



Mobile Home Permit Worksheet

Installer: Kyle Johnson License # IH11266571

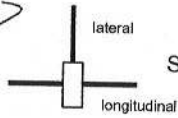
Address of home being installed 506 SW Gallant Lake City, FL

Manufacturer Champion Length x width 56X28

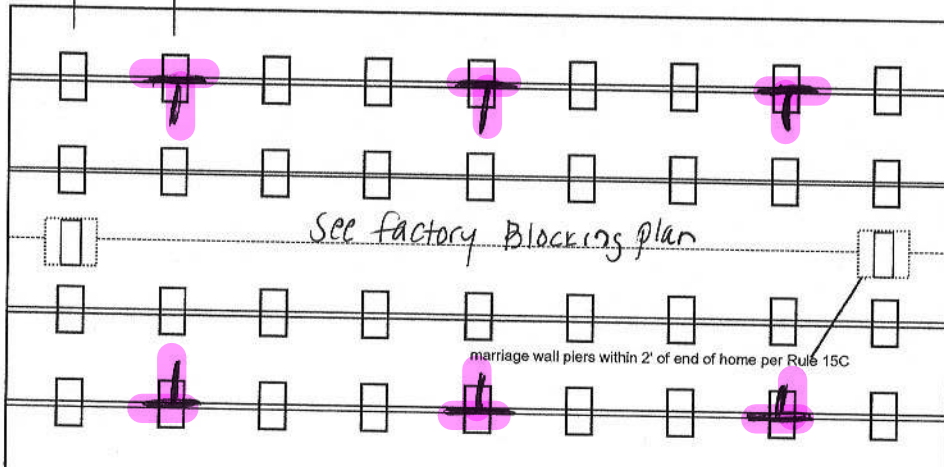
NOTE: If home is a single wide fill out one half of the blocking plan
If home is a triple or quad wide sketch in remainder of home
I understand Lateral Arm Systems cannot be used on any home (new or used)
where the sidewall ties exceed 5 ft 4 in.

Installer's initials KJ

Typical pier spacing



Show locations of Longitudinal and Lateral Systems (use dark lines to show these locations)



See factory Blocking plan

marriage wall piers within 2' of end of home per Rule 15C



Permit Number: _____ Date: _____

New Home Used Home

Home installed to the Manufacturer's Installation Manual
Home is installed in accordance with Rule 15-C

Single wide Wind Zone II Wind Zone III

Double wide Installation Decal # 127527

Triple/Quad Serial # _____

PIER SPACING TABLE FOR USED HOMES

Load bearing capacity	Footer size (sq in)	16" x 16" (256)	18 1/2" x 18 1/2" (342)	20" x 20" (400)	22" x 22" (484)*	24" X 24" (576)*	26" x 26" (676)
1000 psf		3'	4'	5'	6'	7'	8'
1500 psf		4'6"	6'	7'	8'	8'	8'
2000 psf		6'	8'	8'	8'	8'	8'
2500 psf		7'6"	8'	8'	8'	8'	8'
3000 psf		8'	8'	8'	8'	8'	8'
3500 psf		8'	8'	8'	8'	8'	8'

*interpolated from Rule 15C-1 pier spacing table.

PIER PAD SIZES

I-beam pier pad size 17.5 x 25.5

Perimeter pier pad size 17.5 x 25.5

Other pier pad sizes Diver 1055-11 outrigger bars
(required by the mfg.)

Draw the approximate locations of marriage wall openings 4 foot or greater. Use this symbol to show the piers.

List all marriage wall openings greater than 4 foot and their pier pad sizes below.

Opening Pier pad size

See factory

Blocking Plan

TIEDOWN COMPONENTS

Longitudinal Stabilizing Device (LSD)

Manufacturer _____

Longitudinal Stabilizing Device w/ Lateral Arms

Manufacturer Diver 110LV

POPULAR PAD SIZES

Pad Size	Sq In
16 x 16	256
16 x 18	288
18.5 x 18.5	342
16 x 22.5	360
17 x 22	374
13 1/4 x 26 1/4	348
20 x 20	400
17 3/16 x 25 3/16	441
17 1/2 x 25 1/2	446
24 x 24	576
26 x 26	676

4 ft 5 ft

ANCHORS

FRAME TIES

within 2' of end of home spaced at 5' 4" oc

OTHER TIES

	Number
Sidewall	<u>24</u>
Longitudinal	<u>0</u>
Marriage Wall	<u>2</u>
Shear Wall	<u>2</u>



Mobile Home Permit Worksheet

POCKET PENETROMETER TEST

The pocket penetrometer tests are rounded down to _____ psf or check here to declare 1000 lb. soil without testing.

X _____ X _____ X _____

POCKET PENETROMETER TESTING METHOD

1. Test the perimeter of the home at 6 locations
2. Take the reading at the depth of the footer.
3. Using 500 lb. increments, take the lowest reading and round down to that increment.

X _____ X _____ X _____

TORQUE PROBE TEST

The results of the torque probe test is _____ inch pounds or check here if you are declaring 5' anchors without testing _____. A test showing 275 inch pounds or less will require 5' anchors.

Note: A state approved lateral arm system is being used and 4 ft. anchors are allowed at the sidewall locations. I understand 5' anchors are required at all centerline tie points where the torque test reading is 275 or less and where the mobile home manufacturer may require anchors with 4000 lb. holding capacity.

Installer's initials KJ

ALL TESTS MUST BE PERFORMED BY A LICENSED INSTALLER

Installer Name Kyle Johnson

Date Tested Assumed Oliver uses 4x5 anchors together

ELECTRICAL

Connect electrical conductors between multi-wide units, but not to the main power source. This includes the bonding wire between multi-wide units. Pg. _____

PLUMBING

Connect all sewer drains to an existing sewer tap or septic tank. Pg. _____

Connect all potable water supply piping to an existing water meter, water tap, or other independent water supply systems. Pg. _____



Permit Number: _____

Date: _____

Site Preparation

Debris and organic material removed
Water drainage: Natural _____ Swale _____ Pad Other _____

Fastening multi wide units

Floor- Type Fastener: lags Length: 7 Spacing: 26
 Walls- Type Fastener: lags Length: 4 Spacing: 10
 Roof- Type Fastener: lags Length: 7 Spacing: 20

For used homes a min. 30 gauge, 8" wide, galvanized metal strip will be centered over the peak of the roof and fastened with galv. roofing nails at 2" on center on both sides of the centerline.

Gasket (weatherproofing requirement)

I understand a properly installed gasket is a requirement of all new and used homes and that condensation, mold, mildew and buckled marriage walls are a result of a poorly installed or no gasket being installed. I understand a strip of tape will not serve as a gasket.

