



Product Approval
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[Product Approval Menu](#) > [Product or Application Search](#) > [Application List](#) > **Application Detail**

FL #	FL21704-R8
Application Type	Editorial Change
Code Version	2023
Application Status	Approved
	*Approved by DBPR. Approvals by DBPR shall be reviewed and ratified by the POC and/or the Commission if necessary.
Comments	
Archived	☐
Product Manufacturer	Jeld-Wen
Address/Phone/Email	3737 Lakeport Blvd Klamath Falls, OR 97601 (541) 850-2650 FBC1@jeldwen.com
Authorized Signature	Rylee Fricks FBC1@jeldwen.com
Technical Representative	JELD-WEN Corporate Customer Service
Address/Phone/Email	3737 Lakeport Blvd. Klamath Falls, OR 97601 (800) 535-3936 customerserviceagents@jeld-wen.com
Quality Assurance Representative	
Address/Phone/Email	
Category	Exterior Doors
Subcategory	Sliding Exterior Door Assemblies
Compliance Method	Certification Mark or Listing
Certification Agency	Fenestration and Glazing Industry Alliance (formerly AAMA)
Validated By	Fenestration and Glazing Industry Alliance (formerly AAMA)
Referenced Standard and Year (of Standard)	<u>Standard</u> AAMA/WDMA/CSA 101/I.S.2/A440
	<u>Year</u> 2017
Equivalence of Product Standards Certified By	
Product Approval Method	Method 1 Option A
Date Submitted	08/07/2025
Date Validated	08/12/2025

Summary of Products

FL #	Model, Number or Name	Description
21704.1	Premium Vinyl (V-4500)	Multi-Slide Sliding Patio Door 281.375" x 96" Insulated Glass (3/16" in - 3/16" out Tempered) (Safety Glazing) (XXXXXX)
Limits of Use Approved for use in HVHZ: No Approved for use outside HVHZ: Yes Impact Resistant: No Design Pressure: +50/-55 Other:		Certification Agency Certificate FL21704 R8 C CAC JELD-WEN - Premium Vinyl SGD (16) (V-4500) (Fin Finless) July 2025 (ext.5) 21704.1.pdf Quality Assurance Contract Expiration Date 01/13/2032 Installation Instructions FL21704 R8 II FL21704 R2 II PV MTS LDR 6P4T XXXXXP FBC 281x96 SS 2018-01-14.pdf FL21704 R8 II PV MTS LDR 6P4T XXXXXP FBC 281x96 SS 2018-01-14.pdf Verified By: Hermes Norero 73778 Created by Independent Third Party: Yes Evaluation Reports FL21704 R8 AE PER5389 SS 2018-02-19.pdf Created by Independent Third Party: Yes
21704.2	Premium Vinyl (V-4500)	Multi-Slide Sliding Patio Door 281.375" x 96" Insulated Glass (3/16" in - 3/16" out Tempered) (Safety Glazing) (XXXXXX)
Limits of Use Approved for use in HVHZ: No Approved for use outside HVHZ: Yes Impact Resistant: No Design Pressure: +50/-55 Other:		Certification Agency Certificate FL21704 R8 C CAC JELD-WEN - Premium Vinyl SGD (29) (V-4500) (Fin Finless) July 2025 (ext.5) 21704.2.pdf FL21704 R8 C CAC JELD-WEN - Premium Vinyl SGD (30) (V-4500) (Fin Finless) July 2025 (ext.5) 21704.2.pdf FL21704 R8 C CAC JELD-WEN - Premium Vinyl SGD (31) (V-4500) (Fin Finless) July 2025 (ext.5) 21704.2.pdf Quality Assurance Contract Expiration Date 01/13/2032 Installation Instructions FL21704 R8 II PV MTS LDR 2P2T OX NI FBC 118x96 SS 2019-11-22.pdf FL21704 R8 II PV MTS LDR 3P2T OXX NI FBC 177x96 SS 2019-11-22.pdf FL21704 R8 II PV MTS LDR 4P2T OXXX NI FBC 235x96 SS 2019-11-22.pdf FL21704 R8 II PV MTS LDR 6P4T OXXXXX FBC 281x96 SS 2018-03-14.pdf Verified By: Hermes Norero 73778 Created by Independent Third Party: Yes Evaluation Reports FL21704 R8 AE PER6476 SS 2019-11-22.pdf FL21704 R8 AE PER6477 SS 2019-11-22.pdf FL21704 R8 AE PER6478 SS 2019-11-22.pdf Created by Independent Third Party: Yes
21704.3	Premium Vinyl (V-4500)	Multi-Slide Sliding Patio Door 190.75" x 120" Insulated Glass (3/16" in - 3/16" out Tempered) (Safety Glazing) (XXXX)
Limits of Use Approved for use in HVHZ: No Approved for use outside HVHZ: Yes Impact Resistant: No Design Pressure: +50/-55 Other:		Certification Agency Certificate FL21704 R8 C CAC JELD-WEN - Premium Vinyl SGD (23) (V-4500) (Fin Finless) July 2025 (ext.5) 21704.3.pdf Quality Assurance Contract Expiration Date 03/21/2031 Installation Instructions FL21704 R8 II PV MTS LDR 4P2T XXXXP FBC 191x120 SS 2018-01-14.pdf Verified By: Hermes Norero 73778 Created by Independent Third Party: Yes Evaluation Reports FL21704 R8 AE PER5387 SS 2018-02-21.pdf Created by Independent Third Party: Yes

[Back](#)

