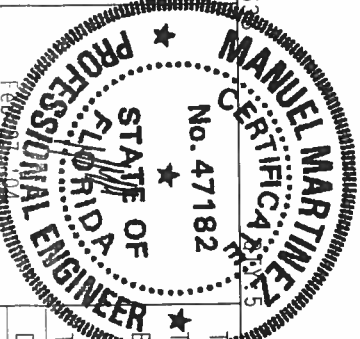
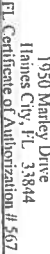

$$R=18 \quad U=180$$


19.67

Scale = .5" / Ft.

*****IMPORTANT***** FURNISH A COPY OF THIS DESIGN TO THE INSTALLATION CONTRACTOR. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY DEVIATION FROM THIS DESIGN.

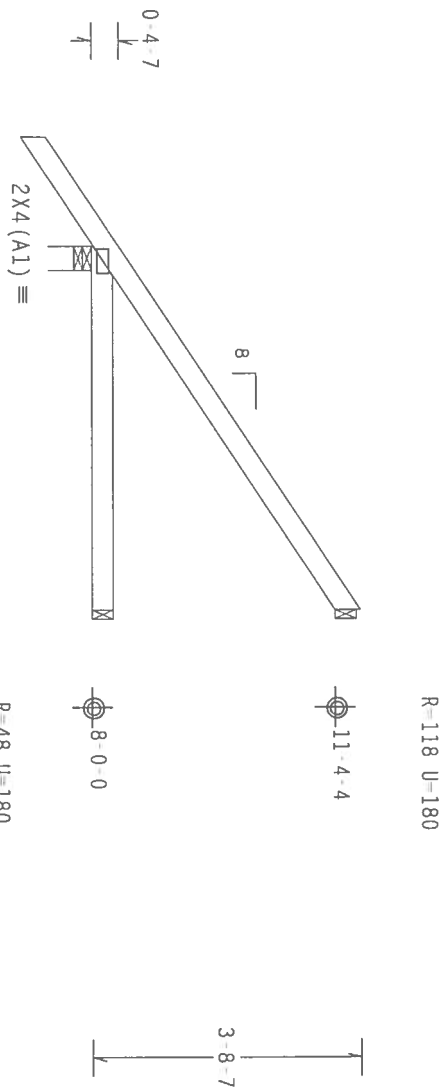
PHOTOGRAPHS, THE SELECTION OF PERSONNEL FOR THE OPERATION, HANDLING, SHIPBOARDING AND DEBARKING OF LIFELINES, THESE AND OTHERS WITH SPECIALIZED KNOWLEDGE OF THE OPERATION, DESIGN SPECIFIC, AIRCRAFT AND TPL, AIRCRAFT CONNECTION PLACES ARE MADE OF 20/19/18 GALVNEP, 45/39 AIRCRAFT GROUND 40/60 (G) 2/3/5 GALV, STEEL, PLATES TO EACH SET OF TOWERS AND, UNLESS OTHERWISE AGREED ON THIS SPECIFIC, POSITIONING PERMANENTLY TOWERS, AFTER INSPECTION OF PLACES FOLLOWING (1) SHALL BE IN ACCORDANCE WITH 2002 SEC. 3. A SIGNATURE OF THE DESIGNING ENGINEERS OF PROFESSIONAL ENGINEERING RESPONSIBILITY SHALL FOR THE TOWERS AND THE TOWERS, THE SIGNATURE AND USE OF THIS COMPONENT FOR ANY BUILDING IS THE RESPONSIBILITY OF THE DESIGNING ENGINEER PER AIRCRAFT/1 SEC. 2.



REF	R487 - - 5486
DATE	02/27/04
DRW	HCUSR487 04058072
HC-ENG	JB/MMA
SEQN-	70859
FROM	JP
JREF-	1SAR487_201

110 mph wind, 9.54 ft mean hgt, ASCE 7-98, CLOSED bldg, located anywhere in roof, CAT 1I, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

Deflection meets $L/360$ live and $L/240$ total load.



LA 09-01

5'-0" Over 3 Supports →
R=330 U=180 W=4"

PLT TYP. Wave TPI

Design Crit: TPI 1995 (STD)

19.6

FL/-/4/-/-/R/-

Scale = .375"/ft.

WARNING:—FUSSES REQUIRE EXTREME CARE IN FABRICATION, HANDLING, SHIPPING, INSTALLING, AND BRACING. REFER TO BC51 (OR OUTLINED COMPONENT SAFETY INFORMATION), FURNISHED BY TPI (TRESS PLASTIC INSTITUTION), 563 D'ONOFIO DR., SUITE 200, MADISON, MI 47719, AND AICA (GOOD RUSTS CONNECTIONS OF AMERICA), 6300 ENTERPRISE LN., MADISON, MI 47719, FOR SAFETY PRACTICES PERTAIN TO REPAIRING THESE JOINTS. ONCE CORROSION INDICATED IN TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANTS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED LIGID CEILING.

★ ★ IMPORTANT ★ ★ FURNISH A COPY OF THIS DESIGN TO THE INSTALLATION CONTRACTOR.

PRODUCTS, INC., SHALL NOT BE RESPONSIBLE FOR ANY DETAILING FROM THIS DESIGN. ANY FAILURE TO BUILD THE TRUSSES IN CONFORMANCE WITH THE SPECIFICATIONS OR FABRICATING, HANDLING, SHIPPING, INSTALLING OR BRACING OF TRUSSES, DESIGN CONFLICTS WITH APPLICABLE PROVISIONS OF RDS (NATIONAL DESIGN SPEC., IN AFRICA) AND TPI, AT THE

CONNECTOR PLATES ARE MADE OF 2018/166A (W.H/S/K) ASTM A653 GRADE 40/60 (W. W/H.S) GALV. STEEL. APPLY PLATES TO EACH FACE OF TRUSS AND JOINTS. ONE PLATE LOCATED ON THIS DESIGN. POSITION PER DRAWINGS 160A 2.

ANY INSPECTION OF PLATES FOLLOWED BY (1) SHALL BE PERMITTED BY (1) 1911-2012 SEC. 3. A STATE OF THE BOARDING INDICATES ACCEPTANCE OF PROFESSIONAL ENGINEERING RESPONSIBILITY SOLIDLY FOR THE BOSS COMPONENT

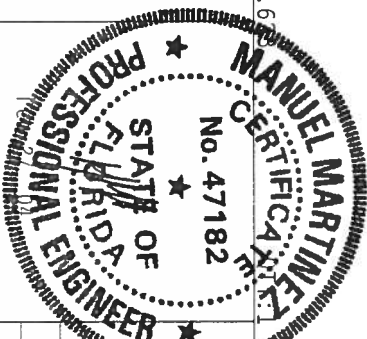
DESIGN SHOW. THE LIABILITY AND USE OF THIS COMPONENT FOR ANY BUILDING IS THE RESPONSIBILITY OF THE BUILDING DESIGNER PER ASH/TP1 SEC. 2.



ALPINE
Engineered Products, Inc.
 1950 Manley Drive
 Gainesville, FL 32644
 FL Certificate of Authorization # 567

1950 Marey Drive
Haines City, FL 33844
FL Certificate of Authorization # 567

PL Certificate of Acquisition # 201



REF	R487-- 5487
DATE	02/27/04
DRW	HCUSR487 04058073
HC-ENG	JB/MMA
SEON-	71227
FROM	JP
JREF-	1SAR487_Z01

Top chord 2x4 SP #2 Dense
Bot chord 2x4 SP #2 Dense
Webs 2x4 SP #3

110 mph wind, 15.00 ft mean hgt, ASCE 7-98, CLOSED bldg, not located
within 4.50 ft from roof edge, CAT II, EXP B, wind TC DL=5.0 psf, wind BC
DL=5.0 psf.

Left end vertical exposed to wind pressure. Deflection meets L/240
criteria for brittle and flexible wall coverings.

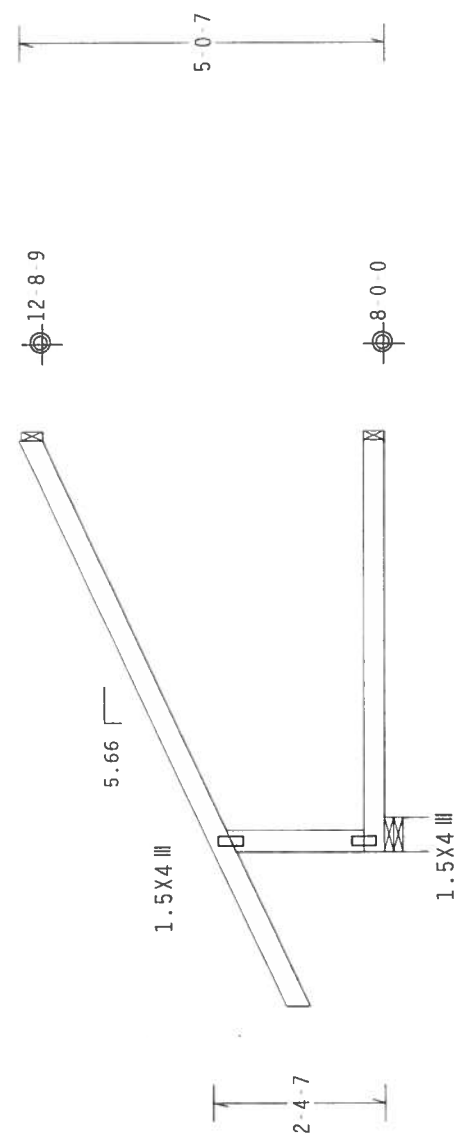
SPECIAL LOADS

- TC - From 60 PLF at -2.12 to 60 PLF at 5.66
- BC - From 4 PLF at -2.12 to 4 PLF at 0.00
- BC - From 20 PLF at 0.00 to 20 PLF at 5.66
- TC - 120 LB Conc. Load at 2.95
- BC - 54 LB Conc. Load at 2.95

Deflection meets L/360 live and L/240 total load.

R=184 U=180

R=82 U=180



←-2-1-7→
←-5-7-14 Over 3 Supports→
R=496 U=304 W=5.657"

PLT TYP. Wave TPI

Design Crit: TPI-1995(STD)

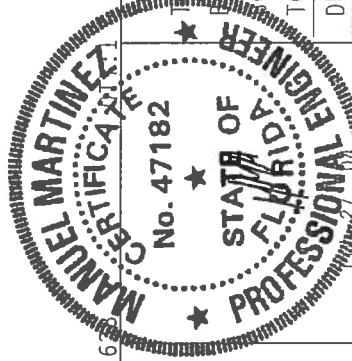
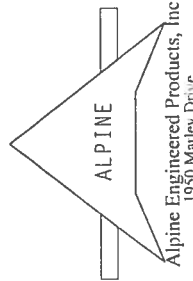
19.6

FL/-4/-/R/-

Scale = .375"/Ft.

