

**FOR SALES,
PRICING, AND DELIVERY
INFORMATION CONTACT:**

**11801 Industry Drive
Jacksonville, FL 32218
(904) 757-4200
(800) 874-0335**

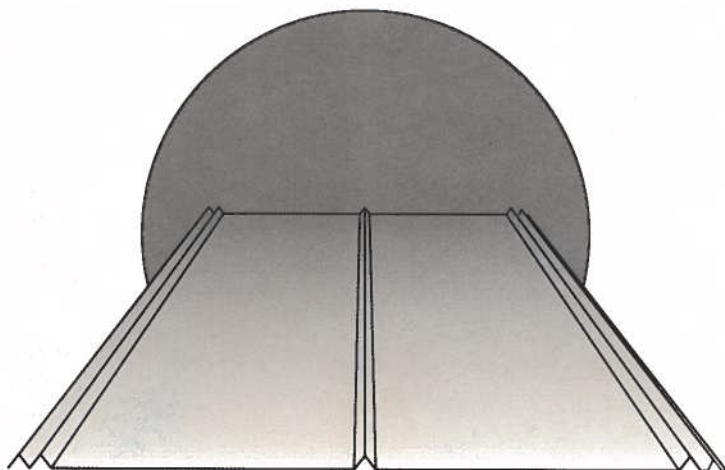
**Technical Support (800) 690-7235
Fax (904) 751-5187**

Manufacturing Facilities:

S.E. Metals	Jacksonville, FL Lakeland, FL Miami, FL Nashville, TN
Dot Metals	San Antonio, TX
WeatherGuard	Denver, CO



**5V-CRIMP PANEL
INSTALLATION GUIDE**



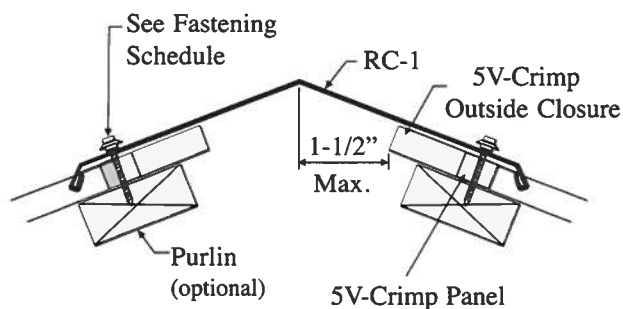
Custom cut to the inch
Wide variety of colors for both panels and flashings
Complete line of accessories to compliment a building
Technical support staff ready to assist you in any way