Installer's initials KJ

Type gasket: _____ Installed: _____
 Pg. factory Between Floors: _____ Yes
 Between Walls: _____ Yes
 Bottom of ridge beam: _____ Yes

Weatherproofing

The bottom board will be repaired and/or taped: _____ Yes Pg. _____
 Siding on units is installed to manufacturer's specifications: _____ Yes
 Fireplace chimney installed so as not to allow intrusion of rain water: _____ Yes

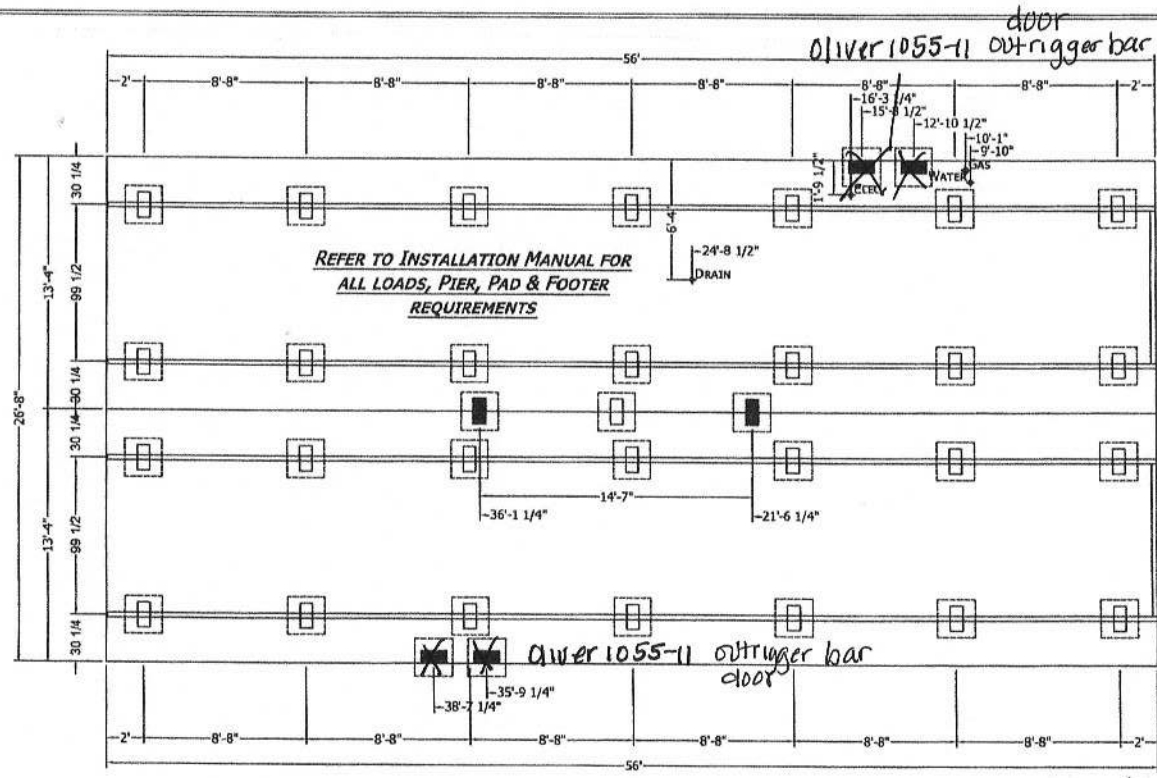
Miscellaneous

Skirting to be installed: _____ Yes No _____ N/A _____
 Dryer vent installed outside of skirting: _____ Yes No _____ N/A _____
 Range downflow vent installed outside of skirting: _____ Yes No _____ N/A _____
 Drain lines supported at 4' intervals: _____ Yes No _____ N/A _____
 Electrical crossovers protected: _____ Yes No _____ N/A _____
 Other: _____

Installer verifies all information given with this permit worksheet is accurate and true based on the manufacturer's installation instructions and or Rule 15C-1 & 2

Installer's Signature Kyle Johnson

Date 2/10/26



MANUFACTURER DISCLAIMER NOTICE: (THIS PIER PRINT IS FOR HOMES PRODUCED ON OR AFTER JUNE 1ST 2006)

PLEASE READ AND UNDERSTAND THE FOLLOWING INFORMATION. THE MANUFACTURER DOES NOT DO FOUNDATION INSTALLATION OF HOMES. IT WILL BE THE RESPONSIBILITY OF THE DEALER/SITE CONTRACTOR TO INSURE THAT ALL SITE WORK WILL CORRELATE WITH THE UNIT ORDERED.

NOTICE TO HOME INSTALLERS: MANUFACTURED HOMES WEIGH SEVERAL TONS. DO NOT ATTEMPT TO INSTALL ANY HOME ON SITE WITHOUT HAVING EXPERIENCE, KNOWLEDGE, AND UNDERSTANDING OF ALL INSTALLATION REQUIREMENTS. FAILURE TO MEET THESE REQUIREMENTS MAY RESULT IN SERIOUS INJURY OR DEATH TO AN INEXPERIENCED INSTALLER. INSTALLERS: PLEASE READ AND UNDERSTAND THE SET-UP AND INSTALLATION MANUAL SUPPLIED WITH THE HOME BEFORE ATTEMPTING ANY INSTALLATION OF ANY MANUFACTURED HOME.

= FRAME PIER

= POINT LOAD PIER

- 1) THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR ACTUAL FOUNDATION DESIGN AND CONSTRUCTION.
- 2) ADDITIONAL BLOCKING IS REQUIRED AT EACH SIDE OF EXTERIOR DOORS AND AT EACH SIDE OF SIDEWALL OPENINGS GREATER THAN 4 FEET IN WIDTH (I.E., PATIO DOORS, PICTURE WINDOWS, ETC.).
- 3) FOR PIER REQUIREMENTS AT ENDWALL SEE FIGURE 8 IN THE INSTALLATION MANUAL.
- 4) ALL DWV, PLUMBING, GAS SUPPLY, ETC., DIMENSIONS ON PRINT MAY BE + OR - 12".

- 5) IT WILL BE THE RESPONSIBILITY OF THE SITE CONTRACTOR TO VERIFY THE PROPER LOCATION OF COLUMN SUPPORT BLOCKING AND TO VERIFY THE PROPER MATING LINE GROWTH DIMENSIONS BASED UPON ACTUAL SITE CONDITIONS AND REQUIREMENTS (DOUBLE WIDES ONLY).
- 6) ALLOW 1/2" AT MATING LINE FOR MATE UP GROWTH.
- 7) SEE SET-UP AND INSTALLATION MANUAL FOR PERIMETER BLOCKING REQUIREMENTS.