****WARNING**** TRUSSES REQUIRE EXTREME CARE IN FABRICATION, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO BC51 1.03 (BUILDING COMPONENT SAFETY INFORMATION), PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583 D'ONDRIO DR., SUITE 200, MADISON, WI 53719) AND NCA (WOOD TRUSS COUNCIL OF AMERICA, 6700 ENTERPRISE LN, MADISON, WI 53719) FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

****IMPORTANT**** FURNISH A COPY OF THIS DESIGN TO THE INSTALLATION CONTRACTOR. ALPINE ENGINEERED PRODUCTS, INC. SHALL NOT BE RESPONSIBLE FOR ANY DEVIATION FROM THIS DESIGN. ANY FAILURE TO BUILD THE TRUSS TO CONFORMANCE WITH TPI, OR FABRICATING, HANDLING, SHIPPING, INSTALLING & BRACING OF TRUSSES. DESIGN CONFORMS WITH APPLICABLE PROVISIONS OF THIS NATIONAL DESIGN SPEC. BY AIRPS) AND (FELL. ALPINE ENGINEERED PRODUCTS, INC. SHALL BE RESPONSIBLE FOR ANY DEVIATION FROM THIS DESIGN. POSITION PER DRAWINGS 160A-2. ANY INSPECTION OF PLATES FOLLOWED BY (1) SHALL BE PER ABX 43 OF TPI 2002 SEC.3. A SEAL ON THIS BRACING INDICATES ACCEPTANCE OF PROFESSIONAL ENGINEERING RESPONSIBILITY. SILENT FOR THE TRUSS COMPONENT



REF	R487	--	5488
DATE	02/27/04		
DRW	HCUSR487		04058074
HC-ENG	JB/MMA		
SEQN-	71237		
FROM	JP		

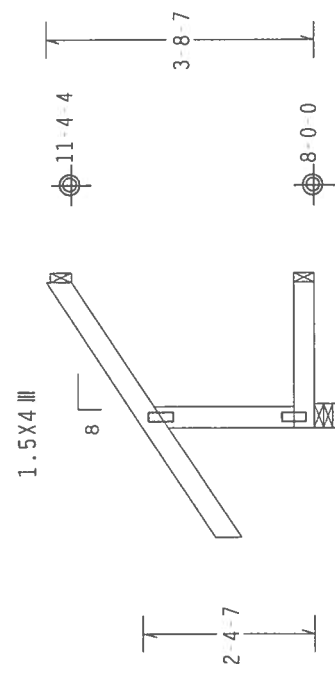
Top chord 2x4 SP #2 Dense
Bot chord 2x4 SP #2 Dense
Webs 2x4 SP #2 Dense

110 mph wind, 10.54 ft mean hgt, ASCE 7-98, CLOSED bldg, Located anywhere in roof, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

Left end vertical exposed to wind pressure. Deflection meets L/240 criteria for brittle and flexible wall coverings.

Deflection meets L/240 live and L/180 total load. Creep increase factor for dead load is 1.00.

R=2 U=180



R=6 U=180

2-0-0 Over 3 Supports
R=248 U=180 W=4"

PLT TYP. Wave TPI

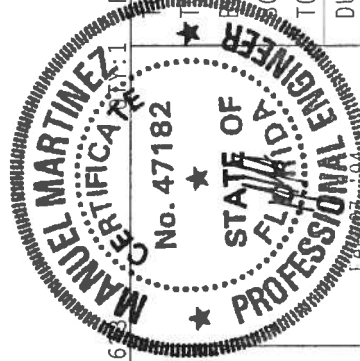
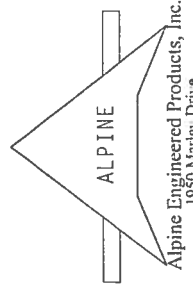
Design Crit: TPI-1995(STD)

19.6

Scale = .375"/Ft.

****WARNING**** TRUSSES REQUIRE EXTREME CARE IN FABRICATION, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO BCST 1-03 (BUILDING COMPONENT SAFETY INFORMATION), PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583 O'DONOHIO DR., SUITE 200, MADISON, WI 53719) AND WCA (WOOD TRUSS COUNCIL OF AMERICA, 6300 ENTERPRISE LN., MADISON, WI 53719) FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

****IMPORTANT**** FURNISH A COPY OF THIS DESIGN TO THE INSTALLATION CONTRACTOR. ALPINE ENGINEERED PRODUCTS, INC. SHALL NOT BE RESPONSIBLE FOR ANY DEVIATION FROM THIS DESIGN. ANY FAILURE TO BUILD THE TRUSS IN CONFORMANCE WITH TPI: OR FABRICATING, HANDLING, SHIPPING, INSTALLING & BRACING OF TRUSSES. DESIGN CONFORMS WITH APPLICABLE PROVISIONS OF THIS (NATIONAL DESIGN SPEC. BY AISC) AND TPI. ALPINE ENGINEERED PRODUCTS, INC. SHALL BE RESPONSIBLE FOR PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.



FL / - / 4 / - / - / R / -	20.0 PSF	REF R487 - - 5489
LL	10.0 PSF	DATE 02/27/04
DL	10.0 PSF	DRW HCUSR487 04058075
DL	0.0 PSF	HC ENG JB/MMA
TOT. LD.	40.0 PSF	SEON - 71231
DUR. FAC.	1.25	FROM JP

NATLING SCHEDULE: (12d_common_nails)
TOP CHORD: 1 ROW @ 12" O.C.
BOT CHORD: 2 ROWS @ 6" O.C. (EACH ROW
WEBS : 1 ROW @ 4" O.C.
USE EQUAL SPACING BETWEEN ROWS AND SPACES
IN EACH ROW TO AVOID SPLITTING.

PLATE DUR.FAC.=1.25)

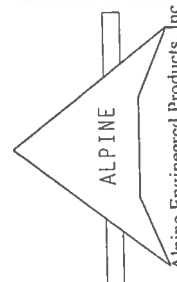
110 mph wind, 15.00 ft mean hgt, ASCE 7-98, CLOSED bldg, not located within 4.50 ft from roof edge, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

10-0-0


$$\text{Scale} = .375"/\text{Ft.}$$

Design Crit: TPI-1995(STD)

REF	R487	- -	5490
DATE	02/27/04		
DRW	HCUSR487	04058076	
HC-ENG	JB/MMA		
SEQN-	71108		
FROM	JP		



110 mph wind, 13.97 ft mean hgt, ASCE 7-98, CLOSED bldg, Located anywhere in roof, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

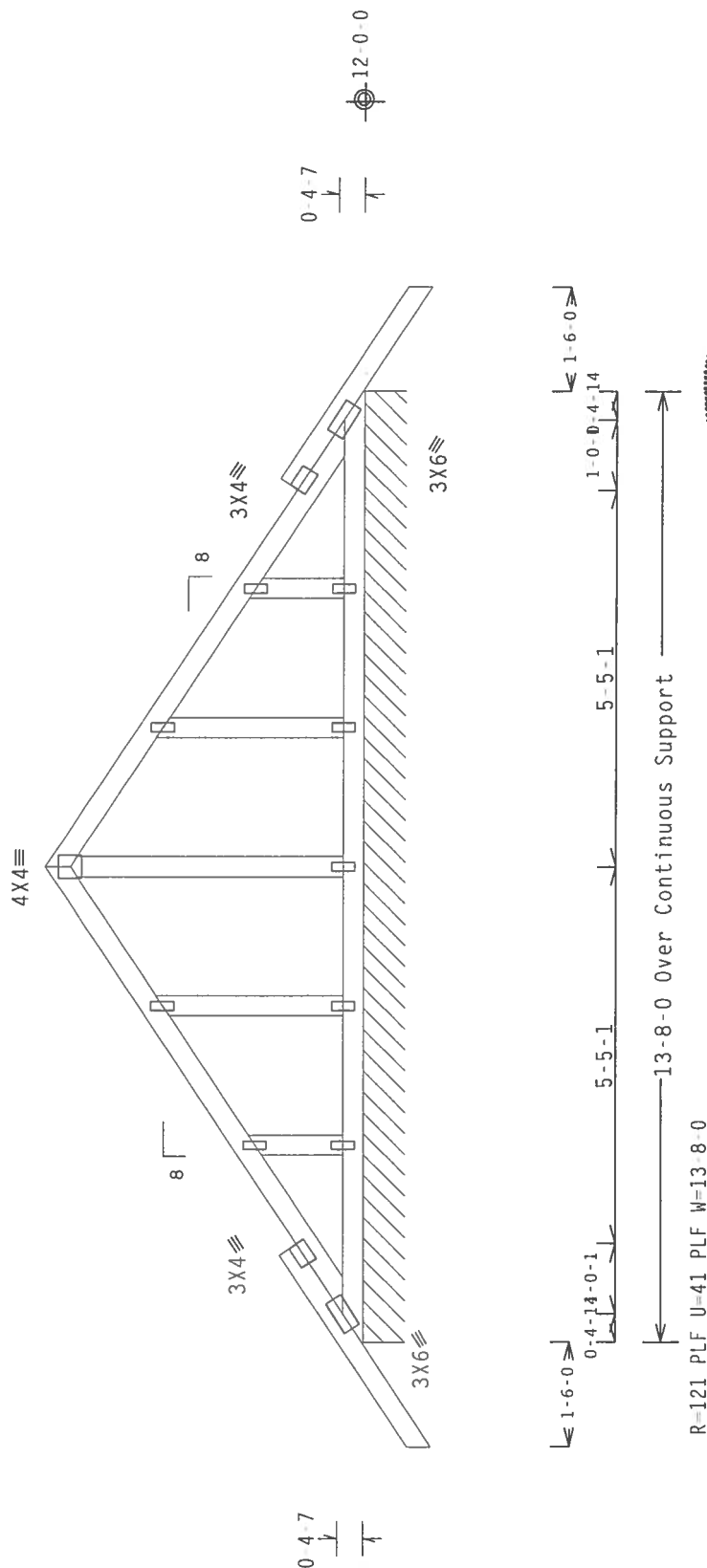
See DWGS A11015EC1103 & GBLLETIN1103 for more requirements.

SPECIAL LOADS

(LUMBER DUR.FAC.=1.25 / PLATE DUR.FAC.=1.25)

Deflection meets L/360 live and L/240 total load.

TC	From	82 PLF at 1.50	to	82 PLF at 15.17
BC	From	4 PLF at 1.50	to	4 PLF at 0.00
BC	From	20 PLF at 0.00	to	20 PLF at 13.67
BC	From	4 PLF at 13.67	to	4 PLF at 15.17



R=121 PLF U=41 PLF W=13.8-0

Note: All Plates Are W1.5X4 Except As Shown.