800-690-7235

• Single Source Service •

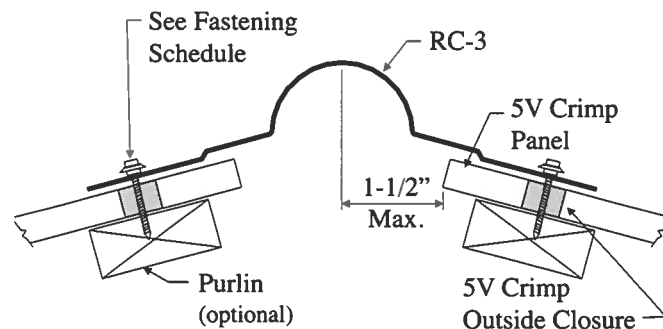
RC-1

10'-0" Lengths



RC-3

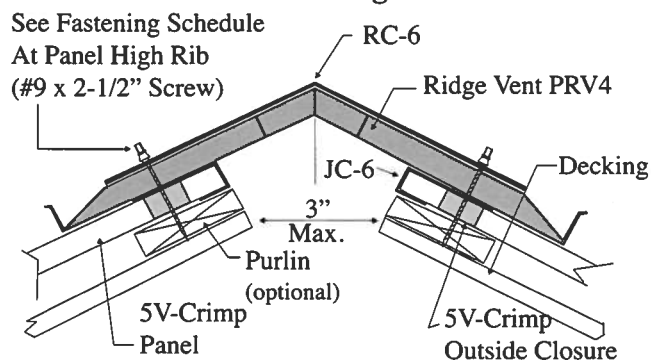
10'-0" Lengths



VENTED RIDGE SYSTEMS

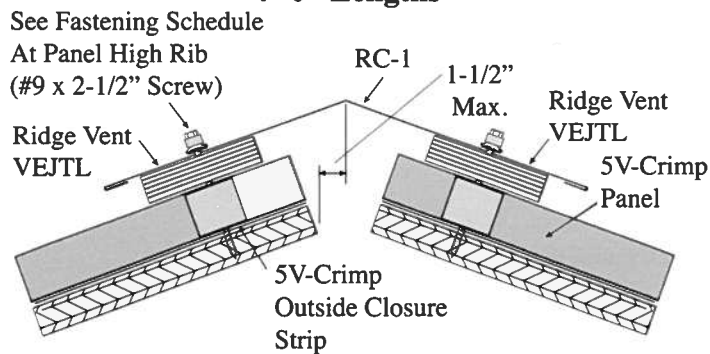
PRV-4 DETAIL

4'-0" Lengths

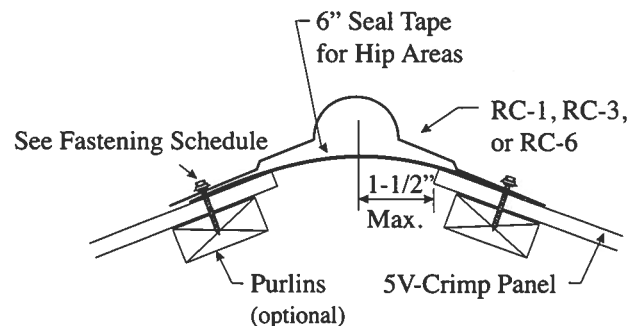


VEJTL DETAIL

4'-0" Lengths

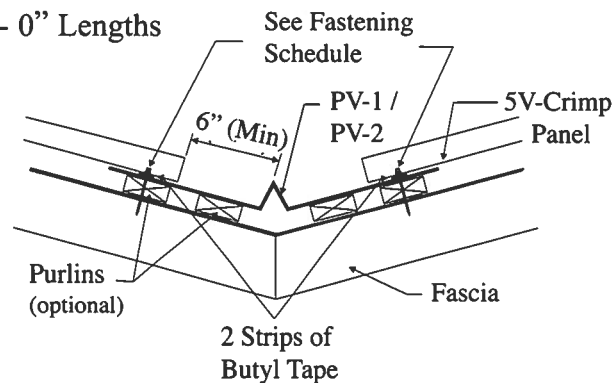


***For hip application opening can be max. 3". Delete the use of universal closure and apply 6" wide sealant tape beneath Ridge cap.**



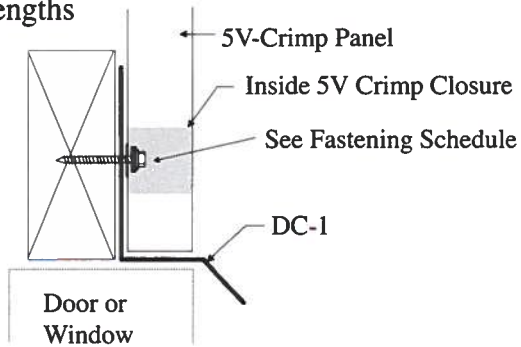
PV-1/PV-2

10'-0" Lengths



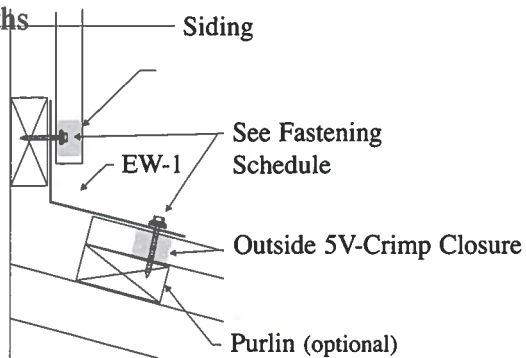
DC-1

10' - 0" Lengths



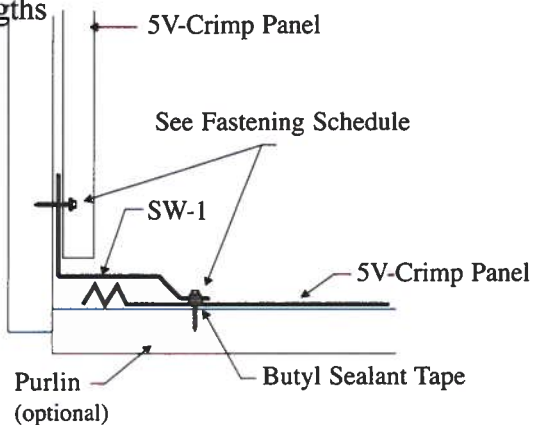
EW-1

10' - 0" Lengths

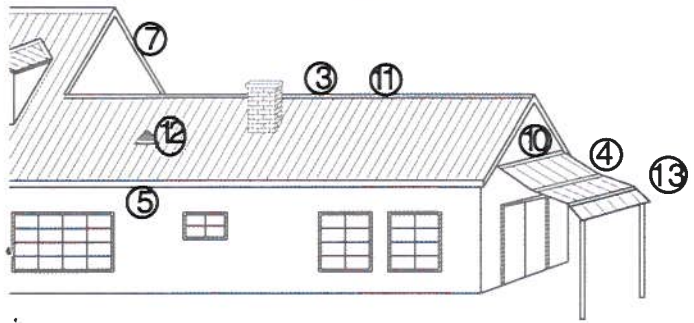


SW-1

10' - 0" Lengths



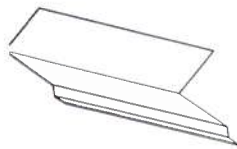
ACCESSORIES



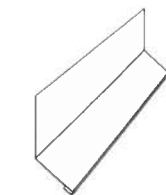
Outside Closure



Universal Closure



⑨ Sidewall (SW-1)

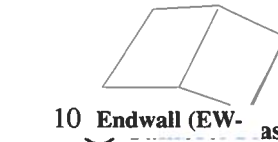


⑩ Endwall (EW-1)



⑩ Endwall (EW-1)

⑪ J-Channel (JC-1)



⑩ Endwall (EW-1) flashing



Butyl Tape



Sealant Tape



⑫ Pipeboot



Touch-up Paint



#12x1"x5/16"
Hex Head Tek
Screw

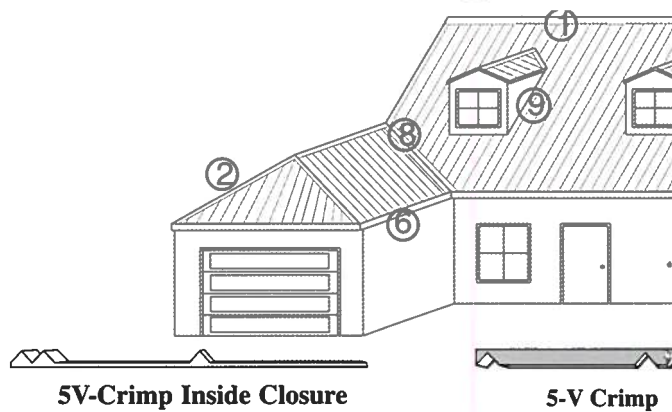


#9x1-1/2"x1/4"
Hex Head
Screw

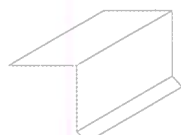


#9x2-1/2"x1/4"
Hex Head
Screw

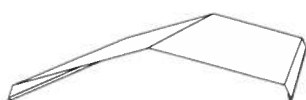
5V-CRIMP PANEL



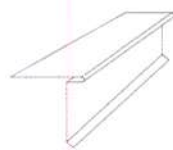
① Ridge/Peak (RC-3)