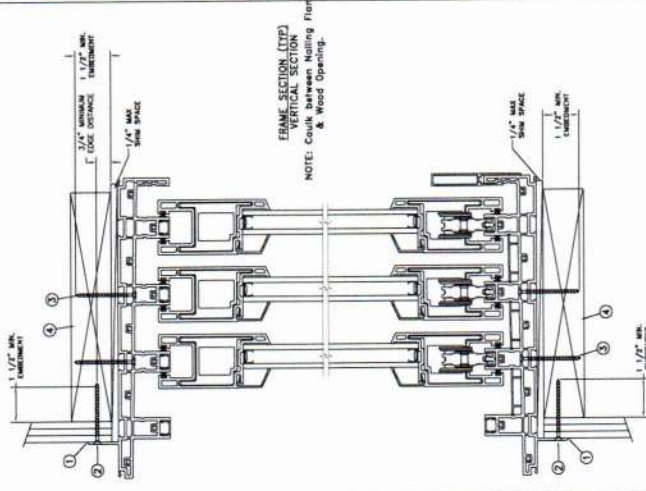
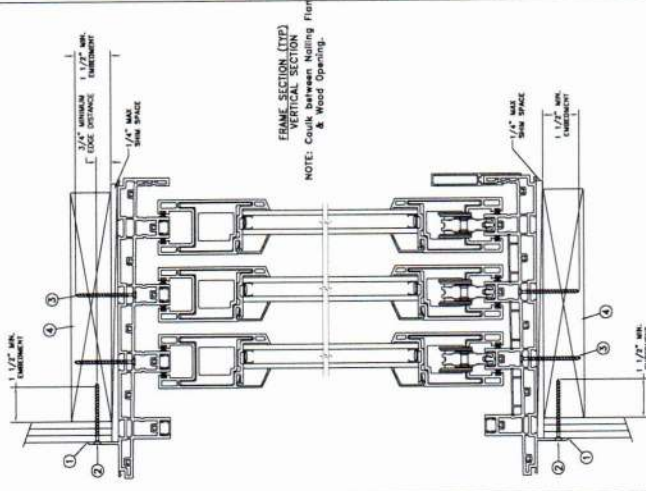
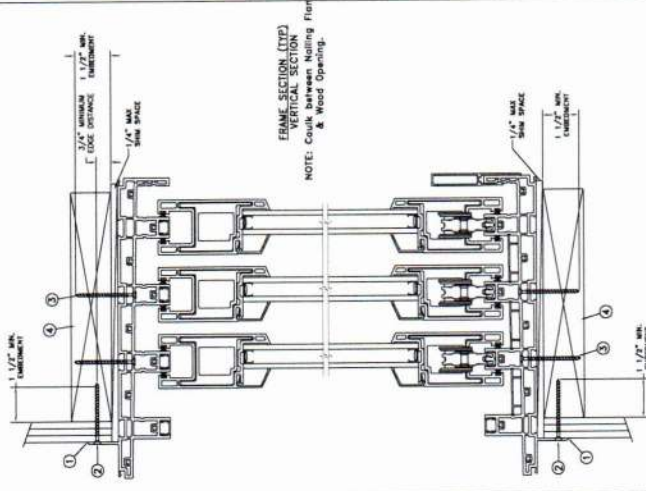
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Contact Us :: [2601 Blair Stone Road, Tallahassee FL 32399](#) Phone: 850-487-1824

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NAILFIN / THROUGH FRAME INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION
NOTE: Caulk between Nailing Flange
& Wood Opening.

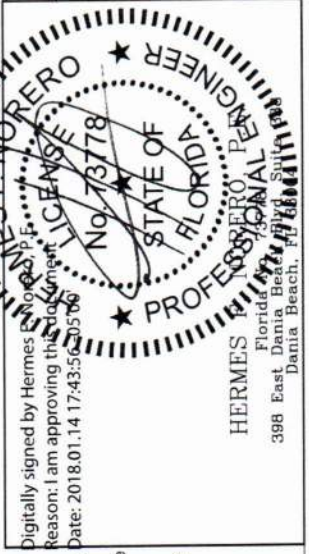
Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.



Digitally signed by Hermes E. Norero
Reason: I am approving this document
Date: 2018.01.14 17:43:50 -0500

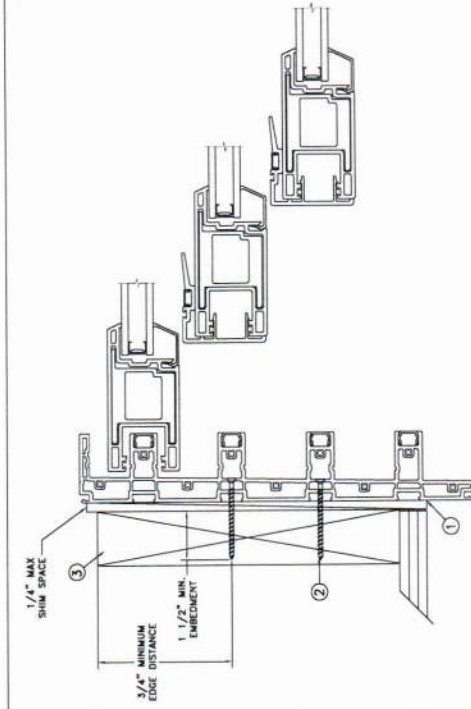
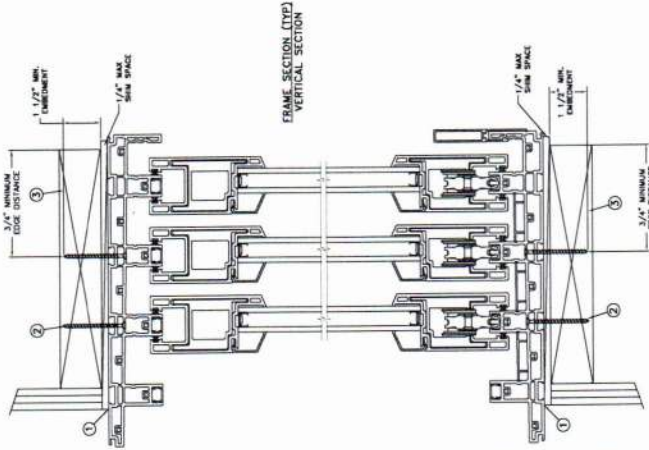
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

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PROJECT ENGINEER:	DATE:	3737 LAKEPORT BLVD.
DRAWN BY:	04/17/2017	JELDWEN
CHECKED BY:	SCALE:	KLAMATH FALLS OR, 97601
APPROVED BY:	NTS	PHONE: (800) 535-3936
J. HAWKINS	TITLE:	
D. CROWELL		
J. GOOSSEN		
PART/PROJECT NO.:		
D014676		
IDENTIFIER NO.	PLANT NAME AND LOCATION:	
NCTL 210-4025-1	Venice-FL	
	CAD DWG. No.:	
	Prem/Vinyl/MTSLDR4 Cert	
	REV:	
	A	
	SHEET	

Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXX Jam

THROUGH FRAME INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.



This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

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KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

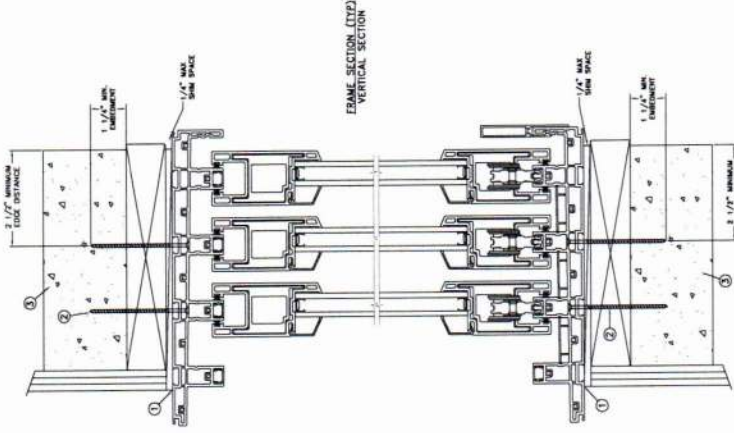
Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXP Jamb

