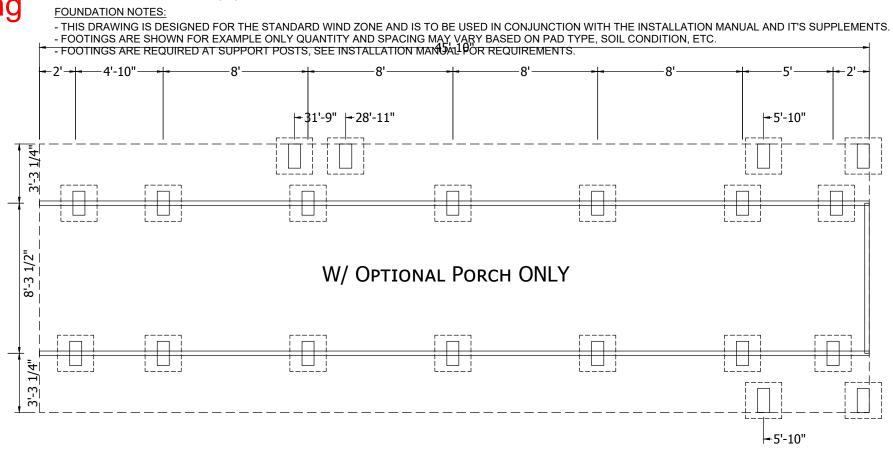
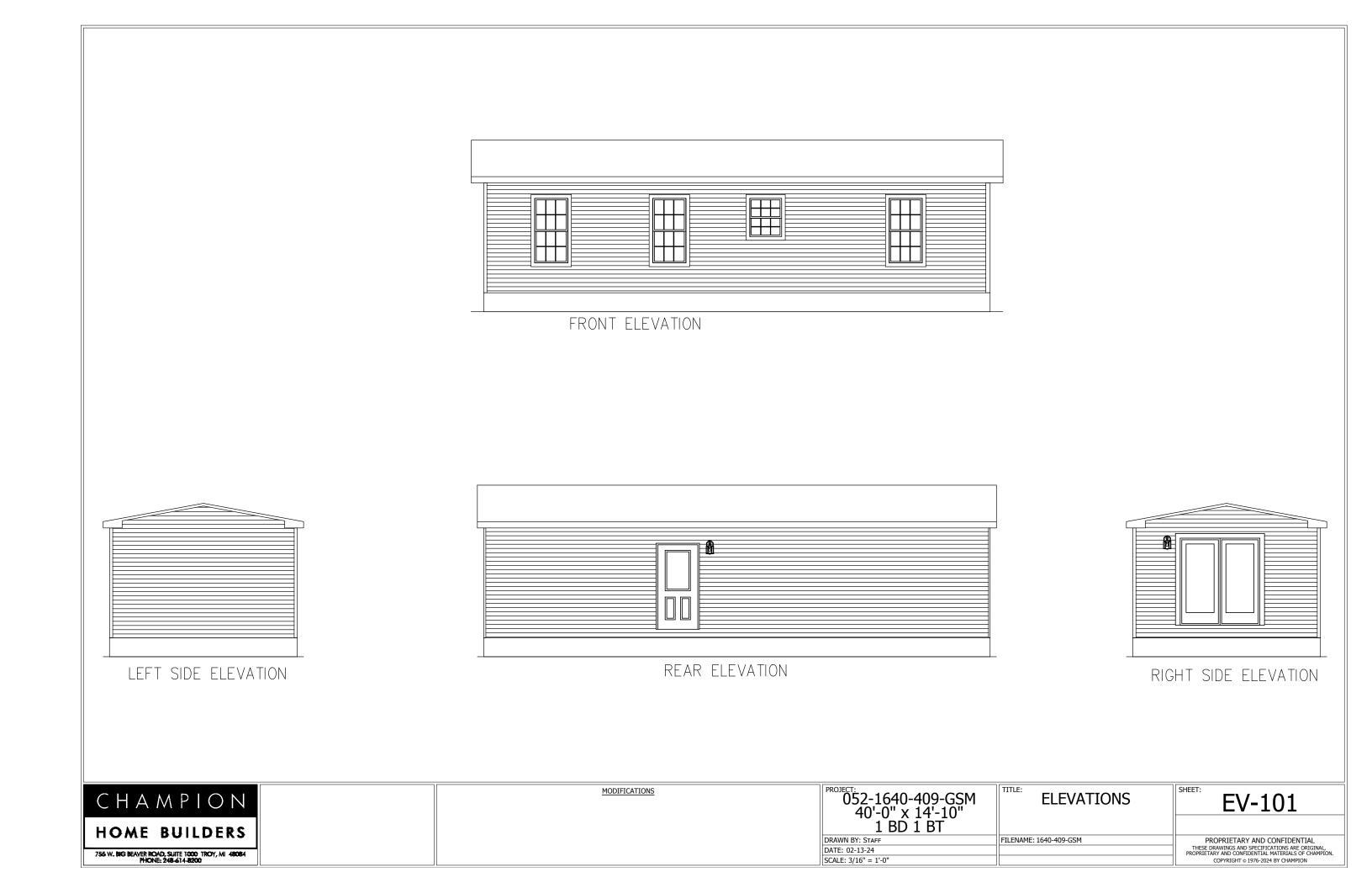