⑤ Eave Flashing (EF-3)



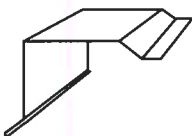
② Ridge/Hip (RC-1)



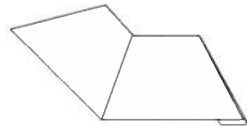
⑥ Eave Drip (ED-1)



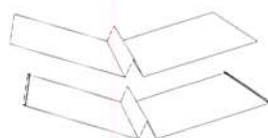
③ Vented Ridge (RC-6) & (PRV4 / VEJTL)



⑦ Gable /Rake (GR-4)



④ Transition Flashing (TF-1)



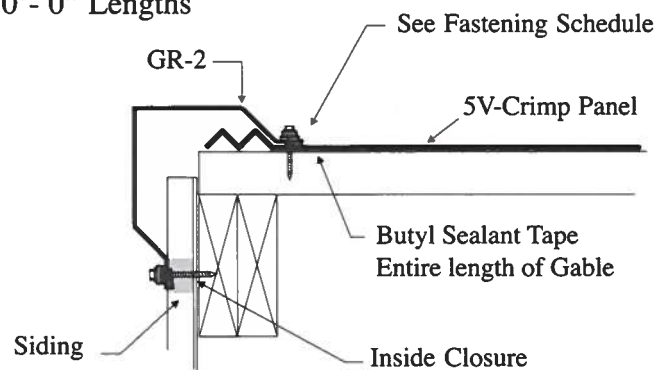
⑧ Preformed Valley (PV-1 & PV-2)

The diagram above represents the most popular

10 GIBRALTAR INDUSTRIES

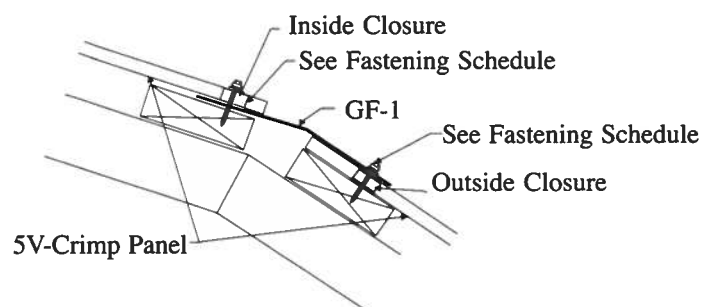
GR-2

10' - 0" Lengths



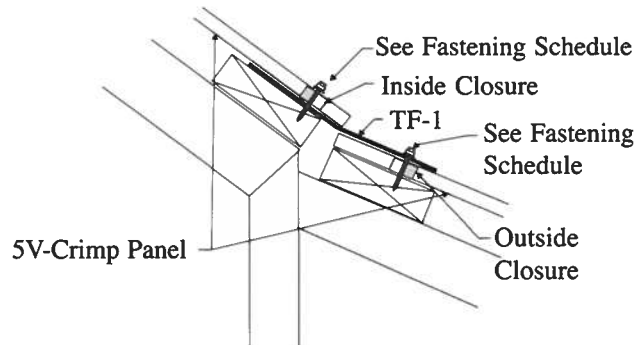
GF-1

10' - 0" Lengths



TF-1

10' - 0" Lengths



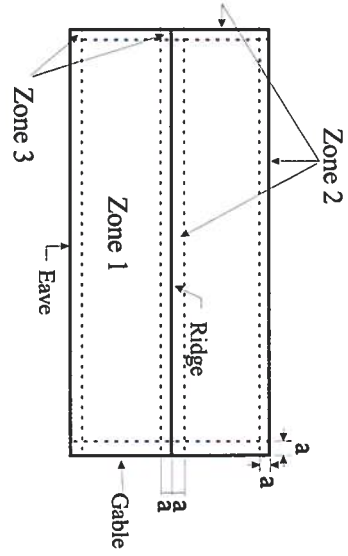
(800) 690-7235

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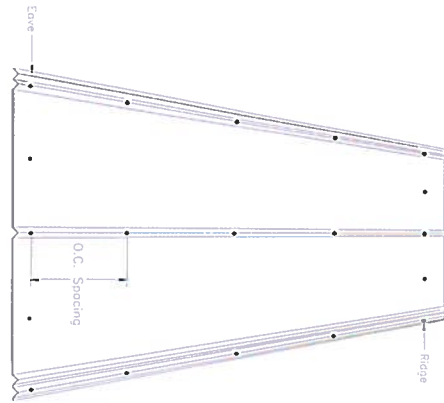
Manufacturers Recommended Metal Roofing Fastening Guide[®]

with < 35' mean roof height - 3/12 to 7/12 pitch for 90, 100, & 110 mph wind speeds

Based on ASCE 7-98 (Supersedes ASCE 7-93)