DATE: 04/17/2017
SCALE: NTS
TITLE:

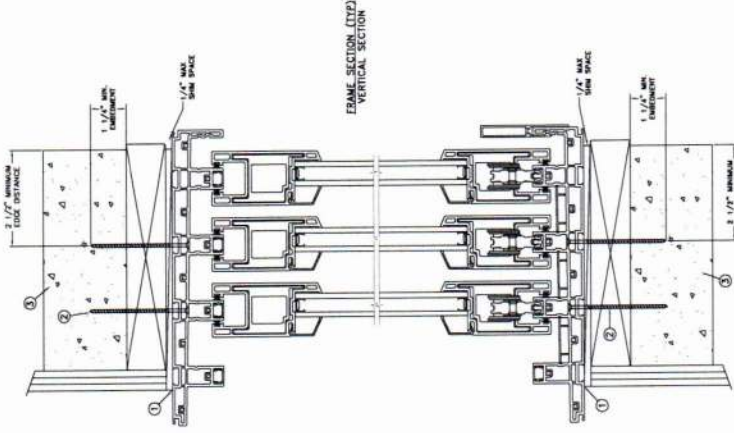
PROJECT ENGINEER:
DRAWN BY: J. HAWKINS
CHECKED BY: D. CROWELL
APPROVED BY: J. GOOSSEN
PART/PROJECT No.: D014676
IDENTIFIER No. NCTL 210-4025-1
PLANT NAME AND LOCATION: Venice-FL

CAD DWG. No.: PremVinylMTSLDR4 Cert.
REV: A
SHEET

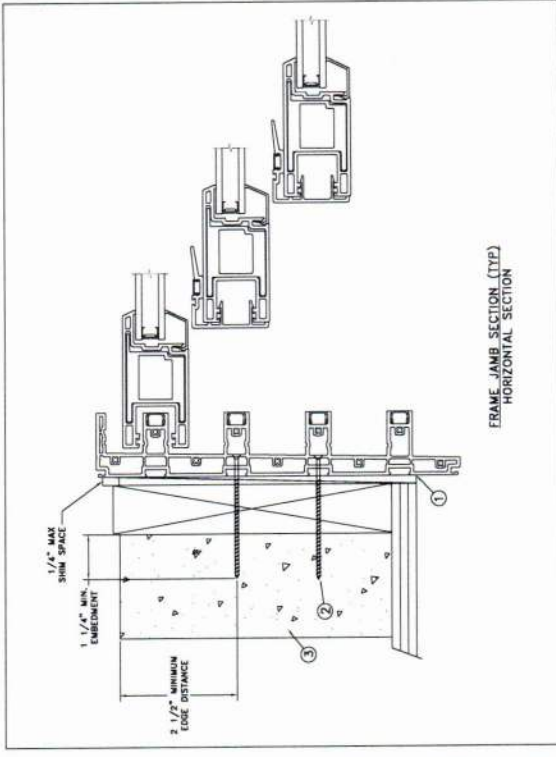
CONCRETE/MASONRY INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use 1/4" Elco Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 2000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.



HERMES F. NORERO
Florida Professional Engineer
398 East Dania Beach Blvd., Suite 100
Dania Beach, FL 33311

JELDWEN
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KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXP Jamb

DATE: 04/17/2017
SCALE: NTS
TITLE:

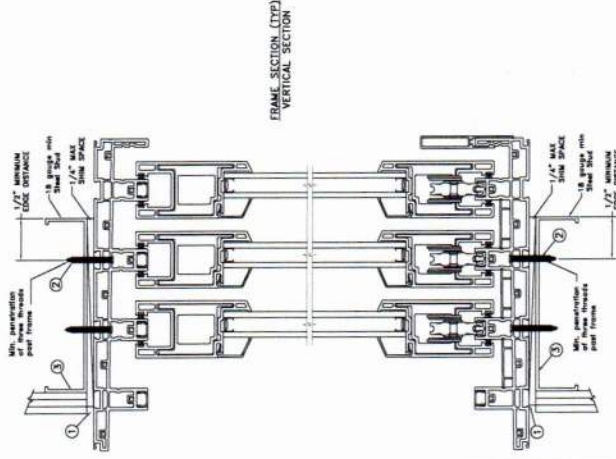
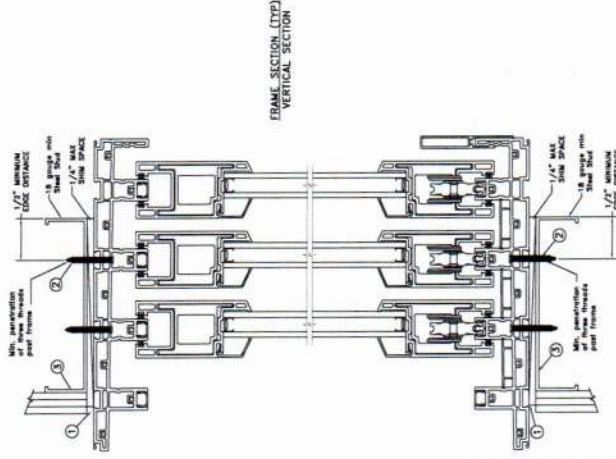
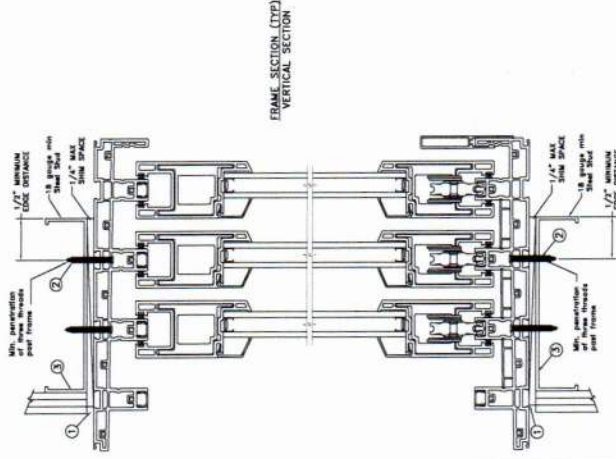
PROJECT ENGINEER:
DRAWN BY: J. HAWKINS
CHECKED BY: D. CROWELL
APPROVED BY: J. GOOSSEN
PART/PROJECT No.:
D014676
IDENTIFIER No.:
NCTL 210-4025-1 Venice-FL

CAD DWG. No.:
PremVinylMTSLDR4 Cert
REV: A
SHEET

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

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STEEL INSTALLATION



Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered
4. Use structural or composite shims where required.