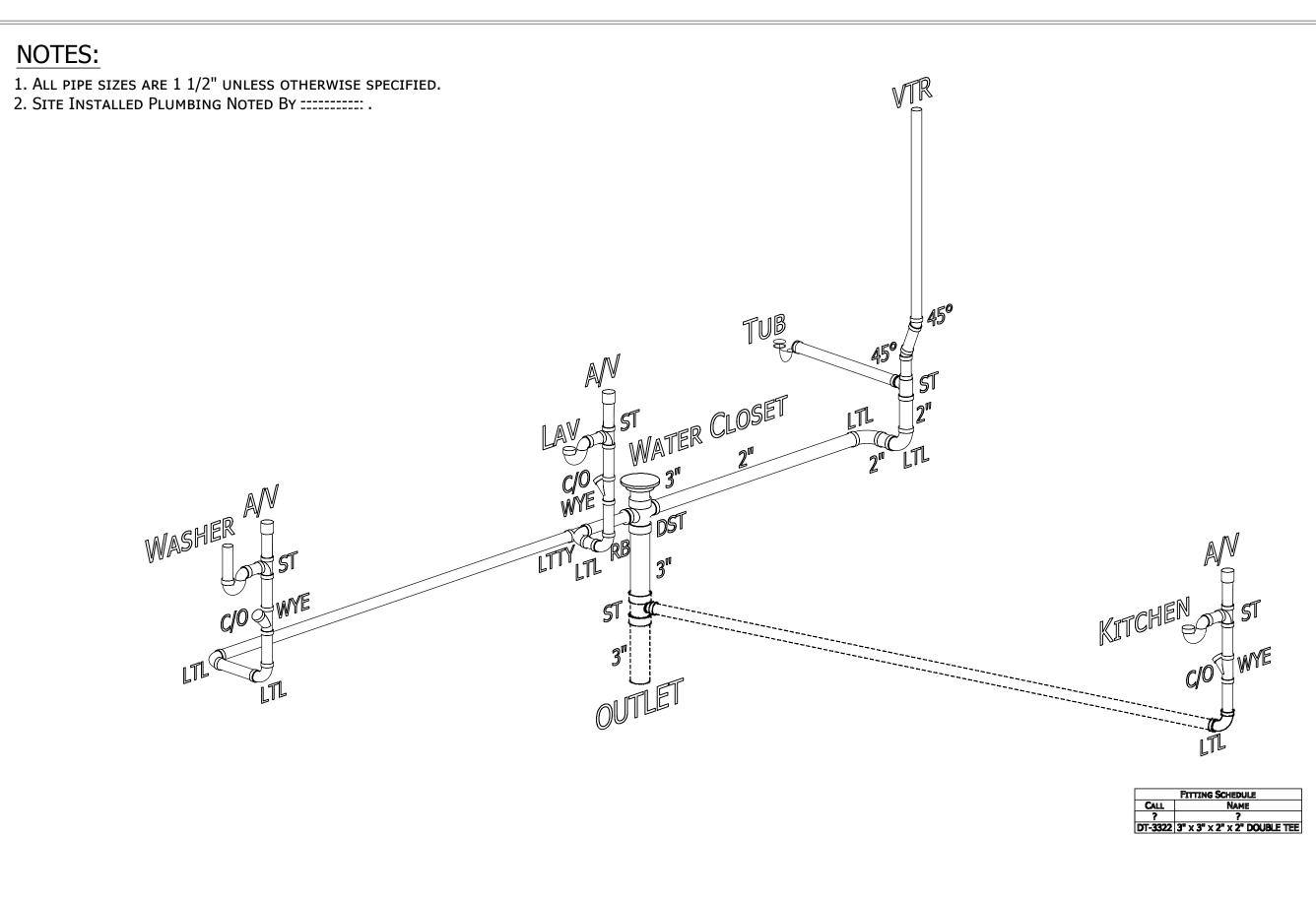