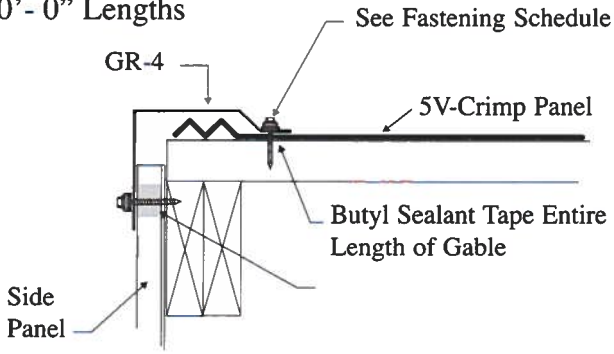


Note: Dimension **a** is defined as 10% of the minimum width of the building or 40% of the mean height of the roof, whichever is smaller, however, **a** cannot be less than either 4% of the minimum width of the building or 3 feet.



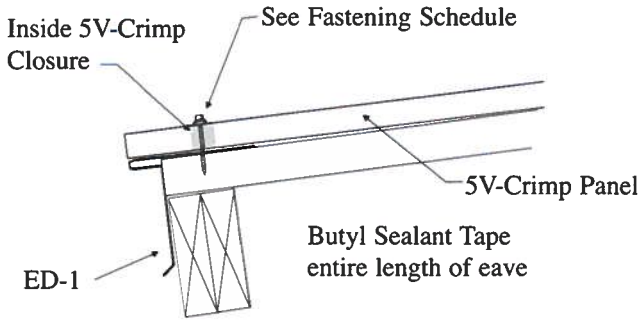
GR-4

10' - 0" Lengths



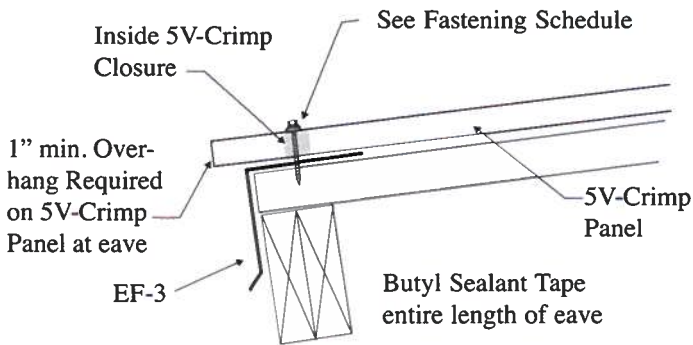
ED-1

10' - 0" Lengths



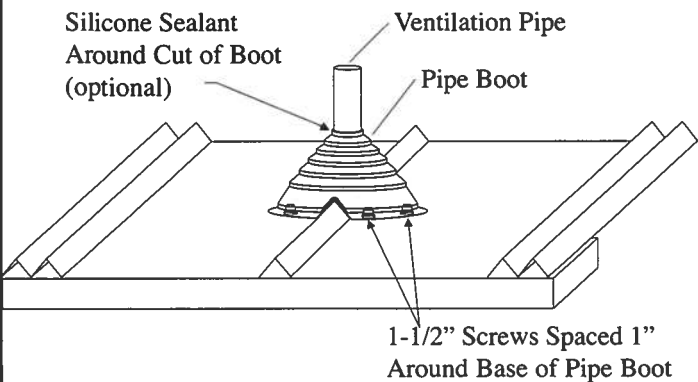
EF-3

10' - 0" Lengths



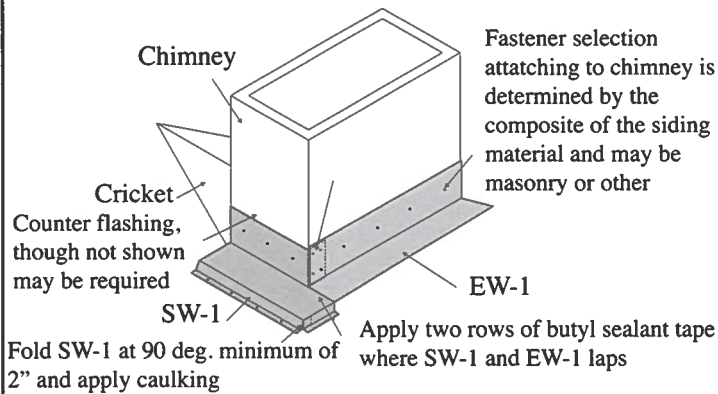
PIPE BOOT DETAIL

Available OD 1/4"- 26"



Note: Butyl sealant tape under base of Pipe Boot

CRICKET DETAIL



(800) 690-7235

Manufacturers Recommended Alternate Fastening Schedule

ALTERNATE FASTENING SCHEDULE FOR VARIOUS WIND SPEEDS

ROOF ZONE	FASTENER TYPE	FASTENER SIZE	PLACEMENT TO	WIND SPEED REGION					
				100 - 110 MPH	120 - 130 MPH	140 - 150 MPH	OC	TRIM	AREAS
ZONE 1	NAIL	10d x 1 3/4"	WOOD	24"	12"	24"	12"	12"	6"
	WOOD SCREW	#9 x 1 1/2"	WOOD	24"	12"	24"	12"	16"	8"
	METAL SCREW	#12 x 1" #14 x 7/8"	< 18 GA > 18 GA	24"	12"	24"	12"	16"	8"
ZONES 2 & 3	NAIL	10d x 1 3/4"	WOOD	12"	6"	10"	5"	8"	4"
	WOOD SCREW	#9 x 1 1/2"	WOOD	24"	12"	24"	12"	16"	8"
	METAL SCREW	#12 x 1" #14 x 7/8"	< 18 GA > 18 GA	24"	12"	24"	12"	16"	8"

Disclaimer

While we make every attempt at accuracy, we are not responsible for typographical or printing errors.