PROJECT ENGINEER: J. HAWKINS
 DRAWN BY: J. HAWKINS
 CHECKED BY: D. CROWELL
 APPROVED BY: J. GOOSSEN
 PART/PROJECT No.: D014676
 IDENTIFIER No.: NCTL 210-4025-1

DATE: 04/17/2017
 SCALE: NTS
 TITLE:

3737 LAKEPORT BLVD.
 KLAMATH FALLS OR, 97601
 PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
 6-Panel 4-Track XXXXP Jamb

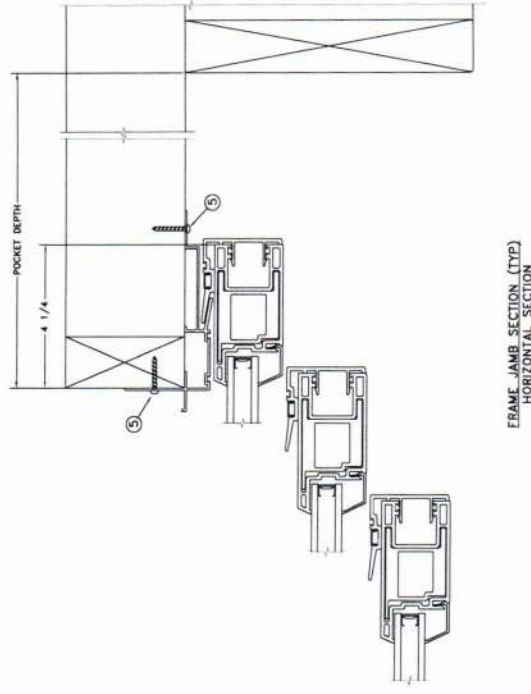
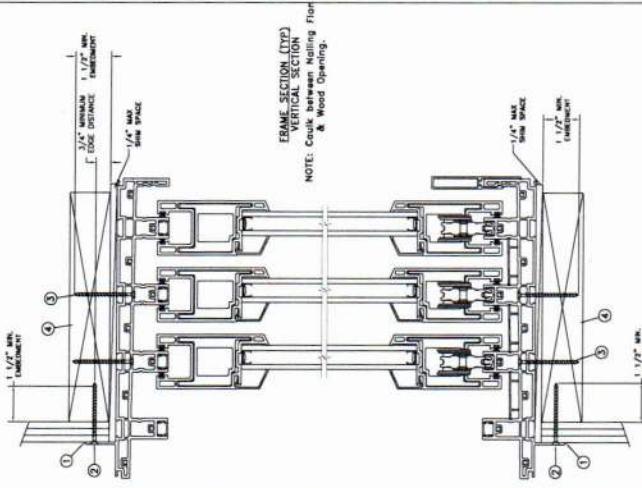
PLANT NAME AND LOCATION: Venice-FL
 CAD DWG. No.: PremVinylMTSLDR4 Cert
 REV: A
 SHEET

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NAILFIN / THROUGH FRAME INSTALLATION



Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
5. Use #8 PH or greater fastener through hook strip 6" from ends and 12" from center.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

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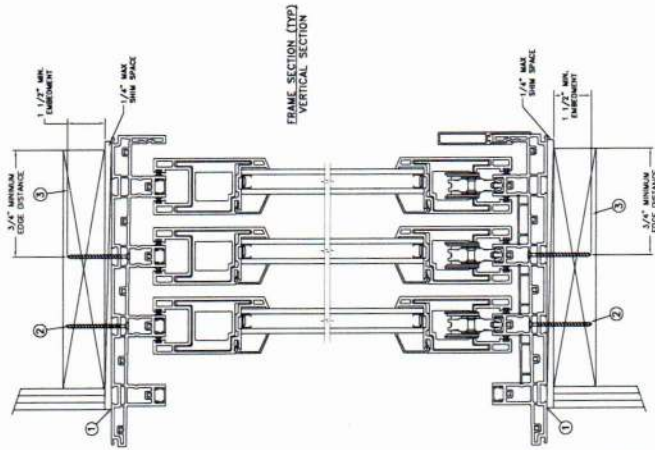
PROJECT ENGINEER: DATE: 04/17/2017
 DRAWN BY: J.HAWKINS SCALE: NTS
 CHECKED BY: D.CROWELL TITLE:
 APPROVED BY: J.GOOSEN
 PART/PROJECT No.: D014676
 IDENTIFIER No. NCTL 210-4025-1 Venice-FL

JELD-WEN 3737 LAKEPORT BLVD.
 KLAMATH FALLS OR, 97601
 PHONE: (800) 535-3936

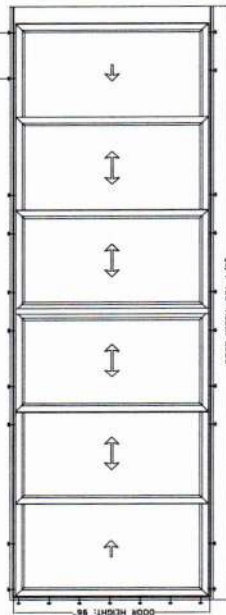
Premium Vinyl Multi-Slide Patio Door
 6-Panel 4-Track XXXXX Pocket

CAD DWG. No.: PremVinylMTSLDR4 Cert
 REV: A SHEET

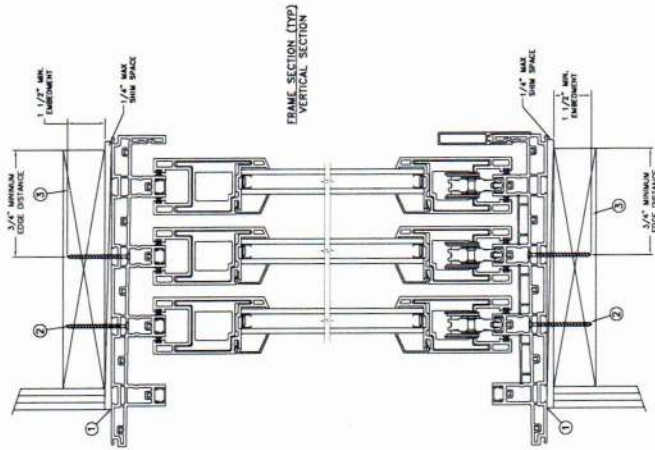
THROUGH FRAME INSTALLATION



SEE ANCHORING INSTRUCTIONS FOR FASTENER LOCATIONS AND SPACING



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION

FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.