17x25 5 'O/C 45% angle 5'4" Anchor spacing Oliver Systems

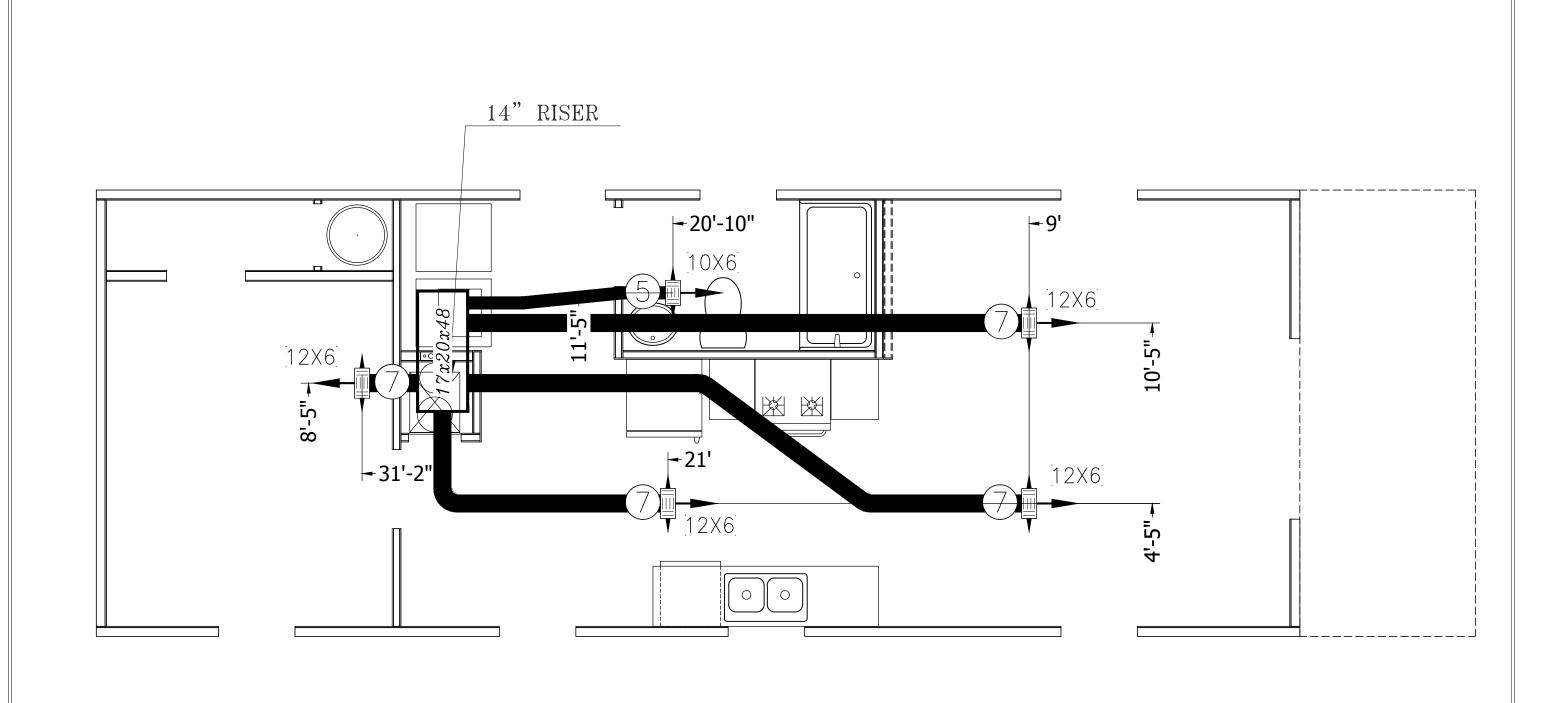


CHAMPION	<u>MODIFICATIONS</u>	052-1640-409-GSM 40'-0" x 14'-10"	PIER FOUNDATION	PR-101
HOME BUILDERS		1 BD 1 BT	PLAN	
IIOME BOILBERG		DRAWN BY: STAFF	FILENAME: 1640-409-GSM	PROPRIETARY AND CONFIDENTIAL
755 W. BIG BEAVER ROAD, SUITE 1000 TROY, MI 48084		DATE: 02-13-24		THESE DRAWINGS AND SPECIFICATIONS ARE ORIGINAL, PROPRIETARY AND CONFIDENTIAL MATERIALS OF CHAMPION.  COPYRIGHT © 1976-2024 RV CHAMPION

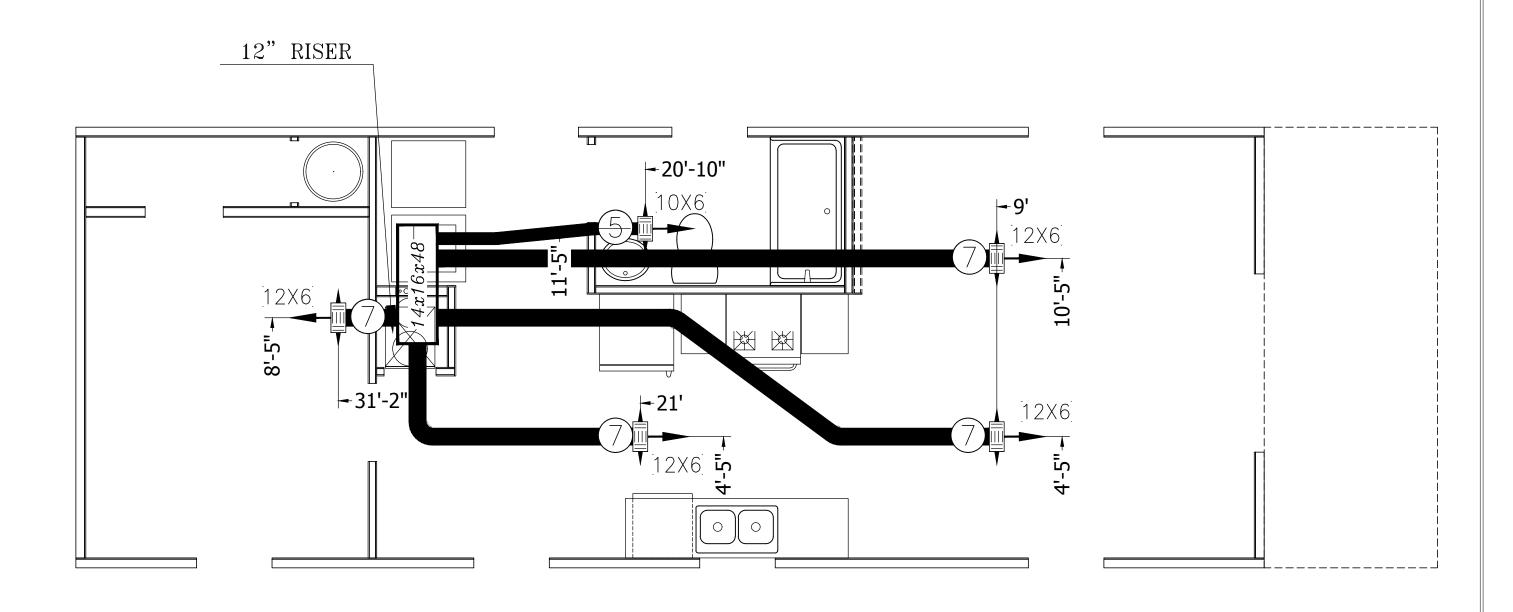




CHAMPION HOME BUILDERS	MODIFICATIONS	052-1640-409-GSM 40'-0" x 14'-10" 1 BD 1 BT	DRAIN LINE PLAN	D-101
I HOME BUILDERS		DRAWN BY: STAFF	FILENAME: 1640-409-GSM	PROPRIETARY AND CONFIDENTIAL
755 W. BIG BEAVER ROAD, SLITE 1000: TROY, MI 48084		DATE: 02-13-24		THESE DRAWINGS AND SPECIFICATIONS ARE ORIGINAL, PROPRIETARY AND CONFIDENTIAL MATERIALS OF CHAMPION.
PHONE: 248-614-8200		SCALE: 3/16" = 1'-0"		COPYRIGHT © 1976-2024 BY CHAMPION



CHAMPION	<u>MODIFICATIONS</u>	052-1640-409-GSM 40'-0" x 14'-10"	MECHANICAL PLAN	M-101
HOME BUILDERS		1 BD 1 BT		
IIOME BOILBERG		DRAWN BY: STAFF	FILENAME: 1640-409-GSM	PROPRIETARY AND CONFIDENTIAL
755 W, BIG BEAVER ROAD, SUITE 1000: TROY, MI 48084		DATE: 02-13-24		THESE DRAWINGS AND SPECIFICATIONS ARE ORIGINAL, PROPRIETARY AND CONFIDENTIAL MATERIALS OF CHAMPION.
PHONE: 248-614-8200		SCALE: 5/32" = 1'-0"		COPYRIGHT © 1976-2024 BY CHAMPION