Available Limited Warranties

Acrylic Coated Galvalume	20 Years, 6 Months
Semcoat Paint	25 Years

Glossary Terms

Ridge Cap - This accessory is used at the peak of a two-slope roof. The ridge can be ventilated by using a ridge vent.

Hip Cap - This accessory covers projecting angles formed at the intersection of the two sloping roof planes.

Gable Trim - This accessory is installed on the edge of the roof between the ridge and the eave, holding down the first panel edge and the last panel edge.

Eave Trim - This accessory is used at the eave or gutter edge of the building, and must be installed before any panels.

Valley

This accessory is used to flash the valley formed by intersecting roof planes.

Sidewall - This accessory is used when the roofing panel is installed parallel to a vertical wall.

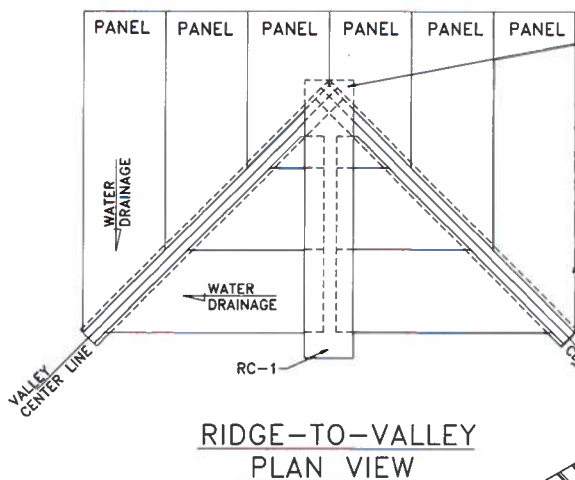
Endwall - This accessory is used when the upper end of panel butts into a vertical wall.

Slope Transition - This accessory is used where two roofs of different pitch meet; the top section being steeper than the lower section.

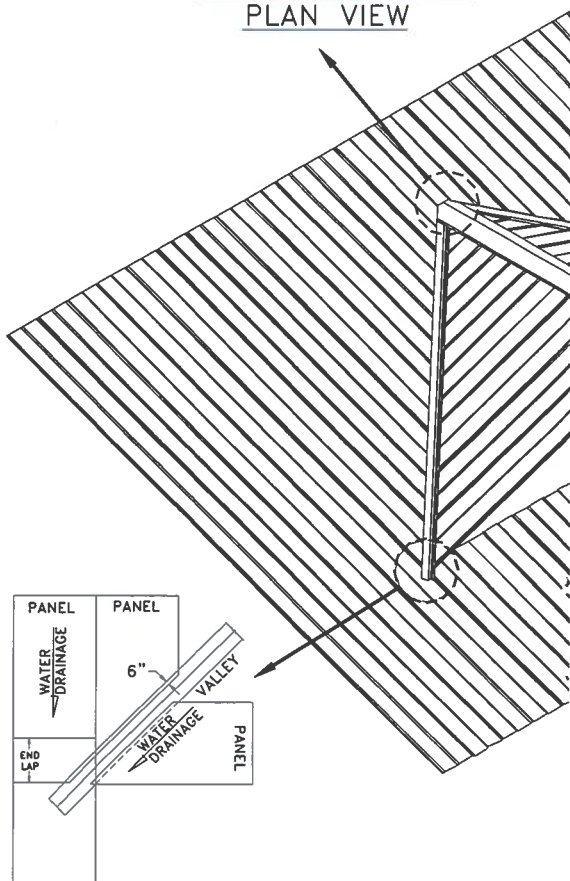
Gambrel Condition - This trim is used to transition from a low slope to a steep slope.

Roofing Square

100 Square feet or 10' X 10'



RIDGE-TO-VALLEY
PLAN VIEW



VALLEY PLAN VIEW

TERMS & CONDITIONS

METAL ROOFING TERMS ARE STANDARD

Job site delivery available

Job site delivery disclaimer must be completed to use this service.

Job estimating and takeoffs available

Please inquire. We offer this at no charge as a value added service. Takeoff disclaimer must be completed to use this service.

Cancellations

Gibraltar Industries will honor cancellation prior to manufacturing. Any order which has already been manufactured is the property of the purchaser.

Claims

All claims of shortage, damage, etc. must be made within 48 hours of the date of receipt. Claims must be accompanied by a copy of the bill of lading verified by the shipper which must indicate shortages or damages as received. Gibraltar Industries can not honor shortage or damage claims on freight carriers unless the carrier's paperwork is duly noted.

Return Policy

All 5V-Crimp Panel orders are considered "special order products." Special order products can not be returned.

Warranted Products

Gibraltar Industries will be happy to provide you with a draft copy of our warranty for Acrylic Galvalume or Semcoat painted products. Failure to request this draft will indicate you accept the contents there in.

Indemnity

All prices and/or designs are subject to change without notice.