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KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

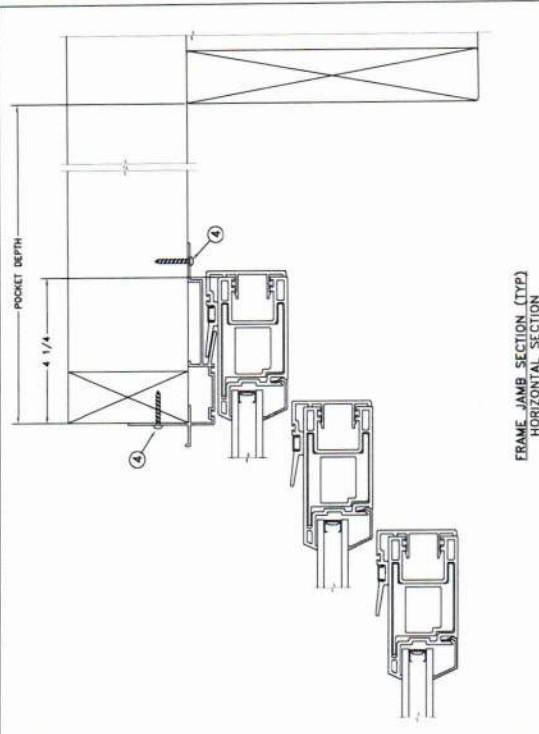
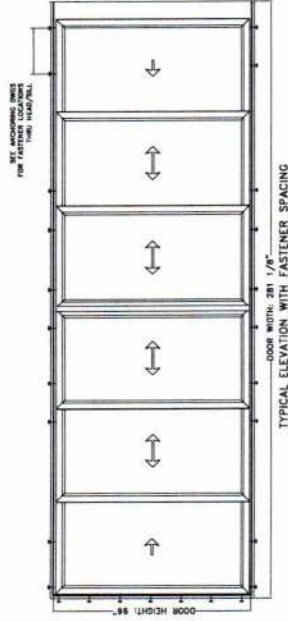
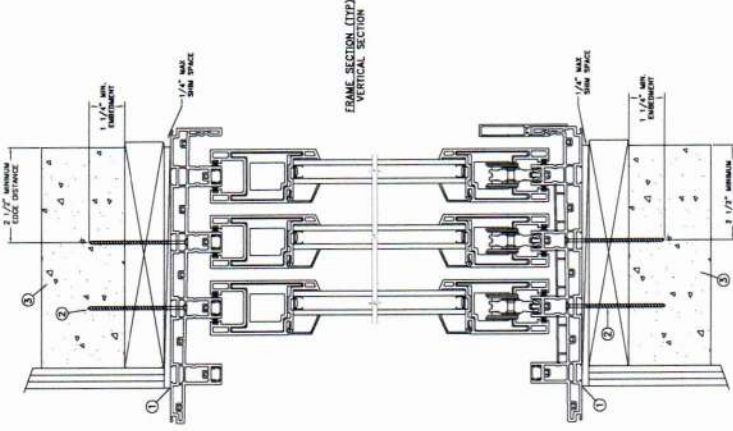
DATE: 04/17/2017
SCALE: NTS
TITLE:

Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXP Pocket

PLANT NAME AND LOCATION:
Venice-FL

CAD DWG. No.: PremVinylMTSLDR4 Cert
REV: A
SHEET

CONCRETE/MASONRY INSTALLATION



Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. Use 1/4" Elco Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 2000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
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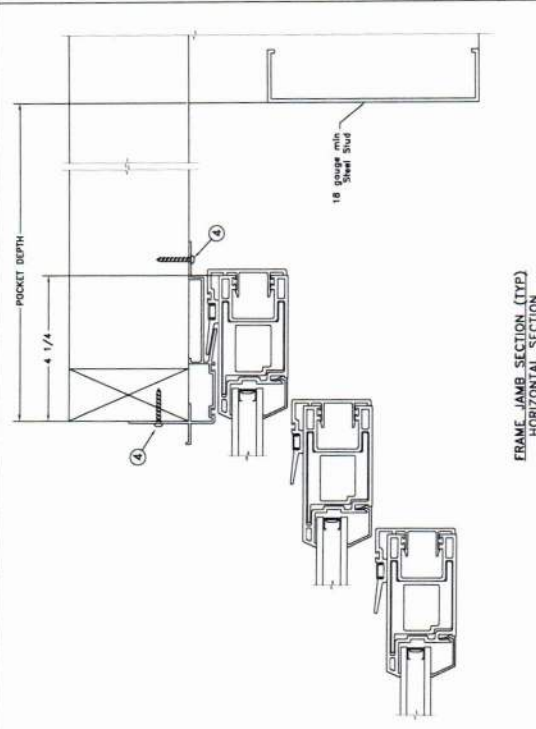
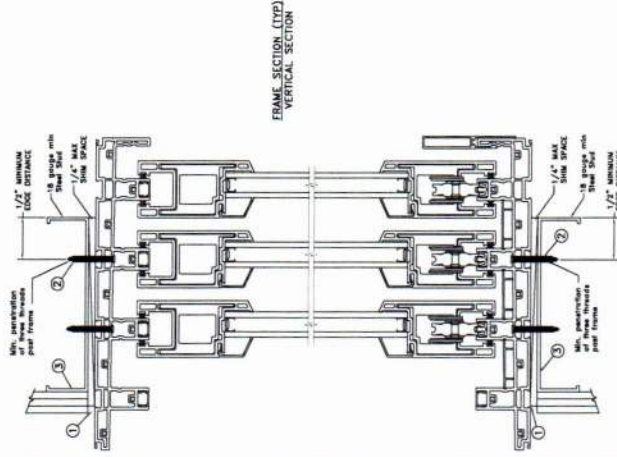


PROJECT ENGINEER:		DATE:	3737 LAKEPORT BLVD.	
DRAWN BY:		04/17/2017	KLAMATH FALLS OR, 97601	
CHECKED BY:		SCALE:	PHONE: (800) 535-3936	
APPROVED BY:		NTS		
PART/PROJECT No.:		TITLE:		
D014676				
IDENTIFIER No.				
NCTL 210-4025-1				
PLANT NAME AND LOCATION:		REV:	SHEET	
Venice-FL		A		

JELD-WEN

Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXP Pocket

STEEL INSTALLATION



Max Frame	DP	IMPACT
281 3/8 x 96	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) excluding HVHZ and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered
4. Use structural or composite shims where required.