PERMANENT FOUNDATIONS: CHECK LOCAL BUILDING CODES AND REGULATIONS AND CONSULT A REGISTERED PROFESSIONAL OR STRUCTURAL ENGINEER WHEN YOU ARE SITING YOUR HOME ON A PERMANENT FOUNDATION (SUCH AS A FULL BASEMENT, CRAWL SPACE, OR LOAD BEARING PERIMETER FOUNDATION).

CHAMPION MANUFACTURED BEAUTIFULLY™ <small>P.O. BOX 2097 HWY 100 EAST LAKE CITY, FL 32056</small>	MODIFICATIONS	PROJECT: 2856H32P01 56'-0" x 26'-8" 3 BD 2 BT	TITLE: PIER FOUNDATION PLAN	SHEET: PR-101 & D
		<small>DRAWN BY: B CAMPBELL DATE: 02-10-22 SCALE: 5/32" = 1'-0"</small>	<small>FILENAME: 261-2856H32P01 5-29-2024</small>	<small>PROPRIETARY AND CONFIDENTIAL THESE DRAWINGS AND SPECIFICATIONS ARE ORIGINAL PROPERTY AND CONFIDENTIAL MATERIALS OF CHAMPION. COPYRIGHT © 1978-2024 BY CHAMPION</small>

License Number: IH / 1126657 / 1 Name: KYLE JOHNSON

Order #: 6915	Label #: 127257	Manufacturer:	(Check Size of Home)
Homeowner:		Year Model:	Single _____
Address:		Length & Width:	Double _____
City/State/Zip:		Type Longitudinal System:	Triple _____
Phone #:		Type Lateral Arm System:	HUD Label #:
Date Installed:		New Home: _____ Used Home: _____	Soil Bearing / PSF:
Installed Wind Zone:		Data Plate Wind Zone:	Torque Probe / in-lbs:
Note:			Permit #:



STATE OF FLORIDA
INSTALLATION CERTIFICATION LABEL

127257

LABEL #	DATE OF INSTALLATION
KYLE JOHNSON	_____
NAME	
IH / 1126657 / 1	6915
LICENSE #	ORDER #

CERTIFIES THAT THE INSTALLATION OF THIS MOBILE HOME IS IN ACCORDANCE WITH FLORIDA STATUTES 320.8249, 320.8325 AND RULES OF THE HIGHWAY SAFETY AND MOTOR VEHICLES.

INSTRUCTIONS

PLEASE WRITE DATE OF INSTALLATION AND AFFIX LABEL NEXT TO HUD LABEL. USE PERMANENT INK PEN OR MARKER ONLY. COMPLETE INFORMATION ABOVE AND KEEP ON FILE FOR A MINIMUM OF 2 YEARS. YOU ARE REQUIRED TO PROVIDE COPIES WHEN REQUESTED.



OLIVER TECHNOLOGIES, INC.
FLORIDA INSTALLATION INSTRUCTIONS FOR THE
MODEL 1101 "V" SERIES ALL STEEL FOUNDATION SYSTEM

MODEL 1101 "V" (Steps 1-14)

LONGITUDINAL ONLY: Follow Steps 1-9

LATERAL ONLY: Follow Steps 1-3 and Steps 10-14

FOR CONCRETE APPLICATIONS: Follow Steps 15-18



ENGINEERS STAMP



1. **SPECIAL CIRCUMSTANCES:** If the following conditions occur - **STOP! Contact Oliver Technologies at 1-800-284-7437 :**

- a) Pier height exceeds 48"
- b) length of home exceeds 76'
- c) Roof eaves exceed 16"
- d) Sidewall height exceed 96"
- e) Location is within 1500 feet of coast

INSTALLATION OF GROUND PAN

- 2. Remove weeds and debris in an approximate two foot square to expose firm soil for each ground pan (C) .
- 3. Place ground pan (C) directly below chassis I-beam. Press or drive pan firmly into soil until flush or below soil then install pier per manufacturer's instructions or per Florida Regs.

SPECIAL NOTE: The longitudinal "V" brace system may also serve as a pier under the home and should be loaded as any other pier. It is recommended that after leveling piers, and one-third inch (1/3") before home is lowered completely on to piers, complete steps 4 through 9 below then remove jacks.

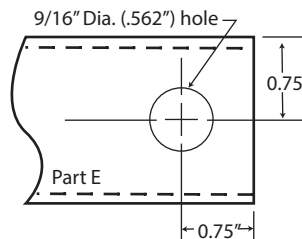
INSTALLATION OF LONGITUDINAL "V" BRACE SYSTEM (Model 1101 L "V")

NOTE: WHEN INSTALLING THE LONGITUDINAL SYSTEM ONLY, A MINIMUM OF 2 SYSTEMS PER FLOOR SECTION IS REQUIRED. SOIL TEST PROBE SHOULD BE USED TO DETERMINE CORRECT TYPE OF ANCHOR PER SOIL CLASSIFICATION. IF PROBE TEST READINGS ARE BETWEEN 175 & 275 A 5 FOOT ANCHOR MUST BE USED. IF PROBE TEST READINGS ARE BETWEEN 276 & 350 A 4 FOOT ANCHOR MAY BE USED. USE GROUND ANCHORS WITH DIAGONAL TIES AND STABILIZER PLATES EVERY 5'4" . VERTICAL TIES ARE ALSO REQUIRED ON HOMES SUPPLIED WITH VERTICAL TIE CONNECTION POINTS (PER FLORIDA REG.).

- 4. Choose one of the approved longitudinal tube installations; either Diagram A or B. Then select the correct square tube (E) length from the diagram for appropriate pier height at support location or cut and drill 1.5" square tube to achieve appropriate length.

PIER HEIGHT (40° Min. - 45° Max.)	1.25" Tube Length	1.50" Tube Length
7 3/4" to 25"	22"	18"
24 3/4" to 32 1/4"	32"	18"
33" to 41"	44"	18"
40" to 48"	54"	18"

Diagram A



PIER HEIGHT (40° Min. - 60° Max.)	1.50" Tube Length
14" to 18"	20"
18" to 25"	28"
24" to 35"	39"
30" to 40"	44"
36" to 48"	54"

Diagram B

- 5. Install (2) of the 1.50" square tubes (E) into the "U" bracket (J), insert carriage bolt and leave nut loose for final adjustment.
- 6. Place I-beam connector (F) loosely on the bottom flange of the I-beam.
- 7. (For Diagram A installation) Slide the selected 1.25" tube (E) into a 1.50" tube (E) and attach to I-beam connectors (F) and fasten loosely with bolt and nut. (For Diagram B installation) Attach the selected 1.5" tubes (E) to the I-beam connectors (F) and fasten loosely with bolts and nuts.
- 8. Repeat steps 6 through 7 to create the "V" pattern of the square tubes loosely in place.
- 9. Using standard hand tools tighten all nuts and bolts. (For Diagram A installation only, secure 1.25" and 1.50" tubes using four(4) 1/4"-14 x 3/4" self-tapping screws in pre-drilled holes.)