CHAMPION HOME BUILDERS	<u>MODIFICATIONS</u>	052-1640-409-GSM 40'-0" x 14'-10" 1 BD 1 BT	MECHANICAL PLAN	M-102
I HOME BOILDERO		DRAWN BY: STAFF	FILENAME: 1640-409-GSM	PROPRIETARY AND CONFIDENTIAL
755 W. BIG BEAVER ROAD, SUITE 1000: TROY, MI 48084		DATE: 02-13-24		THESE DRAWINGS AND SPECIFICATIONS ARE ORIGINAL, PROPRIETARY AND CONFIDENTIAL MATERIALS OF CHAMPION.
PHONE: 248-614-8200		SCALE: 5/32" = 1'-0"		COPYRIGHT © 1976-2024 BY CHAMPION

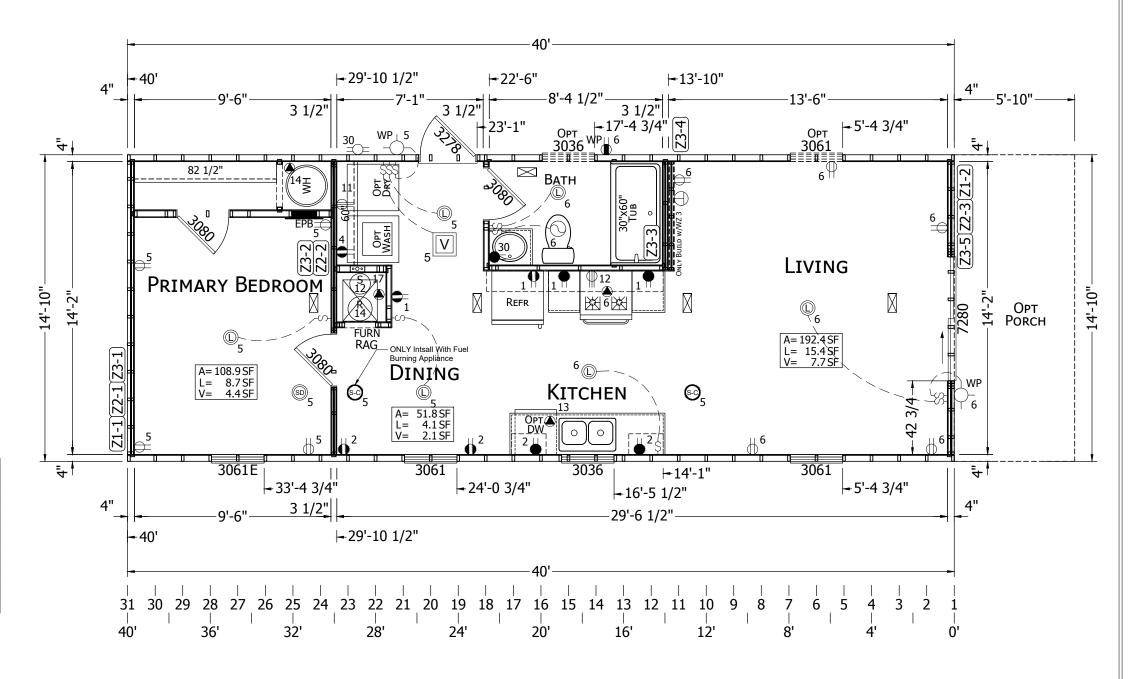
# WOOD ROOF | ZONE-ID | Z1-1 | Z1-2 | | MAX PITCH | 4.36 | 4.36 | | TRIB | 20'-0" | 20'-0" | | HEIGHT | 96" | 96" | | LNG | 170" | 98" | | SHTHG | GYP-1 | GYP-1 | | JOIST | 1 | 1 | | WALL SCR | 8 | 8 | | SC | 10 @ 18" | 10 @ 10' | | SF | 10 @ 18" | 11 @ 9"

#### CEILING BOARD

CEIEING BONKE					
Zone-Id	Z2-1	Z2-2	Z2-3		
Мах Рітсн	4.36	4.36	4.36		
Trib	5'-0"	20'-0"	15'-0"		
HEIGHT	96"	96"	96"		
LNG	170"	138 1/2"	98"		
SHTHG	GYP-1 GYP-2		GYP-2		
Joist	1	2	2		
WALL SCR	8	8	8		
SC	7 @ 28"	24 @ 6"	18 @ 5.5"		
SF	7 @ 28"	24 @ 6"	22 @ 4.5"		
BEAM LAG	1	3	3		

#### CEILING BOARD

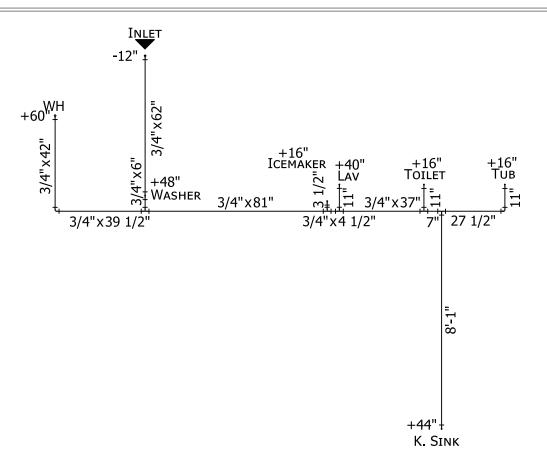
Zone-Id	Z3-1	Z3-2	Z3-3	Z3-4	Z3-5
Мах Рітсн	4.36	4.36	4.36	4.36	4.36
Trib	5'-0"	13'-0"	8'-2"	7'-0"	6'-10"
HEIGHT	96"	96"	96"	96"	96"
LNG	170"	138 1/2"	63"	63"	98"
SHTHG	GYP-1	GYP-1	GYP-2	GYP-2	GYP-1
Joist	1	1	2	2	1
WALL SCR	8	8	8	8	8
SC	8 @ 24"	20 @ 7"	12 @ 5.5"	11 @ 6"	11 @ 9"
SF	8 @ 24"	20 @ 7"	16 @ 4"	14 @ 4.5"	13 @ 8"
BEAM LAG	1	3	2	2	2