Terms of Sale

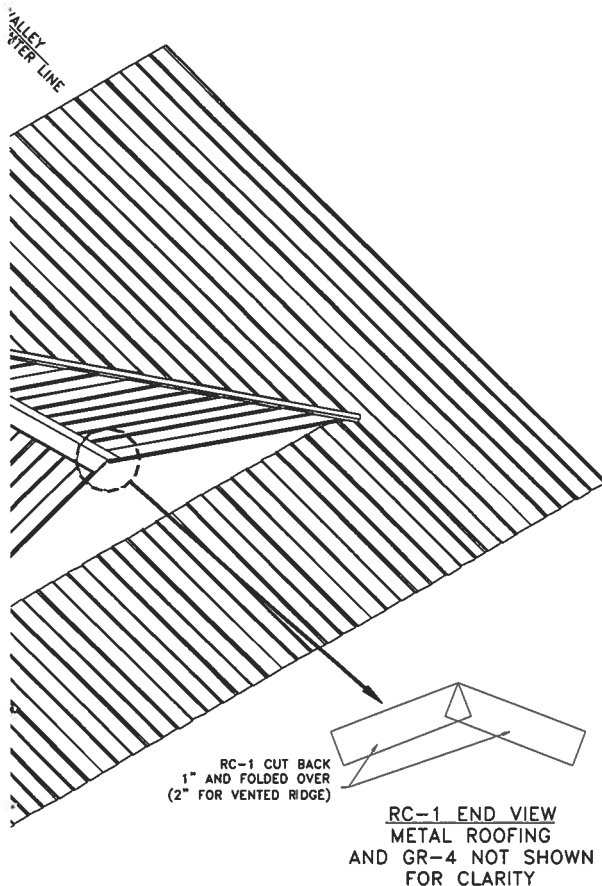
1/2% 10 net 30 FOB shipping point.

Safety

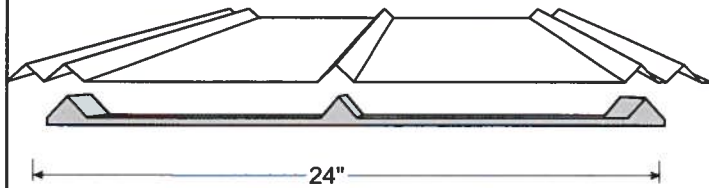
Gibraltar Industries recommends the compliance with the Florida Fall Protection Act. Please contact Gibraltar Industries if you have any questions.

LEFT VALLEY OVER
RIGHT VALLEY
RIDGE CAP TUCKS
UNDER DESCENDING
PANELS

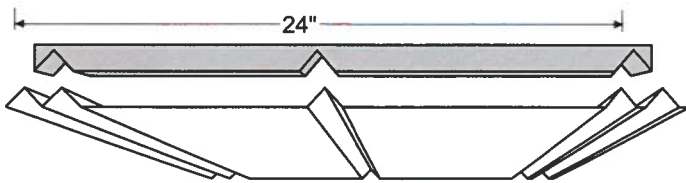
Dormer Detail



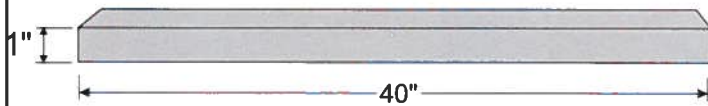
**5V-CRIMP PANEL
INSIDE CLOSURE STRIP
Pre-glued**



**5V-CRIMP PANEL OUTSIDE
CLOSURE STRIP
Pre-glued**



**40" UNIVERSAL CLOSURE STRIP
Also Sold in 50' Roll**



4. **END LAP PROCEDURE:** When 28' (Feet) or longer panels are required, Gibraltar Industries recommends the customer end lap the panels a minimum of 12" to insure proper drainage. Two strips of butyl sealant tape should be used at the end lap. Fasteners should be on the uphill side of the strips of butyl sealant tape.
5. **EAVE DETAIL PROCEDURE:** Gibraltar Industries recommends the use of an eave flashing with a pre-glued closure strip (inside) which will go between the underside of the roofing panel and the top side of the flashing to avoid water infiltration, fastened on 6" centers.
6. **RIDGE DETAIL PROCEDURE:** The appropriate cap is placed on top of the pre-glued closure strips (outside) and fastened on 6" centers.
7. **FASTENERS:** Consult Gibraltar Industries on specific recommendation regarding compatible fasteners. Fastener selection is based on the substrate of the specific material chosen for application and the environment in which you are located. (see fastening schedule p.8-9)
- Metal-to-Wood Application:** 5V-Crimp panels should be fastened by a minimum of #9 x 1-1/2" compatible fastener.
- Metal-to-Metal Application:** 5V-Crimp panels should be fastened with a minimum #12 x 1" hex head Tek Screw.
8. **FLASHINGS:** Eave, gable, valley, hip and ridge flashing must be Gibraltar Industries' material.
9. **CAULKING:** Must be approved by the manufacturer, butyl sealant supplied in tape or gun-grade form.
10. **PIPE BOOTS: CAUTION Must not be lead-type boots. (p.17)**

TRIMMING AND CUTTING STEEL PANELS:

Whether cutting with the profile (length wise) or across the profile (width wise), it is best to use an electric nibbler, shears or hand tin-snips. It is very important to cut panels one at a time with the finish side of the panel facing down on wood blocks. Care should be taken to ensure that the hot metal particles and filings from cutting and screwing to do not become embedded in the panel.

NOTE: Nibblers can be found at most power tool distributors.

CAUTION: Filings from screw and panel cuttings must be cleaned off the panels after screws have been applied through the panel to avoid rust marks or "bleeding" on the panels. Failure to comply with the above procedures relieves Gibraltar Industries of responsibility for any resulting damage to, or deterioration of the finish and voids any paint or finish warranty.

5V-CRIMP PANEL

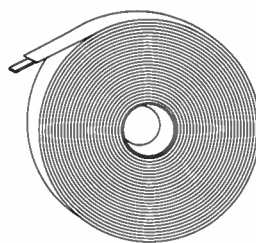
INSTALLATION SPECIFICATIONS

ROOF APPLICATION: Roof slope must be a minimum of 3/12 pitch to ensure proper drainage.