PLT TYP. Wave TPI

Design Crit: TPI-1995(STD)

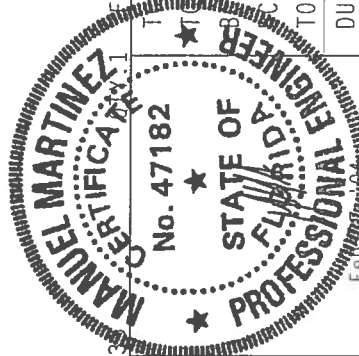
9.63

L1-141-1-1R1-

Scale = .375"/Ft.

WARNING: THUSSES REQUIRE CARE IN FABRICATION, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO BCSI 1.03 (BUILDING COMPONENT SAFETY INFORMATION), PUBLISHED BY THE TRUSS PLATE INSTITUTE, 907 O'NEILL DR., SUITE 200, MADISON, WI 53719, AND NCA TRUSS COUNCIL OF AMERICA, 6300 ENTERPRISE BL., MADISON, WI 53719, FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

	TOT. LL	20.0	PSF	REF R487 -- 5491
	★ TOT. DL	10.0	PSF	DATE 02/27/04
	TOT. BB	10.0	PSF	DRW HCUSR487 04058077
	TOT. CC	0.0	PSF	HC-ENG JB/MMA
	TOT. LD.	40.0	PSF	SEQN- 71105
	DUR. FAC.	1.25		FROM JP



ALPINE

Alpine Engineered Products, Inc.
1950 Marley Drive

Bearing blocks: Nail type: 12d common nails

BBRG	X-LOC	#BLOCKS	LENGTH/BLK	#NAILS/BLK	WALL PLATE
1	0.000'	1	14"	10	Match Truss
2	13.333'	1	12"	5	Match Truss

Bearing block to be same size and species as bottom chord.
Refer to drawing CHBRGBLK0503 for additional information.

(LUMBER DUR.FAC.=1.25 / PLATE DUR.FAC.=1.25)

60 PLF at 15.17	60 PLF at 1.50 to	60 PLF at 15.17
20 PLF at 13.67	20 PLF at 0.00 to	20 PLF at 13.67
1187 LB Conc. Load at 0.40	1187 LB Conc. Load at 0.40	
1183 LB Conc. Load at 2.40	1183 LB Conc. Load at 2.40	
1177 LB Conc. Load at 4.40	1177 LB Conc. Load at 4.40	
1173 LB Conc. Load at 6.40, 8.40	1173 LB Conc. Load at 6.40, 8.40	
1188 LB Conc. Load at 10.40	1188 LB Conc. Load at 10.40	
1190 LB Conc. Load at 12.40	1190 LB Conc. Load at 12.40	

Deflection meets L/360 live and L/240 total load.



13-8-0 Over 2 Supports

R-5046 U=1729 W=4"

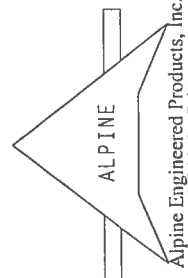
Design Crit: TPI-1995(STD)

Scale = .375"/Ft.

C LL	20.0 PSF	REF	R487--	5492
C DL	10.0 PSF	DATE	02/27/04	
C DL	10.0 PSF	DRW	HCUSR487	04058078
C LL	0.0 PSF	HC-ENG	JB/MMA	
TOT.LD.	40.0 PSF	SEQN-	71333	
DUR.FAC.	1.25	FROM	JP	



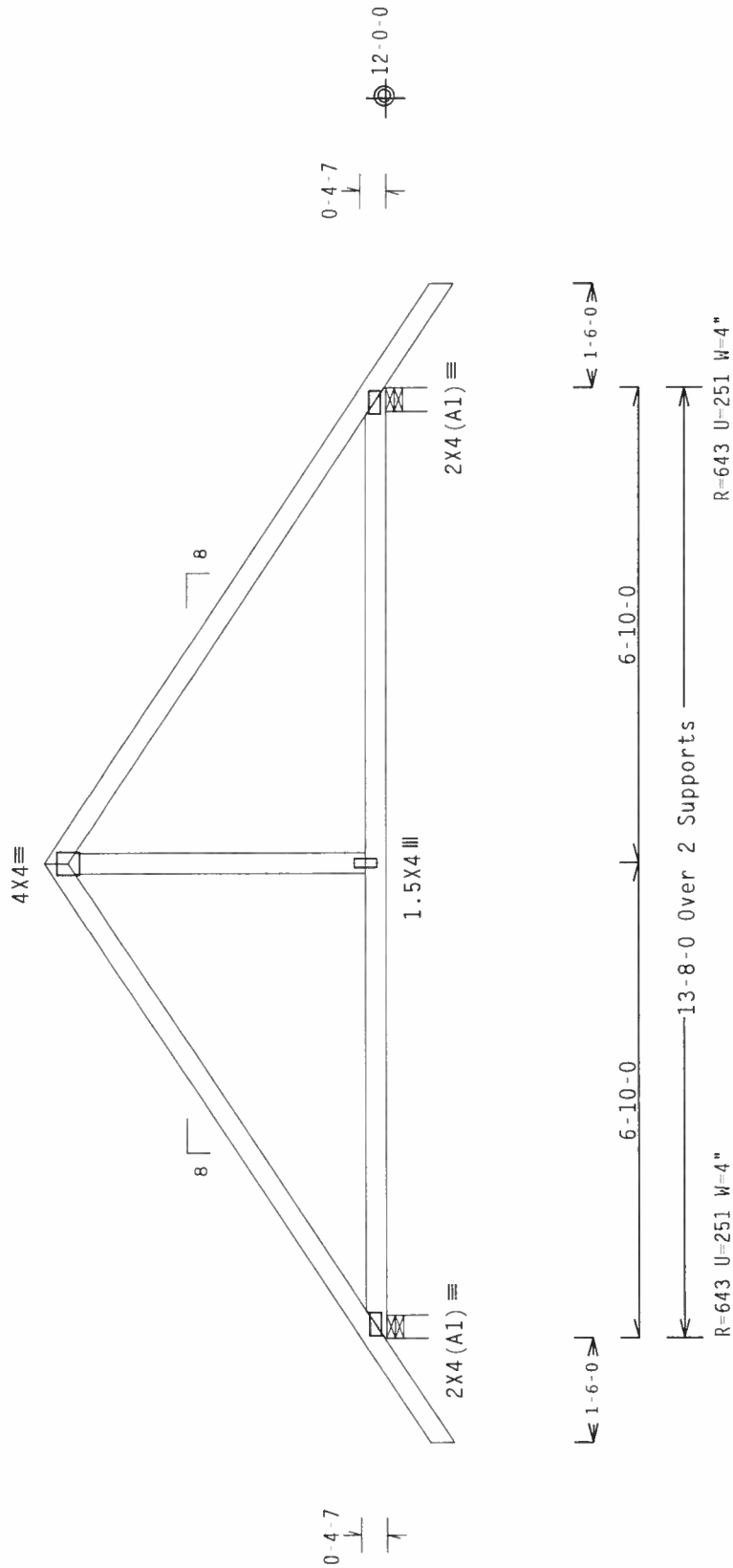
****WARNING**** THUSSES REQUIRE EXTREME CARE IN FABRICATING, HANDLING, INSTALLING AND BRACING.
RESEARCH IN THE FIELD OF BRACING COMPONENT SAFETY INFORMATION, PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583
 W. 10TH AVE., STE. 100, MADISON, WI 53703) AND WICA (WOOD BRUSS COUNCIL OF AMERICA, 6300 ENTERPRISE DR.,
 CHICAGO, IL 60631) FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED,
 TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED
 RIGID CEILING.

[illegible]

Top chord 2x4 SP #2 Dense
Bot chord 2x4 SP #2 Dense
Webs 2x4 SP #3

110 mph wind, 14.15 ft mean hgt, ASCE 7-98, CLOSED bldg, Located anywhere in roof, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

Deflection meets L/360 live and L/240 total load.



R=643 U=251 W=4"

R=643 U=251 W=4"

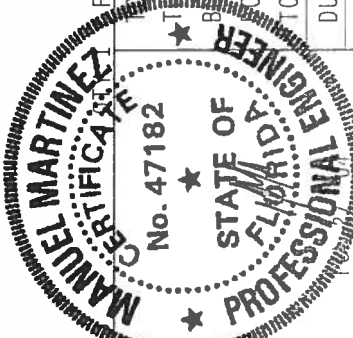
PLT TYP. Wave TPI

Design Crit: TPI-1995(STD)

19.63

Scale = .375"/Ft.

MARINAC TRUSSES REQUIRE EXTREME CARE IN THE FABRICATING, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO DCSP 1-100 BUILDING COMPONENT SAFETY INFORMATION, PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583 S. COFFIELD DR., SUITE 200, MADISON, WI 53719), AND NICA (NATIONAL TRUSS COUNCIL OF AMERICA, 6300 ENTERPRISE, IN. 46040, SUITE 100, MADISON, IN 47319) FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

[illegible]

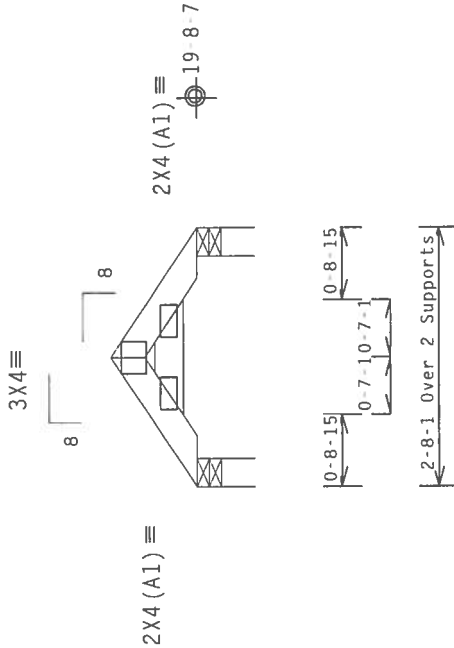
LL	20.0	PSF	REF	R487--	5493
DL	10.0	PSF	DATE	02/27/04	
DL	10.0	PSF	DRW	HCUSR487	04058079
LL	0.0	PSF	HC-ENG	JB/MMA	*
TOT.LD.	40.0	PSF	SEQN-	71115	
DUR.FAC.	1.25		FROM	JP	

Top chord 2x4 SP #2 Dense
Bot chord 2x4 SP #2 Dense

REFER TO DWG PIGBACKA1103 OR PIGBACKB1103 FOR PIGGYBACK DETAILS.

110 mph wind, 20.15 ft mean hgt, ASCE 7-98, CLOSED bldg, Located anywhere in roof, CAT II, EXP B, wind TC DL=5.0 psf, wind BC DL=5.0 psf.

Deflection meets L/240 live and L/180 total load. Creep increase factor for dead load is 1.00.