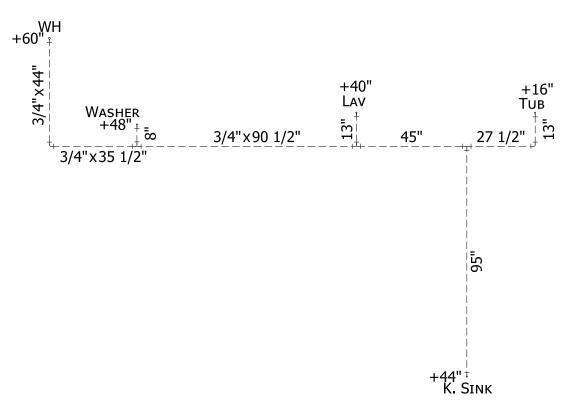


# NOTES:

1. ALL PIPE SIZES 1/2" UNLESS OTHERWISE NOTED.



## COLD WATER LINE



## HOT WATER LINE

CHA	MPION
HOME	BUILDERS
755 W. BIG BEAVER RO	DAD, SUITE 1000 TROY, MI 48084 NE: 248-614-8200

MODIFICATIONS

	052-1640-409-GSM 40'-0" x 14'-10" 1 BD 1 BT	TITL
ı	DRAWN BY: STAFF	FILEN

WATER	LINE	PLAN	

WP-101

DRAWN BY: STAFF
DATE: 02-13-24
SCALE: N.T.S.

FILENAME: 1640-409-GSM

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### Mobile Home Permit Worksheet

	POCK	ET PENETROMETER	RTEST				
The pocket pe or check here	netrometer tests to declare 1000	are rounded down to lb. soil withou	1500_ psf ut testing.				
х	ROD	x <u>150</u> 0	x <b>150</b> 0				
	POCKET PEN	NETROMETER TEST	ING METHOD				
	1. Test the peri	imeter of the home at	6 locations.				
	2. Take the rea	iding at the depth of t	ne footer.				
		o. increments, take the d round down to that in					
x	ROO	x <u>150</u> 0	x <u>150</u> 0				
		ORQUE PROBE TES	5T				
here if you are	declaring 5' and	test is <u>245</u> thors without testing ss will require 5 foot a	A test				
Note: A state approved lateral arm system is being used and 4 ft. anchors are allowed at the sidewall locations. I understand 5 ft anchors are required at all centerline tie points where the torque test reading is 275 or less and where the mobile home manufacturer may requires anchors with 4000 lb holding capacity. Installer's initials							
ALL TES	TS MUST BE P	ERFORMED BY A LI	CENSED INSTALLER				
Installer Name	<u> Ian</u>	Ortega					
Date Tested							
		Electrical					
Connect electrical cource. This include	conductors betw les the bonding v	een multi-wide units,	out not to the main powe e units. Pg	r			
		Plumbing					
Connect all sewer d	trains to an exist	ing sewer tap or septi	c tank. Pg				
Connect all potable ndependent water	onnect all potable water supply piping to an existing water meter, water tap, or other dependent water supply systems. Pg						

Site Preparation  Debris and organic material removed	*
Debris and organic material removed Other Other Other Fastening multi wide units	
Floor: Type Fastener: NA Length: NA Spacing: NA	
Floor: Type Fastener: NA Length: NA Spacing: NA Spacin	
Gasket (weatherproofing requirement)	
I understand a properly installed gasket is a requirement of all new and used homes and that condensation, mold, meldew and buckled marriage walls are a result of a poorly installed or no gasket being installed. I understand a striof tape will not serve as a gasket.  Installer's initials	е
Type gasket NA Installed: Pg. Between Floors Yes NA Between Walls Yes NA Bottom of ridgebeam Yes NA	
Weatherproofing	
The bottomboard will be repaired and/or taped. Yes Pg Siding on units is installed to manufacturer's specifications. Yes Fireplace chimney installed so as not to allow intrusion of rain water. Yes	
Miscellaneous	
Skirting to be installed. YesNoNoN/A	
Installer verifies all information given with this permit worksh is accurate and true based on the manufacturer's installation instructions and or Rule 15C-1 &	



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# For use on all Mobile and Manufactured Homes, including HUD approved Homes and Modular Building Patent #5503500 and other patents pending

#### GENERAL INSTRUCTIONS:

- 1. All pads are to be installed flat side down, ribbed side up.
- 2. The ground under the pads should be leveled as smooth as possible with all vegetation and debris removed. Pads to be placed on evenly compacted soil, at or below the frost line unless otherwise protected from frost by controlling the temperature and/ or moisture content of the soil underneath the home.
- 3. Pier & pad placement will be determined by the manufactured homes' written set-up instructions or any local or state codes.
- 4. Center blocks on ABS pad and complete pier.
- 5. The open cells between the ribbing on the upper side of the pads may be filled with soil or sand after installation to prevent any accumulation of stagnant water in the pads.
- 6. A pocket penetrometer may be used to determine the unconfined compressive strength of the soil. If no soil testing equipment is available use an assumed soil value of 1000 lbs. / square foot.

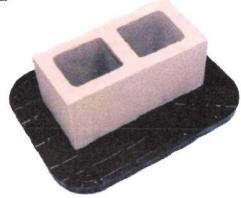
#### NOTES:

- 1. All pad sizes shown are nominal dimensions and may vary up to 1/8".
- 2. The maximum deflection in a single pad is 5/8" measured from the highest point to the lowest point of the top face. (NOTE: Actual test results were less than 5/8")
- 3. Pad loads are the same when using single stack or double stack blocks.
- 4. The maximum load at any intermediate soil value may be interpolated between the next lower and next higher soil values given in the table below.
- 5. Any ABS pad configuration may be used to replace a home manufacturer's recommended concrete or wood base pad.
- 6. Steel Piers: All pads are tested with steel piers on 1000 PSF soil density unless otherwise noted. If required, attach with 2" #12 x ½" hex tech screws. Minimum Pier Base 7 1/4". Multi-Pad configurations require a minimum 9 1/4" pier base.
- 7. Available pads tested on 2000 PSF soil capacity using steel piers are: ID #1055-14, 1055-9, 1055-7 and 1055-13.
- 8. If soil capacities exceed 3000 psf, use the 3000 psf soil values from the table.
- 9. Any pad may be stacked directly on top of an identical pad. The second pad should also be installed flat side down. Such a configuration provides the same allowable load capacity as the single pad.

PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Oval 16" x 18.5"	1055-23	288 sq. in.	2000 lbs.	3000 lbs.	4000 lbs.	5000 lbs.	6000 lbs.
Oval 17" x 22"	1055-16	360 sq. in.	2500 lbs.	3750 lbs.	5000 lbs.	6250 lbs.	7500 lbs.
Oval 17.5" x 22.5"	1055-21	384 sq. in.	2667 lbs.	4000 lbs.	5334 lbs.	6667 lbs.	8000 lbs. *
Oval 17.5" x 25.5"	1055-17	432 sq. in.	3000 lbs.	4500 lbs.	6000 lbs.	7500 lbs.	9000 lbs. *
Oval 21" x 29"	1055-22	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	10000 lbs. *	12000 lbs. *
Oval 23.25" x 31.25"	1055-20	675 sq. in.	4688 lbs.	7032 lbs.	9376 lbs. *	11720 lbs. *	14064 lbs. *
PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Square 16" x 16"	1055-14	256 sq. in.	1778 lbs.	2664 lbs.	3556 lbs.	4445 lbs.	5333 lbs.
Square 18.5" x 18.5"	1055-9	342 sq. in.	2375 lbs.	3550 lbs.	4750 lbs.	5935 lbs.	7100 lbs.
Square 20" x 20"	1055-7	400 sq. in.	2750 lbs.	4125 lbs.	5500 lbs.	6875 lbs.	8250 lbs. *
Square 24" x 24"	1055-13	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	8000 lbs. *	8000 lbs. *
Square 24" x 24"	1055-26	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	10000 lbs *	12000 lbs *

\* Indicates that Piers are required to be double blocked. EXAMPLE: 16' x 80' section (Alabama only)

	a againett () meim	against (sugmenting only)		
PAD SIZE	1000 PSF	2000 PSF		
Oval 16" x 18.5"	3'0"	6'0"		
Oval 17" x 22"	3'9"	7'6"		
Oval 17.5" x 22.5"	4'0"	8'0"		
Oval 17.5" x 25.5"	4'5"	8'0"		
Oval 21" x 29"	6'0"	8'0"		







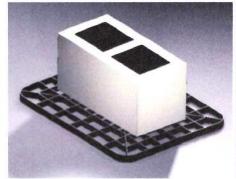
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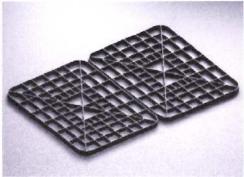
### **Multi-Pad Configurations**

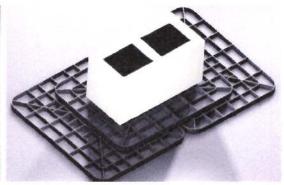
ABS Pad Types				8" Cell Block	Soil Bearing Value	Maximum Load
Oval 16" x 18.5" Pad Oval 32" x 18.5" Pad Configuration (03)	2.00 Square Feet 4.00 Square Feet	ID # 1055-23	32"x 18.5" Pad Configuration	Single Stack Double Stack	1000 lbs. / sq. ft. 2000 lbs. / sq. ft.	4000 lbs. 8000 lbs. *
Oval 17" x 22" Pad Oval 34" x 22" Pad Configuration (03)	2.50 Square Feet 5.00 Square Feet	ID # 1055-16	34" x 22" Pad Configuration	Single Stack Double Stack	1000 lbs. / sq. ft. 2000 lbs. / sq. ft.	5000 lbs.
Oval 17.5" x 25.5" Pad Oval 35" x 25.5" Pad Configuration (03)	3.00 Square Feet 6.00 Square Feet	ID # 1055-17	35" 25.5" Pad Configuration	Single Stack Double Stack	1000 lbs. / sq. ft. 2000 lbs. / sq. ft.	6000 lbs. <b>*</b>

<sup>\*</sup>Concrete blocks are only rated at 8000 pounds, 8001 pounds and higher must be double stacked.

#### PAD ASSEMBLY







STEP 1 - 17" x 22" ABS Pad STEP 2 - (2) 17" x 22" ABS PADS (34" x 22" Configuration)

STEP 3 - Complete Assembly 34" x 22" Multi-pad Configuration

#### NOTES:

- 1. General instructions (on reverse) apply to all multi pad configurations.
- 2. The 32" x 18.5" pad configuration is formed by using (3) 16" x 18.5" ABS Pads. Place (2) 16" x 18.5" side by side, and place (1) 16" x 18.5" on top, laid in the opposite direction to the bottom pads.
- 3. The 34" x 22" pad configuration is formed by using (3) 17" x 22" ABS Pads. Place (2)17" x 22" pads side by side, and (1) 17" x 22" pad on top. The top pad is laid in the opposite direction as the bottom pads.
- 4. The 35" x 25.5" pad configuration is formed by using (3) 17.5" x 25.5" ABS Pads. Place (2) 17.5" x 25.5" pads side by side, and (1) 17.5" x 25.5" pad on top. The top pad is laid in the opposite direction to the bottom pads.

#### STATE SPECIFIC NOTES:

TEXAS: 17.5" x 22.5" ID #1055-21 and 23.25" x 31.25" ID #1055-20 may not be installed in the State of Texas. ID#1055-26 may not be used in conjunction with metal piers.

CALIFORNIA: Use an assumed value of 1000 lb/sq. ft. unless engineering and calculations are provided.

ALABAMA: For the State of Alabama all ABS pads shall not have more than 3/8" deflection. See chart on page one for details on correct installation in Alabama. The 23.25" x 31.25" ID#1055-20 may not be installed in the State of Alabama.