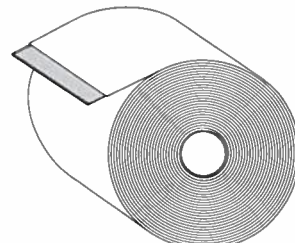
NOTE: In residential applications, Gibraltar Industries recommends the use of plywood or OSB deck. In addition we specify a 30# felt be installed in accordance with your local building code to control condensation. If tin tabs are used to secure the 30# felt provide 15 pound felt on top of the 30 pound felt in the same direction as the panels for a separate sheet. (batten strips on 16" centers attached to a plywood deck are optional). If the building parameters differ from those stated in the fastening schedule, on page 8 & 9, specific fastening calculations must be computed by an engineer.

Wood Deck: Must be minimum 1/2" structural plywood or OSB (5/8" for Metro-Dade new construction) supported on rafters at a maximum of 24" on-center. **Battens:** 5V-Crimp metal roofing can be separated from the moisture barrier by minimum, nominal 1" x 3" yellow pine battens spaced on maximum 16" centers or according to ASCE calculations where applicable. **CAUTION: Direct contact between pressure treated lumber and metal roofing must be avoided in order to prevent potential corrosion.** The battens must be fastened to the roof deck with minimum #6 screws at 12" on-center or two minimum 8d common or pneumatic nails spaced 8" on-center or one every 4" on-center (or by applicable calculations according to ASCE 7-98 or 1991 NDS Standards.) Battens must be installed to support the entire width and length of ridge, eave, hip, valley, and gable end trims. Battens are optional if re-roofing over shingles. **NOTE:** Re-roofing over shingles without a batten is allowed providing the roof has been checked by a licensed roofing contractor to insure levelness and pull-out integrity.

1. Start at the gable or rake opposite of the prevailing wind on a gable roof, or start at the end or center of a hip roof for uniform appearance. The leading edge should be the pair of inverted V's with the anti-siphon channel.
2. It is imperative that the panels be laid in square to insure proper lapping (many installers pop a chalk line 26" from the gable edge running from the ridge to the eave to use as a guide.) **CAUTION: Do not apply chalk to panels**
3. **SIDE LAP PROCEDURE:** Please see the side lap detail. Pay careful attention that the anti-siphon channel is over lapped by the double inverted V's as shown in the side lap detail.

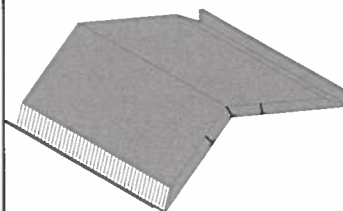


**3/32" x 1/2" x 45'
BUTYL SEALANT
TAPE**



**6"X100' ROLL
SEALANT TAPE**

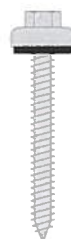
PRV-4 4'- 0" Lengths



VEJTL 8'- 0" Lengths



FASTENERS



**#9x1-1/2" x1/4"
Hex Head Screw**
Metal-to-Wood

(Painted & Galvalume - 500/bg
Galvanized - 250/bg)



**#12x1" x5/16"
Hex Head Tek Screw**
Metal-to-Metal (500/bg)



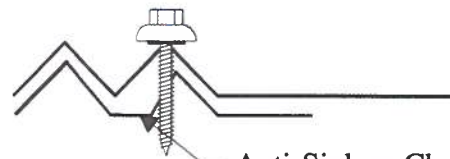
**#9x2 1/2" x1/4"
Hex Head Screw**
Metal-to-Wood (150/bg)

METRO-DATE COUNTY CODE COMPLIANCE and LOCAL CODES:

Gibraltar Industries' 26 gauge 5V-Crimp has the product approval of Metro-Dade County and complies with the new d 7-98 Exposure C as adopted in South Florida. Contact our Technical Support Department for a copy of the current Metro-Dade County compliance report if one is required for your purposes. Local building codes address met roofing in various ways. For other building applications, please contact your local building code organization. Gibraltar industries acts only as the seller of roofing materials and has no control of the application of materials, or the condition under which they are applied.

A registered engineer or architect of record, for the particular job, assumes the responsibility of detailing the applications. Gibraltar Industries provides a technical support telephone number of 1-800-690-7235.

SIDE LAP DETAIL



Anti-Siphon Channel

SAFETY PRECAUTIONS

Metal panels have sharp edges, therefore protective clothing and gloves should be utilized. To prevent eye injury, safety glasses must be worn when drilling or cutting steel panels. Use extreme care when walking on any roofing panel. Proper underlayment is necessary to prevent fall-through. Plywood is recommended on all non-structural panel applications. Gibraltar Industries recommends all installers follow the OSHA (Occupational Safety & Health Administration) requirements for all protection (#3146, dated 1995). Steel panels can become slippery when wet. Do not work on steel panels when wet or when weather conditions are not suitable for safe installation.

DELIVERY, HANDLING & STORAGE

Proper care in storing and handling metal panels is essential in providing you with years of service. Panels should be immediately installed! Any panels not immediately installed must be kept dry and stored in an indoor area. Extreme caution should be taken in order to prevent moisture penetration of the stack(s) by rain, snowfall or condensation. Condensation is moisture that accumulates naturally from the change in temperature of the material nested in a stack where adequate ventilation has been restricted. Do not cover metal with plastic, which can create condensation.