R-107 U=180 W-3.5"

R-107 U=180 W-3.5"

PLT TYP. Wave TPI

Design Crit: TPI-1995 (STD)

19.6

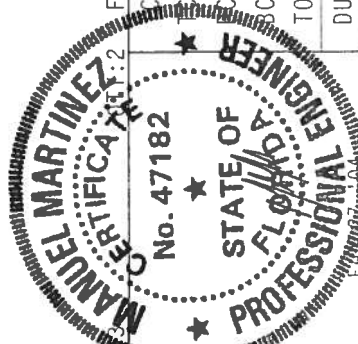
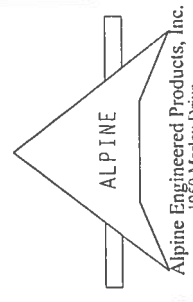
FL/-4/-/R/-

Scale = .5" / Ft.

REF	R487 - -	5494
DATE	02/27/04	
DRW	HCUSR487	04058080
HC-ENG	JB/MMA	
SEQN	70998	
FROM	JP	

****WARNING**** TRUSSES REQUIRE EXTREME CARE IN FABRICATION, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO BCSE 1.03 (BUILDING COMPONENT SAFETY INFORMATION), PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583 D'ONOFRIO DR., SUITE 200, MADISON, WI 53719) AND WCA (WOOD TRUSS COUNCIL OF AMERICA, 6300 ENTERPRISE LN, MADISON, WI 53719) FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

****IMPORTANT**** FURNISH A COPY OF THIS DESIGN TO THE INSTALLATION CONTRACTOR. ALPINE ENGINEERED PRODUCTS, INC. SHALL BE RESPONSIBLE FOR THE DESIGN OF THE TRUSS. ANY FAILURE TO BUILD THE TRUSS IN ACCORDANCE WITH THE DESIGN SHALL BE THE RESPONSIBILITY OF THE INSTALLER. THE DESIGN CONTRACTOR SHALL APPLY THE PROVISIONS OF AISC (AMERICAN INSTITUTE OF STEEL CONSTRUCTION) DESIGN CODES AND AISC (AMERICAN INSTITUTE OF STEEL CONSTRUCTION) DESIGN SPEC, BY AISC AND TPI. ALPINE CONNECTION PLATES ARE MADE OF 20/18/16GA (A-165/20) ASH 6063 GRADE 40/60 (A-165/20) GALV. STEEL. APPLY PLATES TO EACH FACE OF TRUSS AND, UNLESS OTHERWISE LOCATED OR THIS DESIGN, POSITION PER DRAWINGS 160A Z. ANY INSPECTION OF PLATES FOLLOWED BY (1) SHALL BE PER AMERICAN INSTITUTE OF STEEL CONSTRUCTION. A SEAL OR THIS DRAWING INDICATES ACCEPTANCE OF PROFESSIONAL ENGINEERING RESPONSIBILITY SOLELY FOR THE TRUSS COMPONENT IN THIS SHOP. THE SUITABILITY AND USE OF THIS COMPONENT FOR ANY BUILDING IS THE RESPONSIBILITY OF THE BUILDING OWNER.



THIS DETAIL IS TO BE USED WHEN CONTINUOUS LATERAL BRACING (CLB) IS SPECIFIED ON AN ALPINE TRUSS DESIGN BUT AN ALTERNATIVE WEB BRACING METHOD IS DESIRED.

THIS DETAIL IS ONLY APPLICABLE FOR CHANGING THE SPECIFIED CLB SHOWN ON SINGLE PLY SEALED DESIGNS TO T-BRACING OR SCAB BRACING.

ALTERNATIVE BRACING SPECIFIED IN CHART BELOW MAY BE CONSERVATIVE FOR MINIMUM ALTERNATIVE BRACING. RE-RUN DESIGN WITH APPROPRIATE BRACING.

WEB MEMBER SIZE	SPECIFIED CLB BRACING	T OR L-BRACE	ALTERNATIVE BRACING SCAB BRACE
2X3 OR 2X4	1 ROW	2X4	1-2X4
2X3 OR 2X4	2 ROWS	2X6	2-2X4
2X6	1 ROW	2X4	1-2X6
2X6	2 ROWS	2X6	2-2X4(*)
2X8	1 ROW	2X6	1-2X8
2X8	2 ROWS	2X6	2-2X6(**)

T-BRACE, L-BRACE AND SCAB BRACE TO BE SAME SPECIES AND GRADE OR BETTER THAN WEB MEMBER UNLESS SPECIFIED OTHERWISE ON ENGINEER'S SEALED DESIGN.

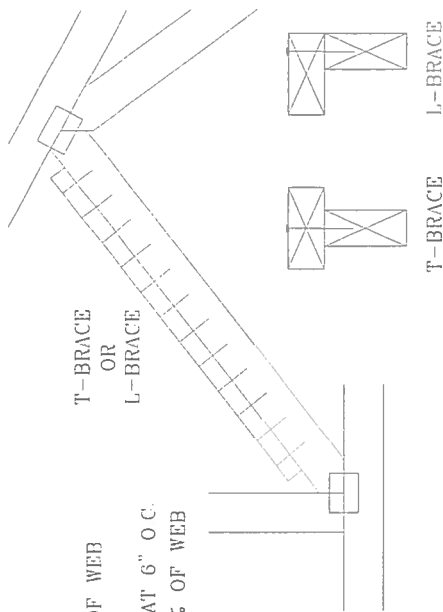
(*) CENTER SCAB ON WIDE FACE OF WEB. APPLY (1) SCAB TO EACH FACE OF WEB.



ALPINE ENGINEERED PRODUCTS, INC.
POMPAHO BEACH, FLORIDA

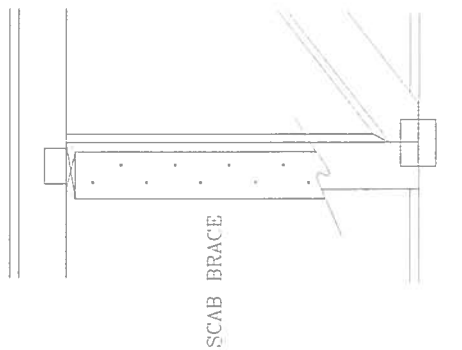


APPLY TO EITHER SIDE OF WEB
NARROW FACE
ATTACH WITH 16d NAILS AT 6" O.C.
BRACE IS A MINIMUM 80% OF WEB
MEMBER LENGTH



SCAB BRACING:

APPLY SCAB(S) TO WIDE FACE OF WEB
NO MORE THAN (1) SCAB PER FACE.
ATTACH WITH 10d OR 128"x3" GUN
NAILS AT 6" O.C BRACE IS A MINIMUM
80% OF WEB MEMBER LENGTH

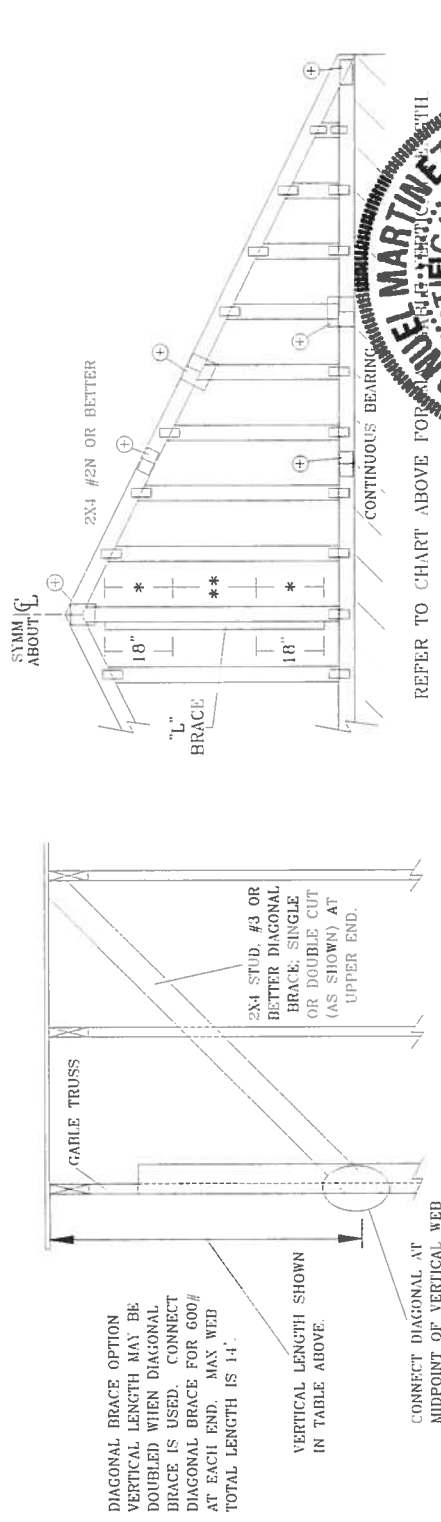


THIS DRAWING REPLACES DRAWING 579 610

REF	CLB SUBST
DATE	11/26/03
DRWG	BRC1BSUB1103
-ENG	MLH/KAR
PSF	
TOT. LD.	
DUR. FAC.	