INSTALLATION OF LATERAL TELESCOPING TRANSVERSE ARM SYSTEM (Model 1101 T "V")

THE MODEL 1101 "V" (LONGITUDINAL & LATERAL PROTECTION) ELIMINATES THE NEED FOR STABILIZER PLATES & FRAME TIES.

NOTE: THE USE OF THIS SYSTEM REQUIRES VERTICAL TIES SPACED AT 5'4".

FOUR FOOT (4') GROUND ANCHOR MAY BE USED EXCEPT WHERE THE HOME MANUFACTURER SPECIFIES DIFFERENT.

- 10. Install remaining vertical tie-down straps and 4' ground anchors per home manufacturer's instructions. NOTE: Centerline anchors to be sized according to soil torque condition. Any manufacturer's specifications for sidewall anchor loads in excess of 4,000 lbs. require a 5' anchor per Florida Code.
- 11. Select the correct square tube brace (H) length for set-up lateral transverse at support location. The lengths come in either 60" or 72" lengths. (With the 1.50" tube as the bottom tube, and the 1.25" tube as the inserted tube.)
- 12. Install the 1.50 transverse brace (H) to the ground pan connector (D) with bolt and nut.
- 13. Slide 1.25" transverse brace into the 1.50" brace and attach to adjacent I-beam connector (I) with bolt and nut.
- 14. Secure 1.50" transverse arm to 1.25" transverse arm using four (4) 1/4" - 14 x 3/4" self-tapping screws in pre-drilled holes.

INSTALLATION USING CONCRETE RUNNER/ FOOTER

15. A concrete runner, footer or slab may be used in place of the steel ground pan.
 - a) The concrete shall be minimum 2500 psi mix
 - b) A concrete runner may be either longitudinal or transverse, and must be a minimum of 8" deep with a minimum width of 16 inches longitudinally or 18 inches transverse to allow proper distance between the concrete bolt and the edge of the concrete (see below).
 - c) Footers must have minimum surface area of 441 sq. in. (i.e. 21" square), and must be a minimum of 8" deep.
 - d) If a full slab is used, the depth must be a 4" minimum . Special inspection of the system bracket installation is not required. Footers must allow for at least 4" from the concrete bolt to the edge of the concrete.

NOTE: The bottom of all footings, pads, slabs and runners must be per local jurisdiction.

LONGITUDINAL: (Model 1101 LC "V")

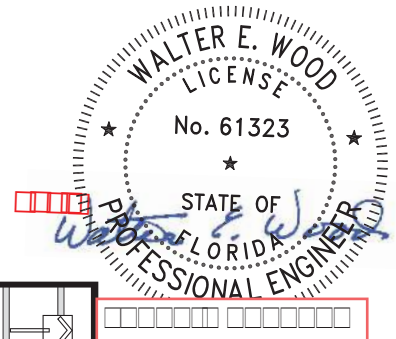
16. When using Part# 1101-W-CPCA (wetset) simply install the bracket in runner/footer **OR** When installing in cured concrete use Part# 101-D-CPCA (dryset). The 1101 (dryset) CA bracket is attached to the concrete using (2) 5/8"x3" concrete wedge bolts (Simpson part # S162300H 5/8" X 3" or Powers equivalent). Place the CA bracket in desired location. Mark bolt hole locations, then using a 5/8" diameter masonry bit, drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the holes. Place wedge bolts into drilled holes, then place 1101 (dry set) CA bracket onto wedge bolts and start wedge bolt nuts. Take a hammer and lightly drive the wedge bolts down by hitting the nut (making sure not to hit the top of threads on bolt). The sleeve of concrete wedge bolt needs to be at or below the top of concrete. Complete by tightening nuts.

LATERAL: (Model 1101 TC "V")

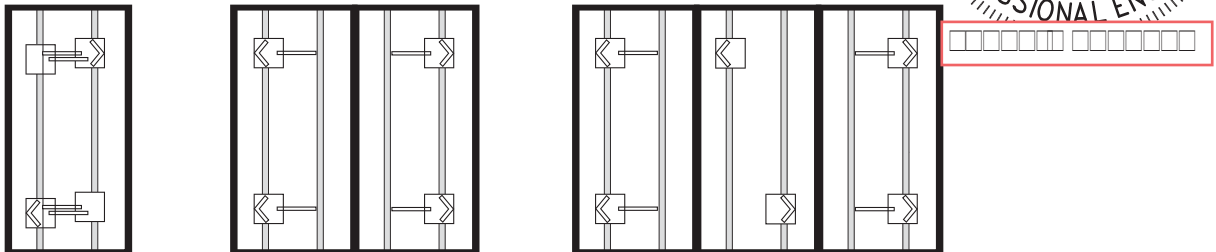
17. For wet set (part # 1101-W-TACA) installation simply install the anchor bolt into runner/footer. For dry set installation (part # 1101-D-TACA) mark bolt hole locations, then using a 5/8" diam. masonry bit. drill a hole to a minimum depth of 3". Make sure all dust and concrete is blown out of the hole. Place wedge bolts (Simpson part #S162300H 5/8" X 3" or Powers equivalent) into (D) concrete dry transverse connector and into drilled hole. If needed, take a hammer and lightly drive the wedge bolts down by hitting the nut (making sure not to hit the top of threads on bolt), then remove the nut. The sleeve of concrete wedge bolt needs to be at or below the top of concrete.
18. When using part# 1101 CVW (wetset) or 1101 CVD (dryset), install per steps 17 & 18.