This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

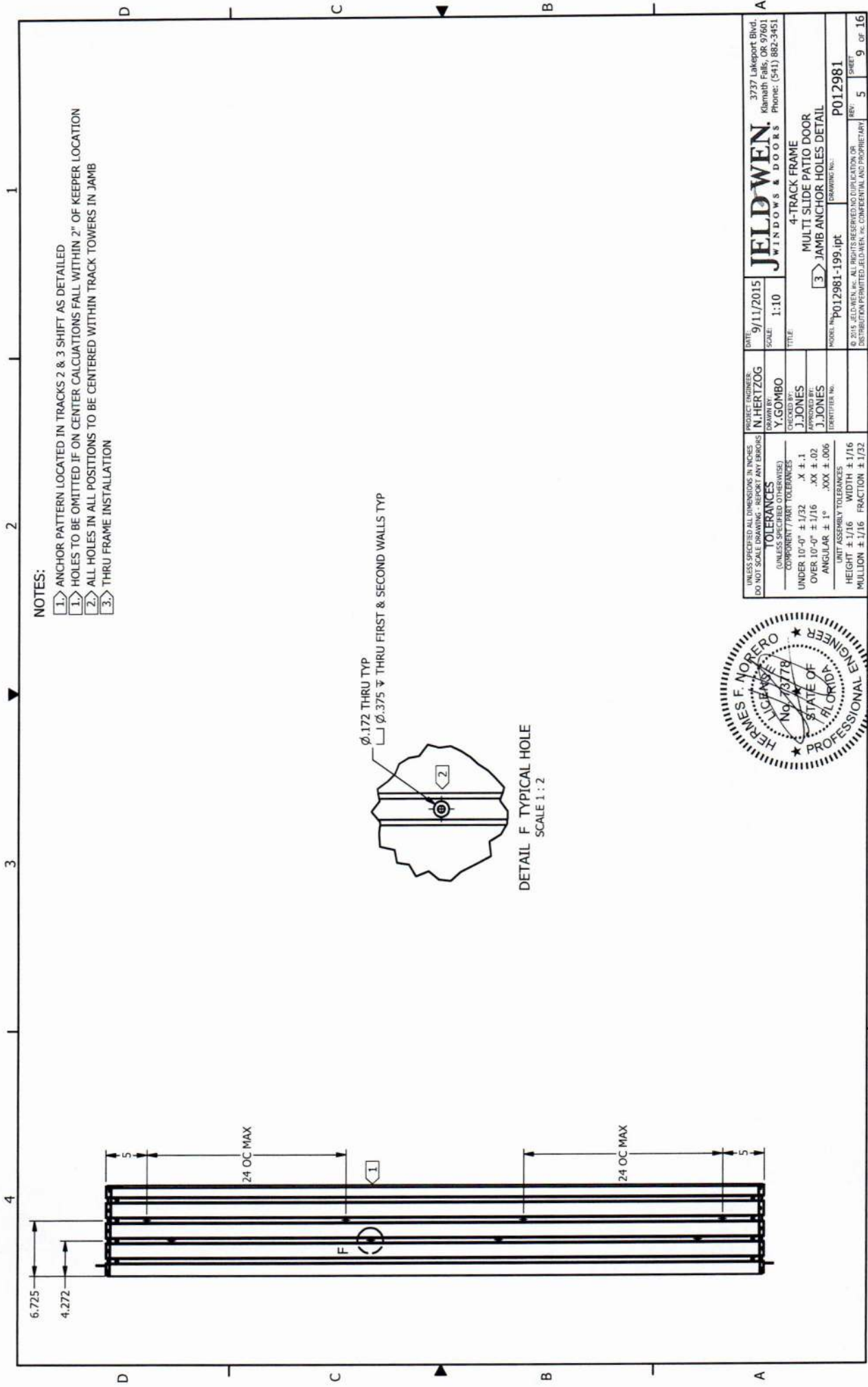
DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

JELD-WEN
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
6-Panel 4-Track XXXXP Pocket

PROJECT ENGINEER:	DATE: 04/17/2017
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE:
APPROVED BY: J.GOOSEN	
PART/PROJECT No.: D014676	
IDENTIFIER No. NCTL 210-4025-1	PLANT NAME AND LOCATION: Venice-FL
	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A
	SHEET



NOTES:

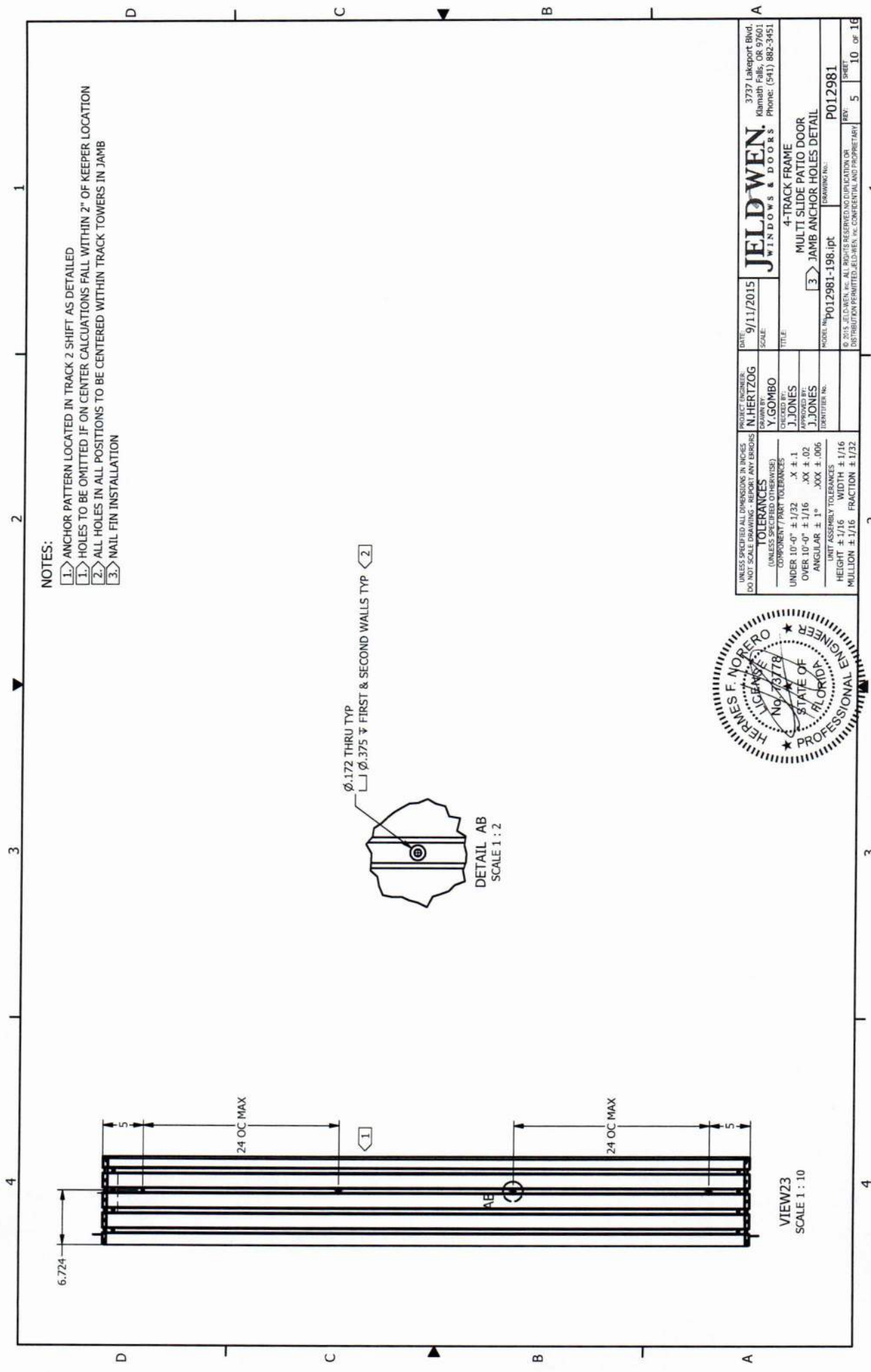
- 1. ANCHOR PATTERN LOCATED IN TRACKS 2 & 3 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. THRU FRAME INSTALLATION