2X4 GABLE VERTICAL SPACING		BRACE GRADE	NO BRACES		(1) 1X4 "L" BRACE *		(2) 2X4 "L" BRACE *		(1) 2X6 "L" BRACE **		(2) 2X6 "L" BRACE **	
					GROUP A	GROUP B	GROUP A	GROUP B	GROUP A	GROUP B	GROUP A	GROUP B
MAX GABLE VERTICAL LENGTH	12" O.C.	SPF	#1 / #2	3' 10"	6' 8"	6' 10"	7' 11"	8' 1"	9' 5"	9' 8"	12' 5"	12' 9"
		HF	#3	3' 9"	6' 0"	6' 0"	7' 11"	7' 11"	9' 5"	9' 5"	12' 4"	14' 0"
		STANDARD	STANDARD	3' 9"	6' 0"	6' 0"	7' 11"	7' 11"	9' 5"	9' 5"	12' 3"	14' 0"
		SP	#1	4' 3"	6' 8"	7' 2"	7' 11"	8' 6"	9' 5"	10' 2"	12' 5"	14' 0"
24" O.C.	SP	DFL	#2	4' 2"	6' 8"	7' 2"	7' 11"	8' 6"	9' 5"	10' 2"	12' 5"	14' 0"
		STANDARD	#3	4' 0"	6' 2"	6' 2"	7' 11"	8' 0"	9' 5"	9' 11"	12' 5"	14' 0"
		STANDARD	STANDARD	4' 0"	6' 1"	6' 1"	7' 11"	8' 0"	9' 5"	9' 11"	12' 5"	14' 0"
		SPF	#1 / #2	4' 5"	7' 8"	7' 10"	9' 1"	9' 4"	10' 10"	11' 1"	14' 0"	14' 0"
16" O.C.	HF	STANDARD	#3	4' 4"	7' 4"	7' 4"	9' 1"	9' 1"	10' 10"	10' 10"	14' 0"	14' 0"
		STANDARD	STANDARD	4' 4"	7' 4"	7' 4"	9' 1"	9' 1"	10' 10"	10' 10"	14' 0"	14' 0"
		SP	#1	4' 10"	7' 8"	8' 3"	9' 1"	9' 9"	10' 10"	11' 8"	14' 0"	14' 0"
		DFL	#2	4' 9"	7' 8"	8' 3"	9' 1"	9' 9"	10' 10"	11' 8"	14' 0"	14' 0"
12" O.C.	SPF	STANDARD	#3	4' 6"	7' 6"	7' 6"	9' 1"	9' 6"	10' 10"	11' 4"	14' 0"	14' 0"
		STANDARD	STANDARD	4' 5"	6' 5"	6' 5"	8' 6"	8' 6"	10' 10"	11' 1"	13' 3"	14' 0"
		HF	#1 / #2	4' 11"	8' 5"	8' 8"	10' 0"	10' 3"	11' 11"	12' 3"	14' 0"	14' 0"
		STANDARD	#3	4' 9"	8' 5"	8' 5"	10' 0"	10' 0"	11' 11"	11' 11"	14' 0"	14' 0"
12" O.C.	SP	STANDARD	#1	5' 4"	8' 5"	9' 1"	10' 0"	10' 9"	11' 11"	12' 10"	14' 0"	14' 0"
		STANDARD	#2	5' 3"	8' 5"	9' 1"	10' 0"	10' 9"	11' 11"	12' 10"	14' 0"	14' 0"
		DFL	#3	5' 0"	8' 5"	8' 5"	10' 0"	10' 6"	11' 11"	12' 6"	14' 0"	14' 0"
		STANDARD	STANDARD	4' 11"	7' 5"	7' 5"	9' 10"	9' 10"	11' 11"	12' 3"	14' 0"	14' 0"



DIAGONAL BRACE OPTION
VERTICAL LENGTH MAY BE
DOUBLED WHEN DIAGONAL
BRACE IS USED. CONNECT
DIAGONAL BRACE FOR 600#
AT EACH END. MAX WEB
TOTAL LENGTH IS 14'.

VERTICAL LENGTH SHOWN
IN TABLE ABOVE.

CONNECT DIAGONAL AT
MIDPOINT OF VERTICAL
WEB

2X4 STUD, #3 OR
BETTER DIAGONAL
BRACE, SINGLE
OR DOUBLE CUT
(AS SHOWN) AT
UPPER END.

2X4 #2N OR BETTER

"L" BRACE

CONTINUOUS BEARING

SYMM ABOUT C

ALPINE ENGINEERED PRODUCTS, INC.
POMPANO BEACH, FLORIDA

BRACING GROUP SPECIES AND GRADES			
GROUP A:		HEM-FIR	
SPRUCE-PINE-FIR	#1 / #2	STANDARD	STUD
DOUGLAS FIR-LARCH	#3	STANDARD	STUD
GROUP B:		DOUGLAS FIR-LARCH	
HEM-FIR	#1 & DTR	#1	#2
DOUGLAS FIR-LARCH	#1	#2	

GABLE TRUSS DETAIL NOTES:

LIVE LOAD DEFLECTION CRITERIA IS L/240.

PROVIDE UPLIFT CONNECTIONS FOR 80 PLF OVER
CONTINUOUS BEARING (5 PSF TC DEAD LOAD).

GABLE END SUPPORTS LOAD FROM 4' 0"

OUTLOOKERS WITH 2' 0" OVERHANG, OR 12"
PLYWOOD OVERHANG

ATTACH EACH "L" BRACE WITH 10d NAILS

* FOR (1) "L" BRACE SPACE NAILS AT 2' 0" C

** FOR (2) "L" BRACES SPACE NAILS AT 3' 0" C

IN 16" END ZONES AND 6" 0" C BETWEEN ZONES

"L" BRACING MUST BE A MINIMUM OF 80% OF WEB
MEMBER LENGTH

GABLE VERTICAL PLATE SIZES			
VERTICAL LENGTH	NO SPLICE	1X4 OR 2X3	
LESS THAN 4' 0"			
GREATER THAN 4' 0" BUT	2X4		
LESS THAN 11' 6"			
GREATER THAN 11' 6"	2-5X4		

+ REFER TO COMMON TRUSS DESIGN FOR
PEAK, SPLICE, AND HEEL PLATES



REF	ASCE7-98 GAB1015
DATE	11/26/03
DRWG	A1015EC1103
ENG	

MAN TOT LD 60 P.F

GABLE DETAIL FOR LET-IN VERTICALS

GABLE VERTICAL PLATE SIZES			
VERTICAL LENGTH BETWEEN CHORDS	PLATE SIZE	IF PLATES OVERLAP*	
LESS THAN 4' 0"	1X4 OR 2X3	2X8	
GREATER THAN 4' 0" BUT LESS THAN 11' 6"	2X4	2X8	
GREATER THAN 11' 6"	2.5X4	2.5X8	

⊕ REFER TO ENGINEERED TRUSS DESIGN FOR PEAK, SPLICE, WEB AND HEEL PLATES

* IF GABLE VERTICAL PLATES OVERLAP, USE A SINGLE PLATE TO SPAN THE WEB.

EXAMPLE: 2X4 2X8 2X4

SYM. C' ABOUT



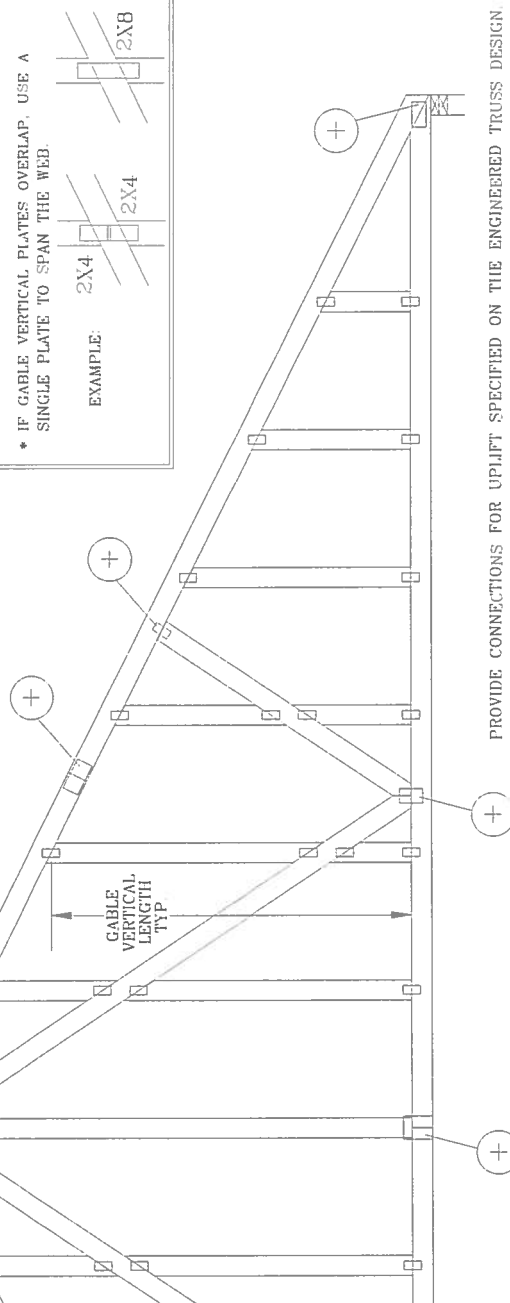
TO CONVERT FROM "L" TO "T" REINFORCING MEMBERS, MULTIPLY "T" FACTOR BY LENGTH (BASED ON GABLE VERTICAL SPECIES, GRADE AND SPACING) FOR (1) 2X4 "L" BRACE, GROUP A, OBTAINED FROM THE APPROPRIATE ALPINE GABLE DETAIL FOR ASCE OR SBCCI WIND LOAD

MAXIMUM ALLOWABLE "T" REINFORCED GABLE VERTICAL LENGTH IS 14' FROM TOP TO BOTTOM CHORD

WEB LENGTH INCREASE W/ "T" BRACE

WIND SPEED AND MRH	"T" REINF. MBR. SIZE	SBCCI	ASCE
110 MPH	2x4	10 %	10 %
15 FT	2x6	40 %	50 %
110 MPH	2x4	10 %	10 %
30 FT	2x6	50 %	50 %
100 MPH	2x4	10 %	10 %
15 FT	2x6	30 %	50 %
100 MPH	2x4	10 %	10 %
30 FT	2x6	40 %	40 %
90 MPH	2x4	20 %	10 %
15 FT	2x6	20 %	40 %
90 MPH	2x4	10 %	10 %
30 FT	2x6	30 %	50 %
80 MPH	2x4	10 %	20 %
15 FT	2x6	10 %	30 %
80 MPH	2x4	20 %	10 %
30 FT	2x6	20 %	40 %
70 MPH	2x4	0 %	20 %
15 FT	2x6	0 %	20 %
70 MPH	2x4	10 %	20 %
30 FT	2x6	10 %	30 %

EXAMPLE:
ASCE WIND SPEED = 100 MPH
MEAN ROOF HEIGHT = 30 FT
GABLE VERTICAL = 24" O.C. SP #3
"T" REINFORCING MEMBER SIZE = 2X4
"T" BRACE INCREASE (FROM ABOVE) = 10% = 1.10
(1) 2X4 "L" BRACE LENGTH = 6' 7"
MAXIMUM "T" REINFORCED GABLE VERTICAL LENGTH
1.10 x 6' 7" = 7' 3"



PROVIDE CONNECTIONS FOR UPLIFT SPECIFIED ON THE ENGINEERED TRUSS DESIGN

ATTACH EACH "T" REINFORCING MEMBER WITH HAND DRIVEN NAILS

10d COMMON TOENAILS AT 4" O.C. PLUS (4) 10d COMMON TOENAILS IN TOP AND BOTTOM CHORD

GUN DRIVEN NAILS - 0.131" X 3"

TOENAILS AT 4" O.C. PLUS (4) TOENAILS IN TOP AND BOTTOM CHORD.