Notes:

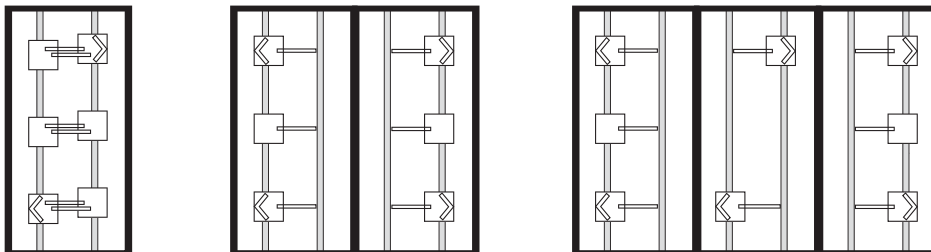
1. LENGTH OF HOUSE IS THE ACTUAL BOX SIZE
2. = LOCATION OF TRANSVERSE BRACING ONLY
3. = LOCATION OF LONGITUDINAL BRACING ONLY
4. = TRANSVERSE AND LONGITUDINAL LOCATIONS



ALL WIDTHS AND LENGTHS UP TO 52'

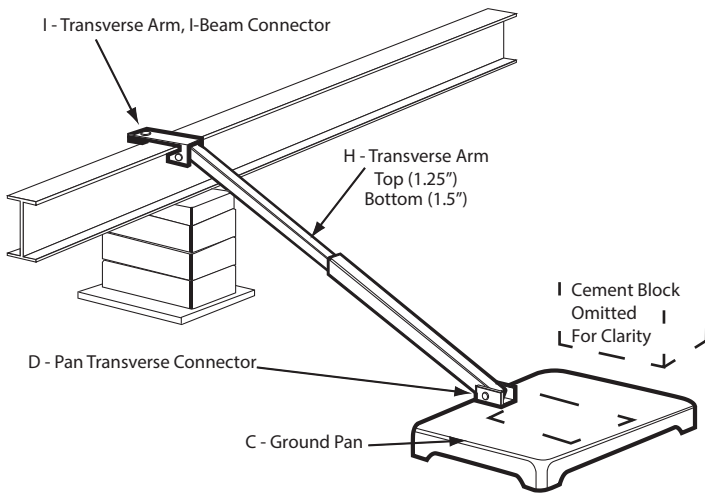


ALL WIDTHS AND LENGTHS OVER 52' TO 80"

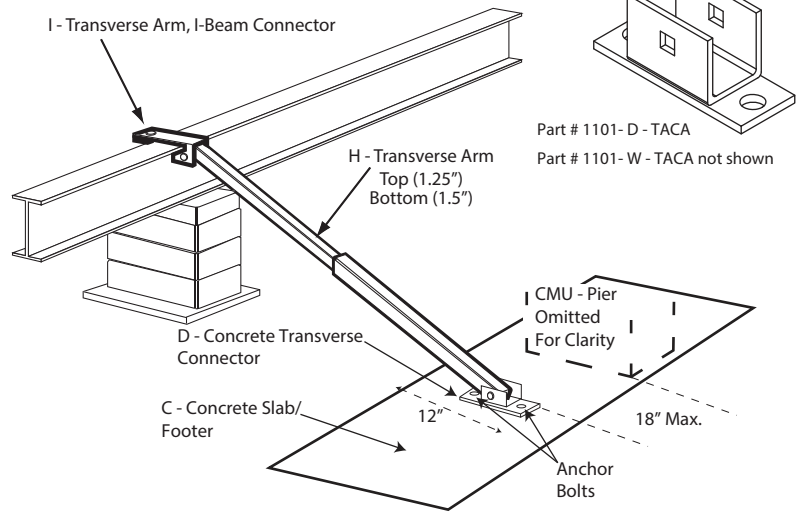


HOMES WITH 5/12 ROOF PITCH REQUIRE: PER FLORIDA REGULATIONS
6 systems for home lengths up to 52' and 8 systems for homes over 52' and up 80'.

PATENT# 6634150 & OTHER PATENT PENDING



Model # 1101 T "V"



Model # 1101 TC "V"

Florida approved 4' ground anchors may be used in all locations except where home manufacturers specifications for sidewall straps are in excess of 4,000 lbs. These locations require a 5' anchor. Per Florida code.

C = GROUND PAN / CONCRETE FOOTER OR RUNNER

D = GROUND PAN / CONCRETE U BRACKETS TRANSVERSE CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

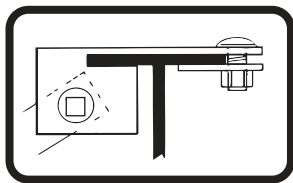
E = TELESCOPING V BRACE TUBE ASSEMBLY (1.5" TUBE BOTTOM AND 1.25" TUBE INSERT) OR 1.5" TUBE

F = "V" BRACE I-BEAM CONNECTOR ASSEMBLY

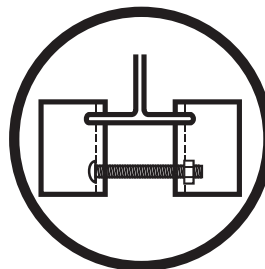
H = TELESCOPING TRANSVERSE ARM ASSEMBLY

I = TRANSVERSE ARM I-BEAM CONNECTOR (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)

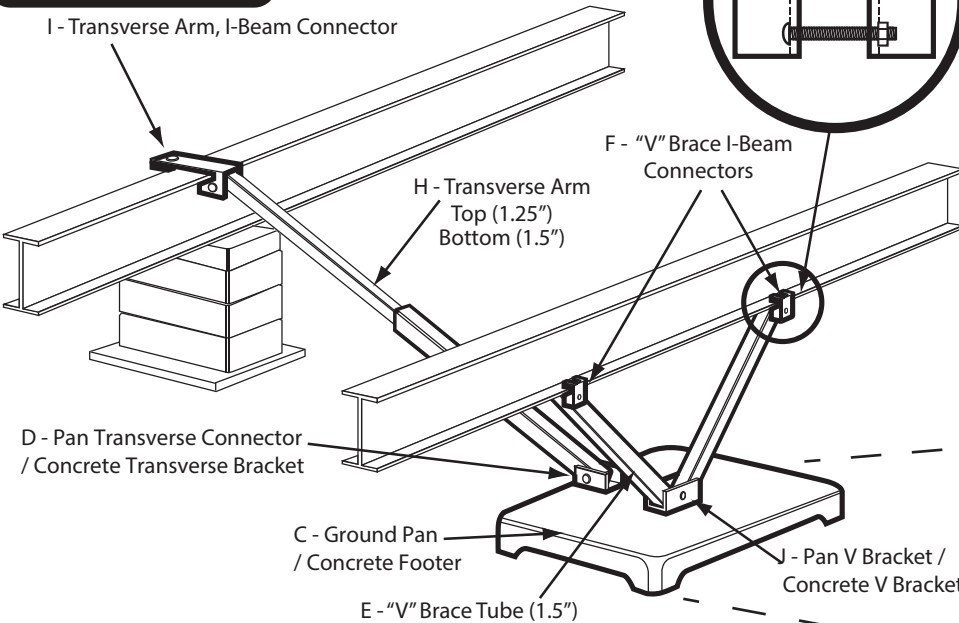
J = V PAN BRACKET (connects with grade 5 - 1/2" x 2" 1/2" carriage bolt and nut)