Ø.172 THRU TYP
Ø.375 THRU FIRST & SECOND WALLS TYP

DETAIL F TYPICAL HOLE
SCALE 1:2



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS		PROJECT ENGINEER N. HERTZOG	DATE 9/11/2015	JELD-WEN WINDOWS & DOORS		3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451
TOLERANCES (UNLESS SPECIFIED OTHERWISE)		DRAWN BY Y. GOMBO	SCALE 1:10	4-TRACK FRAME		
COMPONENT / PART TOLERANCES		CHECKED BY J. JONES	TITLE	MULTI SLIDE PATIO DOOR		
UNDER 10'-0" ± 1/32 .X ± .1		APPROVED BY J. JONES		3 JAMB ANCHOR HOLES DETAIL		
OVER 10'-0" ± 1/16 .XX ± .02		IDENTIFIER NO.		MODEL No. P012981-199.ipt		DRAWING No. P012981
ANGULAR ± 1° .XXX ± .006				© 2015 JELD-WEN, INC. ALL RIGHTS RESERVED NO DUPLICATION OR DISTRIBUTION PERMITTED JELD-WEN INC. CONFIDENTIAL AND PROPRIETARY		REV: 5
UNIT ASSEMBLY TOLERANCES				HEIGHT ± 1/16 WIDTH ± 1/16		SHEET 9 OF 16
MULLION ± 1/16 FRACTION ± 1/32						

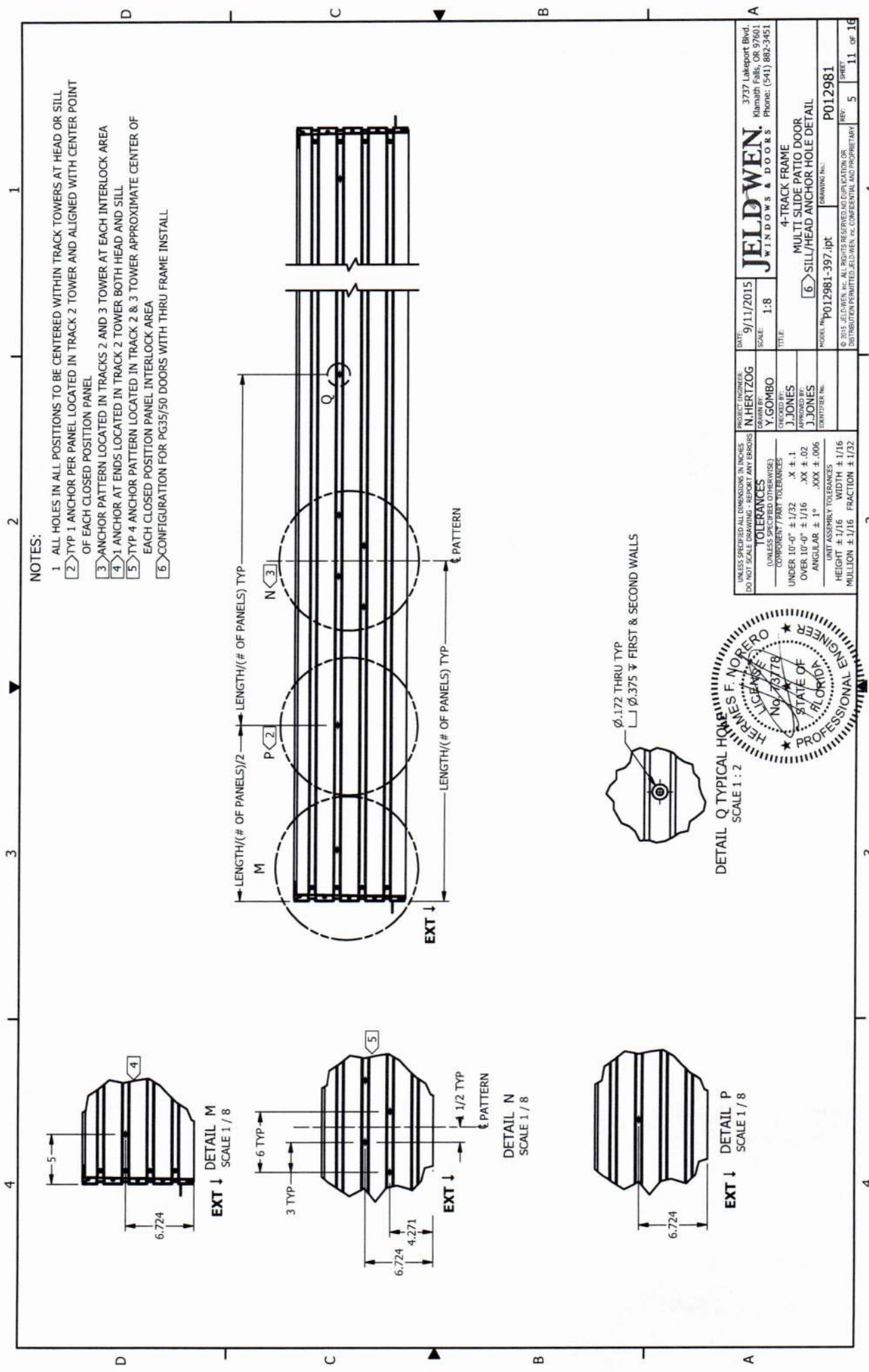


NOTES:

- 1. ANCHOR PATTERN LOCATED IN TRACK 2 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. NAIL FIN INSTALLATION



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS		PROJECT ENGINEER N. HERTZOG	DATE 9/11/2015	JELD-WEN. WINDOWS & DOORS 3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451	
TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT PART TOLERANCES		DRAWN BY Y. GOMBO	SCALE	4-TRACK FRAME	
UNDER 10'-0" ± 1/32		CHECKED BY J. JONES	TITLE	MULTI SLIDE PATIO DOOR	
OVER 10'-0" ± 1/16		APPROVED BY J. JONES		3 JAMB ANCHOR HOLES DETAIL	
ANGULAR ± 1°		IDENTIFIER NO.		MODEL No. P012981-198.ipt	
UNIT ASSEMBLY TOLERANCES HEIGHT ± 1/16 WIDTH ± 1/16				DRAWING No. P012981	
MULLION ± 1/16 FRACTION ± 1/32				© 2015 JELD-WEN, INC. ALL RIGHTS RESERVED NO DUPLICATION OR DISTRIBUTION PERMITTED JELD-WEN, INC. CONFIDENTIAL AND PROPRIETARY	
				REV.	SHEET
				5	10 OF 16