THIS DETAIL TO BE USED WITH THE APPROPRIATE ALPINE GABLE DETAIL FOR ASCE OR SBCCI WIND LOAD

ASCE 7-93 GABLE DETAIL DRAWINGS

A11015EN1103, A10015EN1103, A09015EN1103, A08015EN1103, A07015EN1103

A11030EN1103, A10030EN1103, A09030EN1103, A08030EN1103, A07030EN1103

ASCE 7-98 GABLE DETAIL DRAWINGS

A13015EC1103, A12015EC1103, A11015EC1103, A10015EC1103, A08015EC1103

A13030EC1103, A12030EC1103, A11030EC1103, A10030EC1103, A08030EC1103

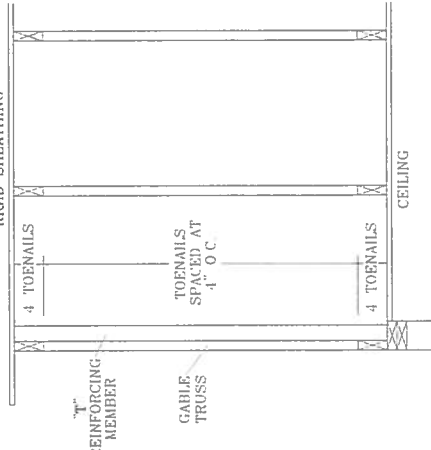
SBCCI GABLE DETAIL DRAWINGS

S11015EN1103, S10015EN1103, S09015EN1103, S08015EN1103, S07015EN1103

S11030EN1103, S10030EN1103, S09030EN1103, S08030EN1103, S07030EN1103

SEE APPROPRIATE ALPINE GABLE DETAIL (ASCE OR SBCCI WIND LOAD) FOR MAXIMUM UNREINFORCED GABLE VERTICAL LENGTH

RIGID SHEATHING



TOENAILS SPACED AT 4" O.C.

GABLE TRUSS

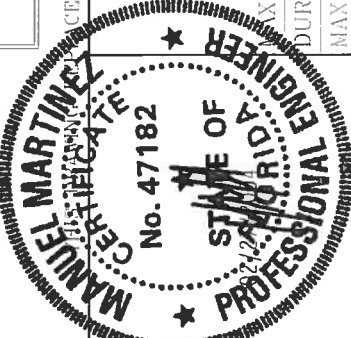
CEILING

• VARIATIONS: TRUSSES REQUIRE EXTREME CARE IN FABRICATING, HANDLING, SHIPPING, INSTALLING AND BRACING. REFER TO BCST 1-03 (BUILDING COMPONENT SAFETY INFORMATION), PUBLISHED BY TPI (TRUSS PLATE INSTITUTE, 583 BROADFORD DR., SUITE 200, HADSDON, VT 05745) AND VELA (VEDO TRUSS COMPANY, 6300 ENTERPRISE LN, HADSDON, VT 05745), FOR SAFETY PRACTICES PRIOR TO PERFORMING THESE FUNCTIONS. UNLESS OTHERWISE INDICATED, TOP CHORD SHALL HAVE PROPERLY ATTACHED STRUCTURAL PANELS AND BOTTOM CHORD SHALL HAVE A PROPERLY ATTACHED RIGID CEILING.

• IMPORTANT: FURNISH COPY OF THIS DESIGN TO INSTALLATION CONTRACTOR. ALPINE ENGINEERED PRODUCTS, INC. SHALL NOT BE RESPONSIBLE FOR ANY DEVIATION FROM THIS DESIGN. ANY FAILURE TO BUILD THE TRUSS IN CONFORMANCE WITH TPI, OR FABRICATING, HANDLING, SHIPPING, INSTALLING & BRACING OF TRUSSES. DESIGN CONTRACTORS WITH APPLICABLE PROVISIONS OF 105 (NATIONAL DESIGN SPEC B), AISC (AISC) AND TPI ALPINE CONNECTION PLATES ARE MADE OF 2018/1866 (A11015) WITH A572 (A572) 40/50 (A572) GALV. STEEL. AFFIX PLATES TO EACH FACE OF TRUSS AND TRUSS DIAPHRAGMS LOCATED ON THIS DESIGN. FURNISH PER DRAWINGS 100A-2. ANY INSPECTION OF PLATE FOLLOWED BY TPI SHALL BE PER AMERICAN INSTITUTE OF STEEL CONSTRUCTION, INC. (AISC) 1-2002 SEC. 3. A STEEL JOINT INSPECTION SHALL BE PERFORMED BY TPI. THE BUILDING IS THE RESPONSIBILITY OF THE BUILDING CONTRACTOR. REFER AMERICAN INSTITUTE OF STEEL CONSTRUCTION, INC. (AISC) 1-2002 SEC. 3.

ALPINE

ALPINE ENGINEERED PRODUCTS, INC.
POMPANO BEACH, FLORIDA



DRAWINGS GAB98117 876.719 & HC26294035

REF	LET-IN VERT
DATE	01/16/04
DRWG	GAB98117
-ENG	DLJ/KAR

MAX SPACING 24.0"

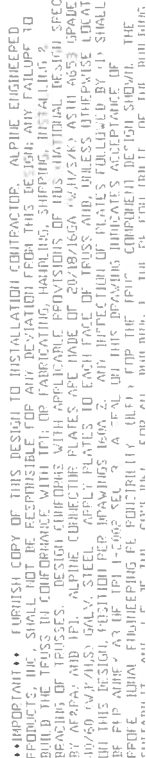
MAXIMUM NUMBER OF NAIL LINES PARALLEL TO GRAIN*

BEARING BLOCK TO BE SAME SIZE AND SPECIES AS BOTTOM CHORD. BLOCKS MAY BE ANY GRADE WITHIN THE SPECIES, PROVIDED THE COMPRESSION PERPENDICULAR TO GRAIN VALUE (Fc-perp) IS AT LEAST THAT OF THE CHORD.



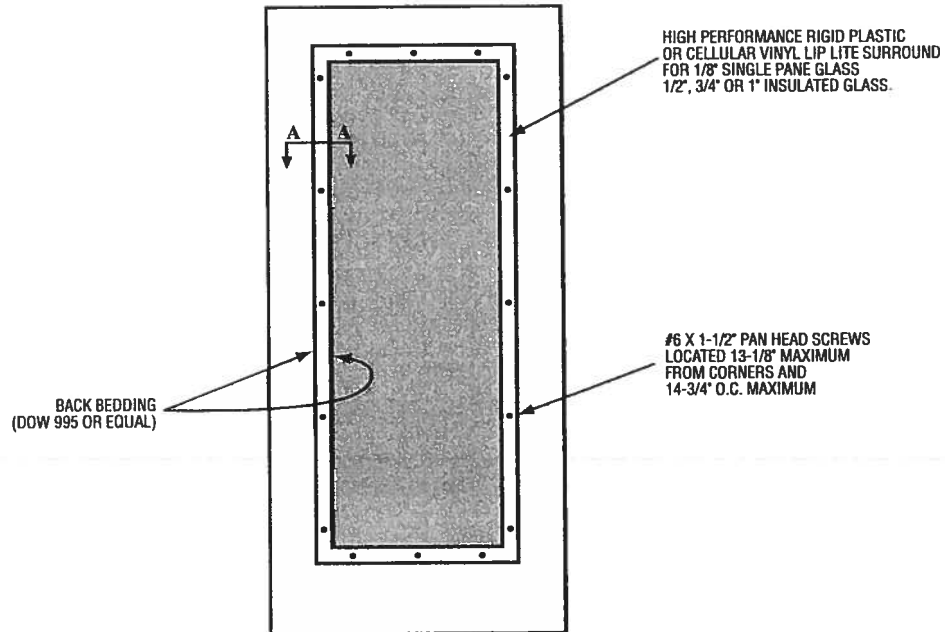
CONFIDENTIAL DRAWING REPLACES DRAWING B139 AND CNBRGBLK0699

REF	BEARING BLOCK
DATE	11/26/03
DRWG	CNBERGK1103
-ENG	SJP/KAR

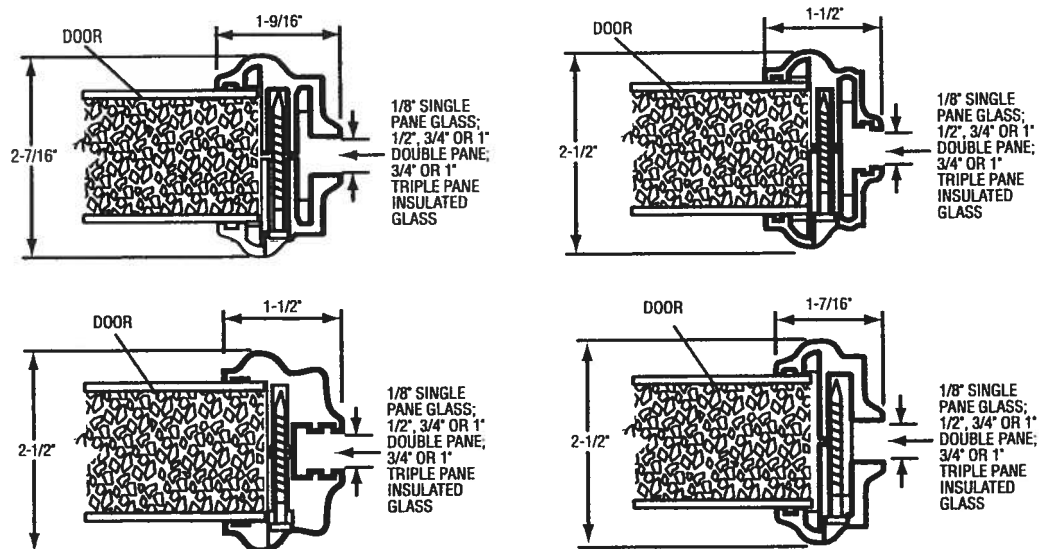


MAD-WL-MA0041-02

GLASS INSERT IN DOOR OR SIDELITE PANEL



SECTION A-A TYPICAL RIGID PLASTIC LIP LITE SURROUND



*Glass inserts to be sub-listed by Intertek Testing Services/ETL Semko or approved validation service.



Test Data Review Certificate #3026447A; #3026447B; #3026447C and COP/Test Report Validation Matrix #3026447A-001, 002, 003; #3026447B-001, 002, 003; #3026447C-001, 002, 003 provides additional information - available from the ITS/WH website (www.ettsemko.com), the Masonite website (www.masonite.com) or the Masonite technical center.

1

June 17, 2002
Our continuing program of product improvement makes specifications, design and product detail subject to change without notice.