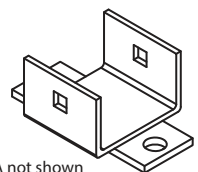
I - Transverse Arm, I-Beam Connector



F - "V" Brace I-Beam Connectors

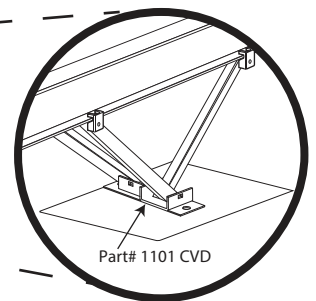


Model # 1101 "V"



Part# 1101 D-CPCA

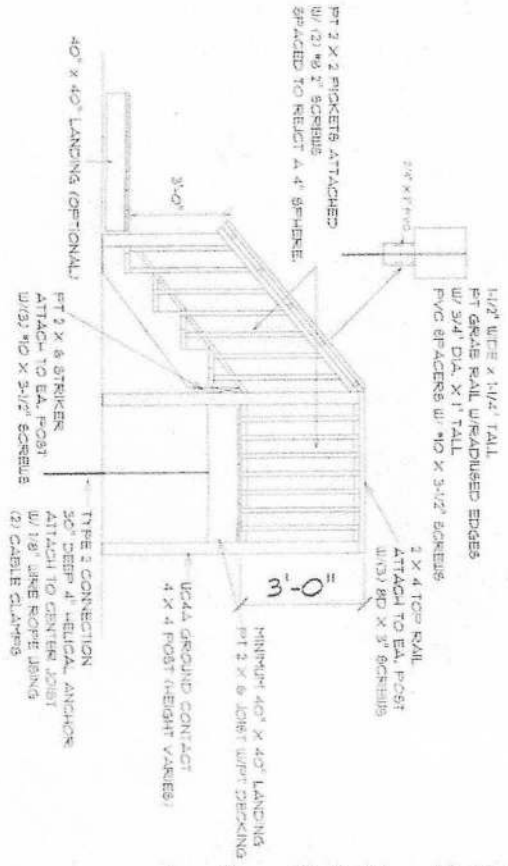
Part # 1101 W-CPCA not shown



Part# 1101 CVD

Model # 1101 C "V"

40" X 40" STEPS
SCALE 3/4" = 1'-0"



NOTES:

1. STEPS HAVE A MIN. 40" X 40" LANDING
 2. STEPS HAVE A RISER HEIGHT OF BETWEEN 6.75" TO 1.75"
 3. HANDRAIL HEIGHT 36"
 4. STEPS TO HAVE MIN. 10" TREAD DEPTH,
 5. PICKETS TO BE SPACED TO REJECT A 4" SPHERE.
 6. STEPS TO MEET TREAD TO RISER RATIO- 2 RISES + 1 TREAD = 24" - 25"
1. FLIGHT OF STAIRS NOT TO HAVE VERTICAL RISES GREATER THAN 12' BETWEEN LANDINGS.

Ray E. Risner
 RAY E. RISNER P.E. #33724
 P.O. BOX 3
 SUWANNEE, FL. 32692
 352-318-1356

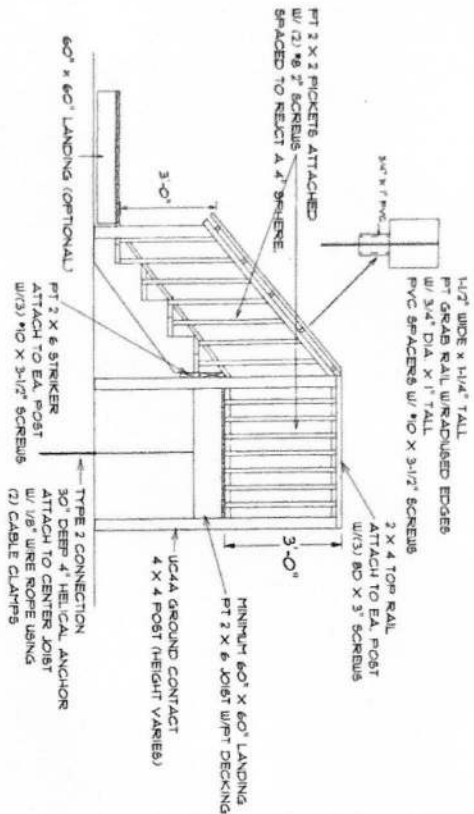
STEP RITE SOLUTIONS

PHONE:
 FAX:
 MOBILE:

SECTION LETTER
 A
 11
 PAGE NUMBERS

DRAWN BY: DKF
 SCALE: 3/4" = 1'-0"
 DATE: Wednesday, November 6, 2024

PAGE:
 1/2
 40 INCH STEPS



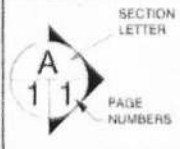
60" x 60" STEPS
SCALE: 3/4" = 1'-0"

- NOTES:
1. STEPS HAVE A MIN. 60" X 60" LANDING
 2. STEPS HAVE A RISER HEIGHT OF BETWEEN 6.75" TO 7.75"
 3. HANDRAIL HEIGHT 36"
 4. STEPS TO HAVE MIN. 10" TREAD DEPTH,
 5. PICKETS TO BE SPACED TO REJECT A 4" SPHERE
 6. STEPS TO MEET TREAD TO RISER RATIO - 2 RISES + 1 TREAD = 24" - 25"
1. FLIGHT OF STAIRS NOT TO HAVE VERTICAL RISES GREATER THAN 12' BETWEEN LANDINGS.

Ray E. Risner
11/11/24
PROFESSIONAL ENGINEER
STATE OF FLORIDA

RAY E. RISNER P.E. #33724
PO BOX 3
GULFANNEE, FL. 32692
352-318-1356

STEP RITE SOLUTIONS
PHONE:
FAX:
MOBILE:



DRAWN BY: DKF
SCALE 3/4" = 1'-0"
DATE Wednesday, November 6, 2024

PAGE: 2/2
60 INCH STEPS

Installation Details

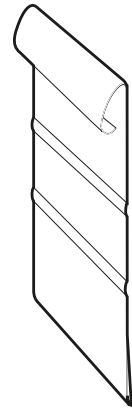
Careful attention to a few basic details will insure that your vinyl skirting will provide a beautiful, easily installed, completely accessible exterior with a minimum of maintenance. Vinyl skirting is easily installed over any terrain, requires no special tools and never needs painting. Following these basic installation techniques will assure that our skirting will contribute to the beauty of your home's exterior.