467 Swan Avenue, Hohenwald, TN 38462

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# OLIVER TECHNOLOGIES, INC. FLORIDA INSTALLATION INSTRUCTIONS FOR THE MODEL 1101 "V" SERIES ALL STEEL FOUNDATION SYSTEM

MODEL 1101"V" (Steps 1-14)
LONGITUDINAL ONLY: Follow Steps 1-9
LATERAL ONLY: Follow Steps 1-3 and Steps 10-14
FOR CONCRETE APPLICATIONS: Follow Steps 15-18

**ENGINEERS STAMP** 

**ENGINEERS STAMP** 

1.50"

- 1. SPECIAL CIRCUMSTANCES: If the following conditions occur STOP! Contact Oliver Technologies at 1-800-284-7437:
  - a) Pier height exceeds 48"
- c) Roof eaves exceed 16"
- e) Location is within 1500 feet of coast

b) length of home exceeds 76'

DIED LICICIT

d) Sidewall height exceed 96"

#### INSTALLATION OF GROUND PAN

- 2. Remove weeds and debris in an approximate two foot square to expose firm soil for each ground pan (C).
- 3. Place ground pan (C) directly below chassis I-beam. Press or drive pan firmly into soil until flush or below soil then install pier per manufacturer's instructions or per Florida Regs.

**SPECIAL NOTE:** The longitudinal "V" brace system may also serve as a pier under the home and should be loaded as any other pier. It is recommended that after leveling piers, and one-third inch (1/3") before home is lowered completely on to piers, complete steps 4 through 9 below then remove jacks.

#### INSTALLATION OF LONGITUDINAL "V" BRACE SYSTEM (Model 1101 L "V")

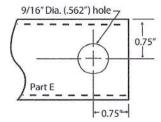
NOTE: WHEN INSTALLING THE LONGITUDINAL SYSTEM ONLY, A MINIMUM OF 2 SYSTEMS PER FLOOR SECTION IS REQUIRED. SOIL TEST PROBE SHOULD BE USED TO DETERMINE CORRECT TYPE OF ANCHOR PER SOIL CLASSIFICATION. IF PROBE TEST READINGS ARE BETWEEN 175 & 275 A 5 FOOT ANCHOR MUST BE USED. IF PROBE TEST READINGS ARE BETWEEN 276 & 350 A 4 FOOT ANCHOR MAY BE USED. USE GROUND ANCHORS WITH DIAGONAL TIES AND STABILIZER PLATES EVERY 5'4". VERTICAL TIES ARE ALSO REQUIRED ON HOMES SUPPLIED WITH VERTICAL TIE CONNECTION POINTS (PER FLORIDA REG.).

4. Choose one of the approved longitudinal tube installations; either Diagram A or B. Then select the correct square tube (E) length from the diagram for appropriate pier height at support location or cut and drill 1.5" square tube to achieve appropriate length.

(40° Min 45° Max.)	Tube Length	Tube Length
7 3/4" to 25"	22"	18"
24 3/4" to 32 1 /4"	32"	18"
33" to 41"	44"	18"
40" to 48"	54"	18"

1 25

Diagram A



(40° Min 60° Max.)	Tube Length
14" to 18"	20"
18" to 25"	28"
24" to 35"	39"
30" to 40"	44"
36" to 48"	54"

PIER HEIGHT

Diagram B

- 5. Install (2) of the 1.50" square tubes (E) into the "U" bracket (J), insert carriage bolt and leave nut loose for final adjustment.
- 6. Place I-beam connector (F) loosely on the bottom flange of the I-beam.
- 7. (For Diagram A installation) Slide the selected 1.25" tube (E) into a 1.50" tube (E) and attach to I-beam connectors (F) and fasten loosely with bolt and nut. (For Diagram B installation) Attach the selected 1.5" tubes (E) to the I-beam connectors (F) and fasten loosely with bolts and nuts.
- 8. Repeat steps 6 through 7 to create the "V" pattern of the square tubes loosely in place.
- 9. Using standard hand tools tighten all nuts and bolts. (For Diagram A installation only, secure 1.25" and 1.50" tubes using four(4) 1 /4"-14 x 3/4" self-tapping screws in pre-drilled holes.)

#### INSTALLATION OF LATERAL TELESCOPING TRANSVERSE ARM SYSTEM (Model 1101 T "V")

THE MODEL 1101 "V" (LONGITUDINAL & LATERAL PROTECTION) ELIMINATES THE NEED FOR STABILIZER PLATES & FRAME TIES.

NOTE: THE USE OF THIS SYSTEM REQUIRES VERTICAL TIES SPACED AT 5'4".

FOUR FOOT (4') GROUND ANCHOR MAY BE USED EXCEPT WHERE THE HOME MANUFACTURER SPECIFIES DIFFERENT.

- 10. Install remaining vertical tie-down straps and 4' ground anchors per home manufacturer's instructions. NOTE: Centerline anchors to be sized according to soil torque condition. Any manufacturer's specifications for sidewall anchor loads in excess of 4,000 lbs. require a 5' anchor per Florida Code.
- 11. Select the correct square tube brace (H) length for set-up lateral transverse at support location. The lengths come in either 60" or 72" lengths. (With the 1.50" tube as the bottom tube, and the 1.25" tube as the inserted tube.)
- 12. Install the 1.50 transverse brace (H) to the ground pan connector (D) with bolt and nut.
- 13. Slide 1.25" transverse brace into the 1.50" brace and attach to adjacent I-beam connector (I) with bolt and nut.
- 14. Secure 1.50" transverse arm to 1.25" transverse arm using four (4) 1 /4" 14 x 3/4" self-tapping screws in pre-drilled holes.

Page I



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#### INSTALLATION USING CONCRETE RUNNER/ FOOTER

- 15. A concrete runner, footer or slab may be used in place of the steel ground pan.
  - a) The concrete shall be minimum 2500 psi mix
  - b) A concrete runner may be either longitudinal or transverse, and must be a minimum of 8" deep with a minimum width of 16 inches longitudinally or 18 inches transverse to allow proper distance between the concrete bolt and the edge of the concrete (see below).
  - c) Footers must have minimum surface area of 441 sq. in. (I.e. 21" square), and must be a minimum of 8" deep.
  - d) If a full slab is used, the depth must be a 4" minimum . Special inspection of the system bracket installation is not required. Footers must allow for at least 4" from the concrete bolt to the edge of the concrete.