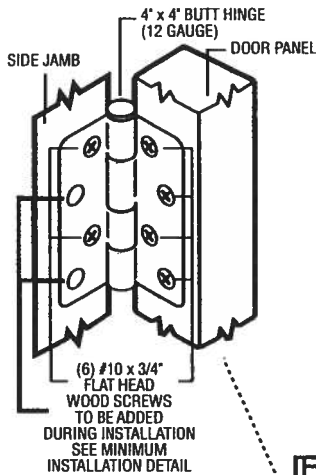


Exclusively from

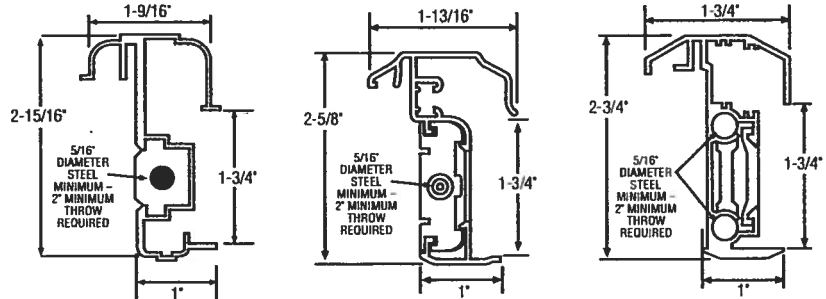
Masonite
Masonite International Corporation

OUTSWING UNITS WITH DOUBLE DOOR

TYPICAL HINGE ATTACHMENT

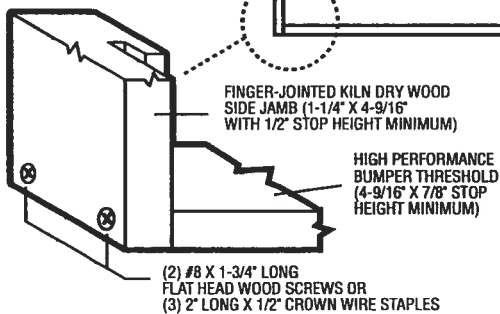


TYPICAL ASTRAGAL PROFILES

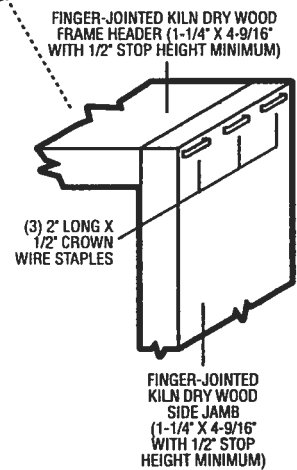


ALUMINUM EXTRUDED ASTRAGAL (0.06\"/>

TYPICAL THRESHOLD & SIDE JAMB ATTACHMENT



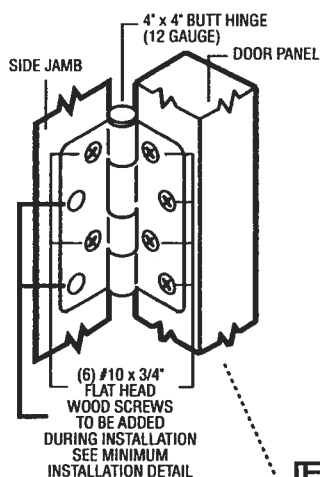
TYPICAL HEADER & SIDE JAMB ATTACHMENT



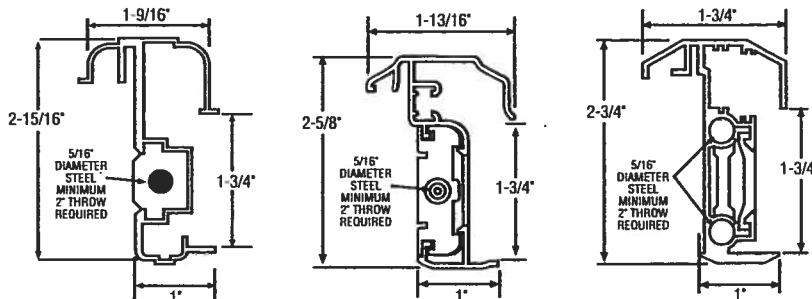
Test Data Review Certificate
#3026447A; #3026447B;
#3026447C and COP/Test Report
Validation Matrix #3026447A-001,
002, 003; #3026447B-001, 002,
003; #3026447C-001, 002, 003
provides additional information -
available from the ITS/WH website
(www.etssemko.com), the Masonite
website (www.masonite.com) or
the Masonite technical center.

INSWING UNIT WITH DOUBLE DOOR

TYPICAL HINGE ATTACHMENT



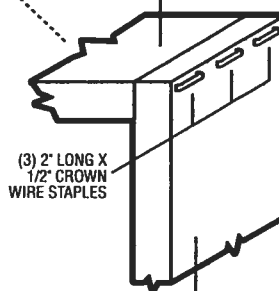
TYPICAL ASTRAGAL PROFILES



ALUMINUM EXTRUDED ASTRAGAL (0.06\"/>

TYPICAL HEADER & SIDE JAMB ATTACHMENT

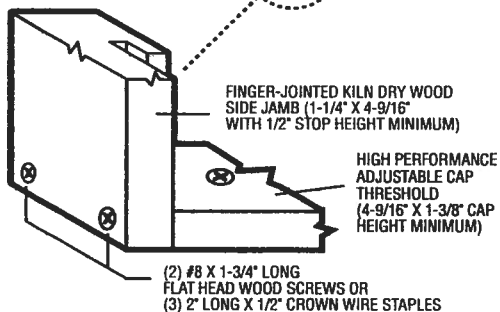
FINGER-JOINTED KILN DRY WOOD FRAME HEADER (1-1/4\"/>



FINGER-JOINTED KILN DRY WOOD SIDE JAMB (1-1/4\"/>

(3) FOR 7'0\"/>

TYPICAL THRESHOLD & SIDE JAMB ATTACHMENT



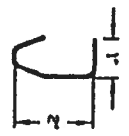
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#3026447A; #3026447B;
#3026447C and COP/Test Report
Validation Matrix #3026447A-001,
002, 003; #3026447B-001, 002,
003; #3026447C-001, 002, 003
provides additional information -
available from the ITS/WH website
(www.etsemko.com), the Masonite
website (www.masonite.com) or
the Masonite technical center.

LISTED

SBC
PST & ESI

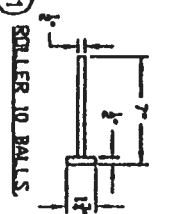
REPORT No. 2202

REV.	DATE	BY	DESCRIPTION
A	11-27-00	DR	REV FOR R4
B	12-1-00	DR	REV FOR R5



TRACK
16 GA GSS MIN

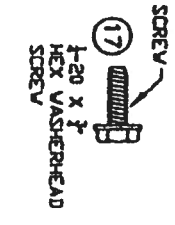
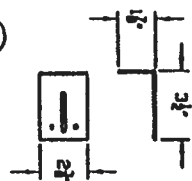
12 SIDE LOCK



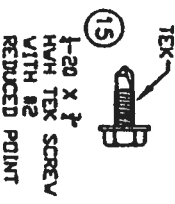
11 ROLLER 10 BALLS

5-3"x20 GA 80 KSI YIELD
STROUT APPLIED WITH
2 TEX SCREWS PER HINGE
OR STILE LOCATION
1/4 PER STROUT, MINIMUM

4 1/2 JAMB BRACKET

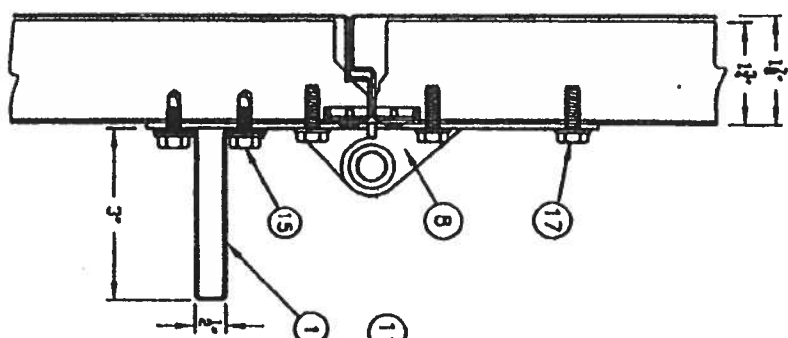


17 1-20 x 7/8
HEX WASHERHEAD
SCOREV

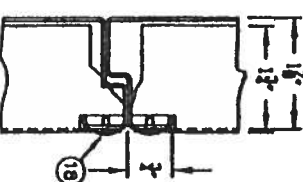


15 1-20 x 7/8
HWH TEX SCREW
WITH #2
REDUCED POINT

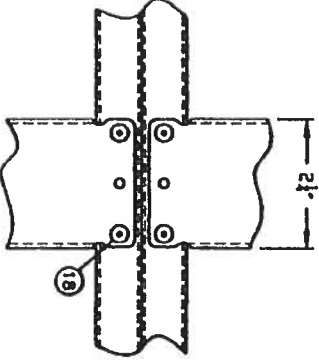
SEC A-A



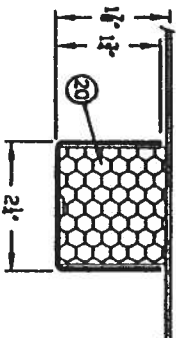
SEC D-D
PAN ATTACHMENT
TO STILE
(AS TESTED)



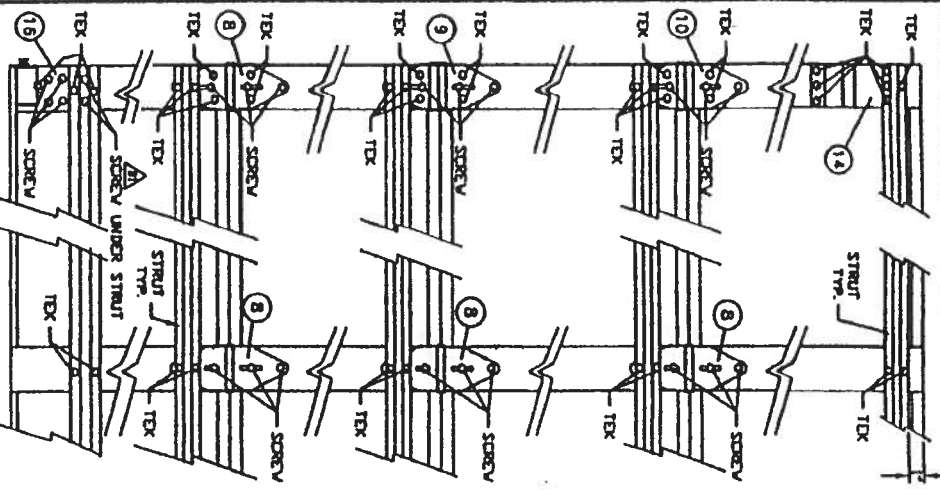
PAN ATTACHMENT
TO STILE



SEC G-G
CENTER STILE
20 GA GALVANIZED



FASTENER ARRANGEMENT

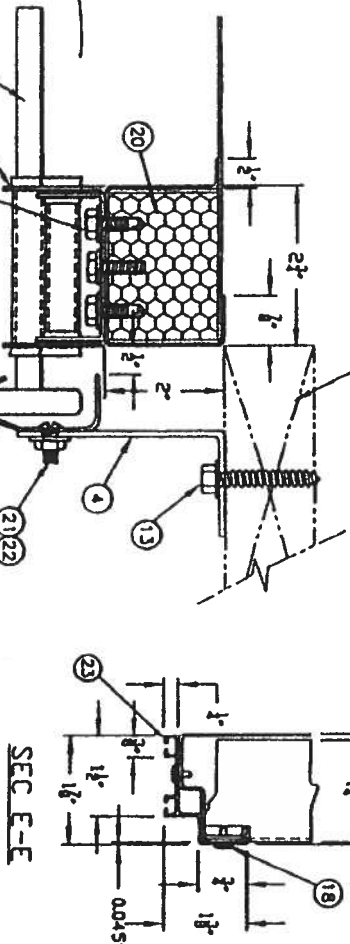


NORTH CAROLINA
PROFESSIONAL
SEAL
PE No. 024280

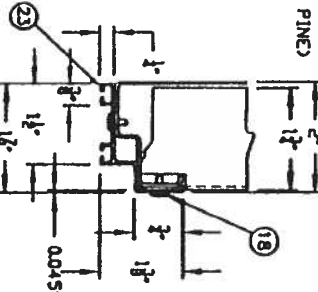


The seal on this drawing only certifies that the product(s) illustrated and described herein represent the configuration(s), dimensions and installation(s) of the door as tested.