Tools you will need

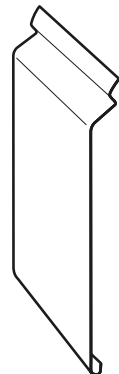
Hammer • Screwdriver • Snips • Plumb Bob or Level • Tape Measure
Power Saw with Fine Tooth Blade • Snap Lock Tool • Chalk Line
• Utility Knife

Important

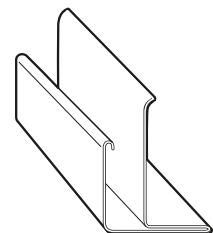
- 1) Use either a power saw with a fine tooth blade mounted with reverse rotation, or aviation snips to cut skirting components.
- 2) To allow for normal expansion and contraction, fasten the Top Trim Back component(s) in the center of the nailing slots. Fasten positively to the surface of the unit at every slotted hole, leaving 1/2" between lengths. **Do not butt the ends.** Overlap the Top Trim Front component(s) approximately 1" at joints. Allow 1/2" between pieces of the Bottom Channel component(s) when installing.
- 3) **Do not drive the fasteners too tightly.** Nails or screws offer excellent holding power, but if driven too tightly, the vinyl can, under normal expansion and contraction, become distorted. These fasteners should be driven in the middle of the nailing slot just short of touching the Top Trim Back component(s). Nail or screw to achieve 3/4" penetration into a solid wood substance. Fasten to allow part to expand and contract during the normal change in ambient temperature. **Do not fasten tight.** Allow 1/16" gap between fastener head and part.



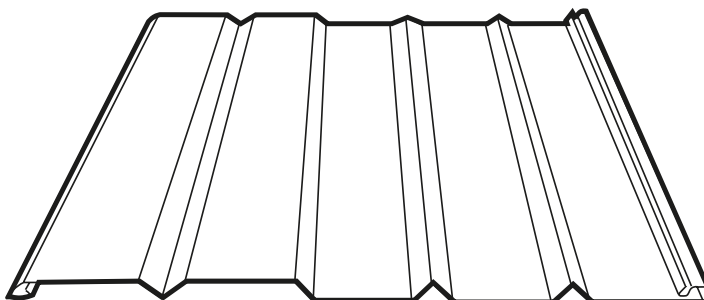
Top Trim Back Component



Top Trim Front Component



Bottom Channel Component



Skirting Panel

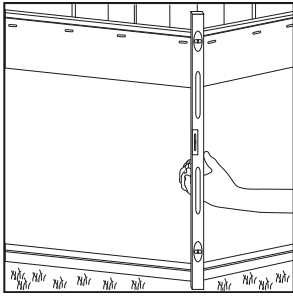


Figure 1

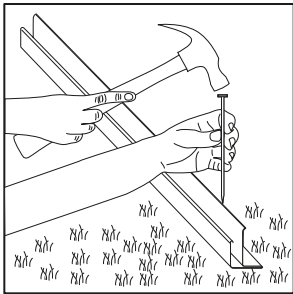


Figure 2

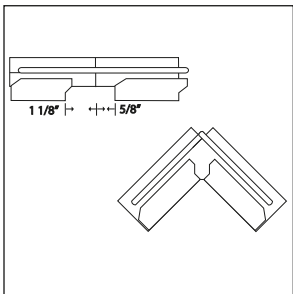


Figure 3

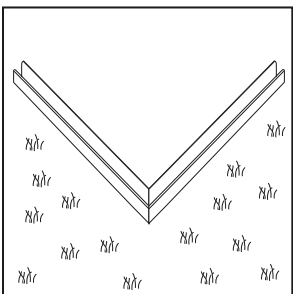


Figure 4

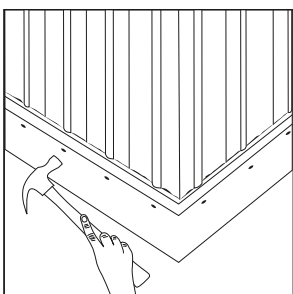


Figure 5

Step 1...

Laying the Bottom Channel Components

A level or plumb line should be used to establish the location of the Bottom Channel. The taller backside of the Bottom Channel should be located directly beneath the outside bottom edge of the home, where the Top Trim Back component will be attached (*see figure 1*). To prevent grass from growing around the base of the skirting and provide a non-shifting base for the ground spikes, 9" asphalt roof starter should be installed around the home. The roof starter also reduces the possibility of the vinyl skirting panels being damaged from the use of a powered string trimmer. "Weed-Eater" type trim units will damage the skirting and is not covered by the warranty.

Attach the Bottom Channel component directly to the ground through the prepunched holes (*see figure 2*). Spikes are required every 24 inches...extra holes are provided in the Bottom Channel component for convenience. Another spike or a drift punch may be used to drive spikes in completely. To allow for expansion, leave a 1/2" gap between each section of the Bottom Channel component. To form clean, attractive corners, the Bottom Channel component can be notched with snips (*see figure 3*) and then bent to the desired angle. (*Attached to the ground as shown in figure 4*).

Note: in high wind areas; where ground below the unit is spongy; or where ground is loose from recent excavation and has not yet settled, it is advisable to fasten bottom channel to treated wooden stakes. For installation on concrete, use 3/4" masonry nail instead of ground spike. "Liquid Nail" cement or other similar methods of setting a fastener directly to concrete can also be used.

Step 2...

Mounting Top Trim Back Components

First determine where the Top Trim Back component(s) will mount on the lower part of the home. The bottom edge of the Top Trim Back component can extend below the bottom edge of the home if there is a solid support for nailing and a solid bearing for the Top Trim Front component against the side of the home. It is helpful to mark a line around the bottom of the home with a chalk line or other method to assure a straight line where the Top Trim Back component is to be installed.

The Top Trim Back component is installed by driving the fasteners in the middle of every slot (*see figure 5*). **Do not fasten tightly!** (see fastening instructions on front page.) **Do not cut Top Trim Back components at the corners.** Gently bend over a sharp edge of a cutting table or a similar surface to form a corner (*see figure 6*).

If the installation is made in extremely cold weather, the vinyl should be warmed to room temperature before bending. Warming will avoid the likelihood of cracking.

Step 3...

Cutting Top Trim Back Components

The Top Trim Back component is constructed with two parallel ridges at intervals below the nailing slots (see figure 7). These ridges may be used to measure the distance from the ground to the lower ridge. In cold weather, measure to the top ridge; In warm weather, measure to the bottom ridge. If the ground is level, several panels may be cut at one time using a hand power saw. **Remember, if a power saw is to be used, mount a fine-toothed blade in reverse position** (see figure 8).