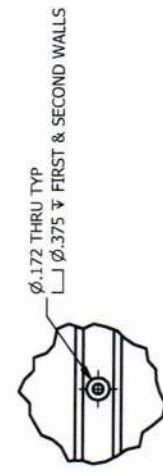


NOTES:

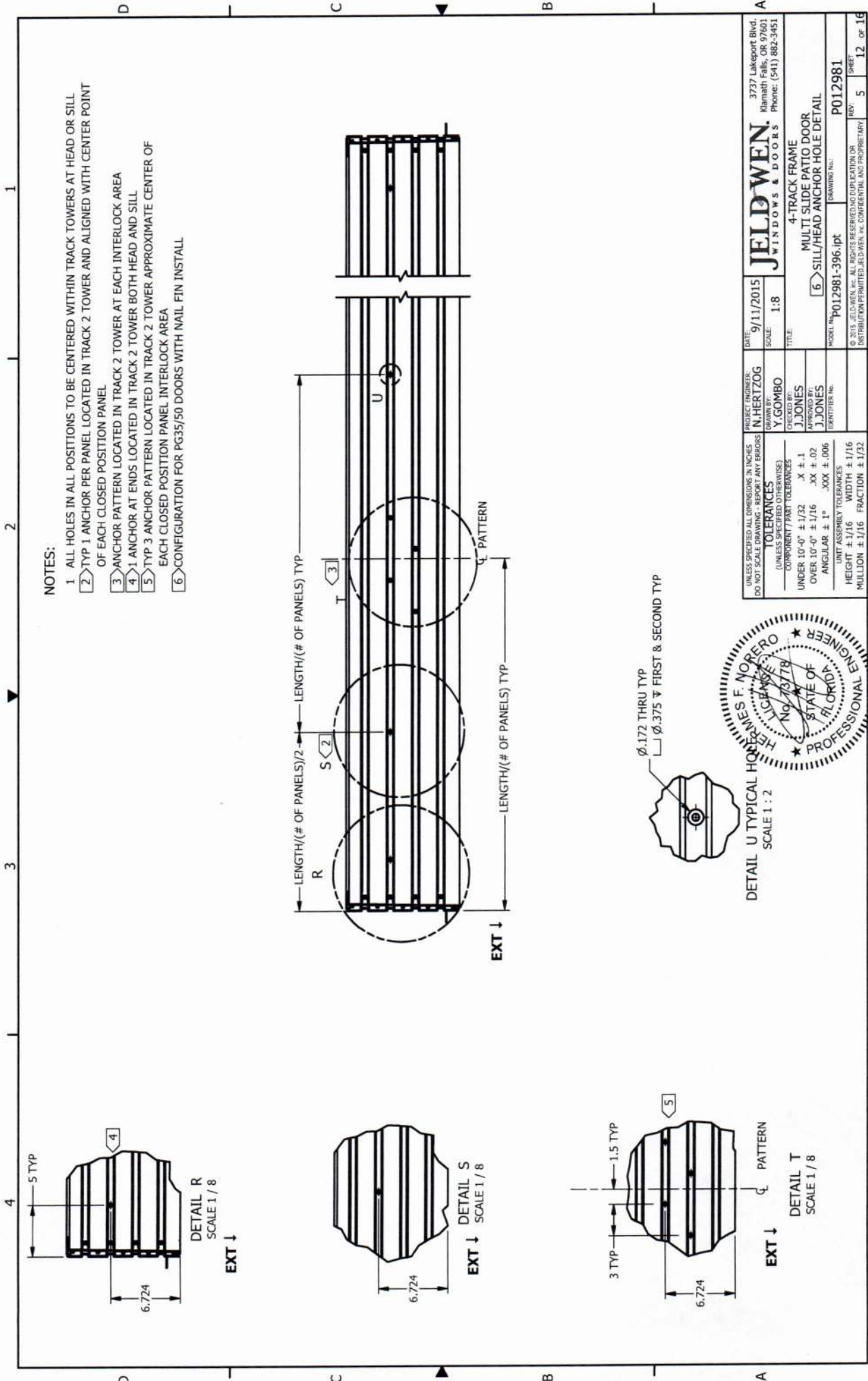
1. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
2. TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
3. ANCHOR PATTERN LOCATED IN TRACKS 2 AND 3 TOWER AT EACH INTERLOCK AREA
4. 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
5. TYP 4 ANCHOR PATTERN LOCATED IN TRACK 2 & 3 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
6. CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL



DETAIL Q TYPICAL HOLE
SCALE 1 : 2



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	PROJECT ENGINEER: N. HERTZOG	DATE: 9/11/2015	3737 Lakewood Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451
TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES UNDER 10'-0" ± 1/32 OVER 10'-0" ± 1/16 ANGULAR ± 1° UNIT ASSEMBLY TOLERANCES HEIGHT ± 1/16 WIDTH ± 1/16 MULLION ± 1/16	DRAWN BY: Y. GOMBO CHECKED BY: J. JONES APPROVED BY: J. JONES IDENTIFIER NO.:	SCALE: 1:8 TITLE: 4-TRACK FRAME MULTI SLIDE PATIO DOOR SILL/HEAD ANCHOR HOLE DETAIL	REV: 5 SHEET 11 of 16
		MODEL No. P012981-397.ipt DRAWING No. P012981	



NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK 2 TOWER AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS		PROJECT ENGINEER: N. HERTZOG	DATE: 9/11/2015	JELD-WEN WINDOWS & DOORS		3727 Lakewood Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451
TOLERANCES (UNLESS SPECIFIED OTHERWISE)		DRAWN BY: Y. GOMBO	SCALE: 1:8	4-TRACK FRAME		
COMPONENT PART TOLERANCES		CHECKED BY: J. JONES	TITLE:	MULTI SLIDE PATIO DOOR		
UNDER 10'-0" ± 1/32		APPROVED BY: J. JONES		[6] SILL/HEAD ANCHOR HOLE DETAIL		
OVER 10'-0" ± 1/16		IDENTIFIER NO.:		MODEL No. P012981-396.ipt		
ANGULAR ± 1°				DRAWING No. P012981		
UNIT ASSEMBLY TOLERANCES				© 2015 JELD-WEN, INC. ALL RIGHTS RESERVED NO DUPLICATION OR DISTRIBUTION PERMITTED JELD-WEN IS CONFIDENTIAL AND PROPRIETARY		
HEIGHT ± 1/16				REV. 5		
WIDTH ± 1/16				SHEET 12 OF 16		
MULLION ± 1/16						



DETAIL U TYPICAL HOLE
SCALE 1 : 2