5V PANEL

SPECIFICATIONS:

Finish	Gauge	Min. Thickness	Specifications
Galvanized	Utility	0.0100	ASTM A-653
Galvanized	30	0.0125	ASTM A-653
Galvanized	29	0.0142	ASTM A-653
Painted	29	0.0142	SEMCOAT™
Galvanized	26	0.0187	ASTM A-653
Acrylic Galvalume	26	0.0187	ASTM A-792,
Painted	26	0.0187	SEMCOAT™ Paint System
Acrylic Galvalume	24	0.0236	ASTM A-792, AZ-55



APPLICATIONS:

Building code requirements for metal roofing applications vary per county and project. Please contact your local building and zoning department for pertinent information prior to construction.

ACCESSORIES:

Gibraltar Industries manufactures a full line of standard trim and accessory items to compliment your 5V-Crimp project. Custom made trim and accessories are available upon request.

FINISHES:

Gibraltar Industries 5V-Crimp panel is produced in Utility, 30, 29, & 26 gauge G-90 hot-dipped Galvanized mill finish. The AZ-55 Galvalume finish has out-performed the galvanized mill finish in all applications with the exception of animal confinement. The SEMCOAT™ paint system offers optimum exterior protection plus superior resistance to corrosion and ultraviolet radiation. Also, a limited warranty is available for both Acrylic Galvalume and the SEMCOAT™ finishes.

FASTENING SCHEDULE

SCREWS

Fastening Schedule for the field of the roof



Fastening Schedule for Eaves, Ridges and Endlaps



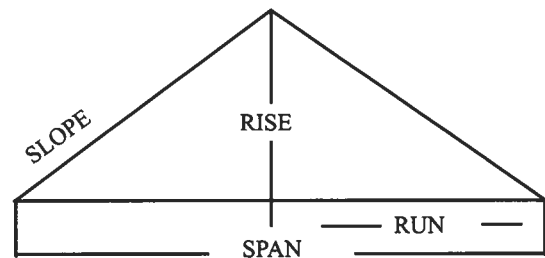
HELPFUL FORMULAS

Rise and Run	Multiply Flat Area By	LF of Hips or Valleys per LF of Common Run	Dec. Fraction of A Foot
			Inch Fraction
1 in 12	1.004	1.417	1" .083
2 in 12	1.014	1.424	2" .167
3 in 12	1.031	1.436	3" .250
4 in 12	1.054	1.453	4" .333
5 in 12	1.083	1.474	5" .417
6 in 12	1.118	1.500	6" .500
7 in 12	1.158	1.530	7" .583
8 in 12	1.202	1.564	8" .677
9 in 12	1.250	1.600	9" .750
10 in 12	1.302	1.641	10" .833
11 in 12	1.357	1.685	11" .917
12 in 12	1.413	1.732	12" 1.00

Roof Calculator

$$\text{Pitch} = (\text{Rise} / 1/2 \text{ of Span}) \times 12$$

$$\text{Sloping Length} = 1/2 \text{ Span} \times \text{Flat area factor}$$



5V Crimp Order Form

Roof Pitch _____

Panels

Color = _____

____ pcs. @ _____ ft. _____ in. Gauge _____
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.
____ pcs. @ _____ ft. _____ in.

Accessories

____ pcs. of Eave Flashing _____ (Flashing Code)
____ pcs. of Ridge Flashing _____
____ pcs. of Gable Flashing _____
____ pcs. of Sidewall Flashing _____
____ pcs. of Endwall Flashing _____
____ pcs. of Valley Flashing _____
____ pcs. of Hip Flashing _____
____ pcs. of Transition Flashing _____
____ pcs. of Gambrel Flashing _____
____ pcs. of J Channel _____
____ pcs. of #9 x 1.5" Screws (requires 85/roofing sq.)
____ pcs. of #9 x 2.5" Screws (requires 40/10' of ridge)
____ pcs. of Tube Caulk _____
____ pcs. of 1/2" x 45' Butyl Sealant Tape
____ pcs. of Touch Up Paint
____ pcs. of Ridge Vent (PRV-4 or VEJTL) circle one
____ Pcs. of 6" x 100' Hip Seal Tape
____ Pcs. of Pipe Boot
____ pcs. of Inside Closure Strip
____ pcs. of Outside Closure Strip

TABLE OF CONTENTS

Description	Product Code	Page #
5V Crimp Panel Accessories		10 & 11
5V Crimp Panel Order Form		24
Alternate Fastening Schedule		8
Butyl Sealant Tape		21
Chimney Flashing Detail		17
Delivery, Handling & Storage		3
Dormer Detail		18-19
Drip cap	DC-1	14
Eave Drip	ED-1	16
Eave Flashing	EF-3	16
Endwall Flashing	EW-1	14
Fasteners		21
Fastening Guide		9
Fastening Schedule		2 & 3
Gable Rake	GR-4	16
Gable Rake	GR-2	15
Gambrel Flashing	GF-1	15
Glossary Terms		7
Helpful Formulas		23
Hip Application Detail		13
Inside Closure Strip		20
Installation Specifications		4 & 5
J-Channel	JC-6	12
Limited Warranties		7
Outside Closure Strip		20
Pipe Boot Detail		17
Preformed Valley	PV-1 & 2	13
Ridge Cap	RC-1	12
Ridge Cap	RC-3	13
Ridge Vent	PRV-4 / VEJTL	21
Roof Plan Drawing Page		22
Safety Precautions		3
Sealant Tape		21
Sidewall Flashing	SW-1	14
Specifications		2
Terms & Conditions		6
Transition Flashing	TF-1	15
Universal Closure Strip		20
Vented Ridge System Details		12

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TO QUALITY**