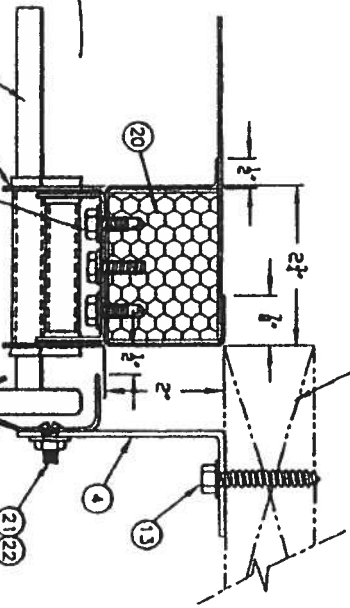
2x6 PRESSURE TREATED LUMBER
GRADE #2 OR BETTER SOUTHERN PINE



SEC E-E



SEC F-F
END STILE
20 GA PAINTED STEEL



ITEM	PART NO.	DESCRIPTION
1	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
2	4044	1/2" x 20" SERIALIZED FLANGE NUT
3	4044	1/2" x 20" SERIALIZED FLANGE NUT
4	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
5	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
6	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
7	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
8	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
9	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
10	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
11	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
12	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
13	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
14	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
15	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
16	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
17	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
18	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
19	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
20	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
21	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
22	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
23	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
24	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
25	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
26	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
27	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
28	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
29	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
30	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
31	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
32	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
33	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
34	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
35	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
36	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
37	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
38	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
39	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
40	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
41	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
42	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
43	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
44	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
45	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
46	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
47	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
48	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
49	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
50	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
51	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
52	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
53	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
54	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
55	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
56	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
57	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
58	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
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60	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
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77	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
78	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
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94	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
95	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
96	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
97	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
98	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
99	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW
100	4385	1/2" x 20" x 5/8" RIBBED NUT SCREW

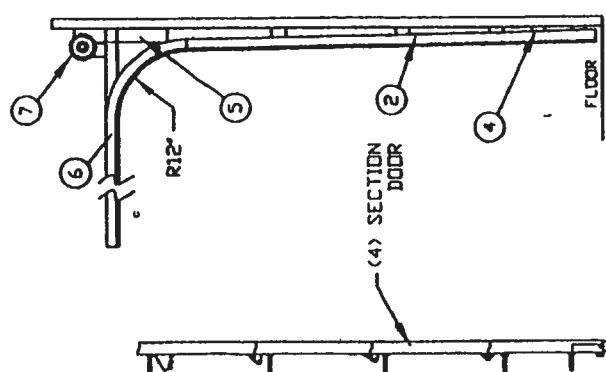


GENERAL AMERICAN DOOR COMPANY
5050 BASELINE ROAD
MONTGOMERY, IL 60538

REVISION	DATE	BY	DESCRIPTION
1	11-27-00	DR	REV FOR R4
2	12-1-00	DR	REV FOR R5

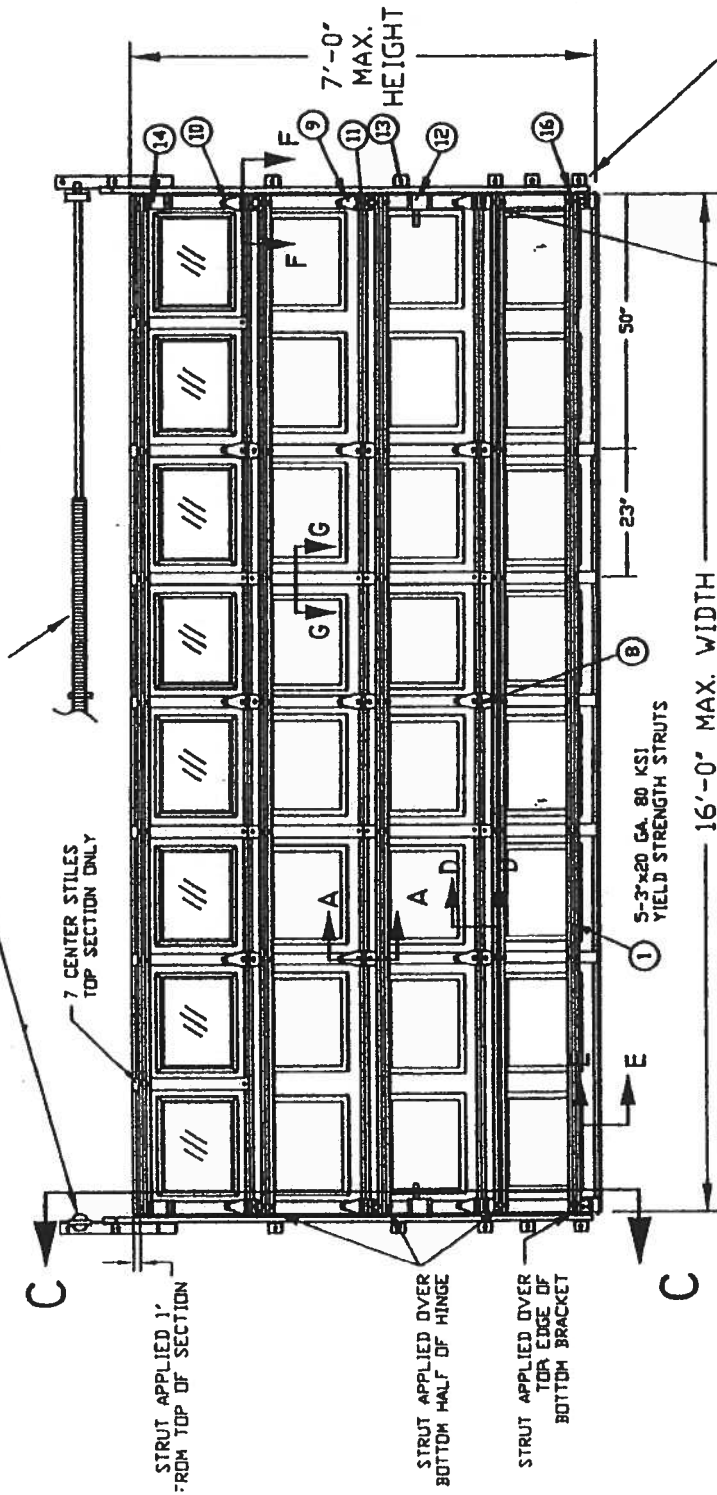
- NOTES:
- TESTED TO POSITIVE AND NEGATIVE 20 PSF DESIGN AND POSITIVE AND NEGATIVE 30 PSF TEST PRESSURES PER ASTM E-330
 - MAXIMUM SECTION HEIGHT = 21'
 - SECTION HEIGHTS OF 21'00" AND 19'50" ARE AVAILABLE AND MAY BE USED IN ANY COMBINATION TO ACHIEVE VARIOUS DOOR HEIGHTS.
 - WINDOWS MAY BE INSTALLED IN THE TOP SECTION. (AS TESTED WITH 1/8" ISB GLASS OR EQUIVALENT) OR IN THE SECTION IMMEDIATELY BELOW THE TOP SECTION.
 - MINIMUM LENGTH OF ROLLER STEM IS 51" (7' AS TESTED)
 - THE STRUT PLACEMENT ON DOOR MUST BE CONSISTENT WITH THE DOOR SHOWN.
 - STRUTS SECURED AT ALL LOCATIONS WITH TEK SCREWS.
 - QUANTITY OF SIDE LOCKS CAN BE 0, 1, OR 2 AS TESTED.
 - DROP IN TYPE OF INSULATION IS OPTIONAL.

NOT PART OF WIND LOAD SYSTEM
EXTENSION SPRING COUNTERBALANCE
TORSION SPRING COUNTERBALANCE



SEC C-C
VERTICAL
TRACK, (16 GA.)

12 GA. JAMB BRACKETS, MAXIMUM SPACING = 19-1/2" WITH LOWEST BRACKET APPROX. 3" FROM FLOOR, 2ND BRACKET NEAR THE HORIZONTAL G OF THE BOTTOM SECTION, AND 3RD BRACKET NEAR THE TOP OF THE BOTTOM SECTION



ALL ROLLER CARRIERS
AND HINGES ARE 14 GA.

INSIDE ELEVATION

DESIGN LOAD +20.0 PSF & -20.0 PSF
TEST LOAD +30.0 PSF & -30.0 PSF

TEST REPORTS ON FILE VIDEO 10/19/00 (00293)



The seal on this drawing only certifies that the product(s) illustrated and described herein represent the configuration(s), dimensions and installation(s) of the door as tested.

GADCO DOORS GENERAL AMERICAN DOOR COMPANY 5050 BASELINE ROAD MONTGOMERY, IL 60538			
SCALE: 1/8" = 1'-0"	DATE: 10-20-00	APPROVED BY: [Signature]	REVIEWED: (A) 11-10-00
DESCRIPTION:	16' X 7' MAX. RAISED PANEL STEEL DOOR	-WINDLOAD ±20 PSF	
PART NUMBER:	PAGE 1 OF 2	DRAWING NUMBER: V13220-1	
MAXIMUM DOOR WIDTH	16'	MAXIMUM DOOR HEIGHT	7'
TYPICAL CTR. STILE SPACING	23"	STRUTS 80 KSI	5
VERTICAL TRACK	2 IN.	QTY.	5

SERIES 7400, EXTERIOR STEEL = .017 MIN (AS TESTED)
 SERIES 7825, EXTERIOR STEEL = .019" MIN
 SERIES 7524, EXTERIOR STEEL = .024" MIN (TESTED WITH WINDOWS)