NOTE: The bottom of all footings, pads, slabs and runners must be per local jurisdiction.

#### LONGITUDINAL: (Model 1101 LC "V")

16. When using Part# 1101-W-CPCA (wetset) simply install the bracket in runner/footer **OR** When installing in cured concrete use Part# 101-D-CPCA (dryset}. The 1101 (dryset) CA bracket is attached to the concrete using (2) 5/8"x3" concrete wedge bolts (Simpson part # S162300H 5/8" X 3" or Powers equivalent). Place the CA bracket in desired location. Mark bolt hole locations, then using a 5/8" diameter masonry bit, drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the holes. Place wedge bolts into drilled holes, then place 1101 (dry set) CA bracket onto wedge bolts and start wedge bolt nuts. Take a hammer and lightly drive the wedge bolts down by hitting the nut (making sure not to hit the top of threads on bolt). The sleeve of concrete wedge bolt needs to be at or below the top of concrete. Complete by tightening nuts.

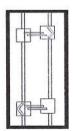
#### LATERAL: (Model 1101 TC "V")

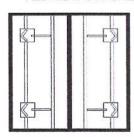
- 17. For wet set (part # 1101-W-TACA) installation simply install the anchor bolt into runner/footer. For dry set installation (part # 1101-D-TACA) mark bolt hole locations, then using a 5/8" diam. masonry bit. drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the hole. Place wedge bolts (Simpson part #S162300H 5/8" X 3" or Powers equivalent) into (D) concrete dry transverse connector and into drilled hole. If needed, take a hammer and lightly drive the wedge bolts down by hitting the nut (making sure not to hit the top of threads on bolt), then remove the nut. The sleeve of concrete wedge bolt needs to be at or below the top of concrete.
- 18. When using part# 1101 CVW (wetset) or 1101 CVD (dryset), install per steps 17 & 18.

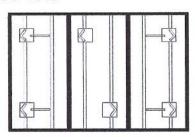
#### Notes:

- 1. LENGTH OF HOUSE IS THE ACTUAL BOX SIZE
- 2. —= LOCATION OF TRANSVERSE BRACING ONLY
- 3 ( = LOCATION OF LONGITUDINAL BRACING ONLY
- 4. T-= TRANSVERSE AND LONGITUDINAL LOCATIONS

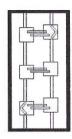
#### ALL WIDTHS AND LENGTHS UP TO 52'

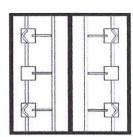


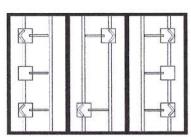




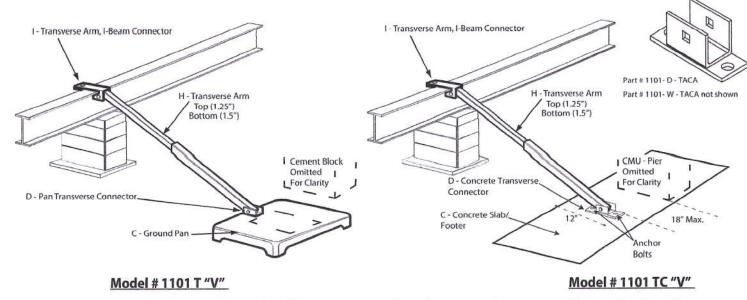
ALL WIDTHS AND LENGTHS OVER 52' TO 80"







HOMES WITH 5/12 ROOF PITCH REQUIRE: PER FLORIDA REGULATIONS 6 systems for home lengths up to 52' and 8 systems for homes over 52' and up 80'.



Florida approved 4' ground anchors may be used in all locations except where home manufacturers specifications for sidewall straps are in excess of 4,000 lbs. These locations require a 5' anchor. Per Florida code.

C = GROUND PAN / CONCRETE FOOTER OR RUNNER

D = GROUND PAN / CONCRETE U BRACKETS TRANSVERSE CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

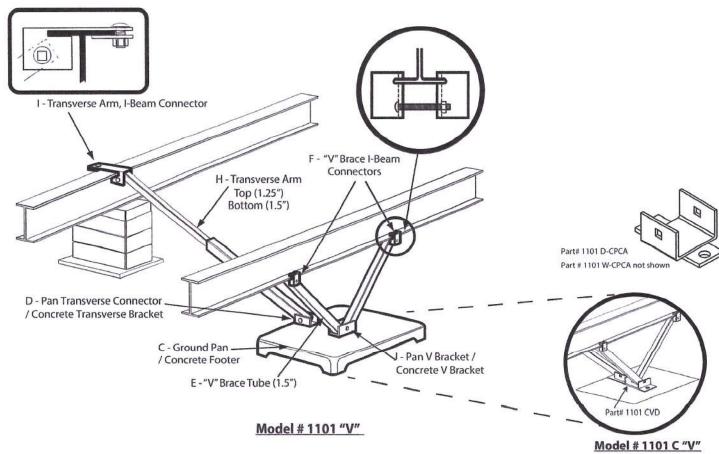
E = TELESCOPING V BRACE TUBE ASSEMBLY (1.5" TUBE BOTTOM AND 1.25" TUBE INSERT) OR 1.5" TUBE

F = "V" BRACE I-BEAM CONNECTOR ASSEMBLY

H = TELESCOPING TRANSVERSE ARM ASSEMBLY

I = TRANSVERSE ARM I-BEAM CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

J = V PAN BRACKET (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)







Phone: (800) 284-7437 Fax: (931) 796-8811

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#### **OLIVER TECHNOLOGIES, INC.** INSTALLATION INSTRUCTIONS FOR FLORIDA MODEL 1101 "V" SERIES ALL STEEL FOUNDATION SYSTEM PAN & CONCRETE (revision 5/18)

PATENT# 6634150 & OTHER PATENT PENDING