Locking the Skirting Panels

A snap lock tool is used to punch locking tabs on the outside bottom edge of each skirting panel (see figure 9). When the panel is installed, it becomes locked in the Bottom Channel component. This feature assures retention of the panel in the Bottom Channel. **Note:** When installing in a high wind area, you may also punch locking tabs at the top of the panel for added locking strength.

Self-aligning panels easily snap and slide into place (see figure 10). Be certain that each skirting panel positively interlocks with the skirting panel adjoining it.

Note: (above 36" panel height, a framing support system should be considered.)

Installing the Skirting Panels

Panel can be installed by setting into the Bottom Channel and leaning against the top trim back. Lock the next panel as shown in figure 10. Panels should not be cut but bent around corners as shown in figure 11.

Fitting Skirting Panels Around Service Connections

Cutting and fitting to virtually any shape or radius is easily done with Vinyl Skirting. Using aviation snips, cut the panel to fit around the connection. Cut the panel from the side – **not from the top or bottom**. Keep snip points open as if cutting cloth to avoid cracking panels.

CAUTION

Proper installation of manufactured home skirting requires that the Top Back component be fastened loosely so the panel will slide freely in the nail slots. This can be accomplished by leaving the fastener 1/16" to 1/8" from the face of the panel. The fastener must penetrate a solid surface by 3/4".

Do not place outdoor cookers near the vinyl skirting because the heat will distort the panels. Any heat source must be kept away from the panels or damage may occur.

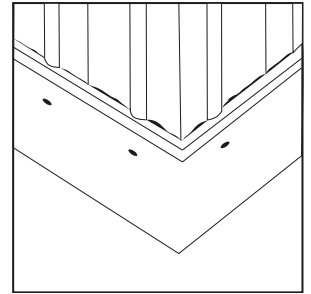


Figure 6

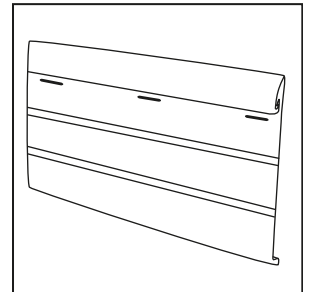


Figure 7

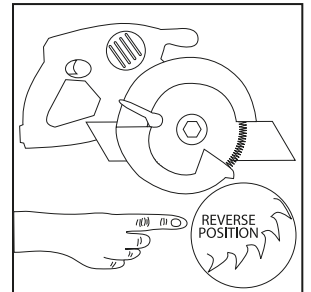


Figure 8

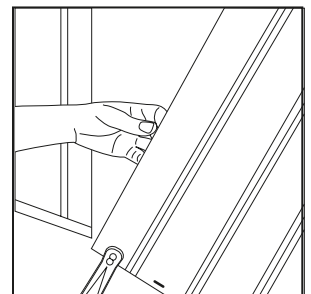


Figure 9

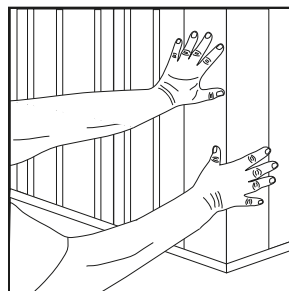


Figure 11

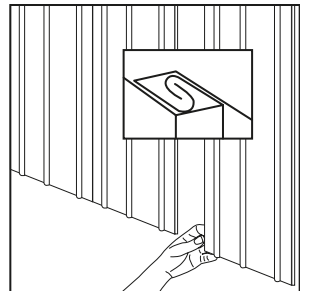


Figure 10

Step 4...

Installing the Top Trim Front Component

The Top Trim Front component(s) installs easily by snapping the top edge of its spring lock into the installed Top Trim Back component. Be sure to push the Top Trim Front component all the way into the Top Trim Back component **until it “snaps” into place.**

Each of the 15 pieces of the Top Trim Front components in the trim kit are notched 2" on one end (see figure 12) to permit overlapping. Overlap ends of adjoining Top Trim Front component(s) approximately 1".

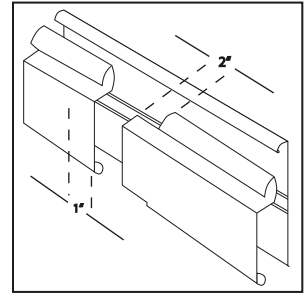


Figure 12

Cutting Additional Corners

If inside corners are needed, trim strips can be easily cut with aviation snips to form attractive corner joints by cutting a 45° mitre on adjacent ends and butting. If extra outside corners are required (for porches or add-on rooms), notch the trim strips as shown (see figure 13), bend around the corner and snap into place. Allow at least 3' of trim strip on each side of the corner.

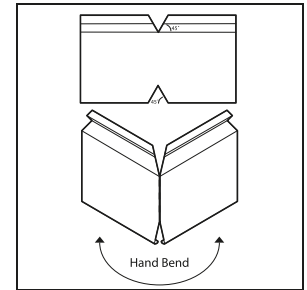


Figure 13

Easy Access

Access can be gained at virtually any point by simply lifting the Top Trim Front component and sliding out the desired number of panels. Accessibility to the area under the unit is available whenever desired.

Final Configuration

Please review the drawing to the right that shows how the components and skirting panels look after installation is complete.

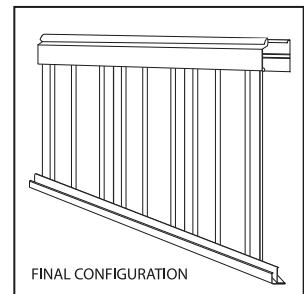
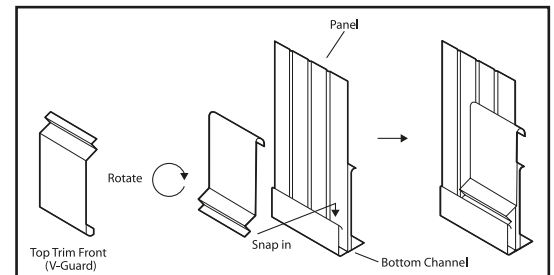


Figure 14

V-Guard Installation - (if applicable)

Installing the V-Guard Component

V-Guard Vinyl Skirting Protector component(s) installs easily by snapping the bottom edge of its spring lock into the Bottom Channel component. Be sure to push the V-Guard trim all the way into the Bottom Channel component **until it “snaps” into place.** (see figure 14)



Cutting additional corners

If inside corners are needed, V-Guard trim can be easily cut with aviation snips to form attractive corner joints by cutting a 45° mitre on adjacent ends and butting. If extra outside corners are required (for porches or add-on rooms), notch the V-Guard trim component, bend around the corner and snap into place. Allow at least 3" of V-Guard component trim on each side of the corner.



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